# Building ML models from tabular data

Marco Visentini-Scarzanella

Sr. Manager, Applied Science

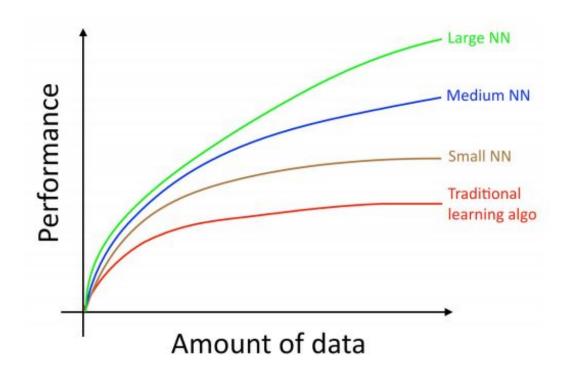
Amazon Japan

# A formal definition of ML

"A computer program is said to learn from experience *E* with respect to some class of tasks *T* and performance measure *P* if its performance at tasks in *T*, as measured by *P*, improves with experience *E*."

#### Mitchell, 1997

- Now substitute...
  - T with a problem definition
  - P with a cost function
  - E with training data



No performance measure -> it's **analytics**No learning from experience -> it's **optimization** 

## 1. What is tabular data?

Name	Age	Income	Target
Alice	25	45,000	Yes
Bob	32	60,000	No
Carol	37	52,000	No
David	29	70,000	Yes
Eve	45	38,000	No

# What is tabular data?

- Anything that can be represented as a flat table
  - Rows = instances (e.g. people, transactions)
  - Columns = features (e.g. age, income)
  - Often includes a target column (what we are trying to predict)

# What is *not* tabular data?

#### • Images:

- Pixels arranged in grids, not tables
- Example: photos, X-ray images

#### • Text (Unstructured):

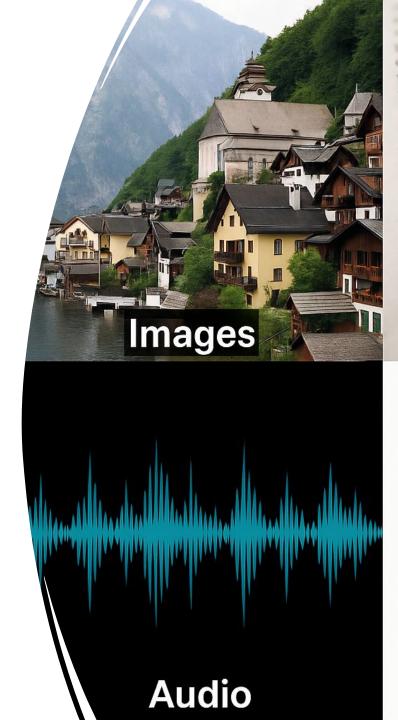
- Raw text without clear structure
- Example: books, articles, customer reviews

#### Audio & Video:

- Continuous streams of sound or images
- Example: voice recordings, movie clips

#### • Graph Data (Networks):

- Nodes connected by edges, relationships matter
- Example: social networks, web links



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Graph

### Why is tabular data important in ML?

- Ubiquitous in business and government
  - Easily >90% of models we build in Amazon are based on tabular data.
- Examples:
  - Finance: fraud detection
  - Healthcare: diagnostics from clinical imaging
  - Marketing: lifetime value prediction
  - E-commerce: recommendations



### Amazon-specifi c applications

- Search results ranking
- Amazon's choice badge classification
- Double points badge regression / classification
- Price and points regression
- Title LLM generative processing + regression
- Sponsored revenue regression



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¥4.865 List: ¥7.590 49 pt (1%)

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¥2,399 Was: ¥2,999 240 pt (10%)

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# Tabular ML problem types

#### 1. Classification

- Output: a discrete label (e.g. Yes/No, category)
- Examples:
  - Will the customer cancel? (Yes/No)
  - What product category is this? (T-shirt, Pants, Jacket)

