Started:\_\_\_\_\_Finished:\_\_\_\_\_Solved:\_\_\_\_ 20 + 1 = 18 + 14 =10 + 6 =\_\_\_\_\_ 16 + 20 =\_\_\_\_\_ 9 + 17 =\_\_\_\_\_ 1 + 17 =\_\_\_\_\_ 0 + 18 =\_\_\_\_\_ 15 + 11 =\_\_\_\_\_ 17 + 20 =\_\_\_\_\_ 17 + 5 =\_\_\_\_\_ 7 + 18 =\_\_\_\_\_ 11 + 11 =\_\_\_\_\_ 17 + 5 =\_\_\_\_\_ 18 + 11 =\_\_\_\_\_ 12 + 14 =\_\_\_\_\_ 0 + 2 =\_\_\_\_\_  $12 + 14 = \underline{\hspace{1cm}} 2 + 12 = \underline{\hspace{1cm}}$  $5 + 15 = \underline{\hspace{1cm}} 9 + 20 = \underline{\hspace{1cm}}$ 13 + 20 = 4 + 15 = 12 + 19 = 6 + 2 =20 + 6 =\_\_\_\_\_ 17 + 15 =\_\_\_\_\_ 16 + 16 =\_\_\_\_\_ 7 + 4 =\_\_\_\_\_  $8 + 8 = \underline{\hspace{1cm}} 12 + 10 = \underline{\hspace{1cm}}$  $2 + 12 = \underline{\hspace{1cm}}$ 11 + 4 =\_\_\_\_\_