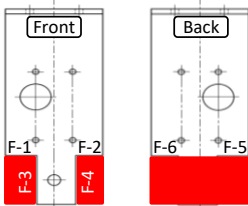
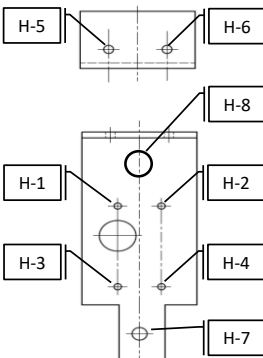
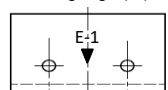
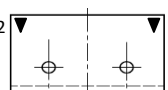
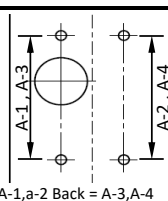
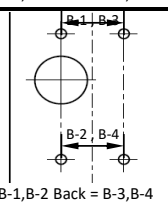
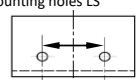
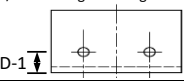
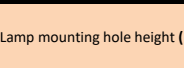



QR Code :	Total deduct :
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Tool	STEP		Data & Jugdment					
Visual sheck	1	(17.) Completion		Finish	Non & Miss Assembly	During Fabrication	Description of problem	
				0	4	5		
Screw driver	2	(15.) Untightening ,loosen screw	Non	0	Have	1		
Feeler gauge	3	(9.) Mounting unlevelness	Jugdment		0.2 mm. Can't insert	0	0.2 mm. Can insert	1
	4	(6.) Clearance Over all 	Jugdment		0.05 Can't insert Deduct 0 point	0.05 Can insert Deduct 1 point	0.10 Can insert Deduct 2 point	0.20 Can insert Deduct 3 point
			Position F - 1					
			Position F - 2					
			Position F - 3					
			Position F - 4					
			Position F - 5					
			Position F - 6					
5	(12.) Scratch during working	Non	0	≤ 2 Position	1	≥ 3 Position	2	
6	(13.) Burr (Bari) during fabricating	Non	0	≤ 2 Position	1	≥ 3 Position	2	
7	(14.) Crack at bending position	Non	0		Have	1		
8	(10.) Plate warping	Gap < 0.2 mm.	0		Gap ≥ 0.2 mm.	1		
Vernier caliper	9	(11.) Marking-off line	Length < 5.0 mm.	0		Length ≥ 5.0 mm.	1	
Pin gauge	(16.) Fabricating hole (Chamfer) 	OK = ✓ , NG = ✗		Round hole (GO)		Large hole (NO GO)		
		Position H - 1	3.2 mm.					
		Position H - 2	3.2 mm.					
		Position H - 3	3.2 mm.					
		Position H - 4	3.2 mm.					
		Position H - 5	4.2 mm.					
		Position H - 6	4.2 mm.					
		Position H - 7	6.5 mm.					
		Position H - 8	8.0 mm.					
		No. of NG hole		Hole				
Jugdment	0	1	2	3				
High gauge	(5.) Overall bending length (A) 	Std. = 120.00 mm. [Act. = _____]		Absolute Maximum [120 - A]		mm.		
		Position E - 1	mm.	Jugdment				
				± 0.3 mm.	± 0.5 mm.	± 1.0 mm.	> 1.0 mm.	
	(8.) Bending angle (E2 - E3) 	Std. = 0.00 mm.		Jugdment	≤ 0.20 mm.	≤ 0.50 mm.	> 0.50 mm.	
		Position E - 2	mm.		0	1	2	
Position E - 3		mm.						
Centerline vernier caliper	(1.) Pitch between mounting holes CP 	42.00 mm.		Jugdment				
		Position A - 1	42.12 mm.	± 0.20 mm.	± 0.50 mm.	± 1.00 mm.	> 1.00 mm.	
		Position A - 2	42.25 mm.	0	1	2	3	
		Position A - 3	42.44 mm.					
		Position A - 4	41.32 mm.					
	(2.) Pitch between mounting holes CP 	19.00 mm.		Jugdment				
		Position B - 1	mm.	± 0.20 mm.	± 0.50 mm.	± 1.00 mm.	> 1.00 mm.	
		Position B - 2	mm.	0	1	2	3	
		Position B - 3	mm.					
		Position B - 4	mm.					
	(3.) Pitch between mounting holes LS Front = C-1 Back = C-2 	25.40 mm.		Jugdment				
		Position C - 1	mm.	± 0.20 mm.	± 0.50 mm.	± 1.00 mm.	> 1.00 mm.	
		Position C - 2	mm.	0	1	2	3	
High gauge	(7.) L/S mounting hole height 	Std. = 10.00 mm. [Act. = _____]		Jugdment				
		Position D - 1	mm.	± 0.20 mm.	± 0.50 mm.	± 1.00 mm.	> 1.00 mm.	
		Position D - 2	mm.	0	1	2	3	
	(4.) Lamp mounting hole height (TL) 	Std = 101.0 mm. [Act. = _____]		± 0.20 mm.	± 0.50 mm.	± 1.00 mm.	> 1.00 mm.	
Position		mm.	0	1	2	3		
Total Score (50)			 Prepared By Edy Koswara					