

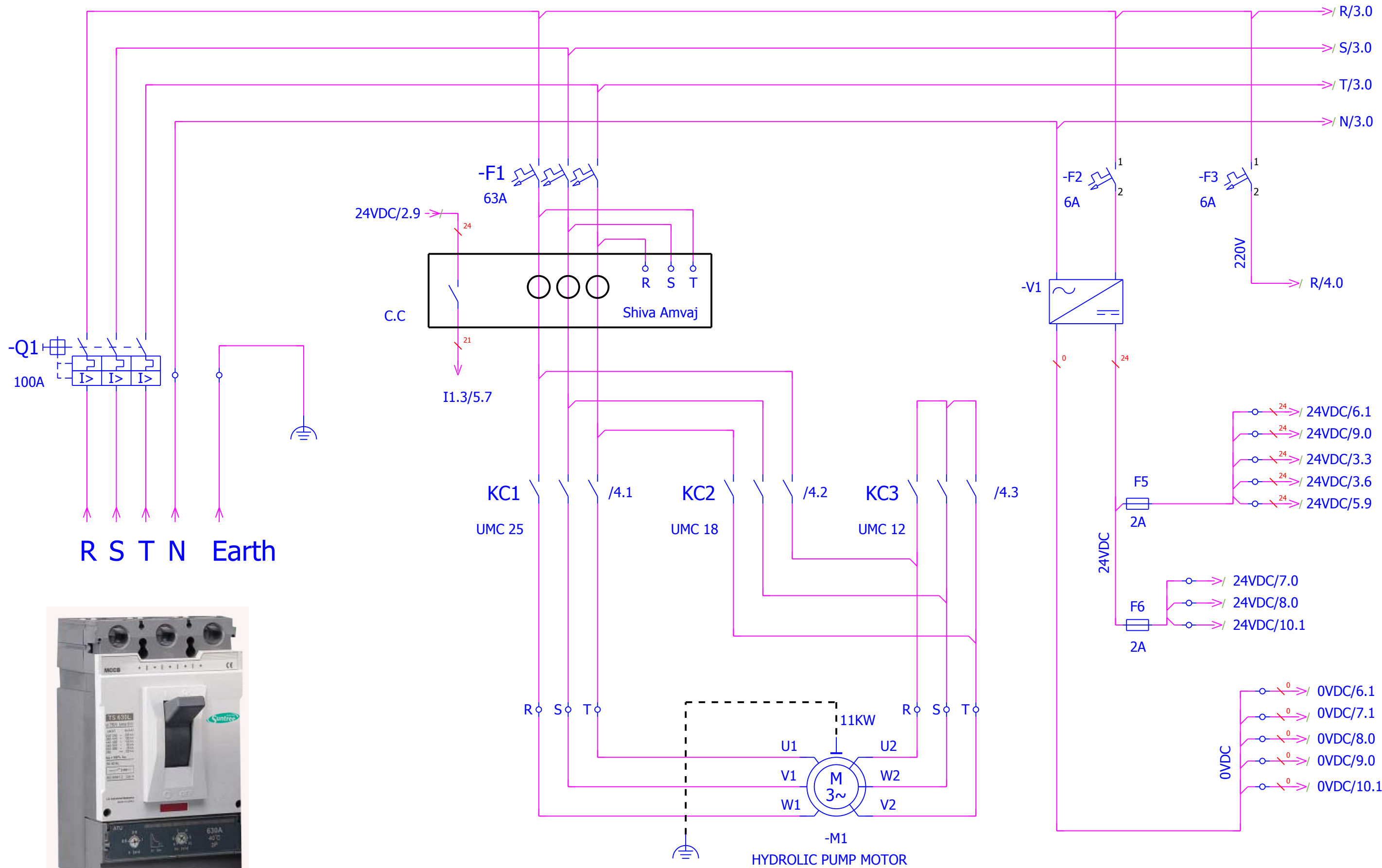



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	F26_001																			
First use.	<div><div></div><div><div>EPLAN Software &amp; Service</div><div>GmbH &amp; Co. KG</div><div>An der alten Ziegelei 2</div><div>D-40789 Monheim</div><div>Phone. 02173/3964-0</div></div></div>																			
