

# Laser Range Finder for Space Applications

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## Problem Statement

Design, build, and test an opto-mechanical structure to facilitate a laser rangefinder (LRF) device and operations on-orbit, employing DFM (design for manufacturing) practices

## Deliverables

- Assembly Procedures, with justifications for reliability
- CAD Design
- Physical Prototype

## Mechanical Design

Design Approach:

- Internal Configuration
- Frame Design
- Validation and Prototyping
- Assembly Plan

Constraints:

- Maximum 3 day assembly time
- 1U size limit
- 2kg weight limit

## Optical Design

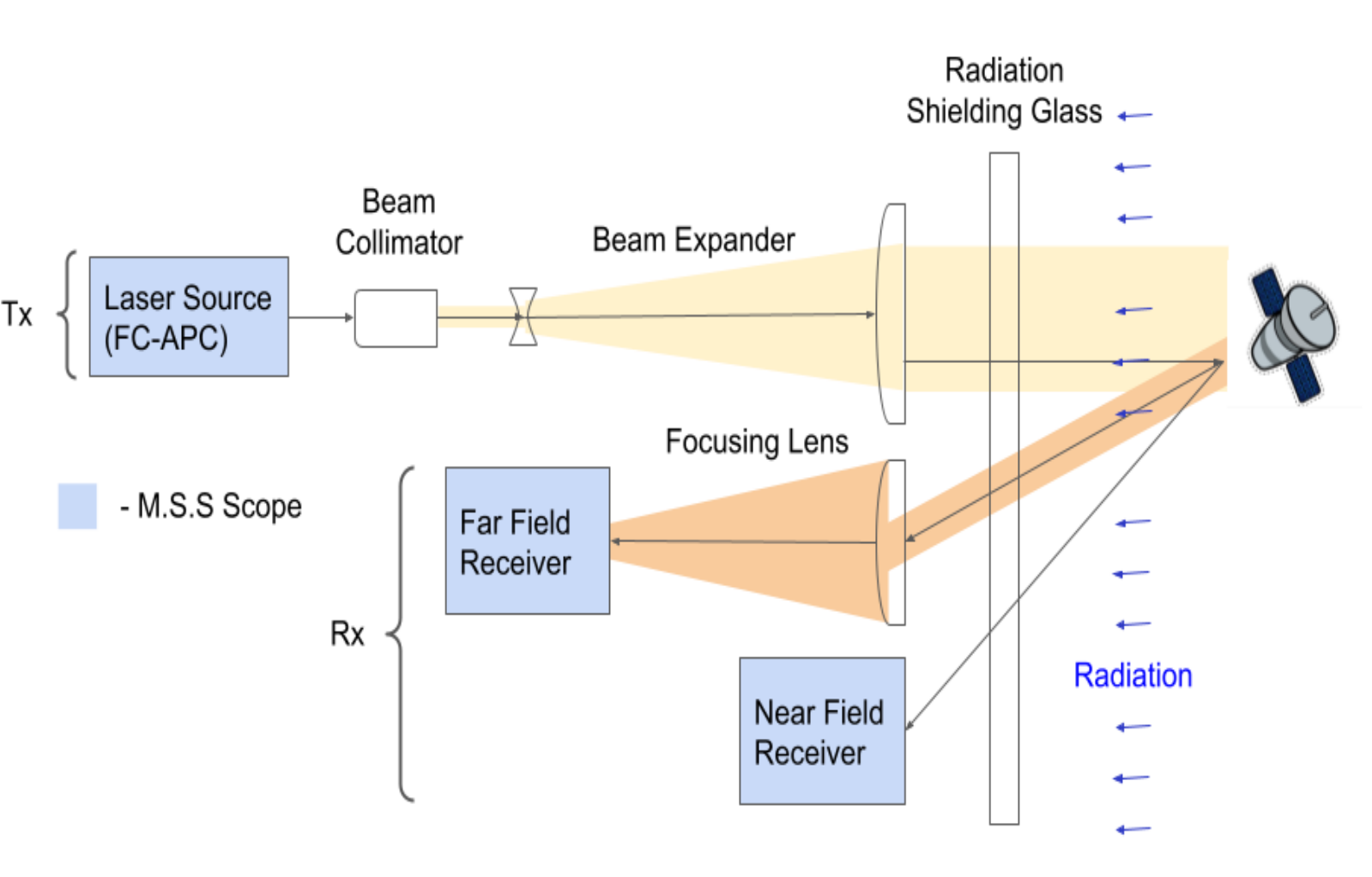
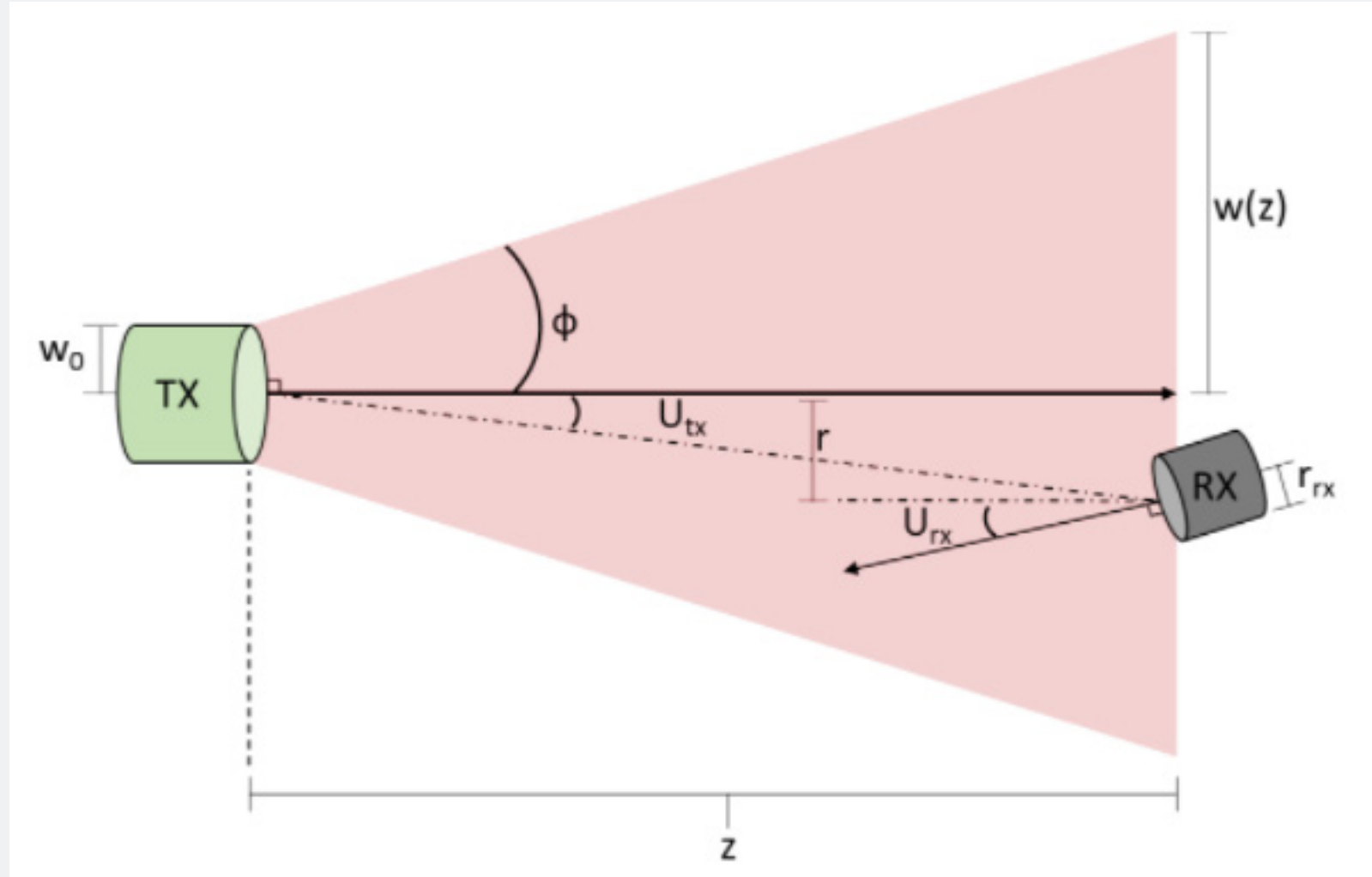
Design Approach:

