

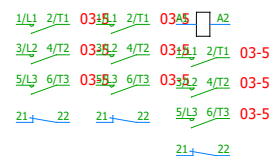
齒輪檢測機
文件集

0	2020/10/19	USER	
REV.	DATE	NAME	CHANGES
東欣昌			RP
			REVISION 0
CONTRACT : 20-905		User data 1 User data 2	SCHEME 01

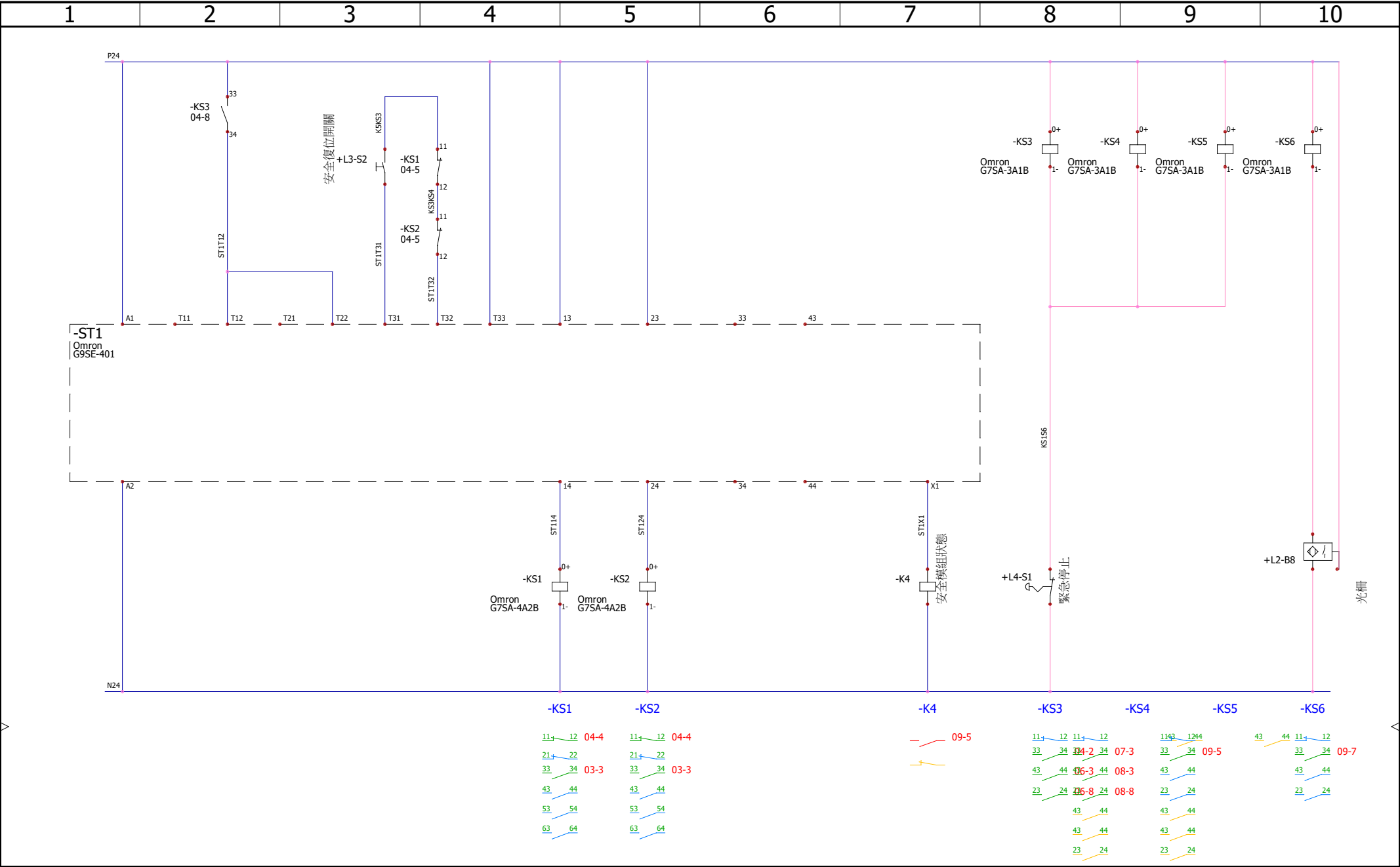
1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2020/10/19	USER	首頁	
02	=F1	+L1	0	2020/10/19	USER	圖紙清單	
03	=F1	+L1	0	2020/10/19	USER	主迴路	
04	=F1	+L1	0	2020/10/20	USER	安全繼電器模組	
05	=F1	+L1	0	2020/10/20	USER	控制電源迴路	
06	=F1	+L1	0	2020/10/20	USER	伺服迴路X,Y軸	
07	=F1	+L1	0	2020/10/20	USER	伺服迴路T軸	
08	=F1	+L1	0	2020/10/20	USER	伺服迴路Z1,Z2軸	
09	=F1	+L1	0	2020/10/20	USER	PLC INPUT0	
10	=F1	+L1	0	2020/10/21	USER	PLC INPUT1	
11	=F1	+L1	0	2020/10/21	USER	PLC INPUT2	
12	=F1	+L1	0	2020/10/21	USER	PLC OUTPUT0	
13	=F1	+L1	0	2020/10/21	USER	PLC OUTPUT1	
14	=F1	+L1	0	2020/10/21	USER	PLC OUTPUT2	

