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**BUILDING 1 ENVIRONMENTAL MONITORING**


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**ATTACHMENT 1 (Page 1 of 2)**  
**Room Classifications/Monitoring Frequency**

**FILL/FINISH SUITES:**

Room Number	Room Classification	Room Description	Monitoring Type	Monitoring Frequency	Room Condition*
141/141LAP	ISO 8 / ISO 8 (LAP Viable) / ISO 5 (LAP Total Particulate)	GMP Support (Glasswash)	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
142/142L	ISO 6 / ISO 5	Filling Suite 1	Total Particulates / Air Viables / Surface Viables	When in use and not less than <b>twice</b> per week	D or S
143	ISO 7 (Zone 1 and 2) / ISO 6 (Zone 3)	Aseptic Fill/Finish Gowning Room	Total Particulates / Air Viables / Surface Viables	Not less than <b>twice</b> per week	D or S
144	ISO 6	Aseptic Staging Room	Total Particulates / Air Viables / Surface Viables	Not less than <b>twice</b> per week	D or S
145	ISO 8	Aseptic Core Exit Room	Total Particulates / Air Viables / Surface Viables	Not less than <b>twice</b> per week	D or S
146/146T	ISO 6 / ISO 5	Filling Suite 2	Total Particulates / Air Viables / Surface Viables	When in use and not less than <b>twice</b> per week	D or S
147/147T	ISO 6 / ISO 5	Filling Suite 3	Total Particulates / Air Viables / Surface Viables	When in use and not less than <b>twice</b> per week	D or S
147A	ISO 7	Filtration Staging Suite	Total Particulates / Air Viables / Surface Viables	When in use and not less than <b>twice</b> per week	D or S
157	ISO 8 (West) / ISO 7 (East)	Gowning/Material Transfer Room	Total Particulates / Air Viables / Surface Viables	Not less than <b>twice</b> per week	D or S
158	ISO 7 / ISO 6	Staging Room	Total Particulates / Air Viables / Surface Viables	Not less than <b>twice</b> per week	D or S
159	ISO 7	Formulation Room	Total Particulates / Air Viables / Surface Viables	Not less than <b>twice</b> per week	D or S
162/163/ 147B	ISO 8	Ante-Room / Manufacturing Supplies / Lyophilizer Room	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
164/164T	ISO 8 / ISO 7	Formulation 1	Total Particulates / Air Viables / Surface Viables	When in use and not less than once per week	D or S
165/165T	ISO 8 / ISO 7	Formulation 2	Total Particulates / Air Viables / Surface Viables	When in use and not less than once per week	D or S

\*Condition that each room must be in during environmental sampling. 'D' means dynamic condition, 'S' means static condition. See section 3.0 for definitions of dynamic and static.

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**BUILDING 1 ENVIRONMENTAL MONITORING**


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**ATTACHMENT 1 (Page 2 of 2)**  
**Room Classifications/Monitoring Frequency**

**BMG SUITES:**

Room Number	Room Classification	Room Description	Monitoring Type	Monitoring Frequency	Room Condition*
119	ISO 8	Gowning	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
126/127/127L	ISO 7 / ISO 7 / ISO 5	Ante Room / Cell Banking 1	Total Particulates / Air Viables / Surface Viables	Not less than twice per week for room Each use for hood	D or S
128/129/129L	ISO 8 / ISO 8 / ISO 6	Ante Room / Fermentation 1	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
130/131/131L	ISO 7 / ISO 7 / ISO 6	Ante Room / Purification 1	Total Particulates / Air Viables / Surface Viables	Not less than twice per week for room Each use for hood	D or S
132/133/133L	ISO 7 / ISO 7 / ISO 6	Ante Room / Purification 2	Total Particulates / Air Viables / Surface Viables	Not less than twice per week	D or S
134/135/135L	ISO 8 / ISO 8 / ISO 6	Ante Room / Fermentation 2	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
136	ISO 8	Buffer Prep 1	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
137	ISO 8	Media Prep	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
138/139	ISO 8	Hallway	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
140/150/151	ISO 8	Circulation Hallway / Airlock	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S
152/156	ISO 7	Ante Room / Manufacturing 1	Total Particulates / Air Viables / Surface Viables	Not less than twice per week	D or S
154/153/153L	ISO 7 / ISO 7 / ISO 6	Exit Room / Purification 3	Total Particulates / Air Viables / Surface Viables	Not less than twice per week	D or S
160/161	ISO 8	Ante-Room / Buffer Prep 2	Total Particulates / Air Viables / Surface Viables	Not less than once per week	D or S