- Model system parameters using an optical link budget
- Create optical system design
- Optical system testing

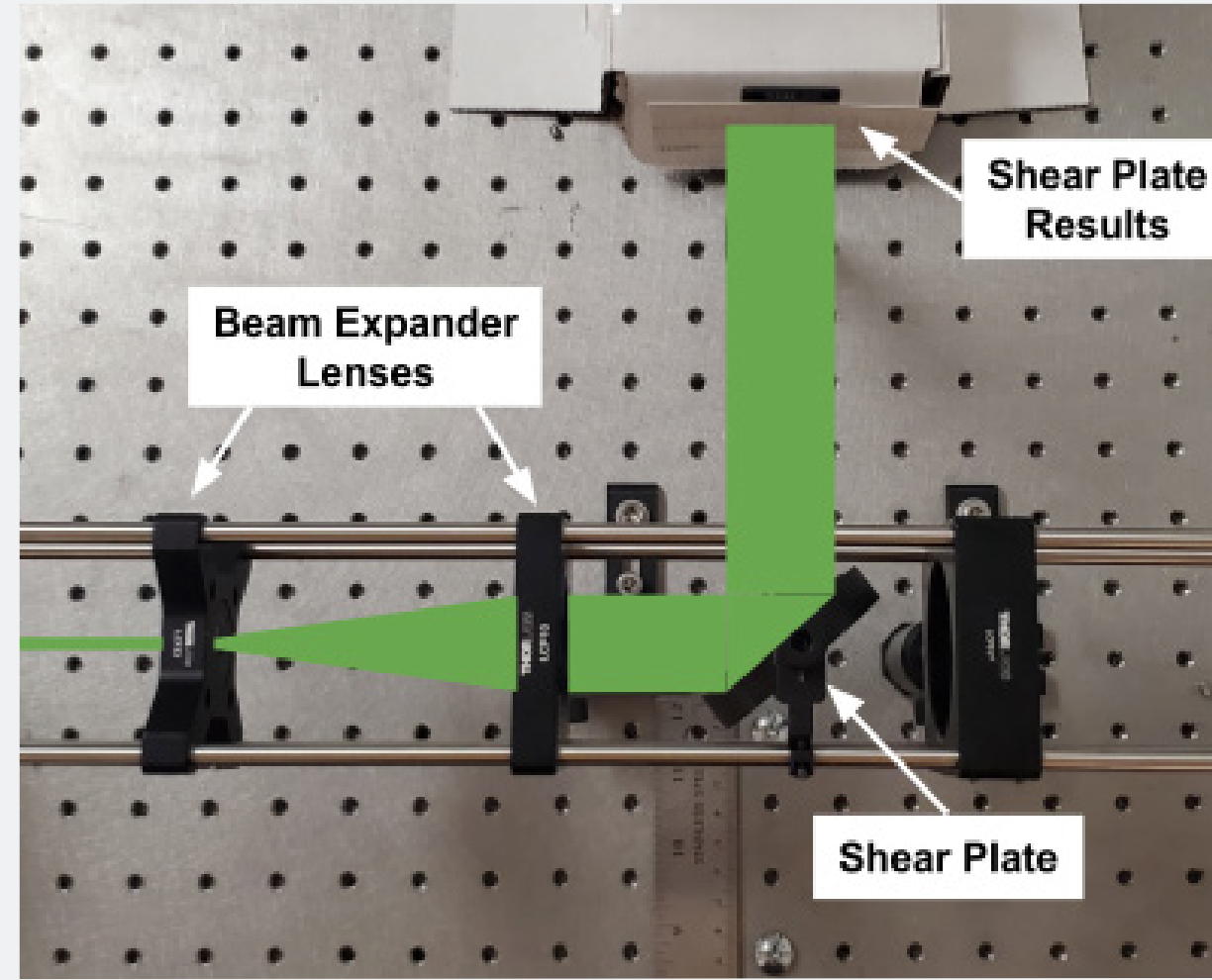
1. Collimation
2. Beam power
3. Beam width

