

33 TAPE PUNCH

GENERAL DESCRIPTION AND PRINCIPLES OF OPERATION

CONTENTS	PAGE
1. GENERAL	1
2. TECHNICAL DATA	2
3. DETAILED OPERATION	2
DRIVE MECHANISM	4
INTELLIGENCE TRANSFER MECHANISM	4
TAPE FEED MECHANISM	6
TAPE GUIDE MECHANISM	7
PUNCH BLOCK MECHANISM	7
BACKSPACE MECHANISM	8
4. CONTROL FEATURES	8
MANUAL PUNCH	8
AUTOMATIC PUNCH	10

- 1.03 The manual punch is turned on or off manually. It has four pushbuttons: ON, OFF, B.SP. (Backspace), and REL. (Release).
- 1.04 The automatic punch can be turned on or off both manually and automatically. For manual operation these pushbuttons are present on the lid: ON, OFF, B.SP., REL. In automatic operation the tape punch will turn on upon receipt of the DC2 code and turn off upon receipt of the DC4 code.
- 1.05 There also are 33 Sets equipped with a manual/automatic punch, that is, the punch may be operated as a manual punch or as an automatic punch. The punch, as shipped from the factory, has two clips installed in slots A-0 and A-8 which enable the punch for manual operation. Removing the clips enables the punch for automatic operation. Refer to Figure 2 for positions of the A-0 and A-8 slots.

1. GENERAL

- 1.01 This section provides a general description and principles of operation for the 33 tape punch (see Figure 1). It is reissued to consolidate information and make some corrections in the section. Marginal arrows have been used to indicate the changes.
- 1.02 The 33 tape punch is an 8-level device which perforates paper tape according to ASCII (American National Standard Code for Information Interchange). The tape punch does not receive signals from a transmitting set directly but uses the coded arrangement of the typing unit codebars. The 33 tape punch is a generic title referring to two basic types of punches, a manual and an automatic punch.

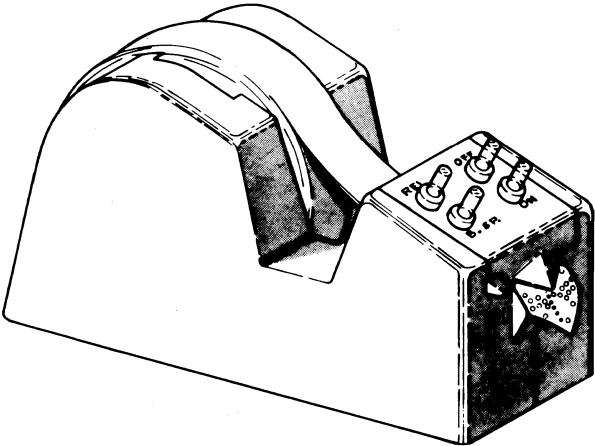


Figure 1 - 33 Tape Punch

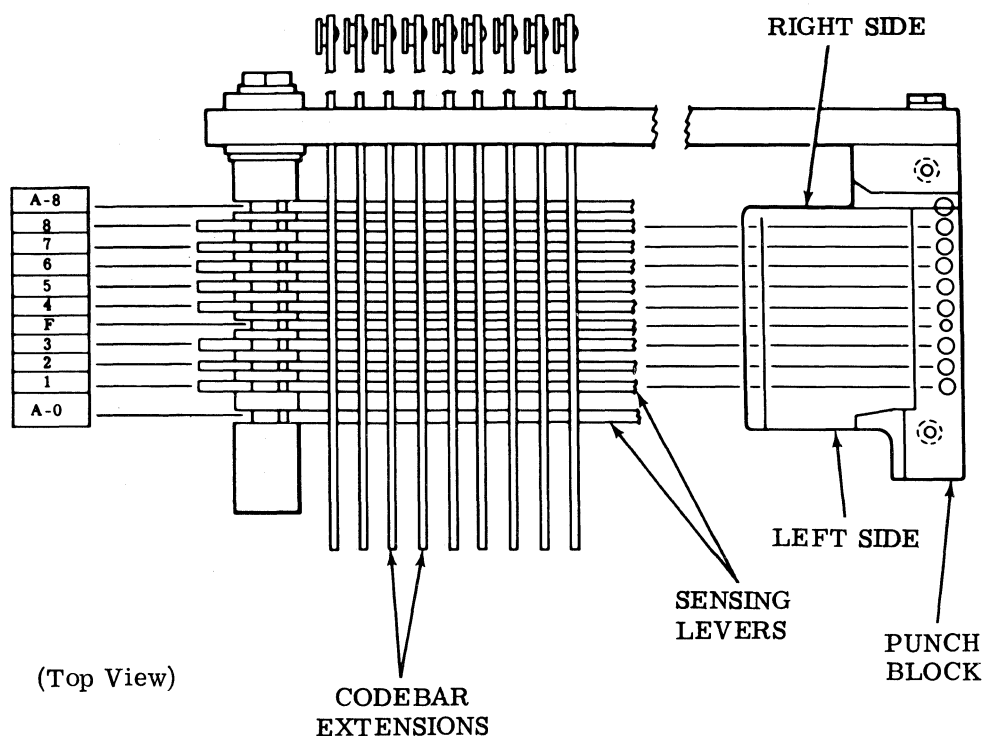


Figure 2 - Sensing Levers Slot Assignment

1.06 References to left, right, front, or rear, etc, consider the tape punch as viewed by the teletypewriter operator.

1.07 In the illustrations fixed pivots are solid black and floating points, those mounted on parts that move, are cross-hatched.

2. TECHNICAL DATA

Note: This equipment is intended to be operated in a room environment within the temperature range of 40°F to 110°F. Serious damage to it could result if this range is exceeded. In this connection, particular caution should be exercised in using acoustical or other enclosures.

2.01 Dimensions and Weight

Width 4 inches
Height 6 inches
Depth 6 inches
Weight 21 ounces

2.02 Tape Specifications

Level 8 level
Width 1 inch
Code combination per inch 10
Feed hole diameter 0.046 inch

2.03 Chad Box

Width 2 inches
Length 6.5 inches
Height 7.5 inches

2.04 The 33 tape punch is capable of operating at 60, 66, 75, or 100 words per minute.

3. DETAILED OPERATION

Note: The following paragraphs give a detailed description of the major mechanisms (Figure 3) in the punch. This description applies to the two punches mentioned in 1.02 thru 1.05. Control features peculiar to each punch will be discussed in Part 4.

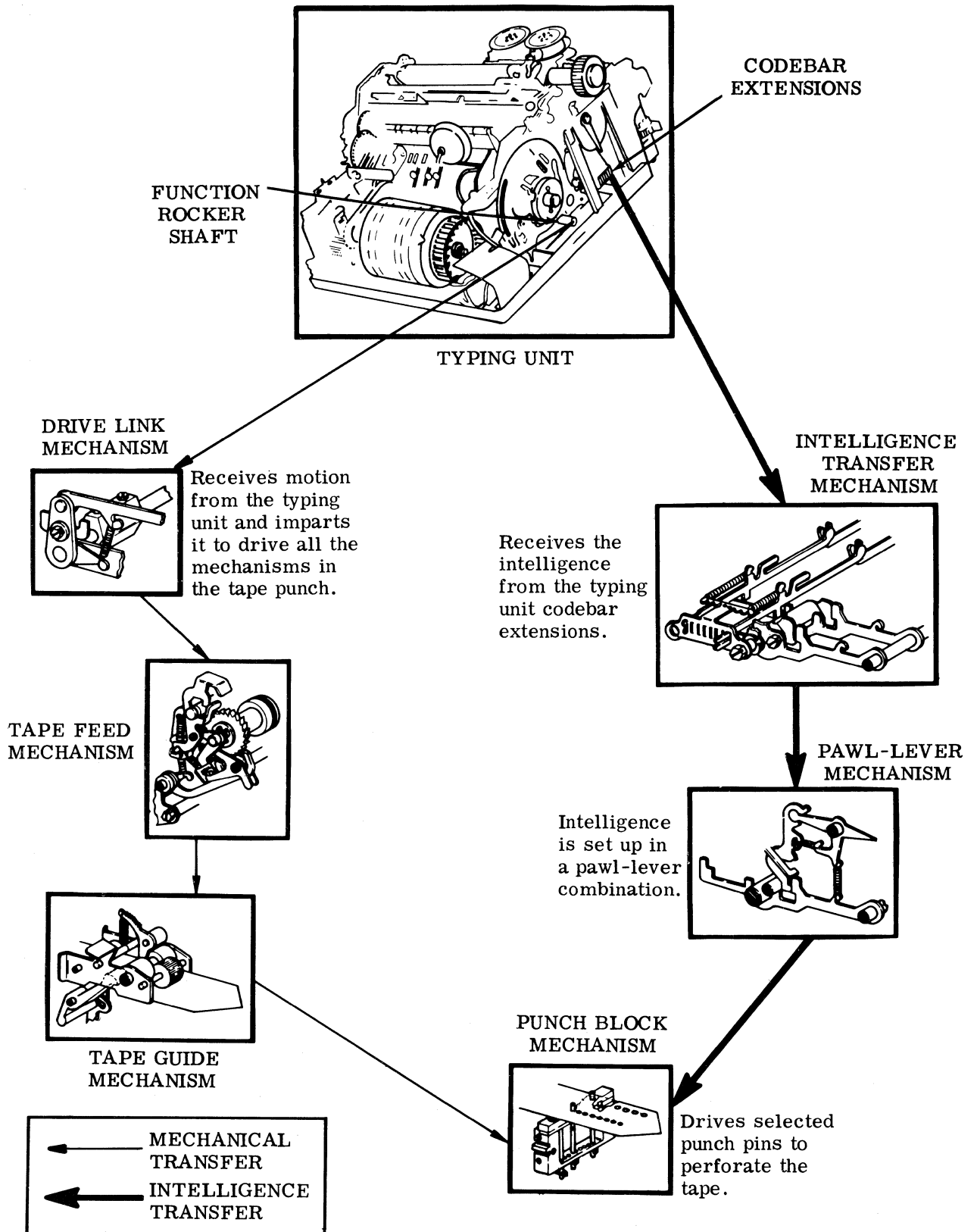


Figure 3 - Functional Diagram of the Tape Punch and Major Mechanisms

DRIVE MECHANISM

3.01 The rocking motion of the typing unit function rocker shaft is imparted to the tape punch by means of a sleeve which connects to a plate with shaft (Figure 4). A drive link, attached to the plate with shaft, connects to a drive post which simultaneously drives the nudger, feed pawl, and stripper bail, and supplies the downward force to pull the selected pawls by means of the sensing lever bail.

INTELLIGENCE TRANSFER MECHANISM

3.02 There is a codebar extension (Figure 5) for each typing unit codebar. Motion is imparted to the codebar extensions by the codebars through the typing unit reset bail. A plate mounted to the tape punch side frame guides the codebar extensions.

3.03 The typing unit selector blocking levers control the mark or space position of the codebars which, in turn, transfer this position to the codebar extensions. A blocked codebar represents a space; an unblocked codebar represents a mark.

3.04 Each codebar extension has a tab on its underside which lines up with its respective sensing lever, pawl, lever, and punch-pin combination.

3.05 During the drive mechanism's counter-clockwise travel, the sensing levers, under spring tension, move up and sense the codebar extensions. Each sensing lever, except the feed lever, has a tab on its top side which lines up with its respective codebar extension.

