HMI_1 [KTP400 Basic PN]

HMI_1	
General	
Name	HMI_1

HMI_1 [KTP400 Basic PN]

Runtime settings

General

Start screen	Screen_1	Default template		Default style of the project	Checked
Style of the HMI device	WinCC Dark V 1.0.1	Adapt font size to style	Checked	Screen resolution	480, 272
Project ID	0	Logging language	Startup language		

Screens

Bit selection for text and graphic lists	Off	User-defined pictogram size	Unchecked	X,Y:	64, 45

Keyboard

Use screen keyboard	Checked	Release button on exit	Unchecked	Disable dialog window function keys	Unchecked

Alarms

Controller alarms

Buffer overflow	10 %	Acknowledgment group text	QGR	Use alarm class color	Unchecked
System event duration	2 Seconds	Connection	HMI_Connection_1		

User administration

Enable limit for logon attempts	Checked	Invalid logon attempts	3	Logon with password	Unchecked
Group-specific rights	Unchecked	Password aging	Unchecked	Validity period	90
Warning period	7	Password generations	3	At least one special character	Unchecked
At least one number	Unchecked	Minimum password length	3		

Language & font

Preset runtime language:		English (USA)

English (USA)					
Runtime language	Checked	Fixed font 1	Tahoma	Default font	Tahoma, 11 Pixel
Configured font 1					

Tag settings

Replace the separator on each sub-level of the path of the PLC tag:	Checked	Compatibility mode: Set '_' between the PLC tags and the first-level element.	Unchecked	Replace the '.' character if the name of the HMI tag is created from the PLC tag name	Checked
Use '_' as the replacement character	Checked	Use ';' as the replacement character	Unchecked	Replace the characters '[' and ']' if the name of the HMI tag is created from the PLC tag name	Checked
Use '{' and '}' as replacement characters	Checked	Use '(' and ')' as replacement characters	Unchecked	Connection	HMI_Connection_1
PLC name as prefix in the HMI tag name	Unchecked				

HMI_1 [KTP400 Basic PN] / Screens

Screen_1

Hardcopy of Screen_1

General

Name	Screen_1	Background color	181, 182, 181	Grid color	0, 0, 0
Number	1	Template		Tooltip	

Layers

Active layer	0

Layer_0	Checked
Layer_1	Checked
Layer_2	Checked
Layer_3	Checked
Layer_4	Checked
Layer_5	Checked
Layer_6	Checked
Layer_7	Checked
Layer_8	Checked
Layer_9	Checked
Layer_10	Checked
Layer_11	Checked
Layer_12	Checked
Layer_13	Checked
Layer_14	Checked
Layer_15	Checked
Layer_16	Checked
Layer_17	Checked
Layer_18	Checked
Layer_19	Checked
Layer_20	Checked
Layer_21	Checked
Layer_22	Checked
Layer_23	Checked
Layer_24	Checked
Layer_25	Checked
Layer_26	Checked
Layer_27	Checked
Layer_28	Checked
Layer_29	Checked
Layer_30	Checked
Layer_31	Checked

I/O field_1

Type	I/O field				

General

Display format	Decimal	Field length	5	Format pattern	99999
Mode	Input/output	Process value		Shift decimal point	0
Show leading zeros	Unchecked				

Appearance

Background color	255, 255, 255	Background fill pattern	Solid	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Unit		Corner radius	0

Characteristics

Hidden input	Unchecked		

Layout

Bottom margin	2	Fit to size	Unchecked	Height	24
X position	28	Left margin	2	Right margin	2
Y position	212	Top margin	2	Width	59

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Limits

Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0		

Styles/Designs					
Use style/design	Unchecked	Style item appearance			
Miscellaneous					
Tooltip		Layer	0 - Layer_0	Name	I/O field_1
Security					
Authorization		Allow operator control	Checked		
Dynamizations\Tag connection					
Property name	Process value	Tag	pozycja_kulki		

D4_Control_4

Type	Group				
Layout					
Height	200	X position	11	Y position	7
Width	100				
Miscellaneous					
Layer	0 - Layer_0	Name	D4_Control_4		

