33 TELETYPEWRITER SET

INSTALLATION

CONTENTS PAGE

1. GENERAL

1.01 This section provides installation instructions for the 33 Teletypewriter Set. It is reissued to consolidate information and make some minor changes throughout the section. Marginal arrows have been used to indicate the changes.

1.02 References to left, right, front, or rear, etc, consider the teletypewriter set to be viewed from a position where the typing unit carriage faces up and the typing unit selector mechanism is located to the viewer's left.

1.03 Tools and materials used for teletypewriter set installation are shown in Section 570-005-800TC.

Note: To avoid injury, take special care when working with a teletypewriter set connected to its power supply.

1.04 Leads for the signal line must be furnished by the customer.

UNPACKING

1.05 The teletypewriter set is packed in one carton. Observe all caution and instruction labels on the carton before breaking the seals.

1.06 Cut tape at center and end seams. Open carton and remove the upper filler pads. Remove typing unit carefully to avoid damaging the plastic cover. Take out the remaining carton fillers and the stand (if used).

1.07 The typing unit and subbase are mounted on a shipping pallet by six screws. Remove the six screws, being careful that the typing unit does not fall off the pallet. Once the shipping screws are removed, the typing unit is retained only by the cover.

Note: Retain the forward mounting screw and associated flat washer. This screw is used to secure the typing unit when shipped to another location without its cover fastened in place. The screw and washer may be stored in the TP181104 cable clip (included in bag of hardware with pedestal mounted units) to be mounted on the typing unit frame between the two dashpot mounting screws (Figure 1).

1.08 Remove typing unit from the shipping pallet.

CAUTION: DO NOT TILT THE TYPING UNIT AFTER IT HAS BEEN REMOVED FROM THE PALLET. THE TYPING UNIT FLOATS ON RUBBER ISOLATORS AND MAY PULL LOOSE IF IT IS TILTED.

PREPARATION FOR INSTALLATION

1.09 Remove the tape from across the top of the cover and take out the cables, platen knob, and paper spindle from the paper recess. Unwrap the parts.

1.10 Remove the call control bezel, if used, after removing its two mounting screws. Remove volume control knob or power switch rotary knob, if used, by pulling knob forward. Detach the nameplate (Figure 2) by pulling it down and out. Remove the four front and three rear cover mounting screws.

Note: On Automatic Send-Receive (ASR) Sets, remove the screw from the left rear corner of the tape reader cover.

Gently lift the cover from the subbase.

1.11 Remove the twist tie holding the carriage to the left side frame of the typing unit.

1.12 If a stand is used, remove its two rear panel mounting screws and take panel off. Remove the copyholder, if used, from inside the stand. Remove the bag tied to the stand and place its hardware contents on the bench.

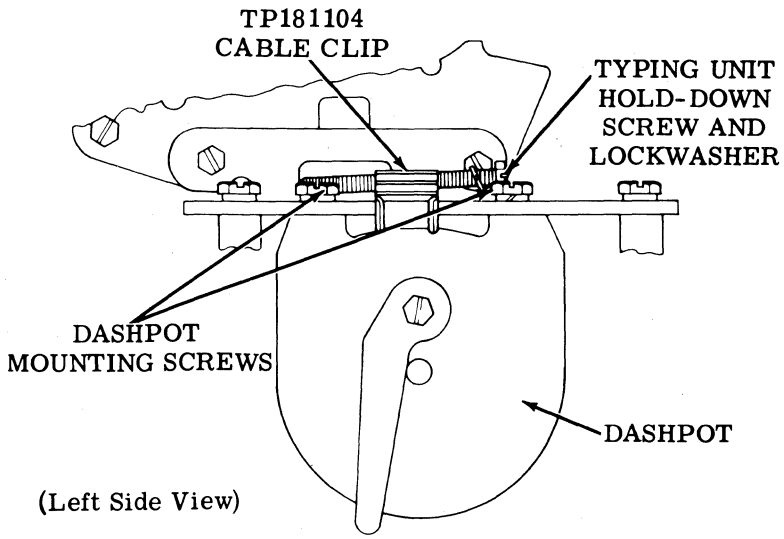


Figure 1 - Typing Unit Hold-Down Screw Storage

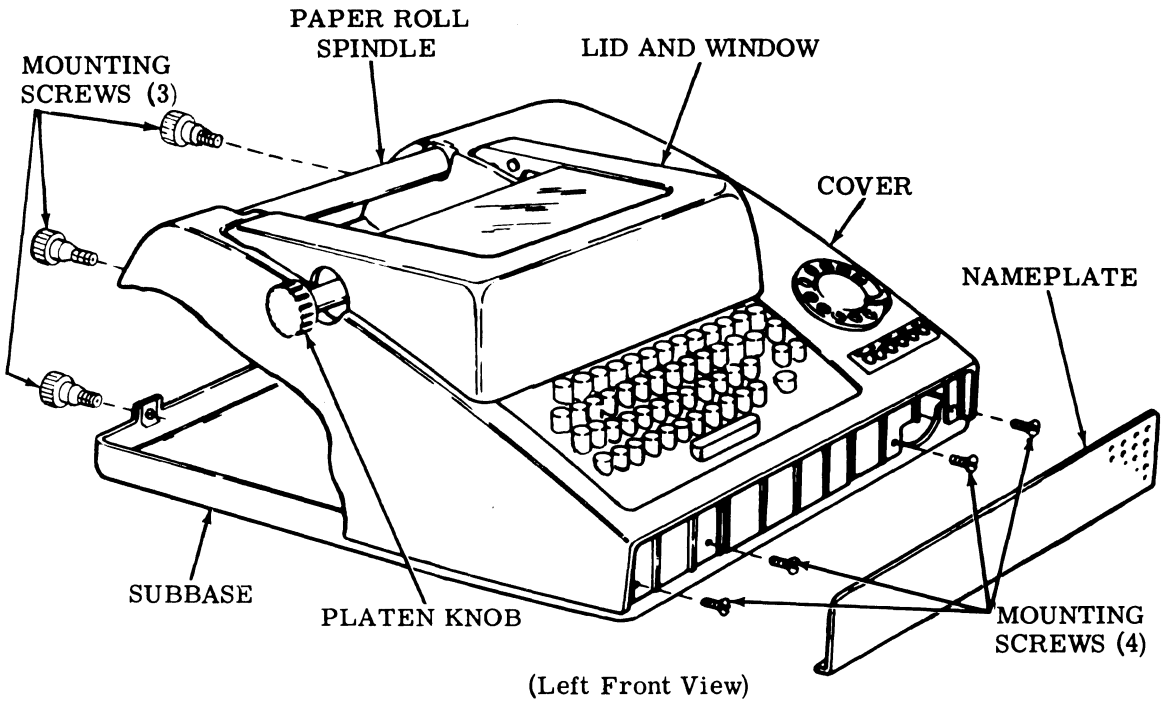


Figure 2 - Cover Mounting

1.13 Use the supplied screws to fasten the data set, if used, to the relay rack.

1.14 The teletypewriter set should be thoroughly lubricated before placing it into service and relubricated after the short period of service specified in the lubrication sections. Thereafter, maintain the regular lubrication intervals as required in the appropriate lubrication sections.

2. INSTALLATION

MOUNTING TYPING UNIT ON STAND

2.01 If the teletypewriter set is to be bolted to the floor, remove the front screw in each leg of the stand (Figure 3).

2.02 Install the plug button, included in the bag of hardware, in the forward hole in the bottom of the subbase.

2.03 Place the subbase and typing unit on top of the stand so that its back edges and sides line up with the back edges and sides of the stand. Install the two retaining clips, included in the hardware bag, on the base at the rear (one each end) and snap them in place on the stand. Refer to Figure 4.

2.04 Mount the base to the stand from the bottom with four no. 14Z screws and associated flat washers.

CODING THE ANSWER-BACK DRUM

2.05 To remove answer-back drum for coding, press back and down on the tab portion of the TP180854 brace until it becomes detented in its open position. Lift feed pawl slightly (do not overextend its spring) and remove drum.

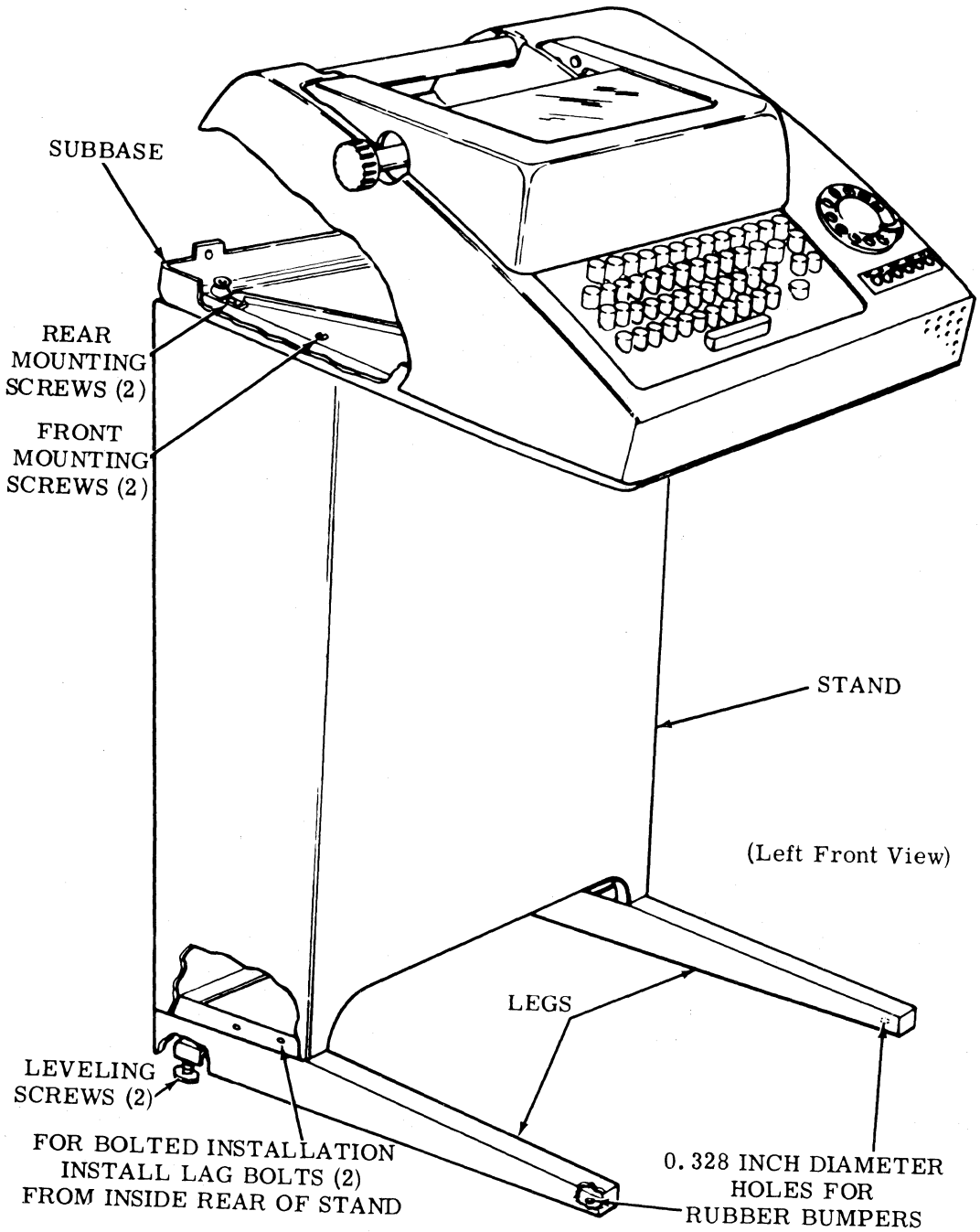


Figure 3 - Stand Leveling and Anchoring and Assembly of Subbase with Typing Unit to Stand