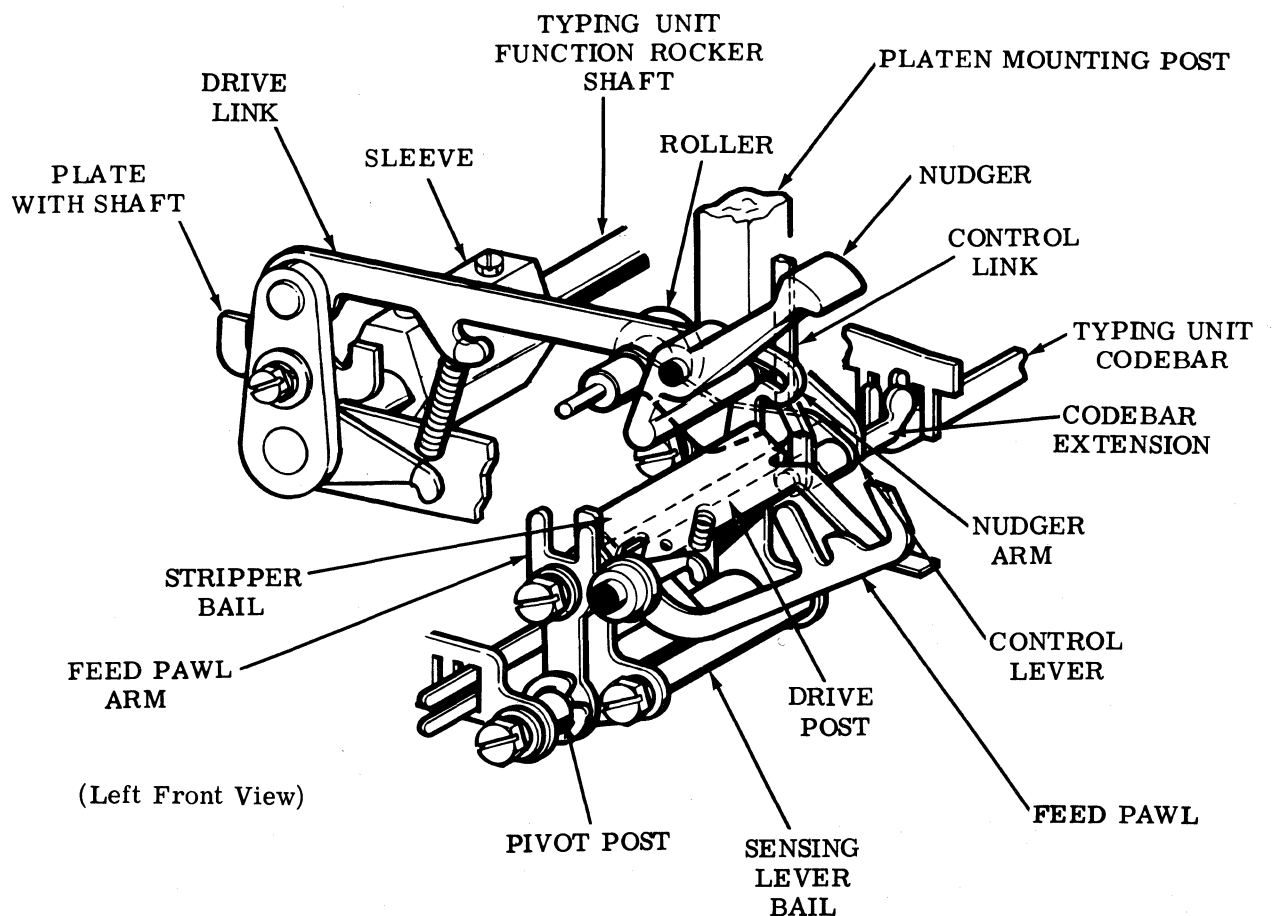


Figure 4 - Drive Link Mechanism and Drive Mechanism

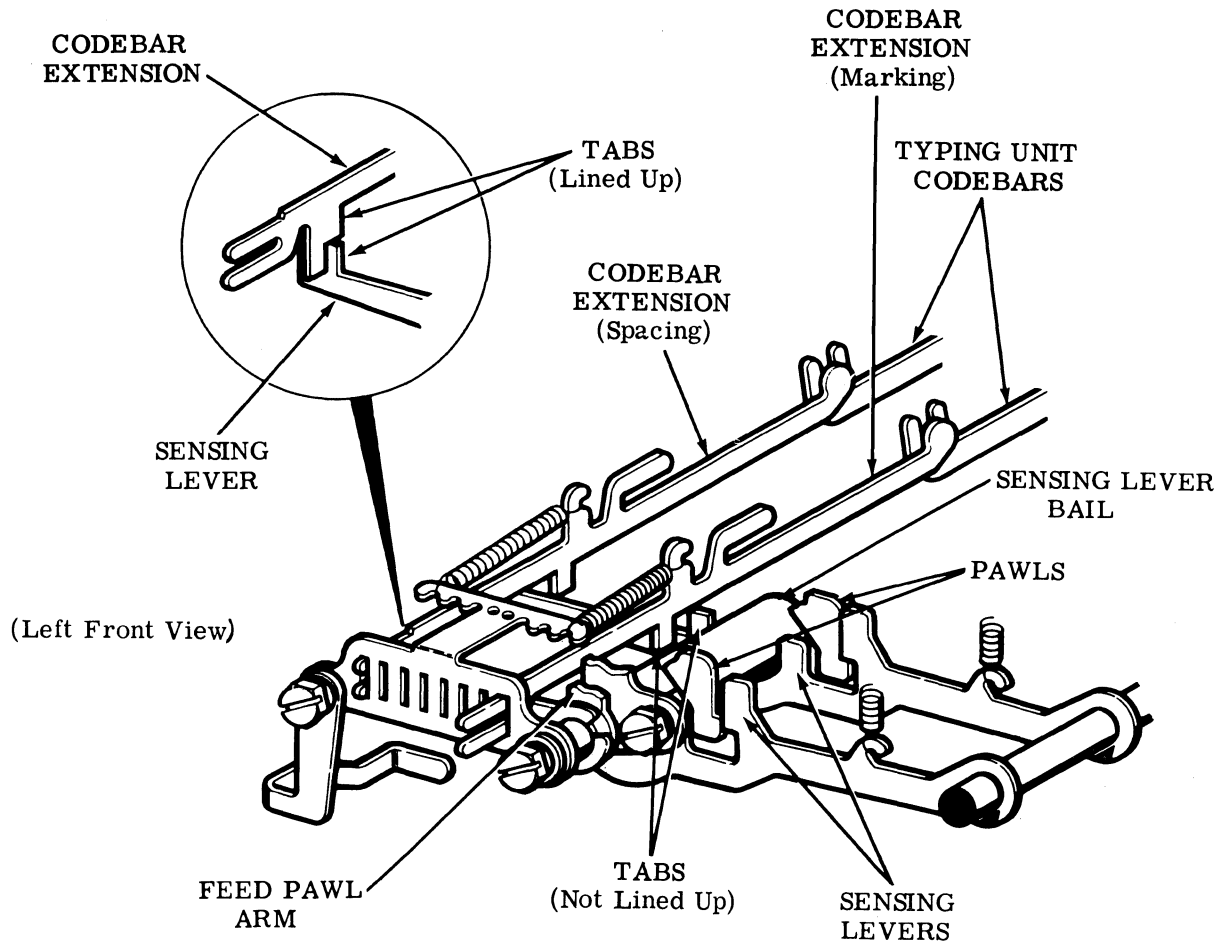


Figure 5 - Intelligence Transfer Mechanism

- 3.06 When a codebar extension is spacing, the tab, located on its underside, lines up with the tab on the sensing lever. The tabs engage each other, and the sensing lever is blocked from pivoting to its most clockwise position. ←
- 3.07 When a codebar extension is marking, its tab is not in line with the sensing lever tab. As a result the sensing lever pivots to its most clockwise position.
- 3.08 The feed sensing lever always travels to its most clockwise position, since it has no tabs. This motion is presented to the pawl, lever, and feed-punch pin combination through a latching surface on the pawl.
- 3.09 When the tape punch is off, each pawl is in its highest vertical position, each lever in its most counterclockwise position, and ← each code-punch pin in its most downward position — below the surface of the tape.
- 3.10 When a sensing lever is in the spacing position, its latching surface is prevented from engaging with its associated pawl latching surface. As a result the pawl is not selected.
- 3.11 When a sensing lever is in the marking position, its latching surface engages the latching surface on its associated pawl. When the two latching surfaces engage, the pawl is in the selected position.
- 3.12 As the drive mechanism (Figure 4) rotates clockwise, the feed pawl slides along the inclined surface of the adjacent ratchet tooth, drops behind it, and is cammed away from the feed wheel ratchet. Occurring simultaneously, the sensing levers rotate counterclockwise and those which are marking transfer their ← motion to the selected pawl, lever, and code-punch pin combination (see Figure 8). At the same time, the sensing levers which are spacing are in the nonselected position, and no motion is transferred to them. This results in no per-

formation of the tape, since the code-punch pins remain in their most downward position below the tape's surface. As the drive mechanism continues and reaches its most clockwise position, the code-punch pin of a selected pawl, lever, and code-punch pin combination travels upwards, perforates a hole in the tape, and continues to its most vertical position. The feed hole is always perforated in the tape since its pawl and lever are always selected.

3.13 Just prior to the end of the drive mechanism's most clockwise travel, the stripper bail, through its bias spring, engages a latching surface located under the spring hook(s) of the selected pawl(s). As the drive mechanism rotates counterclockwise to its stop position, the stripper bail strips the selected pawls from their sensing levers. The selected pawl, lever, and code-punch pin combinations return to their stop positions through their bias springs and the retractor mechanism. The lever bail of the drive mechanism also acts as a part of the retractor mechanism. As the stripper bail strips the pawls, a cam surface on the pawl, which acts as the other member of the retractor mechanism, engages the sensing

leverbail post and cams the pawl upwards to the stop position. During this portion of the drive mechanism's travel, the codebar extensions are reset by the codebar reset bail.

3.14 During the drive mechanism's clockwise motion, the nudger (Figure 4) performs its function. Motion is transferred from a cam profile, located on the nudger arm, through a post molded as an integral part of the nudger. The nudger rotates counterclockwise, engages, and nudges the tape gently when the selected code-punch pins are engaged with the tape. This enables the tape to be advanced a small amount without affecting tape feed spacing, since only the weight of the paper between the tape roll is reflected to the feed wheel when the tape is being advanced.

TAPE FEED MECHANISM

3.15 As the stripper bail moves to the rear, the feed pawl engages a tooth on the feed wheel ratchet (Figure 6). When the stripper bail completes its travel to the rear, the feed wheel ratchet has indexed one full tooth and the tape is advanced 0.100 inch by the feed wheel.

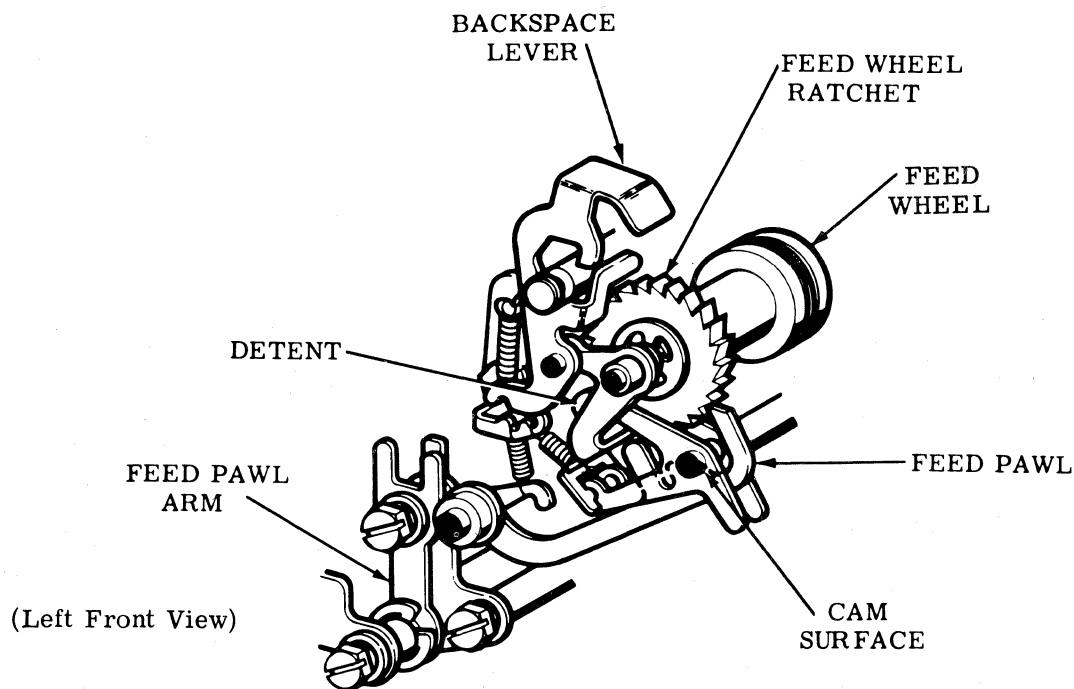


Figure 6 - Feed Wheel Mechanism (Tape Feed Mechanism)

TAPE GUIDE MECHANISM

3.16 The tape guide mechanism (Figure 7), consists of a bracket, two rollers, three posts, a sleeve, and a compression spring held together by retainers. A tension spring biases the tape guide mechanism in a clockwise direction. The knurled roller settles against the knurled feed wheel with a predetermined force. It is the combination of force and the knurled wheels that provides adequate tape spacing. The tape guide assembly is shaped in the form of a funnel to provide easy tape threading. A push-button (Figure 9), located in the cover lid, when manually pushed down against a tab located on

the REL. bracket, disengages the tape guide assembly from the feed wheel, thereby providing easy tape removal from the tape punch.

PUNCH BLOCK MECHANISM

3.17 The punch block mechanism consists of code-punch pins, a feed-punch pin, holder, die plate, and a tape bias spring (Figure 8). The code-punch pin and feed-punch pin are oriented to the die plate through slots which engage levers for their respective code level. The tape bias spring always biases the tape against one edge of the holder. This results in the code hole and feed hole relation to the tape edge to be held constant.

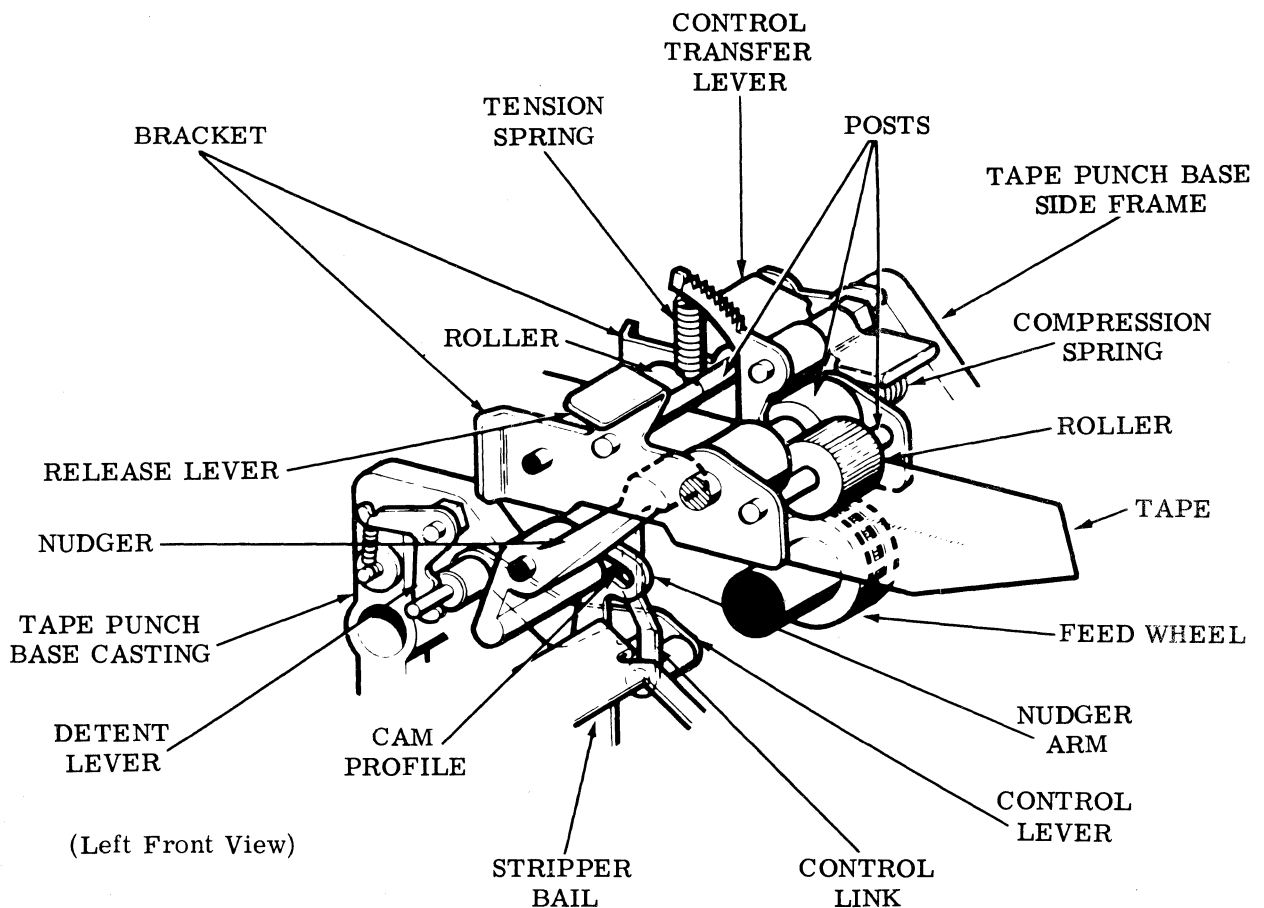


Figure 7 - Tape Guide Assembly (Tape Feed Mechanism)

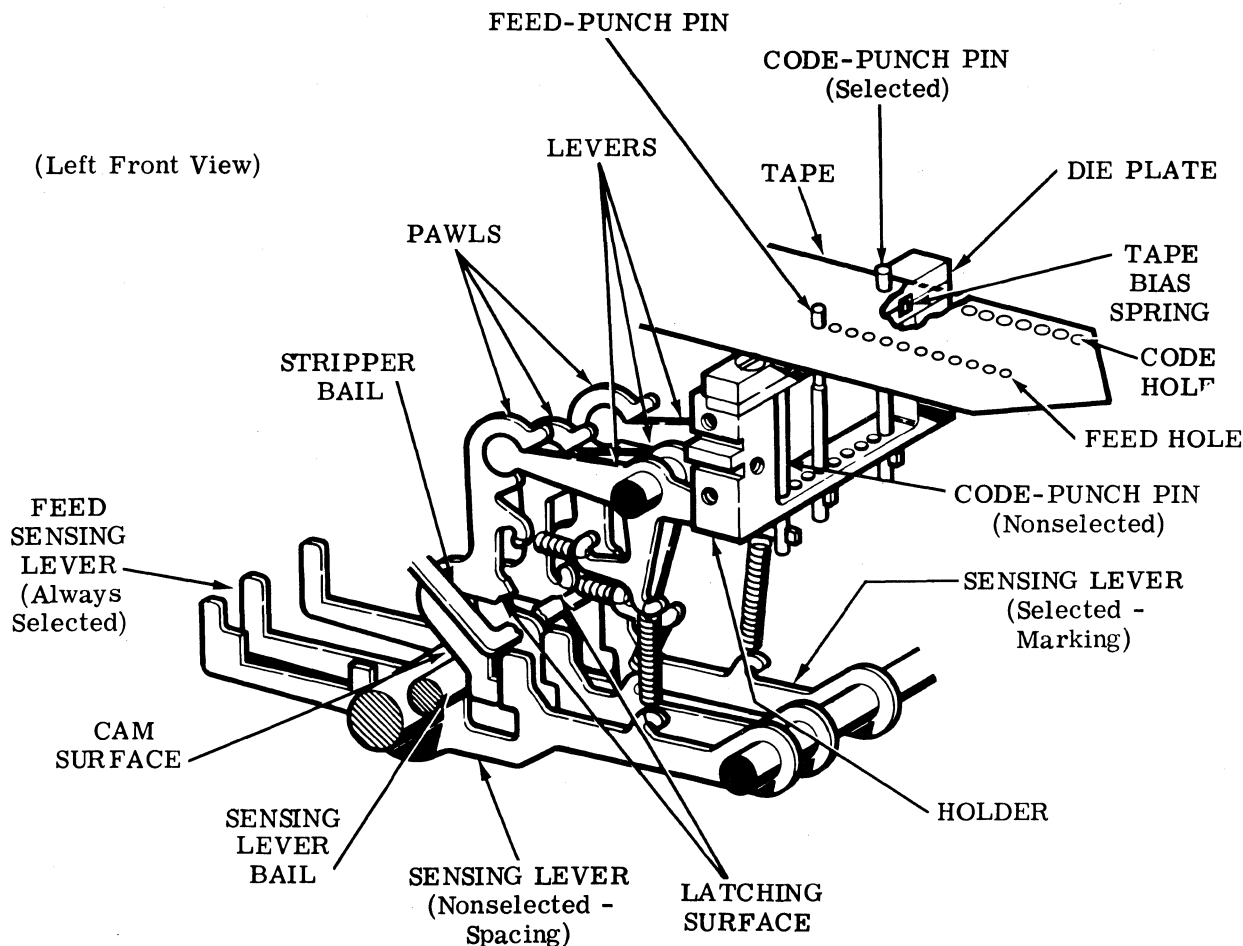


Figure 8 - Tape Punch Mechanism

BACKSPACE MECHANISM

3.18 The backspace lever (Figure 6), when depressed manually to its most downward position, backspaces the feed wheel ratchet one tooth space. This results in the tape being backspaced one full character. The backspace lever, through another lever, cams out the feed pawl during the backspace operation. This is a safety feature to prevent a jam if the operator accidentally operates the backspace mechanism while the tape punch is running.

