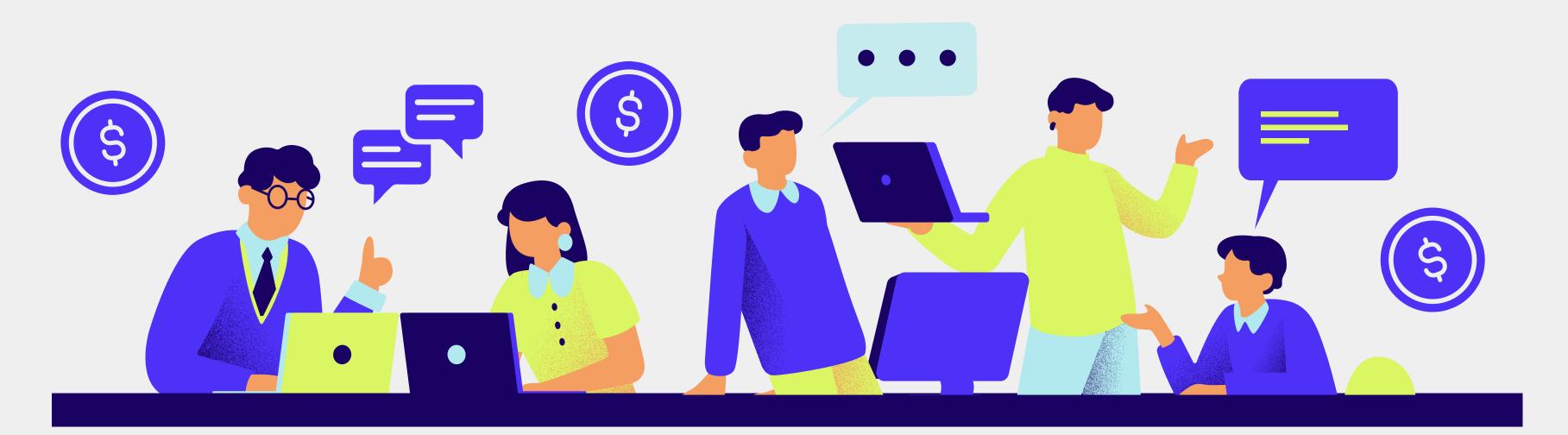
STATISTICAL LEARNING

Understanding Employee Attrition



Attrition refers to the voluntary departure of employees from their jobs within an organization.

What are the main factors contributing to employee attrition?

How can organizations keep employees in their jobs while enhancing the overall work environment?

WHAT'S IN THE DATASET?



Satisfaction Level

Numerical



Salary Level



Numerical



Projects Worked On

Numerical



Average Monthly Hours

Numerical



Work Accident

Binary



Categorical



Department

Categorical



Time Spent with Comp.

