

## Number of Downtime for Machine EDGE MACHINE #1

DATE	SHIFT	OPERATOR	PASSES	MINS	DOWNTIME MINS / REASON
2024-06-04	AM	Operator			Clean Machine 10, Broken Machine 30
2024-06-04	PM				

**Number of Downtime for Machine EDGE MACHINE #2**

DATE	SHIFT	OPERATOR	PASSES	MINS	DOWNTIME MINS / REASON
2024-06-04	AM				
2024-06-04	PM				