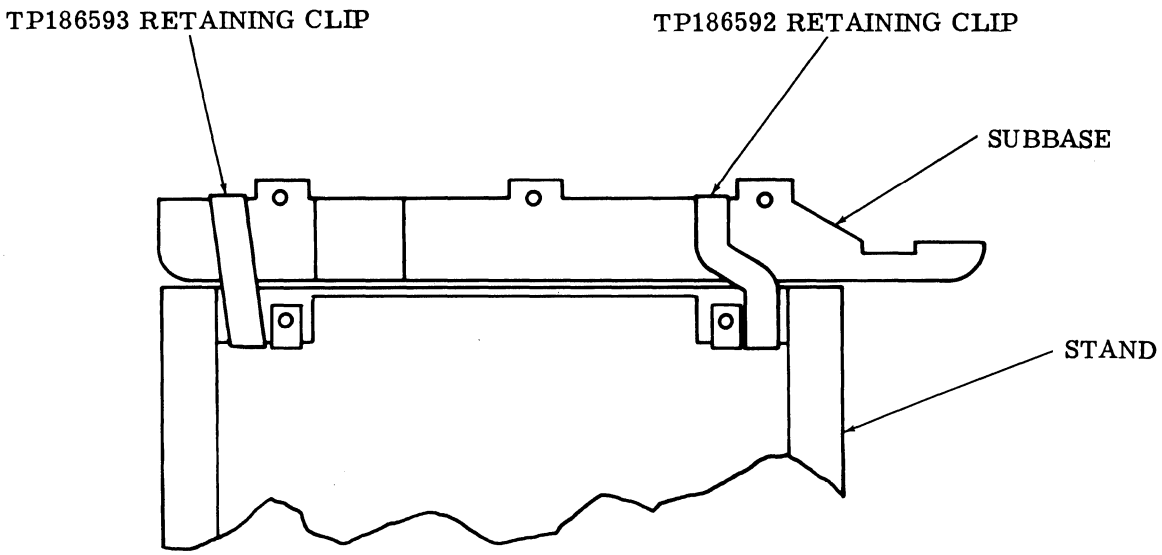


Figure 4 - Installation of Retaining Clips to Subbase and Stand

2.06 Code the answer-back drum in a counter-clockwise direction (Figures 5 and 6), starting with row no. 1.

Note: The ST row is the first row sensed at the beginning of an answer-back cycle. It is coded at the factory for character suppression and must not be recoded.

2.07 A particular character is coded by either retaining or removing tines within a row, as illustrated in Figure 5. A tine may be removed by either of the two following methods:

(a) Method 1: Place the end of a screwdriver blade at the base of a tine in the row previously coded. Press the side of the blade against the top of the unwanted tine until the tine breaks off. Figure 5 illustrates this method — pressure applied to base of row no. 18 and against top of adjacent tine being removed from row no. 19.

(b) Method 2: Place the unwanted tine in the slot of a TP161686 tine tool, or grasp the tine firmly with long-nose pliers. With the tool or pliers held stationary, rotate the answer-back drum back and forth until the unwanted tine breaks off near its base. Do not damage adjacent tines.

Note: If a coding error is made, or for some other reason it is necessary to suppress (erase) characters from the answer-back drum, remove the character suppression tine from the row(s) affected.

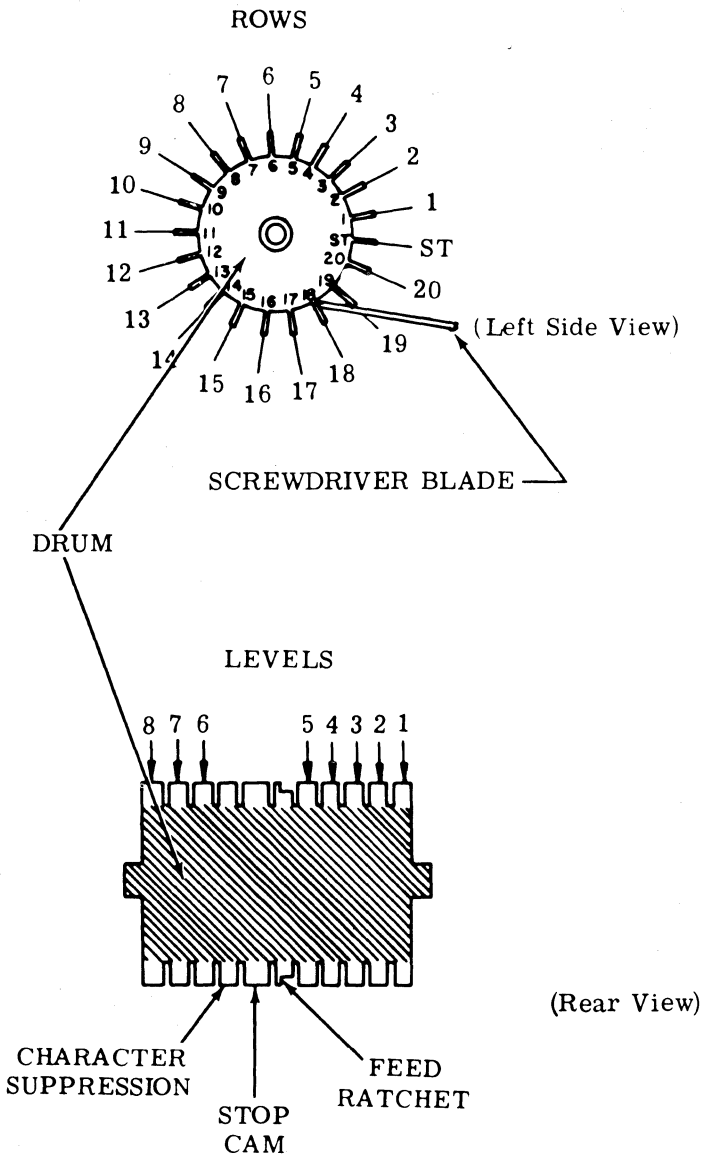
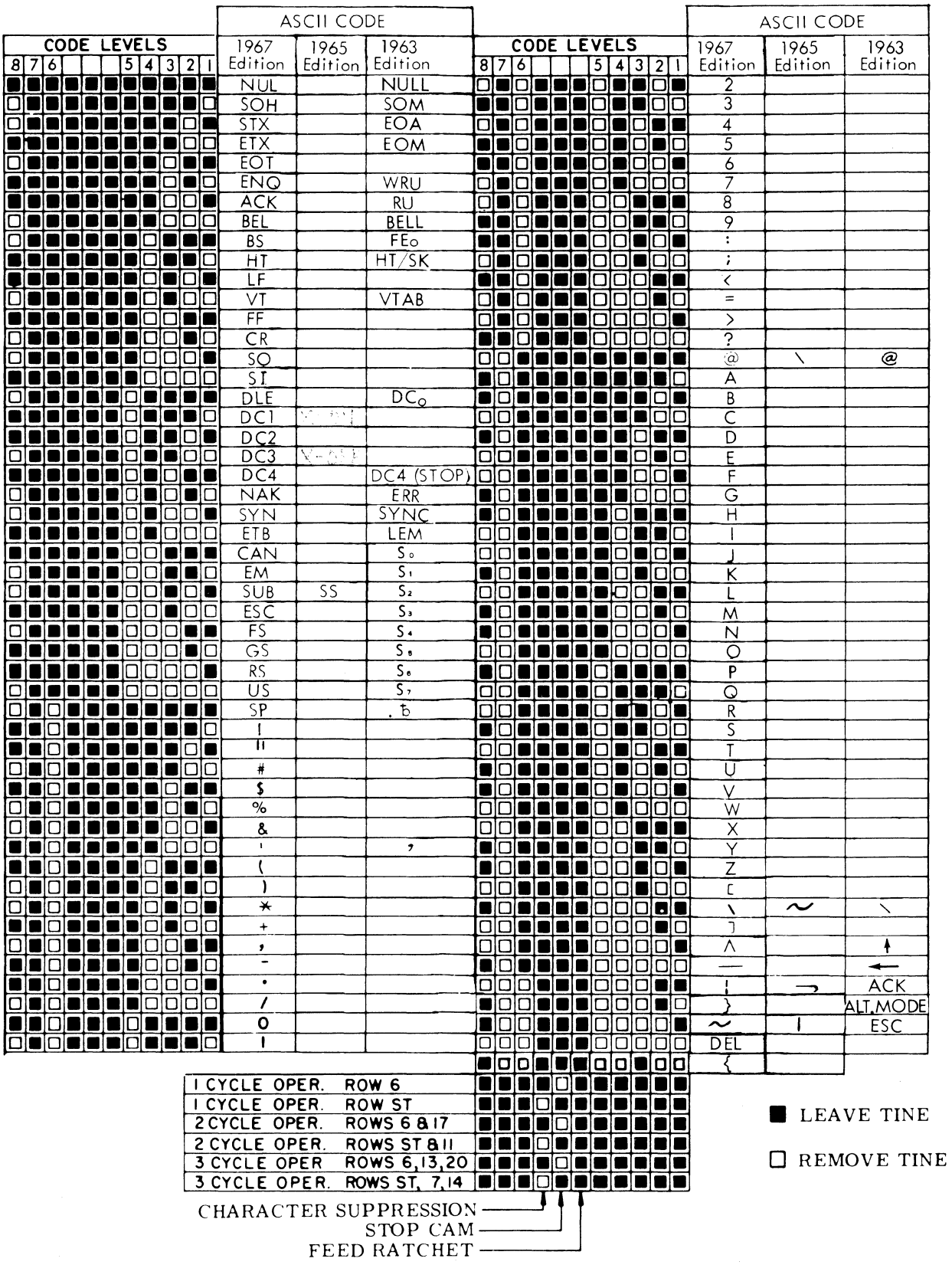


Figure 5 - Answer-Back Drum



Note 1: Blank space indicates no change from latest editon.

Note 2: Codes shown are for even parity operation — for nonparity, remove eighth level tine.

Figure 6 - Answer-Back Drum Coding

2.08 The length of an answer-back sequence can be varied either by removing the stop cam tine(s) and/or the character suppression tine(s).

(a) For short sequences, code the drum for either 2- or 3-cycle operation by removing the appropriate tine(s) as indicated in Figure 6.

(b) Removal of the character suppression tine from any row prevents transmission from the answer-back mechanism. To shorten the answer-back sequence, remove the suppression tine from any unused row(s) after the end of a message.

Note: Do not remove the character suppression tine from the last row of each segment of the answer-back drum — row no. 20 for answer-back drums coded for 1-cycle operation — on sets used in systems where a response to each answer-back activation signal must be obtained. The last row can be coded with any other character that is compatible with the particular system.

2.09 The number of rows available for message coding is shown below for 1-, 2-, or 3-cycle operation.

CYCLE OPERATION	TOTAL ROWS	AVAILABLE ROWS
1	21	20
2	10 (11)*	9 (10)*
3	7	6

*Alternately one, then the other.

2.10 The number of rows available for actual station identification is less than shown above, because each coded message should begin and end with CARRIAGE RETURN and LINE FEED (this may be altered in specific applications). This assures that the transmitted message will appear at the beginning of a line of the receiving teletypewriter set and eliminates overprinting.

2.11 In switched network service, the station identification for 1-cycle operation may not exceed 14 characters, including spaces. The answer-back drum should be coded as follows.

ABBREVIATION	KEY TO ABBREVIATION
ACK	Acknowledge
CR	Carriage Return
LF	Line Feed
RO	Rub Out
SP	Space
SUP	Character Suppression

(a) Example 1:

SUP CR LF RO

TELETYPE SP NILES CR LF ACK

Company City

Station Identification
(Maximum-14 characters)

Note: In this system, the ACK character code combination must be the final significant character code combination in the coded answer-back message.