Numerical



Promo in the Last 5Y

Binary



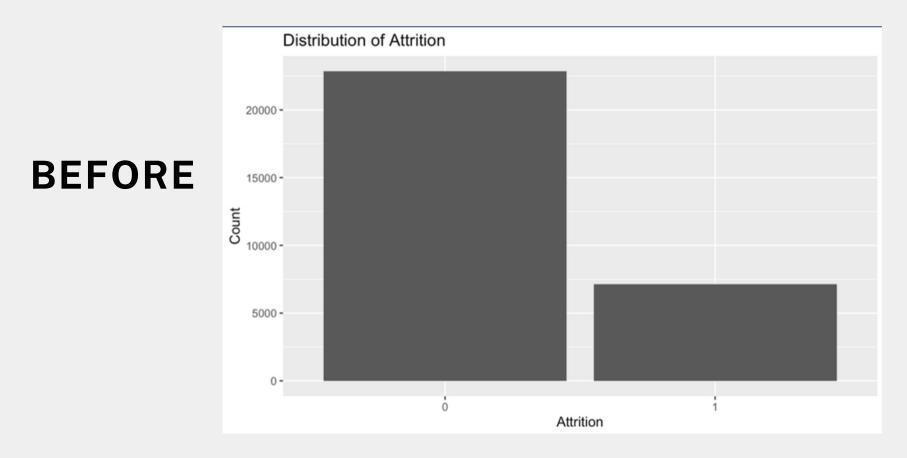
Attrition

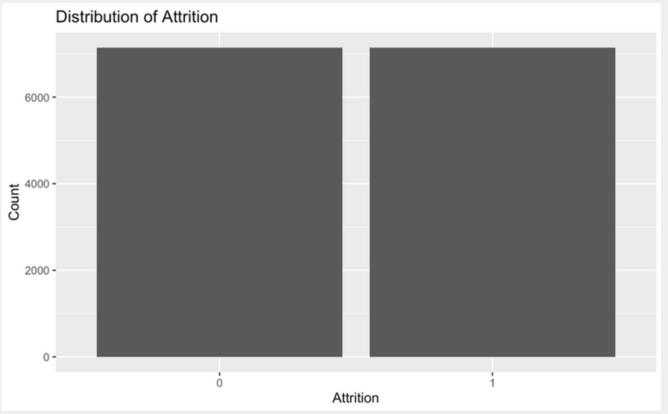
Target /Binary

STATISTICAL LEARNING **UNDERSTANDING EMPLOYEE ATTRITION**

DATA PREPROCESSING

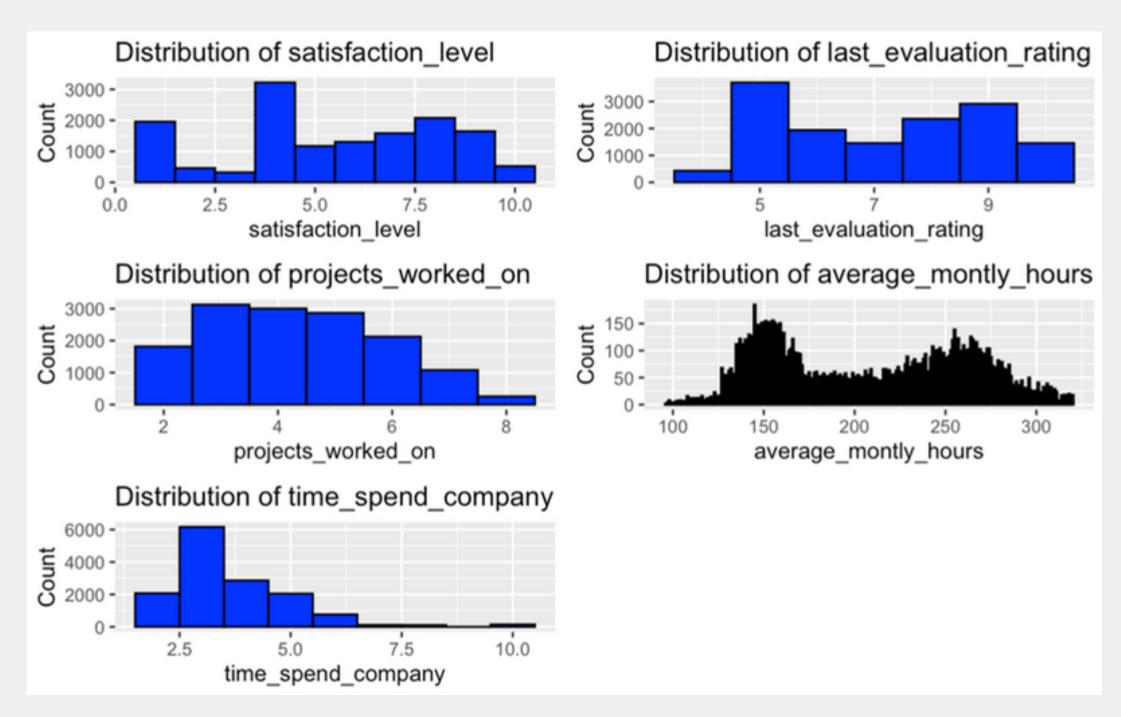
- MERGED DATASETS: COMBINED TRAINING AND TEST SETS TO EXPAND THE DATASET.
- NO MISSING VALUES: NO MISSING DATA, SO NO IMPUTATION IS NEEDED.
- CLASS IMBALANCE:
 MORE "NO ATTRITION" (CLASS 0) THAN "ATTRITION" (CLASS 1).
 IMBALANCE CAN AFFECT MODEL ACCURACY.
- DOWNSAMPLING: REDUCED CLASS 0 TO MATCH CLASS 1 SIZE. BALANCING CLASSES PREVENTS MODEL BIAS.





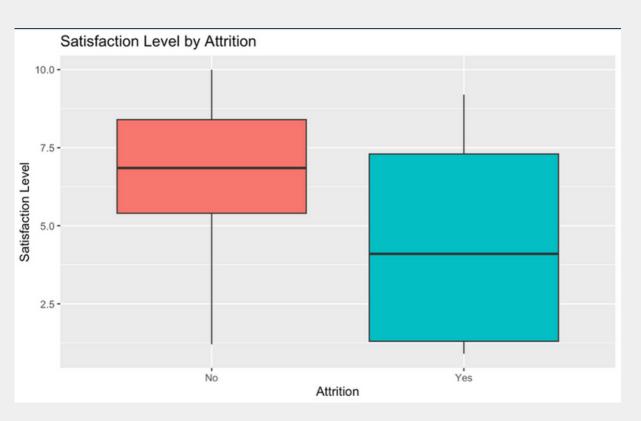
AFTER

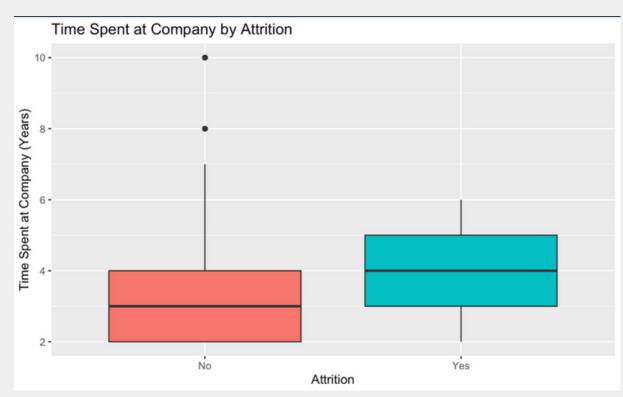
EXPLANATORY DATA ANALYSIS



- SATISFACTION LEVEL:
 - ~5.52/10 (MODERATE)
- LAST EVALUATION RATING:
 - ~7.17/10 (RELATIVELY HIGH)
- PROJECTS WORKED ON:
 - ~4.32 (MULTIPLE PROJECTS)
- MONTHLY HOURS:
 - ~208.08 HOURS (MODERATE WORKLOAD)
- TIME WITH COMPANY:
 - ~3.64 YEARS (SHORT TENURE)

NUMERICAL VARIABLES







SATISFACTION LEVEL

EMPLOYEES WHO LEFT HAD SIGNIFICANTLY LOWER SATISFACTION LEVELS

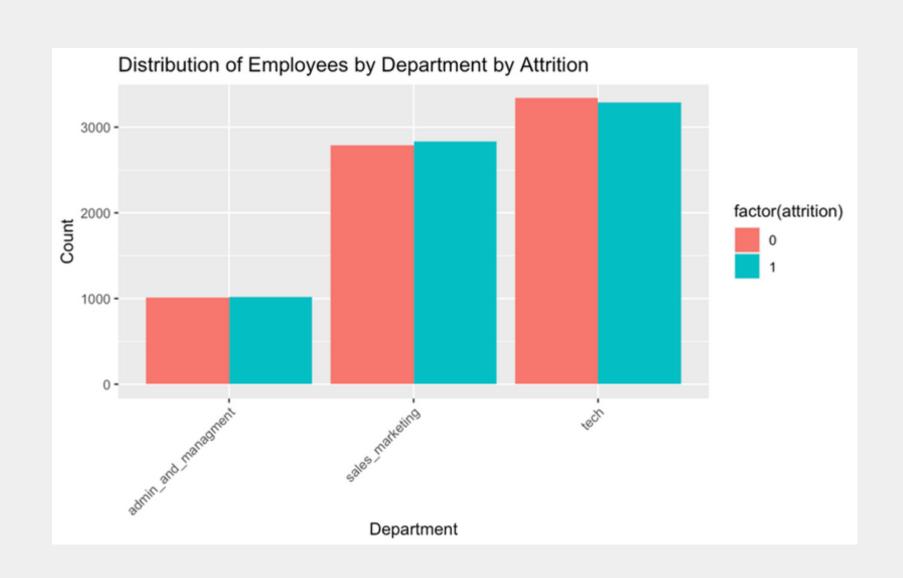
TIME WITH COMPANY

EMPLOYEES WHO **LEFT** HAD SLIGHTLY **MORE** TENURE.