Objectives:

Detect 1m, 2m, 5m objects at 500 km (Stretch Goal: 1000km)

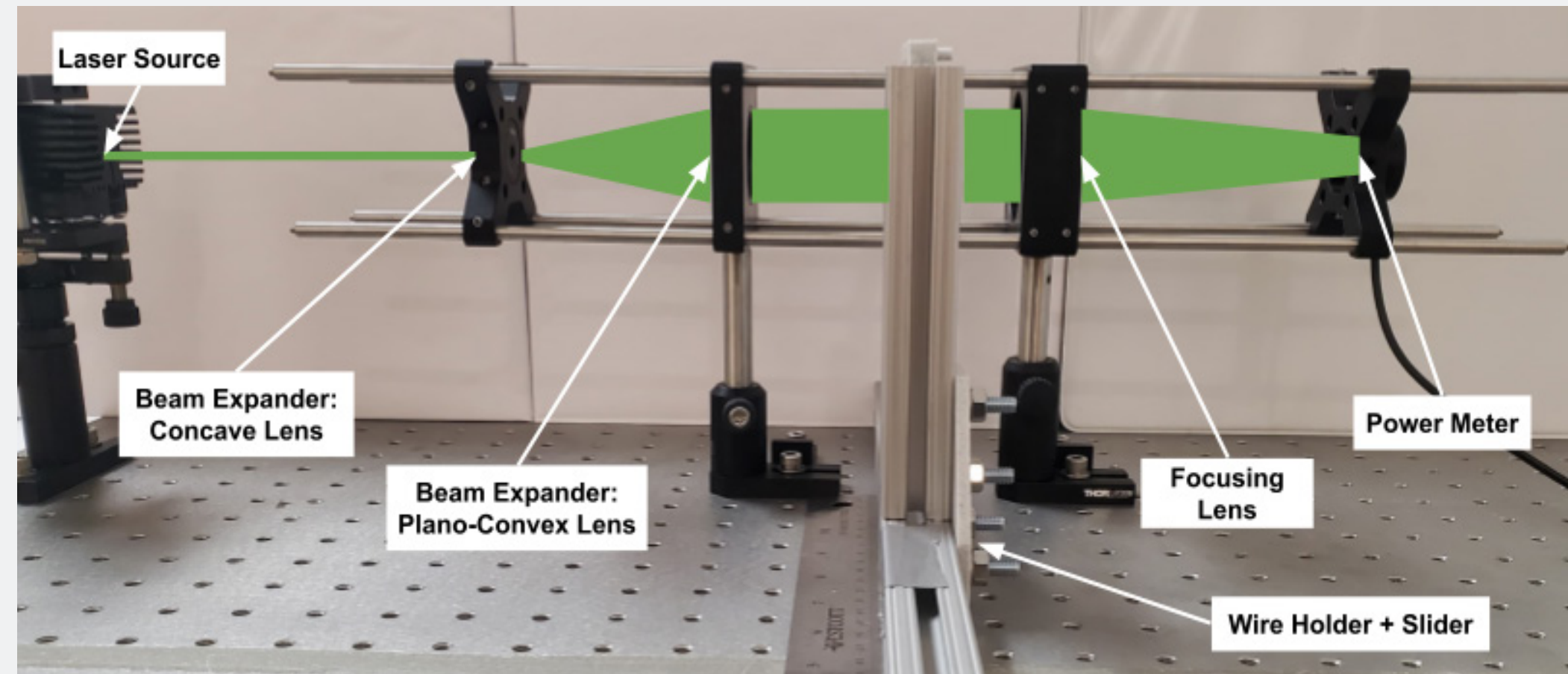


## Collimation Testing



- Useful for characterizing beam and diagnosing any inconsistencies present in alignment