4. CONTROL FEATURES

MANUAL PUNCH

4.01 The manual punch has four pushbuttons: ON, OFF, B.SP., and REL. (Figure 9), whose functions are:

ON — When the ON pushbutton on the cover is depressed, (Figure 10) the control transfer lever operates a

control link which, in turn, rotates the control lever. The control lever has a roller on one end and a detent on the other. The detent engages a drive post while the roller guides the drive link. When the control lever is rotated in the ON mode, the detent disengages from the drive post while the roller pivots downward. The drive link, under spring tension, is pulled downward to engage the drive post.

OFF — When the OFF pushbutton on the cover is depressed, the control transfer lever operates the control link and then the control lever is operated. The detent on the control lever travels downward to engage the drive post while the roller pivots upward, disengaging the drive link from the drive post.

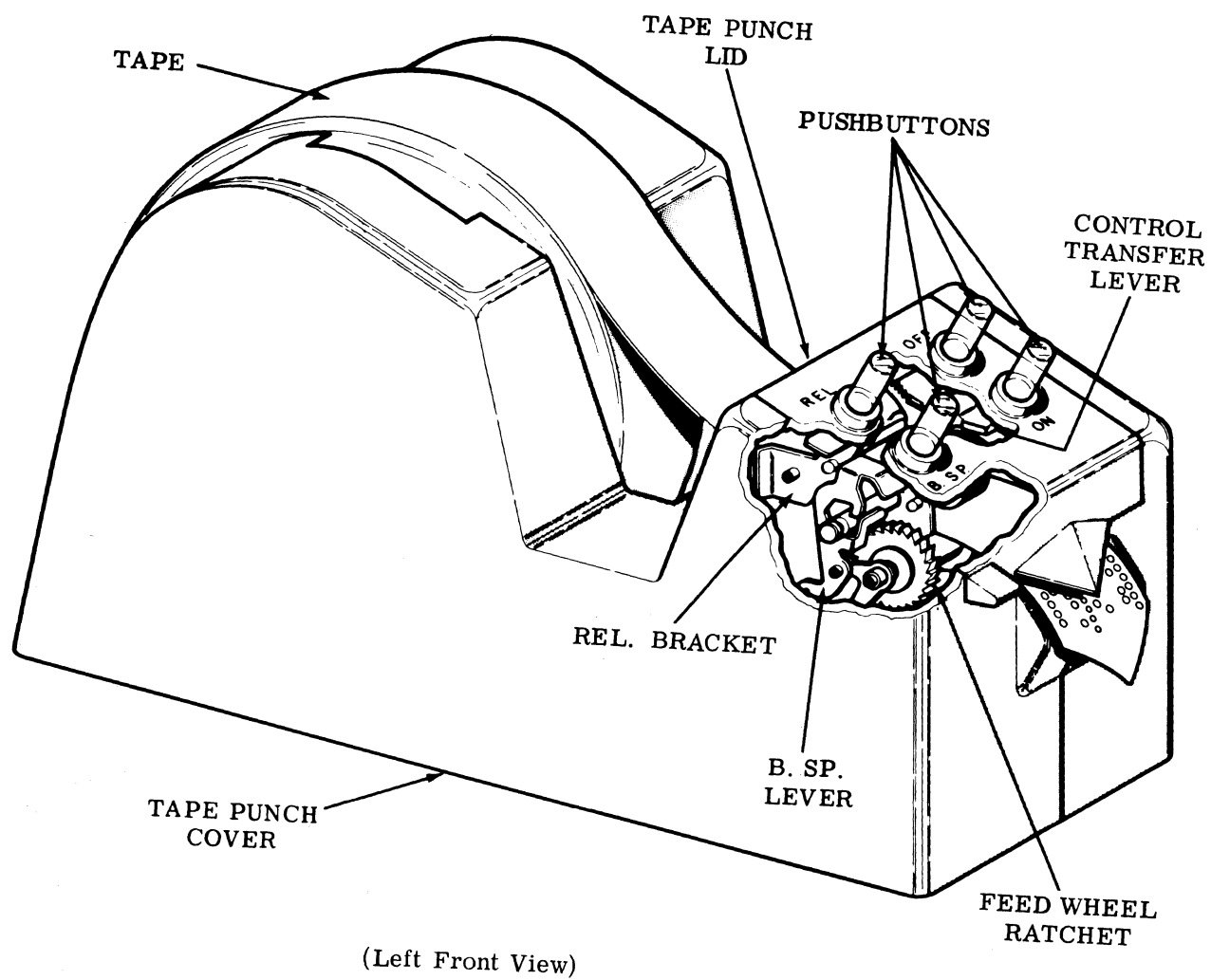


Figure 9 - Control Mechanism

B.SP. — When the B.SP. pushbutton on the cover is depressed, the backspace mechanism, described in 3.18, is operated. The backspace lever, when depressed, moves down to engage a tooth on the back side of the feed wheel ratchet (Figure 11). Simultaneously, a lever pivots the feed pawl away from the feed wheel ratchet which then turns counterclockwise, backspacing one tooth. The feed wheel is mounted on the same shaft as the ratchet. When the ratchet backspaces, the feed wheel also backspaces.

REL. — When the REL. pushbutton on the cover is depressed, the entire backspace mechanism (Figure 7) pivots counterclockwise raising the roller away from the feed wheel. The tape can thus be pulled out freely.

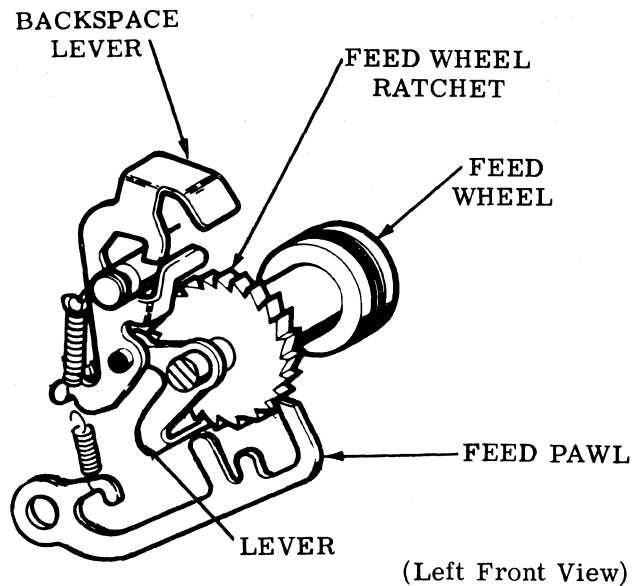


Figure 11 - Feed Wheel Mechanism
(Tape Feed Mechanism)

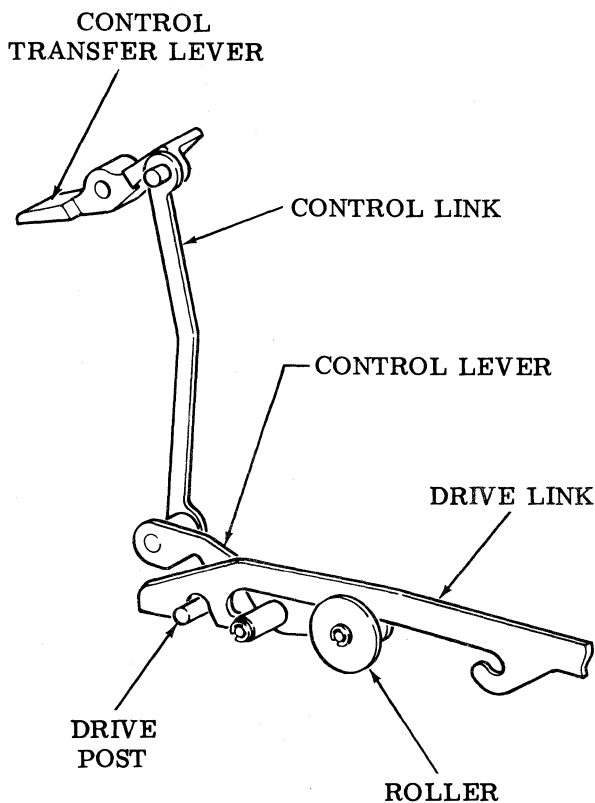


Figure 10 - Manual ON and OFF
Mechanism

AUTOMATIC PUNCH

4.02 The automatic punch has four pushbuttons, similar to the manual punch. The pushbuttons are: ON, OFF, B.SP., and REL.

ON — Depressing the ON pushbutton (Figure 12) on the cover lid causes a lever, link, the lever assembly, and the link with stud to pivot. In its pivoting motion, the stud causes the latch bail to pivot counterclockwise disengaging the ON-OFF bail lever, allowing it to move towards the rear. In this rearward travel the stud, which in the OFF condition holds the feed pawl down away from the feed wheel ratchet, also moves towards the rear allowing the feed pawl to reach up and engage a tooth on the feed wheel ratchet.

OFF — When the OFF pushbutton (Figure 12) is depressed, its lever is pivoted away from the engaging surface of the ON lever allowing the spring-biased levers to return to their OFF position. The latch bail pivots upward to engage the ON-OFF bail lever and the stud moves the feed pawl downward away from the feed wheel ratchet teeth.

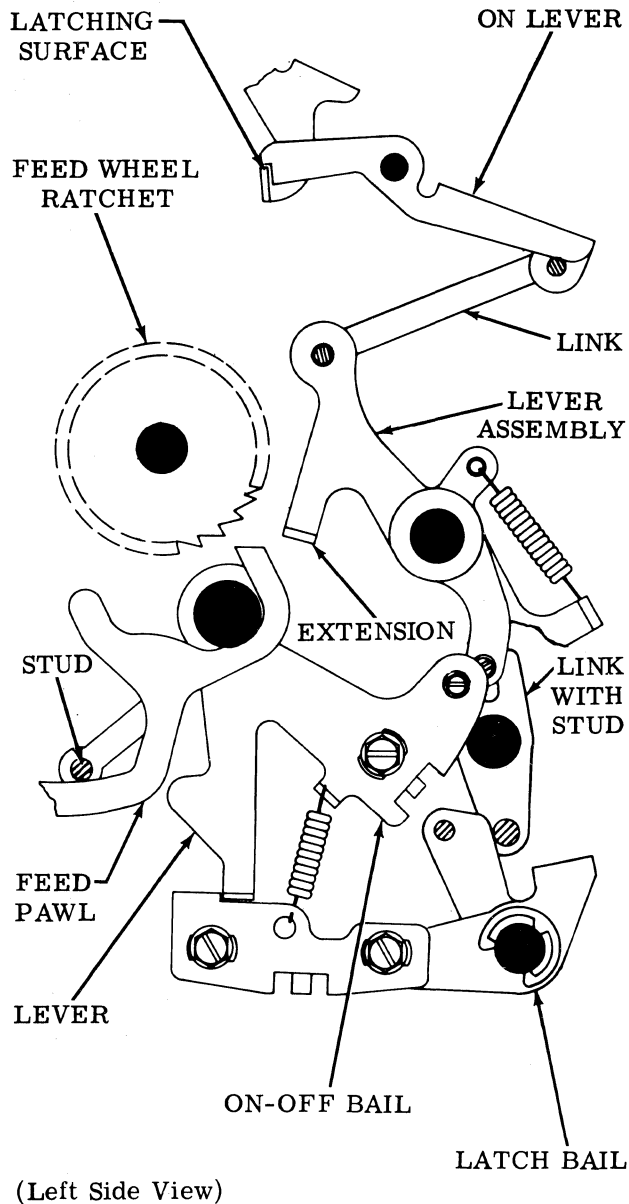


Figure 12 - Automatic ON and OFF Mechanism

B.SP. — Same as the manual punch back-space operation described in 4.01

REL. — Same as the manual punch release operation described in 4.01

4.03 Automatic ON (Figure 13) — For turning the tape punch ON automatically the same mechanism that turns it ON manually is used. When the "R" and "Control" keytops of the local

set or the distant set are depressed, a code combination is set up in the typing unit codebars and codebar extensions. The A-8 sensing lever senses the codebar extensions and travels upwards, positioning a pawl and lever. In its pivoting motion the lever engages an extension of the lever assembly causing it to pivot as described in 4.02. The pivoting action of the lever assembly causes the link with stud to pivot. Subsequently, the latch bail moves downward disengaging the ON-OFF bail whose stud moves away from the feed pawl. The feed pawl then reaches up to engage a tooth on the feed wheel ratchet.

4.04 Automatic OFF (Figure 14) — When the "T" and the "Control" keytops are depressed on the keyboard, the tape punch OFF code combination is set up in the typing unit codebars and codebar extensions. The A-0 sensing lever senses the codebar extensions and positions a pawl and lever. The lever has an extension which causes the post of the ON-OFF bail to move upward. Simultaneously, the stud engages the feed pawl and pulls it down disengaging it

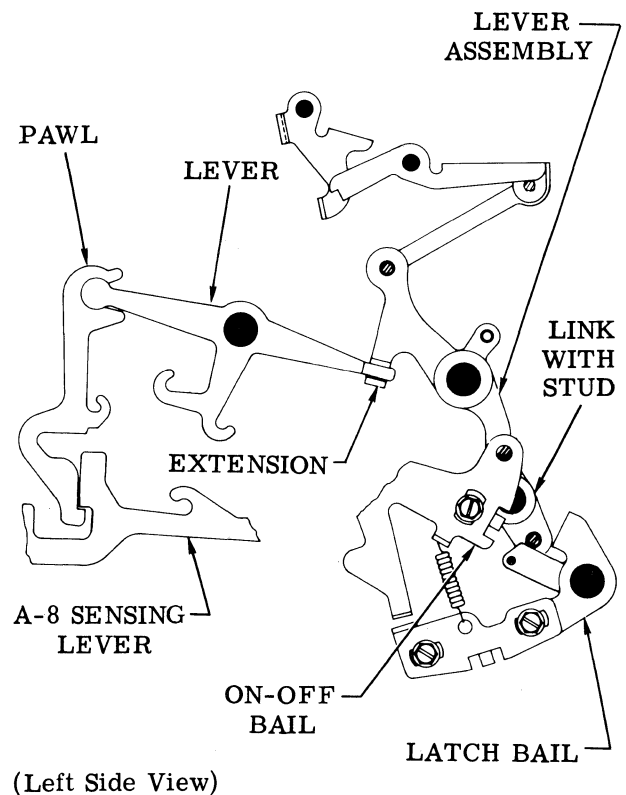


Figure 13 - Automatic ON Mechanism

from the feed wheel ratchet. The ON-OFF bail lever drops in the engaging surface of the spring biased latch bail. During subsequent cycles, the sensing levers will sense incoming code

combinations but the selected pawls will be stripped each time. Likewise, there will be no action of the feed pawl and the tape will not be advanced.

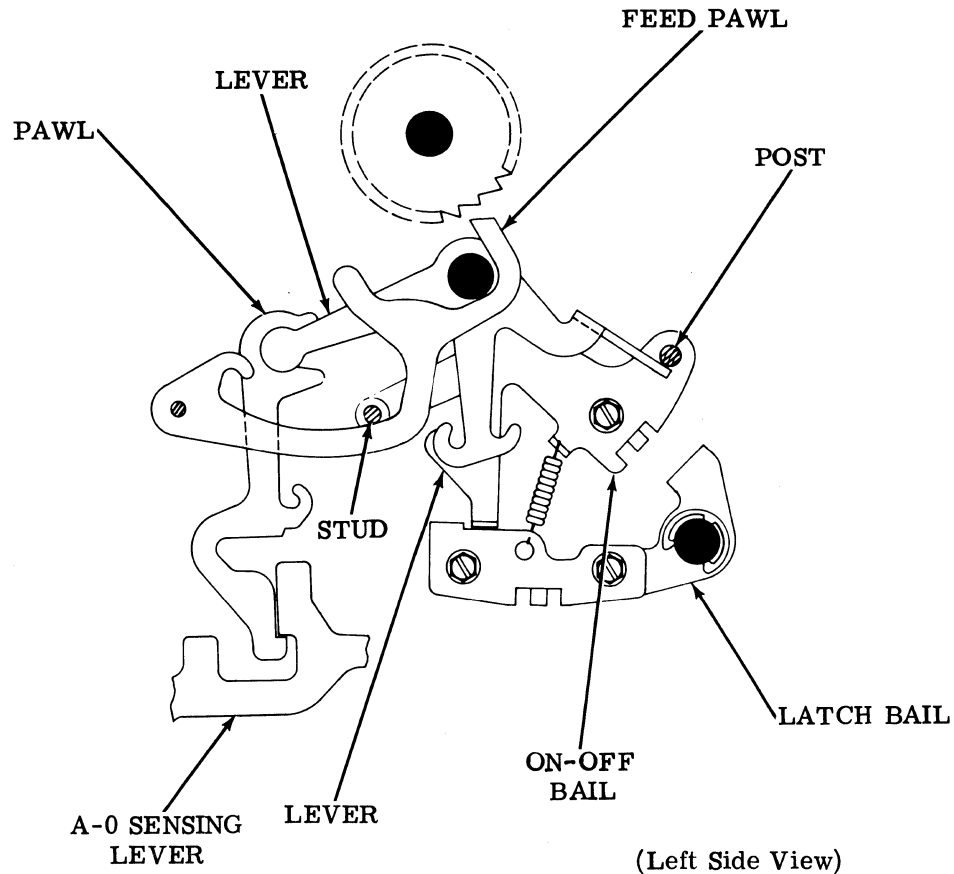


Figure 14 - Automatic OFF Mechanism

33 TAPE PUNCH

LUBRICATION

CONTENTS	PAGE
1. GENERAL	1
2. BASIC UNIT	2
Backspace lever	8
Codebar levers	5
Control mechanism	5
Detent lever	8
Drive link mechanism area	2
Drive link mechanism (early design)	3
Drive link mechanism (late design)	3
Feed mechanism	7
Feed pawl	7
Pawls and levers	6
Punch block assembly	9
Sensing levers	6
Stripper bail	6
Support link (late design)	3
Tape guide assembly	8
Tape guide roller	9
Tape punch	4
3. VARIATIONS TO THE BASIC UNIT	10
Automatic on-off bail drive lever	11
Automatic on-off control bail	11
Automatic on-off control levers	12
Automatic on-off control mechanisms	13
Automatic tape punch	10
Lock "ON" mechanism	14
Punch interlock mechanism	14
Sense suppression mechanism	15
4. VARIABLE FEATURE	16
Tape guide for folded tape	16

1. GENERAL

1.01 This section provides lubrication requirements for the 33 tape punch. It is reissued to add new lubrication interval require-

ments for the tape punch. Marginal arrows indicate changes and additions.

