

Alexandria/Arlington Resource Recovery Facility
Fiscal Year 2015
Annual Operating Report

**FDR** 

July **2015** 

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# **Definition of Abbreviations & Acronyms**

**Definition** Abbreviation/Acronym Air Pollution Control

April Apr Aug August Avg Average

British thermal unit Btu

CAAI Covanta Alexandria Arlington, Inc. **CEMS** Continuous Emissions Monitoring System

CO Carbon Monoxide Dec December

February Facility Monitoring Group **FMG** 

FY Fiscal Year Gallon gal

Feb

ĞAT **Guaranteed Annual Tonnage** HCI Hydrochloric (Hydrogen Chlorides)

**HDR** HDR Engineering Inc Induced Draft ID

Jan January Jul July Jun June

Kilo-pounds (1,000 lbs) klbs

Kilowatt hours (1,000 watt-hours) kWhr

**Pounds** lbs

LOA Letter of Agreement

March Mar Max Maximum May May Min Minimum

MSW Municipal Solid Waste

MWhr Megawatt hours

Number No NOV Notice of Violation Nov November  $NO_x$ Nitrogen Oxide Oct

October

Occupational Safety and Health

**OSHA** Administration

Potomac Disposal Services **PDS** 

Parts per million ppm

ppmdv Parts per million dry volume

Prevention of Significant Deterioration PSD

First Quarter Q1 Second Quarter Q2 Q3 Third Quarter Q4 Fourth Quarter Reportable Exempt RE Reportable Non-Exempt **RNE** Spray Dryer Absorber **SDA** 

September Sep Sulfur Dioxide  $SO_2$ 

TCLP Toxicity Characteristic Leaching Procedure

Virginia Department of Environmental

**VADEQ** Quality WL Warning Letter

Year

ÝTD Year to date

# Alexandria/Arlington Waste-to-Energy Facility Fiscal Year 2015 Operating Report

# 1.0 Purpose of Report

HDR Engineering, Inc. (HDR) was authorized by the Facility Monitoring Group (FMG) to conduct quarterly inspections and provide quarterly reports regarding the operation and maintenance of the Covanta Alexandria/Arlington Waste-to-Energy Facility (Facility) for the 2015 calendar year. This report is prepared for the fourth quarter of the 2015 fiscal year and summarizes Facility operations between April 1, 2015 and June 30, 2015, as well as the entire fiscal year. This report identifies the fiscal year beginning on July 1, 2014 as FY15 and the quarter beginning on April 1, 2015 as Q4FY15.

This report is based upon HDR's experience in the waste-to-energy industry, upon site observation visits and previous reports provided by HDR, and upon data provided by Covanta Alexandria / Arlington, Inc. (CAAI), the Facility owner and operator.

# 2.0 Executive Summary

CAAI operated the Facility in an acceptable manner and in accordance with established waste-to-energy industry practices during Q4FY15. The operation of the Facility, maintenance, safety, and overall cleanliness continue to be above average. Environmental performance was excellent with no reportable environmental excursions throughout the quarter.

During Q4FY15, the Facility experienced no unscheduled downtime for the boilers, and two (2) instances of unscheduled downtime for the turbine generators totaling 456.7 hours. Beginning June 16, 2015, Boiler No. 3 experienced 35.5 hours of downtime for scheduled maintenance. No standby time was experienced by the Facility during the quarter. A detailed listing of downtime is provided in Section 5.2 of this report.

Average waste processed during the quarter was 1,029.6 tons per day, or 105.6% of nominal facility capacity. Waste deliveries averaged 1,017.3 tons per day, which is 1.2% lower than the burn rate. The capacity utilization of 105.6% compares favorably to industry averages, which are generally in the 88% to 92% range.

On an annual basis, average waste processed was 955.4 tons per day, or 98.0% of nominal facility capacity of 975 tons per day. Waste deliveries averaged 953.7 tons per day, which is 0.2% less than the annual burn rate. The annual capacity utilization of 98.0% compares very favorably to industry averages.

Performance trends for various measurements are presented in Section 4. In general, the Facility continues to demonstrate reasonable consistency in month to month performance throughout the most recent three-year period tracked for detailed comparisons.

During the quarter, MSW processed decreased 1.1% from the corresponding quarter in FY14; steam production increased 0.7%, and electricity generated (gross) decreased 7.1% from the corresponding quarter in FY14. The increase in steam generation was attributable to the increase (2.6%) in the calculated average waste heating value, as well as less downtime (130.4 fewer hours) experienced by the boilers. The decrease in gross electrical generation in Q4FY15 as compared to Q4FY14 is attributable to significantly more downtime (454.2 additional hours) experienced by the Turbine Generators.

During FY15, MSW processed decreased 0.1% from FY14; steam production increased 0.9%, and electricity generated (gross) increased 1.1% compared to FY14. The increase in steam generation was attributable to the increase (2.1%) in the calculated average waste heating value, as well as less (293.7 fewer hours) scheduled, unscheduled, and standby downtime experienced by the boilers, offset by throttling the boilers to remain below the steam permit monthly limits. The increase in gross electrical generation in FY15 as compared to FY14 is attributable to the increase in steam production, as well as less (449.5 fewer

hours) scheduled, unscheduled, and standby downtime experienced by the turbine generators.

All things considered, FY15 overall plant performance was very similar to FY14, with minor deviations mainly associated with normal range changes in the average waste heating value.

# 3.0 Facility Inspection and Records Review

In May 2015, HDR met with the Facility management and other plant personnel to discuss Facility operations and maintenance, acquire Facility data and reports, perform an independent visual inspection of the operating Facility, photograph areas of interest, and perform a review of recent Facility activity. This visit was coordinated with the scheduled FMG meeting. At the time of the inspection, HDR reviewed CAAI records, discussed performance issues with CAAI staff, and provided a verbal report and performance statistics at the FMG meeting. HDR maintains a running tabulation of the status of corrective actions and plant performance trends. CAAI provides the following documents for each month:

- Facility Monthly Operating Reports
- Monthly Continuous Emissions Monitoring System (CEMS) Reports

Table 1 summarizes maintenance, repair, and plant condition issues reported during this and prior audit reporting periods. An "A" indicates an issue of the highest priority and worthy of immediate attention. Such items are usually safety or operability issues. A "B" indicates that the issue needs to be dealt with as quickly as possible, but is not urgent. These items will usually result in a process improvement or will help avoid future "urgent" issues. A "C" indicates that the issue should be dealt with at the earliest convenience, but is not a priority issue. This category might include issues related to aesthetics, non-urgent maintenance, or housekeeping improvements which are not safety related.

# **Table 1: Summary of Audit Report Deficiencies**

\*A is highest priority & demands immediate attention: B needs attention, but is not urgent; C can be addressed at earliest opportunity & is not

urgent.

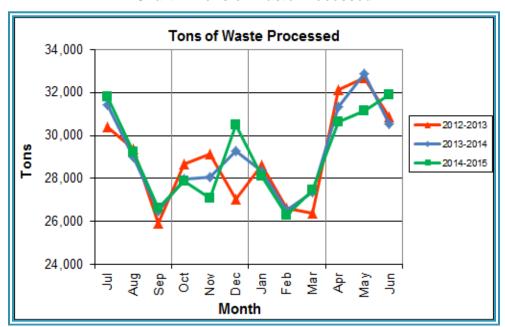
|             | urgent.                                                                                |                |           |                                                                               |                                                                                               |                  |
|-------------|----------------------------------------------------------------------------------------|----------------|-----------|-------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------|
| Item<br>No. | Audit Report Deficiencies                                                              | Issue Reported | Priority* | HDR Recommendation                                                            | Status                                                                                        | Open /<br>Closed |
| 1           | Concrete to roadway drain at truck entrance damaged – exposing reinforcing bar         | May 2014       | С         | Repair damaged concrete                                                       | Status Unchanged                                                                              | Open             |
| 2           | Corrosion on ceiling panels in Turbine Generator Enclosure                             | August 2014    | С         | Sand, Prime, Paint and Preserve, and replace deteriorated panels as necessary | HDR observed the corroded/deteriorated sections had been primed, but no panels were replaced. | Open             |
| 3           | Corrosion on ceiling panels in Turbine Generator Enclosure (Alternate Location)        | August 2014    | С         | Sand, Prime, Paint and Preserve, and replace deteriorated panels as necessary | HDR observed the corroded/deteriorated sections had been primed, but no panels were replaced. | Open             |
| 4           | Damaged Tipping Floor wall panels – Rainwater observed running from outside to inside  | August 2014    | С         | Repair damaged Tipping Floor wall panels                                      | Status Unchanged                                                                              | Open             |
| 5           | Deteriorated purlin east wall in Tipping Floor Enclosure                               | November 2014  | С         | Replace deteriorated purlin                                                   | Status Unchanged                                                                              | Open             |
| 6           | Damaged curbing northeast corner of Facility near Citizen's Drop-off                   | November 2014  | С         | Repair curbing                                                                | Status Unchanged                                                                              | Open             |
| 7           | Damaged curbing west side of Cooling Towers                                            | November 2014  | С         | Repair curbing                                                                | Status Unchanged                                                                              | Open             |
| 8           | Pot-hole where pavement and concrete meet entering Tipping Floor Enclosure             | November 2014  | С         | Repair pavement                                                               | Complete                                                                                      | Closed           |
| 9           | Damaged curbing near Ash Trailer Parking Area                                          | November 2014  | С         | Repair curbing                                                                |                                                                                               | Open             |
| 10          | Kick plates deteriorating on stairway east of Steam<br>Coil Air Heaters                | February 2015  | С         | Replace stairway kick plates                                                  | HDR observed that this item was in progress, and that new kick plates were being installed.   | Open             |
| 11          | Missing handle on door at south end of Firing Aisle                                    | February 2015  | С         | Replace door handle                                                           | Complete                                                                                      | Closed           |
| 12          | Parapet on north end of Charging Floor damaged with exposed rebar                      | February 2015  | С         | Repair concrete parapet                                                       | Status Unchanged                                                                              | Open             |
| 13          | Panels on east wall in Charging Floor damaged                                          | February 2015  | С         | Replace damaged wall panels                                                   | Status Unchanged                                                                              | Open             |
| 14          | Gaitronics Communication Station not mounted properly outside Crane Pulpit Access Door | February 2015  | С         | Properly mount Gaitronics Communication Station                               | Complete                                                                                      | Closed           |

| Item<br>No. | Audit Report Deficiencies                                                                                        | Issue Reported | Priority* | HDR Recommendation                                          | Status                                                                             | Open /<br>Closed |
|-------------|------------------------------------------------------------------------------------------------------------------|----------------|-----------|-------------------------------------------------------------|------------------------------------------------------------------------------------|------------------|
| 15          | Missing Danger/Warning Sign (English Version) on Pit<br>Column                                                   | February 2015  | С         | Install proper danger/warning sign                          | HDR observed an additional sign was missing during the May 2015 Site Walk-Through. | Open             |
| 16          | Rotary Sootblower Gears Exposed (typical of all 3 boilers) at Crane Pulpit Elevation - See Figure 1 (Appendix B) | May 2015       | А         | Install protective cages around all sides of exposed gears. | Status Unchanged                                                                   | Open             |
| 17          | Induced Draft Fan No. 1 Lagging deteriorated, west side of CEMS Enclosure – See Figure 2 (Appendix B)            | May 2015       | С         | Replace deteriorated Induced<br>Draft Fan Lagging           | Status Unchanged                                                                   | Open             |