Refer. №	Company / customer		EPLAN																	
	Project description		Basic project with IEC identifier structure																	
	Drawing number		IEC-BAS001																	
	Commission		EPLAN																	
Signat. & date	Manufacturer (company)		EPLAN Software & Service GmbH & Co. KG																	
	Path		EPLAN sample project																	
	Project name		PREES -CAKE																	
	Make		Universal VESA																	
	Type		AT78																	
	Place of installation		+ET1																	
	Responsible for project																			
Inv. № Dupl.	Part feature		Sonderlackierung																	
	Created on		7/9/2015																	
Inst. inv. №	Edit date		8/27/2015																	
			by (short name) Administrator																	
Signat. & date			Number of pages 10																	
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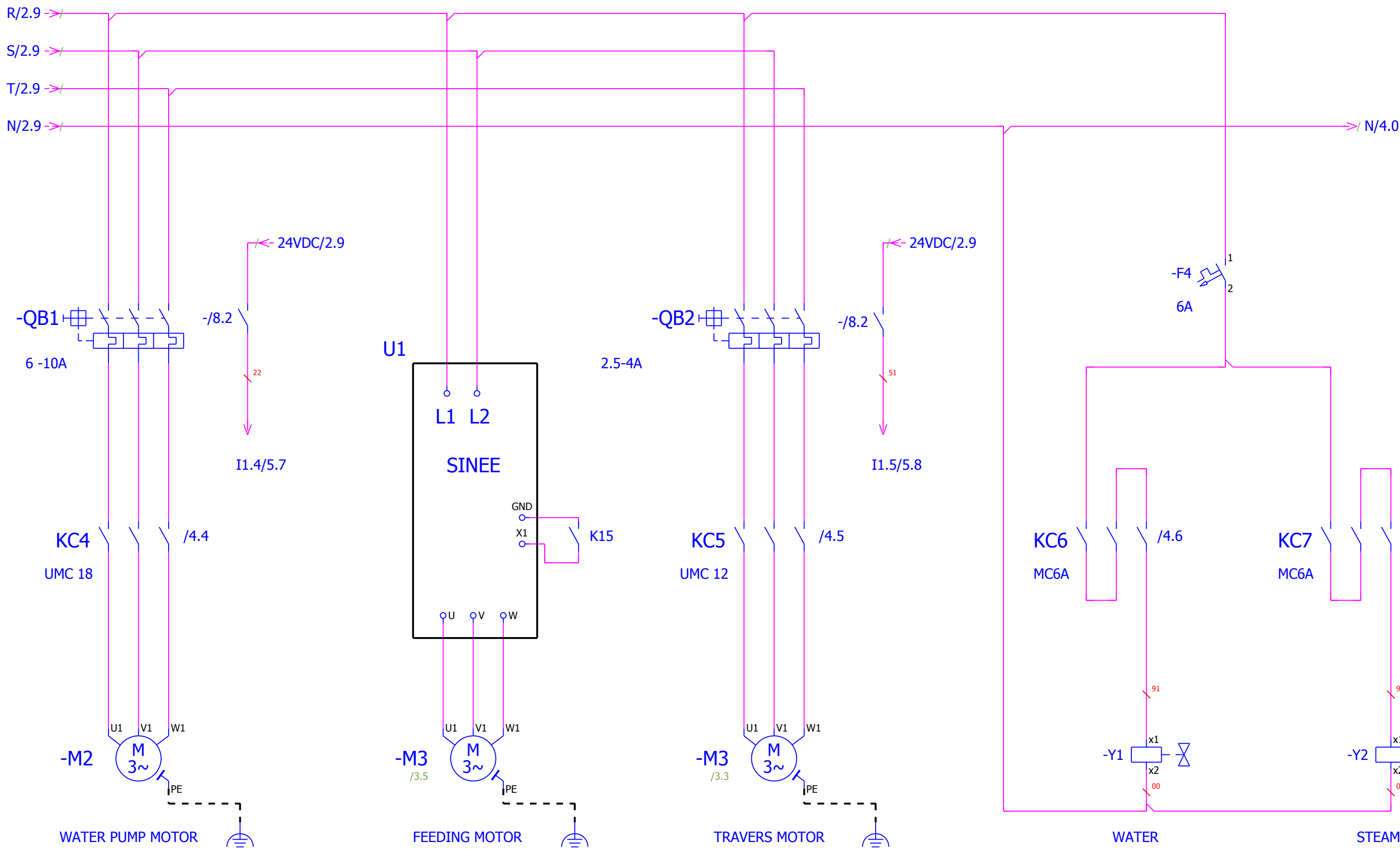