(b) Example 2:

SUP CR LF RO

ERIE SP BOST CR LF ACK SUP SUP SUP SUP SUP

Company City

Station Identification
(Less than maximum number of characters)

Note: If the station identification is less than the maximum of 14 characters in length, then the remaining rows on the answer-back drum must be coded with the character suppression code according to Example 2 above.

2.12 To replace the answer-back drum, place the TP180854 brace in its detented open position, and lift feed pawl (do not overextend its spring). Replace drum with its shaft firmly seated in the contact block slots. Release feed pawl and TP180854 brace. Rotate answer-back drum to assure proper seating of its associated parts. Check that the contact wires are located in their proper slots.

ELECTRICAL CONNECTIONS AND PRE-SERVICE PROCEDURES

CAUTION: MAKE SURE POWER CORD IS NOT CONNECTED.

2.13 Refer to the appropriate wiring diagrams packed with the teletypewriter set.

2.14 Connect the signal line leads (supplied by customer) to the terminals on the terminal board at the rear of the call control unit as indicated in the wiring diagram.

2.15 Connect power cord to an ac source, 115 volt 60 Hz.

2.16 Check DASHPOT ORIFICE (Spacing Area) adjustment, since altitude may have some effect on dashpot operation. See Section 574-122-700TC.

2.17 Sets equipped with an answer-back mechanism must be tested for proper response to a predetermined call character such as WRU. The following procedure is recommended for performing this test.

(a) Use a predetermined call character such as WRU, to call in the newly installed set.

(b) The set should establish the connection and automatically transmit the answer-back message.

Note: Set will not respond if the suppression tine has been removed from the last row. See 2.07 (b).

(c) If proper response is not obtained, check and correct the answer-back area adjustments (Section 574-122-700TC), beginning with those of the following list.

DRUM POSITION
TRIP LEVER CLEARANCE
FEED PAWL POSITION
FEED LEVER POSITION
"HERE-IS" BELLCRANK POSITIONING
TRIP BAIL POSITIONING
CHARACTER SUPPRESSION CONTACT
WIRE GAP

2.18 The 33 Teletypewriter Sets are shipped from the factory with the automatic carriage return-line feed feature in the typing unit disabled by means of clips. The clips mount over slots in the TP180950 front tie bar. To enable this feature on friction feed sets remove the clip over slot A. To enable this feature on sprocket feed sets remove the two clips, in slot A and slot L.

Note: Slot A is not stamped on the function casting. Refer to 574-122-700TC for orientation.

2.19 Connect the signal line leads (supplied by customer) to the terminals on the terminal board at the rear of the call control unit as indicated in the wiring diagram.

2.20 The 33 Teletypewriter Sets are shipped from the factory with the even parity option installed in the keyboard. The customer may:

(a) Retain even parity, or

(b) Wire the keyboard for the 8th bit always marking, or

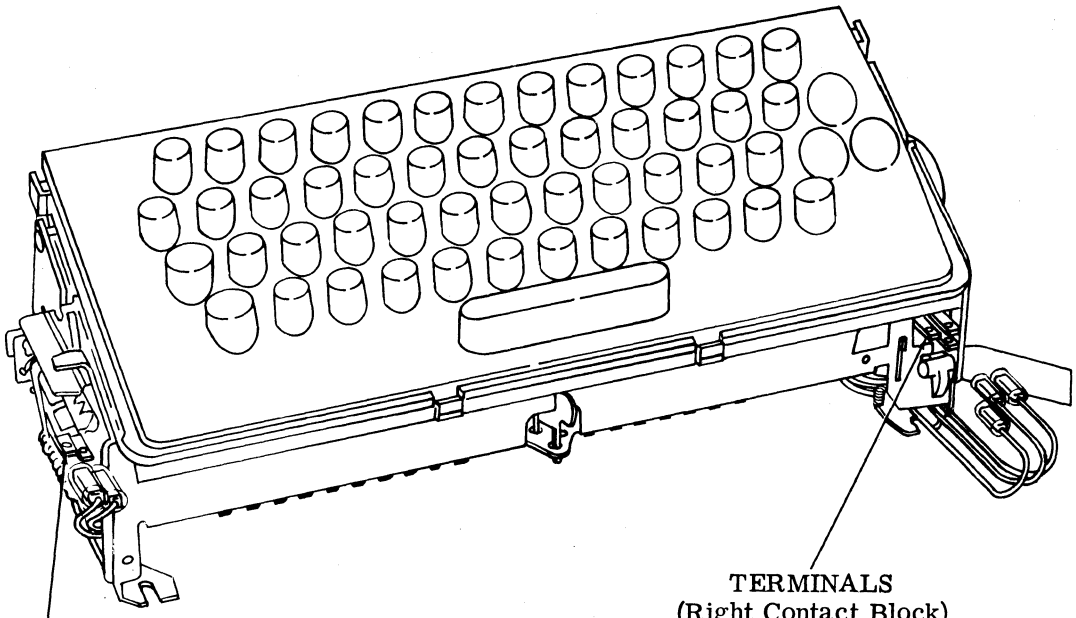
(c) Wire the keyboard for the 8th bit always spacing.

The wiring options are installed by connecting wires to terminals at the right front of the keyboard and at the left contact block (see Figure 7). The options are shown in the Keyboard Wiring Options Table.

2.21 Low Tape Contact Adjustments (for units so equipped): ←

(a) Operating Arm Adjustment (Figure 8): Replace cover. With tape spindle in place, there should be 5/16 inch to 7/16 inch clearance between operating arm and tape spindle. To adjust, bend operating arm.

(b) Operating Arm Clearance (Figure 9): Remove cover. The operating arm should have a minimum of 1/8 inch clearance



Note: Push the terminals on the contacts with long-nose pliers. It should be possible to install the parity options without removing the keyboard.

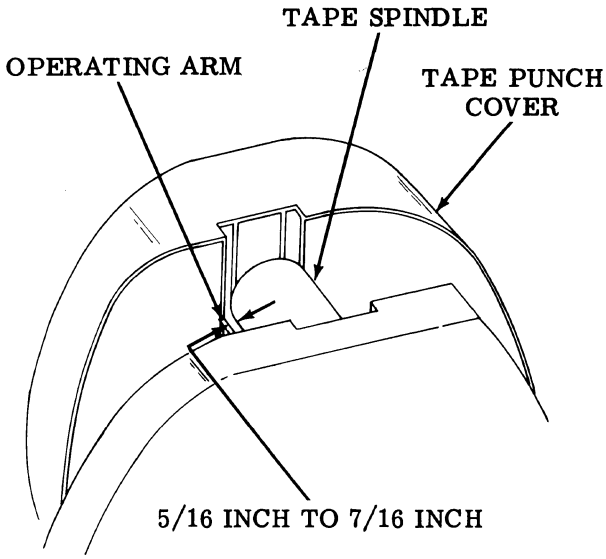
Figure 7 - Location of Terminals on Keyboard for Parity Options

KEYBOARD WIRING OPTIONS TABLE

OPTION	LEAD 1 Left Contact Block Color: Red-Green	LEAD 2 Left Contact Block Color: Green	LEAD 3 Right Contact Block Color: Green	LEAD 4 Right Contact Block Color: White-Slate
Even parity	ON	OFF	OFF	ON
8th bit Always mark	OFF	ON	ON	ON
8th bit Always space	Either Lead 1 or Lead 2 ON or both OFF		ON or OFF	OFF

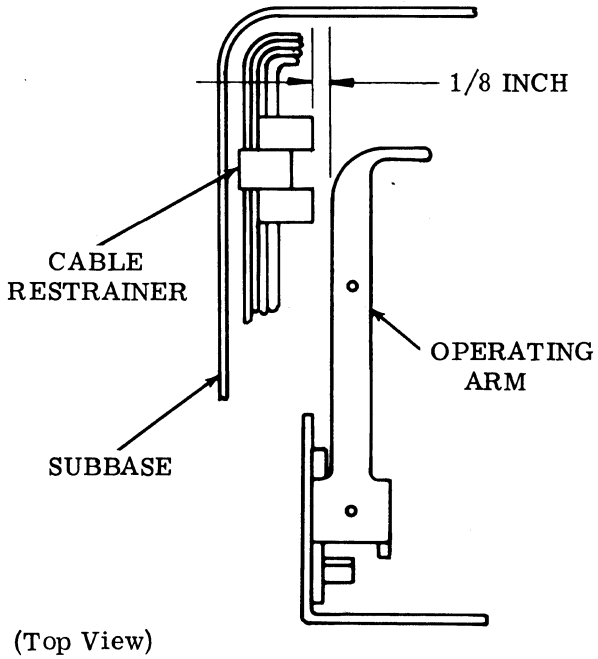
Note 1: Tape and store unused leads.

Note 2: Reference: 9334WD



(Left Rear View)

Figure 8 - Operating Arm Adjustment

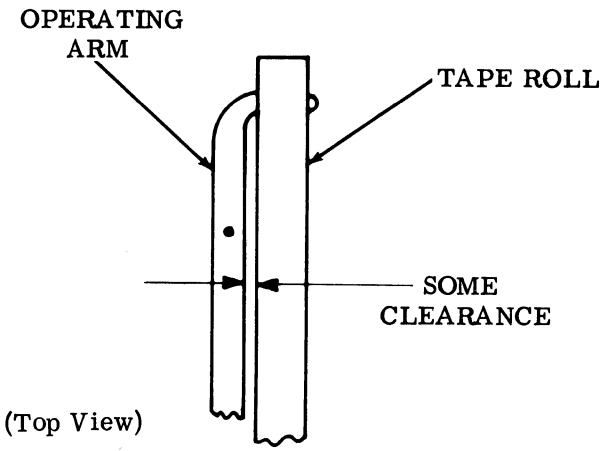


(Top View)

Figure 9 - Operating Arm Clearance

between the left edge of the operating arm at the closest point and the cables and cable restrainer at the left rear corner of the set. Gauge by eye. To adjust, bend switch bracket and/or reposition cables and reform cable restrainer.

(c) Operating Arm Clearance (Figure 10): Install cover. The tape roll should not touch the operating arm at any point other than the activating portion of the arm. To adjust, bend switch bracket and/or reposition cables and reform cable restrainer.



(Top View)

Figure 10 - Operating Arm Clearance

2.22 Air Deflector (Motor Area) Adjustment:

Note: This adjustment applies to 50 Hz sets only (so equipped). ←

(a) There should be at least 1/8 inch clearance at closest point between air deflector and motor fan. To adjust, position and/or bend air deflector.

(b) There should be some clearance between air deflector and the low paper alarm sensing rod so that the air deflector does not interfere or restrict the total travel of the sensing rod. To adjust, position and/or bend air deflector.

2.23 Connect power cord to ac source, 115 volt, 60 Hz or 50 Hz.

PLACEMENT

A. Without Stand

2.24 If a stand is not included, place the teletypewriter set on the surface where it is to be used.

B. With Stand

2.25 Figure 3 illustrates the facilities for leveling and anchoring the stand.

2.26 Place the partially assembled set where it is to be used. If the set rocks to one side or another, tip it slightly and reposition the leveling screws.

Note: Reaction to the carriage returning to its left position may cause early design teletypewriter sets to move across the floor toward the left. To correct this, either add weight to the stand, arrange to have it bolted to the floor, or drill one 0.328 inch diameter hole into each leg and install TP182285 rubber bumper in each leg.

2.27 If the teletypewriter set is to be bolted to the floor, place stand at the desired location and drive lag bolts into the floor through the front holes in the legs.

2.28 Place the relay rack inside the stand.

3. FINAL ASSEMBLY

GENERAL

3.01 Replace the back panel onto the stand, if used, using the removed screws.

Note: Before replacing an ASR cover, remove the retaining clip (early design units only) from the tape reader upstop screw (Figure 15). Also, prepare the punch for manual or automatic operation as described in 6.01.