# 4.0 Facility Performance

Monthly operating data provided by CAAI indicates that 93,695 tons of MSW were processed during Q4FY15, and a total of 92,576 tons of MSW including 1,842 tons of Special Handling Waste were received. Total ash production during the quarter was 18,870 tons, which represents 20.1% of the waste processed. The average uncorrected steam production rate for Q4FY15 was 3.0 tons<sub>steam</sub>/ton<sub>waste</sub>, which is 1.8% more than the corresponding quarter in FY14. The increase in this metric is attributable to the increase (2.6%) in calculated average waste heating value that was experienced in Q4FY15, as compared to Q4FY14.

On an annual basis, 348,686 tons of MSW were processed during FY15, and a total of 348,105 tons of MSW and 5,413 tons of Special Handling Waste were received. Total ash production during FY15 was 71,019 tons, which represents 20.4% of the waste processed. The average uncorrected steam production rate for FY15 was 3.0 tons<sub>steam</sub>/ton<sub>waste</sub>, and 1.0% higher than the corresponding period last year. The increase in this metric is attributable to the increase (2.1%) in the calculated average waste heating value that was experienced in FY15, as compared to FY16.



**Chart 1: Tons of Waste Processed** 

Chart 1 illustrates that Q4FY15 waste processed was lower (1.1%) than the corresponding quarter, Q4FY14.

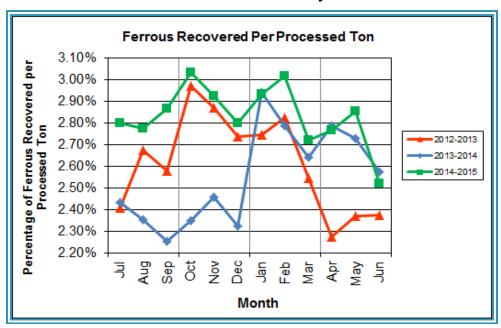
CAAI reported that 433 tipping floor/MSW internal inspections were conducted during the quarter and CAAI issued four (4) notices of violation (NOVs) to the haulers for the following issues:

- April 2015 Five (2) NOVs were issued for:
  - Opening turnbuckles on Tipping Floor (2)
- May 2015 One (1) NOV was issued for:
  - Opening turnbuckles before entering the Tipping Floor
- June 2015 One (1) NOV was issued for:
  - Dragging debris onto the roadway

Chart 2: Tons of Ash Produced per Ton of Waste Processed

Chart 2 illustrates that ash production rates in Q4FY15 are identical at 20.1% of processed waste, compared to the corresponding quarter in FY14. Ash production remains in the 20.0% to 21.0% range, as a result of the installation of the "semi-dry" ash discharger spray system in May 2012, and represents less moisture in the ash residue shipped to disposal. Another contributing factor is increased metal recovery since the installation of a new ferrous magnet shell during Q2FY14 (December 2013).

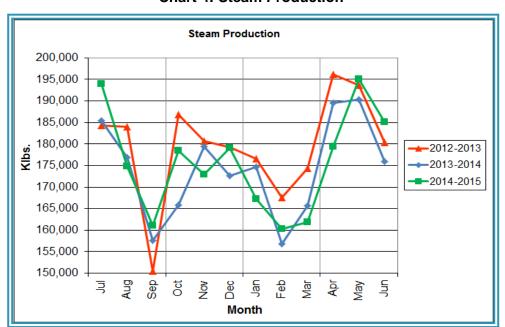
The annual ash production rate for FY14 was slightly lower (0.2%) at 20.4% of processed waste, compared to FY13 when the rate was 20.6% of processed waste. The decrease in ash production (20.0% - 21.0% Range), which began in May 2012 is attributed to the installation of the "semi-dry" ash discharger spray system, and represents less moisture in the ash residue shipped to disposal. Another contributing factor is the aforementioned increase in ferrous metal recovery. CAAI installed a new ferrous magnet shell during the latter part of the fall outage season in December 2013 and ferrous metal recovery has remained higher to date.



**Chart 3: Ferrous Recovery Rate** 

Chart 3 depicts the monthly ferrous metal recovery rate as a percentage of processed MSW tonnage. In Q4FY15, 2,541 tons of ferrous metals were recovered, which is 0.6% lower than the corresponding quarter in FY14 and equivalent to 2.7% of processed waste.

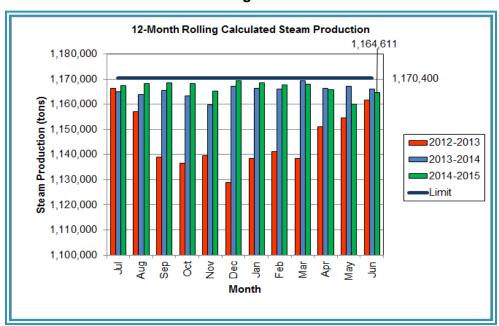
In FY15, 9,864 tons of ferrous metals were recovered, which is 10.6% higher than FY14 and equivalent to 2.8% of processed waste. As depicted in Chart 3, the first half of FY15 had an increased ferrous recovery rate, compared to the first half of FY14, which was before the new magnet shell was installed.



**Chart 4: Steam Production** 

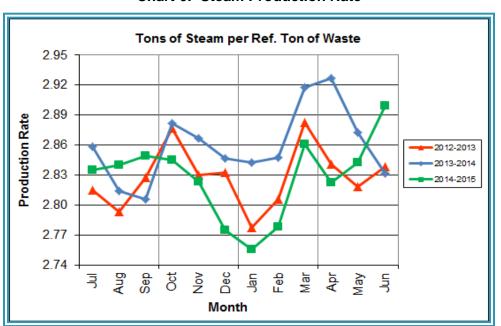
In Chart 4, the total steam production for Q4FY15 was 559,721 klbs., and 0.7% higher than the corresponding quarter in FY14. The increase in steam production is attributable to the increase (2.6%) in the calculated average waste heating value, as well as less downtime (130.4 fewer hours) experienced by the boilers.

Annual steam production for FY15 was 2,109,442 klbs., or 0.9% higher than FY14 which produced 2,091,123 klbs. The increase in annual steam production was attributable to the increase (2.1%) in the calculated average waste heating value, as well as less (293.7 fewer hours) scheduled, unscheduled, and standby downtime experienced by the boilers, offset by throttling the boilers to remain below the steam permit monthly limits.



**Chart 5: 12-Month Rolling Steam Production** 

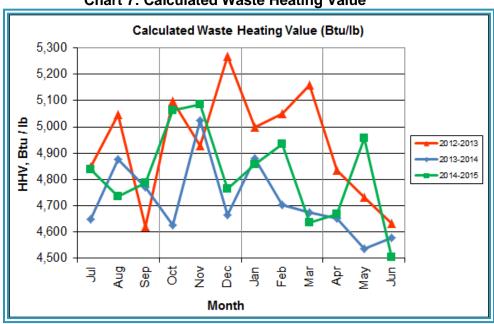
Chart 5 depicts the 12-month rolling steam production total for the period ending in June 2015. According to the Title V permit, the annual steam production for the Facility shall not exceed 1,170,400 tons on the basis of an average value of 3.34 lbs of steam per lb of MSW processed, calculated monthly as the sum of each consecutive 12 month period. The Facility was in compliance with the 12-month rolling steam production total every month in the quarter. The 12-month rolling total for steam production ending in June 2015 was 1,164,611 tons which is 99.5% of the limit. Chart 5 clearly shows that Facility throughput, and in turn, steam and electricity production are being throttled to stay ever so slightly below the steam production limit nearly every month.



**Chart 6: Steam Production Rate** 

In Chart 6, the conversion of raw waste tonnages into "reference tons" is another way of analyzing steam production, and helps to determine whether changes are related to boiler performance or to fuel issues. "Reference tons" are adjusted to account for the calculated average fuel heating value, so that lower Btu fuel raw tonnages are adjusted upwards and vice versa. In Q4FY15, this metric tracked lower (0.8%) at 2.9 tons<sub>steam/tonref</sub>, compared to the corresponding quarter in FY14.

The annual steam production rate for FY15 was 2.8 tons<sub>steam/</sub>ton<sub>ref</sub>, which is lower (1.1%) than FY14. This chart shows that for much of FY15, a downtrend was experienced in the normalized steam production rate compared to the same period during the prior two (2) years. This trend should continue to be monitored to determine if it is indicative of poorer boiler performance, an aberration during scheduled outage periods, or some other currently unexplained cause.



**Chart 7: Calculated Waste Heating Value** 

Chart 7 illustrates that Q4FY15 calculated average waste heating value was higher (2.6%) at 4,710 Btu/lb than the corresponding quarter Q4FY14, which averaged 4,590 Btu/lb.

In FY15, the annual average waste heating value was higher (2.1%) at 4,819 Btu/lb than FY14, which averaged 4,720 Btu/lb. Note that the FY15 annual average heating value of 4,819 Btu/lb is very close to the facility design value of 4,800 Btu/lb.

