# CONTROL AND ACTUATING DEVICES FOR MECHANICAL SYSTEMS

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# **ASSIGNMENT 2: SPEED CONTROL OF MOTOR SHAFT**

The system, represented in figure 1, consists of an electric motor whose shaft is connected to an inertial load J and is subject to a constant resistance torque Cr. The flexibility of the motor shaft is taken into account through a torsional spring of constant kT. The energy dissipation in the system is modelled considering a viscous type of dissipation, proportional to the square of the speed of rotation of the shaft through a torsional damping coefficient c. The parameters of the system are listed in table 1, where A and B represent the derivatives of the motor torque Cm with respect to the speed of rotation of the motor shaft and to the control variable respectively, both computed about the steady-state condition.

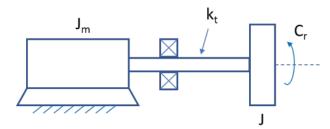


Figure 1 – Scheme of the system

System data			
Motor mass moment of inertia	Jm	[kgm <sup>2</sup> ]	0.01
Motor mass moment of inertia	J	[kgm <sup>2</sup> ]	0.15
Equivalent damping coefficient	С	[Nms/rad]c	0.01
Derivative of characteristic curve with respect	Α	[Nm/(rad/s)]	-0.986
to the speed of motor shaft at s.s.			
Derivative of characteristic curve with respect	В	[Nm/V]	1.1
to the control variable at s.s.			
Equivalent torsional spring	kt	[Nm]	1000

Table 1 – System data

$$C_m = C_m(\omega, y) \Rightarrow A = \frac{\partial C_m}{\partial \omega}\Big|_{\overline{\omega}, \overline{y}}, \qquad B = \frac{\partial C_m}{\partial y}\Big|_{\overline{\omega}, \overline{y}}$$

QUESTIONS: Define a **proportional control on the speed**  $\omega$  of the motor shaft and **study the stability** and the **performances** (draw <u>Bode Plots</u>, <u>Nyquist</u> and <u>Root locus</u>, compare the <u>open loop and closed loop transfer functions</u>) of the controlled system in the following cases:

CASE A: <u>Neglecting the flexibility</u> of the shaft ( $kt \rightarrow \infty$ ), therefore considering the system as a 1 dof system.

CASE B: Representing the flexibility of the shaft trough the torsional spring kt.

Consider for this second case:

- 1) A colocated control
- 2) A non-colocated contro

# **CASE** A: $kt \rightarrow \infty$ , 1 dof system.

First order nonlinear equation due to the torque  $C_m(\omega, y)$  where y is the regulator parameter of Cm (it is like voltage for the electric motors) and  $\omega$  is the speed of the motor:

$$(J_m + J)\dot{\omega} + c \omega = C_m(\omega, y) - C_r$$

Linearised first order differential equation of small perturbations around the steady state condition  $\omega = \overline{\omega}$ ,  $y = \overline{y}$ :

$$(J_m + J)\delta\dot{\omega} + (c - A)\delta\omega = B \,\delta y$$

Proportional control:

$$\delta y = kp \left(\delta \omega_{ref} - \delta \omega\right)$$

In time domain:

Without control	With control		
C=A	$\lambda_c = -\frac{c - A + B * kp}{J_m + J}$		
$\lambda = -\frac{c - A}{J_m + J} = -6.23 [s^{-1}]$			
	$kp = 10$ $kp = 100$ $\lambda_c = -74.98 [s^{-1}]$ $\lambda_c = -693.72 [s^{-1}]$		
If A < 0: asymptotically stable system If A > 0: we must check the condition c-A Typically for DC electric motors $A < 0$ (our case)	Increasing kp: - we stabilise the system in the case of c-A < 0 - when c -A > 0, we make the system faster as $\tau = -\frac{1}{\lambda} \downarrow  (\text{our case})$		

Steady state error considering a unitary step as input:

$$\delta\omega_{\infty} = \frac{Bk_p}{c-A+Bk_p} < 1 \rightarrow e_{\infty} = 1 - \delta\omega_{\infty} \neq 0$$

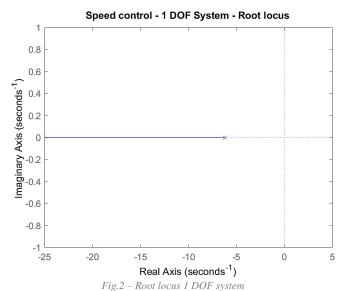
Tab. 2 – Time domain analysis of the 1 DOF system

Obviously the first order system response doesn't oscillate, so we do not have overshoot problems.