3.02 Replace the cover over the typing unit and onto the subbase (Figure 2). Take care that all seams are tight and that keyboard pushbuttons, dial, etc, are properly aligned. Insert and tighten the cover mounting screws removed during PREPARATION FOR INSTALLATION.

Note: On an ASR Set, insert and tighten screw at left rear corner of tape reader cover.

3.03 Replace the nameplate making sure that the formed lip fits around the bottom of the flange on the cover, that the top edge is behind the small lip on the cover, and that the bottom of the nameplate rests on top of the two small projections on the subbase.

3.04 Replace the volume control knob or the power switch rotary knob, if either is used, by positioning and pushing it rearward.

3.05 Position the bezel, if used, on the cover over the call control unit. Insert and tighten its two mounting screws.

3.06 On friction feed typing units, align the platen knob with the flat on the left side of the platen. Push knob in place. On sprocket feed typing units, install platen knob on left side of platen. Fully seat knob to the right and secure it with the screw provided.

RIBBON INSTALLATION

3.07 Figure 11 illustrates ribbon threading.

3.08 Raise the cover lid. Pull both spools off the friction spindles.

3.09 Engage the hook at the end of the ribbon in the hub of the empty spool; if there is no hook, pierce the end of the ribbon over the point of the arrow in the hub of the empty spool. Wind a few turns of ribbon onto the empty spool in the direction indicated by the arrow, and make sure that the reversing eyelet has been wound upon the spool.

3.10 Place the spools on the shafts in such a manner that the ribbon feeds to the rear from the right side of the right spool and from the left side of the left spool. Turn each spool slightly until the spool driving pin engages the hole in the spool. Guide the ribbon around the right vertical post and through the slot in the reverse arm. Place the ribbon in the ribbon guide behind the typewheel. Guide the ribbon through the left side of the reverse arm and around the vertical post. Rotate the spool to take up any slack.

PAPER OR FORM INSTALLATION

A. Friction Feed

3.11 A friction feed teletypewriter set accommodates a standard roll of paper 8-1/2 inches wide and 5 inches in diameter. Figure 12 illustrates paper threading for a friction feed typing unit.

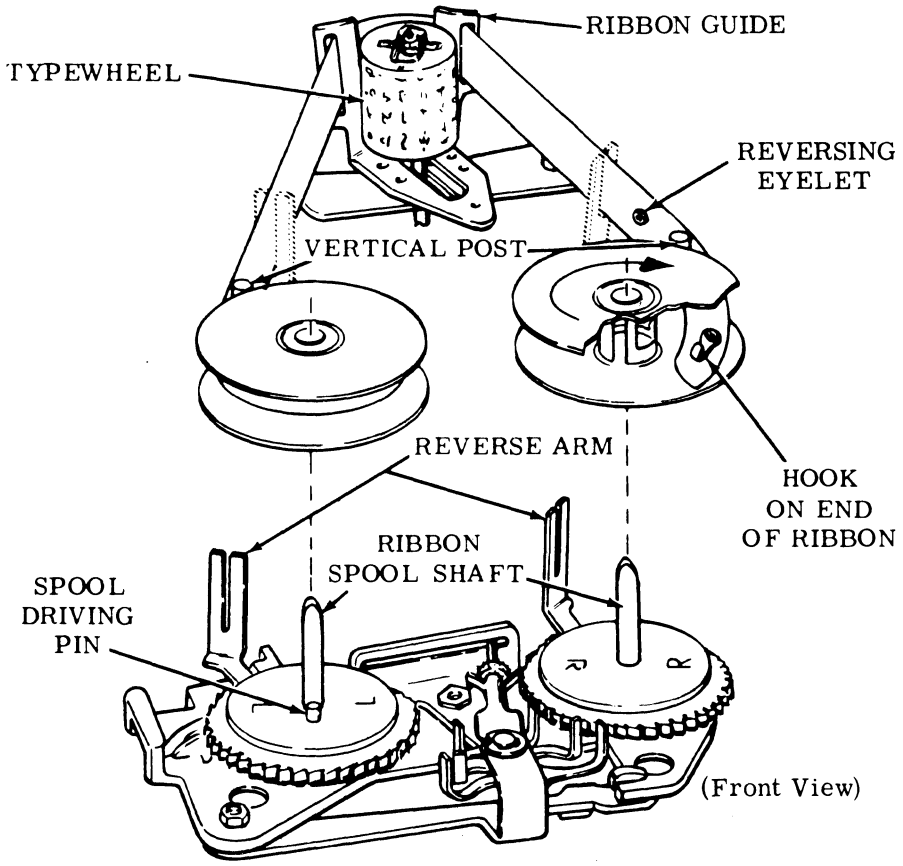


Figure 11 - Ribbon Threading

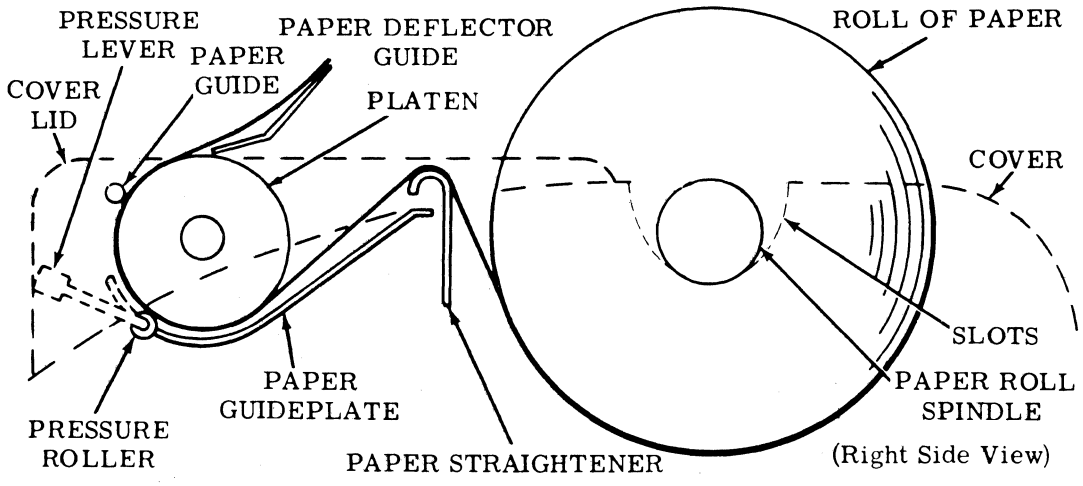


Figure 12 - Paper Threading — Friction Feed

3.12 Insert the paper roll spindle into the roll of paper so that an equal length of spindle is exposed at either end of the roll. Place roll into the cover recess with the ends of the spindle resting in the slots so that the paper will unroll from the bottom.

3.13 Raise the cover lid. Release pressure roller tension by moving the pressure lever forward. Prepare a smooth leading edge of paper. Pass paper over paper straightener, under platen, and under paper guide. Straighten paper and reapply the pressure roller tension. Close the cover lid.

Note: When typing units are stored or out of service for an extended period of time, release the pressure roller tension.

B. Sprocket Feed

3.14 A sprocket feed teletypewriter set accommodates forms 8-1/2 inches wide and of various lengths. The forms are normally passed to the typing unit from a conveniently located supply at the rear of the set.

3.15 Place the paper roll spindle into the paper recess of the cover so that it rests in the slots provided.

3.16 Figure 13 illustrates form threading for a sprocket feed typing unit.

3.17 Form Threading: Raise the cover lid. Pass the leading edge of the first form under the paper roll spindle. Thread the form under the low-paper and paper-out arms, if used, and between the platen and paper guideplate. Guide the form squarely into the platen and rotate the platen until the form is advanced by the sprocket pins. Lift up the wire guide and continue to rotate the platen until the form is under the wire guide and positioned for the first typing line. Lower wire guide and cover lid. After the first form is fed out, lift the form over the paper roll spindle to separate the incoming forms from the outgoing forms.

3.18 Figure 14 illustrates the zeroizing position of the platen drive mechanism for one cam lobe operation. For platen drive mechanisms using more than one cam lobe, see the CAM ZERO POSITION (Platen Drive Area, Sprocket Feed Mechanism) adjustment in Section 574-122-700TC.

3.19 Zeroized Position: Position a form at its first printing line in the typing unit. Depress the zeroizing button and rotate the pulley until the index plate is lined up with the pointer. Release the zeroizing button.

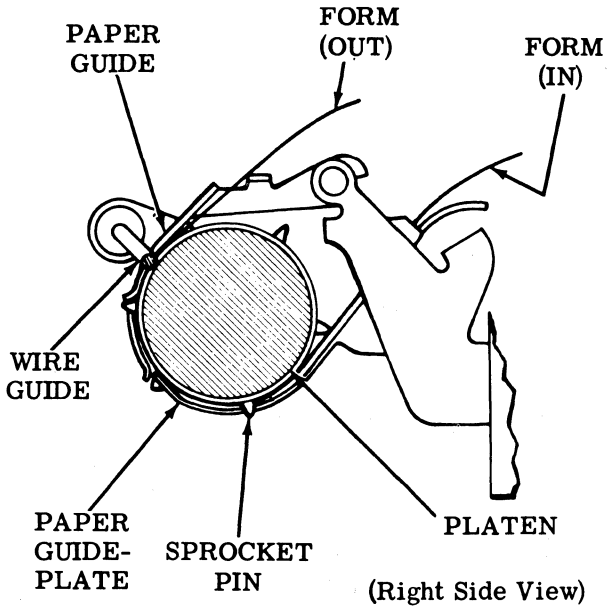


Figure 13 - Form Threading — Sprocket Feed

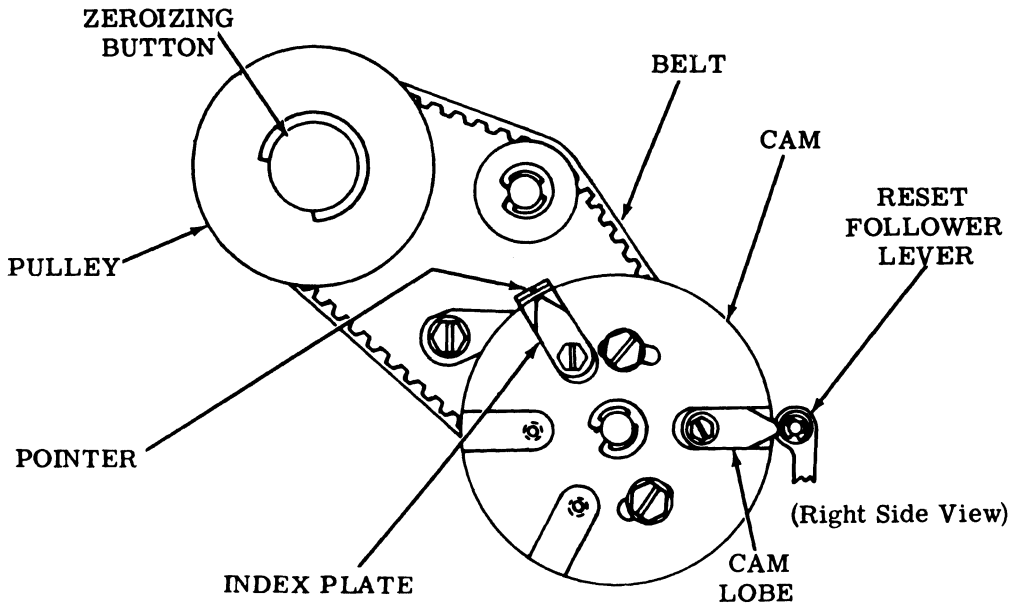


Figure 14 - Zeroizing Position of Platen Drive Mechanism — One Cam Lobe Operation

Note 1: To initiate the action to feed out a form, depress the CTRL and FORM keytops. The form-out mechanism will not respond to successive commands to feed out a form. At the end of a form feed-out, advance the form at least one line before issuing a second form-out command.