MONTHLY HOURS

EMPLOYEES WHO LEFT WORKED MORE HOURS ON AVERAGE

CATEGORICAL VARIABLES





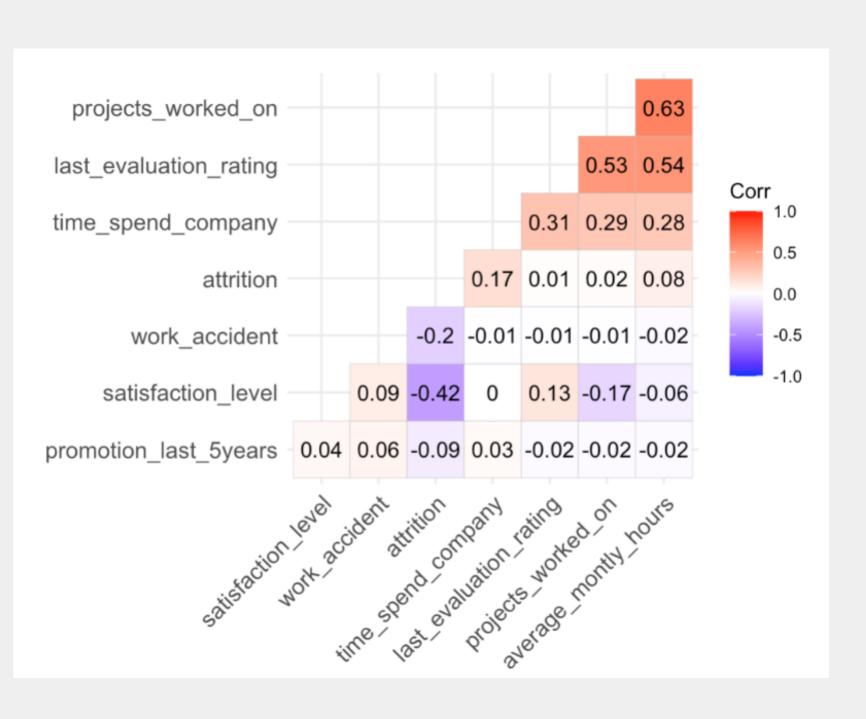
DEPARTMENT

DEPARTMENTS WERE **MAPPED** INTO **3 BROADER**CATEGORIES THAT ARE **UNIFORM** IN TERMS OF
ATTRITION

SALARY LEVEL

HIGHER ATTRITION FOR LOW AND MEDIUM SALARIES COMPARED TO HIGH SALARIES.

CORRELATION ANALYSIS



- KEY FACTOR: "SATISFACTION LEVEL" STRONGLY INFLUENCES ATTRITION; LOWER SATISFACTION CORRELATES WITH HIGHER ATTRITION.
- WEAKER ASSOCIATIONS: "EVALUATION RATINGS,"
 "PROJECTS WORKED ON," AND "AVERAGE MONTHLY
 HOURS" SHOW LESS PRONOUNCED LINKS TO ATTRITION.
- NOTE: CORRELATION DOES NOT IMPLY CAUSATION.

SOME VARIABLES EXHIBIT **STRONG** CORRELATIONS

VIF ANALYSIS FOR THE VARIABLES REVEALS
NO MULTICOLLINEARITY

ALL VIF VALUES ARE NEAR 1

SUPERVISED LEARNING

DATA PREPROCESSING

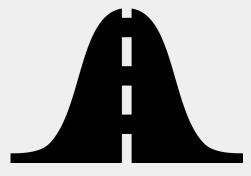
CATEGORICAL ENCODING:

- "SALARY": ORDINAL ENCODING AS "LOW," "MEDIUM," AND "HIGH."
- "DEPARTMENT": ONE-HOT ENCODING WITH ONE DUMMY COLUMN REMOVED.



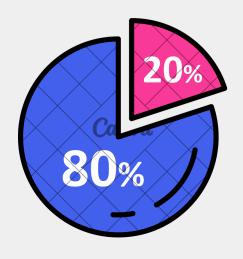
NUMERICAL SCALING:

APPLIED Z-SCORE SCALING FOR NUMERICAL VARIABLES (MEAN 0, STD. 1)



DATA SPLITTING:

DATASET SPLIT INTO 80% TRAINING AND 20% TESTING SETS



LOGISTIC REGRESSION

```
Call:
glm(formula = attrition \sim ., family = binomial, data = train_data)
Coefficients:
                           Estimate Std. Error z value Pr(>|z|)
(Intercept)
                           -0.37943
                                       0.06657 -5.700 1.20e-08 ***
                                       0.02738 -41.144 < 2e-16 ***
satisfaction_level
                           -1.12669
                                       0.02920 4.890 1.01e-06 ***
last_evaluation_rating
                            0.14281
                                       0.03279 -15.508 < 2e-16 ***
projects_worked_on
                           -0.50847
average_montly_hours
                            0.26301
                                       0.03125 8.417 < 2e-16 ***
time_spend_company
                                       0.02519 20.733 < 2e-16 ***
                            0.52232
                                       0.08427 -18.631 < 2e-16 ***
work_accident1
                           -1.57005
promotion_last_5years1
                           -1.26953
                                       0.21663 -5.860 4.62e-09 ***
salary.L
                           -1.47663
                                       0.08210 -17.987 < 2e-16 ***
salary.Q
                           -0.39441
                                       0.05467 -7.214 5.44e-13 ***
department_sales_marketing1 0.02147
                                       0.06915 0.310
                                                         0.756
department_tech1
                           -0.01403
                                       0.06792 -0.207
                                                         0.836
Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' '1
```

- SATISFACTION LEVEL: DECREASE LINKED TO HIGHER ATTRITION.
- TIME SPEND IN COMPANY: MORE TIME, HIGHER ATTRITION.
- WORK ACCIDENT: DECREASED LIKELIHOOD OF ATTRITION.
- PROMOTION IN LAST 5 YEARS: DECREASED LIKELIHOOD OF ATTRITION.
- SALARY LEVEL: LOWER SALARIES LINKED TO HIGHER ATTRITION.

