

**Semana: W48**

**Periodo: 23/11/2025 → 28/11/2025**

**Disp.: 87,53% · Rdto.: 79,17% · Q.: 98,94%**

**OEE: 68,56%**

Sección	T. Disp.	T. Oper.	T. Prep.	T. Paros	T. Ideal	Perd. Rdo.	Totales	Buenas	Disp.%	Rdto.%	Q. %	OEE%
<b>LUK1</b>												
T1	24:33:00	21:27:00	00:00:00	03:06:00	14:35:58	06:51:02	1.022	1.011	87,37%	68,06%	98,88%	58,80%
T2	23:10:00	16:40:00	00:00:00	06:30:00	11:00:24	05:39:36	770	769	71,94%	66,04%	99,80%	47,42%
T3	17:16:00	15:46:00	00:00:00	01:30:00	12:50:12	02:55:48	899	889	91,31%	81,42%	98,88%	73,51%
<b>Total</b>	<b>64:59:00</b>	<b>53:53:00</b>	<b>00:00:00</b>	<b>11:06:00</b>	<b>38:26:34</b>	<b>15:26:26</b>	<b>2.691</b>	<b>2.668</b>	<b>82,92%</b>	<b>71,34%</b>	<b>99,15%</b>	<b>58,65%</b>
<b>LUK3</b>												
T1	37:57:00	32:40:00	00:00:00	05:17:00	24:46:06	07:53:54	2.353	2.281	86,08%	75,82%	96,94%	63,27%
T2	26:04:00	24:06:00	00:00:00	01:58:00	19:50:37	04:15:23	1.885	1.868	92,46%	82,34%	99,08%	75,43%
T3	43:50:00	39:16:00	00:00:00	04:34:00	31:52:20	07:23:40	3.028	2.972	89,58%	81,17%	98,16%	71,38%
<b>Total</b>	<b>107:51:00</b>	<b>96:02:00</b>	<b>00:00:00</b>	<b>11:49:00</b>	<b>76:29:03</b>	<b>19:32:57</b>	<b>7.266</b>	<b>7.121</b>	<b>89,04%</b>	<b>79,64%</b>	<b>98,00%</b>	<b>69,50%</b>
<b>LUK6</b>												
T1	45:38:00	40:00:00	00:00:00	05:38:00	29:33:14	10:26:46	2.808	2.772	87,66%	73,88%	98,72%	63,93%
T2	42:55:00	39:59:00	00:00:00	02:56:00	31:54:19	08:04:41	3.031	2.990	93,17%	79,80%	98,65%	73,34%
T3	41:29:00	40:00:00	00:00:00	01:29:00	33:02:46	06:57:14	3.139	3.115	96,42%	82,62%	99,24%	79,05%
<b>Total</b>	<b>130:02:00</b>	<b>119:59:00</b>	<b>00:00:00</b>	<b>10:03:00</b>	<b>94:30:19</b>	<b>25:28:41</b>	<b>8.978</b>	<b>8.877</b>	<b>92,27%</b>	<b>78,77%</b>	<b>98,88%</b>	<b>71,86%</b>

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**Periodo: 23/11/2025 → 28/11/2025**