Note 2: The typing unit, in an ASR Set, operates one cycle behind the tape reader. Thus, a nonprint fill in code selection is required immediately after each form-out selection for proper set operation.

4. TAPE READER

4.01 A retaining ring or clip (Figure 15) is assembled (on early design units) to the upstop screw to prevent the sensing pins from being dislodged during shipment. This retaining clip must be removed before placing the tape reader in operation.

4.02 When inserting tape into the tape reader prior to operation, allow enough slack in the tape between the tape punch and the reader so that the reader lid can be easily closed.

CAUTION: THE TAPE READER OPERATES UNDER HIGH VOLTAGE. PRECAUTIONARY MEASURES SHOULD BE TAKEN WHENEVER POWER TO THE TAPE READER IS TURNED ON. HIGH VOLTAGE FROM THE POWER PACK WILL CONTINUE UNTIL APPROXIMATELY 10 SECONDS AFTER THE TAPE READER HAS BEEN DISCONNECTED.

4.03 Do not place the control lever beyond the STOP position while the tape reader is operating under power. The reader must come to a complete stop before placing the control lever in the FREE position.

5. POWER PACK ASSEMBLY

5.01 The sets have the power pack for the tape reader mounted in the call control unit; therefore, no installation is required. Should it be desirable to place other equipment in the call control unit, the reader power pack may be mounted inside the stand, underneath the base. Two clips attach the power pack to the stand at the left front corner when the set is viewed from the rear. See Figure 16.

5.02 The auxiliary ASR power supply is mounted in the enclosure of the stand. It is used in the off-line mode to provide 115 volts

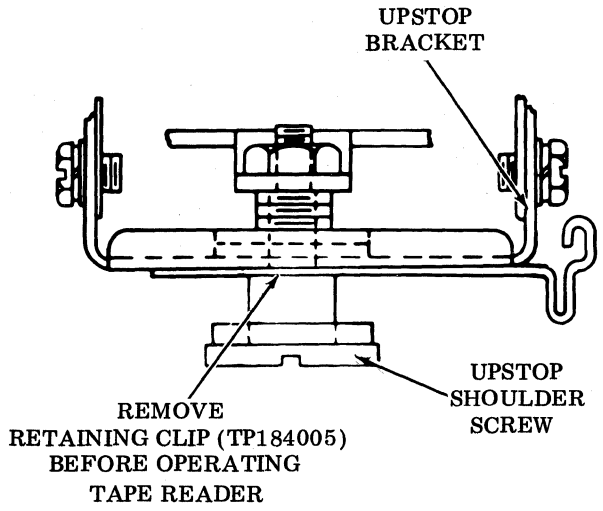


Figure 15 - Tape Reader Upstop Bracket Retaining Clip

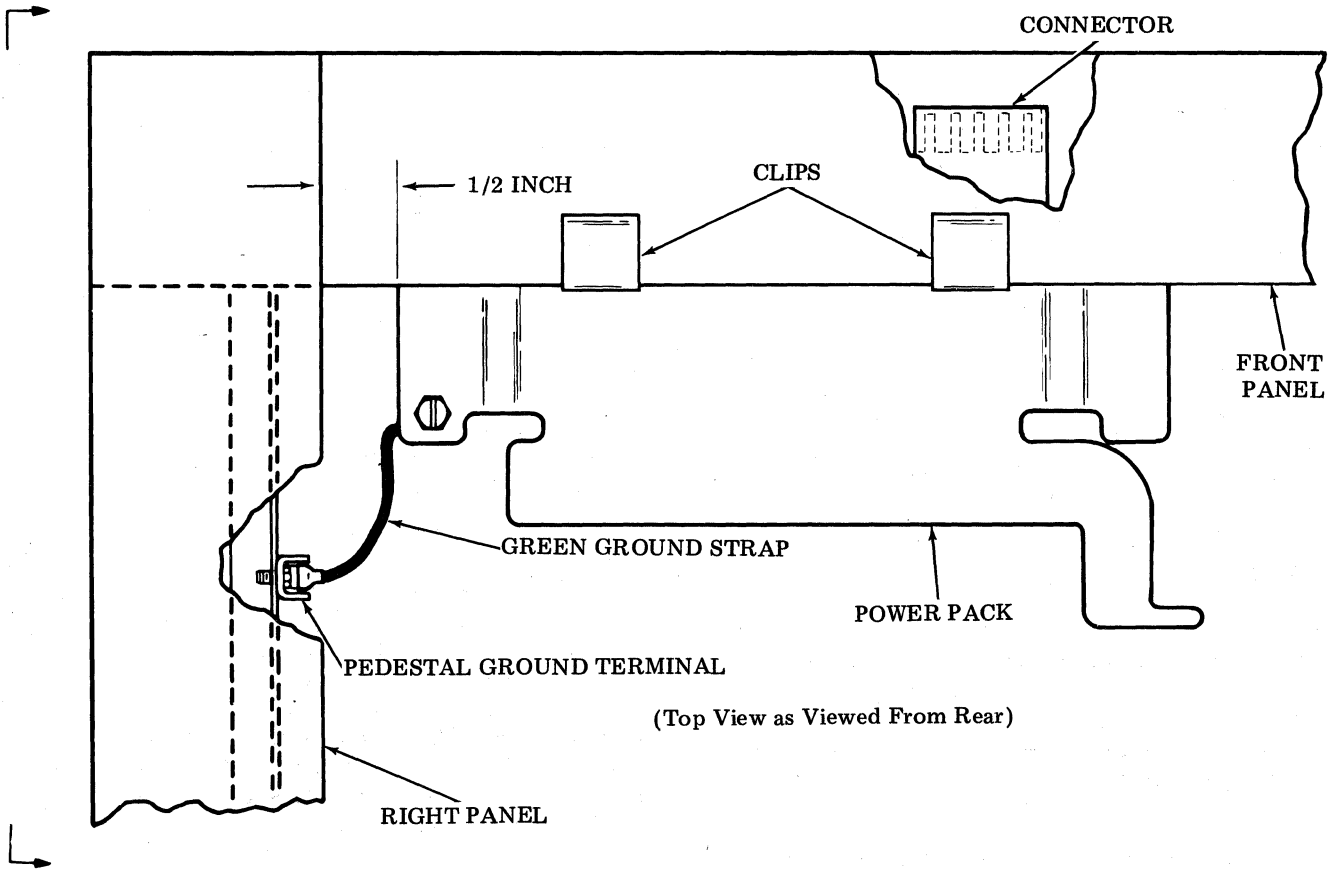


Figure 16 - Power Pack Assembly

on the tape reader, answer-back, and distributor contacts when a tape reader is used. When the tape reader is not used, a plug with a jumper wire is inserted in position R2 at the rear of the call control unit.

6. TAPE PUNCH

6.01 The 33 Teletypewriter Sets are shipped with the tape punch having two disabling clips installed in slots A-O and A-8. If manual operation of the tape punch is desired, retain the two clips; if automatic operation is desired, remove the two clips. See Figure 17.

6.02 Figure 18 illustrates the installation of a tape spool in a tape roll.

(a) For 2-inch inside diameter tape rolls, use the tube-type spool.

(b) For 1-inch inside diameter tape rolls, use the 2-piece spool.

(c) Place the tape and spool into the tape punch cover so that the leading edge of the tape is at the top of the roll.