**Table 2: Quarterly Performance Summaries** 

|          | Month            | Waste<br>Processed<br>(tons) | Waste<br>Diverted<br>(tons) | Ash<br>Shipped<br>(tons) | Special<br>Handling<br>(Supplemental)<br>(tons) | Ferrous<br>Recovered<br>(tons) | Steam<br>Produced<br>(klbs) | Net<br>Electrical<br>Generation<br>(MWhr) |
|----------|------------------|------------------------------|-----------------------------|--------------------------|-------------------------------------------------|--------------------------------|-----------------------------|-------------------------------------------|
|          | Quarterly Totals | 95,680                       | 0                           | 19,826                   | 955                                             | 2,238                          | 570,212                     | 41,391                                    |
| Q4FY13   | April -13        | 32,147                       | 0                           | 6,844                    | 403                                             | 731                            | 196,219                     | 14,536                                    |
| Q4F113   | May -13          | 32,682                       | 0                           | 6,817                    | 281                                             | 775                            | 193,668                     | 14,186                                    |
|          | June -13         | 30,851                       | 0                           | 6,165                    | 271                                             | 732                            | 180,325                     | 12,669                                    |
|          | Quarterly Totals | 94,734                       | 0                           | 19,035                   | 514                                             | 2,556                          | 555,969                     | 39,409                                    |
| Q4FY14   | April -14        | 31,317                       | 0                           | 6,454                    | 253                                             | 873                            | 189,568                     | 13,568                                    |
| Q41 1 14 | May -14          | 32,873                       | 0                           | 6,585                    | 151                                             | 897                            | 190,394                     | 13,515                                    |
|          | June -14         | 30,544                       | 0                           | 5,996                    | 110                                             | 786                            | 176,007                     | 12,326                                    |
|          | Quarterly Totals | 93,695                       | 0                           | 18,870                   | 1,842                                           | 2,541                          | 559,721                     | 36,175                                    |
| Q4FY15   | April -15        | 30,646                       | 0                           | 6,182                    | 613                                             | 848                            | 179,434                     | 12,784                                    |
| Q4F113   | May -15          | 31,160                       | 0                           | 6,701                    | 531                                             | 889                            | 195,150                     | 11,786                                    |
|          | June -15         | 31,889                       | 0                           | 5,987                    | 698                                             | 804                            | 185,137                     | 11,605                                    |
| F`       | Y15 Totals       | 348,686                      | 0                           | 71,019                   | 5,413                                           | 9,864                          | 2,109,442                   | 145,085                                   |
| F'       | Y14 Totals       | 349,118                      | 0                           | 72,071                   | 3,549                                           | 8,922                          | 2,091,123                   | 143,064                                   |
| F'       | Y13 Totals       | 347,790                      | 0                           | 73,446                   | 2,665                                           | 9,063                          | 2,154,201                   | 148,366                                   |

Table 2 presents the production data provided to HDR by CAAI for Q4FY15 on both a monthly and quarterly basis. For purposes of comparison, data for Q4FY13 and Q4FY14 are also shown, as well as FY13, FY14 and FY15 totals.

In comparing quarterly totals, the data shows:

- Less waste was processed in Q4FY15 than Q4FY14 and Q4FY13
- More steam was generated in Q4FY15 than Q4FY14 and less than Q4FY13
- Less electricity was generated in Q4FY15 than Q4FY14 and Q4FY13
- Significantly more supplemental waste was received in Q4FY15 than Q4FY14 and Q4FY13.

Please note that the total steam generation figures presented in Table 2 do not correlate with the annual steam production limit from the Facility Permit; such limits apply on a 12-month rolling average monthly basis, and not a fiscal year basis. It is also worth noting that the quantity of waste processed during Q4FY15 and FY15 continues to be limited by the steam production permit restrictions (refer to Chart 5).

**Table 3: Waste Delivery Classification** 

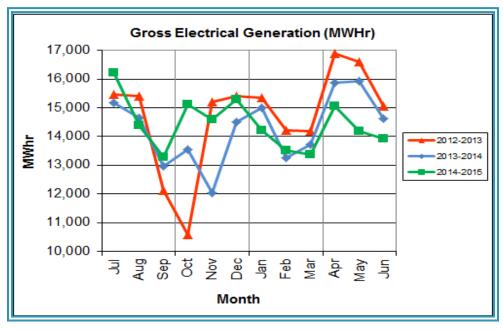
|      |                                          | <u>Jul</u> | <u>Aug</u> | <u>Sep</u> | Oct                 | <u>Nov</u> | <u>Dec</u> | <u>Jan</u>            | <u>Feb</u> | <u>Mar</u> | <u>Apr</u> | <u>May</u> | <u>Jun</u> | <u>Totals</u> | % of Total |
|------|------------------------------------------|------------|------------|------------|---------------------|------------|------------|-----------------------|------------|------------|------------|------------|------------|---------------|------------|
|      | Jurisdiction Waste                       | 18,201     | 19,320     | 18,100     | 18,244              | 17,812     | 17,394     | 16,316                | 15,212     | 18,279     | 18,596     | 20,355     | 19,382     | 217,213       | 62.20%     |
| FY11 | Spot Waste tons                          | 13,996     | 13,917     | 11,696     | 9,336               | 10,177     | 11,441     | 12,968                | 7,016      | 8,459      | 10,177     | 12,947     | 9,657      | 131,786       | 37.74%     |
| Ē    | Supplemental Waste                       | 8          | 17         | 12         | 13                  | 6          | 13         | 14                    | 34         | 25         | 29         | 26         | 6          | 203           | 0.06%      |
|      | MSW Totals                               | 32,205     | 33,254     | 29,808     | 27,593              | 27,995     | 28,848     | 29,298                | 22,262     | 26,763     | 28,803     | 33,328     | 29,044     | 349,202       | 100.00%    |
|      |                                          |            |            |            |                     |            |            |                       |            |            |            |            |            |               |            |
|      | Jurisdiction Waste                       | 18,112     | 20,021     | 19,304     | 17,796              | 17,523     | 17,211     | 16,202                | 14,952     | 17,430     | 18,338     | 20,138     | 18,361     | 215,381       | 61.89%     |
| FY12 | Spot Waste tons                          | 8,901      | 13,623     | 13,303     | 9,788               | 11,976     | 11,900     | 10,276                | 10,697     | 10,283     | 10,029     | 11,333     | 10,177     | 132,295       | 38.01%     |
| Ē    | Supplemental Waste                       | 10         | 10         | 34         | 15                  | 15         | 21         | 12                    | 22         | 15         | 23         | 68         | 91         | 336           | 0.10%      |
|      | MSW Totals                               | 27,023     | 33,654     | 32,641     | 27,599              | 29,514     | 29,132     | 26,490                | 25,672     | 27,729     | 28,390     | 31,539     | 28,629     | 348,012       | 100.00%    |
|      |                                          |            |            |            |                     |            |            |                       |            |            |            |            |            |               |            |
|      | Jurisdiction Waste                       | 19,413     | 18,357     | 16,632     | 17,625 <sup>(</sup> | 18,838     | 16,195     | -                     | -          | -          | -          | -          | -          | 107,058       | 30.76%     |
|      | Spot Waste tons                          | 10,516     | 11,326     | 10,610     | 10,317              | 9,330      | 9,558      | -                     | -          | -          | -          | -          | -          | 61,656        | 17.72%     |
| က    | City Waste                               | -          | -          | -          | -                   | -          | -          | 1,683 <sup>(1)</sup>  | 1,287      | 1,444      | 2,382      | 2,286      | 1,919      | 11,000        | 3.16%      |
| FY13 | County Waste                             | -          | -          | -          | -                   | -          | -          | 2,442 <sup>(1)</sup>  | 2,100      | 2,372      | 3,381      | 3,932      | 3,309      | 17,536        | 5.04%      |
|      | Municipal Solid Waste                    | -          | -          | -          | -                   | -          | -          | 25,019 <sup>(1)</sup> | 23,637     | 21,661     | 27,066     | 25,794     | 24,930     | 148,107       | 42.56%     |
|      | Supplemental Waste                       | 151        | 11         | 80         | 25                  | 234        | 405        | 363                   | 365        | 76         | 403        | 281        | 271        | 2,665         | 0.77%      |
|      | MSW Totals                               | 29,928     | 29,683     | 27,241     | 27,942              | 28,167     | 25,753     | 29,507                | 27,388     | 25,552     | 33,231     | 32,293     | 30,429     | 348,022       | 100.00%    |
|      |                                          |            |            |            |                     |            |            |                       |            |            |            |            |            |               |            |
|      | City Waste                               | 2,065      | 1,693      | 1,702      | 1,924               | 1,566      | 1,780      | 1,529                 | 1,231      | 1,556      | 2,256      | 2,203      | 1,883      | 21,389        | 6.11%      |
| 4    | County Waste                             | 3,459      | 3,079      | 2,784      | 3,091               | 2,707      | 2,802      | 2,568                 | 1,957      | 2,272      | 3,326      | 3,987      | 3,387      | 35,419        | 10.12%     |
| FY14 | Municipal Solid Waste                    | 26,167     | 23,604     | 22,034     | 23,354              | 21,879     | 25,531     | 23,869                | 22,523     | 23,198     | 25,414     | 27,206     | 24,812     | 289,590       | 82.75%     |
|      | Supplemental Waste                       | 546        | 676        | 248        | 410                 | 188        | 268        | 275                   | 192        | 231        | 253        | 151        | 110        | 3,548         | 1.01%      |
|      | MSW Totals                               | 32,237     | 29,053     | 26,768     | 28,779              | 26,340     | 30,380     | 28,241                | 25,903     | 27,256     | 31,249     | 33,546     | 30,193     | 349,946       | 100.00%    |
|      |                                          |            |            |            |                     |            |            |                       |            |            |            |            |            |               |            |
|      | City Waste                               | 1,814      | 1,497      | 1,699      | 1,737               | 1,518      | 1,770      | 1,411                 | 1,209      | 1,648      | 2,155      | 2,059      | 2,045      | 20,562        | 5.91%      |
| 2    | County Waste                             | 3,297      | 2,868      | 2,973      | 3,095               | 2,508      | 2,852      | 2,358                 | 1,833      | 2,411      | 3,269      | 3,652      | 3,572      | 34,687        | 9.96%      |
| FY15 | Municipal Solid Waste                    | 26,661     | 24,466     | 21,887     | 21,241              | 21,678     | 27,906     | 24,611                | 20,915     | 24,094     | 25,189     | 23,126     | 25,667     | 287,442       | 82.57%     |
|      | Supplemental Waste                       | 141        | 275        | 329        | 521                 | 764        | 529        | 389                   | 351        | 272        | 613        | 531        | 698        | 5,413         | 1.55%      |
|      | MSW Totals<br>e (1): Beginning January 2 | 31,913     | 29,106     | 26,888     | 26,595              | 26,468     | 33,057     | 28,769                | 24,308     | 28,424     | 31,225     | 29,369     | 31,982     | 348,105       | 100.00%    |





**Chart 8: Cumulative Total Waste Delivery** 

As depicted in Table 3 and Chart 8, for the period ending in June 2015; cumulative total waste delivery was 0.5% less compared to the same period in FY14.

