


Totally Integrated Automation Portal		
PLC_1 [CPU 1212C AC/DC/Rly]		
PLC_1		
General\Project information		
Name	PLC_1	AuthorAA_LAB7
Slot	1	Rack0
General\Catalog information		
Short designation	CPU 1212C AC/DC/Rly	DescriptionWork memory 75 KB; 120/240VAC power supply with DI8 x 24VDC SINK/SOURCE, DQ6 x relay and AI2 on board; 4 high-speed counters (expandable with digital signal board) and 4 pulse outputs on board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 2 signal modules for I/O expansion; 0.04 ms/1000 instructions; PROFINET interface for programming, HMI and PLC to PLC communication
Article number	6ES7 212-1BE40-0XB0	
Firmware version	V4.1	
General\Identification & Maintenance		
Plant designation		Location identifier
Installation date	2019-03-12 16:32:03.545	
Additional information		
PROFINET interface [X1]\General		
Name	PROFINET interface_1	AuthorAA_LAB7
Comment		
PROFINET interface [X1]\General\Project information		
Name	DI 8/DQ 6_1	Comment
Name	AI 2_1	
PROFINET interface [X1]\Ethernet addresses\Interface networked with		
Subnet:	PN/IE_1	
PROFINET interface [X1]\Ethernet addresses\IP protocol		
	Set IP address in the project	IP address:192.168.0.1
Subnet mask:	255.255.255.0	
Use router	False	
PROFINET interface [X1]\Ethernet addresses\PROFINET		
PROFINET device name is set directly at the device	False	Generate PROFINET device name automatically
True		PROFINET device name
Converted name:	plcxb1d0ed	Device number:0
PROFINET interface [X1]\Time synchronization		
Enable time synchronization via NTP server	Enable time synchronization via NTP server	IP addresses
Server 1	0.0.0.0	
Server 2	0.0.0.0	Server 30.0.0.0
Server 4	0.0.0.0	
Update interval	10sec	
PROFINET interface [X1]\Digital inputs\Channel0		
Channel address	I0.0	Input filters6.4 millisec
Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel0\		
Enable rising edge detection	0	RidPrefixRisingEdgeEvent49152
Event name:	0	
Hardware interrupt:	0	Rising edge0Rising edge0
PROFINET interface [X1]\Digital inputs\Channel0\		
Enable falling edge detection	0	RidPrefixFallingEdgeEvent49280
Event name:	0	
Hardware interrupt:	0	Falling edge0Falling edge0
PROFINET interface [X1]\Digital inputs\Channel1		
Channel address	I0.1	Input filters6.4 millisec
Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel1\		
Enable rising edge detection	0	RidPrefixRisingEdgeEvent49153
Event name:	0	
Hardware interrupt:	0	Rising edge1Rising edge1
PROFINET interface [X1]\Digital inputs\Channel1\		
Enable falling edge detection	0	RidPrefixFallingEdgeEvent49281
Event name:	0	
Hardware interrupt:	0	Falling edge1Falling edge1
PROFINET interface [X1]\Digital inputs\Channel2		
Channel address	I0.2	Input filters6.4 millisec
Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel2\		
Enable rising edge detection	0	RidPrefixRisingEdgeEvent49154
Event name:	0	
Hardware interrupt:	0	Rising edge2Rising edge2
PROFINET interface [X1]\Digital inputs\Channel2\		
Enable falling edge detection	0	RidPrefixFallingEdgeEvent49282
Event name:	0	
Hardware interrupt:	0	Falling edge2Falling edge2
PROFINET interface [X1]\Digital inputs\Channel3		
Channel address	I0.3	Input filters6.4 millisec
Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel3\		
Enable rising edge detection	0	RidPrefixRisingEdgeEvent49155
Event name:	0	
Hardware interrupt:	0	Rising edge3Rising edge3
PROFINET interface [X1]\Digital inputs\Channel3\		
Enable falling edge detection	0	RidPrefixFallingEdgeEvent49283
Event name:	0	
Hardware interrupt:	0	Falling edge3Falling edge3
PROFINET interface [X1]\Digital inputs\Channel4		
Channel address	I0.4	Input filters6.4 millisec
Enable pulse catch	0	