1.02 The general lubrication areas are illustrated by photographs. The specific points to receive lubricant are indicated on line drawings with appropriate textual instructions. Line drawings and textual instructions follow each photograph and are keyed to the photograph by paragraph numbers.

1.03 Thoroughly lubricate the tape punch, but avoid overlubrication that might permit the lubricant to drip or be thrown onto adjacent parts. Saturate all felt washers and oilers with oil.

1.04 Initial lubrication of the tape punch should be completed just prior to placing it into service. The lubrication intervals for the tape punch are similar to the lubrication intervals of the set. The lubrication intervals are dictated by the hours of use (including idle time) on a daily basis. The following charts and notes list the appropriate lubrication intervals.

LUBRICATION INTERVALS IN WEEKS BASED ON 5-DAY WEEK (Note 1)

NEWLY INSTALLED EQUIPMENT				
DAILY USE				
SPEED	0 TO 8 HOURS	8 TO 16 HOURS	16 TO 24 HOURS	
All Speeds	3 Weeks	2 Weeks	1 Week	

REGULAR LUBRICATION				
DAILY USE				
SPEED	0 TO 8 HOURS	8 TO 16 HOURS	16 TO 24 HOURS	
60 WPM	39 Weeks	26 Weeks	13 Weeks	
100 WPM	26 Weeks	13 Weeks	6 Weeks	

Note 1: Reduce lubrication interval 15 percent when usage is 6 days per week, 30 percent when usage is 7 days per week.

Note 2: Sets operating at speeds between 60 and 100 wpm use lubrication requirements for the lower of the two speeds.

Note 3: The lubrication intervals are for the set as a whole — all components of the set should be lubricated.

Note 4: Just prior to storage, all equipment should be thoroughly lubricated.

1.05 The textual instructions that accompany the line drawings consist of abbreviated directions, specific lubrication points, and parts affected. The meanings of the abbreviated directions (symbols) are given below.

<u>Symbol</u>	<u>Meaning</u>
D	Keep dry — no lubricant permitted
O	Oil (TKS7470)

1.06 References to left, right, front, or rear, etc, consider the tape punch to be viewed from a position where the tape guide

assembly faces up and the backspace lever is to the viewers's left. Orientation references in the drive link mechanism area consider the drive link to be up and located to the viewer's left.

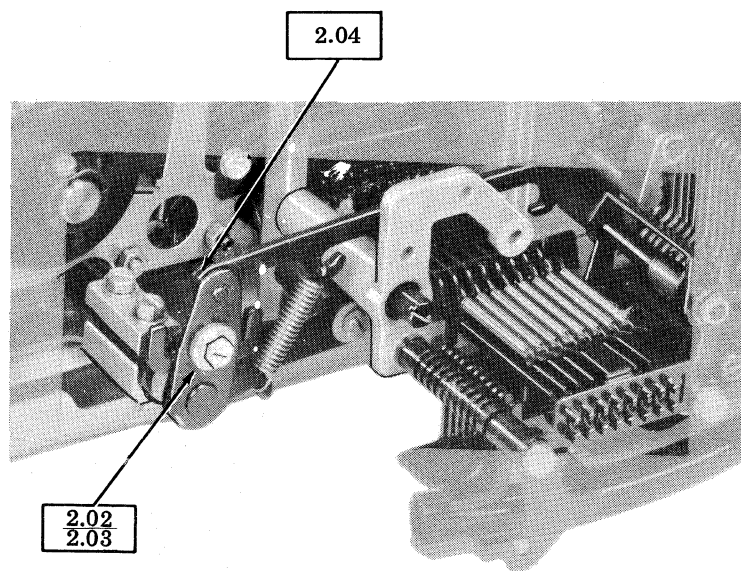
CAUTION: DO NOT USE ALCOHOL, MINERAL SPIRITS, OR OTHER SOLVENTS TO CLEAN PLASTIC PARTS OR PARTS WITH PROTECTIVE-DECORATIVE FINISHES. NORMALLY, A SOFT, DRY CLOTH SHOULD BE USED TO REMOVE DUST, OIL, GREASE, OR OTHERWISE CLEAN PARTS OR SUB-ASSEMBLIES. IF NECESSARY, A SOFT CLOTH DAMPENED WITH SOAP OR MILD DETERGENT MAY BE USED. AFTERWARDS, RINSE EACH CLEANED PART OF SUBASSEMBLY WITH A SOFT, DAMP CLOTH AND BUFF WITH A SOFT, DRY CLOTH.

1.07 Tools and materials needed for tele-typewriter lubrication are listed in Section 570-005-800TC.

1.08 For disassembly and reassembly information refer to Section 574-125-702TC.

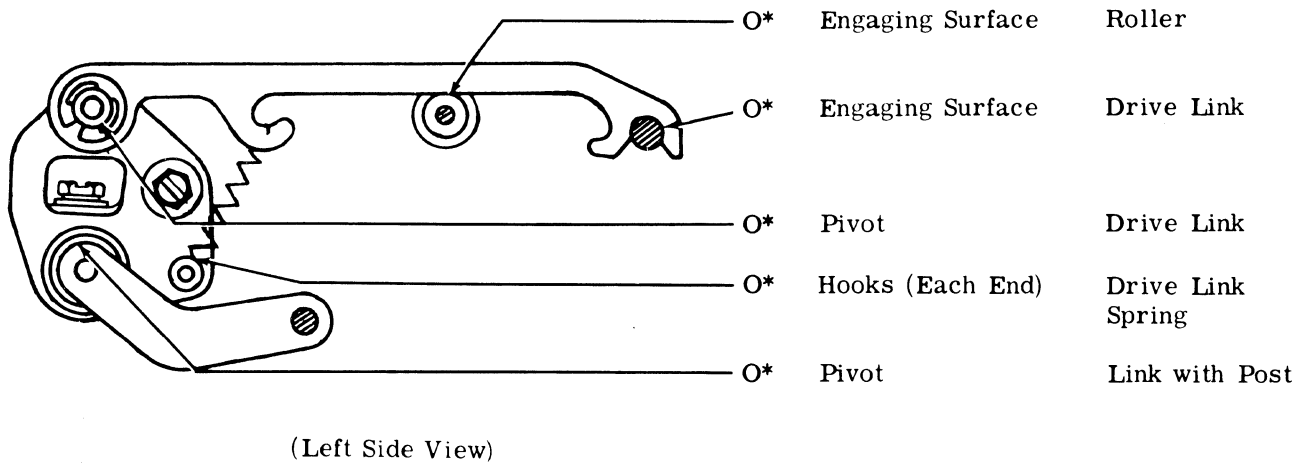
2. BASIC UNIT

2.01 Drive Link Mechanism Area

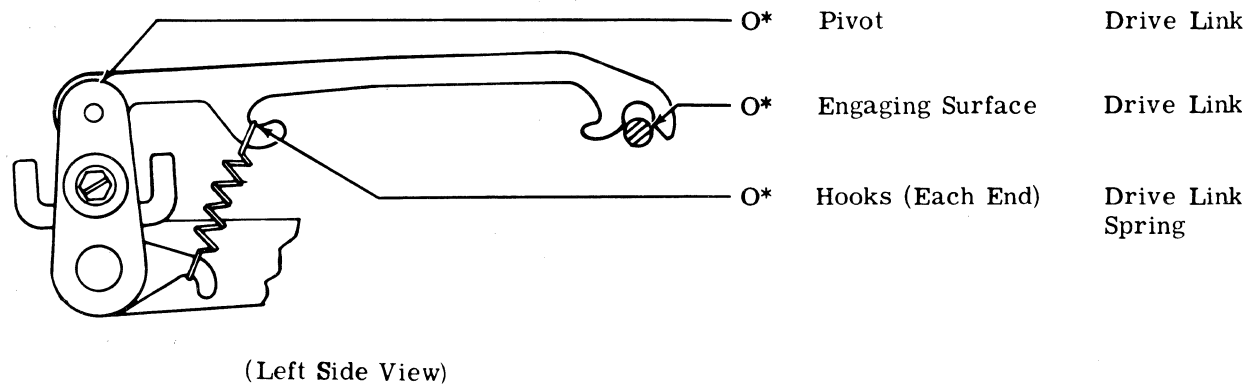


(Left Side View)

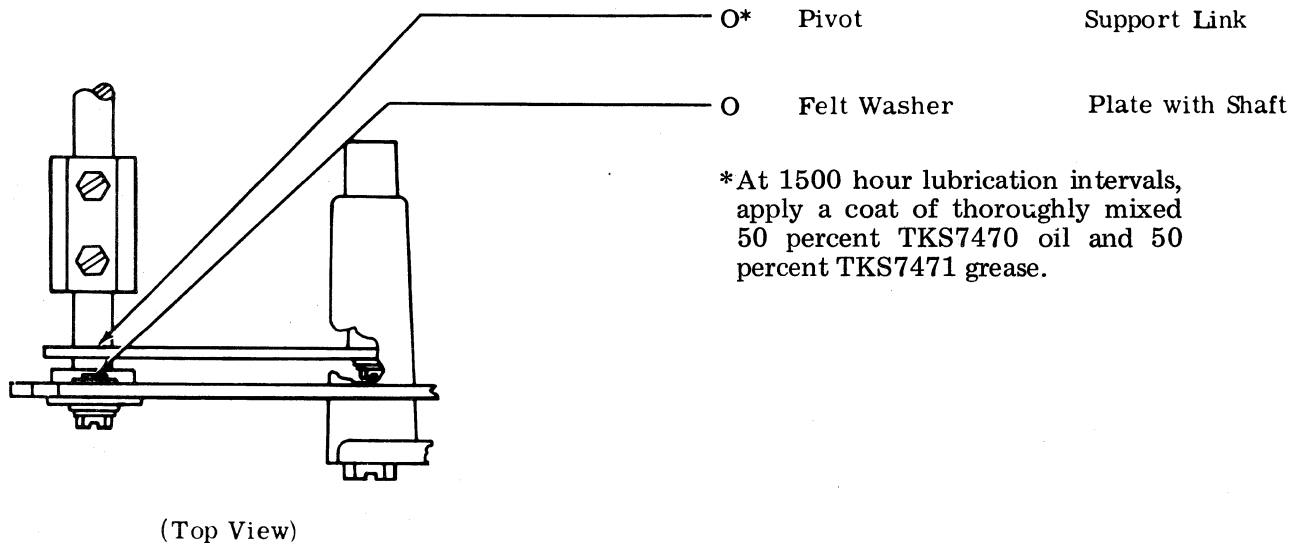
2.02 Drive Link Mechanism (Early Design)



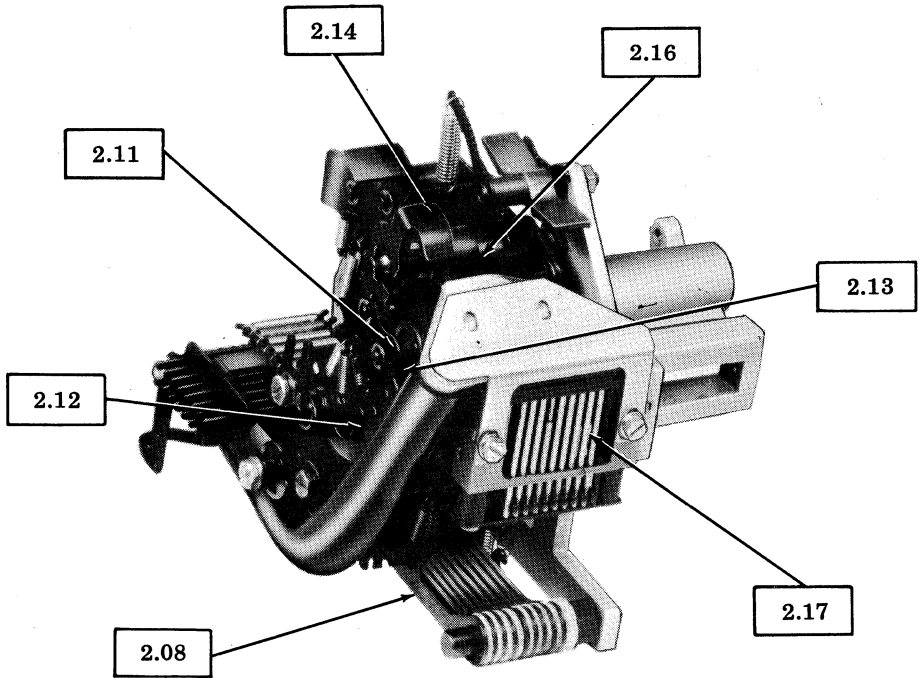
2.03 Drive Link Mechanism (Late Design)



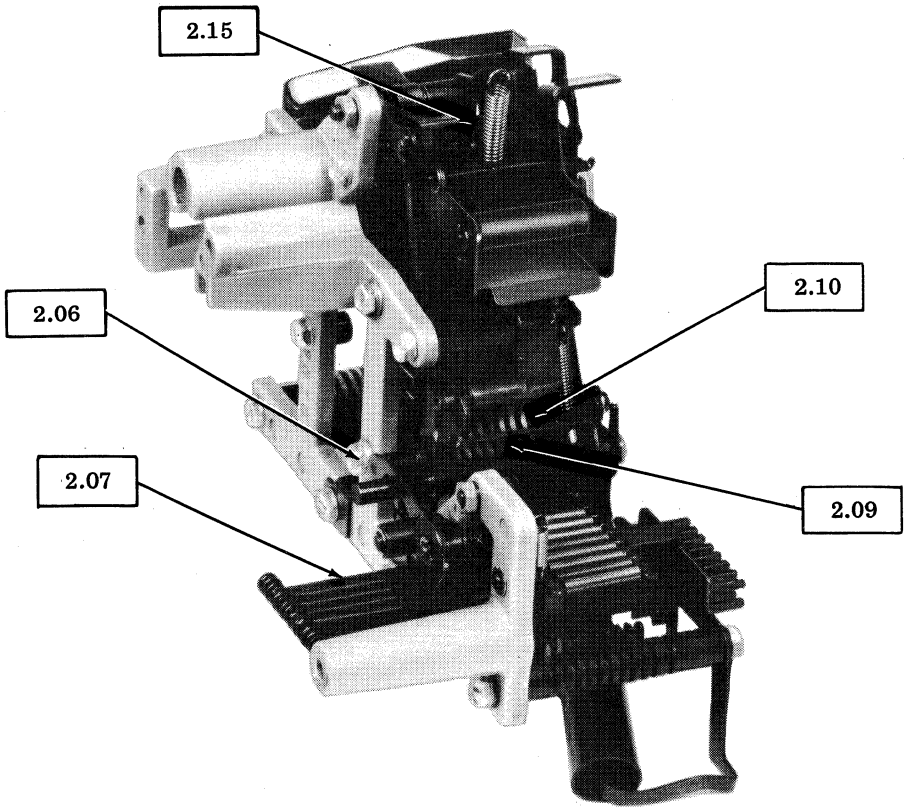
2.04 Support Link (Late Design)



