

Door & Gable\_Edge Bander Tracking EDGE MACHINE #1

Prep Date : 2024-07-27 / 2024-09-27

Shift Definitions:

A: 6:00 - 10:00 am / B: 10:30 am - 2:30 pm / C: 2:30 - 6:30pm / D: 7:00 - 11:00 pm Working Section

Cart #	Operator	Shift	# of Pass_Start	# of Pass_End	Deficiencies (# of Edge)	Downtime (min)	Note (Downtime Mins/ Reason)
O_84	142	B				0	
I_04	142	B				0	
I_05	142	C				35	Broken Machine (20), Broken Machine (10), Clean Machine (5)
I_06	142	C				0	
I_07	142	D				0	
I_03	142	D				0	
I_08	142	D				0	