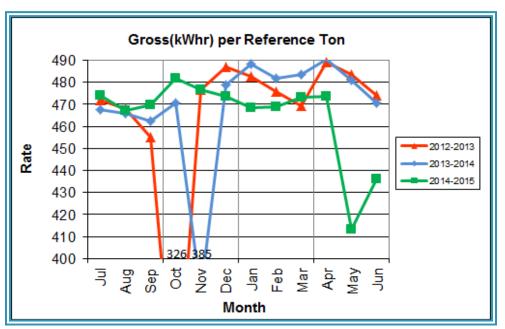


**Chart 9: Gross Electrical Generation** 

During Q4FY15, the Facility generated 43,162 MWhrs (gross) of electricity compared to Q4FY14 generation of 46,444 MWhrs (gross), a 7.1% decrease. The decrease in gross electrical generation in Q4FY15 as compared to Q4FY14

is attributable to significantly more downtime (454.2 additional hours) experienced by the Turbine Generators. The majority of the unscheduled downtime was experienced by Turbine Generator No. 1, beginning on May 18<sup>th</sup>, 2015 lasting 424.7 hours, and was to repair an exciter failure in the generator. Evidence of this downtime is apparent in Chart Nos. 10 through 14, with sharp spikes in the trends for the months of May and June 2015.

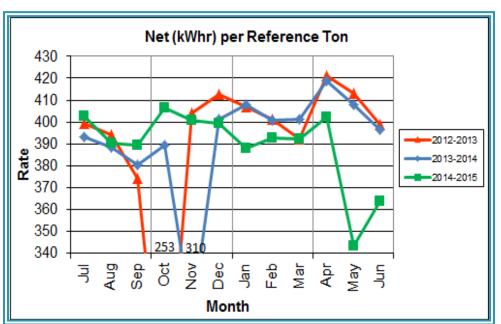
During FY15, the Facility generated 173,145 MWhrs (gross) of electricity compared to the FY14 generation of 171,320, a 1.1% increase. The increase in gross electrical generation in FY15 as compared to FY14 is attributable to the increase in steam production, as well as less (449.5 fewer hours) scheduled, unscheduled, and standby downtime experienced by the turbine generators. Note that the 3-year low of gross electrical production experienced in October 2012 was due to Turbine Generator No. 1 experiencing 494.5 hours of downtime for scheduled maintenance and again in November 2013 when Turbine Generator No. 2 had a major overhaul and experienced 494.8 hours of downtime. Evidence of the downtime experienced by the Turbine Generators is also apparent in Chart Nos. 10 through 14, including sharp spikes in the trends for the months of October 2012 and November 2013 when the Overhauls were conducted on Turbine Generator Nos. 1 and 2, respectively.



**Chart 10: Gross Conversion Rate** 

As shown in Chart 10, the average gross electrical generation per reference ton of refuse processed during Q4FY15 was 441 kWhr, which is 8.3% lower than the corresponding quarter in FY14, and is attributable to the exciter failure experienced by Turbine Generator No. 1 in May 2015. Since this calculated value uses reference or normalized tonnages of waste, it should cancel the effect of MSW heating value (Btu content) variability.

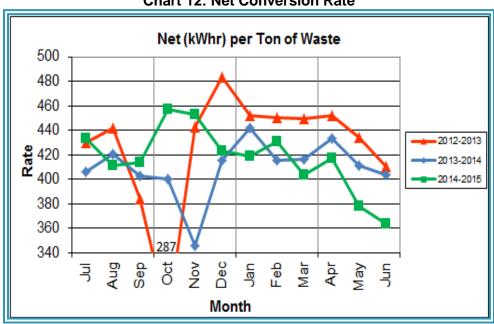
During FY15, the average gross electrical generation per reference ton of refuse processed was 465 kWhr, which is higher (1.2%) than FY14.



**Chart 11: Net Conversion Rate** 

Chart 11 depicts the normalized net power (gross minus in-house usage) generation history. In Q4FY15, the average net electrical generation per reference ton was 373 kWhr, which is 8.6% lower than the corresponding quarter in FY14, and attributable to the exciter failure experienced by Turbine Generator No. 1 in May 2015.

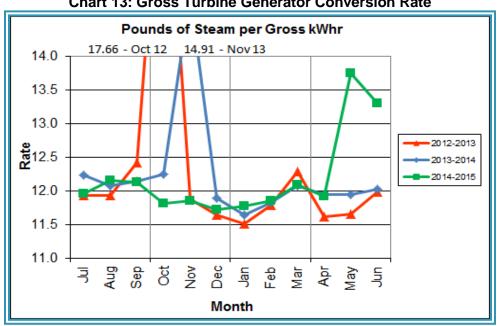
In FY15, the average net electrical generation per reference ton was 392 kWhr, which is 0.1% higher than FY14.



**Chart 12: Net Conversion Rate** 

Chart 12 depicts the net power generation per processed ton. The net electrical generation per processed ton in Q4FY15 was 386 kWhr, which is 7.1% lower than the corresponding quarter in FY14.

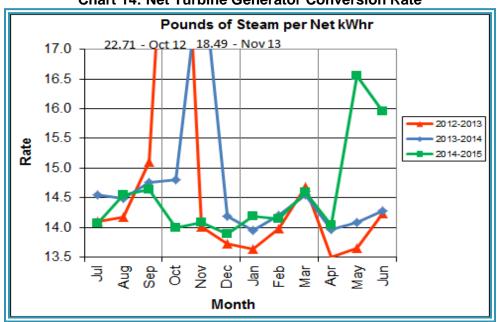
In FY15, the net electrical generation per processed ton was 417 kWhr which is 1.8% higher than FY14.



**Chart 13: Gross Turbine Generator Conversion Rate** 

Charts 13 and 14 illustrate the quantities of steam required to generate one kWhr of electricity, gross and net respectively. This measure is a turbine generator performance indicator, where lower steam rates indicate superior performance. For simplification, this calculated rate is based on the average for the two turbine generators. In Q4FY15 the average lbs of steam consumed per gross kWhr was 13.0, which is higher (8.3%) than the corresponding quarter Q4FY14, and indicative of poorer performance as a result of the significant downtime experienced by Turbine Generator No. 1 during May 2015. The average lbs of steam consumed per net kWhr was 15.5, which is higher (9.7%) than the corresponding quarter in FY14. The average steam temperature during the quarter was 681.0° F, which is 0.1% lower than the average steam temperature of the corresponding quarter last year and 19.0° F lower than design temperature of 700° F.

In FY15, the average lbs of steam consumed per gross kWhr was 12.2, which is identical to FY14. The average lbs of steam consumed per net kWhr in FY15 was 14.5, which is 0.5% lower than FY14. The average steam temperature for FY15 was 680.0° F, which is 0.2% lower than FY14 and 20.0° F lower than the design temperature of 700° F. It is noted that steam consumption per kWhr, both gross and net, are adversely affected by the very high levels associated with the aforementioned Turbine Generator No. 1 major overhaul in September/October 2012, and Turbine Generator No. 2 in November 2013. CAAI reported that during the Turbine Generator No. 2 overhaul in November 2013, some cracking was observed on the Stage 9 blades of the rotor, and the blading in that row was removed as a precautionary measure. CAAI originally indicated that a new set of blades would be manufactured and installed during a Turbine Generator No. 2 Outage in 2016, but advised in May 2015, that the implementation of the replacement blades installation would be delayed.



**Chart 14: Net Turbine Generator Conversion Rate** 

#### 4.1 Utility and Reagent Consumptions

**Table 4: Facility Utility and Reagent Consumptions** 

| Utility               | Units | Q4FY15<br>Total | Q4FY14<br>Total | Q4FY15"Per<br>Processed<br>Ton"<br>Consumption | Q4FY14"Per<br>Processed<br>Ton"<br>Consumption | FY15<br>Total | FY14<br>Total |
|-----------------------|-------|-----------------|-----------------|------------------------------------------------|------------------------------------------------|---------------|---------------|
| Purchased Power       | MWhr  | 5,477           | 5,409           | 0.06                                           | 0.06                                           | 22,001        | 22,724        |
| Fuel Oil              | Gal.  | 5,640           | 13,340          | 0.06                                           | 0.14                                           | 35,920        | 54,350        |
| Boiler Make-up        | Gal.  | 2,090,000       | 2,352,000       | 22.31                                          | 24.83                                          | 8,501,000     | 8,629,000     |
| Cooling Tower Make-up | Gal.  | 44,595,720      | 38,098,539      | 475.97                                         | 402.16                                         | 143,594,395   | 131,237,906   |
| Pebble Lime           | Lbs.  | 1,386,000       | 1,336,000       | 14.79                                          | 14.10                                          | 5,254,000     | 5,090,000     |
| Ammonia               | Lbs.  | 159,000         | 181,000         | 1.70                                           | 1.91                                           | 632,000       | 648,000       |
| Carbon                | Lbs.  | 102,000         | 106,000         | 1.09                                           | 1.12                                           | 408,000       | 406,000       |
| Dolomitic Lime        | Lbs.  | 294,000         | 244,000         | 3.14                                           | 2.58                                           | 984,000       | 1,084,000     |

Fuel oil usage during the quarter represents approximately 0.10% of the total heat input to the boilers, which compares favorably with industry averages, and slightly lower than the percentage of heat input in Q4FY14 which was 0.22%. Fuel oil is used to stabilize combustion of wet fuel, as well as during start-up and shut-down of the boilers for maintenance. Boiler makeup water usage during the quarter represents 3.1% of steam flow, and is acceptable. Pebble lime usage, at

1,386,000 lbs. is higher (3.7%) than the corresponding quarter last year, and the quarterly consumption rate of 14.8 lbs/ton is less than historical levels (16-18 lbs/ton).