D4_Slider_Frame_Vertical_Small_4

Type	Graphic view				
General					
Graphic	Design_4_Slider_Frame_Vertical_Small				
Appearance					
Background color	181, 182, 181	Background fill pattern	Transparent	Border color	0, 0, 0
Border width	0	Line style	Solid		
Layout					
Auto-size	Stretch screen	Fit to size	Unchecked	Height	200
X position	11	Y position	7	Width	100
Miscellaneous					
Layer	0 - Layer_0	Name	D4_Slider_Frame_Vertical_Small_4		

D4_Bar_4

Type	Bar				
General					
Maximum value	30000	Minimum value	10	Process value	0
Appearance					
Background color	165, 162, 165	Segment coloring	Entire bar	Foreground color	0, 0, 198
Color of scale	0, 0, 0	Limit lines (layout)	Checked	Limit marking (layout)	Unchecked
Border type					
Border background color	255, 255, 255	Border color	0, 0, 0	Border width	0
Corner radius (border)	0	Border frame style	Solid		
Scales					
Divisions	5	Large mark labeling	2	Scale gradation	10
Show scale	Checked	Auto-scale	Unchecked		
Label					
Integer digits	5	Decimal places	0	Double-lined scale label	Unchecked
Show "+" for positive numbers	Unchecked	Show scale marks	Checked	Use exponential format	Unchecked
Unit					
Layout					
Bar orientation	Top	Height	157	X position	35
Scale position	Right/down	Y position	28	Width	44
Text format					
Font	Tahoma, 13px				
Limits					
Color low limit alarms	255, 255, 0	Color high limit alarms	255, 0, 0		
Styles/Designs					
Use style/design	Unchecked	Style item appearance			
Miscellaneous					
Layer	0 - Layer_0	Name	D4_Bar_4		
Dynamizations\Tag connection					
Property name	Process value	Tag	pozycja_kulki		

PlotLight_Round_R

Type	Graphic I/O field				
General					
Bit number	0	Mode	Two states	Value status ON	1
Graphic list		Graphic OFF	PilotLight_Round_R_Off_256c	Graphic ON	PilotLight_Round_R_On_256c
Process value	0				
Appearance					
Background color	181, 182, 181	Background fill pattern	Solid	Border color	0, 0, 0
Border width	0	Line style	Solid	Focus color	0, 0, 0
Focus width	1				
Layout					
X position	145	Width	50	Y position	29
Height	50	Fit embedded graphic object to screen size	Fit graphic to object size	Auto-size	Stretch screen

Fit to size	Unchecked				
Limits					
Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0		
Miscellaneous					
Tooltip		Layer	0 - Layer_0	Name	PlotLight_Round_R
Security					
Authorization		Allow operator control	Checked		
Dynamizations\Tag connection					
Property name	Process value	Tag	Zakres_ok		

Text field_1

Type	Text field				
General					
Text	Odległość kulki od czujnika				
Appearance					
Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		
Layout					
Bottom margin	2	Fit to size	Checked	Height	22
X position	0	Left margin	2	Right margin	2
Y position	245	Top margin	2	Width	175
Text format					
Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				
Flashing					
Flashing	None				
Styles/Designs					
Use style/design	Unchecked	Style item appearance			
Miscellaneous					
Layer	0 - Layer_0	Name	Text field_1		

Text field_2

Type	Text field				
General					
Text	Kulka poza zakresem				
Appearance					
Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		
Layout					
Bottom margin	2	Fit to size	Checked	Height	22
X position	113	Left margin	2	Right margin	2
Y position	7	Top margin	2	Width	142
Text format					
Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				
Flashing					
Flashing	None				
Styles/Designs					
Use style/design	Unchecked	Style item appearance			
Miscellaneous					
Layer	0 - Layer_0	Name	Text field_2		

I/O field_2

Type	I/O field				
General					
Display format	Decimal	Field length	10	Format pattern	9999999999
Mode	Input/output	Process value		Shift decimal point	0
Show leading zeros	Unchecked				
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Unit		Corner radius	0
Characteristics					
Hidden input	Unchecked				
Layout					
Bottom margin	2	Fit to size	Unchecked	Height	32
X position	356	Left margin	2	Right margin	2
Y position	30	Top margin	2	Width	96
Text format					
Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				
Limits					
Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0		