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**BUILDING 1 ENVIRONMENTAL MONITORING**


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**ATTACHMENT 2**  
**Alert and Action\* Levels (Standardized)**

Sample Type		ISO 5 (Class 100)		ISO 6 (Class 1,000)		ISO 7 (Class 10,000)		ISO 8 (Class 100,000)	
		Alert	Action	Alert	Action	Alert	Action	Alert	Action
Air Viables: R2S / Settling Plates (CFU/plate)		N/A	≥ 1 CFU						
Air Viables: MAS 100 / SAS-180 (CFU/m <sup>3</sup> )		N/A	≥ 1	>2	>3	>5	>10	>25	>50
AGAR CONTACT (CFU/25 cm <sup>2</sup> )	Surface	N/A	≥ 1	>2	>3	>3	>5	>12	>25
	Floor	>2	>3	>2	>3	>7	>10	>12	>25
Personnel Monitoring* <sub>1</sub> (CFU/25 cm <sup>2</sup> )	Fingertips	N/A	≥ 1						
	Forearm, Forehead, Mask	>2	>3						
	Zipper, Waist, Shoulder, Calf	>3	>5						
Total Particulates (0.5-µm particles)		>1250 particles/m <sup>3</sup>	>2500 particles/m <sup>3</sup>	>5000 particles/m <sup>3</sup>	>10000 particles/m <sup>3</sup>	>1000 particles/ft <sup>3</sup>	>2000 particles/ft <sup>3</sup>	>2500 particles/ft <sup>3</sup>	>5000 particles/ft <sup>3</sup>
Total Particulates (5.0-µm particles)		>10 particles/m <sup>3</sup>	>20 particles/m <sup>3</sup>	>500 particles/m <sup>3</sup>	>1000 particles/m <sup>3</sup>	>50 particles/ft <sup>3</sup>	>80 particles/ft <sup>3</sup>	>125 particles/ft <sup>3</sup>	>250 particles/ft <sup>3</sup>