**Disp.: 87,53% · Rdto.: 79,17% · Q.: 98,94%**

**OEE: 68,56%**

Sección	T. Disp.	T. Oper.	T. Prep.	T. Paros	T. Ideal	Perd. Rdo.	Totales	Buenas	Disp.%	Rdto.%	Q.%	OEE%
<b>COROA</b>												
T1	33:11:00	29:50:00	01:11:00	03:21:00	26:30:29	03:19:31	2.736	2.732	89,90%	88,85%	99,85%	79,77%
T2	34:46:00	24:04:00	02:48:00	10:42:00	16:46:26	07:17:34	1.602	1.601	69,22%	69,70%	99,94%	48,22%
T3	23:21:00	18:58:00	02:59:00	04:23:00	16:18:26	02:39:34	1.642	1.639	81,23%	85,98%	99,82%	69,71%
<b>Total</b>	<b>91:18:00</b>	<b>72:52:00</b>	<b>06:58:00</b>	<b>18:26:00</b>	<b>59:35:21</b>	<b>13:16:39</b>	<b>5.981</b>	<b>5.973</b>	<b>79,81%</b>	<b>81,78%</b>	<b>99,87%</b>	<b>65,18%</b>
<b>VW1</b>												
T1	17:35:00	16:00:00	00:00:00	01:35:00	13:17:45	02:42:15	1.463	1.455	91,00%	83,10%	99,47%	75,22%
T2	11:09:00	09:53:00	00:00:00	01:16:00	07:58:16	01:54:44	877	870	88,64%	80,65%	99,20%	70,91%
T3	16:34:00	16:00:00	00:00:00	00:34:00	14:13:26	01:46:34	1.565	1.551	96,58%	88,90%	99,15%	85,13%
<b>Total</b>	<b>45:18:00</b>	<b>41:53:00</b>	<b>00:00:00</b>	<b>03:25:00</b>	<b>35:29:27</b>	<b>06:23:33</b>	<b>3.904</b>	<b>3.876</b>	<b>92,46%</b>	<b>84,74%</b>	<b>99,28%</b>	<b>77,78%</b>
T1 Total	158:54:00	139:57:00	01:11:00	18:57:00	108:43:32	31:13:28	10.382	10.250	88,07%	77,69%	98,74%	67,56%
T2 Total	138:04:00	114:42:00	02:48:00	23:22:00	87:30:02	27:11:58	8.166	8.098	83,08%	76,29%	99,17%	62,85%
T3 Total	142:30:00	130:00:00	02:59:00	12:30:00	108:17:11	21:42:49	10.273	10.167	91,23%	83,30%	98,97%	75,21%
<b>TOTAL SECCION</b>	<b>439:28:00</b>	<b>384:39:00</b>	<b>06:58:00</b>	<b>54:49:00</b>	<b>304:30:45</b>	<b>80:08:15</b>	<b>28.820</b>	<b>28.515</b>	<b>87,53%</b>	<b>79,17%</b>	<b>98,94%</b>	<b>68,56%</b>

Sección	Referencia	Día	Ciclo ideal (p/h)	Ciclo real (p/h)	Cantidad
LUK1	124203	24-Nov	70.0 p/h	57.8 p/h	317
LUK1	124203	25-Nov	70.0 p/h	43.6 p/h	561
LUK1	124203	26-Nov	70.0 p/h	57.0 p/h	1.369
LUK1	124203	27-Nov	70.0 p/h	38.6 p/h	444
<b>LUK1</b>	<b>124203</b>	<b>Media ref</b>	<b>70.0 p/h</b>	<b>49.9 p/h</b>	<b>2.691</b>
COROA	086503	27-Nov	85.0 p/h	52.5 p/h	327
COROA	086503	28-Nov	85.0 p/h	74.6 p/h	1.624
<b>COROA</b>	<b>086503</b>	<b>Media ref</b>	<b>85.0 p/h</b>	<b>69.6 p/h</b>	<b>1.951</b>
COROA	091232	25-Nov	110.0 p/h	79.0 p/h	1.221
COROA	091232	26-Nov	110.0 p/h	93.6 p/h	1.893
COROA	091232	27-Nov	110.0 p/h	99.9 p/h	916
<b>COROA</b>	<b>091232</b>	<b>Media ref</b>	<b>110.0 p/h</b>	<b>89.9 p/h</b>	<b>4.030</b>