Totally Integrated Automation Portal							
PROFINET interface [X1]\Digital inputs\Channel4\							
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49156	Event name:	0		
Hardware interrupt:	0	Rising edge4	Rising edge4				
PROFINET interface [X1]\Digital inputs\Channel4\							
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49284	Event name:	0		
Hardware interrupt:	0	Falling edge4	Falling edge4				
PROFINET interface [X1]\Digital inputs\Channel5							
Channel address	I0.5	Input filters	6.4 millisec	Enable pulse catch	0		
PROFINET interface [X1]\Digital inputs\Channel5\							
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49157	Event name:	0		
Hardware interrupt:	0	Rising edge5	Rising edge5				
PROFINET interface [X1]\Digital inputs\Channel5\							
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49285	Event name:	0		
Hardware interrupt:	0	Falling edge5	Falling edge5				
PROFINET interface [X1]\Digital inputs\Channel6							
Channel address	I0.6	Input filters	6.4 millisec	Enable pulse catch	0		
PROFINET interface [X1]\Digital inputs\Channel6\							
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49158	Event name:	0		
Hardware interrupt:	0	Rising edge6	Rising edge6				
PROFINET interface [X1]\Digital inputs\Channel6\							
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49286	Event name:	0		
Hardware interrupt:	0	Falling edge6	Falling edge6				
PROFINET interface [X1]\Digital inputs\Channel7							
Channel address	I0.7	Input filters	6.4 millisec	Enable pulse catch	0		
PROFINET interface [X1]\Digital inputs\Channel7\							
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49159	Event name:	0		
Hardware interrupt:	0	Rising edge7	Rising edge7				
PROFINET interface [X1]\Digital inputs\Channel7\							
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49287	Event name:	0		
Hardware interrupt:	0	Falling edge7	Falling edge7				
PROFINET interface [X1]\Analog inputs\Noise reduction							
Integration time	50 Hz (20 ms)						
PROFINET interface [X1]\Analog inputs\Channel0							
Channel address	IW64	Measurement type	Voltage	Voltage range	0..10 V		
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1		
PROFINET interface [X1]\Analog inputs\Channel1							
Channel address	IW66	Measurement type	Voltage	Voltage range	0..10 V		
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1		
PROFINET interface [X1]\Digital outputs							
Reaction to CPU STOP	Use substitute value						
PROFINET interface [X1]\Digital outputs\Channel0							
Channel address	Q0.0	Substitute a value of 1 on a change from RUN to STOP.	0				
PROFINET interface [X1]\Digital outputs\Channel1							
Channel address	Q0.1	Substitute a value of 1 on a change from RUN to STOP.	0				
PROFINET interface [X1]\Digital outputs\Channel2							
Channel address	Q0.2	Substitute a value of 1 on a change from RUN to STOP.	0				
PROFINET interface [X1]\Digital outputs\Channel3							
Channel address	Q0.3	Substitute a value of 1 on a change from RUN to STOP.	0				
PROFINET interface [X1]\Digital outputs\Channel4							
Channel address	Q0.4	Substitute a value of 1 on a change from RUN to STOP.	0				
PROFINET interface [X1]\Digital outputs\Channel5							
Channel address	Q0.5	Substitute a value of 1 on a change from RUN to STOP.	0				
PROFINET interface [X1]\Operating mode							
IO controller	True	IO system		Device number	0		
IO device	False						
PROFINET interface [X1]\I/O addresses\Input addresses							
Start address	0	End address	0	Organization block	0		
Process image	0						
PROFINET interface [X1]\I/O addresses\Output addresses							
Start address	0	End address	0	Organization block	0		
Process image	0						
PROFINET interface [X1]\Advanced options\Interface options							
Support device replacement without exchangeable medium	True	Permit overwriting of device names of all assigned IO devices	False	Use IEC V2.2 LLDP mode	False		
Send keepalives for connections	30s						

