I have characterized the 40 coils into 4 different categories:

- 1. No defect (9 coils)
 - a. 40, 39, 38, 36, 35, 34, 33, 32, 31.
 - b. We can randomly choose 2 valid coils and 2 test coils.
- 2. Very less Defect (4 coils)
 - a. 5(4 defected samples, 4 crossing)
 - b. 8(94 defected samples, 94 crossing)
 - c. 10(49 defected samples, 47 crossing, 2 Gap)
 - d. 28(1 defected sample, 1 crossing)
 - e. Randomly choose 1 valid and 1 test
- 3. Very well defected and have all classes. (21 coils)
 - a. 30, 29, 27, 26, 25, 22, 21, 20, 19, 18, 17, 16, 15, 14, 13, 9, 6, 4, 3, 2, 1
 - b. We can randomly choose 2 valid coils and 2 test coils.
- 4. Very well defected but do not have all classes representations. (6 coils)
 - a. 7 (368 defected samples, 366 gap, 67 cross)
 - b. 11 (261 defected samples, 261 gap)
 - c. 12 (724 defected samples, 724 gap, 223 cross)
 - d. 23 (610 defected samples, 610 gap)
 - e. 24 (783 defected samples, 344 double winding, 779 Gap, 1 crossing)
 - f. 37 (338 defected samples, 338 gap)
 - g. Randomly choose 1 valid and 1 test.