Styles/Designs

Use style/design	Unchecked	Style item appearance			

Miscellaneous

Tooltip		Layer	0 - Layer_0	Name	I/O field_2

Security

Authorization		Allow operator control	Checked		

Dynamizations\Tag connection

Property name	Process value	Tag	Obroty		

Text field_3

Type	Text field

General

Text	Pomiar prędkości

Appearance

Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		

Layout

Bottom margin	2	Fit to size	Checked	Height	22
X position	339	Left margin	2	Right margin	2
Y position	7	Top margin	2	Width	113

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Flashing

Flashing	None

Styles/Designs

Use style/design	Unchecked	Style item appearance	

Miscellaneous

Layer	0 - Layer_0	Name	Text field_3

Text field_4

Type	Text field

General

Text	Wprowadź wartość PWM

Appearance

Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		

Layout

Bottom margin	2	Fit to size	Checked	Height	22
X position	314	Left margin	2	Right margin	2
Y position	144	Top margin	2	Width	166

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Flashing

Flashing	None

Styles/Designs

Use style/design	Unchecked	Style item appearance	

Miscellaneous

Layer	0 - Layer_0	Name	Text field_4

I/O field_3

Type	I/O field

General

Display format	Decimal	Field length	5	Format pattern	99999
Mode	Input/output	Process value		Shift decimal point	0
Show leading zeros	Unchecked				

Appearance

Background color	255, 255, 255	Background fill pattern	Solid	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Unit		Corner radius	0

Characteristics

Hidden input	Unchecked

Layout

Bottom margin	2	Fit to size	Unchecked	Height	32
X position	384	Left margin	2	Right margin	2
Y position	166	Top margin	2	Width	96

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Limits

Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0

Styles/Designs					
Use style/design	Unchecked	Style item appearance			

Miscellaneous					
Tooltip		Layer	0 - Layer_0	Name	I/O field_3

Security					
Authorization		Allow operator control	Checked		

Dynamizations\Tag connection					
Property name	Process value	Tag	Wartosc_PWM		

Lever_Horizontal_1

Type	Switch				

General					
Mode	Switch with graphic	Value status ON	1	Process value	
Graphic OFF	Lever_Horizontal_1_Off_256c	Graphic ON	Lever_Horizontal_1_On_256c	Text OFF	0
Text ON	1				

Appearance					
Background color	181, 182, 181	Background color (button border)	255, 255, 255	Foreground color	0, 0, 0
Inner background color OFF	255, 255, 255	Inner background color ON	255, 255, 255	Background fill pattern	Solid
Corner radius	0				

Fill pattern					
Background color gradient (button fill pattern)	132, 130, 132	Gradient 1 (button fill pattern)	Unchecked	Gradient 2 (button fill pattern)	Unchecked
Color gradient 1 (button fill pattern)	214, 211, 214	Color gradient 2 (button fill pattern)	173, 170, 173	Offset gradient 1 (button fill pattern)	14
Offset gradient 2 (button fill pattern)	14				

Design					
Focus color	0, 0, 0	Focus width	1		

Layout					
Fit to size	Unchecked	Height	50	X position	378
Switch orientation	Left to right	Y position	94	Width	80
Margin left graphic (layout)	0	Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0	Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit to size	Stretch screen		

Text format					
Font	Tahoma, 16px	Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle

Limits					
Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0		

Styles/Designs					
Use style/design	Unchecked	Style item appearance			

Miscellaneous					
Tooltip		Layer	0 - Layer_0	Name	Lever_Horizontal_1
Alignment	Horizontal				

Security					
Authorization		Allow operator control	Checked		

Dynamizations\Tag connection					
Property name	Process value	Tag	PWM_Start		

Text field_5

Type	Text field				

General					
Text	PWM ON				

Appearance					
Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		

Layout					
Bottom margin	2	Fit to size	Checked	Height	22
X position	379	Left margin	2	Right margin	2
Y position	72	Top margin	2	Width	64

Text format					
Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Flashing					
Flashing	None				