#### 2. Regression

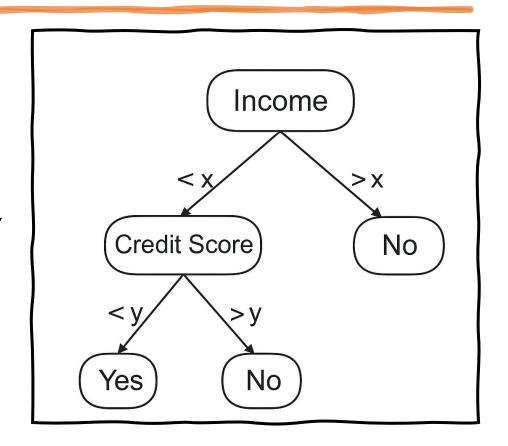
- Output: a continuous number
- Examples:
  - What will sales be next month?
  - How much will the house sell for?

#### 3. Ranking / Scoring (special case)

- Output: a **score** used to sort or prioritize
- Example: Which products should appear first in search results?

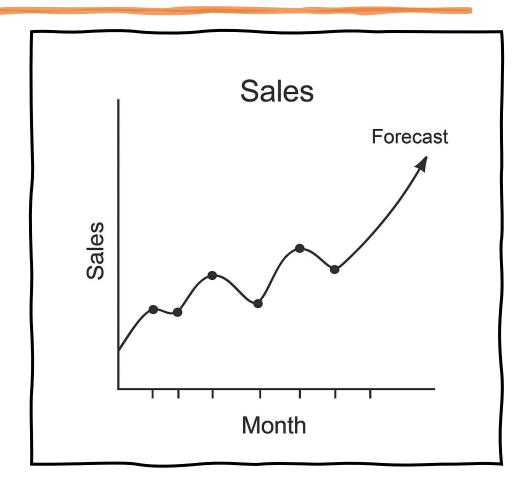
### ML Task Type: Classification

- Output: a category or label
- Examples:
  - Will an applicant default on a loan? (Yes / No)
  - Is this email spam? (Spam / Not Spam)
  - Will a customer click on a recommendation? (Yes / No)
  - What age group is this customer (0-18, 18-35, 35-50, 50+)



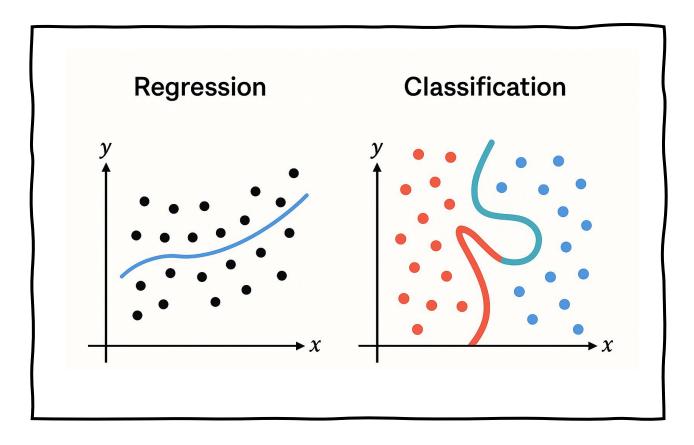
### ML Task Type: Regression

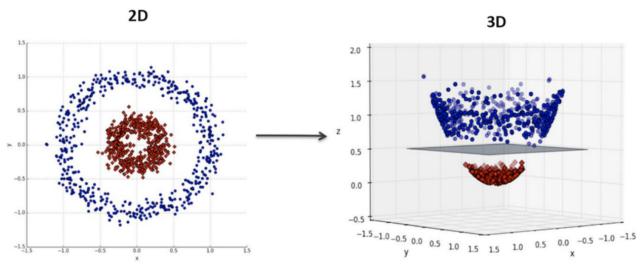
- Output: a continuous value
- Examples:
  - Predicting customer spending
  - Estimating exam scores
  - Forecasting next month's sales