Totally Integrated Automation Portal						
PROFINET interface [X1]\Advanced options\Real time settings\IO communication						
Send clock:	1.000ms					
PROFINET interface [X1]\Advanced options\Real time settings\Real time options						
Calculated band-width for cyclic IO data:	0.000ms					
PROFINET interface [X1]\Advanced options\Port [X1 P1]\General						
Name	Port_1		Author	AA_LAB7		Comment
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Local port:						
Local port:	PLC_1\PROFINET interface_1 [X1]\Port_1 [X1 P1]		Medium:	Copper		Cable name: ---
						
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Partner port:						
	Monitoring of partner port is not possible		Alternative partners	False		Partner port: CSM 1277_1\SCALANCE interface [X1]\Port_2 [X1 P2]
Medium:	Copper		Cable length:			
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Activate						
Activate this port for use	True					
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Connection						
Transmission rate / duplex:	Automatic		Monitor	False		Enable autonegotiation True
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Boundaries						
End of detection of accessible devices	False		End of topology discovery	False		End of the sync domain False
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Hardware identifier\Hardware identifier						
Hardware identifier	65					
PROFINET interface [X1]\Web server access						
Enable Web server using this interface	False		The Web server must also be activated in the properties of the PLC.			
PROFINET interface [X1]\Hardware identifier\Hardware identifier						
Hardware identifier	264		Hardware identifier	64		
High speed counters (HSC)\HSC1\General\Enable						
Enable this high speed counter	0					
High speed counters (HSC)\HSC1\General\Project information						
Name	HSC_1		Comment			
High speed counters (HSC)\HSC1\Function						
Type of counting	Count		Operating phase	Single phase		
Counting direction is specified by	User program (internal direction control)		Initial counting direction	Count up		
Frequency measuring period	-/sec					
High speed counters (HSC)\HSC1\Reset to initial values\Reset values						
Initial counter value	0		Initial reference value	0		
High speed counters (HSC)\HSC1\Reset to initial values\Reset options						
Use external reset input	0		Reset signal level	-/-		
High speed counters (HSC)\HSC1\Event configuration\						
Generate interrupt for counter value equals reference value event.	0		RidPrefixCvEqualsPv	49152		Event name: 0
Hardware interrupt:	0		Counter value equal to reference value0	Counter value equal to reference value0		ValueNull 0
ValueNull	0		EventPriority	6		
High speed counters (HSC)\HSC1\Event configuration\						
Generate interrupt for external reset event.	0		RidPrefixExternalReset	49408		Event name: 0
Hardware interrupt:	0		External reset0	External reset0		ValueNull 0
ValueNull	0		EventPriority	6		
High speed counters (HSC)\HSC1\Event configuration\						
Generate interrupt for change of direction event.	0		RidPrefixDirection-Change	49280		Event name: 0
Hardware interrupt:	0		Change of direction0	Change of direction0		ValueNull 0
ValueNull	0		EventPriority	6		
High speed counters (HSC)\HSC1\Hardware inputs\						
Clock generator input	---		HSCInput0_Status	1		Direction input ---
Reset input	---		Adapter name the user control should use for the address string	HscChannel.AddressString		Adapter name the user control should use for the SpeedAndSourceDisplay HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					