## Beam Power & Width Testing



Beam power:  
Checks efficiency of optical system to validate minimum receive distance

Beam width:  
Validates that transmitted beam is properly expanded

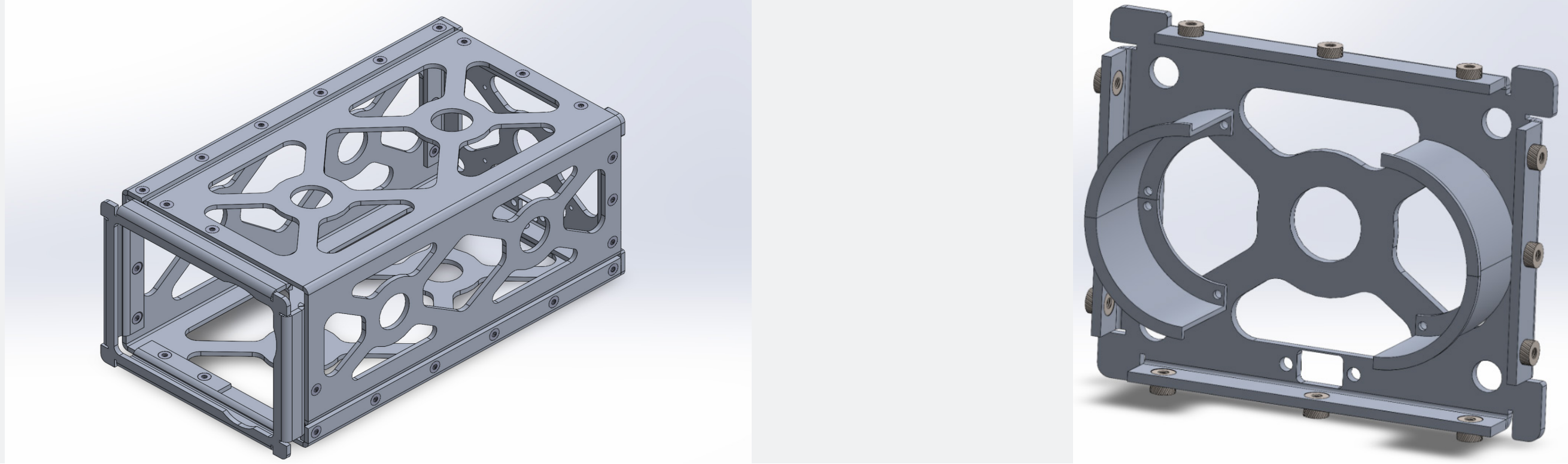
## Future Work

- Look into how the optical systems will survive space and launch
- Recommend more intensive testing and simulation of the payload under the full profile of launch vibration and shock, undergoing thermal qualification via bake test, and then proceeding to build flight-qualified modules
- Further test and iterate on the assembly process

## Background and Impact

- Millennium Space Systems creates reliable, low-cost satellite products for NASA, National Security Space, and commercial customers
- Laser Range Finders (LRFs) are used by satellites for location services and rendezvous operations, but translating them into space have proved challenging
- LRF modules adapted to space environments would make laser time transfer more widely available, improve space domain awareness, and greatly increase rendezvous capabilities
- By designing this LRF for space, a novel and unique assembly process is also required, which will set a standard for future laser modules