Styles/Designs					
Use style/design	Unchecked	Style item appearance			

Miscellaneous					
Layer	0 - Layer_0	Name	Text field_5		

I/O field_4

Type	I/O field				

General

Display format	Decimal	Field length	10	Format pattern	9999999999
Mode	Input/output	Process value		Shift decimal point	0
Show leading zeros	Unchecked				

Appearance

Background color	255, 255, 255	Background fill pattern	Solid	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Unit		Corner radius	0

Characteristics

Hidden input	Unchecked

Layout

Bottom margin	2	Fit to size	Unchecked	Height	32
X position	384	Left margin	2	Right margin	2
Y position	226	Top margin	2	Width	96

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Limits

Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0

Styles/Designs

Use style/design	Unchecked	Style item appearance	

Miscellaneous

Tooltip		Layer	0 - Layer_0	Name	I/O field_4

Security

Authorization		Allow operator control	Checked

Dynamizations\Tag connection

Property name	Process value	Tag	RPM

Text field_6

Type	Text field

General

Text	RPM

Appearance

Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		

Layout

Bottom margin	2	Fit to size	Checked	Height	22
X position	419	Left margin	2	Right margin	2
Y position	202	Top margin	2	Width	33

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Flashing

Flashing	None

Styles/Designs

Use style/design	Unchecked	Style item appearance	

Miscellaneous

Layer	0 - Layer_0	Name	Text field_6

Text field_7

Type	Text field

General

Text	Sterowanie ręczne

Appearance

Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		

Layout

Bottom margin	2	Fit to size	Checked	Height	22
X position	128	Left margin	2	Right margin	2
Y position	79	Top margin	2	Width	122

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Flashing

Flashing	None

Styles/Designs

Use style/design	Unchecked	Style item appearance	

Miscellaneous

Layer	0 - Layer_0	Name	Text field_7

Lever_Horizontal_2

Type	Switch

General

Mode	Switch with graphic	Value status ON	1	Process value	

Graphic OFF	Lever_Horizontal_1_Off_256c	Graphic ON	Lever_Horizontal_1_On_256c	Text OFF	0
Text ON	1				

Appearance

Background color	181, 182, 181	Background color (button border)	255, 255, 255	Foreground color	0, 0, 0
Inner background color OFF	255, 255, 255	Inner background color ON	255, 255, 255	Background fill pattern	Solid
Corner radius	0				

Fill pattern

Background color gradient (button fill pattern)	132, 130, 132	Gradient 1 (button fill pattern)	Unchecked	Gradient 2 (button fill pattern)	Unchecked
Color gradient 1 (button fill pattern)	214, 211, 214	Color gradient 2 (button fill pattern)	173, 170, 173	Offset gradient 1 (button fill pattern)	14
Offset gradient 2 (button fill pattern)	14				

Design

Focus color	0, 0, 0	Focus width	1		

Layout

Fit to size	Unchecked	Height	50	X position	128
Switch orientation	Left to right	Y position	101	Width	80
Margin left graphic (layout)	0	Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0	Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit to size	Stretch screen		

Text format

Font	Tahoma, 16px	Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle

Limits

Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0		

Styles/Designs

Use style/design	Unchecked	Style item appearance			

Miscellaneous

Tooltip		Layer	0 - Layer_0	Name	Lever_Horizontal_2
Alignment	Horizontal				

Security

Authorization		Allow operator control	Checked		

Dynamizations\Tag connection

Property name	Process value	Tag	Manual_ON		

I/O field_5

Type	I/O field		

General

Display format	Decimal	Field length	13	Format pattern	s999999999.999
Mode	Input/output	Process value		Shift decimal point	0
Show leading zeros	Unchecked				

Appearance

Background color	255, 255, 255	Background fill pattern	Solid	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Unit		Corner radius	0

Characteristics

Hidden input	Unchecked				

Layout

Bottom margin	2	Fit to size	Unchecked	Height	32
X position	126	Left margin	2	Right margin	2
Y position	188	Top margin	2	Width	96

