

Hannah Folder

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Overview

- Cardboard manufacturing specialist with over 20 years of experience with wood pulping, corrugation, fold-automation and *This Way Up* arrow orientation. I care about the details and I ship projects on time.
- Most experienced with **brown**, **white** and **grey** boxes. Some experience with other box colors and also with **process automation** for box making all the way from tree-fell to box shipment.
- I have industry standard qualifications in BTM and PBD: **Box Team Management** and **Principles of Box Design**.

Professional Experience

GotBoxes.com? — March 2009 to present

- As a *Supervisory Cardboard Technician (Level 7)* I upgraded our box making machine to improve throughput by 140%. Together with my team of 7 we shipped multiple important improvements in box making that were critical to the success of *Got Boxes?* program of intra-business improvements.
- I migrated a legacy chip-and-pulp box-blank workflow to a modern die-cut corrugation process. I successfully specified the system, engaged in a compliant tender process, and procured a manufacturer installed system, all in under 13 weeks, well below the median turnaround time for this type of corrugation system installation.
- I managed a team of 14 *Mullen Test* technicians and through a series of four week sprints over the course of two quarters, I led my team to improve paperboard puncture resistance by a factor of five. This saved the company over \$400k in the first two quarters after installation.
- In addition to the above duties I also worked on team-building and culture-building exercises within the company. I interviewed 123 new technicians of which I hired 15. I took part in recruiting events and my work directly resulted in sourcing and hiring two new site managers, one of whom has gone on to be a site director.

Bangor Paper Mills Inc. — February 2000 to January 2009

- In my role as a *Senior Paper Mill Assistant* I was responsible for ensuring overall quality control at Bangor's brand new multi-million dollar paper and cardboard manufacturing facility. My work here was twice awarded as being exemplary, with awards presented at company all-hands meetings in 2009 and 2011.
- During my first three years I oversaw a *Six-Sigma* process through all paper and board basis-weights across two plants. My efforts eradicated all errors and blemishes in the product and when I left the department in 2010 we had been over 1200 days without incident.
- In 2010 I introduced a new *Boxboard* quality control process which eventually scaled to all board weights throughout the plant. My work in efficiency and process upgrades meant that all subsequent upgrades happened at or under 50% of their to-date nominal upgrade times. This efficiency saved \$2m over the course of three years.

Paulman Horbuckle Manufacturing — October 1992 to April 1999

- My first role was as an *Edge Crush Test Technician* in the *Lorem Ipsum* department. Dolor sit amet, consectetur adipiscing elit, producing 150% growth in sed do eiusmod tempor incididunt ut labore et dolore magna aliqua. Ut enim ad minim veniam of the *plyboard process*, quis nostrud exercitation ullamco laboris nisi ut aliquip ex ea commodo consequat.
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Pinelog Americorp LLC — July 1989 to June 1992

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Education

Michigan Institute of Technology — October 1988 to July 1989

A total of 3 **Box Manufacturer's Certificates** were obtained in:

- **BFT**: *grade A* in Biscuit-style Folding Techniques
- **ECT**: *grade A** in Edge Crush Testing
- **OFF**: *grade A* in Optimum Fold Positioning

University of Munich — October 1984 to July 1988

- I hold the position of **Master of Sciences** with the University.
- I graduated with a BA (Hons) in 1987, specializing in **Cardboard Sciences**. The degree of Master was subsequently conferred in 1988, upon completion of my thesis on the topic of *wood pulp acidity levels in Canadian birch stock*.
- In my final year I worked closely with the renowned Californian box maker **Professor Surfboard** from *University of California at San Diego*.