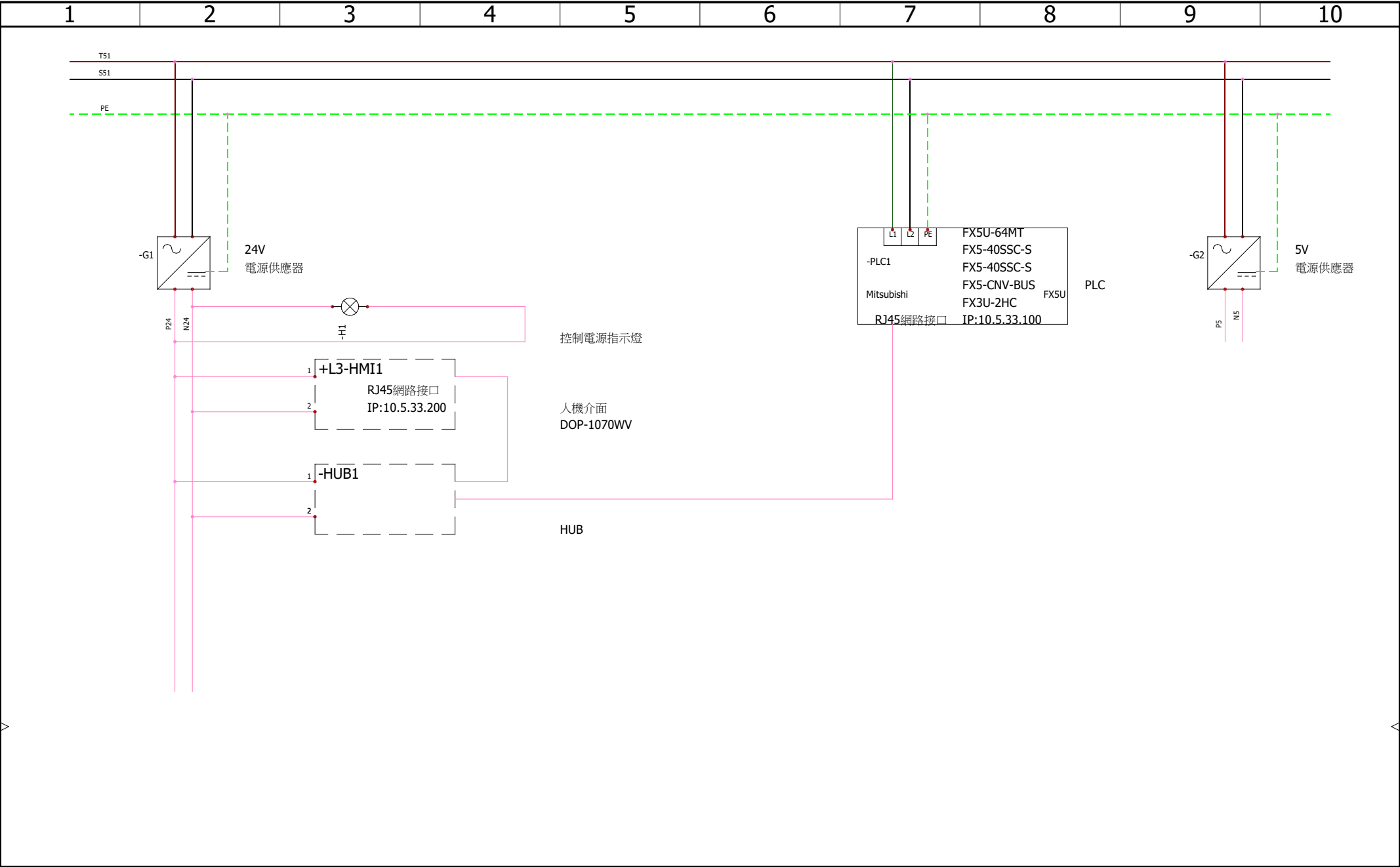
RP	文件集				REVISION 0
		0	2020/10/19	USER	
		REV.	DATE	NAME	CHANGES
CONTRACT: 20-905	LOCATION: +L1	主電氣室	User data 1		User data 2