Text format

Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				

Limits

Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0		

Styles/Designs

Use style/design	Unchecked	Style item appearance			

Miscellaneous

Tooltip		Layer	0 - Layer_0	Name	I/O field_5

Security

Authorization		Allow operator control	Checked		

Dynamizations\Tag connection

Property name	Process value	Tag	War_zadana		

Text field_8

Type	Text field		

General

Text	Wartość zadana		

Appearance

Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid

Foreground color	0, 0, 0	Corner radius (border)	0		
Layout					
Bottom margin	2	Fit to size	Checked	Height	22
X position	111	Left margin	2	Right margin	2
Y position	166	Top margin	2	Width	110
Text format					
Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				
Flashing					
Flashing	None				
Styles/Designs					
Use style/design	Unchecked	Style item appearance			
Miscellaneous					
Layer	0 - Layer_0	Name	Text field_8		

I/O field_6

Type	I/O field				
General					
Display format	Decimal	Field length	13	Format pattern	s999999999.999
Mode	Input/output	Process value		Shift decimal point	0
Show leading zeros	Unchecked				
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Unit		Corner radius	0
Characteristics					
Hidden input	Unchecked				
Layout					
Bottom margin	2	Fit to size	Unchecked	Height	32
X position	231	Left margin	2	Right margin	2
Y position	194	Top margin	2	Width	96
Text format					
Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				
Limits					
Color for High limit violated	255, 0, 0	Color for Low limit violated	255, 255, 0		
Styles/Designs					
Use style/design	Unchecked	Style item appearance			
Miscellaneous					
Tooltip		Layer	0 - Layer_0	Name	I/O field_6
Security					
Authorization		Allow operator control	Checked		
Dynamizations\Tag connection					
Property name	Process value	Tag	Ster_manual		

Text field_9

Type	Text field				
General					
Text	WZ sterowania ręcznego				
Appearance					
Background color	156, 154, 206	Background fill pattern	Transparent	Border background color	255, 255, 255
Border color	0, 0, 0	Border width	0	Line style	Solid
Foreground color	0, 0, 0	Corner radius (border)	0		
Layout					
Bottom margin	2	Fit to size	Checked	Height	22
X position	219	Left margin	2	Right margin	2
Y position	231	Top margin	2	Width	164
Text format					
Font	Tahoma, 15px	Horizontal alignment	Left	Orientation	Horizontal
Vertical alignment	Top				
Flashing					
Flashing	None				
Styles/Designs					
Use style/design	Unchecked	Style item appearance			
Miscellaneous					
Layer	0 - Layer_0	Name	Text field_9		

HMI_1 [KTP400 Basic PN] / Screen management

Templates

This folder is empty.

HMI_1 [KTP400 Basic PN] / Screen management

Global screen

Hardcopy of Global screen

General					
Name	Global screen	**Background color**	181, 182, 181	**Grid color**	0, 0, 0

HMI_1 [KTP400 Basic PN] / HMI tags

Default tag table [12]

Swiatlo

General					
Name	Swiatlo	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	%Q0.0
Access mode	<absolute access>	PLC tag	Tag_1	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			

pozycja_kulki

General					
Name	pozycja_kulki	Connection	HMI_Connection_1	Data type	Word
Array elements	0	Length	2	Address	
Access mode	<symbolic access>	PLC tag	pozycja_kulki	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			

Zakres_ok

General					
Name	Zakres_ok	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	PLC tag	Zakres_ok	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			

Stan_PWM

General					
Name	Stan_PWM	Connection	HMI_Connection_1	Data type	Word
Array elements	0	Length	2	Address	
Access mode	<symbolic access>	PLC tag	Stan_PWM	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Miscellaneous			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Unchecked	Index tag	

PWM_Start

General					
Name	PWM_Start	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	PLC tag	PWM_Start	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			

Zadany_PWM

General					
Name	Zadany_PWM	Connection	HMI_Connection_1	Data type	Word
Array elements	0	Length	2	Address	
Access mode	<symbolic access>	PLC tag	Zadany_PWM	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			

Wartosc_PWM

General					
Name	Wartosc_PWM	Connection	HMI_Connection_1	Data type	Word
Array elements	0	Length	2	Address	
Access mode	<symbolic access>	PLC tag	Wartosc_PWM	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			

Obroty

General					
Name	Obroty	Connection	HMI_Connection_1	Data type	DWord
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	PLC tag	Obroty	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Miscellaneous			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Unchecked	Index tag	

RPM

General					
Name	RPM	Connection	HMI_Connection_1	Data type	DWord
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	PLC tag	RPM	Coding	Binary
PLC name	PLC_1				