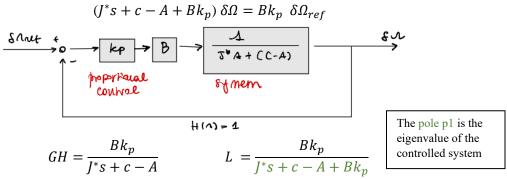
We are going to consider the case with  $\mathbf{c-A} > \mathbf{0}$ , stable uncontrolled system (A has a negative sign from the data of the problem -  $Table\ 1$ ). Introducing a proportional controller, we can assess that it is not possible to make the system unstable.

#### **ROOT LOCUS**

The root locus of the 1 DOF system has a real negative pole, therefore the controlled system is asymptotically stable whatever kp value. As kp increase it results in a more stable and faster system since the pole moves toward more negative real values on the left, having asymptote  $\theta_a = \pm \pi \ [n = 0, m = 1, k = 1, q = 1]$ .



In Laplace domain:  $\delta\Omega = \mathcal{L}\{\delta\omega\}$ 



Considering a stable uncontrolled system  $Re\{p_1\} < 0$ , we can apply the undirect Bode Criterion in order to define the stability conditions.

# **BODE DIAGRAM**

kp = 10		kp = 100			
$GH = \frac{11}{0.16s + 0.996}$	$L = \frac{11}{0.16  s + 12}$	$GH = \frac{110}{0.16s + 0.996}$	$L = \frac{110}{0.16  s + 111}$		
Concerning GH: $\mu = \frac{Bk_p}{c-A} > 0$ and $p_1 = -\frac{c-A}{J^*} < 0$					

Tab.3 – Open loop and closed loop transfer function 1 DOF system varying control gain from 10 to 100.

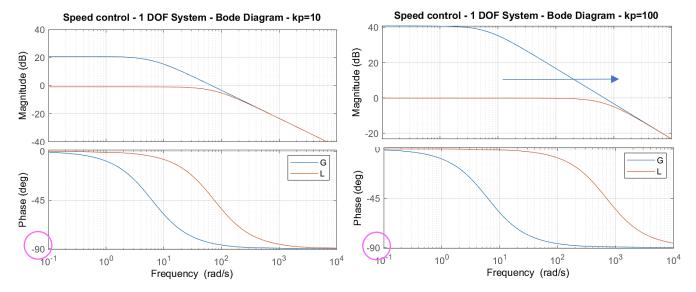


Fig. 3 – Bode diagram of GH and L for the 1 DOF system having kp = 10 and kp = 100.

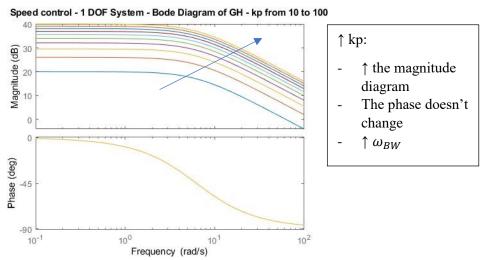


Fig.4 – Bode diagram of GH for the 1 DOF system increasing progressively kp from 10 to 100.

Concerning the GH function, the Bode criterion says that:

$$\begin{cases} p_m = \measuredangle GH \left(\Omega = \Omega_{gc}\right) + \pi > 0 \\ |G_m|_{dB} \to \infty \end{cases} \forall kp \to \text{stable}$$

The L function for low value of  $\Omega$  is <u>almost</u> equal to 0 dB and it has almost 0 phase. This happens because  $L(s=0) = \delta\omega_{\infty} \neq 0$ , therefore, we have a steady state error; it is small, but it is not 0 as shown below:

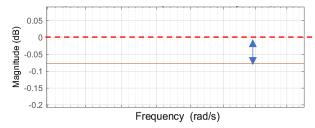
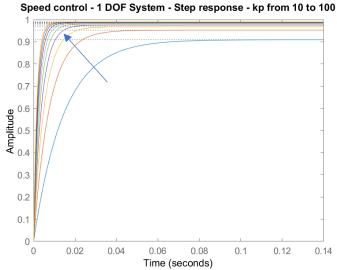


Fig.5-Steady state error of the L function with kp=100: the closed loop transfer function doesn't have magnitude exactly equal to 1 in the bandwidth region.