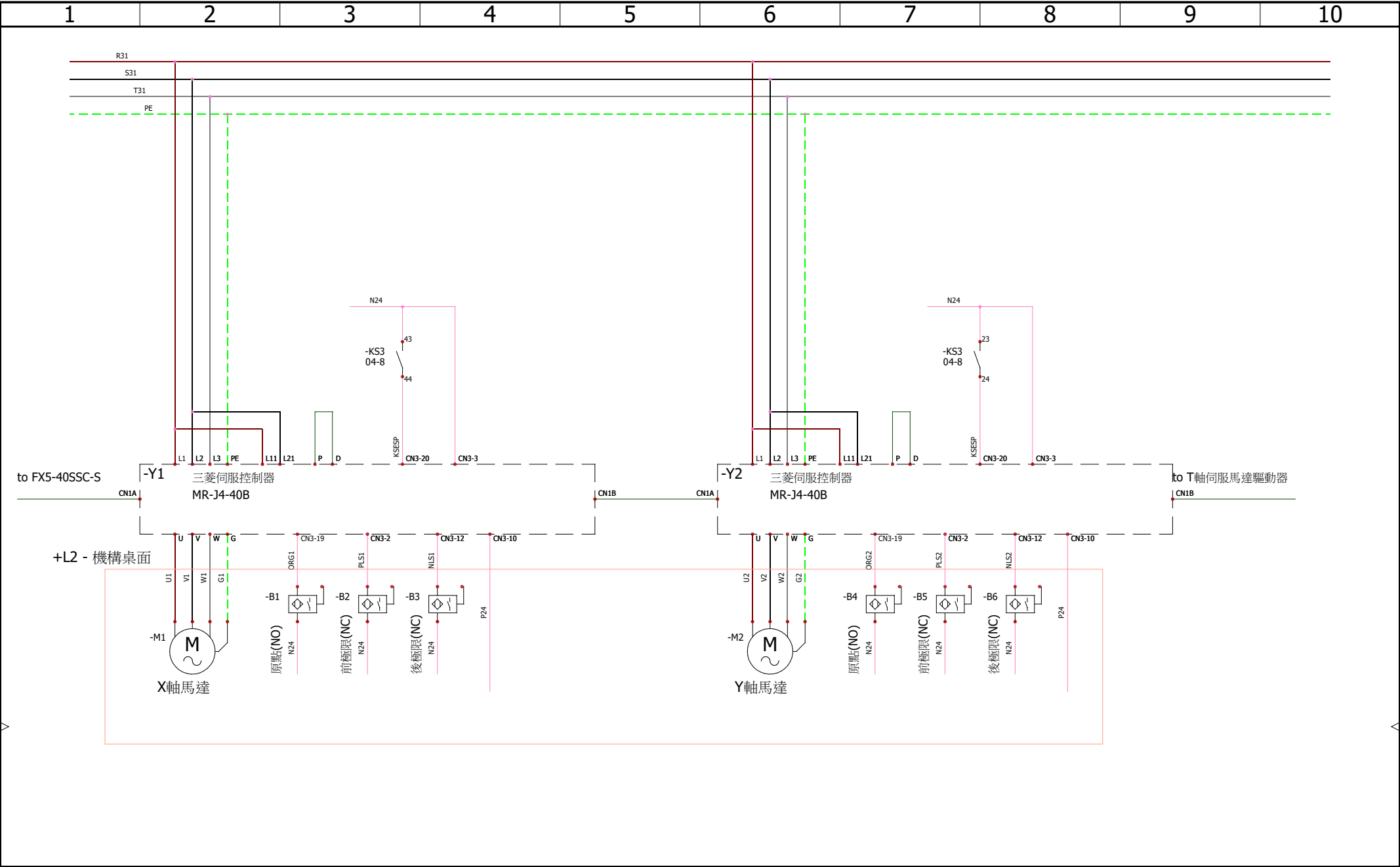
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		REV.	DATE	NAME	CHANGES
CONTRACT: 20-905	LOCATION: +L1 主電氣室	User data 1			User data 2
					SCHEME 03