RANDOM FOREST

	Attrition (1)	No Attrition (0)
Attrition (1)	5570	144
No Attrition (0)	49	5665
Class Error	0.025	0.009

- USED TO PREDICT ATTRITION WITH 100 TREES.
- A RANDOM SUBSET OF **THREE VARIABLES** AT EACH **SPLIT**.

PERFORMANCE:

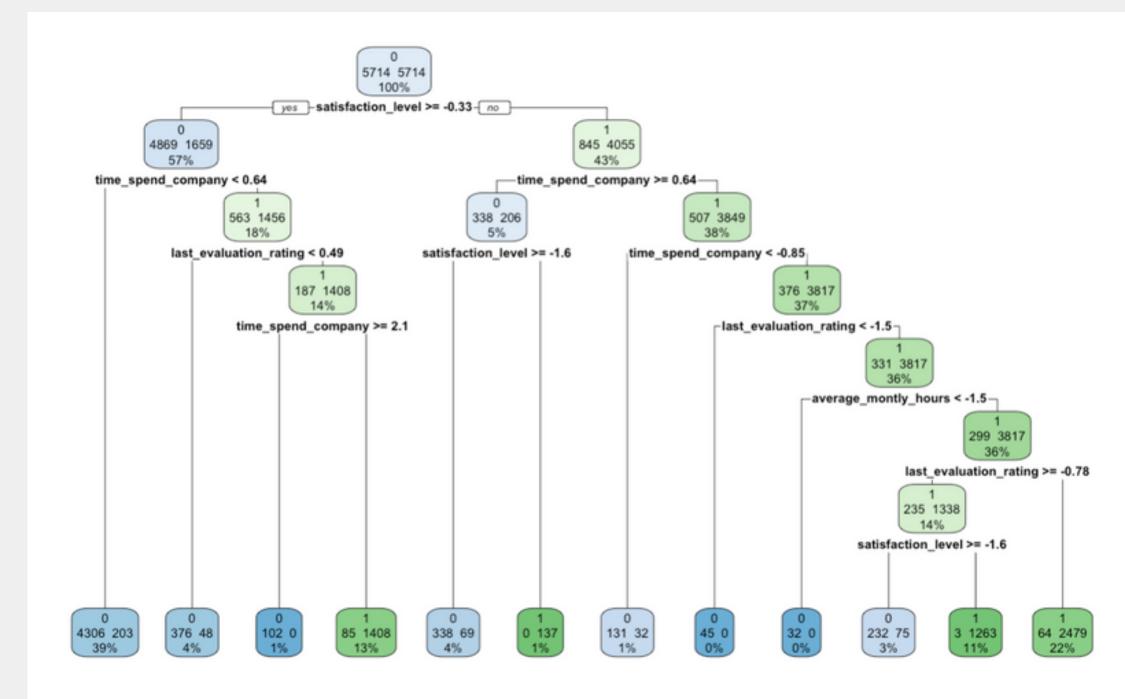
- OUT-OF-BAG (OOB) ERROR RATE: ~1.69%, INDICATING HIGH ACCURACY.
- EFFECTIVE AT CLASSIFYING EMPLOYEES WHO LEAVE AND THOSE WHO STAY.

DECISION TREE

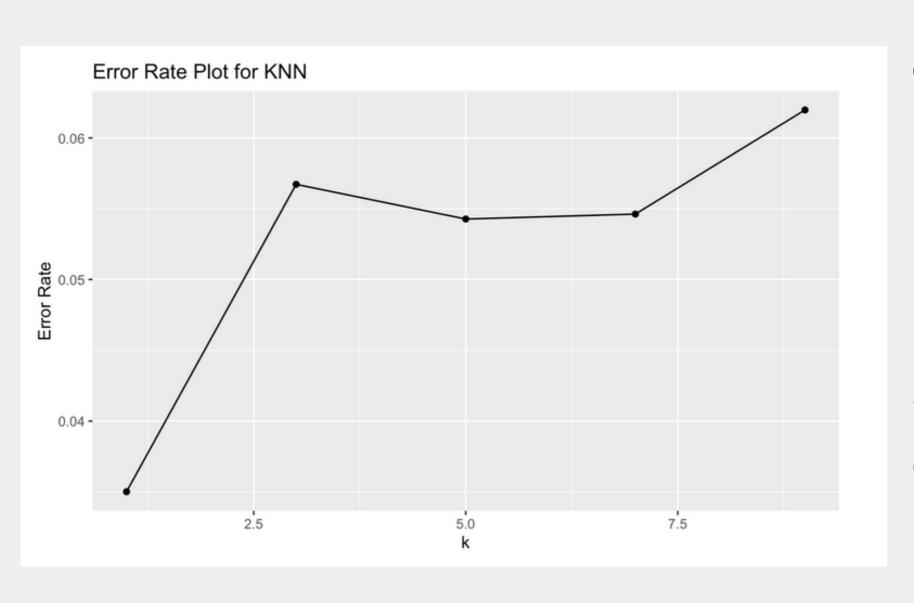
- PREDICTS ATTRITION THROUGH RECURSIVE PARTITIONING.
- EACH **BRANCH** REPRESENTS **CONDITIONS** LEADING TO ATTRITION OR NON-ATTRITION.

KEY FACTORS IN THE TREE STRUCTURE:

- SATISFACTION LEVEL
- TIME SPENT IN COMPANY
- LAST EVALUATION RATING
- AVERAGE MONTHLY HOURS



K-NEAREST NEIGHBOR



OPTIMAL "K" VALUE:

- K=1: ERROR RATE ≈ 0.0350, SENSITIVE TO NOISE (OVERFITTING)
- K=3, TO 9: ERROR RATE INCREASES WITH LARGER "K," LESS SENSITIVE TO INDIVIDUAL DATA POINTS.
- AFTER CAREFUL EVALUATION, "K=5" SELECTED.