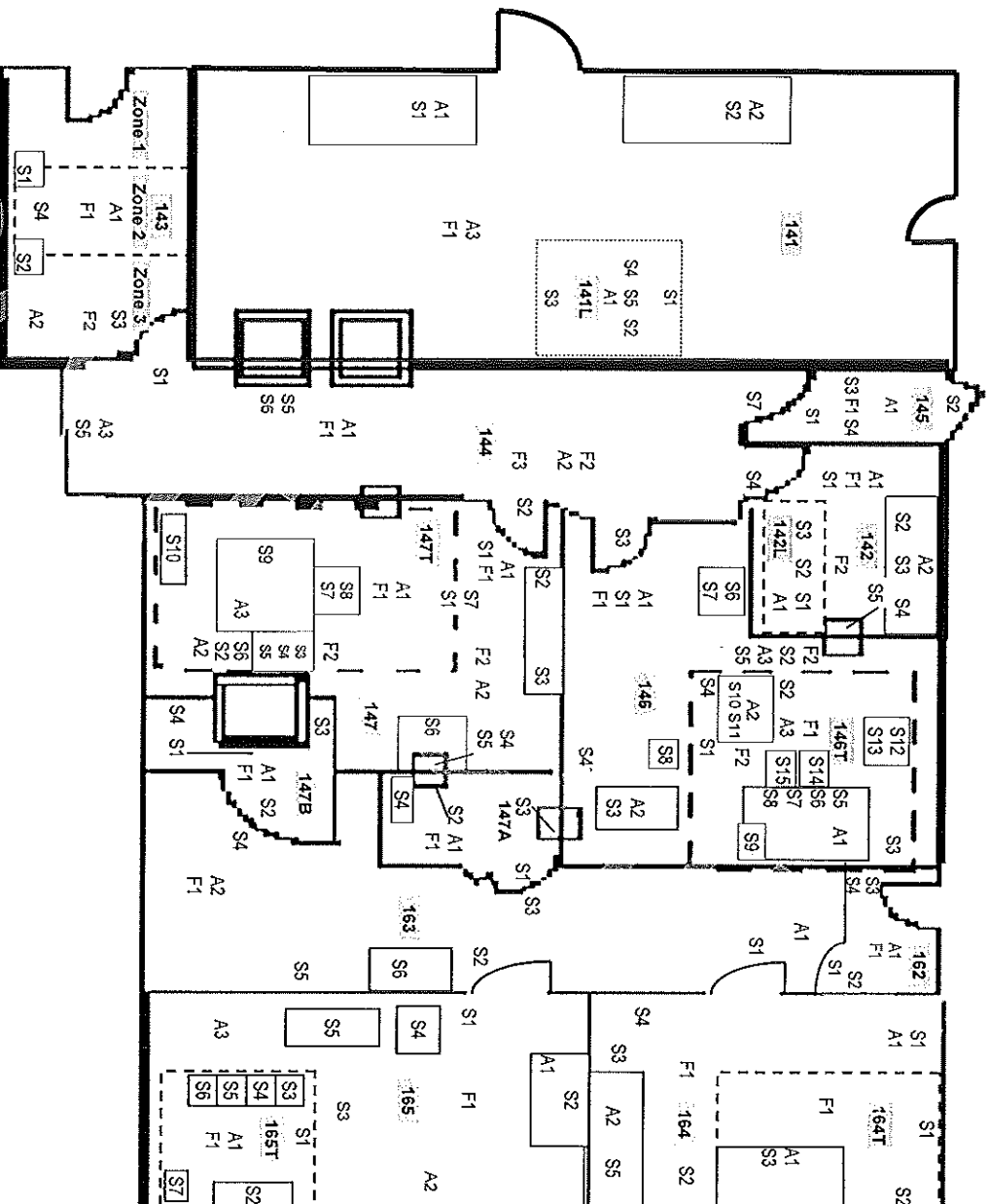
\* Action Levels are set at or below the regulatory requirements based on historical data, ISO14644-1, USP, and EudraLex Annex 1.

\*<sub>1</sub> If growth is recovered from ≥3 sites or total recovered is ≥12 CFU, an action level has been reached.

**BUILDING 1 ENVIRONMENTAL MONITORING**

**ATTACHMENT 5 (Page 1 of 3)**

**Ajinomoto Althea Fill/Finish Sampling Sites**



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**BUILDING 1 ENVIRONMENTAL MONITORING****ATTACHMENT 5 (Page 2 of 3)****Ajinomoto Althea Filtration Sampling Sites**

Room	Site
<b>141</b> (ISO 8)	A1: Countertop South
	A2: Countertop North
	A3: Center Room
	S1: Countertop South
	S2: Countertop North
	F1: Floor Center
	A1: Center
	S1: North Curtain
<b>141L</b> (LAP viable: ISO 8, LAP total particulate: ISO 5)	S2: East Curtain
	S3: South Curtain
	S4: West Curtain
	S5: Steel Countertop
	A1: Door to Room 144
	A2: Table Center
	S1: Door to 144
	S2: Table West
	S3: Table Middle
	S4: Table East
<b>142</b> (ISO 6)	S5: Pass-Thru
	F1: Floor near Door to 144
	F2: Floor at Center Hood
	A1: Center
<b>142L</b> (ISO 5)	S1: Hood Bench Left
	S2: Hood Bench Middle
	S3: Hood Bench Right
	A1: Zone 2 Center
<b>143</b> (ISO 7, Zone 3: ISO 6)	A2: Zone 3 Center
	S1: Bench Zone 2
	S2: Bench Zone 3
	S3: Door to 144
	S4: Shelf/Rack Zone 2
	F1: Floor Zone 3
	A1: Autoclave/ DP Oven Center
	A2: Door to 146/147 Center
	A3: Door to 143/158 Center
<b>144</b> (ISO 6)	S1: Door to 143
	S2: Door to 147
	S3: Door to 146
	S4: Door to 142
	S5: Autoclave Door
	S6: Autoclave Dolly
	S7: Shelf/Rack
	F1: Floor at Autoclave
	F2: Floor at 146
	F3: Floor at 147
	A1: North Exit
<b>145</b> (ISO 7)	S1: Door to 144
	S2: Door to 151