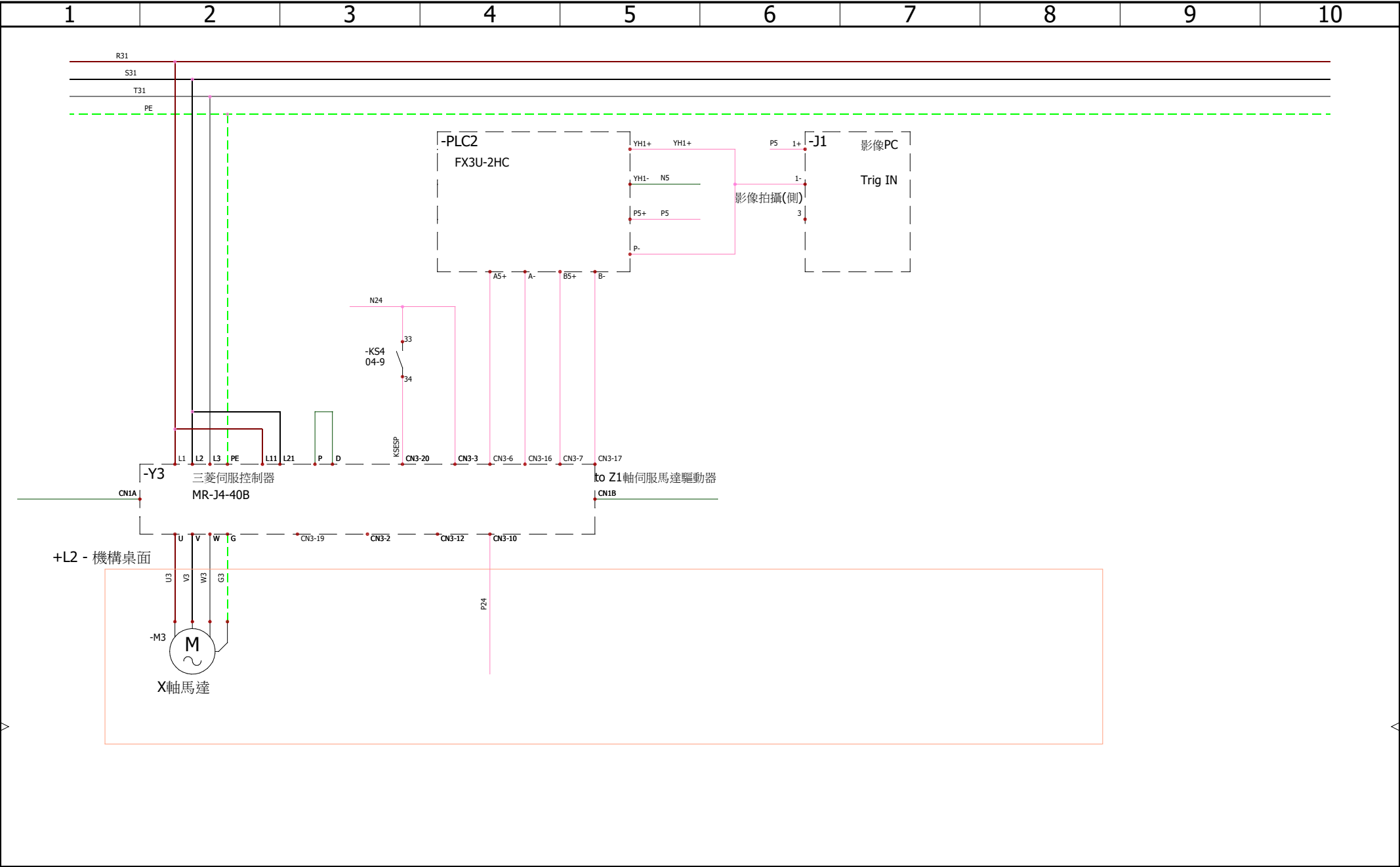
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				REV.	DATE	NAME	CHANGES	SCHEME	
CONTRACT: 20-905		LOCATION: +L1		主電氣室		User data 1		User data 2	04