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Maximum		Minimum	

Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Miscellaneous			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Unchecked	Index tag	

Manual_ON

General					
Name	Manual_ON	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	PLC tag	Manual_ON	Coding	Binary
PLC name	PLC_1				

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Maximum		Minimum	

Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Miscellaneous			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Unchecked	Index tag	

Ster_manual

General					
Name	Ster_manual	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	PLC tag	Ster_manual	Coding	IEEE754
PLC name	PLC_1				

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Maximum		Minimum	

Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Miscellaneous			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Unchecked	Index tag	

War_zadana

General					
Name	War_zadana	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	PLC tag	War_zadana	Coding	IEEE754
PLC name	PLC_1				

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Maximum		Minimum	

Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Miscellaneous

ID tag		Start value	

Comment

Comment		Source comment	

Multiplexing

Multiplexing	Unchecked	Index tag	

Miscellaneous

ID tag		Start value	

Comment

Comment		Source comment	

Multiplexing

Multiplexing	Unchecked	Index tag	

HMI_1 [KTP400 Basic PN]

Connections

HMI_Connection_1

Name	HMI_Connection_1	Communication driver	SIMATIC S7 1200	Comment	
Online	Checked	Station	S7-1200 station_1	Partner	PLC_1
Node	CPU 1212C AC/DC/Rly, PROFINET interface (R0/S1)	HMI time synchronization mode	None		

Parameter

HMI device					
Interface	PROFINET (X1)	Address	192.168.0.2	Access point	S7ONLINE
PLC					
Address	192.168.0.1				

HMI_1 [KTP400 Basic PN] / HMI alarms

Discrete alarms

This folder is empty.

HMI_1 [KTP400 Basic PN] / HMI alarms

Analog alarms

This folder is empty.

HMI_1 [KTP400 Basic PN] / HMI alarms

Alarm groups

Alarm_group_1

General			
Name	Alarm_group_1	ID	1

Alarm_group_10

General			
Name	Alarm_group_10	ID	10

Alarm_group_11

General			
Name	Alarm_group_11	ID	11

Alarm_group_12

General			
Name	Alarm_group_12	ID	12

Alarm_group_13

General			
Name	Alarm_group_13	ID	13

Alarm_group_14

General			
Name	Alarm_group_14	ID	14

Alarm_group_15

General			
Name	Alarm_group_15	ID	15

Alarm_group_16

General			
Name	Alarm_group_16	ID	16

Alarm_group_2

General			
Name	Alarm_group_2	ID	2

Alarm_group_3

General			
Name	Alarm_group_3	ID	3

Alarm_group_4

General			
Name	Alarm_group_4	ID	4

Alarm_group_5

General			
Name	Alarm_group_5	ID	5

Alarm_group_6

General			
Name	Alarm_group_6	ID	6

Alarm_group_7

General			
Name	Alarm_group_7	ID	7

Alarm_group_8

General			
Name	Alarm_group_8	ID	8

Alarm_group_9

General			
Name	Alarm_group_9	ID	9

HMI_1 [KTP400 Basic PN] / HMI alarms

Alarm classes

Acknowledgement

General					
Name	Acknowledgement	**Display name**	A	**ID**	33
Common alarm class	Acknowledgement	**Alarm log**	<No log>		
Acknowledgment					
State machine	Alarm with single-mode acknowledgment				
State texts					
Text for "Incoming"	I	**Text for "Outgoing"**	O	**Text for "Acknowledged"**	A
Colors					
Background "Incoming/Acknowledged"	255, 255, 255	**Background "Incoming"**	255, 0, 0	**Background "Incoming/Outgoing/Acknowledged"**	255, 255, 255
Background "Incoming/Outgoing"	255, 0, 0				

Errors

General					
Name	Errors	**Display name**	!	**ID**	1
Common alarm class	<No alarm class>	**Alarm log**	<No log>		
Acknowledgment					
State machine	Alarm with single-mode acknowledgment				
State texts					
Text for "Incoming"	I	**Text for "Outgoing"**	O	**Text for "Acknowledged"**	A
Colors					
Background "Incoming/Acknowledged"	255, 255, 255	**Background "Incoming"**	255, 0, 0	**Background "Incoming/Outgoing/Acknowledged"**	255, 255, 255
Background "Incoming/Outgoing"	255, 0, 0				

