3.D Risk factors

Risk management

Rio Tinto is exposed to a variety of risks that can have financial, operational and compliance impacts on our business performance, reputation and licence to operate. The board recognises that creating shareholder returns is the reward for taking and accepting risk. The effective management of risk is therefore critical to supporting the delivery of the Group's strategic objectives.

Risk management framework

Rio Tinto's risk management framework reflects our belief that managing risk effectively is an integral part of how the Group creates value, and fundamental to the Group's business success. The responsibility for identifying and managing risks lies with all of Rio Tinto's managers and business leaders. They operate within the Group-wide framework to manage risks within understood thresholds.

The framework includes clearly defined oversight responsibilities for the board and the Executive Committee, who are supported by the Risk Management Committee (an executive management committee chaired by the chief executive) and central support functions including Group Risk and Group Audit & Assurance, to enable effective risk identification, evaluation and management across Rio Tinto.

This approach reflects a "three lines of defence" model for the management of risks and controls:

- First line of defence: ownership of risk by the operations.
- Second line of defence: control of risk by central support functions and the Risk Management Committee.
- Third line of defence: assurance of systems of internal control by Group Audit & Assurance.

The key risk management responsibilities throughout the Group are outlined below.

Approach

The Group's approach to risk management, underpinned by the Risk policy and standard, is aimed at embedding a risk-aware culture in all decision-making, and a commitment to managing risk in a proactive and effective manner. This includes the early identification and evaluation of risks, the management and mitigation of risks before they materialise, and dealing with them effectively in the event they do materialise. Accountability for risk management is clear throughout the Group and is a key performance area of line managers.

To support risk understanding and management at all levels, the Group Risk function provides the necessary infrastructure to support the management and reporting of material risks within the Group, and escalates key issues through the management team and ultimately to the board where appropriate. Group Risk also supports the Risk Management Committee in its review of risk.

Risk appetite and tolerances; strategic objectives; accountability to manage, audit and

Risk management framework

	Board	- Determine the nature and extent of risk that is acceptable in pursuit of
		strategic objectives – Confirm that management's risk thresholds reflect the level of risk the board
120		is willing to accept in pursuit of strategic objectives
igh	Board committees	- Provide oversight across the risk management process
Oversight	Board Committees	 The Audit Committee monitors and reviews at least annually the maturity and effectiveness of management processes and controls designed to identify, assess,
ð		monitor and manage risk – The Audit and Sustainability Committees review periodic reports from
		management: identifying the Group's material business risks within the
		committees' scope; and the risk management strategies and controls applied
	Group Audit	- Provide reasonable assurance that the systems of risk management, internal
ъ.	& Assurance	control and governance are adequate and effective
Third		
	Executive	- Set risk strategy and assess risks inherent in key investments and in
	Committee	strategic, business or annual plans
	Risk Management Committee	 Oversee the risk management framework to facilitate the identification of significant risks to Group-level objectives and ensure effective risk management
	Committee	processes are in place
9	Group Risk	- Provide co-ordination and support of Group-level risk management activity and
≡		reporting – Embed risk management into core business processes, such as planning and
Second line		capital allocation
Se	Other central	 Build risk management capability and a risk culture throughout the Group Provide targeted expertise and support to risk owners
	support functions	
	and management committees	procedures, to support the effective management of material Group-level risk within the agreed thresholds
	Oommit CCCC3	- Assure first line of defence compliance with controls
	Product groups	- Monitor material risks and track activities to manage risk within their
	and central functions,	business activities, and escalate where appropriate - Consider risk and uncertainty in strategic and business planning and capital
	executive / audit	allocation proposals
	forums Product groups	- Identify, assess and manage risks in operations and projects, utilising risk
	and business	registers and our Group-wide risk data system: RioRisk
	units Risk managers and	- Provide technical expertise and risk management for line leaders and the
	Risk Forum	product group executive management teams
		 The Risk Forum (risk managers across the Group) supports alignment, consistency and continuous improvement of risk management
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First line		
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The process for identifying, evaluating and managing the material business risks is designed to manage, rather than eliminate, risk and where appropriate accept risk to generate returns. Certain risks, for example natural disasters, cannot be managed using internal controls. Such major risks are transferred to third parties in the international insurance markets, to the extent considered appropriate or possible.

