Brametros

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$$A_{1} = \begin{bmatrix} C_{45}^{\circ} & O & -S_{45}^{\circ} & O \\ S_{45}^{\circ} & O & C_{45}^{\circ} & O \\ O & -1 & O & 290 \\ O & O & O & 1 \end{bmatrix}$$

$$A_{2} = \begin{bmatrix} \zeta_{30} & -\zeta_{30} & 0 & \zeta_{30} & (270) \\ \zeta_{30} & \zeta_{30} & 0 & \zeta_{30} & (270) \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_{3} = \begin{bmatrix} C-z0^{\circ} & 0 & -S-z0^{\circ} & C-z0^{\circ}(70) \\ S:n-z0^{\circ} & 0 & C-z0^{\circ} & S-z0^{\circ}(70) \\ 0 & -1 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_{1} = \begin{bmatrix} 0.71 & 0 & -071 & 0 \\ 0.71 & 0 & 0.71 & 0 \\ 0 & -1 & 0 & 290 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_{2} = \begin{bmatrix} 0.87 & -0.5 & 0 & 234.9 \\ 0.5 & 0.87 & 0 & 135 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_{3} = \begin{bmatrix} 0.94 & 0 & 0.34 & 65.8 \\ -0.34 & 0 & 0.94 & -23.8 \\ 0 & -1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix}$$

$$C_{11} = 0.6177$$
 ; $C_{12} = -0.355$; $C_{13} = -0.71$
 $C_{14} = 166.779$.
 $C_{21} = 0.6177$; $C_{22} = -0.355$; $C_{23} = 0.71$
 $C_{24} = 166.779$
 $C_{31} = -0.5$; $C_{32} = -0.87$; $C_{33} = 0$

$$C_{31} = -0.5$$
; $C_{32} = -0.87$; $C_{33} = 0$
 $C_{34} = 313.8$
 $C_{41} = 0$; $C_{42} = 0$; $C_{43} = 0$; $C_{44} = 1$

$$A_{1} *= \begin{bmatrix} 0.6177 & -0.355 & -0.71 & 166.779 \\ 0.6177 & -0.355 & 0.71 & 166.779 \\ -0.5 & -0.87 & 0 & 313.8 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$C_{11} = 0.70$$
 ; $C_{12} = 0.71$; $C_{13} = -0.12$
 $(A_1 *A_2)_{-}$ $C_{14} = 215.87$.
 $*A_3$ $C_{21} = 0.70$; $C_{22} = -0.71$; $C_{23} = -0.12$
 $C_{24} = 215.87$
 $C_{31} = -0.17$; $C_{32} = 0$; $C_{33} = -0.99$
 $C_{34} = 301.60$

$$C_{41} = 0; (42 = 0; (43 = 0; (44 = 1))$$

$$C_{41} = 0; (42 = 0; (43 = 0; (44 = 1))$$

$$0.70 0.71 - 0.12 215.87$$

$$0.70 - 0.71 - 0.12 215.87$$

$$-0.17 0 -0.99 301.60$$

$$0 0 0 1$$