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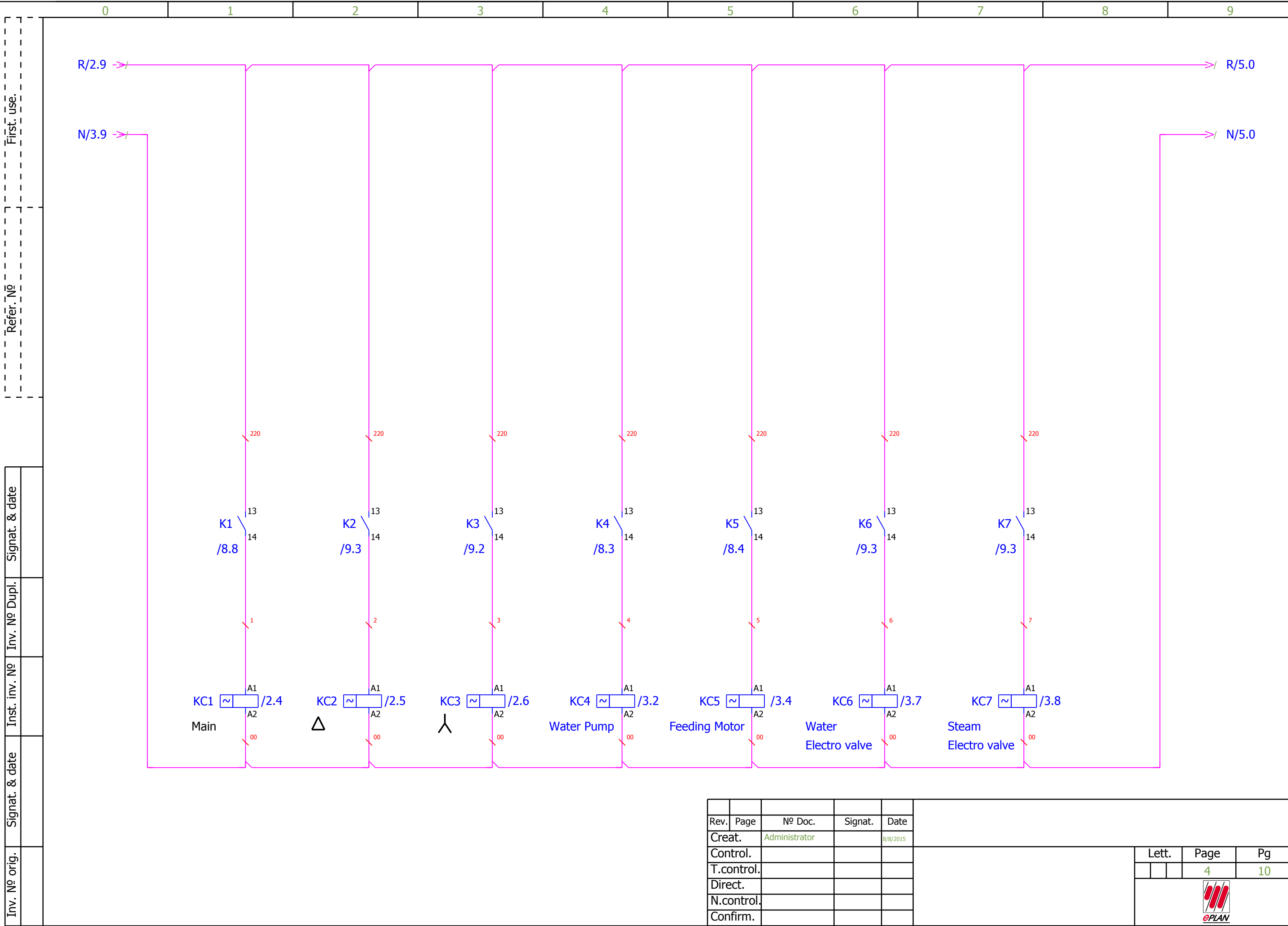
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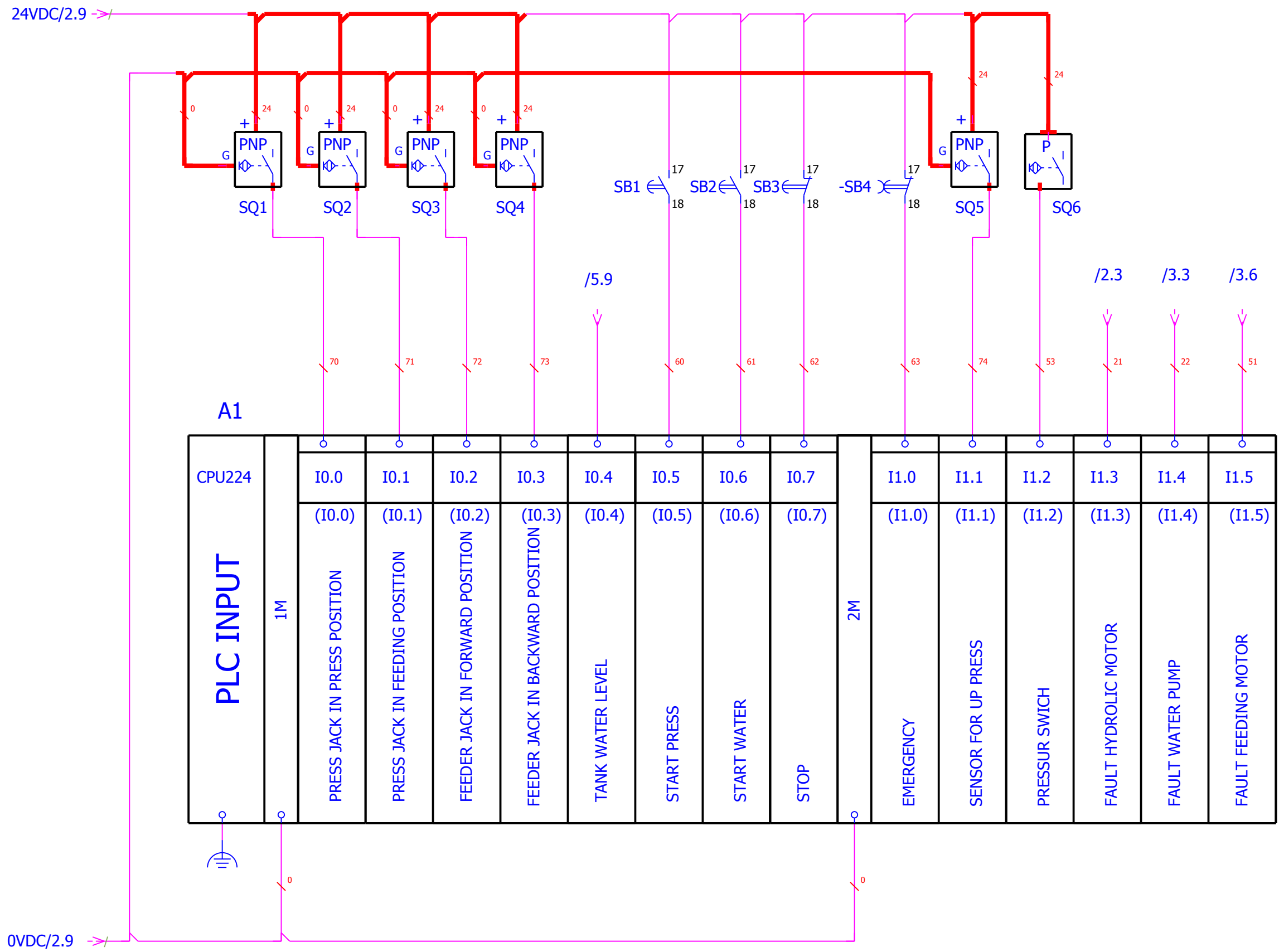
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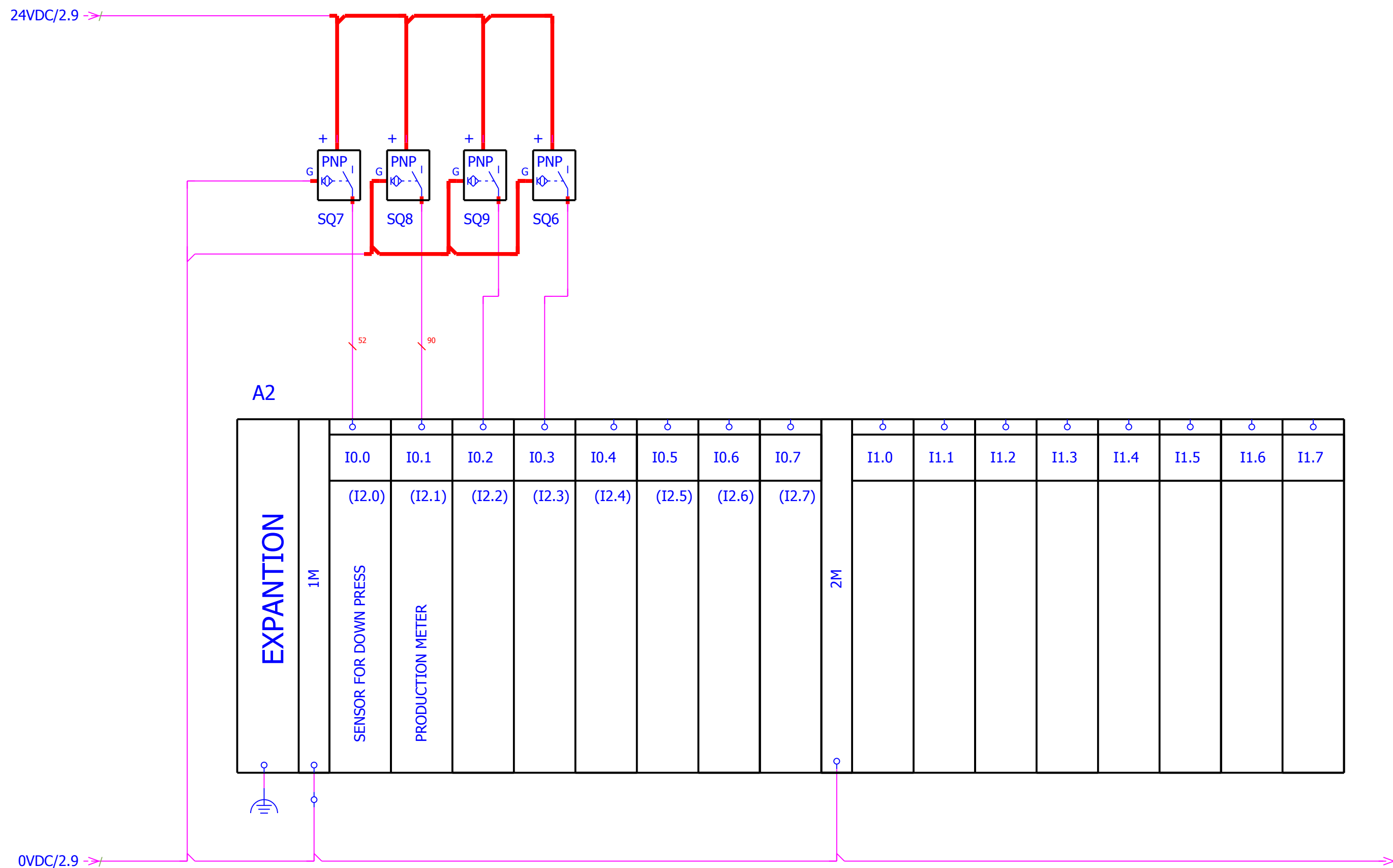
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9

