

33 COVER

GENERAL DESCRIPTION

CONTENTS	PAGE
1. GENERAL	1
2. DESCRIPTION	1
A. Receive-Only (RO) Cover	1
B. Keyboard Send-Receive (KSR) Cover	1
C. Automatic Send-Receive (ASR) Cover	1

1. GENERAL

1.01 This section is reissued to provide a general description of the 33 cover. Information on the 32 cover presented in Issue 1 has been omitted and is covered in Section 574-176-100TC. Also omitted is information on adjustments, disassembly and reassembly, and lubrication which appeared in Issue 1. This information is now covered in the following sections:

Disassembly and Reassembly - 574-100-702TC
Adjustments - 574-126-700TC
Lubrication - 574-126-701TC

Since this is a general revision marginal arrows have been omitted.

1.02 The main function of the cover is to protect the interior components of the set and serve as a decorative finish to the set. The cover also serves as the frame for the dial, lamps, volume control knob, and the paper supply.

1.03 References to left, right, front, or rear consider the cover as viewed by the operator.

2. DESCRIPTION

A. Receive-Only (RO) Cover

2.01 The RO cover houses the receiving component of the set. The cover is made entirely of plastic.

2.02 A spring detented lid, when raised, provides access to the ribbon. It also allows the operator to easily insert the paper around the platen. A window permits viewing the copy and provides a cutting edge for tearing paper or forms. The entire cover mounts to the set sub-base.

B. Keyboard Send-Receive (KSR) Cover

2.03 The KSR cover illustrated in Figure 1 houses the typing unit, the keyboard, and the call control unit. Like the RO cover, the KSR cover is gray and made of plastic.

2.04 The cover has a raisable lid to provide access to the paper and the ribbon as described in 2.02. In the call control area, the cover has slots for the various lamps, as shown in Figure 1, and an opening for the dial. The nameplate attaches to the front of the cover.

C. Automatic Send-Receive (ASR) Cover

2.05 The ASR cover illustrated in Figure 2 is essentially the same as the KSR except that covers for the tape punch and the tape reader are attached.

2.06 When mounted on the set the cover is one integral whole. The tape punch and the tape reader covers are attached to the main cover and remain as part of the main cover when it is removed. In the particular cover shown in Figure 2, a paper alarm is mounted to the rear of the cover beyond where the paper roll would be mounted. Like the RO and KSR covers, the ASR cover is also gray and plastic.

