

Semana: W48

Periodo: 23/11/2025 → 28/11/2025

Disp.: 92,04% · Rdto.: 94,68% · Q.: 99,73%
OEE: 86,91%

| Sección | T. Disp. | T. Oper. | T. Prep. | T. Paros | T. Ideal | Perd. Rdo. | Buenas | Disp.% | Rdto.% | Q.% | OEE% |
|----------------------|------------------|------------------|-----------------|-----------------|------------------|-----------------|---------------|---------------|---------------|---------------|---------------|
| T48 | | | | | | | | | | | |
| T1 | 41:41:00 | 38:03:00 | 01:57:00 | 03:38:00 | 35:14:56 | 02:48:04 | 3.322 | 91,28% | 92,64% | 100,00% | 84,56% |
| T2 | 41:54:00 | 36:59:00 | 02:28:00 | 04:55:00 | 37:06:25 | 00:00:00 | 3.273 | 88,27% | 100,00% | 99,18% | 87,55% |
| T3 | 41:24:00 | 40:00:00 | 00:00:00 | 01:24:00 | 36:33:35 | 03:26:25 | 3.427 | 96,62% | 91,40% | 100,00% | 88,31% |
| Total | 124:59:00 | 115:02:00 | 04:25:00 | 09:57:00 | 108:54:56 | 06:07:04 | 10.022 | 92,04% | 94,68% | 99,73% | 86,91% |
| | | | | | | | | | | | |
| T1 Total | 41:41:00 | 38:03:00 | 01:57:00 | 03:38:00 | 35:14:56 | 02:48:04 | 3.322 | 91,28% | 92,64% | 100,00% | 84,56% |
| T2 Total | 41:54:00 | 36:59:00 | 02:28:00 | 04:55:00 | 37:06:25 | 00:00:00 | 3.273 | 88,27% | 100,00% | 99,18% | 87,55% |
| T3 Total | 41:24:00 | 40:00:00 | 00:00:00 | 01:24:00 | 36:33:35 | 03:26:25 | 3.427 | 96,62% | 91,40% | 100,00% | 88,31% |
| | | | | | | | | | | | |
| TOTAL SECCION | 124:59:00 | 115:02:00 | 04:25:00 | 09:57:00 | 108:54:56 | 06:07:04 | 10.022 | 92,04% | 94,68% | 99,73% | 86,91% |



TALLADORAS. Referencias · W48
COROA / LUK1 / LUK2

| Sección | Referencia | Día | Ciclo ideal (p/h) | Ciclo real (p/h) | Cantidad |
|---------|------------|-----|-------------------|------------------|----------|
| - | - | - | - | - | - |

| Sección | Referencia | Día | Ciclo ideal (p/h) | Ciclo real (p/h) | Cantidad |
|------------|---------------|------------------|-------------------|------------------|--------------|
| T48 | 086503 | 26-Nov | 90.0 p/h | 82.7 p/h | 1.151 |
| T48 | 086503 | 27-Nov | 90.0 p/h | 84.4 p/h | 2.023 |
| T48 | 086503 | 28-Nov | 90.0 p/h | 89.2 p/h | 538 |
| T48 | 086503 | Media ref | 90.0 p/h | 84.5 p/h | 3.712 |
| T48 | 091177 | 28-Nov | 85.0 p/h | 93.6 p/h | 741 |
| T48 | 091177 | Media ref | 85.0 p/h | 93.6 p/h | 741 |
| T48 | 091232 | 24-Nov | 90.0 p/h | 82.2 p/h | 1.193 |
| T48 | 091232 | 25-Nov | 90.0 p/h | 87.0 p/h | 2.086 |
| T48 | 091232 | 26-Nov | 90.0 p/h | 85.0 p/h | 721 |
| T48 | 091232 | Media ref | 90.0 p/h | 85.1 p/h | 4.000 |
| T48 | 918506 | 23-Nov | 110.0 p/h | 94.0 p/h | 760 |
| T48 | 918506 | 24-Nov | 110.0 p/h | 103.0 p/h | 836 |
| T48 | 918506 | Media ref | 110.0 p/h | 98.5 p/h | 1.596 |