Sección	Referencia	Día	Ciclo ideal (p/h)	Ciclo real (p/h)	Cantidad
LUK3	081000	23-Nov	95.0 p/h	83.7 p/h	675
LUK3	081000	24-Nov	95.0 p/h	74.0 p/h	1.724
LUK3	081000	25-Nov	95.0 p/h	72.9 p/h	772
LUK3	081000	26-Nov	95.0 p/h	68.7 p/h	1.215
LUK3	081000	27-Nov	95.0 p/h	79.3 p/h	1.637
LUK3	081000	28-Nov	95.0 p/h	78.8 p/h	1.243
<b>LUK3</b>	<b>081000</b>	<b>Media ref</b>	<b>95.0 p/h</b>	<b>75.7 p/h</b>	<b>7.266</b>
LUK6	124203	23-Nov	95.0 p/h	76.9 p/h	619
LUK6	124203	24-Nov	95.0 p/h	79.3 p/h	1.904
LUK6	124203	25-Nov	95.0 p/h	75.9 p/h	1.821
LUK6	124203	26-Nov	95.0 p/h	72.5 p/h	1.328
LUK6	124203	27-Nov	95.0 p/h	72.2 p/h	2.142
LUK6	124203	28-Nov	95.0 p/h	72.9 p/h	1.164
<b>LUK6</b>	<b>124203</b>	<b>Media ref</b>	<b>95.0 p/h</b>	<b>74.8 p/h</b>	<b>8.978</b>
VW1	918506	23-Nov	110.0 p/h	95.9 p/h	772
VW1	918506	24-Nov	110.0 p/h	98.4 p/h	2.359
VW1	918506	25-Nov	110.0 p/h	78.5 p/h	773
<b>VW1</b>	<b>918506</b>	<b>Media ref</b>	<b>110.0 p/h</b>	<b>93.2 p/h</b>	<b>3.904</b>

LUK1 · W48

Periodo	T. Disp.	T. Oper.	T. Prep.	T. Paros	T. Ideal	Perd. Rdo.	Totales	Buenas	Disp.%	Rdto.%	Q.%	OEE%
24-Nov												
T1	05:43:00	05:28:00	00:00:00	00:15:00	04:30:53	00:57:07	316	315	95,63%	82,59%	99,68%	78,73%
T2	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	0	0	0,00%	0,00%	0,00%	0,00%
T3	00:01:00	00:01:00	00:00:00	00:00:00	00:00:50	00:00:10	1	1	100,00%	82,59%	99,68%	82,33%
Total	05:44:00	05:29:00	00:00:00	00:15:00	04:31:43	00:57:17	317	316	95,64%	82,59%	99,68%	78,74%
25-Nov												
T1	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	0	0	0,00%	0,00%	0,00%	0,00%
T2	07:49:00	05:10:00	00:00:00	02:39:00	02:09:52	03:00:08	152	152	66,10%	41,89%	100,00%	27,69%
T3	08:25:00	07:42:00	00:00:00	00:43:00	05:50:59	01:51:01	409	405	91,49%	75,97%	99,02%	68,82%
Total	16:14:00	12:52:00	00:00:00	03:22:00	08:00:51	04:51:09	561	557	79,26%	62,29%	99,29%	49,02%
26-Nov												
T1	09:47:00	07:59:00	00:00:00	01:48:00	05:40:43	02:18:17	398	391	81,60%	71,13%	98,25%	57,03%
T2	08:21:00	08:00:00	00:00:00	00:21:00	06:54:52	01:05:08	484	484	95,81%	86,43%	100,00%	82,81%
T3	08:25:00	08:02:00	00:00:00	00:23:00	06:57:50	01:04:10	487	481	95,45%	86,69%	98,76%	81,72%
Total	26:33:00	24:01:00	00:00:00	02:32:00	19:33:26	04:27:34	1.369	1.356	90,46%	81,43%	99,05%	72,96%
27-Nov												
T1	09:03:00	08:00:00	00:00:00	01:03:00	04:24:22	03:35:38	308	305	88,40%	55,08%	98,87%	48,14%
T2	07:00:00	03:30:00	00:00:00	03:30:00	01:55:40	01:34:20	135	133	50,00%	55,08%	98,87%	27,23%
T3	00:25:00	00:01:00	00:00:00	00:24:00	00:00:33	00:00:27	1	1	4,00%	55,08%	98,87%	2,18%
Total	16:28:00	11:31:00	00:00:00	04:57:00	06:20:34	05:10:26	444	439	69,94%	55,08%	98,87%	38,09%
T1 Total	24:33:00	21:27:00	00:00:00	03:06:00	14:35:58	06:51:02	1.022	1.011	87,37%	68,06%	98,88%	58,80%
T2 Total	23:10:00	16:40:00	00:00:00	06:30:00	11:00:24	05:39:36	770	769	71,94%	66,04%	99,80%	47,42%
T3 Total	17:16:00	15:46:00	00:00:00	01:30:00	12:50:12	02:55:48	899	889	91,31%	81,42%	98,88%	73,51%
TOTAL LUK1	64:59:00	53:53:00	00:00:00	11:06:00	38:26:34	15:26:26	2.691	2.668	82,92%	71,34%	99,15%	58,65%