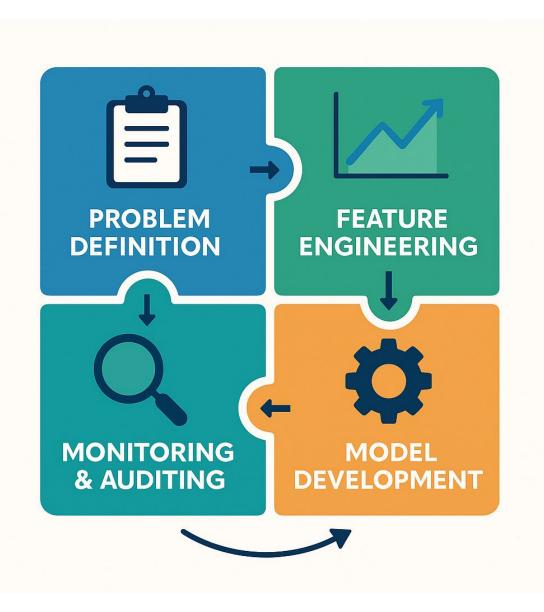


# A unifying view of tabular ML

- Tabular ML = curve fitting
- What makes a problem "easy" to solve with ML?
- We want to **transform features** so the task becomes linearly separable (for classification) or linearly predictable (for regression).
- This can happen through:
  - Explicit Feature Engineering (e.g., log, ratios, date parts)
  - Nonlinear mapping of features to spaces where they become linearly separable (e.g. NN)
  - Nonlinear curve fitting to fit very complex functions or decision boundaries







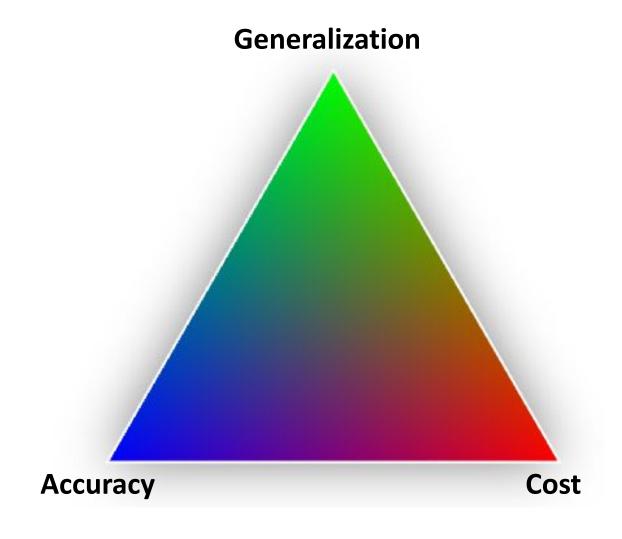
# Real ML workflows

- Majority of ML applications:
  - Batch load → Batch train → Batch predict (scheduled regularly)
  - Frontend simply consumes predictions from dataset
- Increasingly commoditized stage:
  - Model Training & Deployment ("boilerplate")
- Crucial strategic stages:
  - Problem Definition → Requirements ("Are we solving the right problem?")
  - Feature Engineering (GIGO-Law: Garbage-In, Garbage-Out)
  - Monitoring & Auditing (Is it still performing as intended?)

# 2. Model family selection

# Model family selection

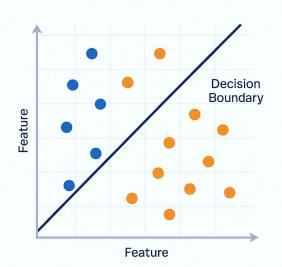
- Overview of main algorithm families for tabular data
- Strengths, weaknesses, and when to pick each
- Why it matters:
  - Different models suit different problems
  - No Free Lunch Theorem: no model is best for all problems
  - Tradeoffs: accuracy vs. generalization vs. cost



### Linear & Logistic Regression

- How they work: assume linear relationship between features and target
- Pros: interpretable coefficients, fast to train, simple
- Cons: struggle with complex, non-linear patterns
- When to use: small-medium datasets, interpretability important, baseline checks
- Logistic regression
  - $P(y = 1|\mathbf{x}) = \sigma(\mathbf{w}^{\mathsf{T}}\mathbf{x} + b)$