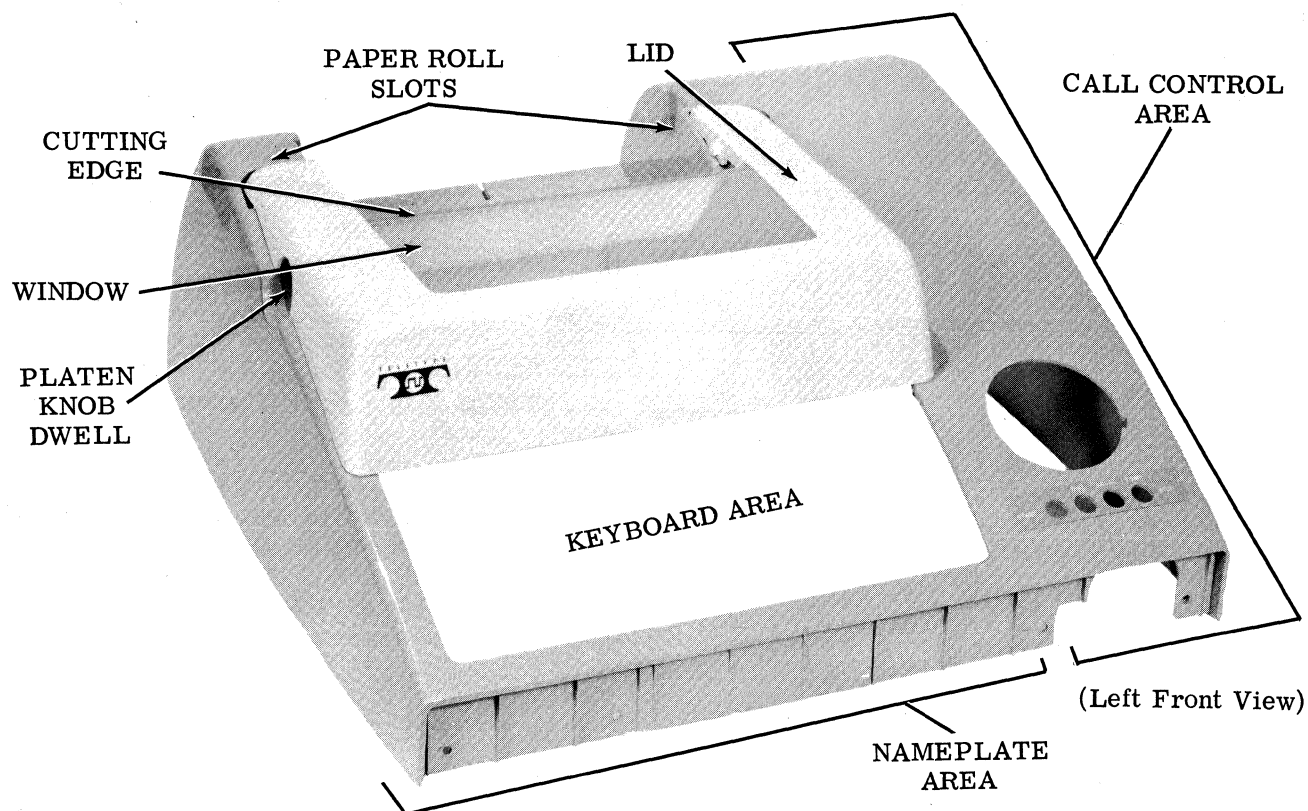


Figure 1 - Keyboard Send-Receive (KSR) Cover

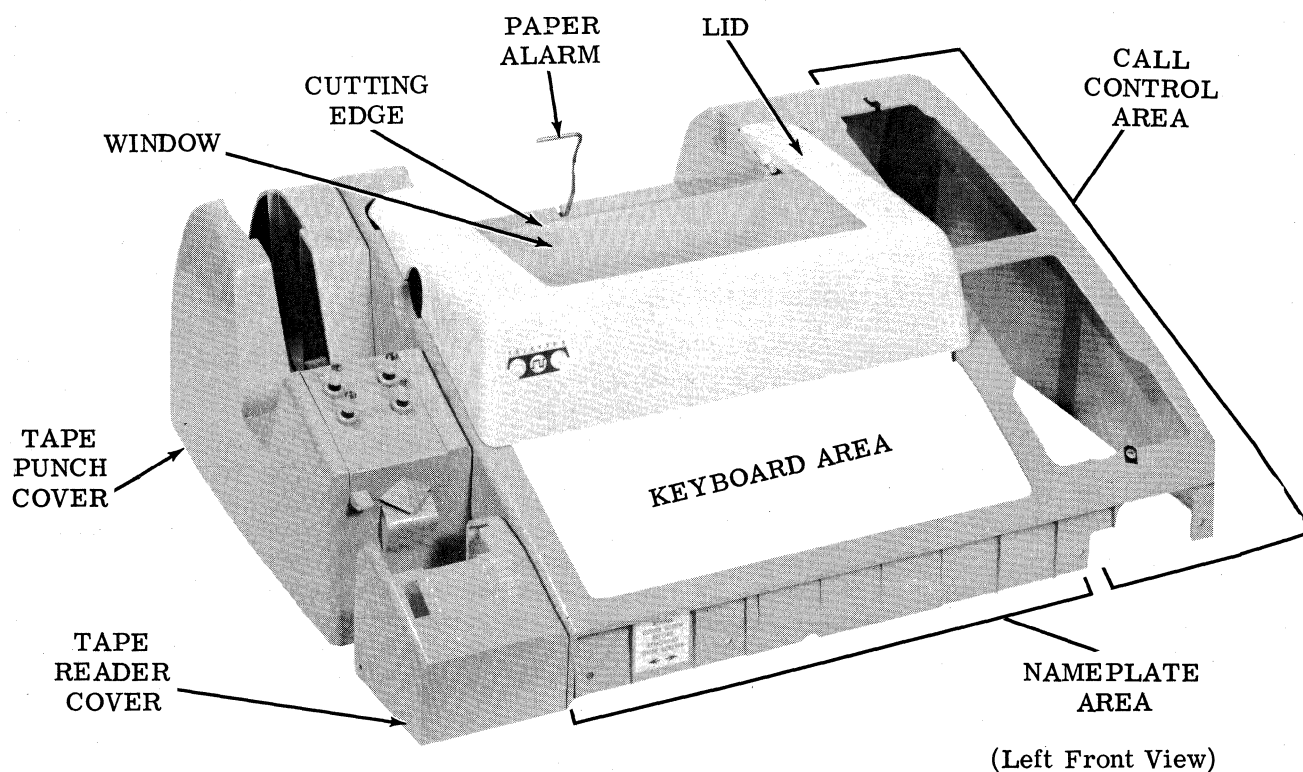


Figure 2 - Automatic Send-Receive (ASR) Cover

33 COVER

LUBRICATION

CONTENTS	PAGE
1. GENERAL.....	1
2. COVER.....	2
ASR Cover.....	2
Lid.	2

1. GENERAL

1.01 This section provides lubrication information for the 33 cover formerly covered in Section 574-126-100TC.

1.02 The general lubrication area is shown in the automatic send-receive (ASR) cover photograph. Lubrication requirements are the same for both the keyboard send-receive (KSR) (not illustrated) and the ASR covers. The specific lubrication points are indicated on a line drawing with appropriate textual instructions keyed to the photograph by paragraph number.

1.03 Provide a thorough coat of lubricant at each designated area. Do not overlubricate to the point where lubricant drops onto adjacent parts.