Room	Site
<b>145</b> (ISO 7)	S3: West Wall
	S4: East Wall
	F1: Floor Center
	A1: By Door to 144
	A2: Table Center
	A3: North Center
	S1: Door to 144
	S2: North West Wall
	S3: Table Weight Check Area
<b>146</b> (ISO 6)	S4: South East Wall
	S5: Outside of Tent Curtain
	S6: Floor Scale
	S7: Floor Scale Keypad
	S8: Chair
	F1: Floor by Door to 144
	F2: Floor by Tent Entrance
	A1: Tent Table Center
	A2: Crimp Table Center
<b>146T</b> (ISO 5)	A3: Center Tent
	S1: South Curtain
	S2: West Curtain
	S3: North Wall
	S4: Tent Post
	S5: Tent Table Left
	S6: Tent Table Middle
	S7: Tent Table Right
	S8: N2 Unit Door
	S9: N2 Unit Inside Base
	S10: Crimp Table Left
	S11: Crimp Table Right
	S12: Floor Scale
	S13: Floor Scale Keypad
	S14: Chair
	S15: Chair
	F1: Floor Center
	F2: Floor Under Crimp Table
	A1: By Door to 144
<b>147</b> (ISO 6)	A2: East Center
	S1: Door to 144
	S2: Table West
	S3: Table East
	S4: Door to 147A
	S5: 147A Pass-Thru Door Handle
	S6: Filtration Table
	S7: Outside North Tent Curtain
	F1: Floor by Door to 144
	F2: Floor at East Center

