





	Convert sequenced Font data into G-code, GCodeConversion()	
--	--	--

Input array section

bypass the row with 999 C N

assign first row of array as X
value

assign second row of array
as Y value

Scale X,Y based
from initial height,
 $\text{height}/18$

implement third row of array
as G and S values

convert data into string

Return converted
array section