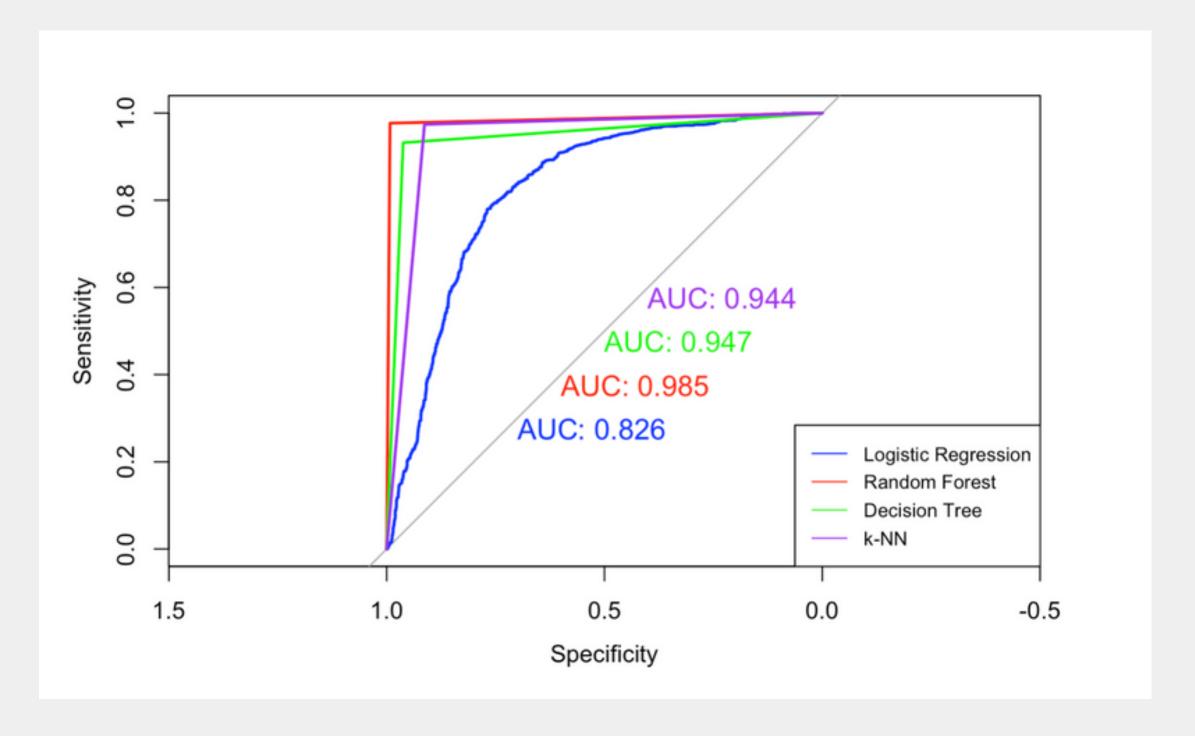
5-NN MODEL PERFORMS WELL, HIGH ACCURACY.

GENERALIZES EFFECTIVELY TO NEW DATA, GOOD FOR PREDICTING ATTRITION.

ROC-AUC

- LOGISTIC REGRESSION: MODERATE
- RANDOM FOREST: VERY HIGH
- **DECISION TREE:** STRONG
- K-NN: GOOD

RANDOM FOREST PERFORMED BEST IN DISTINGUISHING ATTRITION



PRECISION-RECALL

RANDOM FOREST:

HIGH SCORES

• DECISION TREE:

GOOD BALANCE

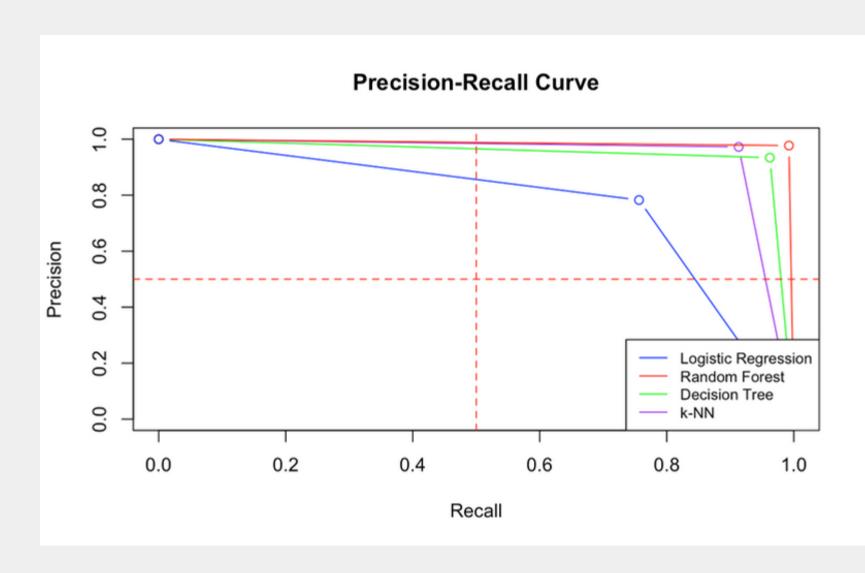
• K-NN:

BALANCED

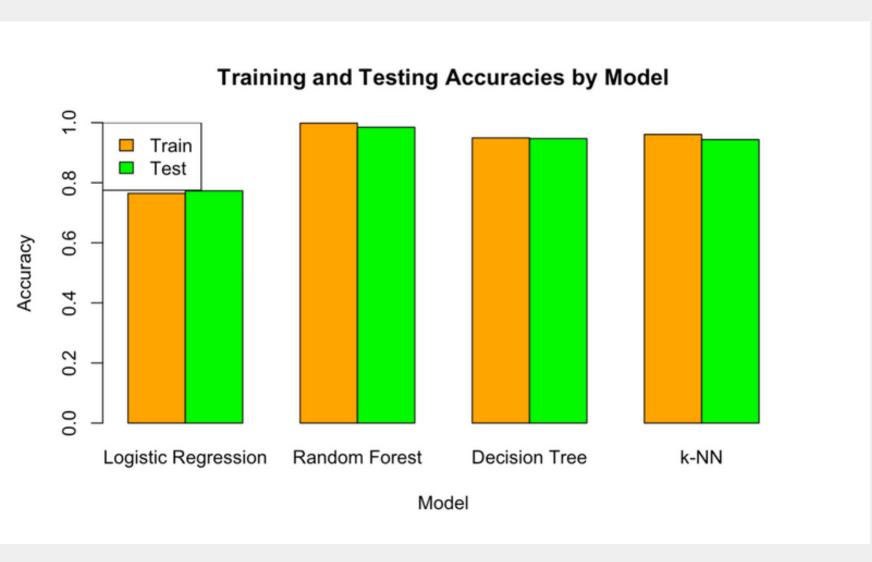
• LOGISTIC REGRESSION:

RESPECTABLE

RANDOM FOREST SHOWS EXCEPTIONAL PRECISION AND RECALL, MAKING IT A ROBUST PREDICTOR.