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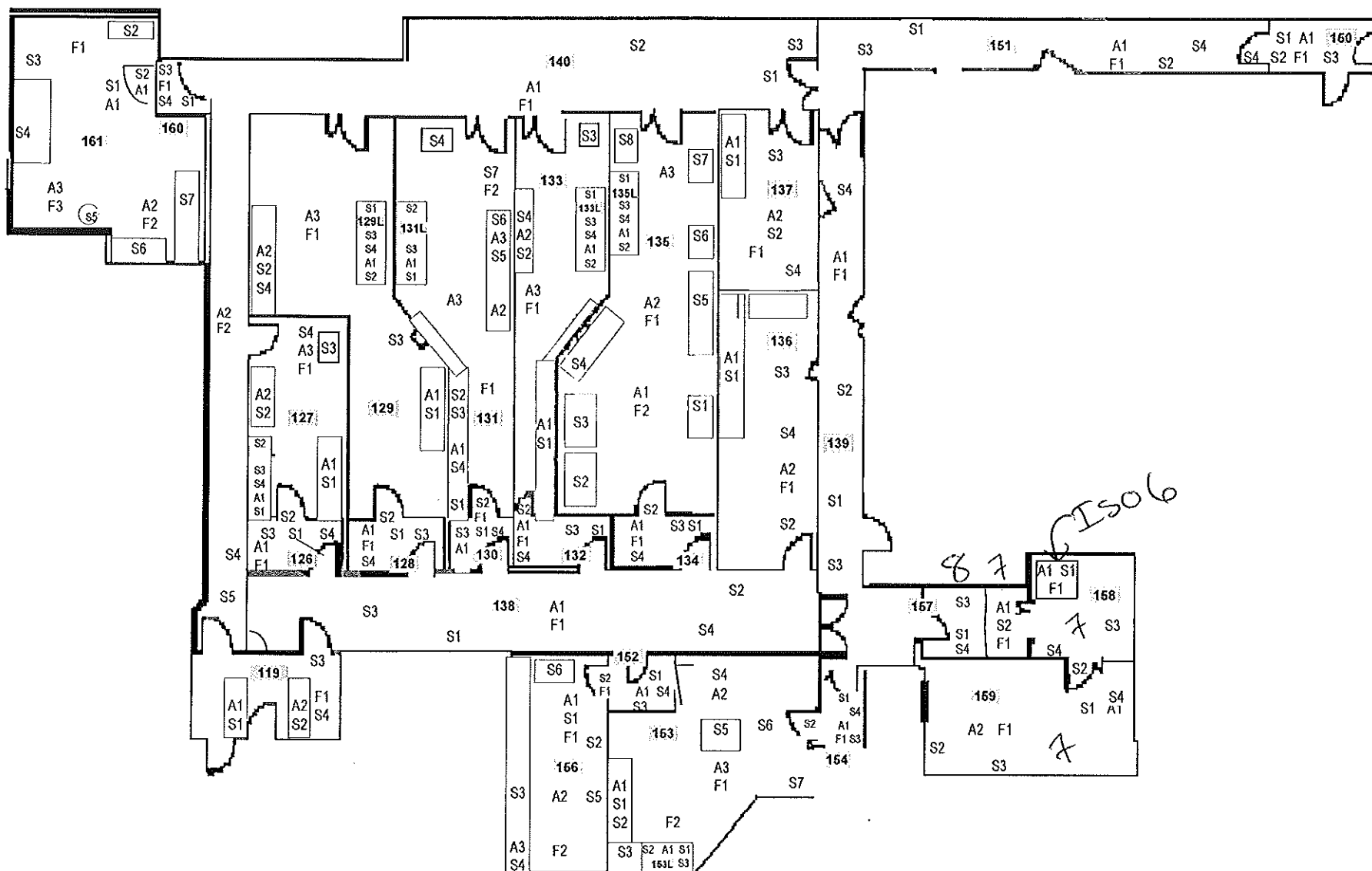
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**BUILDING 1 ENVIRONMENTAL MONITORING****ATTACHMENT 5 (Page 3 of 3)****Ajinomoto Althea Fill/Finish Sampling Sites**

Room	Site	Room	Site
<b>147T</b> (ISO 5)	A1: Filler Vial Exit	<b>164</b> (ISO 8)	A1: North Center
	A2: Filler Vial Entry		A2: South Center
	A3: Inside Filler		S1: North Wall
	S1: Tent North Curtain		S2: East Wall
	S2: Lyophilizer Center		S3: South Wall
	S3: Filler Cabinet East	<b>165T</b> (ISO 7)	S4: West Wall/Door
	S4: Filler Keypad Right		S5: Table Outside Tent
	S5: Filler Keypad Left		F1: Floor Center
	S6: Filler Door Above Cabinet		A1: Tent Center
	S7: Filler Window near Vial Exit		S1: North Wall
	S8: Filler Vial Exit		S2: East Wall
	S9: Door Handle to Stopper/Seal Bowl		S3: Tent Table
	S10: EM Cart Inside Tent		F1: Floor Tent Center
	F1: Floor at Vial Exit	<b>165</b> (ISO 8)	A1: NW Center
	F2: Floor at Filler Keypad		A2: West Center
<b>147A</b> (ISO 7)	A1: Center Room		A3: South Center
	S1: Door to 163		S1: Door to 163
	S2: Pass-Thru to 147		S2: Table
	S3: Pass-Thru to 146		S3: Outside of Curtain
	S4: Table		S4: Particle Containment Unit
	F1: Floor Center	<b>165T</b> (ISO 7)	S5: Rack/Cart
	A1: Center Room		F1: Floor Center
	S1: Door to Room 163		A1: Center
	S2: East Wall		S1: Inside of Curtain
	S3: West Wall		S2: Table
<b>162</b> (ISO 8)	S4: Bench		S3: Mixer
	F1: Floor		S4: Chiller
	A1: Center North		S5: MicroFluidizer
	A2: Center South		S6: Sonicator
	S1: Door to 164		S7: Floor Scale Keypad
<b>163</b> (ISO 8)	S2: Door to 165		F1: Floor Center
	S3: Door to 147A		
	S4: Door to 147B		
	S5: Cart/Rack		
	S6: Table		
	F1: Floor		
	A1: Center Room		
	S1: Lyophilizer Door Handle		
	S2: Door to 163		
	S3: North Wall		
<b>147B</b> (ISO 8)	S4: South Wall		
	F1: Floor		