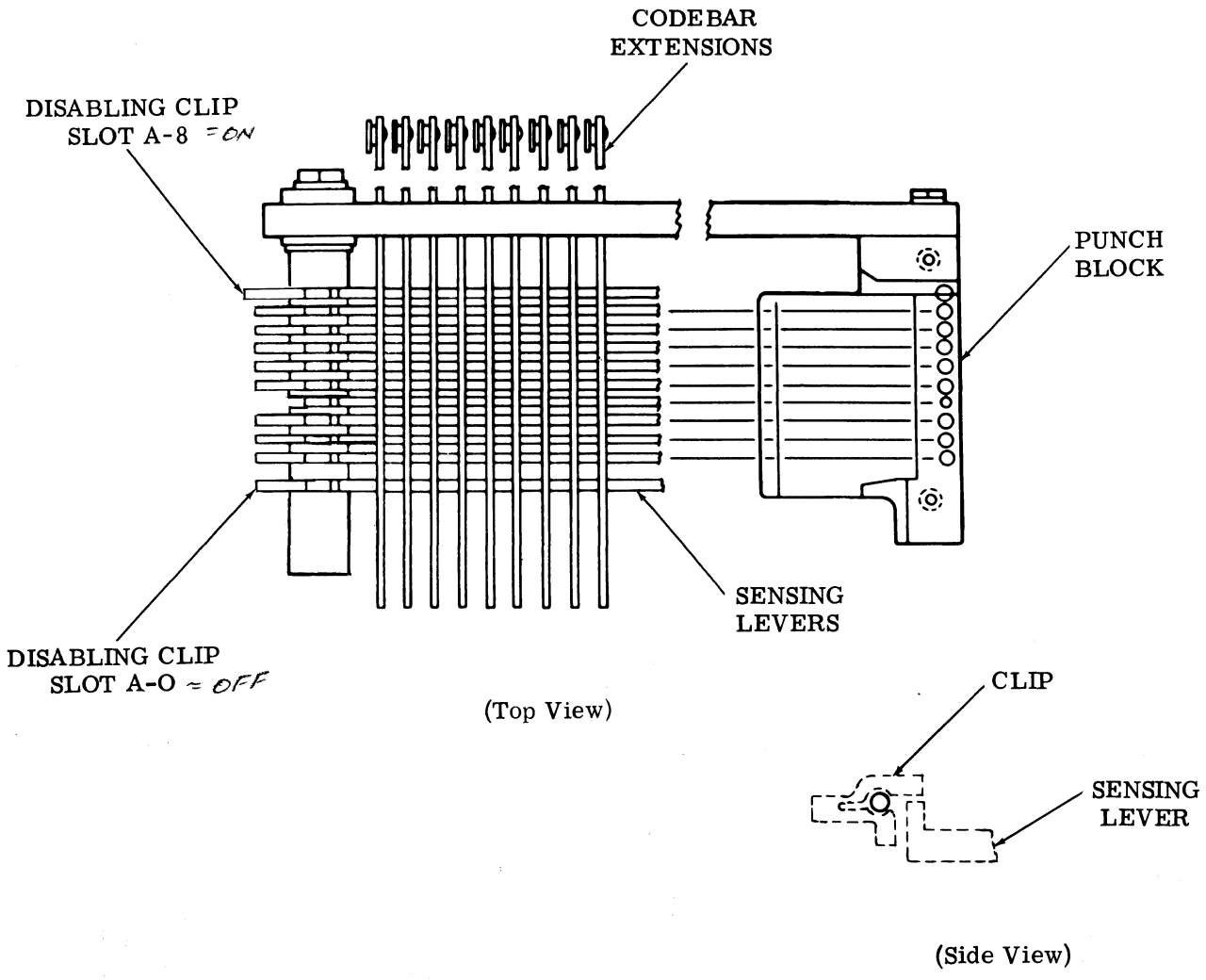


Figure 17 - Tape Punch Disabling Clips

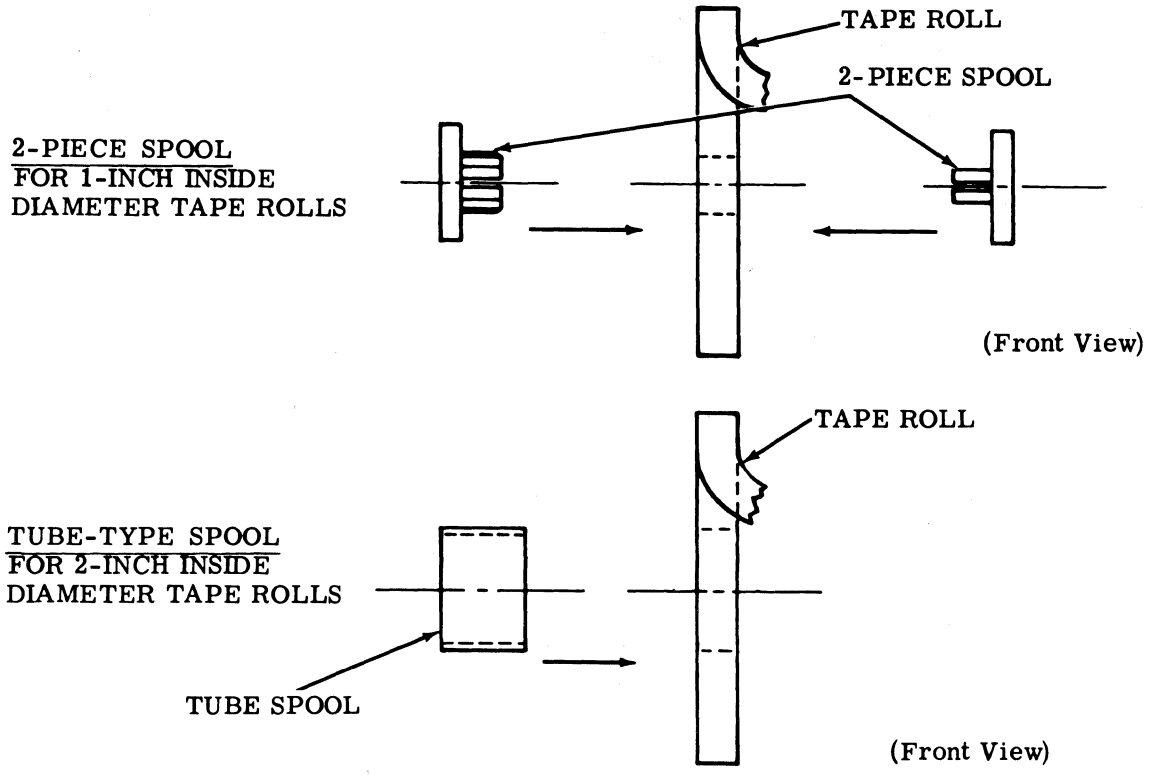


Figure 18 - Tape Roll and Tape Spool Assembly

6.03 Figure 19 illustrates the chad box installation.

(a) Assemble the chad box under the tape punch pan by inserting the back of the flanged surface between the stand and the typing unit subbase.

(b) Push the chad box toward the rear until the bent surface located at the front of the chad box engages the stand. An embossing located on the front bottom surface of the flanged surface engages an oblong hole in the stand and holds the chad box in place.

(c) To empty the chad box, lift the front slightly and pull the chad box toward the front until it becomes disengaged.

7. RESHIPMENT

7.01 If the teletypewriter set is to be shipped to another location without its cover, the following must be done to avoid damage to the typing unit.

(a) Remove subbase and typing unit from the stand.

(b) Remove the plug button from the forward mounting hole in the bottom of the subbase.

(c) Secure typing unit to the base by inserting and tightening the screw and washer previously stored in the TP181104 cable clip (1.09). Do not damage the typing unit by overtightening the screw.

(d) Store the removed plug button in the TP181104 cable clip.

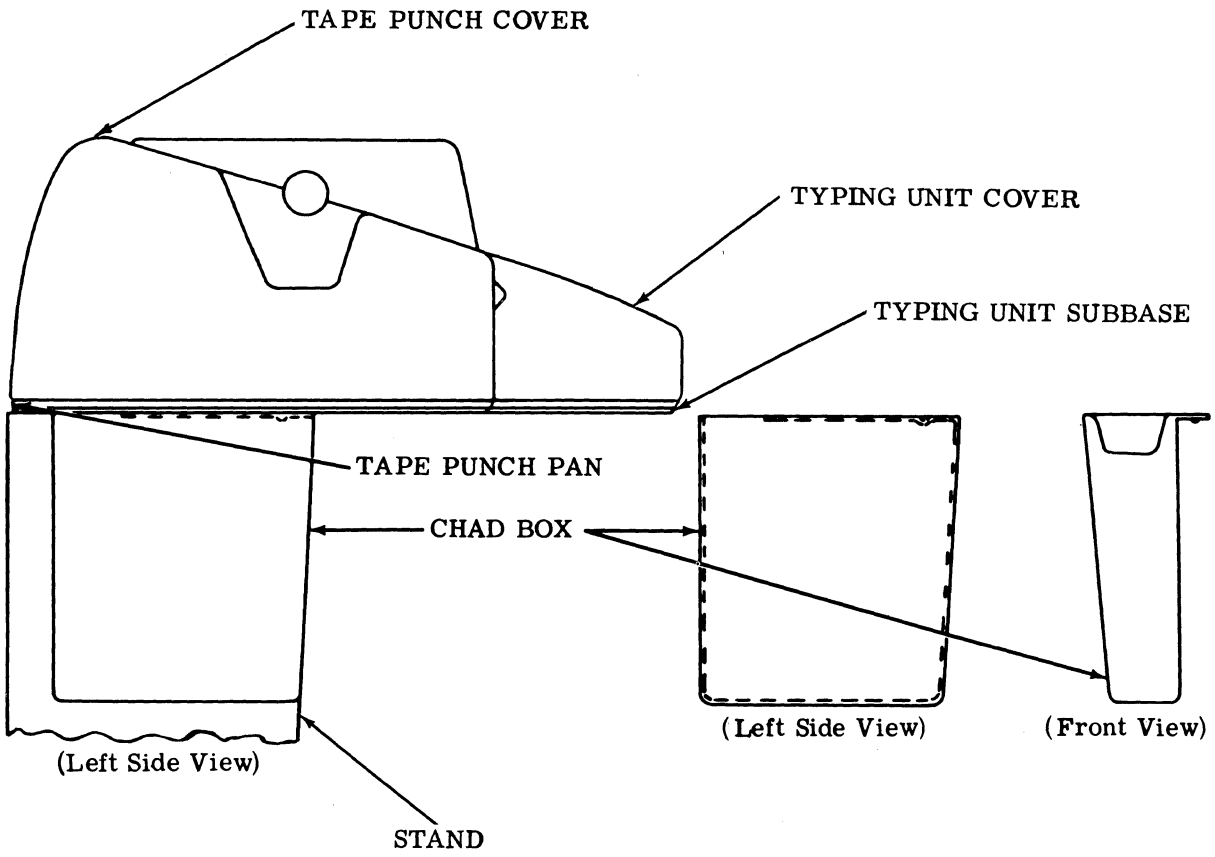


Figure 19 - Tape Punch Chad Chute Assembly

8. OPTIONAL FEATURES

A. Copyholder

8.01 With the line guide facing forward (Figure 20), insert the rear mounting tabs in the lower mounting slots. Pivot the copyholder to align the front mounting tabs above their mounting slots. Push copyholder downward until the tabs are fully seated.

B. Busy Circuit

8.02 The teletypewriter set is normally wired in a "don't answer" mode of operation for low-paper alarms and out-of-service. In this mode, the set will not answer an incoming call. To wire the teletypewriter set to indicate "busy" instead of not answering, move the black-slate wire from terminal no. 2 to terminal no. 4 on the ringer terminal strip.

C. Hand Receiver

8.03 To install the hand receiver, connect the two white wires to terminals no. 5 and no. 6 on the 9-point terminal board.

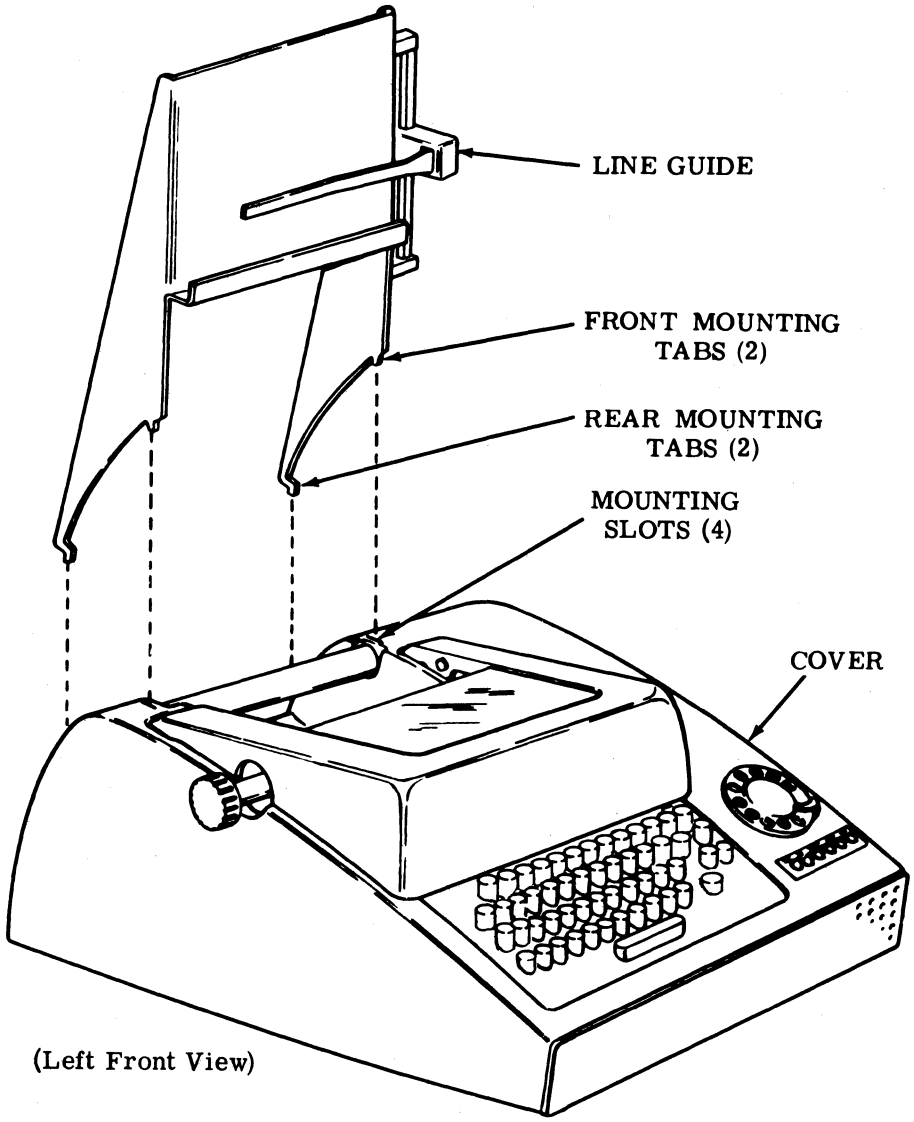


Figure 20 - Copyholder

33 TELETYPEWRITER SET

REMOVAL AND REPLACEMENT OF COMPONENTS

CONTENTS PAGE

1. GENERAL

1.01 This section provides removal and replacement of components for the 33 Teletypewriter Set. It is reissued to consolidate set information. Marginal arrows have not been used to indicate the change.

1.02 References to left, right, front, rear, etc, consider the set as viewed from the normal operating position.

1.03 The removal procedure given in this section subdivides the set into its major components. Each removal procedure is written assuming the set to be completely assembled, that is, no components previously removed. If further disassembly of the component is required, refer to the appropriate disassembly and reassembly section or the illustrated parts section which gives detailed arrangements of all parts. Where it will help in determining their location, the numbers of the parts are given in the instructions.

1.04 All tools used to remove the major components referred to in this section can be found in the 570-005-800TC standard tool section.