LUK3 - W48

Periodo	T. Disp.	T. Oper.	T. Prep.	T. Paros	T. Ideal	Perd. Rdo.	Totales	Buenas	Disp.%	Rdto.%	Q.%	OEE%
23-Nov												
T1	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	0	0	0,00%	0,00%	0,00%	0,00%
T2	00:04:00	00:04:00	00:00:00	00:00:00	00:03:31	00:00:29	6	5	100,00%	88,08%	98,22%	86,52%
T3	08:00:00	08:00:00	00:00:00	00:00:00	07:02:48	00:57:12	669	658	100,00%	88,08%	98,22%	86,52%
Total	08:04:00	08:04:00	00:00:00	00:00:00	07:06:19	00:57:41	675	663	100,00%	88,08%	98,22%	86,52%
24-Nov												
T1	08:50:00	08:00:00	00:00:00	00:50:00	06:27:59	01:32:01	614	610	90,57%	80,83%	99,35%	72,73%
T2	08:40:00	08:00:00	00:00:00	00:40:00	06:39:05	01:20:55	632	627	92,31%	83,14%	99,20%	76,13%
T3	07:36:00	07:17:00	00:00:00	00:19:00	05:01:47	02:15:13	478	465	95,83%	69,06%	97,29%	64,39%
Total	25:06:00	23:17:00	00:00:00	01:49:00	18:08:51	05:08:09	1.724	1.702	92,76%	77,94%	98,72%	71,38%
25-Nov												
T1	04:37:00	04:12:00	00:00:00	00:25:00	03:20:13	00:51:47	317	316	90,97%	79,45%	99,68%	72,05%
T2	00:03:00	00:03:00	00:00:00	00:00:00	00:02:15	00:00:45	4	3	100,00%	75,03%	97,80%	73,38%
T3	08:53:00	06:20:00	00:00:00	02:33:00	04:45:07	01:34:53	451	442	71,29%	75,03%	97,80%	52,32%
Total	13:33:00	10:35:00	00:00:00	02:58:00	08:07:35	02:27:25	772	761	78,11%	76,78%	98,58%	59,12%
26-Nov												
T1	10:34:00	07:59:00	00:00:00	02:35:00	04:56:51	03:02:09	470	468	75,55%	61,97%	99,58%	46,62%
T2	00:03:00	00:03:00	00:00:00	00:00:00	00:02:24	00:00:36	4	4	100,00%	80,19%	98,53%	79,01%
T3	10:57:00	09:39:00	00:00:00	01:18:00	07:48:07	01:50:53	741	730	88,13%	80,85%	98,52%	70,20%
Total	21:34:00	17:41:00	00:00:00	03:53:00	12:47:22	04:53:38	1.215	1.202	81,99%	72,33%	98,93%	58,67%
27-Nov												
T1	08:23:00	07:02:00	00:00:00	01:21:00	05:09:05	01:52:55	489	429	83,90%	73,24%	87,74%	53,91%
T2	08:12:00	08:00:00	00:00:00	00:12:00	07:00:39	00:59:21	666	665	97,56%	87,64%	99,85%	85,37%
T3	05:52:00	05:37:00	00:00:00	00:15:00	05:04:09	00:32:51	482	473	95,74%	90,25%	98,14%	84,80%
Total	22:27:00	20:39:00	00:00:00	01:48:00	17:13:54	03:25:06	1.637	1.567	91,98%	83,45%	95,72%	73,47%
28-Nov												
T1	05:33:00	05:27:00	00:00:00	00:06:00	04:51:58	00:35:02	462	457	98,20%	89,28%	98,93%	86,74%
T2	09:02:00	07:56:00	00:00:00	01:06:00	06:02:42	01:53:18	574	563	87,82%	76,20%	98,08%	65,63%
T3	02:32:00	02:23:00	00:00:00	00:09:00	02:10:24	00:12:36	206	205	94,08%	91,18%	99,51%	85,37%
Total	17:07:00	15:46:00	00:00:00	01:21:00	13:05:03	02:40:57	1.243	1.226	92,11%	82,99%	98,63%	75,40%
T1 Total	37:57:00	32:40:00	00:00:00	05:17:00	24:46:06	07:53:54	2.353	2.281	86,08%	75,82%	96,94%	63,27%
T2 Total	26:04:00	24:06:00	00:00:00	01:58:00	19:50:37	04:15:23	1.885	1.868	92,46%	82,34%	99,08%	75,43%
T3 Total	43:50:00	39:16:00	00:00:00	04:34:00	31:52:20	07:23:40	3.028	2.972	89,58%	81,17%	98,16%	71,38%
TOTAL LUK3	107:51:00	96:02:00	00:00:00	11:49:00	76:29:03	19:32:57	7.266	7.121	89,04%	79,64%	98,00%	69,50%