## BUILDING 1 ENVIRONMENTAL MONITORING

ATTACHMENT 6 (Page 1 of 4)  
Ajinomoto Althea BMG Sampling Sites

## BUILDING 1 ENVIRONMENTAL MONITORING

ATTACHMENT 6 (Page 2 of 4)  
Ajinomoto Althea BMG Sampling Sites

Room	Site
<b>119</b> (ISO 8)	A1: Pre-Shelves
	A2: Post-Bench
	S1: Pre-Shelves
	S2: Post-Bench
	S3: Door to 138
	S4: East Wall
	F1: Floor Clean Side
<b>126</b> (ISO 7)	A1: Center Room
	S1: Door to 138
	S2: Door to 127
	S3: West Wall
	S4: East Wall
<b>127</b> (ISO 7)	F1: Floor Clean Side
	A1: Countertop East
	A2: Countertop West
	A3: Center Room
	S1: Countertop East
	S2: Countertop West
	S3: Shaker
<b>127L</b> (ISO 5)	S4: Wall
	F1: Floor Center
	A1: Center
	S1: BSC Left
	S2: BSC Right
<b>128</b> (ISO 8)	S3: BSC Back
	S4: BSC Bench
	A1: Center Room
	S1: Door to 138
	S2: Door to 129
<b>128</b> (ISO 8)	S3: West Wall
	S4: East Wall
	F1: Floor Clean Side

Room	Site
<b>129</b> (ISO 8)	A1: Countertop East
	A2: Countertop West
	A3: Center Room
	S1: Countertop East
	S2: Countertop West
	S3: Pass-thru
	S4: Wall
<b>129L</b> (ISO 6)	F1: Floor Center
	A1: Center
	S1: BSC Left Wall
	S2: BSC Right Wall
	S3: BSC Back
<b>130</b> (ISO 7)	S4: BSC Bench
	A1: Center Room
	S1: Door to 138
	S2: Door to 131
	S3: West Wall
	S4: East Wall
	F1: Floor Clean Side
<b>131</b> (ISO 7)	A1: Center South
	A2: Table East
	A3: Counter North
	S1: Door Handle to 130
	S2: Wall by Sink
	S3: Counter
	S4: Cart
	S5: Table East
	S6: Toolbox
	S7: Door Handle to 140
	F1: Floor Center South
	F2: Floor Center North
<b>131L</b> (ISO 6)	A1: LAF

Room	Site
<b>131L</b> (ISO 6)	S1: LAF Right
	S2: LAF Left
	S3: LAF Bench
<b>132</b> (ISO 7)	A1: Center Room
	S1: Door to 138
	S2: Door to 133
	S3: North Wall
	S4: South Wall
<b>133</b> (ISO 7)	F1: Floor Clean Side
	A1: Countertop South
	A2: Countertop North
	A3: Center Room
	S1: Countertop South
	S2: Countertop North
	S3: Cart/ Rack
<b>133L</b> (ISO 6)	S4: Wall
	F1: Floor Center
	A1: Center
	S1: BSC Left
	S2: BSC Right
<b>134</b> (ISO 8)	S3: BSC Back
	S4: BSC Bench
	A1: Center Room
	S1: Door to 138
	S2: Door to 135
	S3: West Wall
	S4: East Wall
<b>135</b> (ISO 8)	F1: Floor Clean Side
	A1: Center South
	A2: Center
	A3: Center North
<b>135</b> (ISO 8)	S1: Cabinet