1.05 Any damaged, worn, or distorted parts should be replaced if encountered in the removal and replacement procedure.

CAUTION: BEFORE REMOVING COMPONENTS, REMOVE CONNECTORS FROM EXTERNAL RECEPTACLES (POWER SOURCE, DATA SET, ETC).

2. REMOVAL AND REPLACEMENT

COVER

2.01 To remove the set cover (Figure 1), proceed as follows.

(a) Remove paper and paper roll spindle. Remove bezel, if used, on call control unit by removing screws. Remove the volume control knob, if used, or the power switch rotary knob, if used, by pulling frontward. Remove the nameplate by pulling it down and out. Remove the platen knob used on friction feed typing units by pulling it to the left. On sprocket feed typing units, remove a platen knob screw first, then remove the platen knob by pulling it to the left.

(b) Remove the four TP181141 screws from front and the three TP184085 screws from rear of typing unit cover.

Note: On Automatic Send-Receive (ASR) Teletypewriter Sets, remove the TP183112 screw from left rear corner of the tape reader cover.

(c) Gently lift the cover from the subbase and set it aside.

Note: On Automatic Send-Receive (ASR) Teletypewriter Sets, the typing unit cover, tape punch cover, and reader cover are all interconnected and they remove as one unit. If desired the three covers can then be separated from each other.

(d) To replace the cover on sets with low paper alarm switch, first replace the paper and paper roll spindle. Then reverse the procedure used to remove it. Make sure all protrusions are aligned in the holes provided.

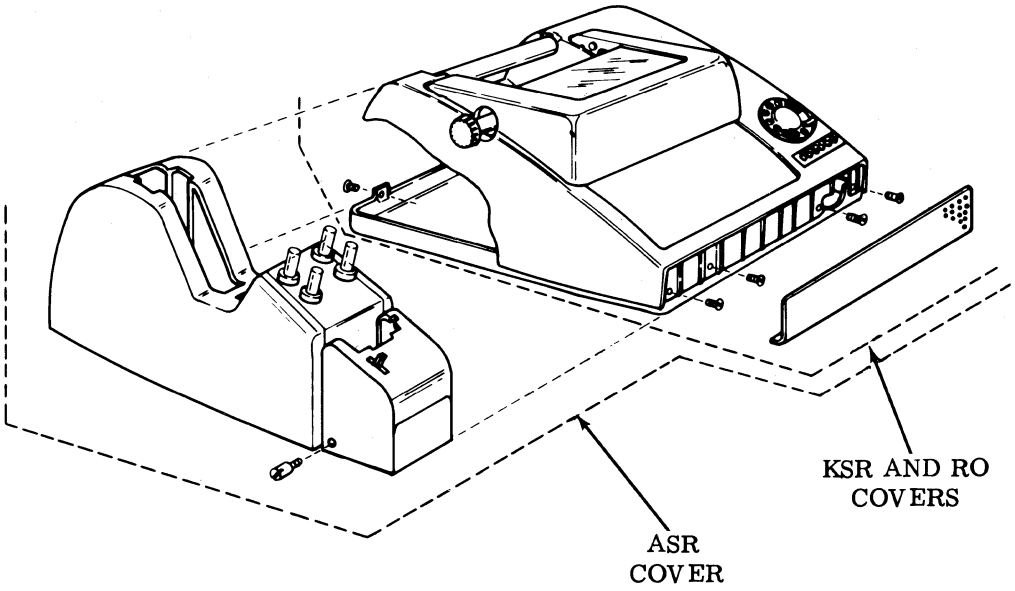


Figure 1 - Set Covers

TYPING UNIT

Note: Sets equipped with the keyboard lock modification kit must have the keyboard removed from the base before the typing unit can be disassembled.

2.02 To remove typing unit (Figure 2), proceed as follows.

(a) Remove cover assembly as described in 2.01.

(b) Remove all plugs which connect the typing unit to the call control unit. Remove ground strap from ground tab on call control unit.

Note: On ASR Sets, remove the two leads that connect to the reader cable from the contact assembly.

(c) Insert screwdriver in slot of TP180977 H-plate and push to left against pressure of spring until plate is disengaged from universal lever. Remove H-plate. (See Figure 2)

(d) Lift typing unit from subbase using the following procedure.

(1) Insert a screwdriver between the typing unit base casting and the subbase in the left rear of the typing unit.

(2) Using the screwdriver as a lever, lift the left rear section of the typing unit until the left hand can be placed under the unit.

(3) Grasp the extreme right side of the front carriage shaft and lift the typing unit from the subbase.

(e) To replace typing unit, reverse procedure used to remove it. Make sure typing unit is properly seated on rubber isolators and TP180831 answer-back bellcrank is under and aligned with HERE IS key. Replace plugs in proper receptacles on call control unit. Replace H-plate.

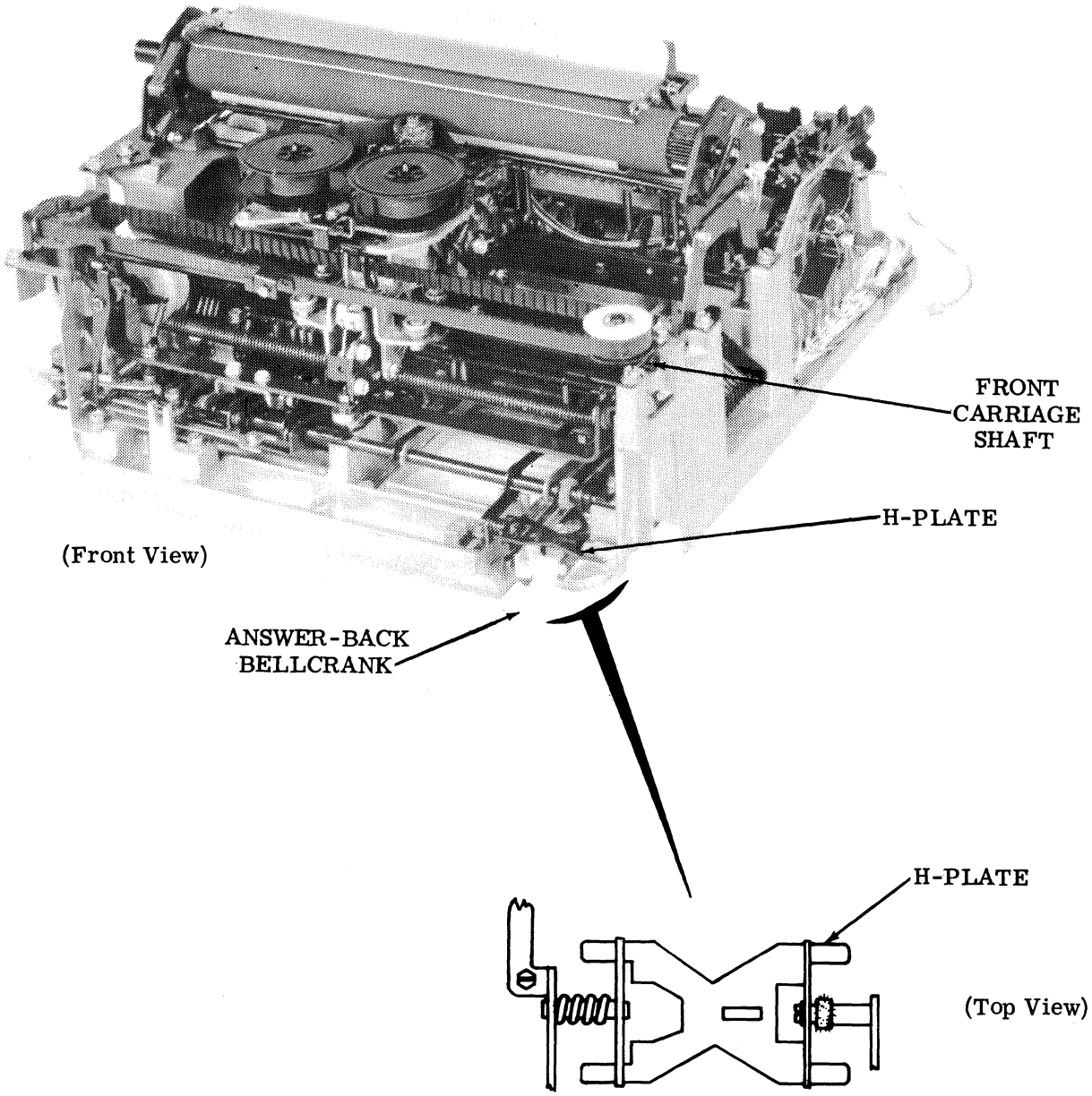


Figure 2 - Typing Unit

KEYBOARD

2.03 To remove the keyboard (Figure 3), proceed as follows.

(a) Remove cover assembly as described in 2.01.

(b) Remove the keyboard plug from its receptacle on the call control unit.

(c) Move the call control unit aside after removing the four TP121551 mounting screws.

(d) Disengage the keyboard cable from the TP182531 cable clips on subbase.

(e) Insert a screwdriver in slot of TP180977 H-plate and push to left against pressure of spring until H-plate is disengaged from the universal lever. Remove the H-plate.

(f) Loosen the two TP180798 keyboard mounting screws. Slide keyboard assembly toward the rear and lift it from subbase.

(g) To replace keyboard, reverse procedure used to remove it.

CALL CONTROL UNIT

2.04 To remove the call control unit (Figure 3), proceed as follows.

(a) Remove cover assembly as described in 2.01.

Note: If a speaker is used in conjunction with the call control unit, lift it off the subbase and set it with the call control unit.

(b) Remove all plugs from rear of call control unit.

(c) Remove the four TP121551 mounting screws.

(d) Remove ground strap.

(e) Remove the call control unit.

(f) To replace the call control unit, reverse the procedure used to remove it.

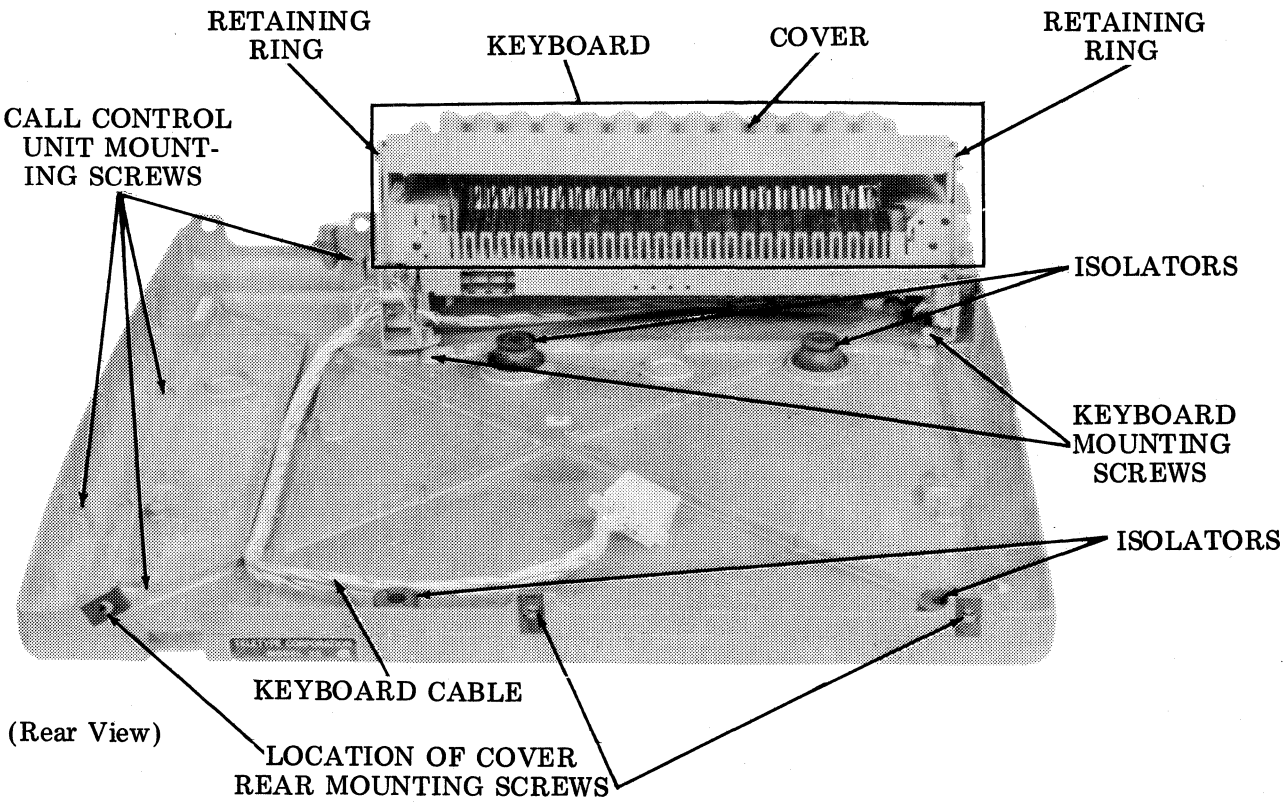


Figure 3 - Subbase With Keyboard

CAUTION: BE SURE THAT THE SPEAKER WIRES DO NOT BECOME ENTANGLED WITH THE BELL RINGER ADJUSTMENT LEVER.