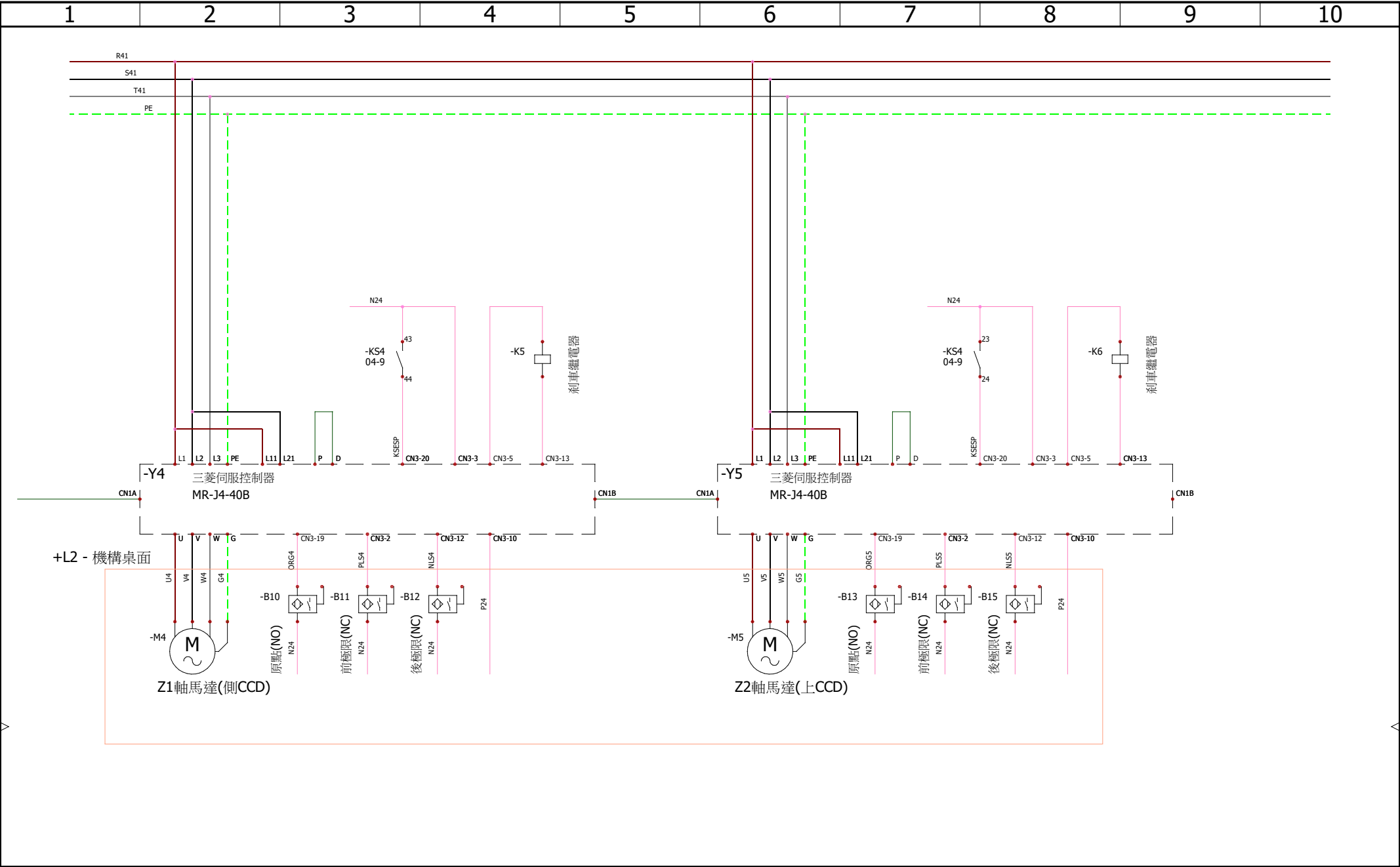
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		REV.	DATE	NAME		CHANGES
CONTRACT: 20-905	LOCATION: +L1	主電氣室			User data 1	User data 2



RP		文件集					REVISION 0 SCHEME 06
				0	2020/10/20	USER	
				REV.	DATE	NAME	
CONTRACT: 20-905		LOCATION: +L1	主電氣室	User data 1			User data 2