## BUILDING 1 ENVIRONMENTAL MONITORING

ATTACHMENT 6 (Page 3 of 4)  
Ajinomoto Althea BMG Sampling Sites

Room	Site
<b>135</b> (ISO 8)	S2: CIP Cart Controller
	S3: Fermentor
	S4: Wall by Sink
	S5: Counter
	S6: Refrigerator
	S7: Centrifuge
	S8: Shaker
	F1: Floor by Sink
	F2: Floor Center
<b>135L</b> (ISO 6)	A1: BSC
	S1: BSC Left Wall
	S2: BSC Right Wall
	S3: BSC Back
	S4: BSC Bench
<b>136</b> (ISO 8)	A1: Countertop
	A2: Center Room
	S1: Countertop
	S2: Door to 138
	S3: Door to 139
	S4: Rack
	F1: Floor Center
<b>137</b> (ISO 8)	A1: Countertop
	A2: Center Room
	S1: Countertop
	S2: Door to 139
	S3: Door to 140
	S4: Autoclave Door
	F1: Floor Center
<b>140</b>	A1: By Door to 133
	A2: By Door to 127

Room	Site
<b>140</b>	S1: Door Handle to 151
	S2: Storage Unit
	S3: North East Wall
	S4: South West Wall
	S5: Door Handle to 118
	F1: Floor By Purification
	F2: Floor By Cell Banking
<b>138, 139, 150, 151</b> (ISO 8)	A1: Center Room
	S1: Wall 1
	S2: Wall 2
	S3: Door 1
	S4: Door 2
<b>152</b> (ISO 7)	F1: Floor Center
	A1: Center Room
	S1: Door to Hallway 138
	S2: Door to Room 156
	S3: Cabinet/Rack
	S4: East Wall
<b>153</b> (ISO 7)	F1: Floor by Door to Room 156
	A1: Center West Counter
	A2: Northeast Corner
	A3: Center Room
	S1: West Wall
	S2: Countertop
	S3: Refrigerator Door
	S4: Shelf Rack
	S5: Stainless Steel Cabinet
	S6: Door to Room 154
	S7: Sink
	F1: Center Floor

Room	Site
<b>153</b> (ISO 7)	F2: Floor by Hood/Refrigerator
<b>153L</b> (ISO 6)	A1: Center
	S1: Hood Left
	S2: Hood Right
	S3: Hood Bench
<b>154</b> (ISO 7)	A1: Center Room
	S1: Door to Hallway 139
	S2: Door to Room 153
	S3: Cabinet / Rack
	S4: East Wall
<b>156</b> (ISO 7)	F1: Floor by Door to Room 153
	A1: By Door to 152
	A2: Center Room
	A3: Counter South Side
	S1: Door to 152
	S2: East Wall
	S3: Wall Above Sink
	S4: Counter South Side
	S5: Hoist
	S6: Cart/Rack/Cabinet
<b>157</b> (ISO 8, ISO 7)	F1: Center South Side
	F2: By Door to 152
	A1: ISO 7 Side
	S1: Door to Hallway 139
	S2: Door to Room 158
	S3: Rack
<b>158</b> (ISO 7, ISO 6)	S4: South Wall
	F1: Floor ISO 7 Side
	A1: ISO 6 Side
	S1: Door to Room 144

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**BUILDING 1 ENVIRONMENTAL MONITORING**


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**ATTACHMENT 6 (Page 4 of 4)**  
**Ajinomoto Althea BMG Sampling Sites**

Room	Site
<b>158</b> (ISO 7, ISO 6)	S2: Door to Room 159
	S3: East Wall
	S4: South Wall
	F1: Floor ISO 6 Side
<b>159</b> (ISO 7)	A1: North East
	A2: South West
	S1: Door to Room 158
	S2: West Wall
	S3: South Wall
	S4: East Wall
<b>160</b> (ISO 8)	F1: Floor
	A1: Center Room
	S1: Door to Hall 140
	S2: Door to Room 161
	S3: Wall
	S4: Rack
<b>161</b> (ISO 8)	F1: Floor Center
	A1: By Door to 160
	A2: By Sink Center
	A3: South End Center
	S1: Door to 160
	S2: Cabinet
	S3: Wall
	S4: Depyrogenation Oven
	S5: Pole
	S6: Wall Above Sink
	S7: Counter
	F1: Floor North Center
	F2: Floor by Sink
	F3: Floor South Center