Totally Integrated Automation Portal						
High speed counters (HSC)\HSC1\Hardware inputs\						
Direction input	---	HSCInput1_Status	1	Clock generator input	---	
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC1\Hardware inputs\						
Reset input	---	HSCInput2_Status	1	Clock generator input	---	
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC1\I/O addresses\Input addresses						
Start address	1000	End address	1003	Organization block	0	
Process image	0					
High speed counters (HSC)\HSC1\Hardware identifier\Hardware identifier						
Hardware identifier	257					
High speed counters (HSC)\HSC2\General\Enable						
Enable this high speed counter	0					
High speed counters (HSC)\HSC2\General\Project information						
Name	HSC_2	Comment				
High speed counters (HSC)\HSC2\Function						
Type of counting	Count	Operating phase	Single phase			
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up			
Frequency measuring period	-/-sec					
High speed counters (HSC)\HSC2\Reset to initial values\Reset values						
Initial counter value	0	Initial reference value	0			
High speed counters (HSC)\HSC2\Reset to initial values\Reset options						
Use external reset input	0	Reset signal level	-/-			
High speed counters (HSC)\HSC2\Event configuration\						
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name:	0	
Hardware interrupt:	0	Counter value equal to reference value1	Counter value equal to reference value1	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC2\Event configuration\						
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name:	0	
Hardware interrupt:	0	External reset1	External reset1	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC2\Event configuration\						
Generate interrupt for change of direction event.	0	RidPrefixDirectionChange	49280	Event name:	0	
Hardware interrupt:	0	Change of direction1	Change of direction1	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC2\Hardware inputs\						
Clock generator input	---	HSCInput0_Status	1	Direction input	---	
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC2\Hardware inputs\						
Direction input	---	HSCInput1_Status	1	Clock generator input	---	
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC2\Hardware inputs\						
Reset input	---	HSCInput2_Status	1	Clock generator input	---	
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	

Totally Integrated Automation Portal						
--------------------------------------	--	--	--	--	--	--

Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters (HSC)\HSC2\I/O addresses\Input addresses					
Start address	1004	End address	1007	Organization block	0
Process image	0				
High speed counters (HSC)\HSC2\Hardware identifier\Hardware identifier					
Hardware identifier	258				
High speed counters (HSC)\HSC3\General\Enable					
Enable this high speed counter	0				
High speed counters (HSC)\HSC3\General\Project information					
Name	HSC_3	Comment			
High speed counters (HSC)\HSC3\Function					
Type of counting	Count	Operating phase	Single phase		
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up		
Frequency measuring period	-/sec				
High speed counters (HSC)\HSC3\Reset to initial values\Reset values					
Initial counter value	0	Initial reference value	0		
High speed counters (HSC)\HSC3\Reset to initial values\Reset options					
Use external reset input	0	Reset signal level	-/-		
High speed counters (HSC)\HSC3\Event configuration\					
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name:	0
Hardware interrupt:	0	Counter value equal to reference value2	Counter value equal to reference value2	ValueNull	0
ValueNull	0	EventPriority	6		
High speed counters (HSC)\HSC3\Event configuration\					
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name:	0
Hardware interrupt:	0	External reset2	External reset2	ValueNull	0
ValueNull	0	EventPriority	6		
High speed counters (HSC)\HSC3\Event configuration\					
Generate interrupt for change of direction event.	0	RidPrefixDirection-Change	49280	Event name:	0
Hardware interrupt:	0	Change of direction2	Change of direction2	ValueNull	0
ValueNull	0	EventPriority	6		
High speed counters (HSC)\HSC3\Hardware inputs\					
Clock generator input	---	HSCInput0_Status	1	Direction input	---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source					
HscChannel.OutputSource					
High speed counters (HSC)\HSC3\Hardware inputs\					
Direction input	---	HSCInput1_Status	1	Clock generator input	---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source					
HscChannel.OutputSource					
High speed counters (HSC)\HSC3\Hardware inputs\					
Reset input	---	HSCInput2_Status	1	Clock generator input	---
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source					
HscChannel.OutputSource					
High speed counters (HSC)\HSC3\I/O addresses\Input addresses					
Start address	1008	End address	1011	Organization block	0
Process image	0				
High speed counters (HSC)\HSC3\Hardware identifier\Hardware identifier					
Hardware identifier	259				
High speed counters (HSC)\HSC4\General\Enable					
Enable this high speed counter	0				
High speed counters (HSC)\HSC4\General\Project information					
Name	HSC_4	Comment			
High speed counters (HSC)\HSC4\Function					
Type of counting	Count	Operating phase	Single phase		
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up		

--	--	--



Totally Integrated Automation Portal						
--------------------------------------	--	--	--	--	--	--

