



ORGANIZATIONAL STEPS FOR SUSTAINMENT OF 6S CULTURAL TRANSFORMATION

STEP ONE: DETERMINE STANDARD PRACTICES

- INFORMATION BOARD DESIGNS
- INFORMATION CONTAINED ON BOARDS
- AUDIT SEQUENCING
- REPORTING FILE STRUCTURE
- AUDIT TEAM FORMATTING
- DEFINE 6 MINUTE FOR 6S STRUCTURE

STEP TWO: IMPLEMENT FULL EXECUTION OF 6S INFORMATION BOARDS AND STANDARD PRACTICES

- ENSURE COUNTERMEASURE ACTIVITIES ARE IN PLACE
- ASSIGN SPA TO EACH MAJOR TASK AREA
- DEVELOP PROCEDURES ENSURING CONSISTENCY AND COMPLIANCE BY ALL EMPLOYEES

STEP THREE: CREATE METHODS FOR HIGH LEVEL AWARENESS OF 6S

STEP FOUR: CREATE OPPORTUNITIES TO IMPROVE 6S PROCESS

- ENSURE 6S AUDITS AND ANALYSIS ARE PART OF CONSISTENT MANAGEMENT REVIEWS

STEP FIVE: ESTABLISH GOALS FOR 6S SCORING AND EVALUATE REGULARLY