Statuses

IBS has several status as I find them I will place them in here.

## Statuses for Sales Order

The system automatically assigns status codes for both order lines and order header. The status codes are:

|  |  |
| --- | --- |
| STATUS | DESCRIPTION |
| 10 | The order line has been entered into the system and is ready for printing on order  confirmation |
| 18 | The order line has been entered into the system with a dispatch date later than  today's date, and will be printed on a direct printed pick list |
| 20 | The order line is ready for printing on a pick list |
| 30 | The pick list has been printed for this line and is ready for pick list confirmation |
| 40 | The order line is ready for printing on a transport note |
| 45 | The line is ready to be invoiced |
| 60 | The invoice has been printed for this line |

## Statuses for Manufacturing Order Header

The manufacturing order header has the following status modes:

|  |  |
| --- | --- |
| Status | Description |
| 00 | The order is created from a sales order or project order. To continue  processing the order it has to be released through menu item **Release**  **preliminary manufacturing orders** or from **Manufacturing order**  **batch clearance**. |
| 05 | The order is created from MRP, Pull planning or is manually created in  the Manufacturing order routine. The order type has field **Batch**  **clearance** set to YES. The order is ready for batch clearance.  Manufacturing orders that are created from sales orders get status 05  when field **BtB order status** is set to 2 in the **Manufacturing order**  **type table** if either field **Batch clearance** is set to YES in the order type  or field **Order allocation** is set to YES in the **Item file** on one or more  components.  To continue processing the order it has to be released through menu item **Work with manufacturing order clearance**. |
| 10 | The order is created from MRP, Pull planning or is manually created in  the Manufacturing order routine.  Manufacturing orders that are created from sales orders get status 10 if  field **BtB order status** is set to 2 and **Batch clearance** is set to NO in  the **Manufacturing order type table**.  Shop floor documents are ready to be printed for the order and  production reporting is allowed to start. |
| 20 | Shop floor documents have been printed for the order and production  reporting is allowed to start. |
| 40 | Production reporting has started; operations, material issue and / or  reception have been reported. |
| 60 | All production reporting has been completed and the order is closed. |

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### Statuses for Manufacturing Order Operations

The manufacturing order operations are also assigned statuses. The operations have the

following status codes:

|  |  |
| --- | --- |
| Status | Description |
| Blank | No reporting has taken place. |
| 20 | Printed. Operation cards have been printed. |
| 40 | Started. Some kind of reporting has taken place. |
| 60 | Completed. The last reporting has taken place. |

### Statuses for Manufacturing Order Material

The manufacturing order materials are also assigned statuses. The materials have the

following status codes:

|  |  |
| --- | --- |
| Status | Description |
| Blank | No reporting has taken place. |
| 40 | Started. Material has been issued. |
| 60 | The last issue has taken place and the reservation is removed. |