ACCURACY



• **RANDOM FOREST:** REMARKABLE

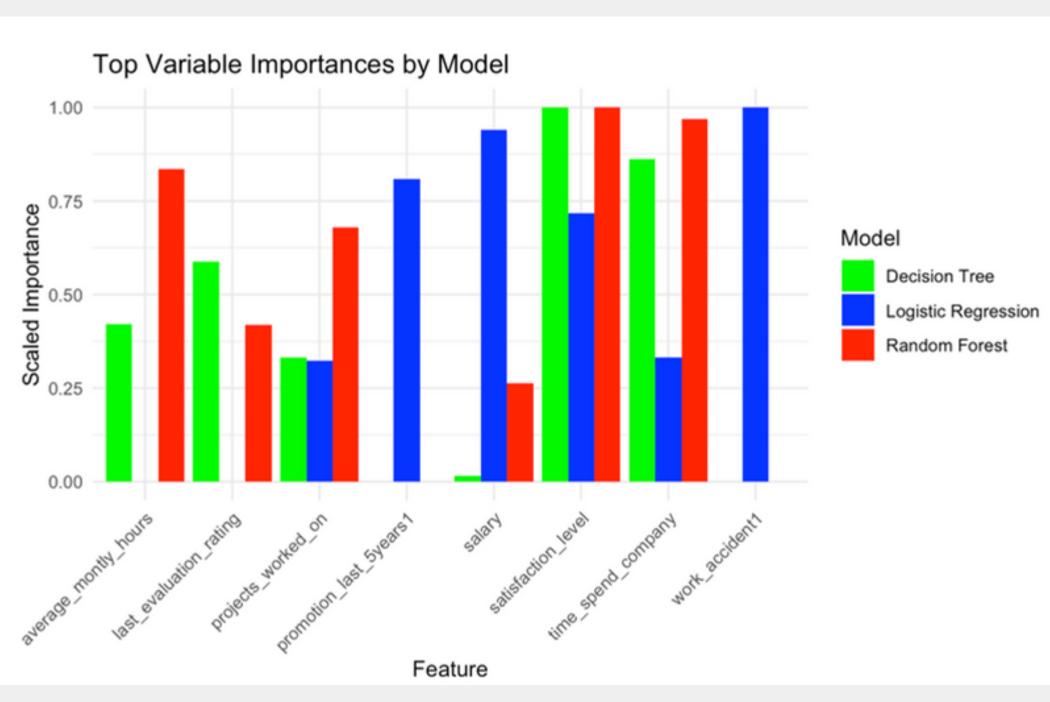
• **DECISION TREE:** STRONG

• K-NN: GOOD ACCURACY

• LOGISTIC REGRESSION: RESPECTABLE

RANDOM FOREST PERFORMS WITH THE HIGHEST ACCURACY

FEATURE IMPORTANCE

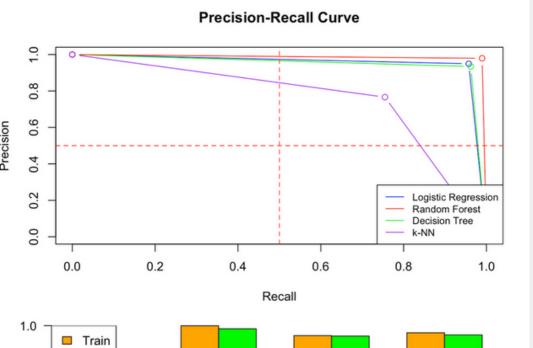


UNDERSTAND **IMPORTANT** FEATURES FOR ATTRITION PREDICTION.

- SATISFACTION LEVEL: TOP PREDICTOR.
- TIME SPENT: SECOND MOST IMPORTANT.
- SALARY: VARIES ACROSS MODELS.
- PROMOTIONS/LAST EVALUATION: INCONSISTENT IMPACT.
- PROJECTS: IMPORTANT.

WE'LL USE THE **KEY FEATURES** SHOWN TO BUILD A **FOCUSED** MODEL AND **ASSESS** ITS PREDICTIVE PERFORMANCE.

AUC: 0.762 Random Forest Decision Tree 1.5 1.0 0.5 Specificity



RandomForest Sub DecisionTree Sub

k-NN Sub

Test

Logistic Sub

0.6

0.4

0.2 -



FEATURE SELECTION IMPROVES THE MODEL.

FOCUS ON IMPORTANT FEATURES.

SUBSET MODELS RANDOM FOREST AND K-NN KEPT THE HIGH ACCURACY **DECISION TREE** REMAINS GOOD.

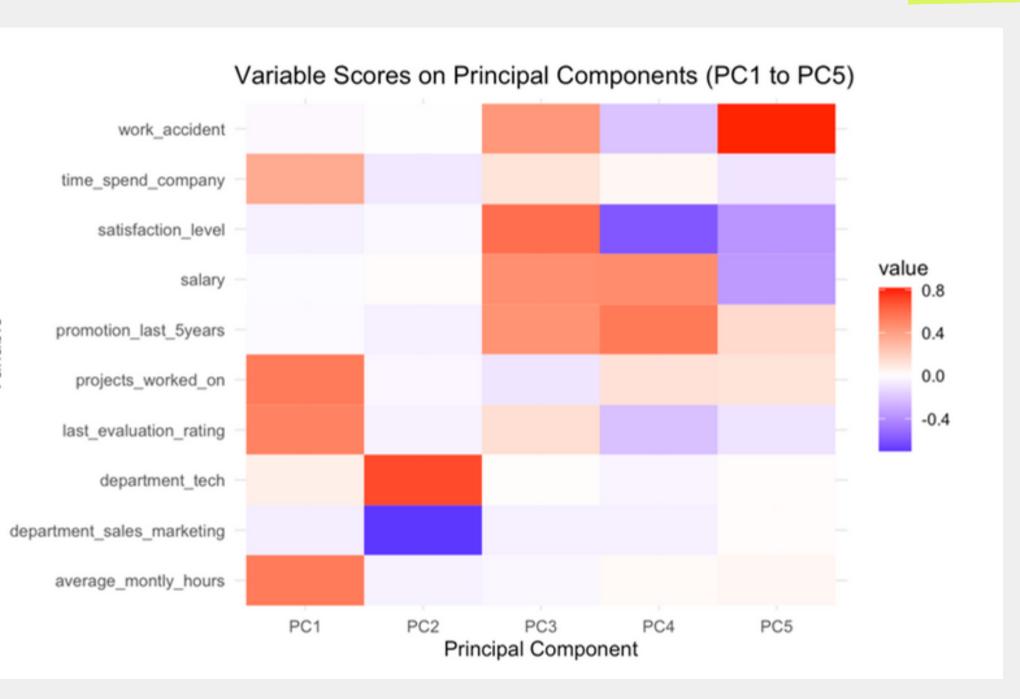
LOGISTIC REGRESSION SEES SLIGHT CHANGES (LOWER AUC / HIGHER PR)