LUK6 - W48

Periodo	T. Disp.	T. Oper.	T. Prep.	T. Paros	T. Ideal	Perd. Rdo.	Totales	Buenas	Disp.%	Rdto.%	Q.%	OEE%
23-Nov												
T1	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	0	0	0,00%	0,00%	0,00%	0,00%
T2	00:04:00	00:04:00	00:00:00	00:00:00	00:03:14	00:00:46	5	5	100,00%	80,94%	99,35%	80,42%
T3	08:06:00	07:59:00	00:00:00	00:07:00	06:27:43	01:31:17	614	610	98,56%	80,94%	99,35%	79,26%
Total	08:10:00	08:03:00	00:00:00	00:07:00	06:30:57	01:32:03	619	615	98,57%	80,94%	99,35%	79,27%
24-Nov												
T1	08:22:00	08:00:00	00:00:00	00:22:00	06:37:28	01:22:32	629	618	95,62%	82,81%	98,25%	77,79%
T2	08:06:00	08:00:00	00:00:00	00:06:00	06:41:04	01:18:56	635	628	98,77%	83,56%	98,90%	81,61%
T3	08:16:00	08:00:00	00:00:00	00:16:00	06:43:59	01:16:01	640	633	96,77%	84,16%	98,91%	80,56%
Total	24:44:00	24:00:00	00:00:00	00:44:00	20:02:32	03:57:28	1.904	1.879	97,04%	83,51%	98,69%	79,97%
25-Nov												
T1	09:03:00	08:00:00	00:00:00	01:03:00	05:53:47	02:06:13	560	556	88,40%	73,70%	99,29%	64,69%
T2	08:11:00	08:00:00	00:00:00	00:11:00	06:37:16	01:22:44	629	623	97,76%	82,76%	99,05%	80,14%
T3	08:06:00	08:00:00	00:00:00	00:06:00	06:39:04	01:20:56	632	629	98,77%	83,14%	99,52%	81,72%
Total	25:20:00	24:00:00	00:00:00	01:20:00	19:10:06	04:49:54	1.821	1.808	94,74%	79,87%	99,29%	75,12%
26-Nov												
T1	08:21:00	08:00:00	00:00:00	00:21:00	06:39:03	01:20:57	632	624	95,81%	83,13%	98,73%	78,64%
T2	09:40:00	08:00:00	00:00:00	01:40:00	05:24:56	02:35:04	514	508	82,76%	67,69%	98,83%	55,37%
T3	02:38:00	02:19:00	00:00:00	00:19:00	01:54:46	00:24:14	182	179	87,97%	82,56%	98,36%	71,44%
Total	20:39:00	18:19:00	00:00:00	02:20:00	13:58:44	04:20:16	1.328	1.311	88,70%	76,32%	98,72%	66,83%
27-Nov												
T1	10:40:00	08:00:00	00:00:00	02:40:00	04:34:51	03:25:09	435	427	75,00%	57,26%	98,17%	42,16%
T2	08:21:00	08:00:00	00:00:00	00:21:00	06:42:55	01:17:05	638	628	95,81%	83,94%	98,43%	79,16%
T3	14:03:00	13:39:00	00:00:00	00:24:00	11:15:04	02:23:56	1.069	1.062	97,15%	82,43%	99,34%	79,55%
Total	33:04:00	29:39:00	00:00:00	03:25:00	22:32:51	07:06:09	2.142	2.117	89,67%	76,05%	98,83%	67,39%
28-Nov												
T1	09:12:00	08:00:00	00:00:00	01:12:00	05:48:05	02:11:55	551	546	86,96%	72,52%	99,09%	62,48%
T2	08:33:00	07:55:00	00:00:00	00:38:00	06:24:54	01:30:06	609	597	92,59%	81,03%	98,04%	73,56%
T3	00:20:00	00:03:00	00:00:00	00:17:00	00:02:10	00:00:50	3	3	15,00%	72,48%	99,09%	10,77%
Total	18:05:00	15:58:00	00:00:00	02:07:00	12:15:09	03:42:51	1.164	1.147	88,29%	76,74%	98,54%	66,77%
T1 Total	45:38:00	40:00:00	00:00:00	05:38:00	29:33:14	10:26:46	2.808	2.772	87,66%	73,88%	98,72%	63,93%
T2 Total	42:55:00	39:59:00	00:00:00	02:56:00	31:54:19	08:04:41	3.031	2.990	93,17%	79,80%	98,65%	73,34%
T3 Total	41:29:00	40:00:00	00:00:00	01:29:00	33:02:46	06:57:14	3.139	3.115	96,42%	82,62%	99,24%	79,05%
TOTAL LUK6	130:02:00	119:59:00	00:00:00	10:03:00	94:30:19	25:28:41	8.978	8.877	92,27%	78,77%	98,88%	71,86%