2.05 Tape Punch

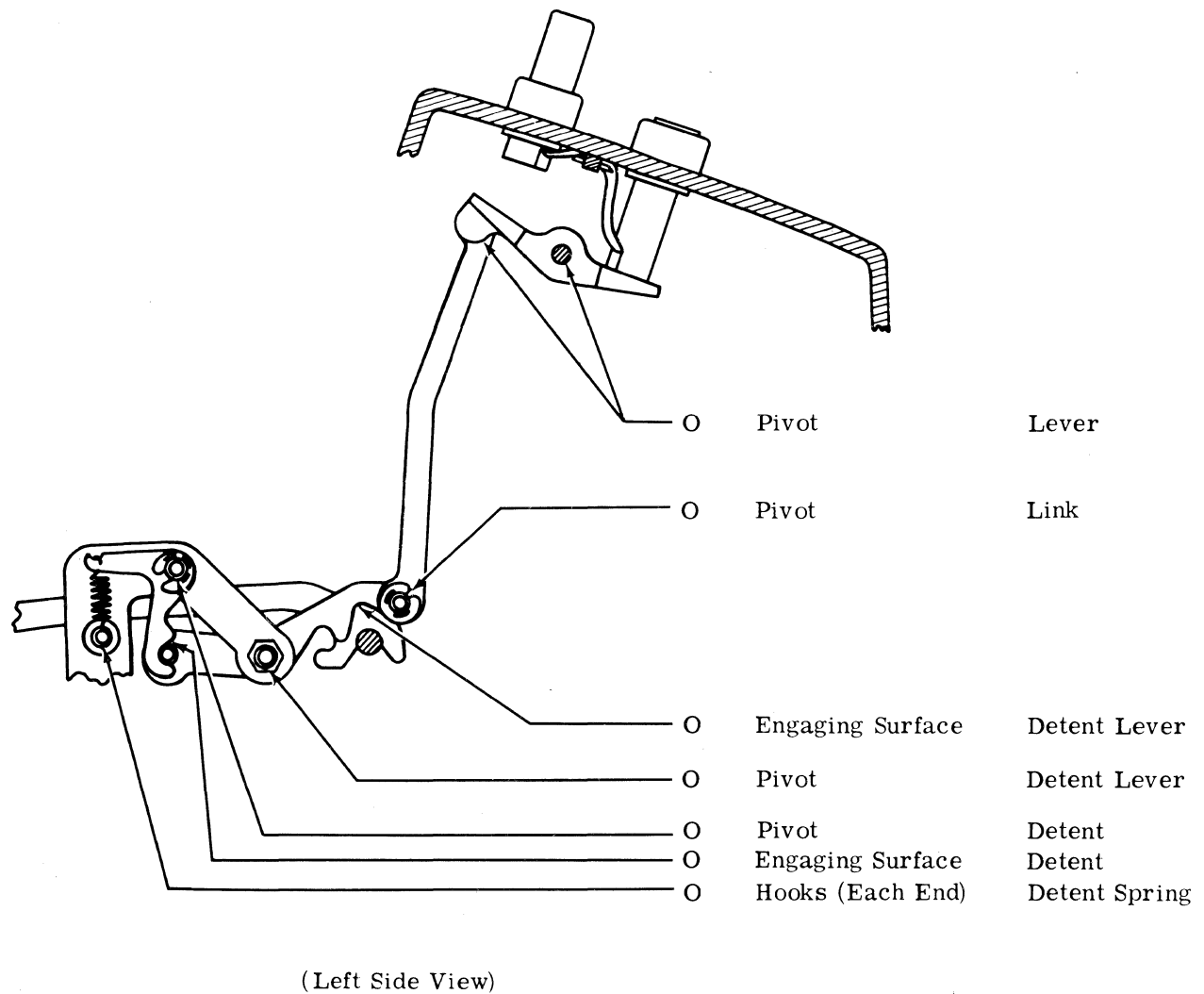


(Left Front View)

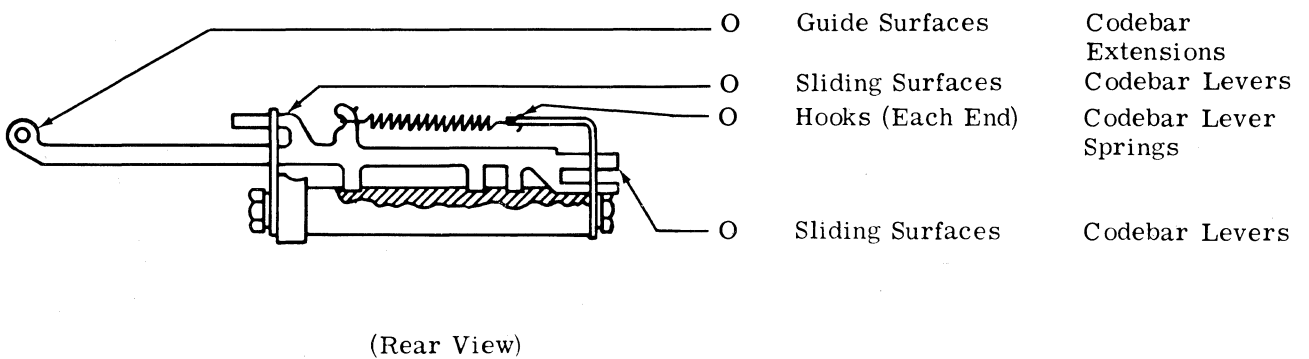


(Right Rear View)