From the step response of the controlled system, it can be seen that  $\uparrow kp, \downarrow e_{\infty}, \downarrow tr$ 

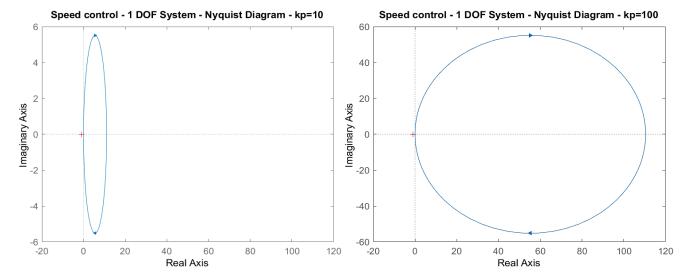


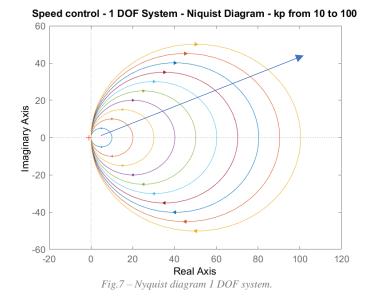
$$\delta\omega(t) = -\frac{Bk_p}{c - A + Bk_p} e^{-\lambda_c t} + \frac{Bk_p}{c - A + Bk_p}$$
$$= \delta\omega_{\infty} (1 - e^{-\lambda_c t}), t \ge 0$$
$$\delta\omega(0) = 0$$

Fig. 6 – Step response of the controlled 1 DOF system

# **NYQUIST DIAGRAM**

$$\begin{cases} \widetilde{N} = 0 \\ P = 0 \end{cases} \forall kp \Rightarrow \text{stable}$$

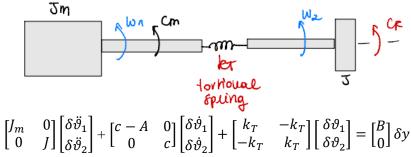




Whatever kp, the control system is asymptotically stable as a matter of fact the closed-loop system is always stable according to Nyquist criterion.

## CASE B: Representing the flexibility of the shaft trough the torsional spring kt.

For high frequencies the flexibility of the shaft must be taken into account:

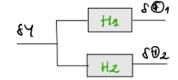


[M] is symmetric and definite positive

[C] is symmetric and since c-A has been defined from the data > 0, it is also definite positive

[K] is symmetric but not definite positive, since det([K]) = 0, therefore it is semi-definite positive (one pole will be in the origin)  $\rightarrow$  the steady state condition is characterised by neutral equilibrium (labile system) The proportional speed control will introduce an equivalent damping coefficient in the [C] matrix.

Passing in Laplace domain, we can derive the block diagram associated with the system, in green are highlighted the 2 important transfer functions H1 and H2:



$$H1 = \frac{0.165 \, s^2 + 0.011 \, s + 1100}{0.0015 \, s^4 + 0.1495 \, s^3 + 160 \, s^2 + 1006 \, s}$$

$$H2 = \frac{1100}{0.0015 \, s^4 + 0.1495 \, s^3 + 160 \, s^2 + 1006 \, s}$$

We have a:

- pole in the origin  $p_1 = 0$
- then a second real pole  $p_2 = -\alpha_1$ ,
- after we see the anti-resonance  $\mathbf{z}_{1,2} = -\alpha_2 \pm i\omega_{d2}$
- Lastly, we have the second resonance, associated with the 2° mode of vibration  $p_{3,4} = -\alpha_3 \pm i \omega_{d3}$ .

We also have a pole in the origin followed by a real pole and the second resonance; but we <u>do not have</u> <u>the counter resonance</u> as in H1.

- $p_1 = 0$
- $p_2 = -\alpha_1$
- $p_{3,4} = -\alpha_3 \pm i \, \omega_{d3}$ .