## Frame Design

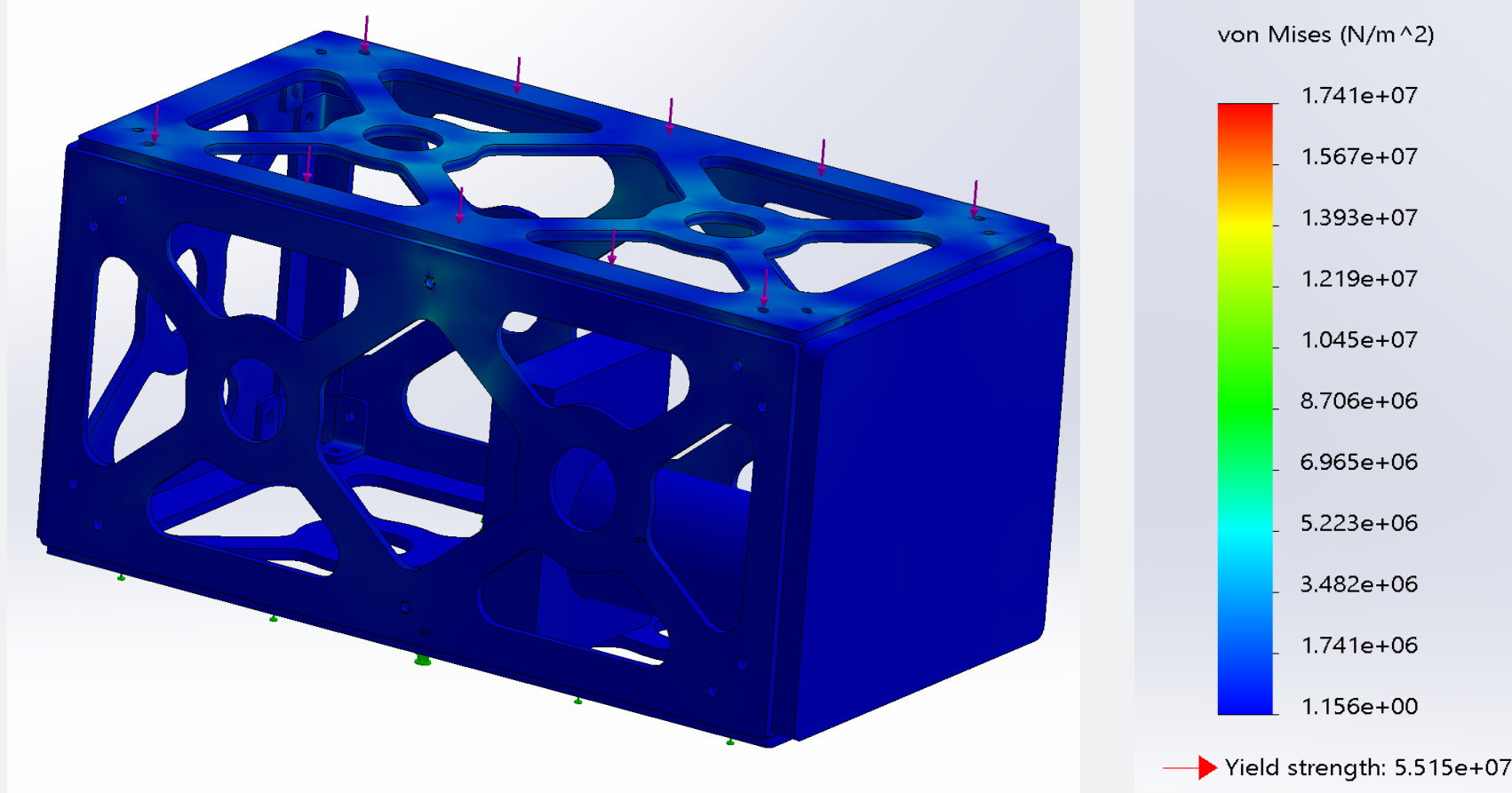


## Structure Validation