Frequency measuring period	-/-sec					
High speed counters (HSC)\HSC4\Reset to initial values\Reset values						
Initial counter value	0	Initial reference value	0			
High speed counters (HSC)\HSC4\Reset to initial values\Reset options						
Use external reset input	0	Reset signal level	-/-			
High speed counters (HSC)\HSC4\Event configuration\						
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name:	0	
Hardware interrupt:	0	Counter value equal to reference value3	Counter value equal to reference value3	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC4\Event configuration\						
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name:	0	
Hardware interrupt:	0	External reset3	External reset3	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC4\Event configuration\						
Generate interrupt for change of direction event.	0	RidPrefixDirection-Change	49280	Event name:	0	
Hardware interrupt:	0	Change of direction3	Change of direction3	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC4\Hardware inputs\						
Clock generator input	---	HSCInput0_Status	1	Direction input	---	
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC4\Hardware inputs\						
Direction input	---	HSCInput1_Status	1	Clock generator input	---	
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC4\Hardware inputs\						
Reset input	---	HSCInput2_Status	1	Clock generator input	---	
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC4\I/O addresses\Input addresses						
Start address	1012	End address	1015	Organization block	0	
Process image	0					
High speed counters (HSC)\HSC4\Hardware identifier\Hardware identifier						
Hardware identifier	260					
High speed counters (HSC)\HSC5\General\Enable						
Enable this high speed counter	0					
High speed counters (HSC)\HSC5\General\Project information						
Name	HSC_5	Comment				
High speed counters (HSC)\HSC5\Function						
Type of counting	Count	Operating phase	Single phase			
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up			
Frequency measuring period	-/-sec					
High speed counters (HSC)\HSC5\Reset to initial values\Reset values						
Initial counter value	0	Initial reference value	0			
High speed counters (HSC)\HSC5\Reset to initial values\Reset options						
Use external reset input	0	Reset signal level	-/-			
High speed counters (HSC)\HSC5\Event configuration\						
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name:	0	
Hardware interrupt:	0	Counter value equal to reference value4	Counter value equal to reference value4	ValueNull	0	
ValueNull	0	EventPriority	6			

--	--	--

Totally Integrated Automation Portal						
High speed counters (HSC)\HSC5\Event configuration\						
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name:	0	
Hardware interrupt:	0	External reset4	External reset4	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC5\Event configuration\						
Generate interrupt for change of direction event.	0	RidPrefixDirectionChange	49280	Event name:	0	
Hardware interrupt:	0	Change of direction4	Change of direction4	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC5\Hardware inputs\						
Clock generator input	---	HSCInput0_Status	1	Direction input	---	
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC5\Hardware inputs\						
Direction input	---	HSCInput1_Status	1	Clock generator input	---	
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC5\Hardware inputs\						
Reset input	---	HSCInput2_Status	1	Clock generator input	---	
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay	
Adapter name the user control should use for the Output Source	HscChannel.OutputSource					
High speed counters (HSC)\HSC5\I/O addresses\Input addresses						
Start address	1016	End address	1019	Organization block	0	
Process image	0					
High speed counters (HSC)\HSC5\Hardware identifier\Hardware identifier						
Hardware identifier	261					
High speed counters (HSC)\HSC6\General\Enable						
Enable this high speed counter	0					
High speed counters (HSC)\HSC6\General\Project information						
Name	HSC_6	Comment				
High speed counters (HSC)\HSC6\Function						
Type of counting	Count	Operating phase	Single phase			
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up			
Frequency measuring period	-/-sec					
High speed counters (HSC)\HSC6\Reset to initial values\Reset values						
Initial counter value	0	Initial reference value	0			
High speed counters (HSC)\HSC6\Reset to initial values\Reset options						
Use external reset input	0	Reset signal level	-/-			
High speed counters (HSC)\HSC6\Event configuration\						
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name:	0	
Hardware interrupt:	0	Counter value equal to reference value5	Counter value equal to reference value5	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC6\Event configuration\						
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name:	0	
Hardware interrupt:	0	External reset5	External reset5	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC6\Event configuration\						
Generate interrupt for change of direction event.	0	RidPrefixDirectionChange	49280	Event name:	0	
Hardware interrupt:	0	Change of direction5	Change of direction5	ValueNull	0	
ValueNull	0	EventPriority	6			
High speed counters (HSC)\HSC6\Hardware inputs\						
Clock generator input	---	HSCInput0_Status	1	Direction input	---	