2.06 Control Mechanism

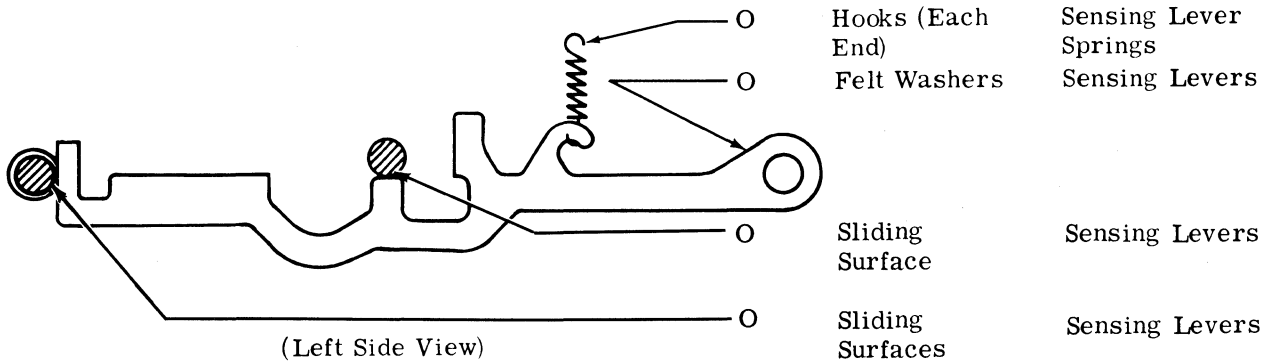


2.07 Codebar Levers

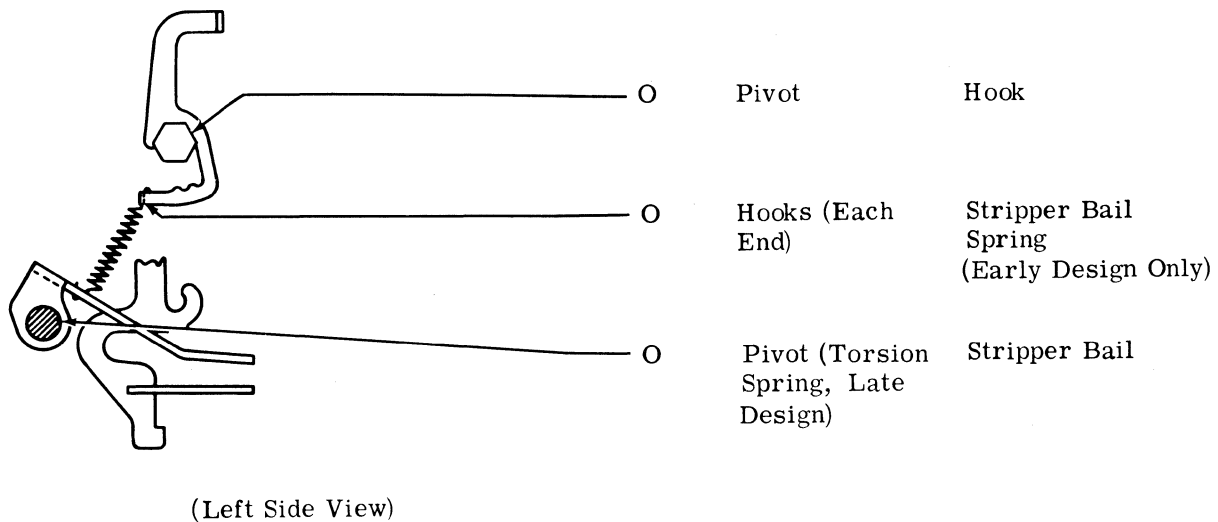


SECTION 574-125-701TC

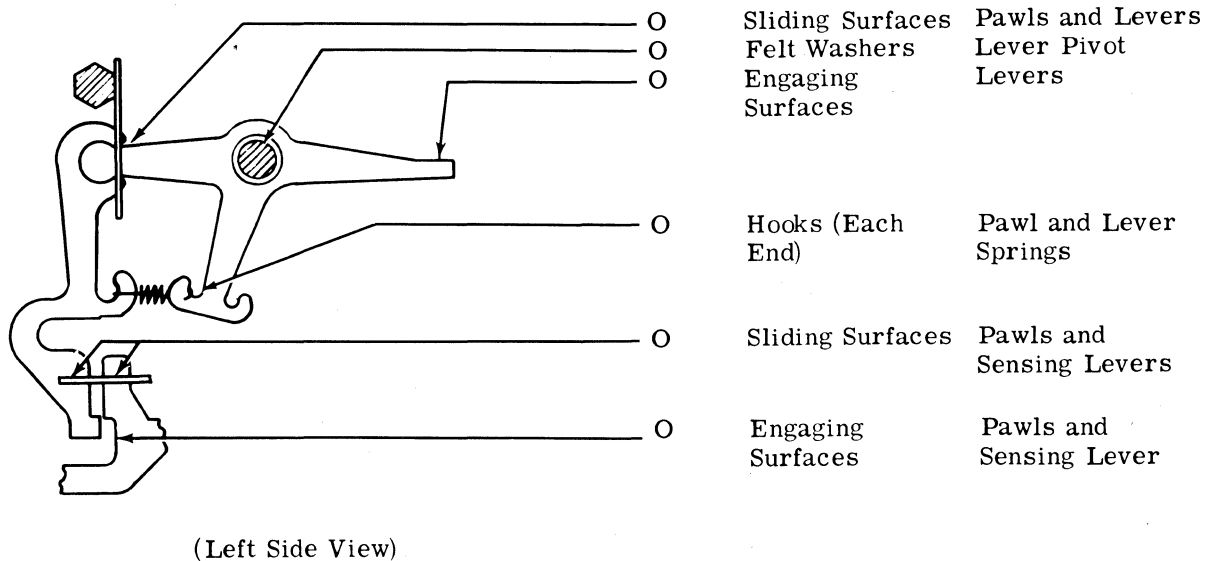
2.08 Sensing Levers



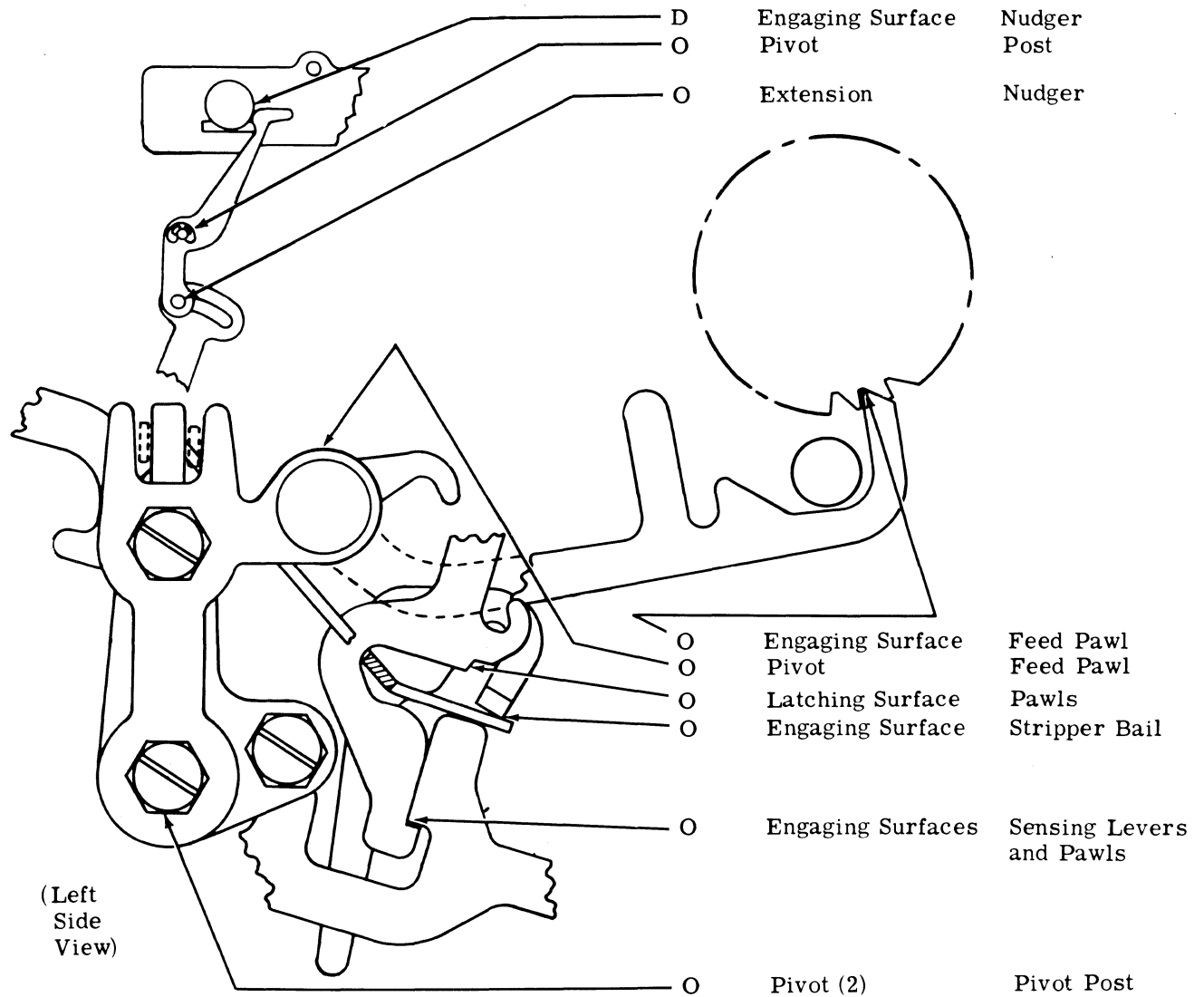
2.09 Stripper Bail



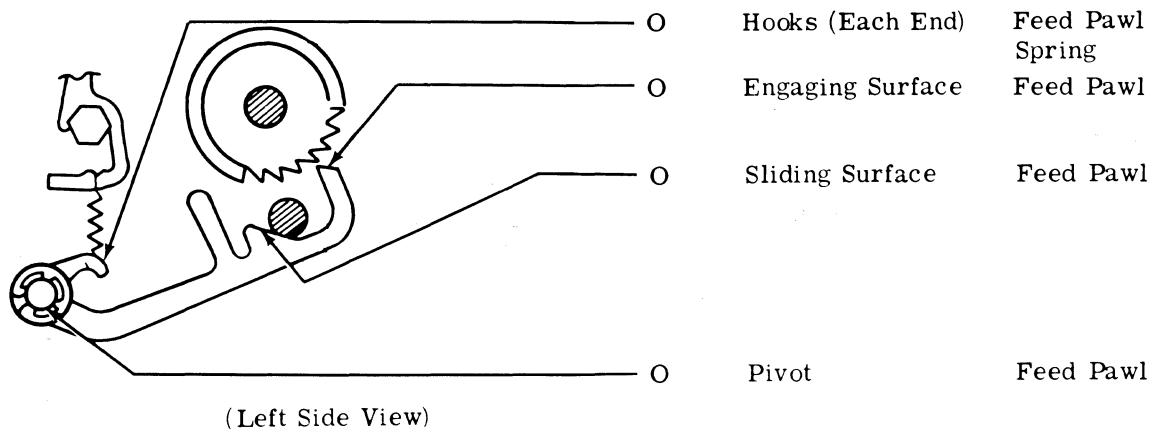
2.10 Pawls and Levers



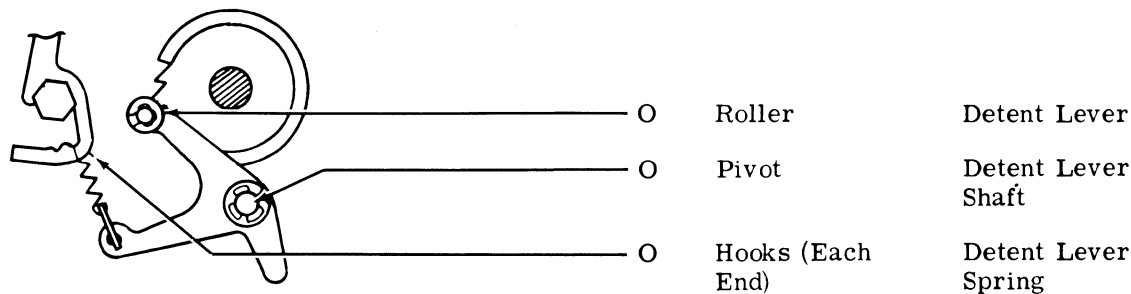
2.11 Feed Mechanism



2.12 Feed Pawl

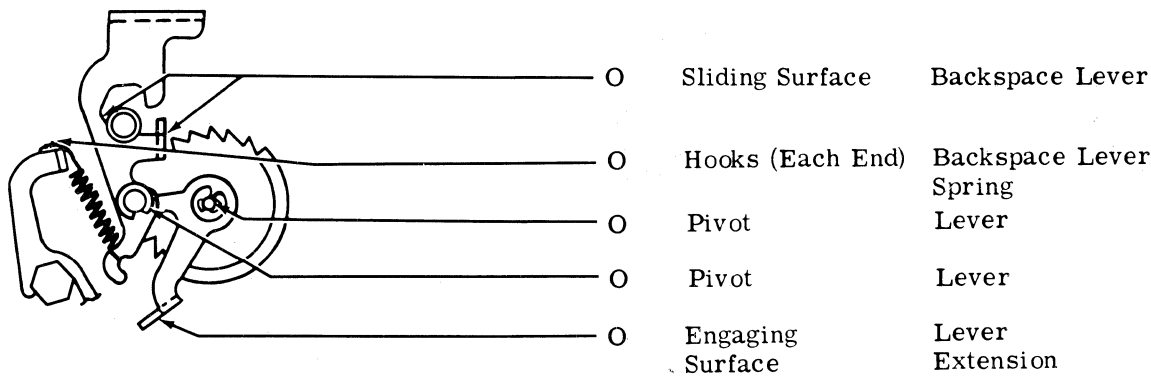


2.13 Detent Lever



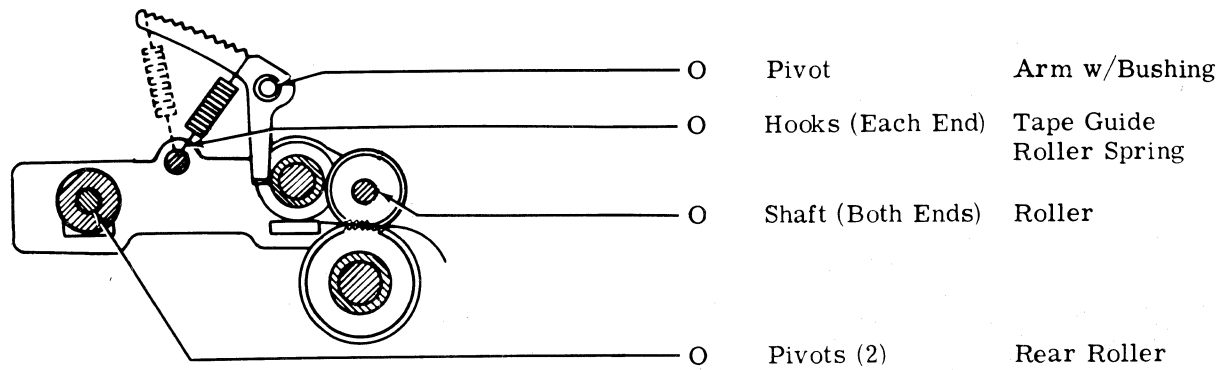
(Left Side View)

2.14 Backspace Lever



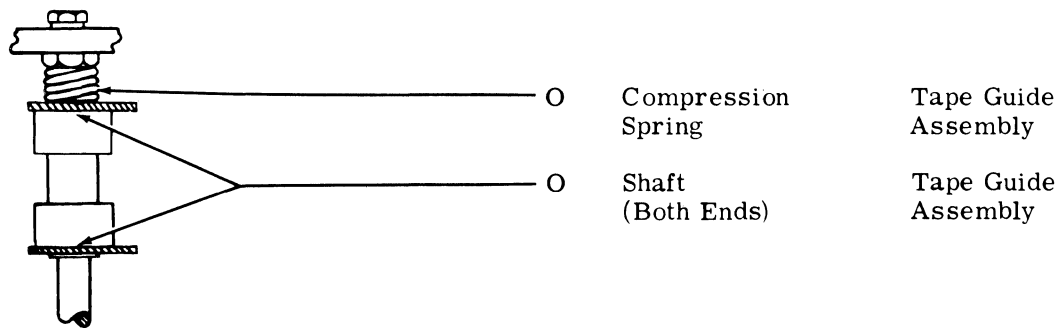
(Left Side View)

2.15 Tape Guide Assembly



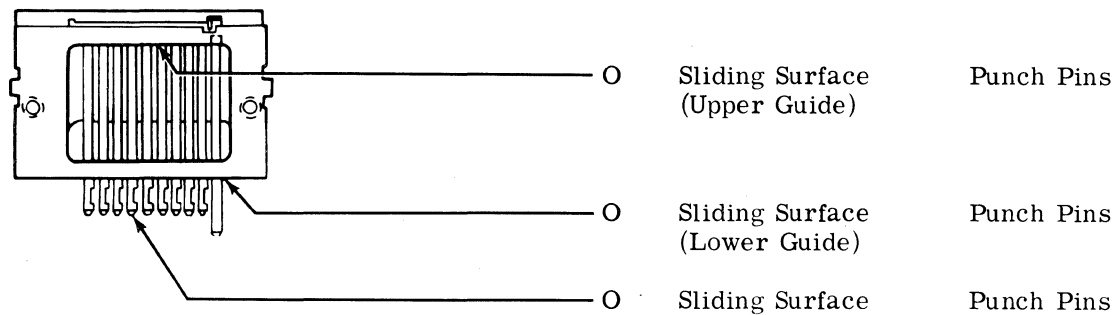
(Left Side View)

2.16 Tape Guide Roller



(Top View)

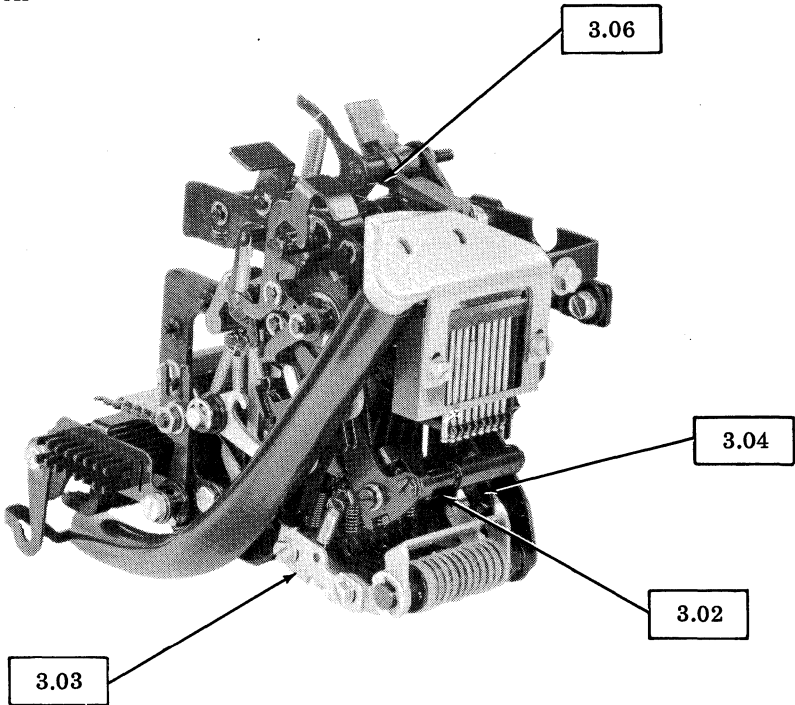
2.17 Punch Block Assembly



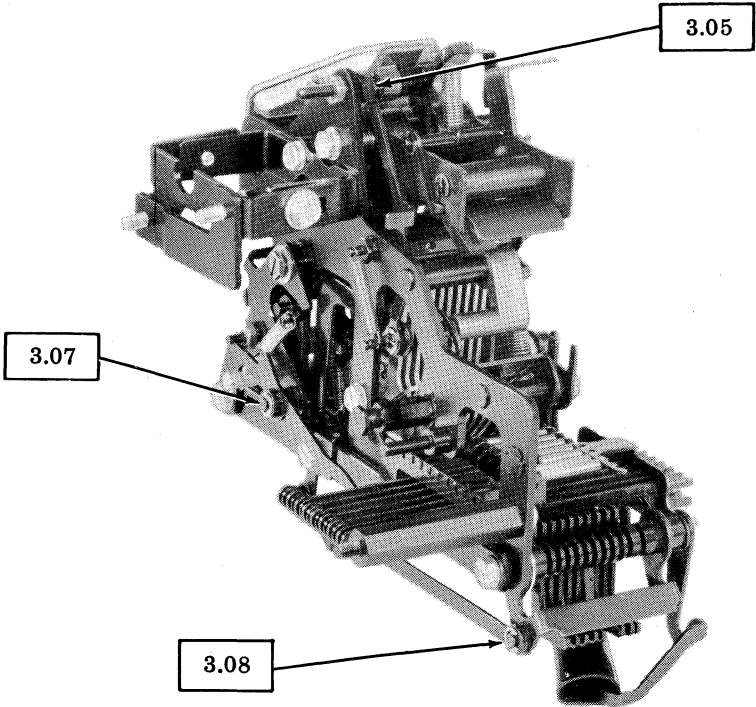
(Front View)

3. VARIATIONS TO THE BASIC UNIT

3.01 Automatic Tape Punch

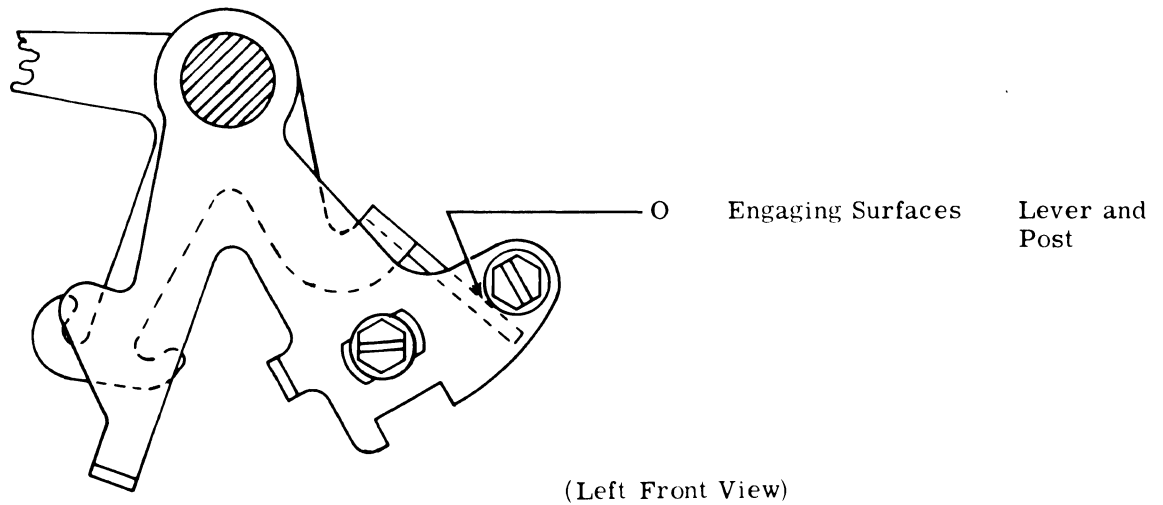


(Left Front View)

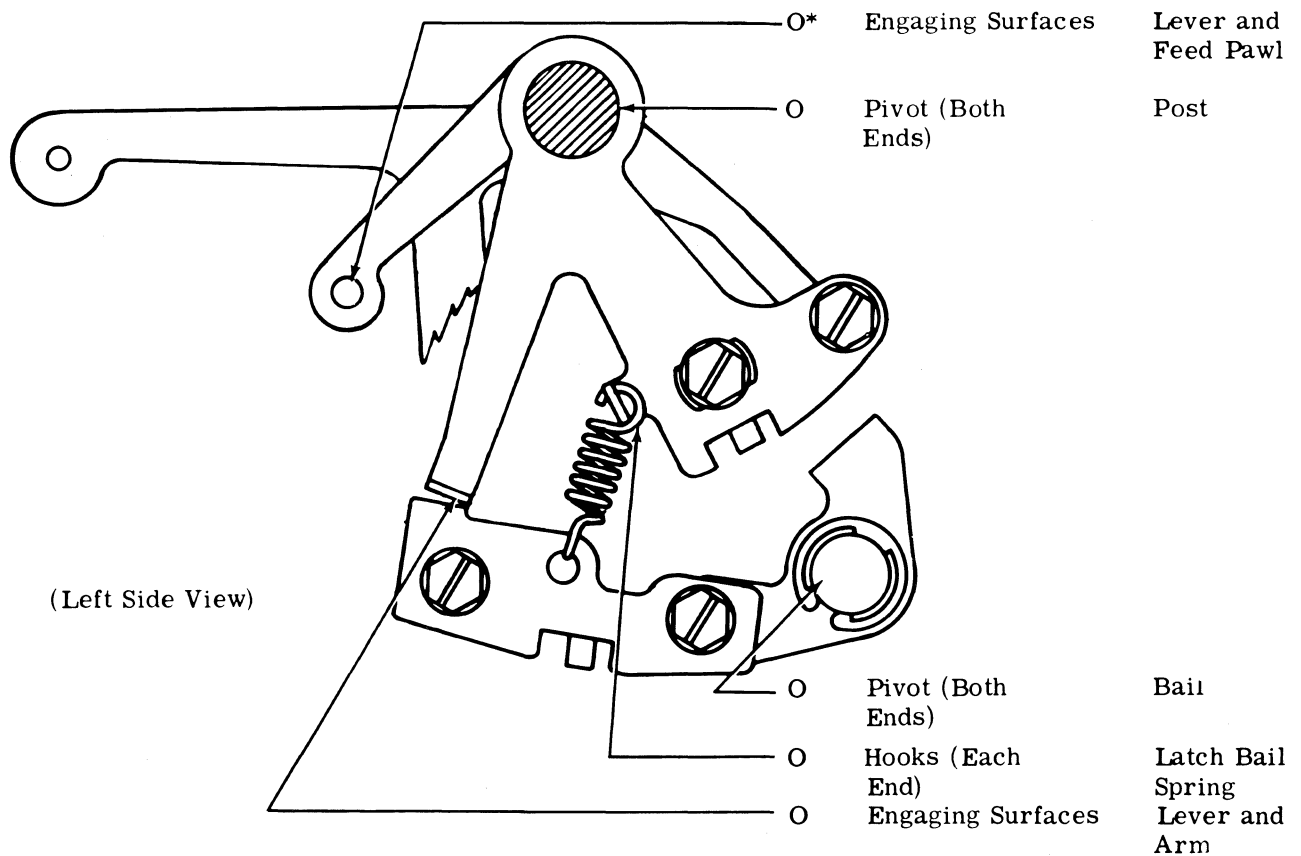


(Right Front View)