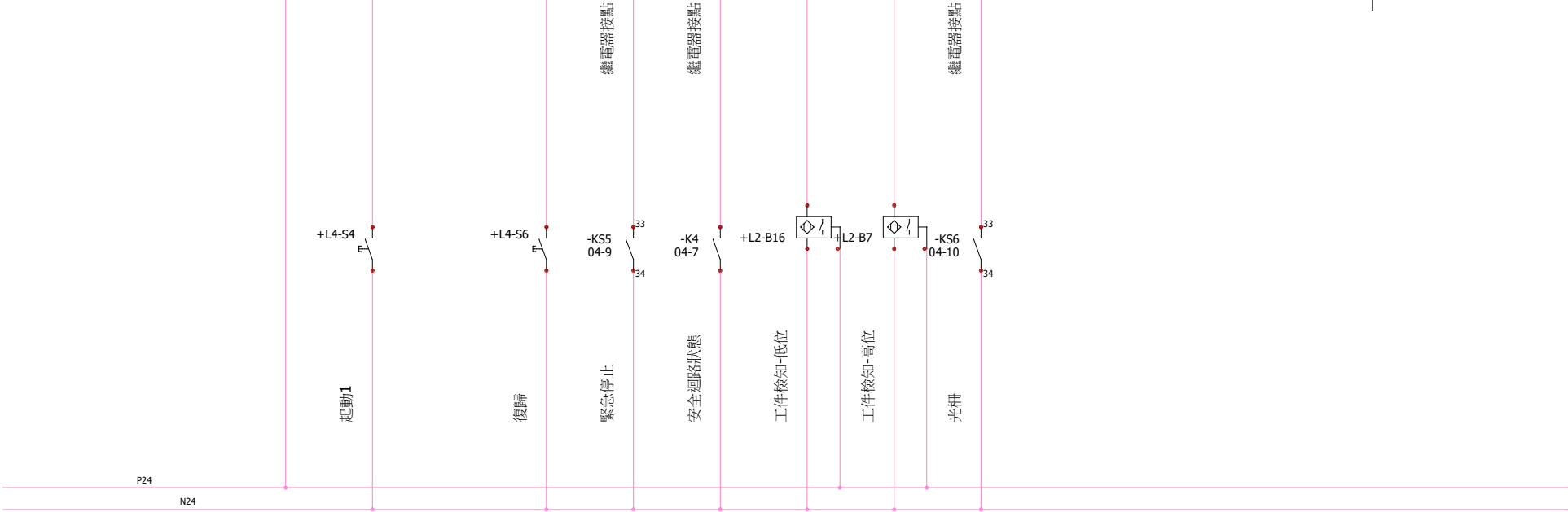
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CONTRACT: 20-905	LOCATION: +L1	主電氣室			User data 1	User data 2	SCHEME 07



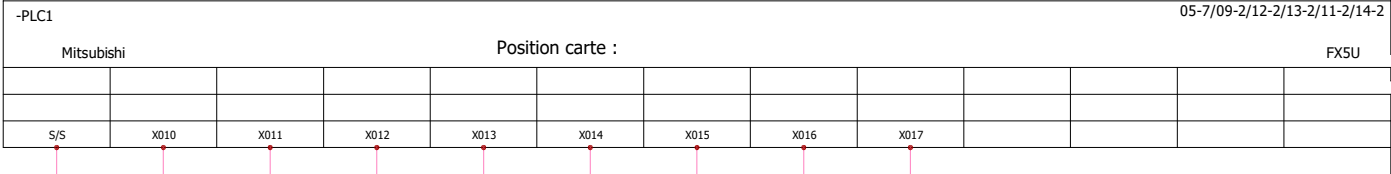
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				REV.	DATE	NAME	CHANGES	SCHEME	
CONTRACT:	20-905	LOCATION:	+L1	主電氣室			User data 1	User data 2	08

1	2	3	4	5	6	7	8	9	10
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-PLC1												05-7/12-2/10-2/13-2/11-2/14-2	
Mitsubishi				Position carte :								FX5U	
S/S	X000	X001	X002	X003	X004	X005	X006	X007					
													
													



RP		文件集					REVISION 0	
				0	2020/10/20	USER		
				REV.	DATE	NAME		CHANGES
CONTRACT: 20-905		LOCATION: +L1	主電氣室	User data 1			User data 2	SCHEME 09