Totally Integrated Automation Portal						
--------------------------------------	--	--	--	--	--	--

Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters (HSC)\HSC6\Hardware inputs\					
Direction input	---	HSCInput1_Status	1	Clock generator input	---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters (HSC)\HSC6\Hardware inputs\					
Reset input	---	HSCInput2_Status	1	Clock generator input	---
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters (HSC)\HSC6\I/O addresses\Input addresses					
Start address	1020	End address	1023	Organization block	0
Process image	0				
High speed counters (HSC)\HSC6\Hardware identifier\Hardware identifier					
Hardware identifier	262				
Pulse generators (PTO/PWM)\PTO1/PWM1\General\Enable					
Enable this pulse generator	0				
Pulse generators (PTO/PWM)\PTO1/PWM1\General\Project information					
Name	Pulse_1	Comment			
Pulse generators (PTO/PWM)\PTO1/PWM1\Parameter assignment\Pulse options					
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths
Cycle time	100ms	Initial pulse duration	50Hundredths		
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware outputs					
Enable direction output	0				
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware outputs\					
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware outputs\					
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO1/PWM1\I/O addresses\Output addresses					
Start address	1000	End address	1001	Organization block	0
Process image	0				
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware identifier\Hardware identifier					
Hardware identifier	265				
Pulse generators (PTO/PWM)\PTO2/PWM2\General\Enable					
Enable this pulse generator	0				
Pulse generators (PTO/PWM)\PTO2/PWM2\General\Project information					
Name	Pulse_2	Comment			
Pulse generators (PTO/PWM)\PTO2/PWM2\Parameter assignment\Pulse options					
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths
Cycle time	100ms	Initial pulse duration	50Hundredths		
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware outputs					
Enable direction output	0				
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware outputs\					
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		

--	--	--



Totally Integrated Automation Portal						
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware outputs\						
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString	
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource			
Pulse generators (PTO/PWM)\PTO2/PWM2\I/O addresses\Output addresses						
Start address	1002	End address	1003	Organization block	0	
Process image	0					
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware identifier\Hardware identifier						
Hardware identifier	266					
Pulse generators (PTO/PWM)\PTO3/PWM3\General\Enable						
Enable this pulse generator	0					
Pulse generators (PTO/PWM)\PTO3/PWM3\General\Project information						
Name	Pulse_3	Comment				
Pulse generators (PTO/PWM)\PTO3/PWM3\Parameter assignment\Pulse options						
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths	
Cycle time	100ms	Initial pulse duration	50Hundredths			
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware outputs						
Enable direction output	0					
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware outputs\						
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString	
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource			
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware outputs\						
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString	
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource			
Pulse generators (PTO/PWM)\PTO3/PWM3\I/O addresses\Output addresses						
Start address	1004	End address	1005	Organization block	0	
Process image	0					
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware identifier\Hardware identifier						
Hardware identifier	267					
Pulse generators (PTO/PWM)\PTO4/PWM4\General\Enable						
Enable this pulse generator	0					
Pulse generators (PTO/PWM)\PTO4/PWM4\General\Project information						
Name	Pulse_4	Comment				
Pulse generators (PTO/PWM)\PTO4/PWM4\Parameter assignment\Pulse options						
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths	
Cycle time	100ms	Initial pulse duration	50Hundredths			
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware outputs						
Enable direction output	0					
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware outputs\						
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString	
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource			
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware outputs\						
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString	
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource			
Pulse generators (PTO/PWM)\PTO4/PWM4\I/O addresses\Output addresses						
Start address	1006	End address	1007	Organization block	0	
Process image	0					
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware identifier\Hardware identifier						
Hardware identifier	268					
Startup						
Startup after POWER ON	Warm restart - mode before POWER OFF	Comparison preset to actual configuration	Startup CPU even if mismatch	Configuration time for central and distributed I/O	60000ms	
OBs should be interruptible	1					