TAPE READER

2.05 To remove the tape reader and attached cable assembly, proceed as follows.

(a) Remove cover assembly as described in 2.01.

(b) Remove tape reader plug marked "6" from receptacle in back of call control unit.

Note: On units with automatic reader control, also remove plug marked "5".

(c) Remove plug from power pack.

(d) Remove the two TP182726 push-on terminals from the tabs of the tape reader feed magnet contact assembly.

(e) Remove any necessary cable clamps.

(f) Remove the four TP121551 call control bracket mounting screws.

(g) Lift call control unit and remove tape reader cable which is located under the call control unit.

(h) Replace call control unit.

Note 1: Early Design Tape Readers: Remove the three TP181244 mounting screws, TP7002 flat washers, and TP124177 lockwashers from tape reader mounting bracket.

Note 2: Late Design Tape Readers: First remove the TP119651 retaining ring from the TP183117 locking screw on tape readers so equipped. Then, remove the TP183117 locking screw from tape reader mounting bracket.

PUNCH

2.06 Early Design (Aluminum Casting): To remove the tape punch from the typing unit base casting (Figure 4), proceed as follows.

(a) Remove cover assembly as described in 2.01.

(b) Unhook the TP3864 spring from the TP182894 drive link and rotate drive link out of the way.

(c) Remove the three screws which secure the tape punch base casting to the typing unit base casting in the following order:

First, the TP181246 screw.
Second, the rear TP182891.
Finally, the most forward TP182891 screw.

(d) Remove the TP182805 nut plate from the inside surface of the front wall of the typing unit base casting.

(e) Remove the codebar extensions from their respective codebar slots while removing the tape punch base casting from the carriage shaft.

(f) To replace the tape punch to the typing unit base casting, reverse the procedure used to remove it. Prior to replacing the tape punch to the left side of the typing unit base casting, manually set up the typing unit so that all codebars are in the marking position.

2.07 Late Design (Sheet Steel Frame): To remove the tape punch from the typing unit base casting (Figure 5), proceed as follows.

(a) Remove cover assembly as described in 2.01.

(b) Unhook the spring from the drive link and rotate drive link out of the way.

(c) Remove two bracket connecting screws.

(d) Remove the mounting screw that holds the platen mounting post to the plate.

(e) Remove the codebar extensions from their respective codebar slots while also removing the tape punch from the typing unit.

(f) To replace the tape punch to the typing unit base casting, reverse the procedure used to remove it. Prior to replacing the tape punch to the left side of the typing unit base casting, manually set up the typing unit so that all codebars are in the marking position. Make sure the top surfaces of the mounting brackets are parallel to each other.

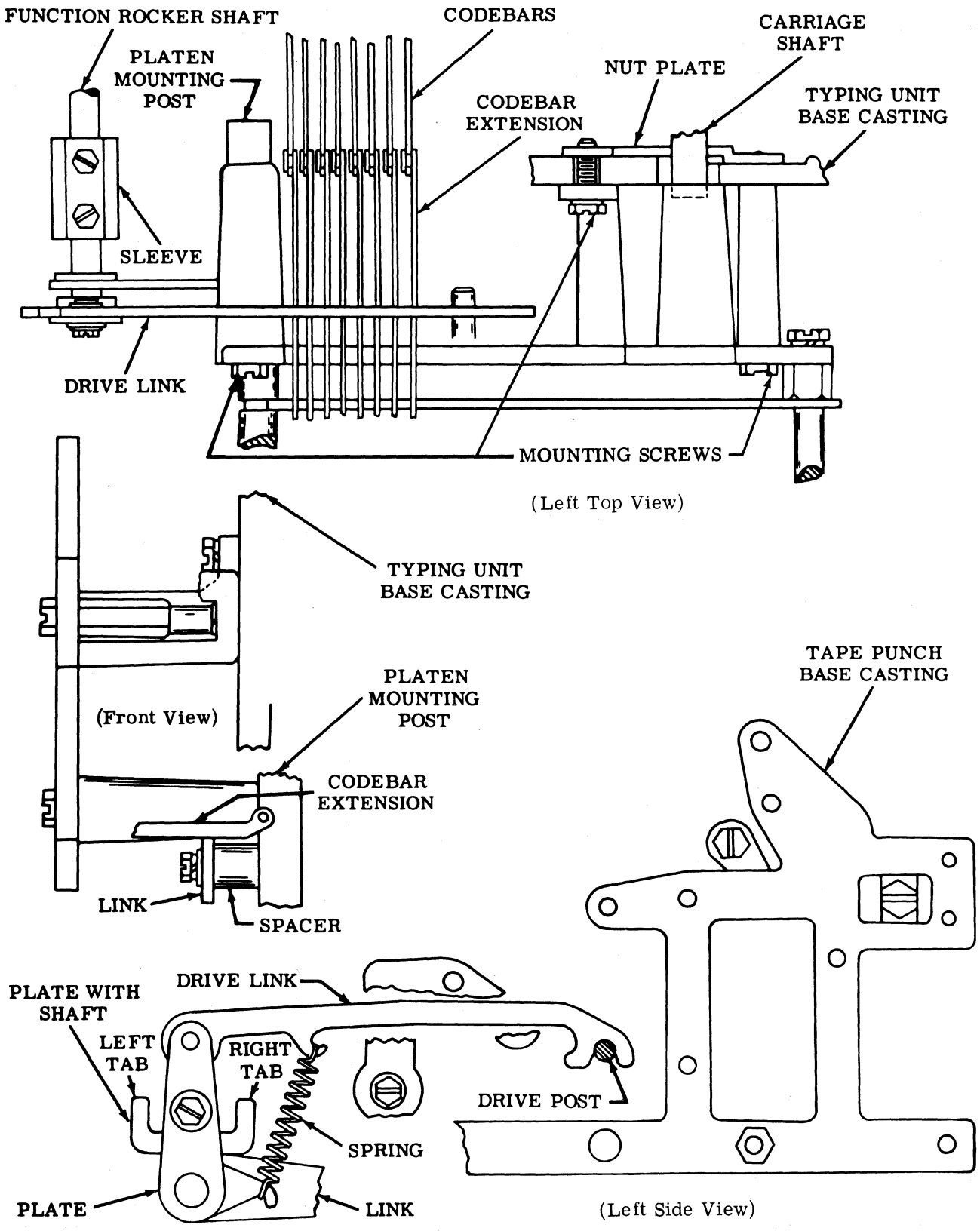
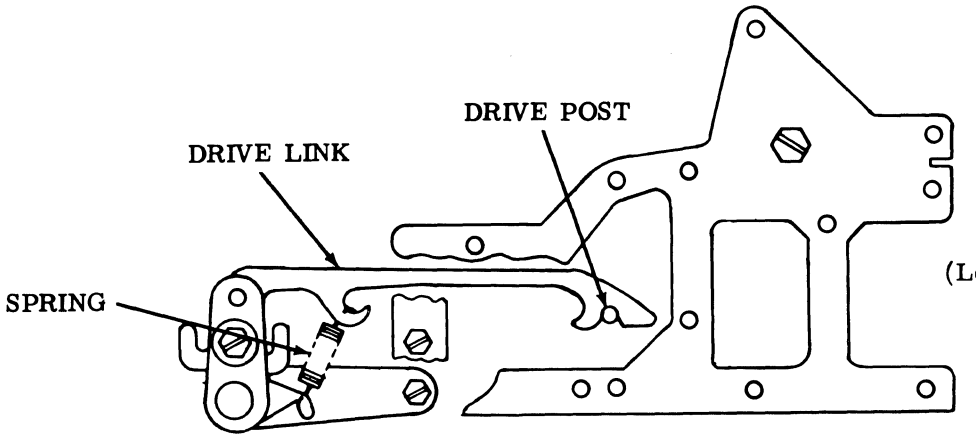
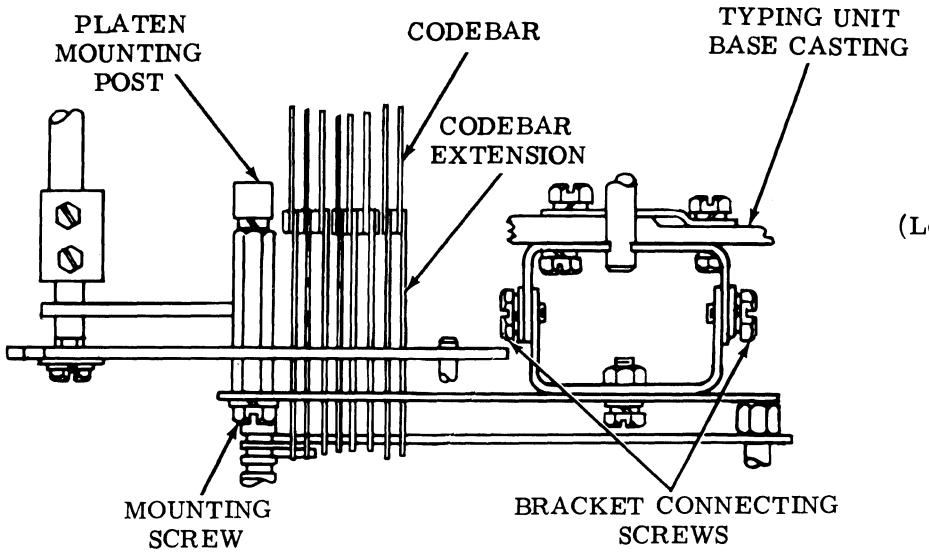


Figure 4 - Tape Punch (Early Design)





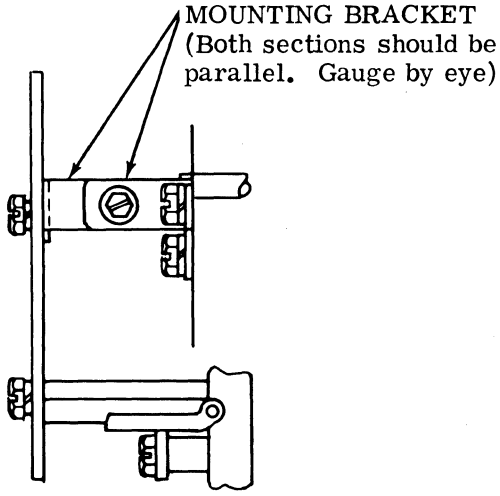


Figure 5 - Tape Punch (Late Design)