In comparing Q4FY15 to Q4FY14 on a per processed ton consumption basis:

- the purchased power consumption rate was 2.4% higher
- the total fuel oil consumption rate was 57.3% lower
- the boiler make-up water consumption rate was 10.2% lower
- the cooling tower make-up water consumption rate was 18.4% higher
- the total pebble lime consumption rate was 4.9% higher
- the ammonia consumption rate was 11.2% lower
- the carbon consumption rate was 2.7% lower
- the total dolomitic lime consumption rate was 21.8% higher

The significant decrease in fuel oil consumption during the quarter is attributable to less startup/shutdown activities with the boilers, as well as not having any environmental excursions that require the use of auxiliary burners to control excess emissions.

# 4.2 **Safety & Environmental Training**

The Facility had no recordable accidents during the quarter and has operated 1,685 days without an OSHA recordable incident through the end of June 2015. Safety and Environmental training was conducted during the quarter with themes as follows:

#### **April 2015**

- Safety:
  - Mobile Equipment
  - Hand Tool Safety
  - Machine Guarding
- Environmental:
  - Environmental Metrics
  - Most Advanced Control Technology (MACT)

#### May 2015

- Safety:
  - Peer Support Hazard Communication
  - Globally Harmonized System (GHS)
  - Corrosives
  - Compressed Gases
  - Flammable Liquids
- Environmental:
  - Environmental Upsets
  - Carbon Monoxide (CO) Causes and Responses

#### **June 2015**

- Safety:
  - Emergency Action Plan
  - Fire Protection Equipment
  - Bloodborne Pathogens
- Environmental:
  - Environmental Upsets
    - Opacity
    - Nitrogen Oxides (NO<sub>x</sub>)
    - Sulfur Dioxide (SO<sub>2</sub>)

# 5.0 Facility Maintenance

Throughout the quarter, significant routine and preventative maintenance was performed. HDR considers that the Facility is implementing an effective maintenance regimen, and is performing routine and preventative maintenance, along with selected equipment replacements in a timely manner. CAAI monthly maintenance reports provide a detailed account of maintenance performed.

Beginning June 16, Boiler No. 3 experienced 35.5 hours of downtime for scheduled cleaning. In addition to the scheduled cleaning outage, CAAI reports that 813 preventative maintenance actions were completed during the quarter.

#### 5.1 **Availability**

Facility availabilities for Q4FY15 are shown in Table 5. According to CAAI reports, the average unit availabilities for Boiler Nos. 1, 2, and 3 for Q4FY15 were 100.0%, 100.0%, and 98.4%, respectively. The three-boiler average availability during the quarter was 99.5%, which is good.

During Q4FY15, the average availability for Turbine Generator Nos. 1 and 2 was 80.8%, and 98.5%. The two-turbine generator average availability during the quarter was 89.7%, which is indicative of the significant downtime experienced by Turbine Generator No. 1 in May and June for the exciter failure.

Overall boiler availability for FY15 was 96.3%, and overall turbine generator availability was 96.8%. Overall availabilities for the boilers are highly acceptable and above industry averages, noting that these reported availability metrics exclude standby time experienced during the fiscal year which amounted to 395.3 hours for the boilers and 195.1 hours for the turbine generators. Annual turbine-generator availability was negatively impacted by the Turbine Generator No. 1 exciter failure.

**Table 5: Quarterly Facility Unit Availabilities** 

| Availability        | Q1FY15<br>Average | Q2FY15<br>Average | Q3FY15<br>Average | Q4FY15<br>Average | FY15<br>Average |
|---------------------|-------------------|-------------------|-------------------|-------------------|-----------------|
| Boiler No. 1        | 93.8%             | 100.0%            | 92.4%             | 100.0%            | 96.6%           |
| Boiler No. 2 100.0% |                   | 93.6%             | 93.1%             | 100.0%            | 96.7%           |
| Boiler No. 3 96.2%  |                   | 93.9%             | 93.8%             | 98.4%             | 95.6%           |
| Avg.                | 96.7%             | 95.8%             | 93.1%             | 99.5%             | 96.3%           |
| Turbine No. 1       | 100.0%            | 95.0%             | 100.0%            | 80.8%             | 94.0%           |
| Turbine No. 2       | 100.0%            | 99.6%             | 100.0%            | 98.5%             | 99.5%           |
| Avg.                | 100.0%            | 97.3%             | 100.0%            | 89.7%             | 96.8%           |

#### 5.2 **Downtime Summary**

During the quarter, the Facility experienced no unscheduled downtime for the boilers, and two (2) instances of unscheduled downtime for the turbine

generators totaling 456.7 hours. Beginning June 16, 2015, Boiler No. 3 experienced 35.5 hours of downtime for scheduled maintenance. No standby time was experienced by the Facility during the quarter. Details of downtime events experienced during the quarter are portrayed in Tables 6 and 7:

#### Table 6: Boiler Downtime - Q4FY15

| Boiler<br>Number | Outage<br>Begin<br>Date | Outage<br>End<br>Date | Hours<br>Unavailable | Downtime<br>Classification              | Reason Unavailable |  |  |  |  |
|------------------|-------------------------|-----------------------|----------------------|-----------------------------------------|--------------------|--|--|--|--|
| 3                | 6/16/15                 | 6/17/15               | 35.5                 | 5.5 Scheduled Scheduled Boiler Cleaning |                    |  |  |  |  |
| Total Unso       | cheduled Do             | owntime               |                      |                                         | 0.0 Hours          |  |  |  |  |
| Total Sche       | duled Dow               | ntime                 |                      |                                         | 35.5 Hours         |  |  |  |  |
| Total Stan       | dby Downti              | me                    |                      |                                         | 0.0 Hours          |  |  |  |  |
| Total Downtime   |                         |                       |                      |                                         | 35.5 Hours         |  |  |  |  |

# **Table 7: Turbine Generator Downtime - Q4FY15**

| Turbine<br>Generator<br>Number | Outage<br>Begin<br>Date | Outage<br>End<br>Date | Hours<br>Unavailable | Downtime<br>Classification | Reason Unavailable                                                                    |  |  |  |  |  |  |
|--------------------------------|-------------------------|-----------------------|----------------------|----------------------------|---------------------------------------------------------------------------------------|--|--|--|--|--|--|
| 2                              | 4/27/15                 | 4/28/15               | 32.0                 | Unscheduled                | Repair of a condenser tube leak and troubleshooting an issue with closing the breaker |  |  |  |  |  |  |
| 1                              | 5/18/15                 | 6/5/15                | 424.7                | Unscheduled                | Exciter Failure                                                                       |  |  |  |  |  |  |
| Total Unsch                    | neduled Do              | wntime                |                      |                            | 456.7 Hours                                                                           |  |  |  |  |  |  |
| Total Sched                    | luled Dowr              | itime                 |                      |                            | 0.0 Hours                                                                             |  |  |  |  |  |  |
| <b>Total Stand</b>             | by Downtir              | ne                    |                      |                            | 0.0 Hours                                                                             |  |  |  |  |  |  |
| Total Downtime                 |                         |                       |                      |                            | 456.7 Hours                                                                           |  |  |  |  |  |  |

#### 5.3 Facility Housekeeping

CAAI is performing Facility housekeeping and maintaining plant cleanliness in accordance with acceptable industry practices. A site inspection was conducted in May 2015. At the time of the inspection, new deficiencies were recorded and prior deficiencies were given a status update. Photos of interest from the inspection are depicted in Appendix B. The Facility housekeeping ratings from the May 2015 inspection are presented in Table 8.

Table 8: Facility Housekeeping Ratings - May 2015

| Table of Fac                  | mity Houdonoop                               | ning Katings - W     | May 2010     |  |
|-------------------------------|----------------------------------------------|----------------------|--------------|--|
| Facility Area                 | Acceptable                                   | Needs<br>Improvement | Unacceptable |  |
| Tipping Floor                 |                                              | √ <sup>(1)</sup>     |              |  |
| Citizen's Drop-off Area       |                                              | √ <sup>(2)</sup>     |              |  |
| Tipping Floor Truck Exit      | $\sqrt{}$                                    |                      |              |  |
| Front Parking Lot             | $\sqrt{}$                                    |                      |              |  |
| Rear Parking Lot              | $\sqrt{}$                                    |                      |              |  |
| <b>Boiler House Pump Room</b> | $\sqrt{}$                                    |                      |              |  |
| Lime Slurry Pump Room         | $\sqrt{}$                                    |                      |              |  |
| Switchgear Area               | $\sqrt{}$                                    |                      |              |  |
| Ash Load-out Area             | $\sqrt{}$                                    |                      |              |  |
| Vibrating Conveyor Area       | $\sqrt{}$                                    |                      |              |  |
| Ash Discharger Area           | $\sqrt{}$                                    |                      |              |  |
| Cooling Tower Area            | $\sqrt{}$                                    |                      |              |  |
| Truck Scale Area              | $\sqrt{}$                                    |                      |              |  |
| SDA/FF Conveyor Area          | $\sqrt{}$                                    |                      |              |  |
| SDA Penthouses                | $\sqrt{}$                                    |                      |              |  |
| Lime Preparation Area         |                                              |                      |              |  |
| Boiler Drum Levels            | $\overline{\hspace{1cm}}\sqrt{\hspace{1cm}}$ |                      |              |  |
| Turbine Room                  |                                              | √ <sup>(3)</sup>     |              |  |
| Electrical Room               | V                                            |                      |              |  |

Note (1): Tipping Floor – Needs Improvement

Wall panels damaged

Deteriorated Purlin

Note (2): Citizen's Drop-off Area – Needs Improvement

Damaged Curbing

Note (3): Turbine Room - Needs Improvement

• Ceiling panels corroded

#### 6.0 Environmental

The retrofit air pollution control equipment maintained emission concentrations well within the established regulations. Average Continuous Emission Monitoring System (CEMS) data collected for each monthly period during Q4FY15 are summarized in Appendix A. The Facility experienced no environmental exceedances during the quarter.