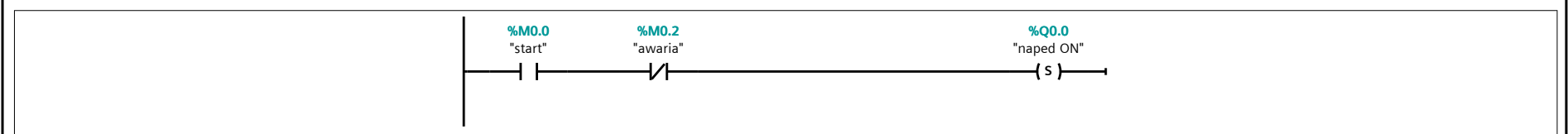
## PLC\_1 [CPU 1212C AC/DC/Rly] / Program blocks

## Main [OB1]

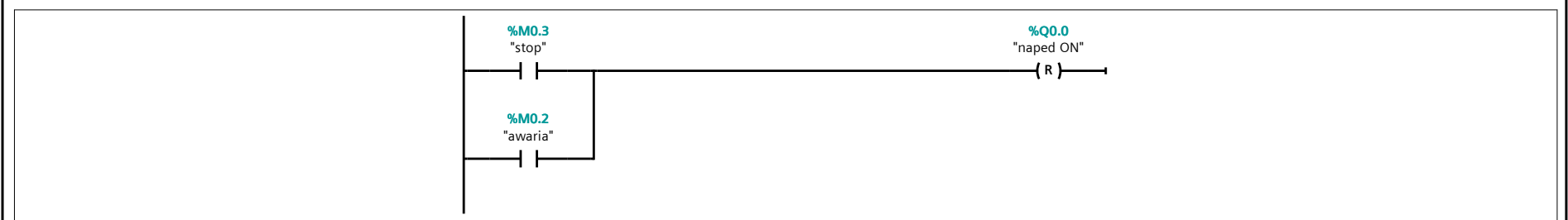
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		



















**Network 1:**



**Network 2:**



Totally Integrated Automation Portal		
<div>PLC_1 [CPU 1212C AC/DC/Rly]</div> <div>Technology objects</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal																																					
<div>PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / Default tag table [36]</div> <div>PLC tags</div> <div><div>PLC tags</div><table><tr><th></th><th>Name</th><th>Data type</th><th>Address</th><th>Retain</th></tr><tr><td></td><td>start</td><td>Bool</td><td>%M0.0</td><td>False</td></tr><tr><td></td><td>gotow</td><td>Bool</td><td>%M0.1</td><td>False</td></tr><tr><td></td><td>awaria</td><td>Bool</td><td>%M0.2</td><td>False</td></tr><tr><td></td><td>stop</td><td>Bool</td><td>%M0.3</td><td>False</td></tr><tr><td></td><td>naped ON</td><td>Bool</td><td>%Q0.0</td><td>False</td></tr><tr><td></td><td>praca</td><td>Bool</td><td>%Q0.1</td><td>False</td></tr></table></div>				Name	Data type	Address	Retain		start	Bool	%M0.0	False		gotow	Bool	%M0.1	False		awaria	Bool	%M0.2	False		stop	Bool	%M0.3	False		naped ON	Bool	%Q0.0	False		praca	Bool	%Q0.1	False
	Name	Data type	Address	Retain																																	
	start	Bool	%M0.0	False																																	
	gotow	Bool	%M0.1	False																																	
	awaria	Bool	%M0.2	False																																	
	stop	Bool	%M0.3	False																																	
	naped ON	Bool	%Q0.0	False																																	
	praca	Bool	%Q0.1	False																																	



Totally Integrated Automation Portal											
<div>PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / Default tag table [36]</div> <div>User constants</div> <table><tr><th colspan="3">User constants</th></tr><tr><th>Name</th><th>Data type</th><th>Value</th></tr><tr><td colspan="3"></td></tr></table>			User constants			Name	Data type	Value			
User constants											
Name	Data type	Value									