REDUCING FEATURES OPTIMIZES PERFORMANCE.

THIS HIGHLIGHTS THE SIGNIFICANCE OF EMPLOYEE ENGAGEMENT, **WORK-LIFE BALANCE,** COMPENSATION, **AND CAREER GROWTH** IN REDUCING ATTRITION AND IMPROVING THE EMPLOYEE EXPERIENCE.

UNSUPERVISED LEARNING

PRINCIPAL COMPONENT ANALYSIS



PC1: WORK ENGAGEMENT.

PC2: DEPARTMENTAL VARIATION.

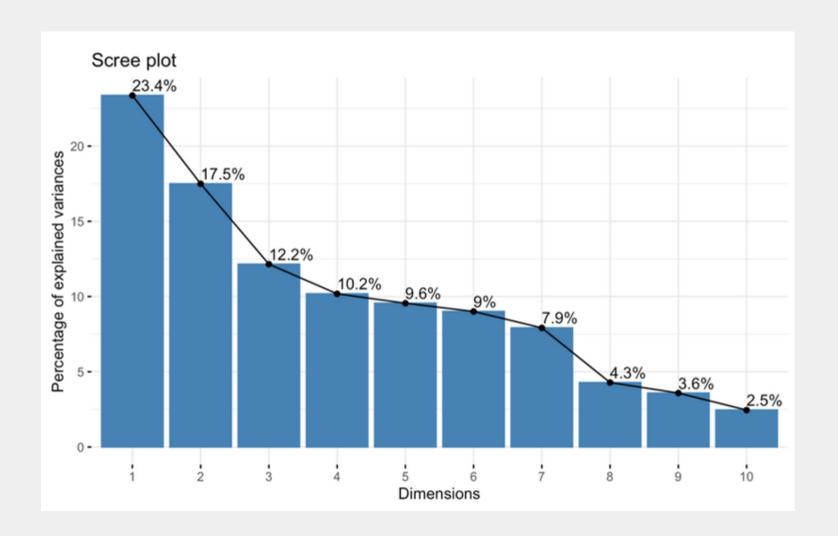
PC3: JOB SATISFACTION.

PC4: CAREER PROGRESSION.

PC5: SAFETY-SATISFACTION TRADE-OFF.

IT REVEALS PATTERNS AND DEPENDENCIES.

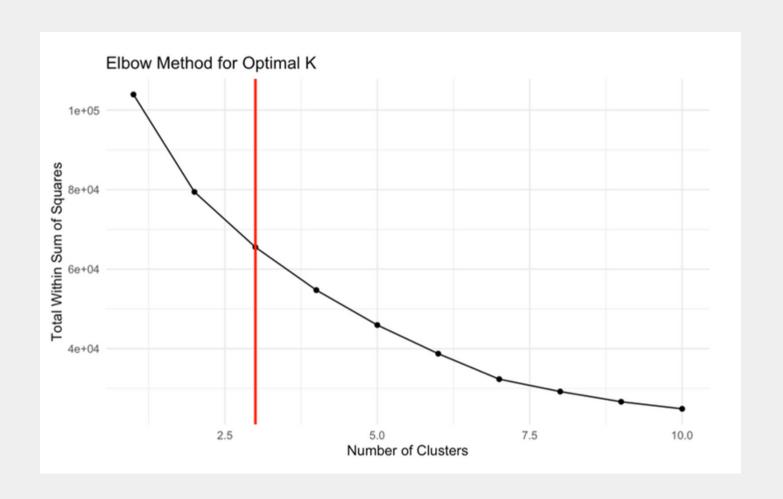
THE FIRST **5 COMPONENTS** EXPLAIN AROUND **73**% OF THE DATASET **VARIANCE**.

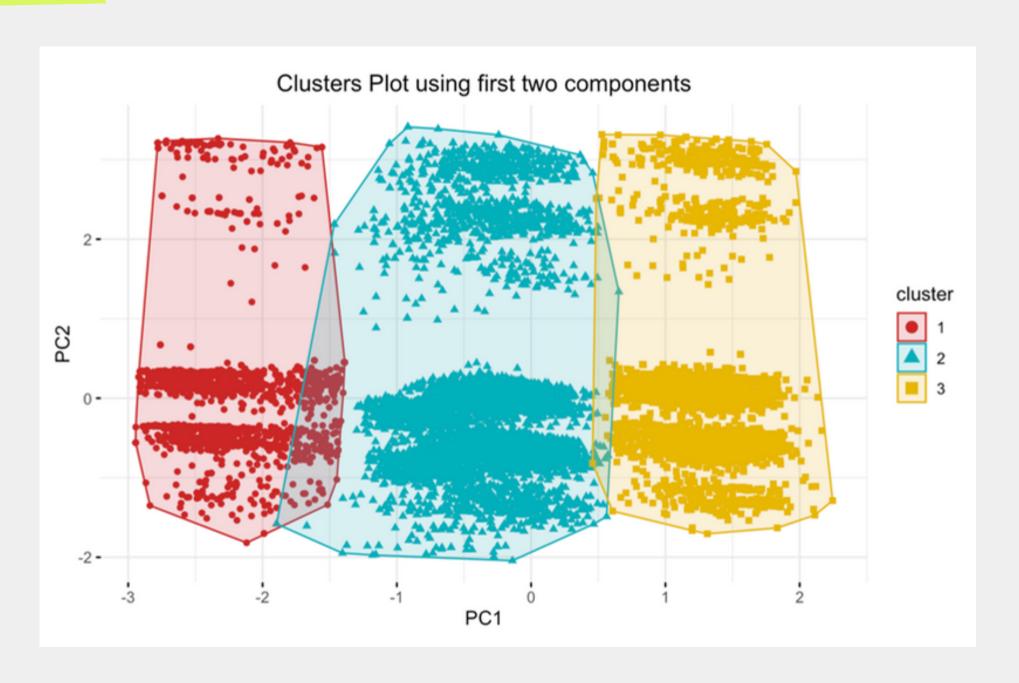


CLUSTERING ANALYSIS:

- K-MEANS CLUSTERING ON THE FIRST 5 PCS.
- VISUALIZED CLUSTERS IN PC1 AND PC2.
- ELBOW METHOD.

