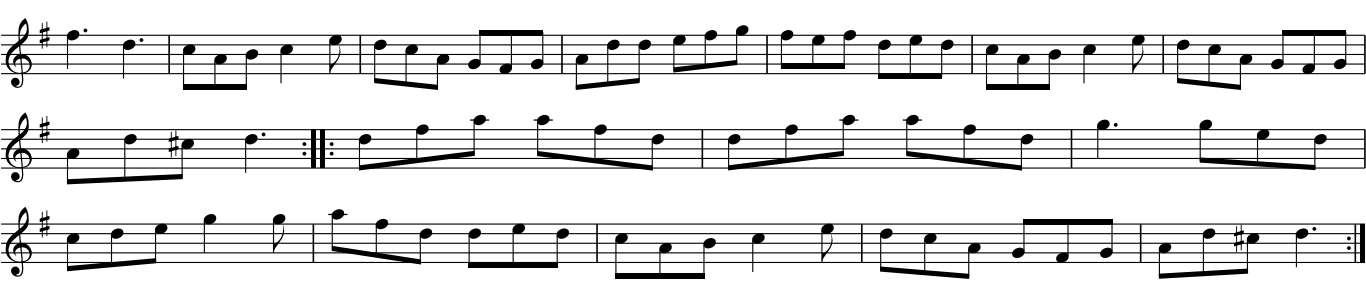Tatter Jack Walsh