Tab. 4 –Transfer functions associated with the 2 DOFs system

The bode diagrams associated are shown below:

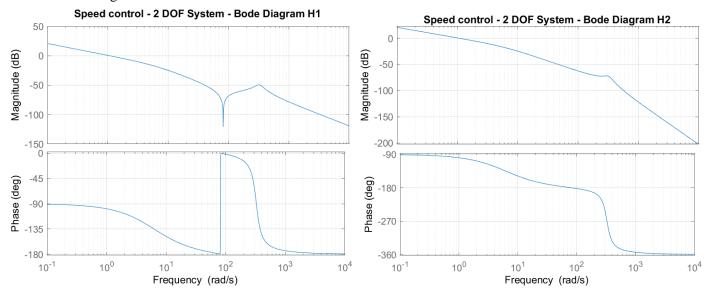


Fig. 8 -bode diagram associated with the transfer functions H1 and H2 of the 2 DOFs system

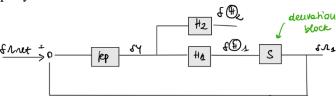
# 1) Colocated control

We apply the motor torque to the shaft whose variable is  $\delta \vartheta_1$  and we control  $\delta \vartheta_1$ . The term introduced by the proportional control on  $\delta \dot{\vartheta}_1$  is added on the  $C_{11}$  terms of the damping matrix (principal diagonal).

$$[C_{\mathrm{T}}] = \begin{bmatrix} c - A + Bkp & 0 \\ 0 & c \end{bmatrix}$$

$$\begin{bmatrix} J_{m} & 0 \\ 0 & J \end{bmatrix} \begin{bmatrix} \delta \ddot{\vartheta}_{1} \\ \delta \ddot{\vartheta}_{2} \end{bmatrix} + \begin{bmatrix} c - A + Bkp & 0 \\ 0 & c \end{bmatrix} \begin{bmatrix} \delta \dot{\vartheta}_{1} \\ \delta \dot{\vartheta}_{2} \end{bmatrix} + \begin{bmatrix} k_{T} & -k_{T} \\ -k_{T} & k_{T} \end{bmatrix} \begin{bmatrix} \delta \vartheta_{1} \\ \delta \vartheta_{2} \end{bmatrix} = \begin{bmatrix} B \\ 0 \end{bmatrix} \delta y$$

Increasing k<sub>p</sub>, stability property increases.



$GH_1 = \frac{k_p B(J^* s^2 + cs + k_T) \cdot s}{s \cdot (a_4 s^4 + a_3 s^3 + a_2 s + a_1)}$	$L_{1} = \frac{k_{p}B(J^{*}s^{2} + cs + k_{T}) \cdot s}{s \cdot (a_{4}s^{4} + a_{3}s^{3} + a_{2}s + a_{1}) + k_{p}B(J^{*}s^{2} + cs + k_{T}) \cdot s}$
$GH_{1 kp=100} = \frac{16.5  s^2 + 1.1  s + 1.1 \cdot 10^5}{0.0015  s^3 + 0.1495  s^2 + 160  s + 1006}$	$L_{1 kp=100} = \frac{16.5  s^2 + 1.1  s + 1.1 \cdot 10^5}{0.0015  s^3 + 16.65  s^2 + 161.1  s + 1.11 \cdot 10^5}$

Tab. 5-Open and closed loop transfer function of the collocated control of the 2 DOFs system for kp=100

#### **ROOT LOCUS**

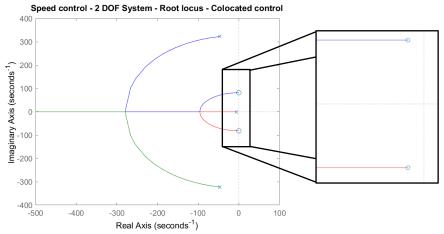


Fig. 9 - Root locus 2 DOF system collocated control

$$n = 3, m = 2, q = 1, k = 1$$
  
 $\rightarrow \theta_a = \pm \pi$ 

↑ kp we always get a stable system.

We would have had 2 possible root loci, and both would satisfy the rules we know. In both cases the system will be always stable.