COROA · W48

Periodo	T. Disp.	T. Oper.	T. Prep.	T. Paros	T. Ideal	Perd. Rdo.	Totales	Buenas	Disp.%	Rdto.%	Q.%	OEE%
25-Nov												
T1	09:21:00	08:00:00	00:00:00	01:21:00	06:31:22	01:28:38	718	716	85,56%	81,54%	99,72%	69,57%
T2	06:13:00	04:49:00	00:00:00	01:24:00	03:04:05	01:44:55	337	336	77,48%	63,70%	99,70%	49,21%
T3	06:36:00	02:38:00	02:59:00	03:58:00	01:30:32	01:07:28	166	166	39,90%	57,30%	100,00%	22,86%
Total	22:10:00	15:27:00	02:59:00	06:43:00	11:06:00	04:21:00	1.221	1.218	69,70%	71,84%	99,75%	49,95%
26-Nov												
T1	08:06:00	08:00:00	00:00:00	00:06:00	07:36:47	00:23:13	837	837	98,77%	95,16%	100,00%	93,99%
T2	08:17:00	06:15:00	00:00:00	02:02:00	04:00:00	02:15:00	440	440	75,45%	64,00%	100,00%	48,29%
T3	06:08:00	05:59:00	00:00:00	00:09:00	05:35:46	00:23:14	616	616	97,55%	93,53%	100,00%	91,24%
Total	22:31:00	20:14:00	00:00:00	02:17:00	17:12:33	03:01:27	1.893	1.893	89,86%	85,05%	100,00%	76,43%
27-Nov												
T1	07:31:00	05:51:00	01:11:00	01:40:00	05:11:35	00:39:25	571	569	77,83%	88,77%	99,65%	68,85%
T2	12:02:00	05:12:00	02:48:00	06:50:00	02:53:39	02:18:21	246	246	43,21%	55,66%	100,00%	24,05%
T3	04:21:00	04:21:00	00:00:00	00:00:00	04:05:13	00:15:47	426	426	100,00%	93,95%	100,00%	93,95%
Total	23:54:00	15:24:00	03:59:00	08:30:00	12:10:28	03:13:32	1.243	1.241	64,44%	79,05%	99,84%	50,86%
28-Nov												
T1	08:13:00	07:59:00	00:00:00	00:14:00	07:10:44	00:48:16	610	610	97,16%	89,92%	100,00%	87,37%
T2	08:14:00	07:48:00	00:00:00	00:26:00	06:48:42	00:59:18	579	579	94,74%	87,33%	100,00%	82,73%
T3	06:16:00	06:00:00	00:00:00	00:16:00	05:06:55	00:53:05	435	432	95,74%	85,25%	99,31%	81,06%
Total	22:43:00	21:47:00	00:00:00	00:56:00	19:06:21	02:40:39	1.624	1.621	95,89%	87,71%	99,82%	83,95%
T1 Total	33:11:00	29:50:00	01:11:00	03:21:00	26:30:29	03:19:31	2.736	2.732	89,90%	88,85%	99,85%	79,77%
T2 Total	34:46:00	24:04:00	02:48:00	10:42:00	16:46:26	07:17:34	1.602	1.601	69,22%	69,70%	99,94%	48,22%
T3 Total	23:21:00	18:58:00	02:59:00	04:23:00	16:18:26	02:39:34	1.642	1.639	81,23%	85,98%	99,82%	69,71%
TOTAL COROA	91:18:00	72:52:00	06:58:00	18:26:00	59:35:21	13:16:39	5.981	5.973	79,81%	81,78%	99,87%	65,18%