T48 · W48

| Periodo | T. Disp. | T. Oper. | T. Prep. | T. Paros | T. Ideal | Perd. Rdo. | Buenas | Disp.% | Rdto.% | Q.% | OEE% |
|-----------|-----------|-----------|----------|----------|-----------|------------|--------|---------|---------|---------|--------|
| 23-Nov | | | | | | | | | | | |
| T1 | 00:00:00 | 00:00:00 | 00:00:00 | 00:00:00 | 00:00:00 | 00:00:00 | 0 | 0,00% | 0,00% | 0,00% | 0,00% |
| T2 | 00:05:00 | 00:05:00 | 00:00:00 | 00:00:00 | 00:04:16 | 00:00:44 | 8 | 100,00% | 85,47% | 100,00% | 85,47% |
| T3 | 08:00:00 | 08:00:00 | 00:00:00 | 00:00:00 | 06:50:16 | 01:09:44 | 752 | 100,00% | 85,47% | 100,00% | 85,47% |
| Total | 08:05:00 | 08:05:00 | 00:00:00 | 00:00:00 | 06:54:33 | 01:10:27 | 760 | 100,00% | 85,47% | 100,00% | 85,47% |
| | | | | | | | | | | | |
| 24-Nov | | | | | | | | | | | |
| T1 | 08:00:00 | 08:00:00 | 00:00:00 | 00:00:00 | 07:29:27 | 00:30:33 | 824 | 100,00% | 93,63% | 100,00% | 93,63% |
| T2 | 08:45:00 | 06:38:00 | 01:22:00 | 02:07:00 | 05:55:05 | 00:42:55 | 535 | 75,81% | 89,22% | 100,00% | 67,63% |
| T3 | 08:26:00 | 08:00:00 | 00:00:00 | 00:26:00 | 07:26:49 | 00:33:11 | 670 | 94,86% | 93,09% | 100,00% | 88,30% |
| Total | 25:11:00 | 22:38:00 | 01:22:00 | 02:33:00 | 20:51:21 | 01:46:39 | 2.029 | 89,87% | 92,15% | 100,00% | 82,82% |
| | | | | | | | | | | | |
| 25-Nov | | | | | | | | | | | |
| T1 | 08:34:00 | 08:00:00 | 00:00:00 | 00:34:00 | 07:07:45 | 00:52:15 | 642 | 93,39% | 89,12% | 100,00% | 83,22% |
| T2 | 08:03:00 | 07:59:00 | 00:00:00 | 00:04:00 | 08:42:28 | 00:00:00 | 784 | 99,17% | 100,00% | 100,00% | 99,17% |
| T3 | 08:32:00 | 08:00:00 | 00:00:00 | 00:32:00 | 07:20:16 | 00:39:44 | 660 | 93,75% | 91,72% | 100,00% | 85,99% |
| Total | 25:09:00 | 23:59:00 | 00:00:00 | 01:10:00 | 23:10:29 | 00:48:31 | 2.086 | 95,36% | 96,63% | 100,00% | 92,15% |
| | | | | | | | | | | | |
| 26-Nov | | | | | | | | | | | |
| T1 | 08:18:00 | 08:00:00 | 00:00:00 | 00:18:00 | 07:43:38 | 00:16:22 | 695 | 96,39% | 96,59% | 100,00% | 93,10% |
| T2 | 07:30:00 | 06:24:00 | 01:06:00 | 01:06:00 | 05:59:25 | 00:24:35 | 539 | 85,33% | 93,60% | 100,00% | 79,87% |
| T3 | 08:26:00 | 08:00:00 | 00:00:00 | 00:26:00 | 07:04:54 | 00:55:06 | 637 | 94,86% | 88,52% | 100,00% | 83,97% |
| Total | 24:14:00 | 22:24:00 | 01:06:00 | 01:50:00 | 20:47:57 | 01:36:03 | 1.872 | 92,43% | 92,85% | 100,00% | 85,83% |
| | | | | | | | | | | | |
| 27-Nov | | | | | | | | | | | |
| T1 | 08:49:00 | 08:00:00 | 00:00:00 | 00:49:00 | 06:54:18 | 01:05:42 | 621 | 90,74% | 86,31% | 100,00% | 78,32% |
| T2 | 08:15:00 | 07:59:00 | 00:00:00 | 00:16:00 | 07:43:13 | 00:15:47 | 695 | 96,77% | 96,71% | 100,00% | 93,58% |
| T3 | 08:00:00 | 08:00:00 | 00:00:00 | 00:00:00 | 07:51:20 | 00:08:40 | 707 | 100,00% | 98,19% | 100,00% | 98,19% |
| Total | 25:04:00 | 23:59:00 | 00:00:00 | 01:05:00 | 22:28:51 | 01:30:09 | 2.023 | 95,68% | 93,74% | 100,00% | 89,68% |
| | | | | | | | | | | | |
| 28-Nov | | | | | | | | | | | |
| T1 | 08:00:00 | 06:03:00 | 01:57:00 | 01:57:00 | 05:59:48 | 00:03:12 | 540 | 75,62% | 99,12% | 99,99% | 74,95% |
| T2 | 09:16:00 | 07:54:00 | 00:00:00 | 01:22:00 | 08:41:57 | 00:00:00 | 712 | 85,25% | 100,00% | 96,36% | 82,15% |
| T3 | 00:00:00 | 00:00:00 | 00:00:00 | 00:00:00 | 00:00:00 | 00:00:00 | 0 | 0,00% | 0,00% | 0,00% | 0,00% |
| Total | 17:16:00 | 13:57:00 | 01:57:00 | 03:19:00 | 14:41:46 | 00:00:00 | 1.252 | 80,79% | 100,00% | 97,89% | 79,09% |
| | | | | | | | | | | | |
| T1 Total | 41:41:00 | 38:03:00 | 01:57:00 | 03:38:00 | 35:14:56 | 02:48:04 | 3.322 | 91,28% | 92,64% | 100,00% | 84,56% |
| T2 Total | 41:54:00 | 36:59:00 | 02:28:00 | 04:55:00 | 37:06:25 | 00:00:00 | 3.273 | 88,27% | 100,00% | 99,18% | 87,55% |
| T3 Total | 41:24:00 | 40:00:00 | 00:00:00 | 01:24:00 | 36:33:35 | 03:26:25 | 3.427 | 96,62% | 91,40% | 100,00% | 88,31% |
| TOTAL T48 | 124:59:00 | 115:02:00 | 04:25:00 | 09:57:00 | 108:54:56 | 06:07:04 | 10.022 | 92,04% | 94,68% | 99,73% | 86,91% |