#### **BODE DIAGRAM**

 $\mu > 0$ 

•  $p_1 \in \mathbb{R}$ : first mode of vibration with the mass in phase (rigid movement)

o we had 2 real poles but one of them has been simplified (Pole in the origin)

■  $p_{2,3} \in \mathbb{C}$  conjugates: second mode of vibration mass in counter phase

■  $\mathbf{z}_{1,2} \in \mathbb{C}$  conjugates: they represent the anti-resonance we have in 2 DOF systems

Generally:  $|p_1| < |z_{1,2}| < |p_{2,3}|$ 

Since the uncontrolled system is stable, we can use Bode criterion to assess stability:

$$\begin{cases} p_m > 0 \\ |G_m|_{dB} \to \infty \end{cases} \forall kp \to \text{stable}$$

Speed control - 1 DOF System - Bode Diagram of GH1 - kp from 10 to 100

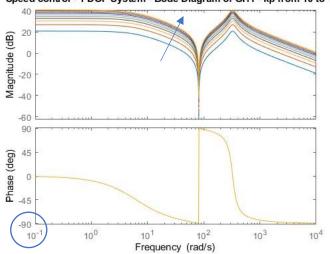


Fig. 10 – Bode diagram of the 2 DOFs system with a colocated control

#### **NYQUIST DIAGRAM**

Speed control - 1 DOF System - Niquist Diagram of GH1- kp from 10 to 100

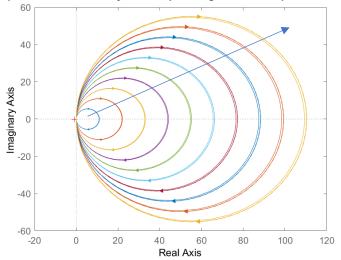


Fig. 11 – Nyquist diagram 2 DOF system with a colocated control

$$\begin{cases} \widetilde{N} = 0 \\ P = 0 \end{cases} \forall kp \rightarrow \text{stable}$$

Whatever kp, the control system is asymptotically stable, as a matter of fact the closed-loop system is always stable according to Nyquist criterion. The diagram enlarges remaining in the right part of the diagram.

## 2) Non-colocated control

The term introduced by the proportional control on  $\delta\dot{\theta}_2$  is added on the extra diagonal term  $\mathcal{C}_{12}$ :

$$[C_T] = \begin{bmatrix} c - A & B * kp \\ 0 & c \end{bmatrix}$$

$$\begin{bmatrix} J_m & 0 \\ 0 & J \end{bmatrix} \begin{bmatrix} \delta \ddot{\vartheta}_1 \\ \delta \ddot{\vartheta}_2 \end{bmatrix} + \begin{bmatrix} c - A & Bkp \\ 0 & c \end{bmatrix} \begin{bmatrix} \delta \dot{\vartheta}_1 \\ \delta \dot{\vartheta}_2 \end{bmatrix} + \begin{bmatrix} k_T & -k_T \\ -k_T & k_T \end{bmatrix} \begin{bmatrix} \delta \vartheta_1 \\ \delta \vartheta_2 \end{bmatrix} = \begin{bmatrix} B \\ 0 \end{bmatrix} \delta y$$

$$\delta \mathcal{L}_{LL} + \frac{\delta \mathcal{L}_{L}}{\delta \vartheta_{L}} = \frac{\delta \mathcal{L}_{L}}{\delta \vartheta_{L}} \text{ velocity}$$

It is no more symmetric, therefor the system can be no more dissipative.

$$GH_2 = \frac{k_p B \, k_T \, s}{s \, (a_4 s^4 + a_3 s^3 + a_2 s + a_1)}$$

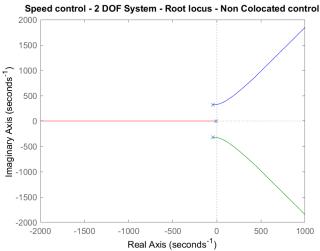
$$L_2 = \frac{k_p B \, k_T \, s}{s \, (a_4 s^4 + a_3 s^3 + a_2 s + a_1) + k_p B \, k_T \, s}$$

$$GH_{2|k_p=100} = \frac{1.1 \cdot 10^5}{0.0015 \, s^3 + 0.1495 \, s^2 + 160 \, s + 1006}$$

$$L_{2|k_p=100} = \frac{1.11 \cdot 10^5}{0.0015 \, s^3 + 0.1495 \, s^2 + 160 \, s + 1.11 \cdot 10^5}$$

