



















Totally Integrated Automation Portal																																					
<div>Default tag table [36]</div> <div>PLC tags</div> <div><div>PLC tags</div><table><tr><th></th><th>Name</th><th>Data type</th><th>Address</th><th>Retain</th></tr><tr><td></td><td>start</td><td>Bool</td><td>%M0.0</td><td>False</td></tr><tr><td></td><td>gotow</td><td>Bool</td><td>%M0.1</td><td>False</td></tr><tr><td></td><td>awaria</td><td>Bool</td><td>%M0.2</td><td>False</td></tr><tr><td></td><td>stop</td><td>Bool</td><td>%M0.3</td><td>False</td></tr><tr><td></td><td>naped ON</td><td>Bool</td><td>%Q0.0</td><td>False</td></tr><tr><td></td><td>praca</td><td>Bool</td><td>%Q0.1</td><td>False</td></tr></table></div>				Name	Data type	Address	Retain		start	Bool	%M0.0	False		gotow	Bool	%M0.1	False		awaria	Bool	%M0.2	False		stop	Bool	%M0.3	False		naped ON	Bool	%Q0.0	False		praca	Bool	%Q0.1	False
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