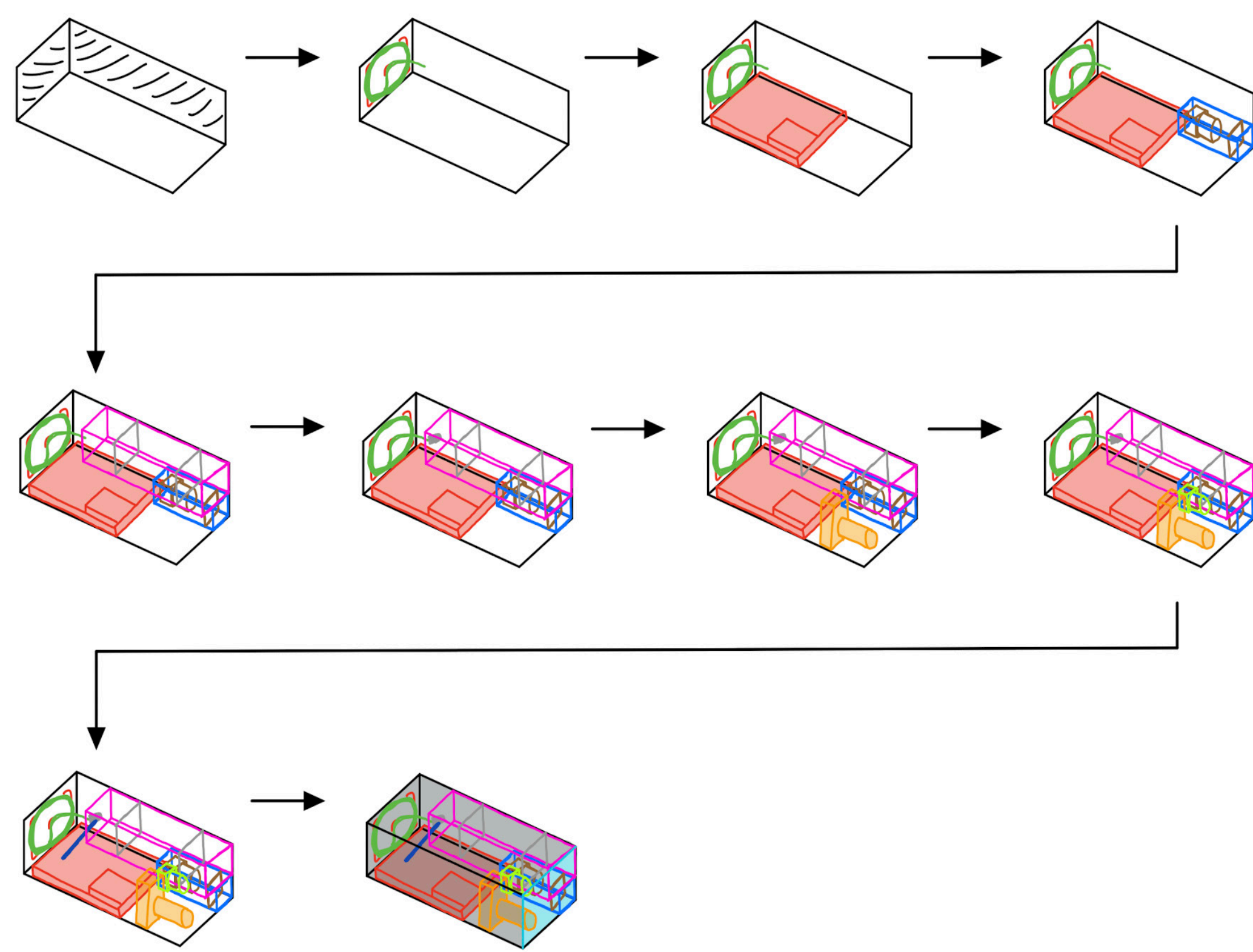
- Static Loading
- Vibration Loading

Additional Physical Properties:

- Venting/Outgassing
- Thermals
- Surviving Radiation



## Assembly Process

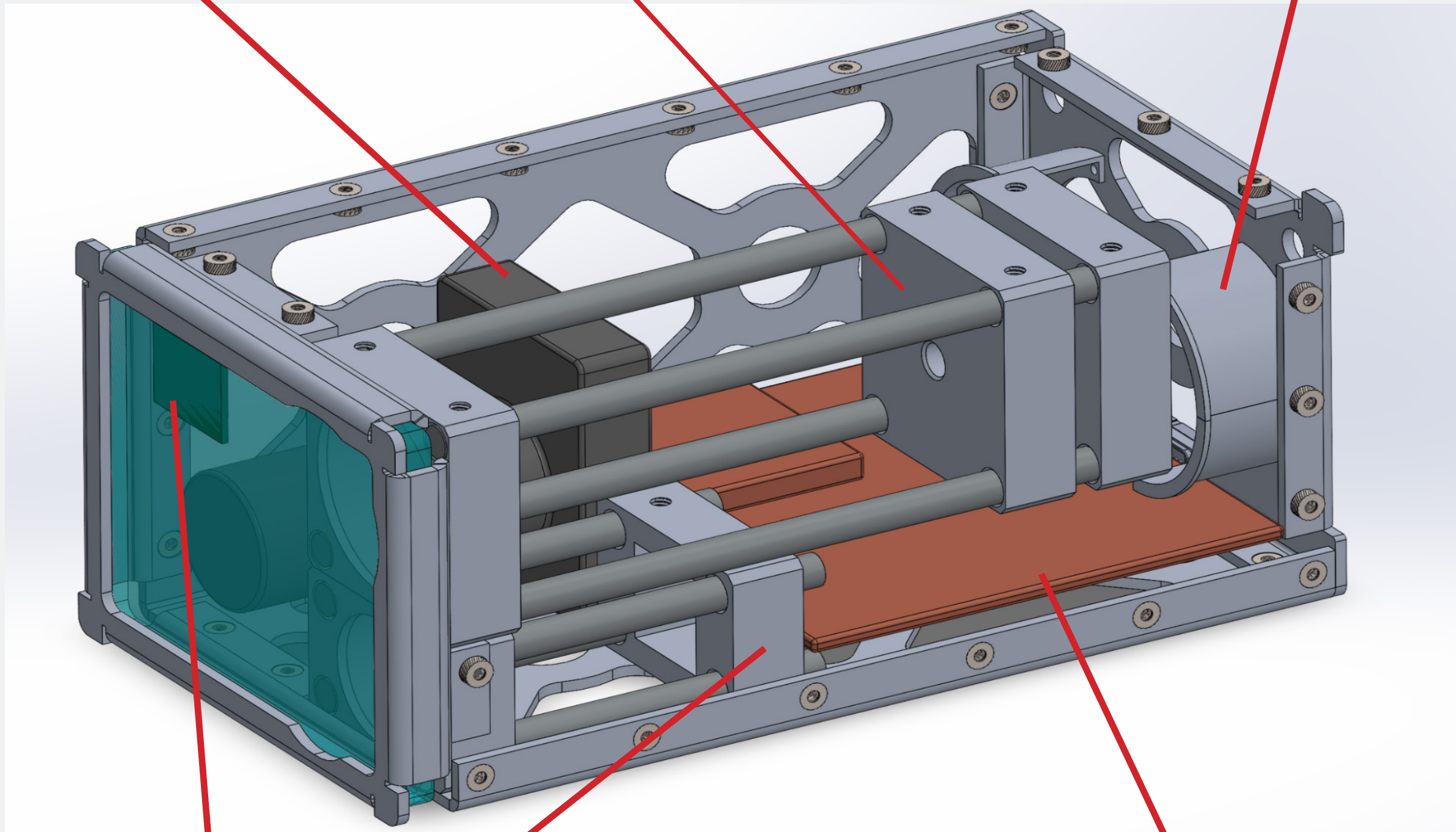


## Final Assembly

Situational Awareness  
Camera

Transmit Module  
• Custom Beam Expander

Spooling  
• Spooling Brackets



Receiver Modules  
• Near Field Sensor  
• Far Field Optical Cage

Electronics  
• Laser Pump/Driver  
• Timer/Controller

## Acknowledgements

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