On August 8, 2014, CAAI requested via letter to the Virginia Department of Environmental Quality (VADEQ) relief from the steam permit limit requirements in the Facility's Title V and PSD permits. These requested changes relate to the permit values established for the steam to waste ratio, the result of which is a reduction in MSW throughput than would be the case with different value(s) for this established ratio. In recent discussions, CAAI indicated that it is reevaluating options to the proposed permit changes, and will provide further updates on this issue.

# 6.1 Nitrogen Oxide Emissions

During Q4FY15, the monthly emission concentrations of nitrogen oxides  $(NO_x)$  averaged 163.3 ppmdv, 159.3 ppmdv and 161.7 ppmdv for Boiler Nos. 1, 2, and 3, respectively. CAAI continues to operate the units at the lower (160 ppmdv) set-points, except immediately following a scheduled outage and associated boiler cleaning.

#### 6.2 Sulfur Dioxide Emissions

During Q4FY15 the monthly emission concentration of stack sulfur dioxide (SO<sub>2</sub>) averaged 1.3 ppmdv, 1.3 ppmdv, and 0.3 ppmdv for Boiler Nos. 1, 2, and 3, respectively. All of these stack SO<sub>2</sub> concentrations are significantly below the 40 CFR Subpart Cb requirement of 29 ppmdv @ 7% O<sub>2</sub>.

#### 6.3 Carbon Monoxide Emissions

During Q4FY15, the average CO emission concentrations on Boiler Nos. 1, 2, and 3 were 33.3 ppmdv, 33.7 ppmdv, and 31.0 ppmdv, respectively, and all are well within permit limits (100 ppmdv, hourly average).

#### 6.4 **Opacity**

During Q4FY15, the average opacity for Boiler Nos. 1, 2, and 3 was 0.0%, 0.4%, and 0.2% respectively. All of these averages are significantly below the 10% (6-minute) average permit limit.

# 6.5 **Daily Emissions Data**

Appendix A, Tables 11, 12, and 13 tabulate the monthly average, maximum, and minimum emissions data for each unit during Q4FY15. Excursions, if any, would appear in bold print. It should be noted that these tabulations of monthly averages, reported here for informational purposes, are based on tabulations of daily averages. These averages do not correlate with official reports to the regulatory agencies because of differences in averaging times and other technical differences required by agency report formats.

#### 6.6 **2015 Annual Stack Testing**

Annual stack testing was conducted March  $23^{rd}$  through March  $26^{th}$ , 2015 by Testar Inc. Ten years of stack test data including 2015 results are summarized in Chart 15 and Table 9. The 2015 test results demonstrate compliance well within the permit limits for all parameters. In addition to the tests required by the Facility permit, additional tests for small particulate matter (PM < 2.5) were conducted. While there are no current regulatory limits established for PM < 2.5, average results for 2015 were 0.003 Gr/DSCF (grains per dry standard cubic foot) corrected to 7%  $O_2$ , compared to the 2014 Annual Stack Testing PM <2.5 Results which averaged 0.004 Gr/DSCF corrected to 7%  $O_2$ .

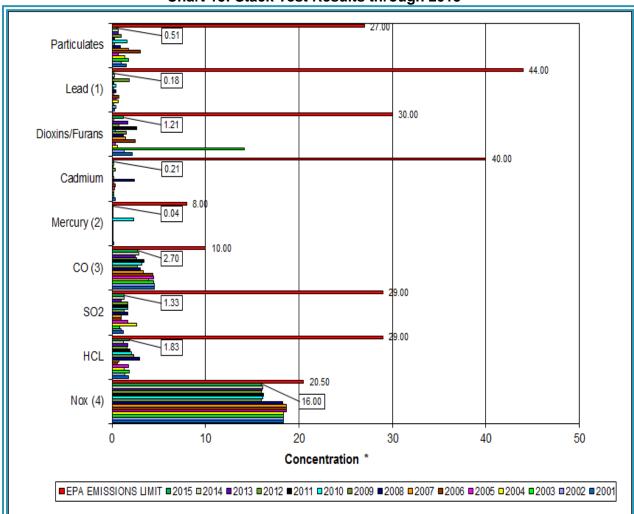


Chart 15: Stack Test Results through 2015

Note (1): Lead emissions have been decreased by a factor of 10 for trending purposes

Note (2): Mercury emissions have been decreased by a factor of 100 for trending purposes

Note (3): CO emissions have been decreased by a factor of 10 for trending purposes

Note (4): NO<sub>x</sub> emissions have been decreased by a factor of 10 for trending purposes

Table 9: Stack Test Results through 2015

|              |                           | NOx(4)     | HCL          | SO <sub>2</sub> | CO(3)    | Mercury(2)   | Cadmium      | Dioxins/Furans | Lead(1)      | Particulates | P.M. 2.5    |
|--------------|---------------------------|------------|--------------|-----------------|----------|--------------|--------------|----------------|--------------|--------------|-------------|
|              |                           | (ppmdv)    | (ppmdv)      | (ppmdv)         | (ppmdv)  | (ug/dscm)    | (ug/dscm)    | (ng/dscm)      | (ug/dscm)    | (mg/dscm)    | (gr/dscf)   |
|              | Boiler 1                  | 187        | 1.86         | 2               | 47       | 0.4          | 0.40         | 0.382          | 6.8          | 0.5          |             |
| 2005         | Boiler 2                  | 186        | 1.83         | 1               | 48       | 0.4          | 0.2          |                | 4.9          | 0.8          |             |
| 20           | Boiler 3                  | 188        | 1.68         | 2               | 39       | 0.4          | 0.2          |                | 1.9          | 0.7          |             |
|              | AVERAGE                   | 187.00     | 1.79         | 1.67            | 44.67    | 0.40         | 0.27         | 0.38           | 4.53         | 0.67         |             |
|              |                           |            |              |                 |          |              |              |                |              |              |             |
|              | Boiler 1                  | 187        | 0.85         | 1               | 43       | 0.38         | 0.4          |                | 7.79         | 4.84         |             |
| 2006         | Boiler 2                  | 185        | 0.483        | 1               | 47       | 0.4          | 0.19         |                | 2.51         | 2.15         |             |
| 7(           | Boiler 3                  | 189        | 0.529        | 1               | 42       | 0.4          | 0.57         | 2.48           | 12.4         | 2            |             |
|              | AVERAGE                   | 187.0      | 0.62         | 1.00            | 44.00    | 0.39         | 0.39         | 2.48           | 7.57         | 3.00         | -           |
|              | Dellar 4                  | 407        | 0.00         | 4               | 24       | 0.20         | 0.05         |                | 0.04         | 0.00         |             |
| _            | Boiler 1                  | 187<br>185 | 0.82<br>0.68 | 1               | 31<br>36 | 0.38<br>0.39 | 0.25<br>0.19 | 1.42           | 2.31<br>2.12 | 2.03<br>2.04 |             |
| 2007         | Boiler 2                  |            |              | 1               | 34       |              |              | 1.42           |              |              | -           |
| Ñ            | Boiler 3  AVERAGE         | 189        | 0.84         |                 |          | 0.59         | 0.16         | 4.40           | 1.55         | 1.33         |             |
|              | AVERAGE                   | 187.0      | 0.78         | 1.00            | 33.67    | 0.46         | 0.20         | 1.42           | 1.99         | 1.80         |             |
|              | Boiler 1                  | 181        | 2.96         | 2               | 37       | 0.45         | 6.60         | 1.25           | 9.4          | 1.46         | <del></del> |
| <b>&amp;</b> | Boiler 2                  | 182        | 3.52         | 2               | 30       | 0.45         | 0.50         | 1.20           | 2.6          | 0.82         |             |
| 2008         | Boiler 3                  | 186        | 2.43         | 1               | 24       | 1.03         | 0.16         |                | 0.23         | 0.48         |             |
| N            | AVERAGE                   | 183.0      | 3.0          | 1.67            | 30.3     | 0.63         | 2.4          | 1.25           | 4.1          | 0.9          |             |
|              | ATENAGE                   | 100.0      | 0.0          | 1.07            | 00.0     | 0.00         | 2.7          | 1,20           | 711          | 0.0          |             |
|              | Boiler 1                  | 159        | 1.40         | 2               | 28       | 0.184        | 0.191        |                | 2.260        | 0.483        |             |
| 6            | Boiler 2                  | 158        | 2.12         | 1               | 25       | 0.271        | 0.143        |                | 0.894        | 0.068        |             |
| 2009         | Boiler 3                  | 163        | 3.53         | 1               | 29       | 0.198        | 0.256        | 1.54           | 3.030        | 0.155        |             |
|              | AVERAGE                   | 160        | 2.35         | 1.33            | 27.33    | 0.22         | 0.20         | 1.54           | 2.061        | 0.235        | -           |
|              |                           |            |              |                 |          |              | 0.00         |                |              | 0.200        |             |
|              | Boiler 1                  | 159        | 2.69         | 1               | 29       | 5.76         | 0.120        |                | 1.33         | 3.690        | 0.00410     |
| 0_           | Boiler 2                  | 158        | 0.67         | 1               | 28       | 29.50        | 0.032        | 0.35           | 3.00         | 0.914        | 0.00630     |
| 2010         | Boiler 3                  | 168        | 2.85         | 3               | 38       | 34.70        | 0.241        |                | 8.71         | 0.336        | 0.00990     |
|              | AVERAGE                   | 161.7      | 2.07         | 1.67            | 31.67    | 23.32        | 0.13         | 0.35           | 4.347        | 1.647        | 0.007       |
|              |                           |            |              |                 |          |              |              |                |              |              |             |
|              | Boiler 1                  | 167        | 2.15         | 2               | 28       | 0.36         | 0.140        | 2.67           | 1.72         | 0.130        | 0.00570     |
| 7            | Boiler 2                  | 159        | 1.14         | 1               | 38       | 0.44         | 0.140        |                | 1.46         | 0.350        | 0.00690     |
| 2011         | Boiler 3                  | 161        | 2.40         | 2               | 37       | 0.36         | 0.110        |                | 1.47         | 0.350        | 0.00170     |
|              | AVERAGE                   | 162.3      | 1.90         | 1.67            | 34.33    | 0.39         | 0.13         | 2.67           | 1.550        | 0.277        | 0.005       |
|              |                           |            |              |                 |          |              |              |                |              |              |             |
|              | Boiler 1                  | 163        | 1.14         | 2               | 23       | 0.30         | 0.310        |                | 1.34         | 0.640        | 0.00932     |
| 2012         | Boiler 2                  | 156        | 2.02         | 2               | 29       | 0.34         | 0.250        | 0.75           | 6.52         | 1.280        | 0.00782     |
| 70           | Boiler 3                  | 161        | 1.66         | 1               | 27       | 0.37         | 0.590        |                | 47.80        | 1.020        | 0.00679     |
|              | AVERAGE                   | 160.0      | 1.61         | 1.67            | 26.33    | 0.34         | 0.38         | 0.75           | 18.553       | 0.980        | 0.008       |
|              | D-21 4                    | 401        | 4 40         |                 | 60       | 0.00         | 0.404        |                | 4 45         | 0.007        | 0.00007     |
| · ·          | Boiler 1                  | 164        | 1.48         | 1               | 28       | 0.36         | 0.134        | 4.00           | 1.45         | 0.637        | 0.00637     |
| 2013         | Boiler 2                  | 158        | 1.98         | 1               | 25       | 0.37         | 0.112        | 1.66           | 1.05         | 0.737        | 0.00475     |
| 7            | Boiler 3                  | 159        | 1.52         | 1               | 22       | 0.42         | 0.137        | 4.00           | 3.03         | 0.733        | 0.00471     |
|              | AVERAGE                   | 160.3      | 1.66         | 1.00            | 25.00    | 0.38         | 0.13         | 1.66           | 1.843        | 0.702        | 0.005       |
|              | Boiler 1                  | 167        | 1.13         | 2               | 35       | 0.33         | 0.270        | 0.16           | 3.82         | 0.282        | 0.00337     |
| 4            | Boiler 1 Boiler 2         | 157        | 1.13         | 1               | 35       | 0.33         | 0.270        | 0.16           | 2.52         | 1.240        | 0.00337     |
| 2014         | Boiler 3                  | 161        | 1.02         | 1               | 17       | 0.35         | 0.163        |                | 2.52         | 0.520        | 0.00415     |
| ~            | AVERAGE                   | 161.7      | 1.22         | 1.33            | 29.00    | 0.49         | 0.228        | 0.16           | 3.063        | 0.681        | 0.00425     |
|              | AVENAGE                   | 101.7      | 1.22         | 1.00            | 23.00    | 0.00         | 0.23         | 0.10           | 3.003        | 0.001        | 0.004       |
|              | Boiler 1                  | 164        | 1.80         | 2               | 25       | 0.32         | 0.102        |                | 1.00         | 0.513        | 0.00540     |
| 2            | Boiler 2                  | 157        | 1.99         | 1               | 29       | 0.32         | 0.102        |                | 1.30         | 0.532        | 0.00340     |
| 2015         | Boiler 3                  | 159        | 1.71         | 1               | 27       | 0.39         | 0.409        | 1.21           | 3.04         | 0.499        | 0.00074     |
| , ,          | AVERAGE                   | 160.0      | 1.83         | 1.33            | 27.00    | 0.36         | 0.21         | 1.21           | 1.778        | 0.515        | 0.003       |
|              |                           |            |              |                 |          |              |              |                |              |              |             |
|              | EPA EMISSIONS LIMIT       | 205        | 29           | 29              | 100      | 80           | 40           | 30             | 440          | 27           |             |
|              | Percent of Limit for 2015 | 78.9%      | 4.2%         | 4.6%            | 29.0%    | 0.5%         | 0.6%         | 0.5%           | 0.7%         | 2.5%         |             |
|              |                           |            |              |                 |          |              |              |                |              |              |             |