The Group has material investments in a number of jointly controlled entities. Where Rio Tinto does not have managerial control, it is not always able to ensure that management will comply with Rio Tinto standards.

Principal risks and uncertainties

The principal risks and uncertainties outlined in this section reflect the risks that could materially affect Rio Tinto or its ability to meet its strategic objectives, either directly or by triggering a succession of events that in aggregate become material to the Group. Rio Tinto's business units and functions assess the potential economic and non-economic consequences of their respective risks using the framework defined by the Group's Risk policy and standard. Once identified, each principal risk or uncertainty is reviewed and monitored by the relevant internal experts and by the Risk Management Committee, the relevant board committees and the board.

There may be additional risks unknown to Rio Tinto and other risks currently not believed to be material which could turn out to be material. In previous years the Group has reported risks related to climate change, community disputes, discount rates, short-term cash generation initiatives, technology and innovation, supply chain and third party exposure, industrial relations, availability of skilled resources, and closure. The Group remains exposed to these risks but does not consider them to be principal risks currently (as defined below). Therefore they are not discussed in detail in this section. A number of them are, however, referred to in the sustainable development section of the Annual Report 2015 on pages 22 to 28.

The principal risks and uncertainties listed in this section may materialise individually, simultaneously or in combination and could significantly threaten the Group in the following respects:

Business model

The basis on which the Group generates or preserves value over the longer term, given its market positioning as a global diversified mining and processing business.

Future performance

The Group's ability to deliver its financial plan in the short to medium term.

Solvency

The Group's ability to maintain an appropriate capital structure and to meet its financial liabilities in full.

Liquidity

The Group's ability to meet its financial liabilities as they fall due.

Health, safety, environment and communities (HSEC)

The Group's ability to send our employees and contractors home safe and healthy every day and work with our communities and partners to achieve our sustainable development goals.

Group reputation

The Group's ability to maintain investor confidence and our social licence to operate.

Principal risks and uncertainties at a glance (2015 trend)

		External	Internal	Internal and external
Increasing risk		Commodity prices China development pathway	None	None
No change in risk	0	Strategic partnerships Jurisdictional risk	Execution of acquisitions and divestments Capital project development HSEC Business misconduct	Liquidity Exploration and resources Business interruption
Decreasing risk	•	None	None	None

Principal risks and uncertainties

The principal risks and uncertainties in this section have been categorised into Financial risks (Market, Financial and Strategic); Operational risks (HSEC, Resources, Operations, Projects and People); and Compliance risks (Stakeholder, Governance).

The principal risks and uncertainties should be considered in connection with any forward-looking statements in the Annual Report 2015 and the cautionary statement on the inside front cover of the Annual Report 2015.

Financial risks					
Inherent risk and uncertainty	Potential downside impact (threats)				
Market risks:					
Commodity prices, driven by demand and supply for the Group's products, vary outside of expectations over time. Exchange rate variations and geopolitical issues may offset or exacerbate this risk. External risk	Falling commodity prices, or adverse exchange rate movements, reduce cash flow, limiting profitability and dividend payments. These may trigger impairments and/or impact rating agency metrics. Extended subdued prices may reflect a longer-term fall in demand for the Group's products, and consequent reduced revenue streams may limit investment opportunities.				

China's development pathway could impact demand for the Group's products outside of expectations.

An economic slowdown in China, and/or a material change in policy, results in a slowdown in demand and reduced investment opportunities.

External risk

Financial risks:

External events and internal discipline may impact Group

liquidity.

External risk Internal risk The Group's ability to raise sufficient funds for planned expenditure, such as capital growth and/ or mergers and acquisitions, as well as the ability to weather a major economic downturn could be compromised by a weak balance sheet and/or inadequate access to liquidity.

Strategic risks:

Rio Tinto's ability to secure planned value by successfully executing divestments and acquisitions may vary.