No Acknowledgement

General					
Name	No Acknowledgement	**Display name**	NA	**ID**	34
Common alarm class	No Acknowledgement	**Alarm log**	<No log>		
Acknowledgment					
State machine	Alarm without acknowledgment				
State texts					
Text for "Incoming"	I	**Text for "Outgoing"**	O	**Text for "Acknowledged"**	A
Colors					
Background "Incoming/Acknowledged"	255, 255, 255	**Background "Incoming"**	255, 0, 0	**Background "Incoming/Outgoing/Acknowledged"**	255, 255, 255
Background "Incoming/Outgoing"	255, 0, 0				

System

General					
Name	System	**Display name**	$	**ID**	3
Common alarm class	<No alarm class>	**Alarm log**	<No log>		
Acknowledgment					
State machine	Alarm without acknowledgment				
State texts					
Text for "Incoming"	I	**Text for "Outgoing"**	O	**Text for "Acknowledged"**	A
Colors					
Background "Incoming/Acknowledged"	255, 255, 255	**Background "Incoming"**	255, 255, 255	**Background "Incoming/Outgoing/Acknowledged"**	255, 255, 255
Background "Incoming/Outgoing"	255, 255, 255				

Warnings

General					
Name	Warnings	**Display name**		**ID**	2
Common alarm class	<No alarm class>	**Alarm log**	<No log>		
Acknowledgment					
State machine	Alarm without acknowledgment				
State texts					
Text for "Incoming"	I	**Text for "Outgoing"**	O	**Text for "Acknowledged"**	A
Colors					
Background "Incoming/Acknowledged"	255, 255, 255	**Background "Incoming"**	255, 255, 255	**Background "Incoming/Outgoing/Acknowledged"**	255, 255, 255

Totally Integrated Automation Portal		
Background "Incoming/Outgoing"	255, 255, 255	

Background "Incoming/Outgoing" | 255, 255, 255

HMI_1 [KTP400 Basic PN] / HMI alarms

System events

This folder is empty.

HMI_1 [KTP400 Basic PN]

Recipes

This folder is empty.

HMI_1 [KTP400 Basic PN] / Historical data

Datalogs

This folder is empty.

HMI_1 [KTP400 Basic PN] / Historical data

AlarmLogs

This folder is empty.

HMI_1 [KTP400 Basic PN]

Scheduled tasks

This folder is empty.

HMI_1 [KTP400 Basic PN] / Text and graphic lists

Text lists

This folder is empty.

HMI_1 [KTP400 Basic PN] / Text and graphic lists

Graphic lists

This folder is empty.

HMI_1 [KTP400 Basic PN] / User administration

User

Administrator

General			
Name	Administrator	**Number**	1
Automatic logoff			
Automatic logoff	Checked	**Logoff time**	5
Comment			
Comment	The user 'Administrator' is assigned to the 'Administrator' group.		
Groups			
Groups	Administrator group;		

HMI_1 [KTP400 Basic PN] / User administration

Groups

Administrator group

General					
Name	Administrator group	**Display name**	Administrator group	**Number**	1
Password aging	Unchecked				
Comment					
Comment	The 'Administrator' group is initially granted all rights.				
Authorizations					
Authorizations	User administration; Monitor; Operate;				

Users

General					
Name	Users	**Display name**	Users	**Number**	2
Password aging	Unchecked				
Comment					
Comment	The 'Users' group is initially granted 'Operating' rights.				
Authorizations					
Authorizations	Operate;				

HMI_1 [KTP400 Basic PN] / User administration

Authorizations

Monitor

General					
Name	Monitor	Authorization	Monitor	Authorization number	2
Comment					
Comment	'Monitor' authorization.				

Operate

General					
Name	Operate	Authorization	Operate	Authorization number	3
Comment					
Comment	'Operate' authorization.				

User administration

General					
Name	User administration	Authorization	User administration	Authorization number	1
Comment					
Comment	Authorization 'User administration' for managing users in the user view inrRuntime.				