入力1

入力2

入力3

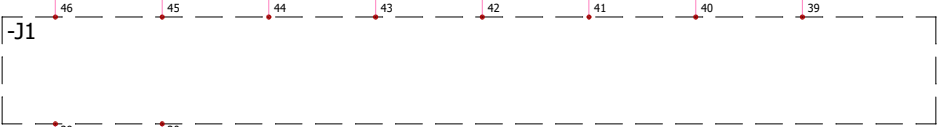
入力4

入力5

入力6

入力7

入力8

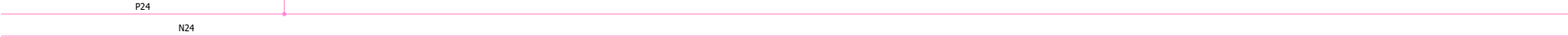
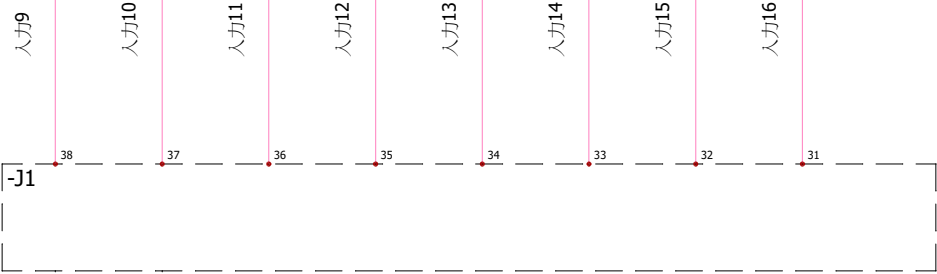
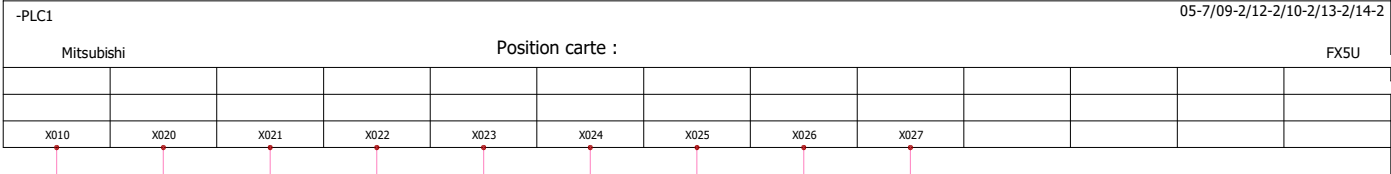