3.02 Automatic On-Off Bail Drive Lever

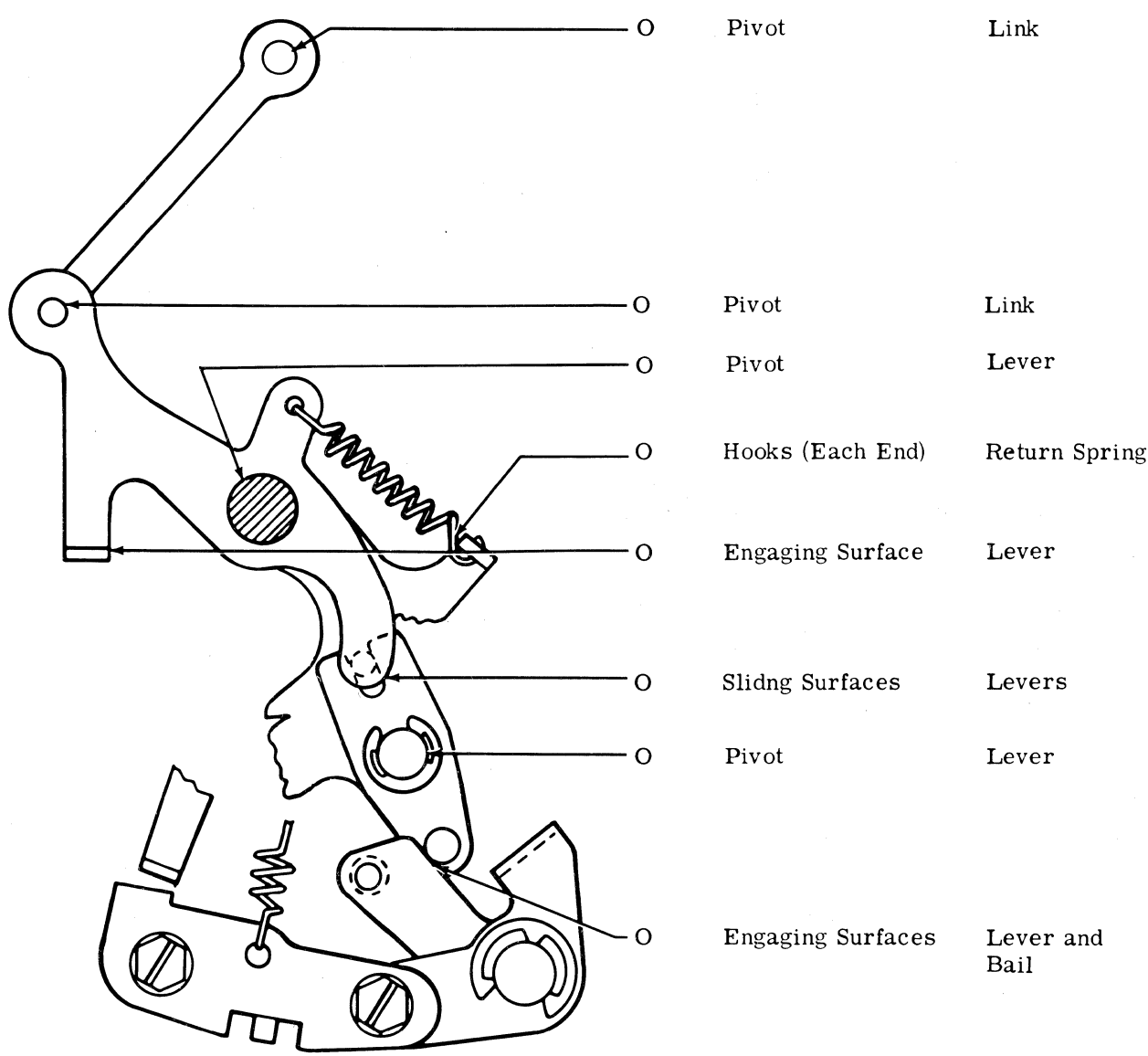


3.03 Automatic On-Off Control Bail



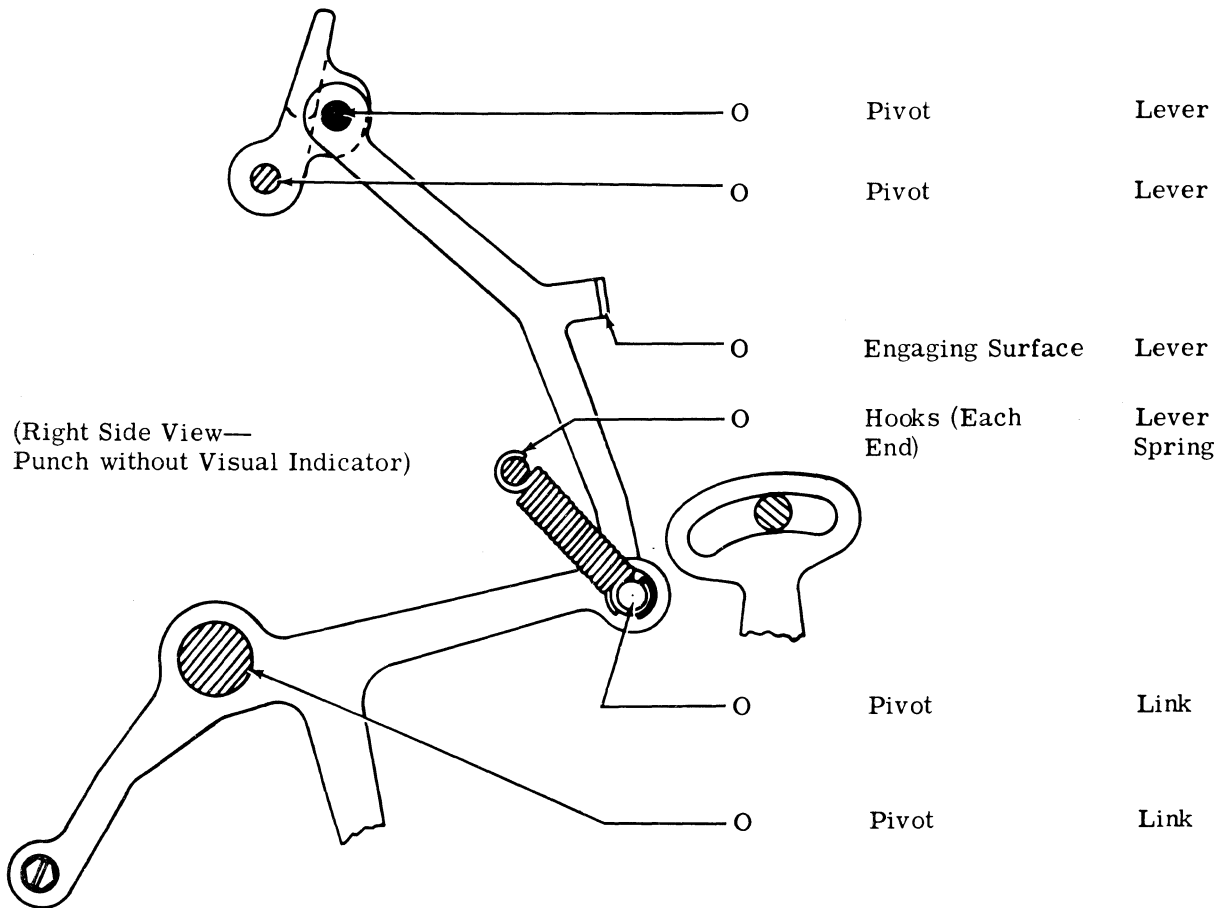
* At 1500 hour lubrication intervals, apply a coat of thoroughly mixed 50 percent TKS7470 oil and 50 percent TKS7471 grease.

3.04 Automatic On-Off Control Levers

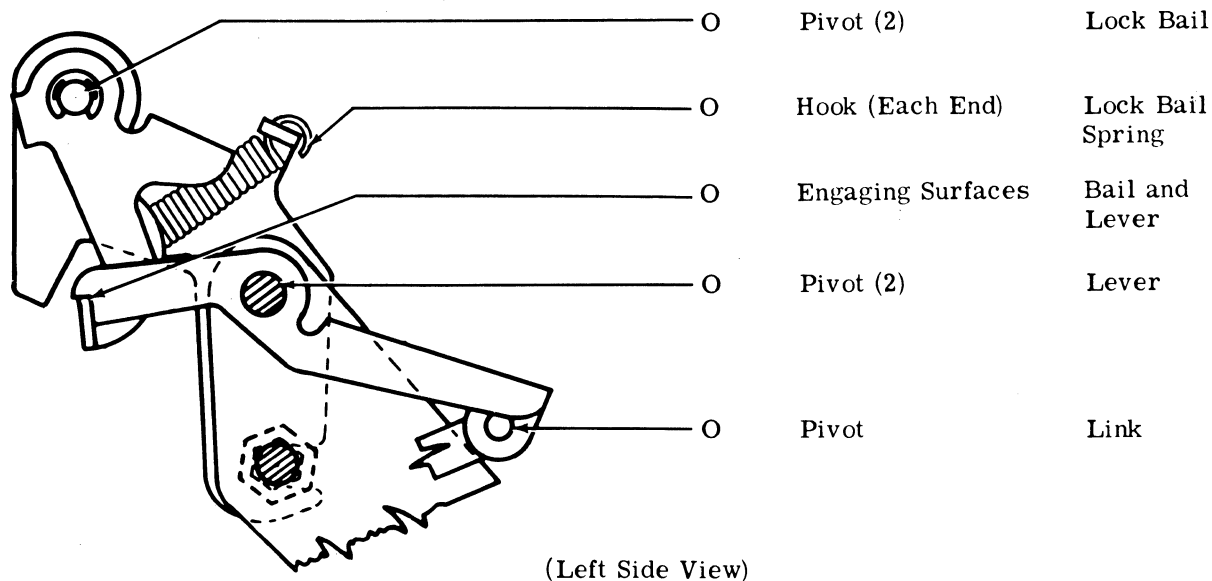


(Left Side View)

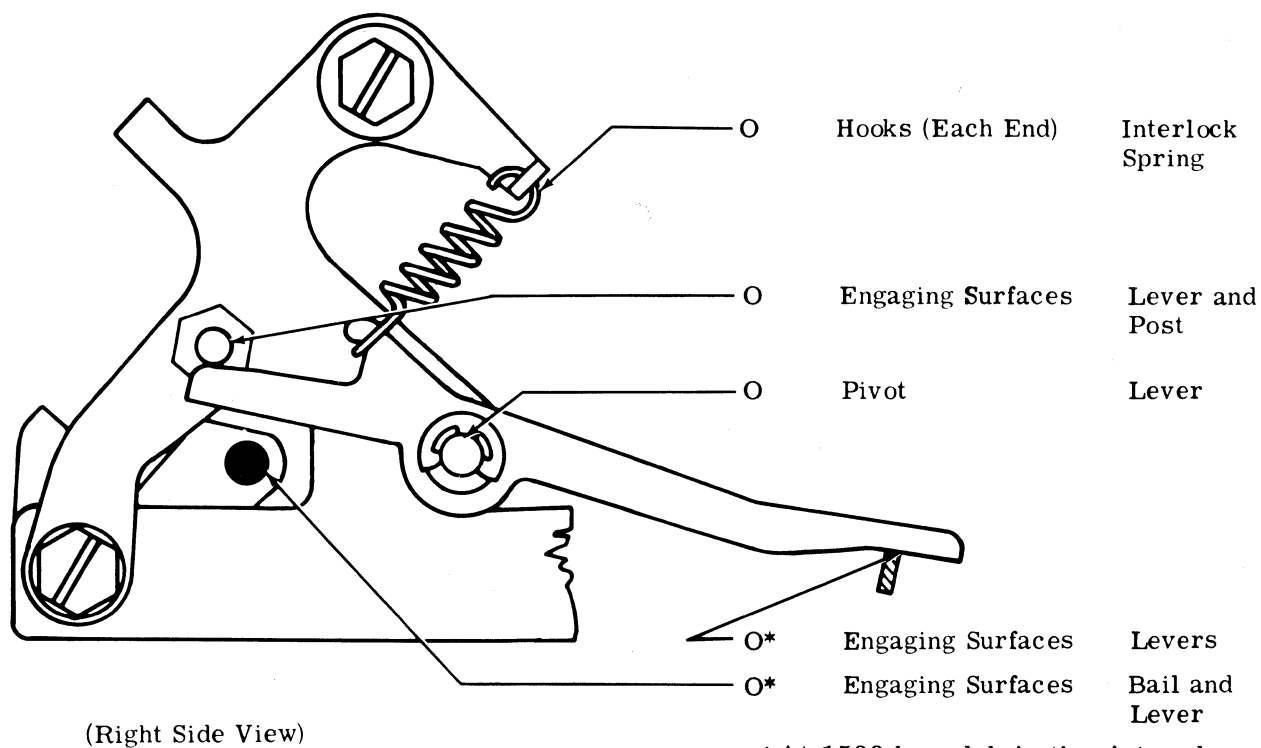
3.05 Automatic On-Off Control Mechanisms



3.06 Lock "ON" Mechanism

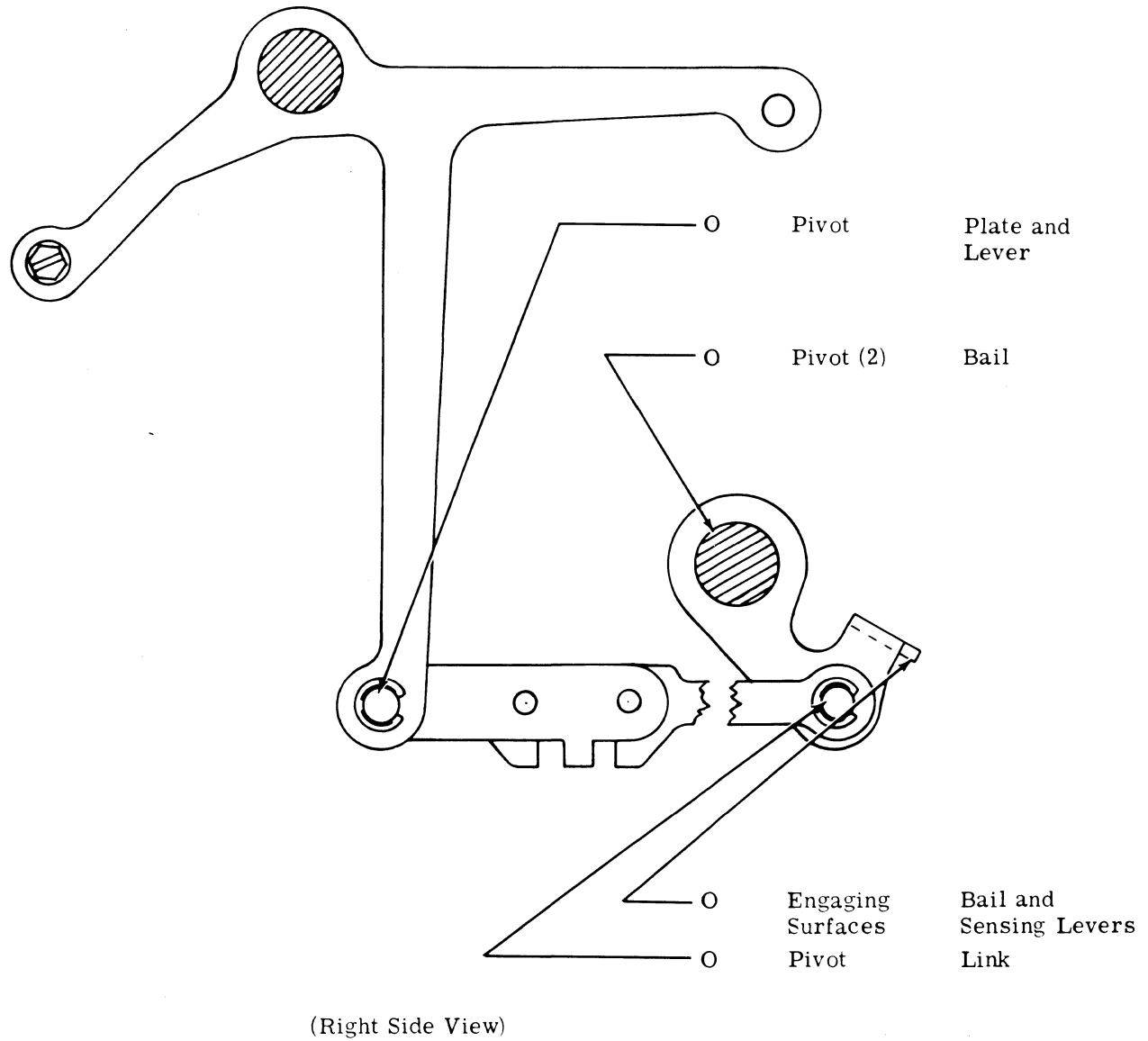


3.07 Punch Interlock Mechanism



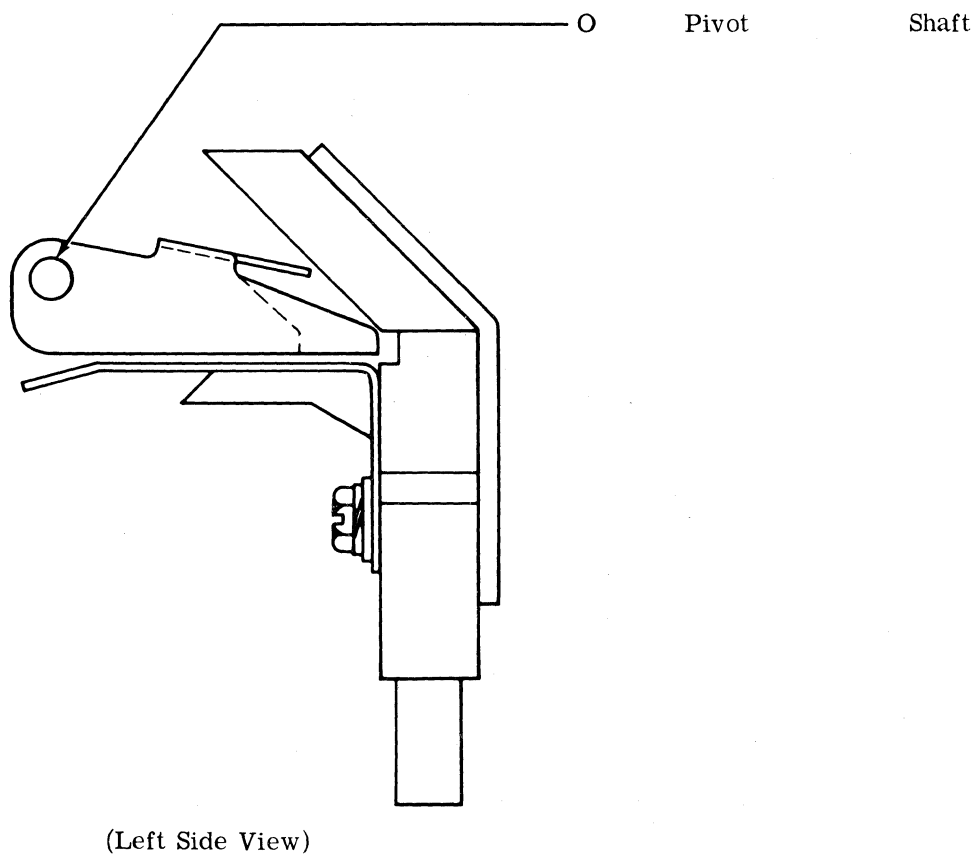
*At 1500 hour lubrication intervals, apply a coat of thoroughly mixed 50 percent TKS7470 oil and 50 percent TKS7471 grease.