# VW1 · W48

Periodo	T. Disp.	T. Oper.	T. Prep.	T. Paros	T. Ideal	Perd. Rdo.	Totales	Buenas	Disp.%	Rdto.%	Q.%	OEE%
<b>23-Nov</b>												
T1	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	0	0	0,00%	0,00%	0,00%	0,00%
T2	00:03:00	00:03:00	00:00:00	00:00:00	00:02:37	00:00:23	5	5	100,00%	87,14%	98,64%	85,96%
T3	08:15:00	08:00:00	00:00:00	00:15:00	06:58:17	01:01:43	767	756	96,97%	87,14%	98,64%	83,36%
<b>Total</b>	<b>08:18:00</b>	<b>08:03:00</b>	<b>00:00:00</b>	<b>00:15:00</b>	<b>07:00:54</b>	<b>01:02:06</b>	<b>772</b>	<b>761</b>	<b>96,99%</b>	<b>87,14%</b>	<b>98,64%</b>	<b>83,37%</b>
<b>24-Nov</b>												
T1	08:31:00	08:00:00	00:00:00	00:31:00	06:58:33	01:01:27	767	764	93,93%	87,20%	99,54%	81,53%
T2	08:11:00	07:59:00	00:00:00	00:12:00	07:13:06	00:45:54	794	792	97,56%	90,42%	99,75%	87,99%
T3	08:19:00	08:00:00	00:00:00	00:19:00	07:15:09	00:44:51	798	795	96,19%	90,66%	99,64%	86,89%
<b>Total</b>	<b>25:01:00</b>	<b>23:59:00</b>	<b>00:00:00</b>	<b>01:02:00</b>	<b>21:26:48</b>	<b>02:32:12</b>	<b>2.359</b>	<b>2.351</b>	<b>95,87%</b>	<b>89,42%</b>	<b>99,65%</b>	<b>85,43%</b>
<b>25-Nov</b>												
T1	09:04:00	08:00:00	00:00:00	01:04:00	06:19:12	01:40:48	695	691	88,24%	79,00%	99,40%	69,29%
T2	02:55:00	01:51:00	00:00:00	01:04:00	00:42:33	01:08:27	78	73	63,43%	38,33%	93,59%	22,75%
T3	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	00:00:00	0	0	0,00%	0,00%	0,00%	0,00%
<b>Total</b>	<b>11:59:00</b>	<b>09:51:00</b>	<b>00:00:00</b>	<b>02:08:00</b>	<b>07:01:45</b>	<b>02:49:15</b>	<b>773</b>	<b>764</b>	<b>82,20%</b>	<b>71,36%</b>	<b>98,81%</b>	<b>57,96%</b>
T1 Total	17:35:00	16:00:00	00:00:00	01:35:00	13:17:45	02:42:15	1.463	1.455	91,00%	83,10%	99,47%	75,22%
T2 Total	11:09:00	09:53:00	00:00:00	01:16:00	07:58:16	01:54:44	877	870	88,64%	80,65%	99,20%	70,91%
T3 Total	16:34:00	16:00:00	00:00:00	00:34:00	14:13:26	01:46:34	1.565	1.551	96,58%	88,90%	99,15%	85,13%
<b>TOTAL VW1</b>	<b>45:18:00</b>	<b>41:53:00</b>	<b>00:00:00</b>	<b>03:25:00</b>	<b>35:29:27</b>	<b>06:23:33</b>	<b>3.904</b>	<b>3.876</b>	<b>92,46%</b>	<b>84,74%</b>	<b>99,28%</b>	<b>77,78%</b>