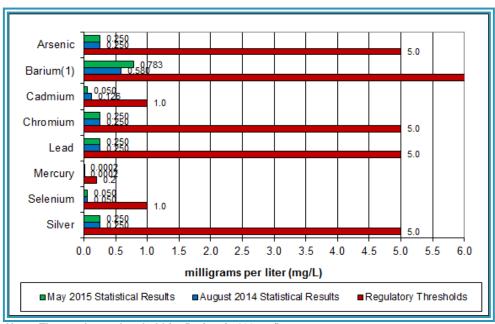
#### 6.7 **Ash System Compliance**

The dolomitic lime feed rate is adjusted periodically in order to maintain a desired ash pH level in the range of 8.0 to 11.0. Since initial startup, the feed rate has varied from between 1 to 9 lbs per ton. Ash Toxicity (TCLP) tests were performed for field samples collected over a seven (7) day period in May 2015, and results indicate that the average pH during testing was 9.4. Results from the TCLP testing conducted in May 2015 are depicted in Table 10 and Chart 16 below.

Table 10: Comparison of Statistical Results and Regulatory Thresholds for Metal Analytes

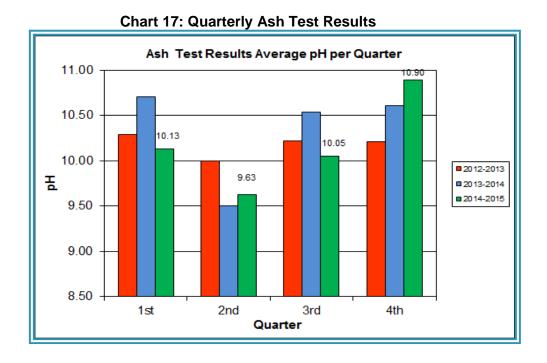
| Metals   | 90% Upper<br>Confidence<br>(May 2015) | 90% Upper<br>Confidence<br>(August 2014) | Regulatory<br>Threshold<br>(mg/L) | % of Threshold<br>(May 2015) | % of Threshold<br>(August 2014) |  |
|----------|---------------------------------------|------------------------------------------|-----------------------------------|------------------------------|---------------------------------|--|
| Arsenic  | enic 0.250 0.250                      |                                          | 5.0                               | 5.00%                        | 5.00%                           |  |
| Barium   | arium 0.783 0.92                      |                                          | 100.0                             | 0.78%                        | 0.92%                           |  |
| Cadmium  | admium 0.050 0.0                      |                                          | 1.0                               | 5.00%                        | 5.00%                           |  |
| Chromium | nromium 0.250                         |                                          | 5.0                               | 5.00%                        | 5.00%                           |  |
| Lead     | <b>ad</b> 0.250 0                     |                                          | 5.0                               | 5.00%                        | 5.00%                           |  |
| Mercury  | cury 0.0002 0.00024                   |                                          | 0.2                               | 0.10%                        | 0.12%                           |  |
| Selenium | nium 0.050 0.050                      |                                          | 1.0                               | 5.00%                        | 5.00%                           |  |
| Silver   | ilver 0.250 0.2                       |                                          | 5.0                               | 5.00%                        | 5.00%                           |  |

Chart 16: Ash Toxicity Characteristic Leaching Procedure (TCLP) Results



Note: The regulatory threshold for Barium is 100 mg/L

CAAI also samples ash monthly in-house, and documents pH reading to adjust dolomitic lime feed rate. The results for the ash pH tests are found below in Chart 17 where each quarter is represented by the average of the respective monthly readings. During Q4FY15, the average ash pH for in-house tests was 10.9, which is approaching the high end of the designed pH range.



# APPENDIX A FACILITY CEMS DATA

Table 11: Unit #1 Monthly Summary for Reportable Emissions Data

| Group#-Channel#   |            | G8-C35    | G8-C28             | G8-C8              | G8-C4     | G8-C12             | G8-C34    | G8-C37    | G8-C40    | G8-C39   |
|-------------------|------------|-----------|--------------------|--------------------|-----------|--------------------|-----------|-----------|-----------|----------|
| Long Descrip.     |            | U-1 Steam | U-1 Econ           | U-1 Stack          | U-1 Stack | U-1 Stack          | U-1 Opaci | U-1 FF In | U-1 Carbo | U-1 Lime |
| Short Descrip.    |            | SteamFl   | SO <sub>2</sub> ec | SO <sub>2</sub> sc | COsc      | NO <sub>x</sub> sc | Opacity   | FF InTemp | Carblnj   | LimeFlow |
| Units             |            | K#/Hr     | ppmc               | ppm                | ppmc      | ppmc               | %         | deg F     | #/hr      | gpm      |
| Range             |            | 0-100     | 0-2000             | 0-500              | 0-4000    | 0-1000             | 0-100     | 100-500   | 0-50      | 0-20     |
|                   | AVG        | 82.8      | 58.0               | 2.0                | 35.0      | 166.0              | 0.0       | 299.0     | 16.3      | 3.4      |
| Apr-15            | Max        | 87.0      | 84.0               | 5.0                | 44.0      | 169.0              | 0.2       | 304.0     | 17.5      | 3.9      |
|                   | Min        | 73.8      | 27.0               | 0.0                | 24.0      | 164.0              | 0.0       | 297.0     | 16.0      | 3.1      |
| May-15            | AVG        | 87.3      | 36.0               | 1.0                | 33.0      | 161.0              | 0.0       | 298.0     | 17.0      | 3.2      |
|                   | Max        | 89.2      | 61.0               | 3.0                | 44.0      | 166.0              | 0.0       | 298.0     | 20.6      | 3.5      |
|                   | Min        | 78.4      | 16.0               | 0.0                | 21.0      | 158.0              | 0.0       | 297.0     | 16.1      | 2.5      |
|                   | AVG        | 86.6      | 36.0               | 1.0                | 32.0      | 163.0              | 0.0       | 299.0     | 16.6      | 3.1      |
| Jun-15            | Max        | 90.4      | 55.0               | 3.0                | 45.0      | 185.0              | 0.6       | 300.0     | 20.5      | 3.6      |
|                   | Min        | 67.1      | 24.0               | 0.0                | 13.0      | 159.0              | 0.0       | 298.0     | 16.2      | 2.9      |
| Quarter Average   |            | 85.6      | 43.3               | 1.3                | 33.3      | 163.3              | 0.0       | 298.7     | 16.6      | 3.2      |
| Quarter Max Value |            | 90.4      | 84.0               | 5.0                | 45.0      | 185.0              | 0.6       | 304.0     | 20.6      | 3.9      |
| Quarter N         | /lin Value | 67.1      | 16.0               | 0.0                | 13.0      | 158.0              | 0.0       | 297.0     | 16.0      | 2.5      |
| Limits:           |            | 98        | NA                 | 29                 | 100       | 205                | 10        | 333       | 16(a)     |          |

<sup>(</sup>a) Carbon flow limit is a minimum value

<sup>\*</sup> Note: The data reported herein represent 24 hour average data for all parameters. Emissions excursions that are measured on shorter time intervals (ie., 4-hour block averages for CO) do not correlate with the 24 hour average data reported above.