24VDC/2.8

A1

CPU224

PLC OUTPUT

1M

1L

WATER PUMP MOTOR

FEEDING MOTOR

START HYDRO MOTOR

PRESS UP ELECTRO VALVE

PRESS DOWN ELECTRO VALVE

2M

2L

PRESS JACK GOTO PRESS POSITION

PRESS JACK2 GOTO FEEDING POSITION

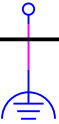
FEEDER JACK GOTO FORWARD

FEEDER JACK GOTO BACKWARD

MAIN CONTACTOR HYDROLIC PUMP

M

L+



0

-K4  
/4.4

-K5  
/4.5

-K8  
/5.1

-K9  
/5.2

-K10  
/5.3

-K11  
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-K12  
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-K13  
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-K14  
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0VDC/2.9

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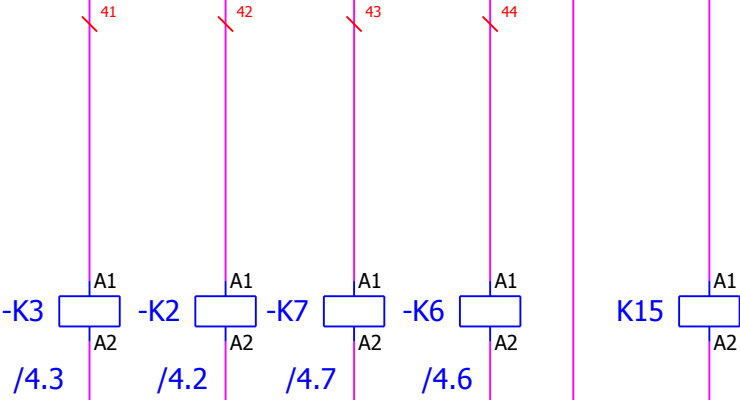
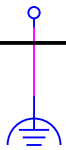
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24VDC/2.8

A2

EM223	EXPANTION	1M	1L+					2M	2L					3M	3L+								
				Q0.0	Q0.1	Q0.2	Q0.3			Q0.4	Q0.5	Q0.6	Q0.7			Q1.0	Q1.1	Q1.2	Q1.3	Q1.4	Q1.5	Q1.6	Q1.7
				(Q2.0)	(Q2.1)	(Q2.2)	(Q2.3)			(Q2.4)	(Q2.5)	(Q2.6)	(Q2.7)			(Q3.0)	(Q3.1)	(Q3.2)	(Q3.3)	(Q3.4)	(Q3.5)	(Q3.6)	(Q3.7)
				STAR CONTACTOR	TRIANGLE CONTACTOR	STEAM VALVE	WATER VALVE																



0VDC/2.9

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