1.04 Lubricate the cover before placing it into service or prior to storage. After a short period of service, relubricate it to make sure that no areas have been missed. Thereafter,

lubricate the cover at regular unit lubrication intervals.

1.05 The textual instructions that accompany the line drawing consist of abbreviated directions, specific lubrication points, and parts affected. The meanings of the abbreviated directions (symbols) are given below:

<u>Symbol</u>	<u>Meaning</u>
D	Keep dry — no lubricant permitted.
O	Oil (KS7470)

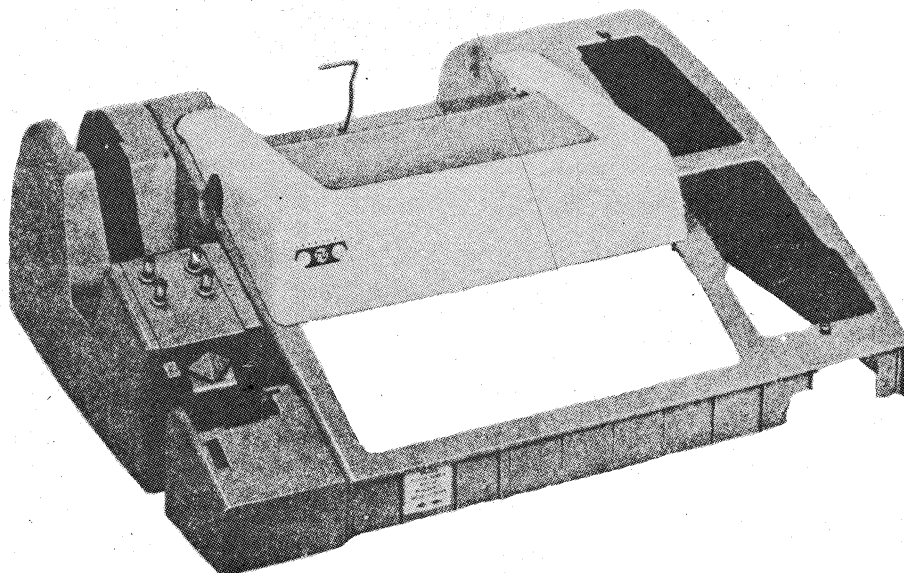
CAUTION: DO NOT USE ALCOHOL, MINERAL SPIRITS, OR OTHER SOLVENTS TO CLEAN ANY PLASTIC PARTS OR PARTS WITH PROTECTIVE DECORATIVE FINISHES. NORMALLY, A SOFT, DRY CLOTH SHOULD BE USED TO REMOVE DUST, OIL, GREASE, OR OTHERWISE CLEAN PARTS OR SUBASSEMBLIES. IF NECESSARY, A SOFT DAMP CLOTH WITH SOAP OR A MILD DETERGENT MAY BE USED. AFTERWARDS, RINSE EACH CLEANED PART OR SUBASSEMBLY WITH A SOFT, DAMP CLOTH, AND BUFF WITH A SOFT, DRY CLOTH.