Totally Integrated Automation Portal		
<div>PLC_1 [CPU 1212C AC/DC/Rly]</div> <div>PLC data types</div> <div>This folder is empty.</div>		



Totally Integrated Automation Portal		
<div>PLC_1 [CPU 1212C AC/DC/Rly] / Traces</div> <div>Measurements</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>PLC_1 [CPU 1212C AC/DC/Rly]</div> <div>Text lists</div> <div>This folder is empty.</div>		



Totally Integrated Automation Portal		
--------------------------------------	--	--

PLC\_1 [CPU 1212C AC/DC/Rly] / Local modules

AI 4xRTD\_1

AI 4xRTD\_1

General\Project information

Name	AI 4xRTD_1	Author	AA_LAB7	Comment	
Slot	2				

General\Catalog information

Short designation	SM 1231 AI4 x RTD	Description	Analog input module AI4 x RTD	Article number	6ES7 231-5PD32-0XB0
Firmware version	V2.0				

AI 4xRTD\Project information

Name	AI 4xRTD_1	Comment		
------	------------	---------	--	--

AI 4xRTD\Module diagnostics

Enable power supply diagnostics	1	Additional diagnostics may be selected for each input/output.		
---------------------------------	---	---	--	--

AI 4xRTD\Analog inputs\Noise reduction

Integration time	50 Hz (20 ms)				
------------------	---------------	--	--	--	--

AI 4xRTD\Analog inputs\Channel0

Channel address	IW96	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1
Enable underflow diagnostics	1				

AI 4xRTD\Analog inputs\Channel1

Channel address	IW98	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1
Enable underflow diagnostics	1				

AI 4xRTD\Analog inputs\Channel2

Channel address	IW100	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1
Enable underflow diagnostics	1				

AI 4xRTD\Analog inputs\Channel3

Channel address	IW102	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1
Enable underflow diagnostics	1				

AI 4xRTD\I/O addresses\Input addresses

Start address	96	End address	103	Organization block	0
Process image	0				

AI 4xRTD\Hardware identifier\Hardware identifier

Hardware identifier	269
---------------------	-----

Totally Integrated Automation Portal		
--------------------------------------	--	--

PLC\_1 [CPU 1212C AC/DC/Rly] / Local modules

AQ 2x14BIT\_1

AQ 2x14BIT\_1

General\Project information

Name	AQ 2x14BIT_1	Author	AA_LAB7	Comment	
Slot	3				

General\Catalog information

Short designation	SM 1232 AQ2	Description	Analog output module AQ2 x 14 bits; plug-in terminal blocks; output: +/-10V and 0 to 20 mA; selectable diagnostics; selectable substitute value for output		Article number	6ES7 232-4HB32-0XB0
Firmware version	V2.0					

AQ 2\Project information

Name	AQ 2x14BIT_1	Comment		
------	--------------	---------	--	--

AQ 2\Module diagnostics

Enable power supply diagnostics	1	Additional diagnostics may be selected for each input/output.		
---------------------------------	---	---	--	--

AQ 2\Analog outputs

Reaction to CPU STOP

Use substitute value

AQ 2\Analog outputs\Channel0

Channel address	QW112	Analog output type	Voltage	Voltage range	+/- 10 V
Substitute value for channel on a change from RUN to STOP	2.500V			Enable short circuit diagnostics	1
Enable overflow diagnostics	1	Enable underflow diagnostics	1		

AQ 2\Analog outputs\Channel1

Channel address	QW114	Analog output type	Voltage	Voltage range	+/- 10 V
Substitute value for channel on a change from RUN to STOP	2.500V			Enable short circuit diagnostics	1
Enable overflow diagnostics	1	Enable underflow diagnostics	1		

AQ 2\I/O addresses\Output addresses

Start address	112	End address	115	Organization block	0
Process image	0				

AQ 2\Hardware identifier\Hardware identifier

Hardware identifier	270
---------------------	-----