3.08 Sense Suppression Mechanism



4. VARIABLE FEATURE

4.01 Tape Guide for Folded Tape



33 TAPE PUNCH

DISASSEMBLY AND REASSEMBLY

CONTENTS	PAGE
1. GENERAL.	1
2. DISASSEMBLY AND REASSEMBLY. . .	1
CHAD CHUTE ASSEMBLY.	1
PUNCH BLOCK ASSEMBLY.	2
A. Early Design	2
B. Late Design	2
TAPE GUIDE ASSEMBLY	3
PAWL UPSTOP ASSEMBLY.	3
SENSING LEVERS AND GUIDEPLATE ASSEMBLY.	4
PAWL, LEVER, AND SPRING COMBINATIONS.	4

1. GENERAL

1.01 This section is reissued to incorporate all recent engineering changes and to present disassembly and reassembly information exclusively for the 33 tape punch. Since this is a general revision, marginal arrows, used to indicate changes, have been omitted.

1.02 References to left, right, front, rear, etc, consider the tape punch to be viewed from a position where tape guide assembly faces up and the backspace lever is to the viewer's left. Orientation references in the drive link mechanism area consider the drive link to be up and located to the viewer's right.

1.03 Disassembly, as outlined in this section, covers the procedure for removing the principle subassemblies which make up the unit. If further disassembly is required, refer to Section 574-125-800TC, which shows detailed arrangement of parts. Where it will help in deter-

mining their location, the numbers of the parts are given in the instructions.

1.04 When self-tapping screws are used to mount mechanisms onto castings, do not remove the self-tapping screws. Merely loosen them enough to remove the mechanisms unless specifically instructed otherwise.

1.05 Retaining rings are made of spring steel and have a tendency to release suddenly. To avoid loss of these rings when removing them, proceed as follows.

(a) Hold retaining ring to prevent its rotating.

(b) Place blade of screwdriver in one of ring's slots and rotate screwdriver to increase diameter.

(c) Ring will come off easily in fingers without flying.

1.06 All tools used to remove the mechanisms referred to in this section can be found in the 570-005-800TC standard tool section. No additional special tools are required.

1.07 All damaged, worn, or distorted parts should be replaced if encountered in the disassembly and reassembly procedures.

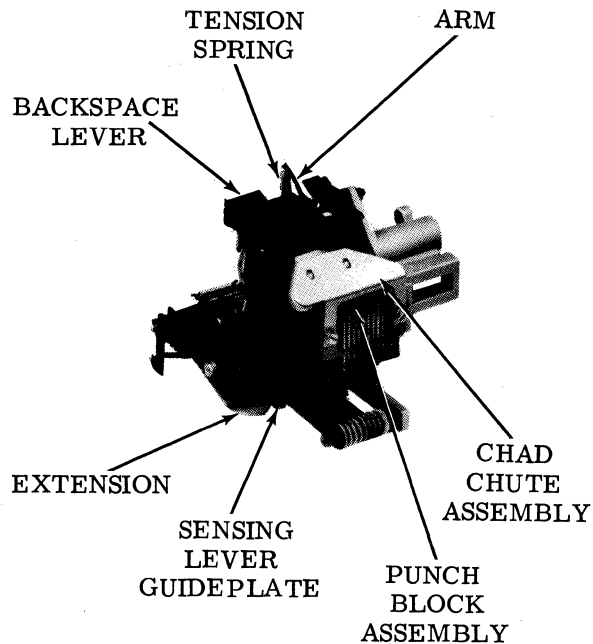
2. DISASSEMBLY AND REASSEMBLY

Note: For information concerning the proper procedure to remove the tape punch from the set, refer to the set disassembly and reassembly section, 574-100-702TC.

CAUTION: BEFORE BEGINNING DISASSEMBLY, REMOVE CONNECTORS FROM EXTERNAL RECEPTACLES (POWER SOURCE, DATA SET, ETC).

CHAD CHUTE ASSEMBLY

2.01 To remove the chad chute assembly (Figures 1 and 3), proceed as follows.



(Left Front View)

Figure 1 - Tape Punch (Cover Removed, Early Design)

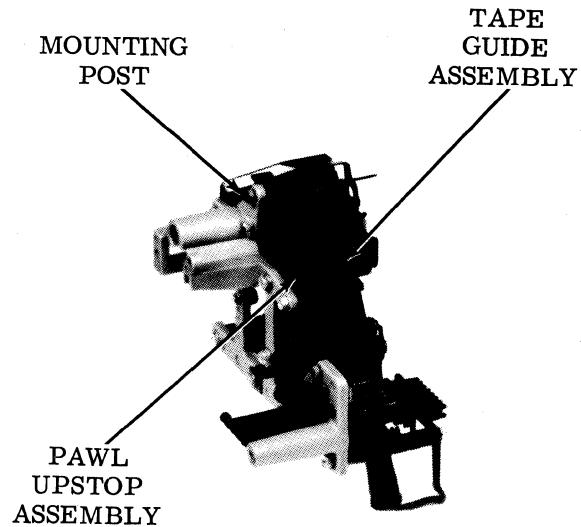
- (a) Remove the TP182915 extension.
- (b) Remove two TP152893 screws, TP110743 lockwashers, and TP2034 flat washers.
- (c) Remove the TP182908 chad chute assembly.
- (d) To replace the chad chute assembly, reverse the procedure used to remove it. Line up the oblong holes of the plate with the holes in the punch block holder. Apply finger pressure on top of the chad chute assembly towards punch block holder when replacing and tightening the two screws.

Note: Late design units have a TP185891 plastic chad chute assembly that should not be removed.

PUNCH BLOCK ASSEMBLY

A. Early Design

- 2.02 To remove the punch block assembly (Figure 1), proceed as follows.
 - (a) Remove the two TP153817 mounting screws, TP110743 lockwashers, and TP2034 flat washers.



(Right Rear View)

Figure 2 - Tape Punch (Cover Removed, Early Design)

- (b) Slide the punch block assembly forward until the tongue in the punch block holder and the punch pins disengage the groove in the TP182903 tape punch casting and the TP182813 levers respectively.
- (c) To replace the punch block assembly, position the slots in the punch pins so that they face the guide pin. The bottom of the punch pins should be in line and in a position that approximates their position when on the tape punch. Line up the punch pin slots with their levers and reverse the procedure used to remove the punch block assembly.

B. Late Design

- 2.03 To remove punch block assembly (Figures 3 and 4), proceed as follows.
 - (a) Remove the three TP153817 screws, TP110743 lockwashers, and TP2034 flat washers.
 - (b) Slide the punch block assembly forward until the tongue in the punch block holder and the punch pins disengage the groove in the TP182903 tape punch casting and the TP182813 levers respectively.

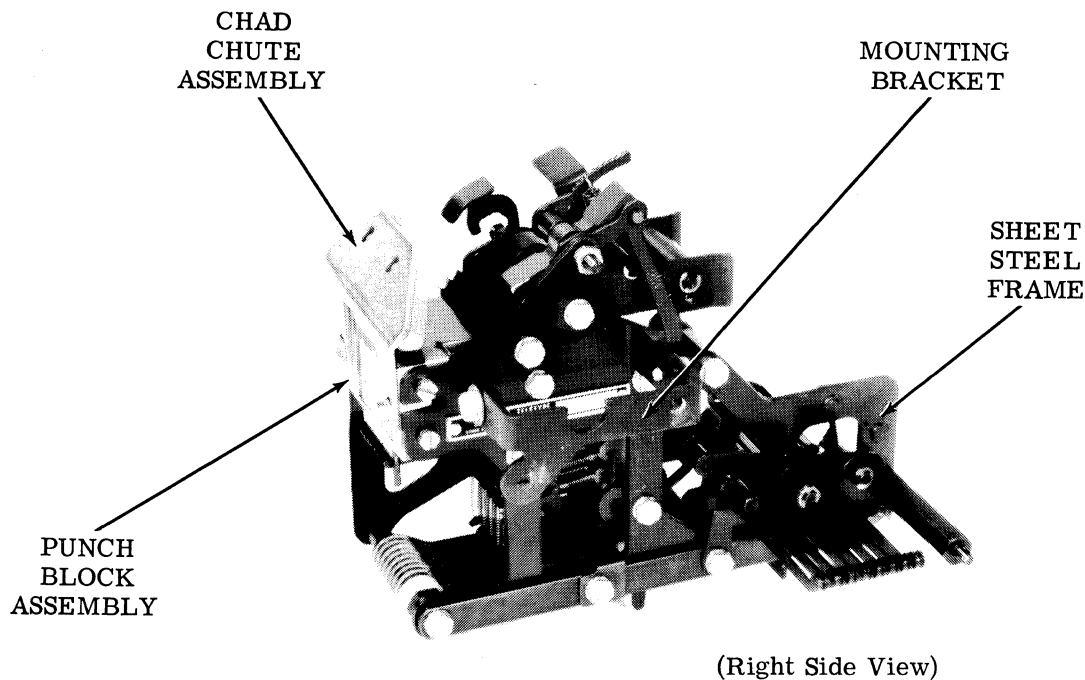


Figure 3 - Tape Punch (Cover Removed, Late Design)

(c) To replace the punch block assembly, position the slots in the punch pins so that they face the guide pin. The bottom of the punch pins should be in line and in a position that approximates their position when on the tape punch. Line up the punch pin slots with their levers and reverse the procedure used to remove the punch block assembly.

TAPE GUIDE ASSEMBLY

2.04 To remove the tape guide assembly (Figures 2 and 4), proceed as follows.

- (a) With a pencil or suitable marking instrument, mark the notch where the TP184095 tension spring end is positioned.
- (b) Unhook the TP184095 tension spring and remove the TP182936 arm from the TP182845 post.
- (c) Remove the TP181244 mounting screw from the tape guide assembly.

(d) Remove the tape guide assembly.

(e) To replace the tape guide assembly, reverse the above procedure making sure that the tension spring is positioned in the marked notch of the arm.

PAWL UPSTOP ASSEMBLY

2.05 To remove the pawl upstop assembly (Figures 2 and 4), proceed as follows.

Note: Never disassemble the pawl upstop assembly prior to removing the pawl, lever, and spring combinations. The slotted TP182822 plate keeps the "ball" and "socket" of the lever and pawl in full engagement.

- (a) Remove the TP181244 screw.
- (b) Remove the TP182821 post, TP182893 bracket, and TP182822 plate.
- (c) To replace the pawl upstop assembly, reverse the procedure used to remove it.

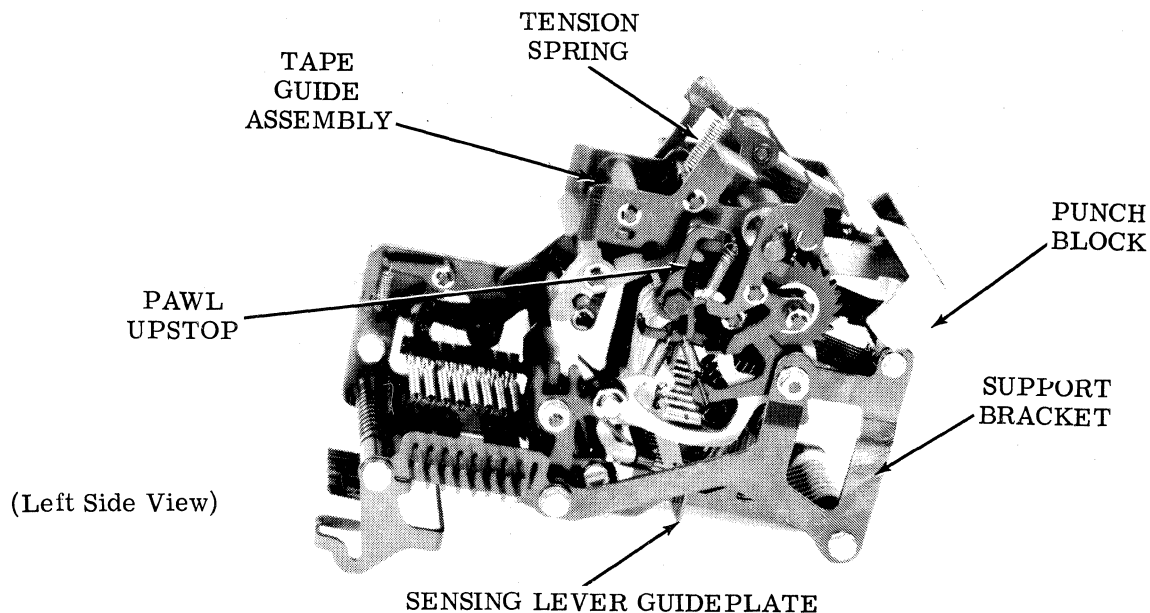


Figure 4 - Tape Punch (Cover Removed, Late Design)

SENSING LEVERS AND GUIDEPLATE ASSEMBLY

2.06 To remove the sensing levers and guideplate assembly (Figures 1 and 4), proceed as follows.

- (a) Unhook each TP182909 sensing lever spring and rotate each sensing lever away from the guideplate.
- (b) Remove the two TP181244 screws from the TP185847 post and remove the post and the attached sensing levers.
- (c) Remove the TP181242 screw and TP3598 nut from the TP182815 guideplate. Remove the guideplate.
- (d) To replace the sensing levers and guideplate, reverse the procedure used to remove them. However, before tightening the TP181242 screw and TP3598 nut, push the guideplate downward to take up all play. Viewing the tape punch from the left, position the guideplate in a horizontal to a slightly counterclockwise from horizontal position as gauged by eye. Then, tighten the TP181242 screw and TP3598 nut.

PAWL, LEVER, AND SPRING COMBINATIONS

2.07 To remove the pawl, lever, and spring combinations (Figure 4), proceed as follows.

- (a) Remove chad chute assembly.
- (b) Remove punch block assembly.
- (c) Remove tape guide assembly.
- (d) Remove pawl upstop assembly.
- (e) Remove sensing levers and guideplate assembly.
- (f) Remove the two TP181244 screws that hold the power bail mechanism in place.
- (g) Remove the TP119652 retaining ring that holds the TP182377 pawl to the power bail assembly.
- (h) Remove the TP7002 flat washer, the TP124177 lockwasher, and the TP3598 nut from the TP185846 post that supplies the pivot point for the levers.
- (i) The pawl, lever, and spring combination and the attached power bail assembly can now be removed from the tape punch.
- (j) To replace the pawl, lever, and spring combination, reverse the procedure used to remove it.