Table 12: Unit #2 Monthly Summary for Reportable Emissions Data

| Group#-Channel#   |     | G8-C35    | G8-C28   | G8-C8              | G8-C4     | G8-C12             | G8-C34    | G8-C37    | G8-C40    | G8-C39   |
|-------------------|-----|-----------|----------|--------------------|-----------|--------------------|-----------|-----------|-----------|----------|
| Long Descrip.     |     | U-2 Steam | U-2 Econ | U-2 Stack          | U-2 Stack | U-2 Stack          | U-2 Opaci | U-2 FF In | U-2 Carbo | U-2 Lime |
| Short Descrip.    |     | SteamFl   | SO₂ec    | SO <sub>2</sub> sc | COsc      | NO <sub>x</sub> sc | Opacity   | FF InTemp | Carblnj   | LimeFlow |
| Units             |     | K#/Hr     | ppmc     | ppm                | ppmc      | ppmc               | %         | deg F     | #/hr      | gpm      |
| Range             |     | 0-100     | 0-2000   | 0-500              | 0-4000    | 0-1000             | 0-100     | 100-500   | 0-50      | 0-20     |
|                   | AVG | 84.4      | 57.0     | 2.0                | 37.0      | 158.0              | 0.4       | 300.0     | 16.4      | 3.2      |
| Apr-15            | Max | 88.6      | 73.0     | 5.0                | 50.0      | 166.0              | 1.1       | 302.0     | 17.4      | 3.6      |
|                   | Min | 72.6      | 41.0     | 0.0                | 21.0      | 151.0              | 0.0       | 292.0     | 16.1      | 2.7      |
|                   | AVG | 89.1      | 45.0     | 1.0                | 35.0      | 160.0              | 0.4       | 301.0     | 16.2      | 3.1      |
| May-15            | Max | 91.2      | 68.0     | 4.0                | 45.0      | 165.0              | 1.1       | 302.0     | 16.5      | 3.6      |
|                   | Min | 80.2      | 31.0     | 0.0                | 25.0      | 158.0              | 0.0       | 301.0     | 16.1      | 2.6      |
|                   | AVG | 89.2      | 41.0     | 1.0                | 29.0      | 160.0              | 0.3       | 301.0     | 16.2      | 3.0      |
| Jun-15            | Max | 92.8      | 68.0     | 4.0                | 37.0      | 177.0              | 2.0       | 302.0     | 16.9      | 3.4      |
|                   | Min | 68.8      | 28.0     | 0.0                | 22.0      | 156.0              | 0.0       | 301.0     | 16.0      | 2.7      |
| Quarter Average   |     | 87.6      | 47.7     | 1.3                | 33.7      | 159.3              | 0.4       | 300.7     | 16.3      | 3.1      |
| Quarter Max Value |     | 92.8      | 73.0     | 5.0                | 50.0      | 177.0              | 2.0       | 302.0     | 17.4      | 3.6      |
| Quarter Min Value |     | 68.8      | 28.0     | 0.0                | 21.0      | 151.0              | 0.0       | 292.0     | 16.0      | 2.6      |
| Limits:           |     | 96        | NA       | 29                 | 100       | 205                | 10        | 330       | 16(a)     |          |

<sup>(</sup>a) Carbon flow limit is a minimum value

<sup>\*</sup> Note: The data reported herein represent 24 hour average data for all parameters. Emissions excursions that are measured on shorter time intervals (ie., 4-hour block averages for CO) do not correlate with the 24 hour average data reported above.

Table 13: Unit #3 Monthly Summary for Reportable Emissions Data

| Group#-Channel#   |     | G8-C35    | G8-C28   | G8-C8              | G8-C4     | G8-C12             | G8-C34    | G8-C37    | G8-C40    | G8-C39   |
|-------------------|-----|-----------|----------|--------------------|-----------|--------------------|-----------|-----------|-----------|----------|
| Long Descrip.     |     | U-3 Steam | U-3 Econ | U-3 Stack          | U-3 Stack | U-3 Stack          | U-3 Opaci | U-3 FF In | U-3 Carbo | U-3 Lime |
| Short Descrip.    |     | SteamFl   | SO₂ec    | SO <sub>2</sub> sc | COsc      | NO <sub>x</sub> sc | Opacity   | FF InTemp | Carblnj   | LimeFlow |
| Units             |     | K#/Hr     | ppmc     | ppm                | ppmc      | ppmc               | %         | deg F     | #/hr      | gpm      |
| Range             |     | 0-100     | 0-2000   | 0-500              | 0-4000    | 0-1000             | 0-100     | 100-500   | 0-50      | 0-20     |
|                   | AVG | 83.4      | 39.0     | 0.0                | 31.0      | 159.0              | 0.1       | 302.0     | 16.3      | 3.3      |
| Apr-15            | Max | 87.1      | 57.0     | 1.0                | 41.0      | 171.0              | 0.6       | 304.0     | 17.4      | 3.5      |
|                   | Min | 73.9      | 25.0     | 0.0                | 19.0      | 158.0              | 0.0       | 298.0     | 16.1      | 2.8      |
|                   | AVG | 87.7      | 35.0     | 0.0                | 34.0      | 160.0              | 0.2       | 303.0     | 16.4      | 3.2      |
| May-15            | Max | 89.9      | 59.0     | 2.0                | 46.0      | 166.0              | 2.7       | 304.0     | 17.4      | 3.9      |
|                   | Min | 78.6      | 22.0     | 0.0                | 22.0      | 156.0              | 0.0       | 301.0     | 16.2      | 2.5      |
|                   | AVG | 87.2      | 56.0     | 1.0                | 28.0      | 166.0              | 0.2       | 303.0     | 16.4      | 3.2      |
| Jun-15            | Max | 92.0      | 111.0    | 4.0                | 41.0      | 180.0              | 1.1       | 306.0     | 17.0      | 3.6      |
|                   | Min | 68.1      | 30.0     | 0.0                | 10.0      | 90.0               | 0.0       | 302.0     | 16.0      | 2.9      |
| Quarter Average   |     | 86.1      | 43.3     | 0.3                | 31.0      | 161.7              | 0.2       | 302.7     | 16.4      | 3.2      |
| Quarter Max Value |     | 92.0      | 111.0    | 4.0                | 46.0      | 180.0              | 2.7       | 306.0     | 17.4      | 3.9      |
| Quarter Min Value |     | 68.1      | 22.0     | 0.0                | 10.0      | 90.0               | 0.0       | 298.0     | 16.0      | 2.5      |
| Limits:           |     | 98        | NA       | 29                 | 100       | 205                | 10        | 327       | 16(a)     |          |

<sup>(</sup>a) Carbon flow limit is a minimum value

<sup>\*</sup> Note: The data reported herein represent 24 hour average data for all parameters. Emissions excursions that are measured on shorter time intervals (ie., 4-hour block averages for CO) do not correlate with the 24 hour average data reported above.

# APPENDIX B SITE PHOTOS – MAY 2015

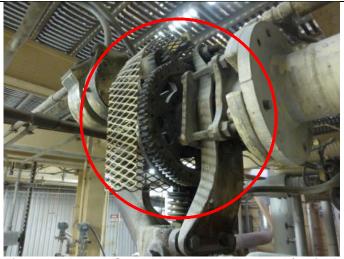


Figure 1: Rotary Sootblower Gears Exposed (typical of all 3 boilers) at Crane Pulpit Elevation – New Deficiency



Figure 2: Induced Draft Fan No. 1 Lagging deteriorated, west side of CEMS Enclosure – New Deficiency

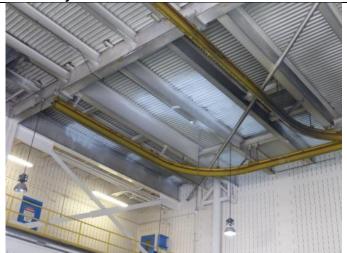


Figure 3: Primer coat applied on roof panels in Turbine Generator Enclosure – Existing Deficiency



Figure 4: Deteriorated kick plate repair in progress – New replacement plates welded to stairwell



Figure 5: North stairwell (walls, stairs, hand railings, etc.) painting complete – All Elevations



Figure 6: New Emergency Eye Wash Station installed at Ammonia Storage Tank



Figure 7: Turbine Generators – No Issues Observed



Figure 8: Deaerator - No Issues Observed



Figure 9: Cooling Tower/Ash Trailer Canopy – Photo from SDA Penthouse – No Issues Observed



Figure 10: Refuse Pit – Photo from south end of Charging Floor



Figure 11: Ferrous Recovery Magnet – No Issues Observed



Figure 12: New Economizer Access Decks – Painting/Preservation in Progress



Figure 13: Ash/Ferrous Metal Load-Out Area – No Issues Observed



Figure 14: Main Vibrating Conveyor – No Issues Observed



Figure 15: Dolomitic Lime Silo/APC Area – Photo from west side of Cooling Towers



Figure 16: Cooling Towers - No Issues Observed



Figure 17: Ash Trailer Canopy - No Issues Observed



Figure 18: Supplemental Waste Loading Dock – No Issues Observed



Figure 19: White Goods Roll-Off



Figure 20: Facility Scales and new Fire Station on left



Figure 21: General Facility Photo from up (West of Facility) Eisenhower Avenue



Figure 22: Boiler Feedwater Pumps – No Issues Observed



Figure 23: Condensate Pumps – No Issues Observed



Figure 24: General Facility Photo from northeast corner of property