

If each of the factors A, B, and C has two levels, then there are $2^3 = 8$ possible factor-level combinations, listed below.

abc	ab	ac	bc	a	b	c	1
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We now define the respective main effects:

$$\begin{aligned} A_{\text{main}} &= \frac{1}{4} [(\overline{abc} - \overline{bc}) + (\overline{ab} - \overline{b}) + (\overline{ac} - \overline{c}) + (\overline{a} - \overline{1})] \\ B_{\text{main}} &= \frac{1}{4} [(\overline{abc} - \overline{ac}) + (\overline{ab} - \overline{a}) + (\overline{bc} - \overline{c}) + (\overline{b} - \overline{1})] \\ C_{\text{main}} &= \frac{1}{4} [(\overline{abc} - \overline{ab}) + (\overline{ac} - \overline{a}) + (\overline{bc} - \overline{b}) + (\overline{c} - \overline{1})] \end{aligned}$$

The two-way interactions are given by

$$\begin{aligned} AB &= \frac{1}{4} [\{(\overline{abc} - \overline{bc}) - (\overline{ac} - \overline{c})\} + \{(\overline{ab} - \overline{b}) - (\overline{a} - \overline{1})\}] \\ BC &= \frac{1}{4} [\{(\overline{abc} - \overline{ac}) - (\overline{ab} - \overline{a})\} + \{(\overline{bc} - \overline{c}) - (\overline{b} - \overline{1})\}] \\ AC &= \frac{1}{4} [\{(\overline{abc} - \overline{bc}) - (\overline{ab} - \overline{b})\} + \{(\overline{ac} - \overline{c}) - (\overline{a} - \overline{1})\}] \end{aligned}$$

Finally, we define the three-way interaction:

$$ABC = \frac{1}{4} [\{(\overline{abc} - \overline{bc}) - (\overline{ac} - \overline{c})\} - \{(\overline{ab} - \overline{b}) - (\overline{a} - \overline{1})\}]$$

General model for a three-factor design:

$$Y_{ijkl} = \mu + \alpha_i + \beta_j + \tau_k + (\alpha\beta)_{ij} + (\alpha\tau)_{ik} + (\beta\tau)_{jk} + (\alpha\beta\tau)_{ijk} + \varepsilon_{ijkl}$$

where

$i = 1, \dots, a$	indexes the levels of first factor (factor A)
$j = 1, \dots, b$	indexes the levels of second factor (factor B)
$k = 1, \dots, c$	indexes the levels of third factor (factor C)
$l = 1, \dots, n_{ijk}$	indexes plots / observations (within each factor combination)
$\varepsilon_{ijkl} \sim \text{i.i.d. } \mathcal{N}(0, \sigma_\varepsilon^2)$	corresponds to plot error / within group variation

ANOVA table

Source	df	SS
A	$a - 1$	SSA
B	$b - 1$	SSB
C	$c - 1$	SSC
AB	$(a - 1)(b - 1)$	SSAB
AC	$(a - 1)(c - 1)$	SSAC
BC	$(b - 1)(c - 1)$	SSBC
ABC	$(a - 1)(b - 1)(c - 1)$	SSABC
Error	$abc(n - 1)$	SSError
Total	$abcn - 1$	SSTotal

where:

$$\begin{aligned}
 SSTotal &= \sum_{ijkl} (\bar{y}_{ijk.} - \bar{y}_{....})^2 \\
 SSError &= \sum_{ijkl} (y_{ijkl} - \bar{y}_{ijk.})^2 \\
 SSA &= bcn \sum_{i=1}^a (\bar{y}_{i...} - \bar{y}_{....})^2 \\
 SSB &= acn \sum_{j=1}^b (\bar{y}_{.j..} - \bar{y}_{....})^2 \\
 SSC &= abn \sum_{k=1}^c (\bar{y}_{..k.} - \bar{y}_{....})^2 \\
 SSAB &= cn \sum_{i=1}^a \sum_{j=1}^b (\bar{y}_{ij..} - \bar{y}_{i...} - \bar{y}_{.j..} + \bar{y}_{....})^2 \\
 SSAC &= bn \sum_{i=1}^a \sum_{k=1}^c (\bar{y}_{i.k.} - \bar{y}_{i...} - \bar{y}_{..k.} + \bar{y}_{....})^2 \\
 SSBC &= an \sum_{j=1}^b \sum_{k=1}^c (\bar{y}_{.jk.} - \bar{y}_{.j..} - \bar{y}_{..k.} + \bar{y}_{....})^2 \\
 SSABC &= n \sum_{ijkl} (\bar{y}_{ijk.} - \bar{y}_{ij..} - \bar{y}_{i.k.} - \bar{y}_{.jk.} + \bar{y}_{i...} + \bar{y}_{.j..} + \bar{y}_{..k.} - \bar{y}_{....})^2
 \end{aligned}$$

and

$$\begin{aligned}
 \bar{y}_{i...} &= \frac{1}{bcn} \sum_{jkl} y_{ijkl}, & \bar{y}_{.j..} &= \frac{1}{acn} \sum_{ikl} y_{ijkl}, & \bar{y}_{..k.} &= \frac{1}{abn} \sum_{ijl} y_{ijkl}, \\
 \bar{y}_{ij..} &= \frac{1}{cn} \sum_{kl} y_{ijkl}, & \bar{y}_{i.k.} &= \frac{1}{bn} \sum_{jl} y_{ijkl}, & \bar{y}_{.jk.} &= \frac{1}{an} \sum_{il} y_{ijkl}, \\
 \bar{y}_{ijk.} &= \frac{1}{n} \sum_l y_{ijkl}, & \bar{y}_{....} &= \frac{1}{abcn} \sum_{ijkl} y_{ijkl},
 \end{aligned}$$

Note that if we assume $\sum_i \alpha_i = 0$, $\sum_j \beta_j = 0$, $\sum_k \tau_k = 0$, $\sum_i (\alpha\beta)_{ij} = 0$ for each j , $\sum_j (\alpha\beta)_{ij} = 0$ for each i , and similar for $(\alpha\tau)_{ik}$, $(\beta\tau)_{jk}$ and $(\alpha\beta\tau)_{ijk}$, then

$$\begin{aligned}
 \hat{\alpha}_i &= \bar{y}_{i...} - \bar{y}_{....} \\
 \hat{\beta}_j &= \bar{y}_{.j..} - \bar{y}_{....} \\
 \hat{\tau}_k &= \bar{y}_{..k.} - \bar{y}_{....} \\
 \widehat{(\alpha\beta)}_{ij} &= \bar{y}_{ij..} - \bar{y}_{i...} - \bar{y}_{.j..} + \bar{y}_{....} \\
 \widehat{(\alpha\tau)}_{ik} &= \bar{y}_{i.k.} - \bar{y}_{i...} - \bar{y}_{..k.} + \bar{y}_{....} \\
 \widehat{(\beta\tau)}_{jk} &= \bar{y}_{.jk.} - \bar{y}_{.j..} - \bar{y}_{..k.} + \bar{y}_{....} \\
 \widehat{(\alpha\beta\tau)}_{ijk} &= \bar{y}_{ijk.} - \bar{y}_{ij..} - \bar{y}_{i.k.} - \bar{y}_{.jk.} + \bar{y}_{i...} + \bar{y}_{.j..} + \bar{y}_{..k.} - \bar{y}_{....}
 \end{aligned}$$