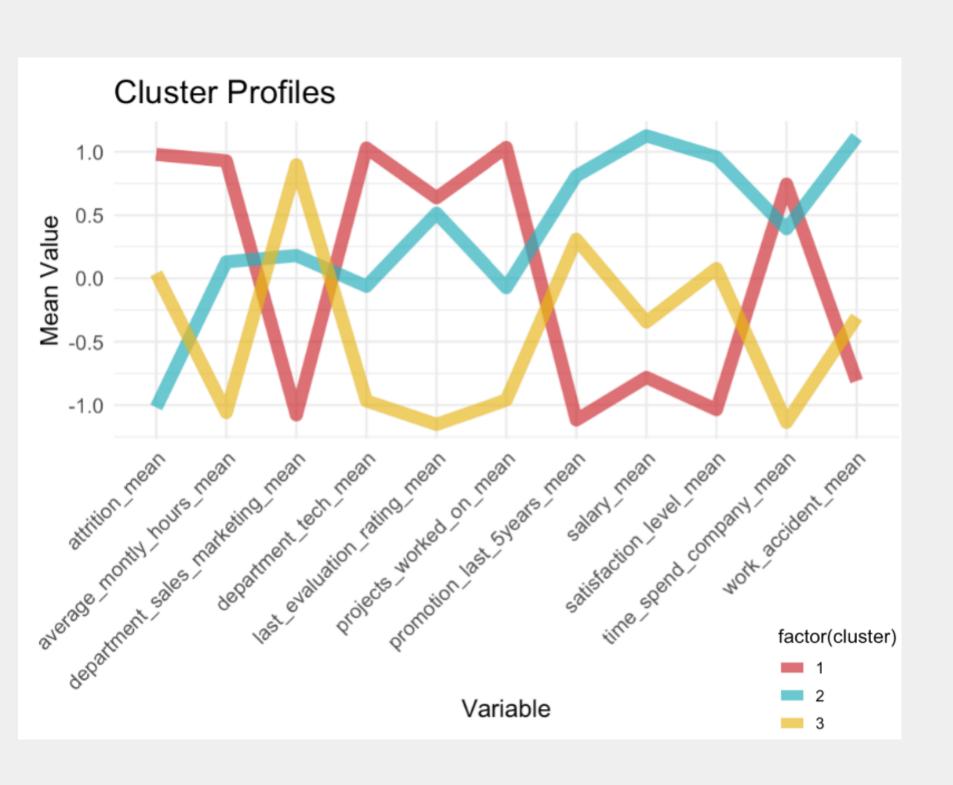
OPTIMAL CLUSTERS DETERMINED AS K = 3.





- SHOWS **DISTRIBUTION OF EMPLOYEES** WITHIN EACH **CLUSTER**.
- ILLUSTRATES HOW CLUSTERS RELATE TO WORK COMMITMENT (PC1) AND DEPARTMENT (PC2).

CLUSTERS PROFILES



• CLUSTER 1 - "HIGH POTENTIAL, HIGH ATTRITION"

ACTIONS:

SURVEYS, SALARY ADJUSTMENTS, CAREER PROGRESSION OPPORTUNITIES.

CLUSTER 2 - "LOYAL HIGH PERFORMERS"

ACTIONS:

RECOGNITION, CAREER GROWTH OPPORTUNITIES, MENTORING.

• CLUSTER 3 - "NEW TALENT"

ACTIONS:

TRAINING, CAREER ADVANCEMENT PATHS, MONITORING PROGRESS.

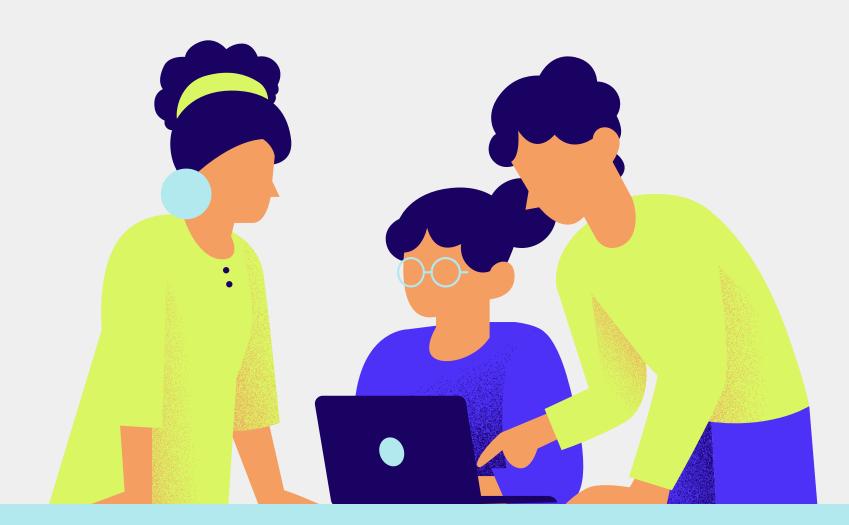
CONCLUSION...

SUMMARY OF FINDINGS

- **Key Factors:** Employee **satisfaction**, **evaluations**, **salary**, **promotions**, and **time spent** in the company influence attrition.
- Model: Random Forest excelled with fewer features, while K-NN and Decision Tree adapted well.
- Clustering: Identified three key employee clusters: "New Talent," "High Potential, High Attrition," and "Loyal High Performers."

Actions should be done:

Surveys and Feedback
Fix Salaries
More Opportunities
Training Programs
Promotion and Rewards



Happy employees lead to better productivity

THANK YOU