1.06 Tools and materials needed for lubrication are listed in Section 570-005-800TC.

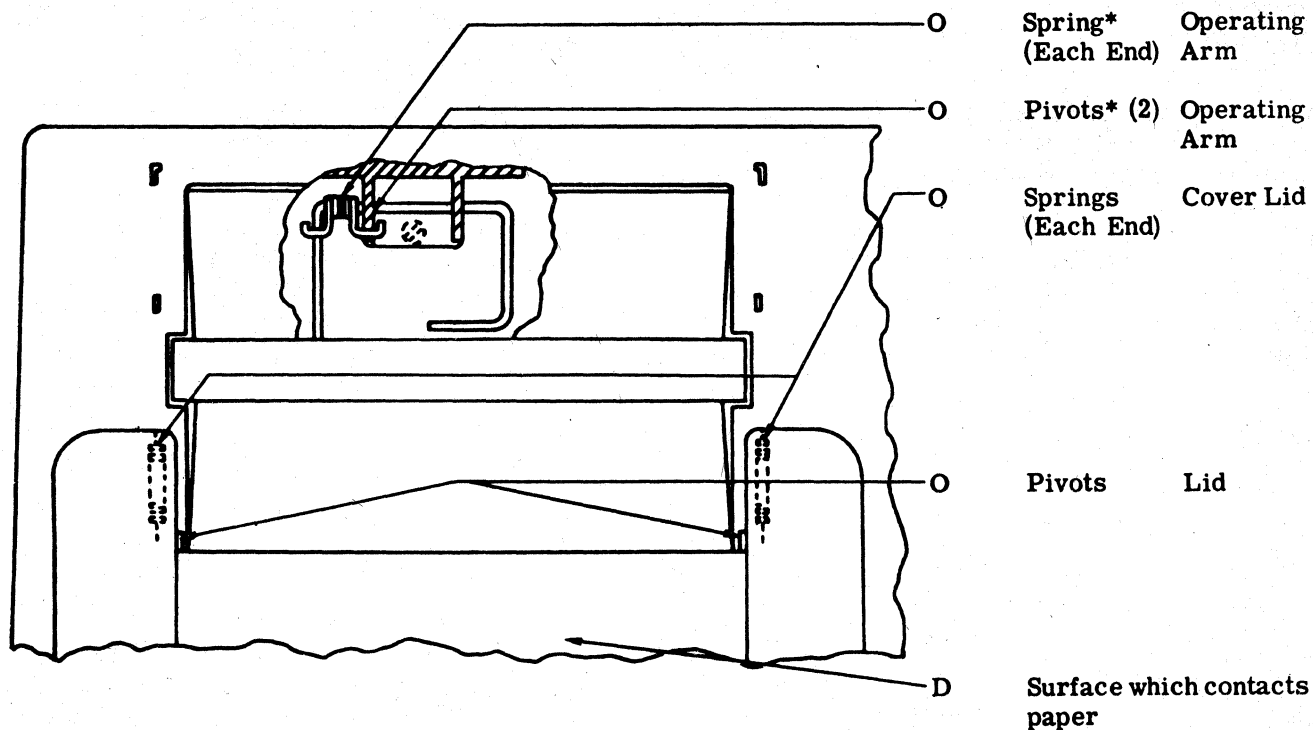
1.07 For disassembly and reassembly information, refer to Section 574-126-702TC.

2. COVER

2.01 ASR Cover



2.02 Lid



(Top View)

*For covers equipped with TP181441 switch only.