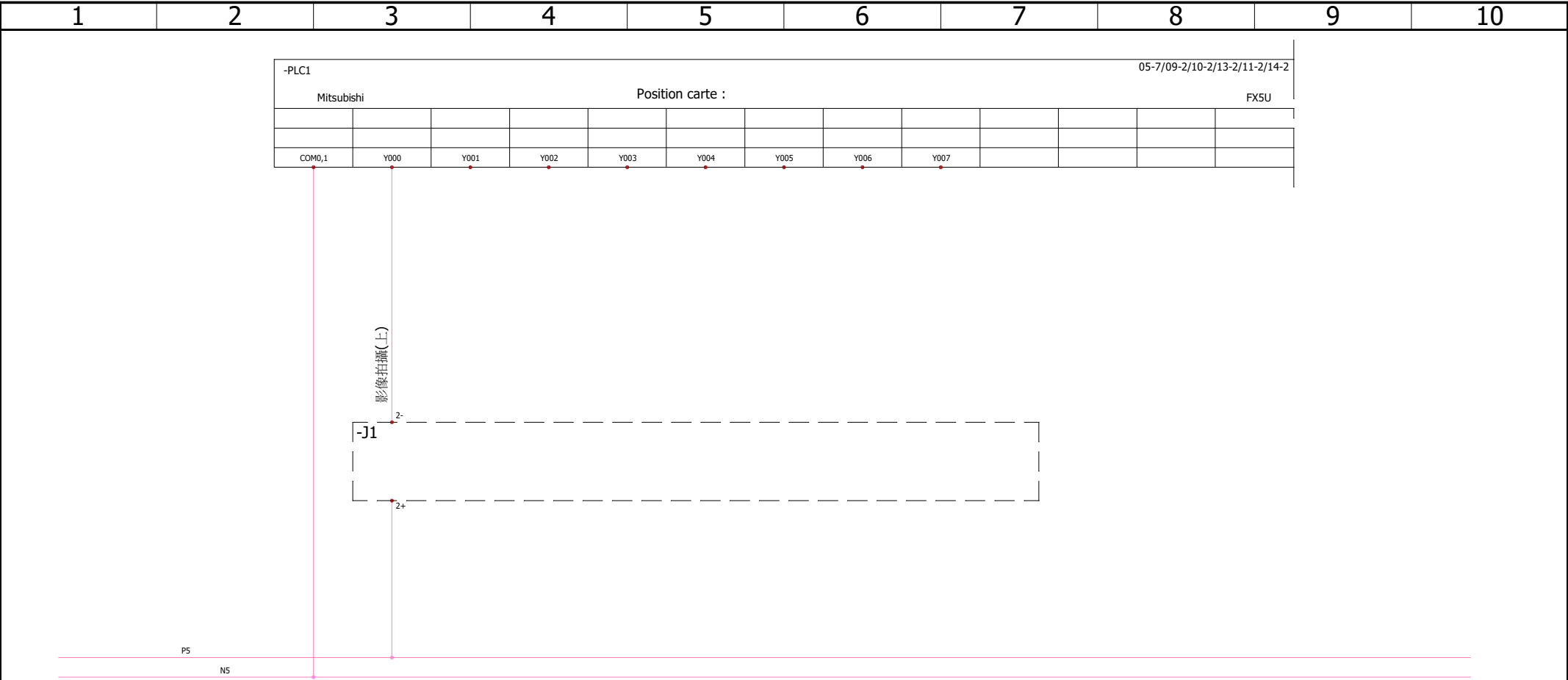
IN1+24

IN1+24

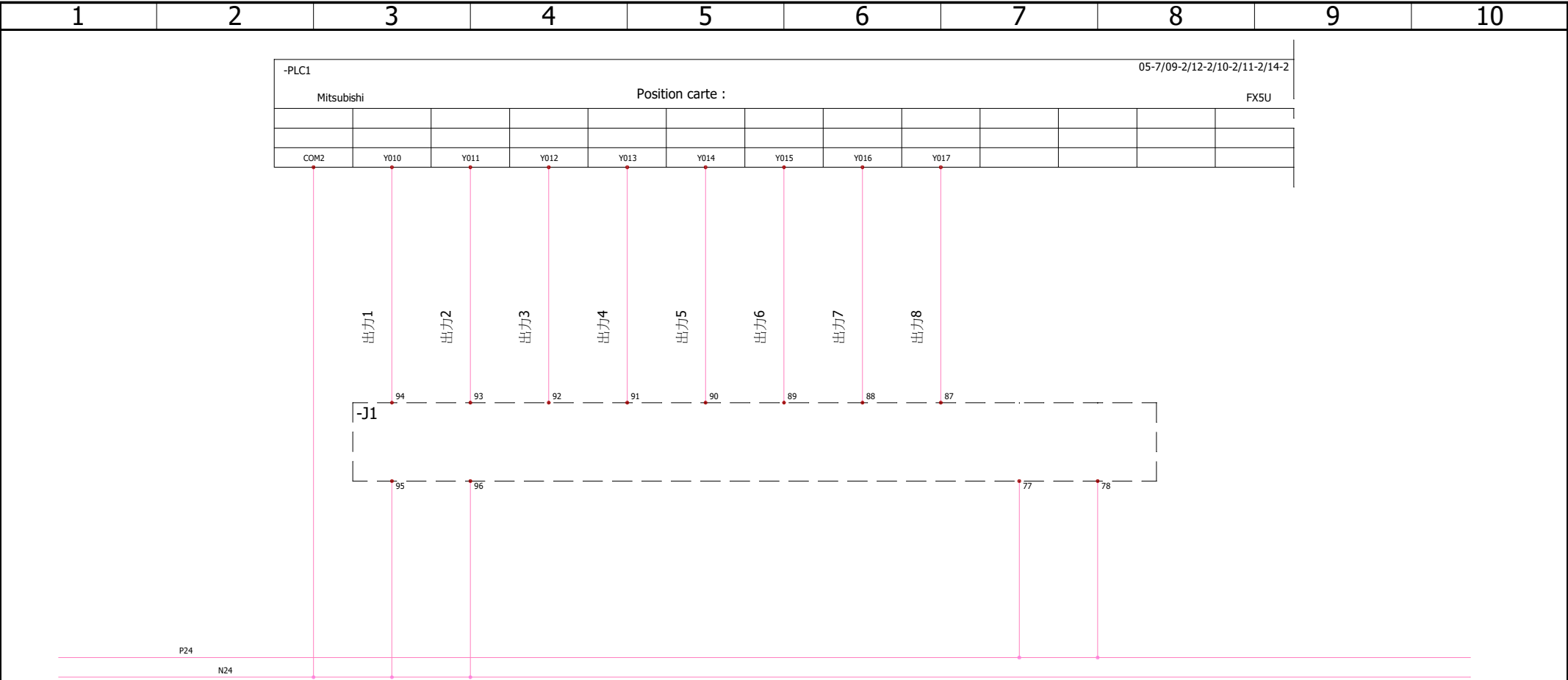
P24

N24





CONTRACT: 20-905	LOCATION: +L1主電氣室					REVISION
						0
		REV.	DATE	NAME	CHANGES	SCHEME
		User data 1			User data 2	12



RP		文件集					REVISION 0	
				0	2020/10/21	USER		
				REV.	DATE	NAME		CHANGES
CONTRACT: 20-905		LOCATION: +L1	主電気室	User data 1			User data 2	SCHEME 13