Internal risk

Divestment and acquisition activity incurs transaction costs that cannot be recouped, or result in value destruction by realising less than planned value for divestments or paying more than fair value for acquisitions. This could result in unforeseen pressure on the Group's cash position or reduce the Group's ability to expand operations. The Group may also be liable for the past acts, omissions or liabilities of assets it has acquired that were unforeseen or greater than anticipated at the time of acquisition. The Group may also face liabilities for divested entities if the buyer fails to honour commitments or the Group agrees to retain certain liabilities.

The Group's ability to develop new projects successfully may vary. $% \label{eq:constraint}%$

Internal risk

A delay or overrun in the project schedule could negatively impact the Group's profitability, cash flows, asset carrying values, growth aspirations and relationships with key stakeholders.

Operational risks

Inherent risk and uncertainty

Potential downside impact (threats)

HSEC risks:

Our operations and projects are inherently hazardous with the potential to cause illness or injury, damage to the environment, disruption to a community or a threat to personal security.

Internal risk

Failure to manage our health, safety, environment or community risks, could result in a catastrophic event or other long-term damage which could in turn harm the Group's social licence to operate.

Recognised hazards include, among others, underground operations, aviation, pit slope instability, tailings facilities, vector-borne and pandemic disease, chemicals, gases, vehicles and machinery, extreme natural environments, endangered flora or fauna, areas of cultural heritage significance, water supply stress and climate change.

Resources risks:

The success of the Group's exploration activity may vary. In addition, estimates of ore reserves are based on uncertain assumptions that, if changed, could result in the need to restate ore reserves.

External risk Internal risk A failure to discover new orebodies could undermine future growth prospects.

The risk that new information comes to light or operating conditions change means that the economic viability of some ore reserves can change and thus the reserves need to be restated downwards. As a result, projects may be less successful and of shorter duration than initially anticipated, and/or the asset value may be impaired.

Operations, projects and people risks:

Commercial excellence is derived from high operational and human productivity. Productivity is driven by optimization of the balance of people, process and systems.

External risk Internal risk Decreased productivity or business interruption may arise from a number of circumstances, including:

- Operational difficulties such as extended industrial dispute, delayed development, bottlenecks or interruptions to infrastructure for power, water and transportation throughout the value chain.
- Operational failure such as a process safety incident, major pit slope, dump or tailings/water impoundment failure, underground incident.
- Cyber breach/incident such as accidental or malicious actions.
- Natural disasters such as earthquakes, subsidence, drought, flood, fire, storm and climate change can impact mines, smelters, refineries and infrastructure installations.

Any of these events could result in a significant HSEC incident, an interruption to operations, or the inability to deliver products and a commercial loss.

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Inherent risk and uncertainty	Potential despecide impact (threats)
innerent risk and uncertainty	Potential downside impact (threats)

Stakeholder risks:

Strategic partnerships and third parties influence the Group's supply, operations and reputation. The Group's ability to control the actions of these parties varies.

External risk

The Group's operations are located across a number of jurisdictions, which exposes the Group to a wide range of economic, political and regulatory risks.

External risk

Joint venture partners may hinder growth by not agreeing to support investment decisions. For non-managed operations, controlling partners may take action contrary to the Group's interests or standards and policies, resulting in adverse impact to health and safety, performance, reputation or legal liability.

Adverse actions by governments and others can result in operational/project delays or loss of licence to operate. Other potential consequences can include expropriation, nationalisation, changes in taxation, as well as currency and foreign investment restrictions. Legal frameworks with respect to policies such as energy, climate change, mineral law and taxation may also change in a way that increases costs.

Governance risks:

The Group's reputation and regulatory licences are dependent upon appropriate business conduct and are threatened by a public allegation or regulatory investigation.

External risk Internal risk Fines may be imposed against Group companies for breaching antitrust rules, anti-corruption legislation, sanctions or human rights violations or other inappropriate business conduct.

A serious allegation or formal investigation by regulatory authorities (regardless of ultimate decision) could result in a loss in share price value, and/or loss of business. Other consequences could include the criminal prosecution of individuals, imprisonment and/or personal fines, and reputational damage to the Group. There may also be considerable cost and disruption in responding to allegations or investigations and taking remedial action.