Hannah Folder

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Overview

- Cardboard manufacturing specialist with over 20 years of experience with wood pulping, corrugation, fold-automation and *This Way Up* arrow orientation. I care about the details and I ship projects on time.
- Most experience with **brown**, **white** and **grey** boxes. Some experience with other box colors and also with **process automation** for box making all the way from tree-fell to box shipment.
- I have industry standard qualifications in BTM and PBD: Box Team Management and Principles
 of Box Design.

Professional Experience

GotBoxes.com? — March 2009 to present

- As a *Supervisory Cardboard Technician (Level 7)* I upgraded our box making machine to improve throughput by 140%. Together with my team of 7 we shipped multiple important improvements in box making that were critical to the success of *Got Boxes?* program of intra-business improvements.
- I migrated a legacy chip-and-pulp box-blank workflow to a modern die-cut corrugation process. I
 successfully specified the system, engaged in a compliant tender process, and procured a manufacturer installed system, all in under 13 weeks, well below the median turnaround time for this type of
 corrugation system installation.
- I managed a team of 14 *Mullen Test* technicians and through a series of four week sprints over the course of two quarters, I led my team to improve paperboard puncture resistance by a factor of five. This saved the company over \$400k in the first two quarters after installation.
- In addition to the above duties I also worked on team-building and culture-building exercises within
 the company. I interviewed 123 new technicians of which I hired 15. I took part in recruiting events
 and my work directly resulted in sourcing and hiring two new site managers, one of whom has gone
 on to be a site director.

Bangor Paper Mills Inc. — February 2000 to January 2009

- In my role as a Senior Paper Mill Assistant I was responsible for ensuring overall quality control at Bangor's brand new multi-million dollar paper and cardboard manufacturing facility. My work here was twice awarded as being exemplary, with awards presented at company all-hands meetings in 2009 and 2011.
- During my first three years I oversaw a Six-Sigma process through all paper and board basis-weights
 across two plants. My efforts eradicated all errors and blemishes in the product and when I left the
 department in 2010 we had been over 1200 days without incident.
- In 2010 I introduced a new Boxboard quality control process which eventually scaled to all board
 weights throughout the plant. My work in efficiency and process upgrades meant that all subsequent
 upgrades happened at or under 50% of their to-date nominal upgrade times. This efficiency saved
 \$2m over the course of three years.
- I also started a company shuffleboard team which went on to win the Small-Business Shuffleboard Nationals in 2012, beating off rival small-business shuffleboard teams from all over North America.

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Paulman Horbuckle Manufacturing — October 1992 to April 1999

- My first role was as an Edge Crush Test Technician in the Lorem Ipsum department. Dolor sit amet, consectetur adipiscing elit, producing 150% growth in sed do eiusmod tempor incididunt ut labore et dolore magna aliqua. Ut enim ad minim veniam of the plyboard process, quis nostrud exercitation ullamco laboris nisi ut aliquip ex ea commodo consequat.
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Pinelog Americorp LLC — July 1989 to June 1992

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Education

Michigan Institute of Technology — October 1988 to July 1989

A total of 3 Box Manufacturer's Certificates were obtained in:

- **BFT**: *grade A* in Biscuit-style Folding Techniques
- ECT: grade A* in Edge Crush Testing
- **OFP**: grade A in Optimum Fold Positioning

University of Munich — October 1984 to July 1988

- I hold the position of **Master of Sciences** with the University.
- I graduated with a BA (Hons) in 1987, specializing in **Cardboard Sciences**. The degree of Master was subsequently conferred in 1988, upon completion of my thesis on the topic of *wood pulp acidity levels in Canadian birch stock*.
- In my final year I worked closely with the renowned Californian box maker Professor Surfboard from University of California at San Diego.
- I played shuffleboard for the University, twice reaching and once winning the national finals. I was also treasurer for the University *phoblography* club.

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