Tab. 6 – Open and closed loop transfer function of the non colocated control of the 2 DOFs system for kp = 100

#### **ROOT LOCUS**



 $Fig. 12-Root\ locus\ 2\ DOF\ system\ non\ collocated\ control$ 

# n = 3, m = 0, q = 3, k = 1, 3 $\rightarrow \vartheta_a = \pm \pi \ and \pm \frac{\pi}{3}$

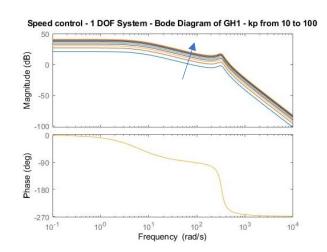
- $\downarrow kp \rightarrow \text{stable}$
- ↑  $kp \rightarrow$  unstable (dynamic instability  $\rightarrow$  CC poles with Re > 0)

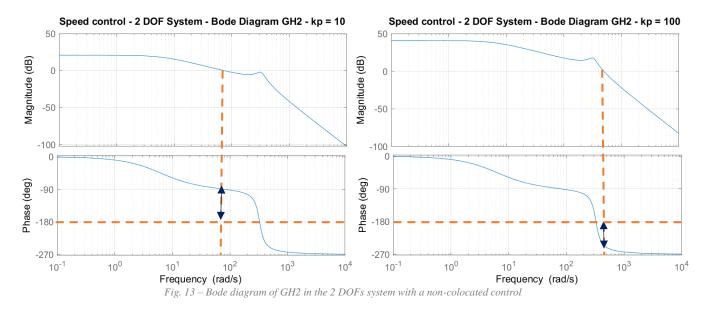
#### **BODE DIAGRAM**

- $\mu > 0$
- $p_1 \in \mathbb{R}$
- $p_{2,3} \in \mathbb{C}$ 
  - For the same system, the transfer functions have the same poles
- **z** : *NO*, we do not have the anti-resonance in H2

$$\begin{cases} p_m > 0 \\ |G_m|_{dB} = -|GH(\Omega_{pc})| > 0 \end{cases} \downarrow kp \Rightarrow \text{stable}$$

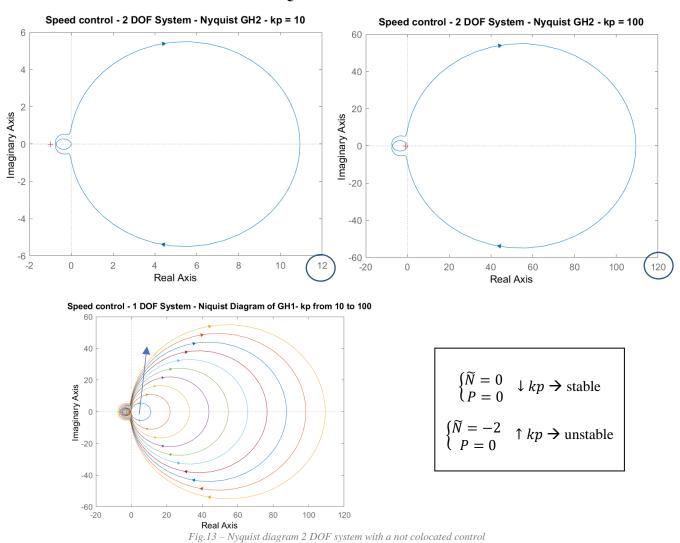
$$\begin{cases} p_m < 0 \\ |G_m|_{dB} = -|GH(\Omega_{pc})| < 0 \end{cases} \uparrow kp \Rightarrow \text{unstable}$$





Stability is conditioned by the value that we choose for  $k_p$ . We have a limit in the pass band of the system, otherwise it becomes unstable. The limit value of kp for which the system become unstable can be detected from the root locus.

# **NYQUIST DIAGRAM**



 $\uparrow kp$  the Nyquist diagram encircles 2 times the point (-1, 0) in clockwise direction leading to instability since  $GH_2$  do not have any unstable poles.