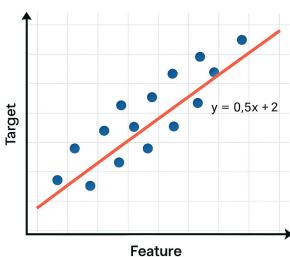
#### **Linear Classification**



### Linear regression

• 
$$y = \mathbf{w}^\mathsf{T} \mathbf{x} + b$$

#### **Linear Regression**



# Tree-based models

- Decision Trees: partition data into decisions (interpretable, risk of overfit)
- Random Forests: multiple trees, robust and accurate, less interpretability
- Gradient Boosting (XGBoost, LightGBM): builds models sequentially, highly accurate, slightly less transparent

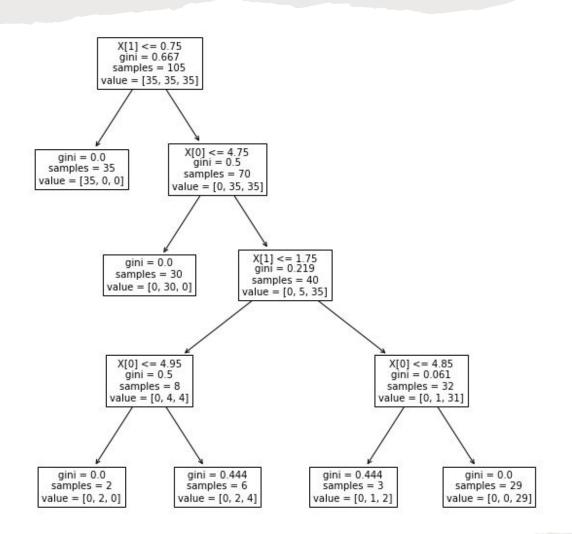


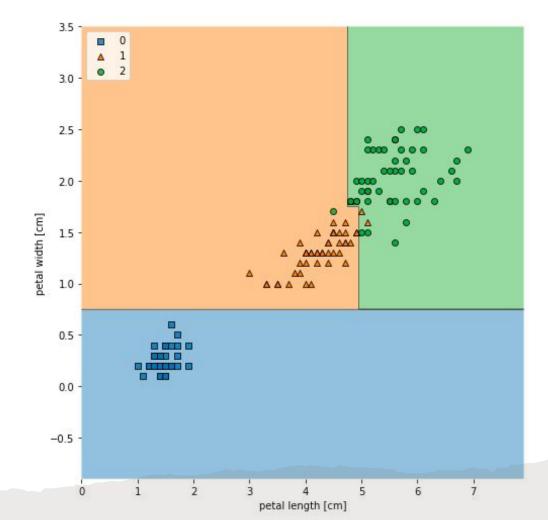
# Decision trees

- 1. Split data recursively by feature values
- 2. At each node, choose the feature & threshold that best separates target values
- 3. Continue until stopping criteria (max depth, purity, min samples, etc.)

```
function build_tree(data):
    if stopping_criteria(data):
        return leaf_node(prediction)
    best_split = find_best_split(data)
    left_data, right_data = split(data, best_split)
    return node(
        condition = best_split,
        left = build_tree(left_data),
        right = build_tree(right_data)
)
```

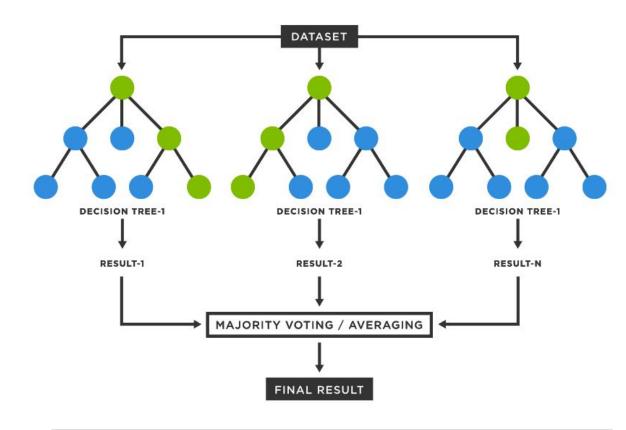
### Decision trees in action



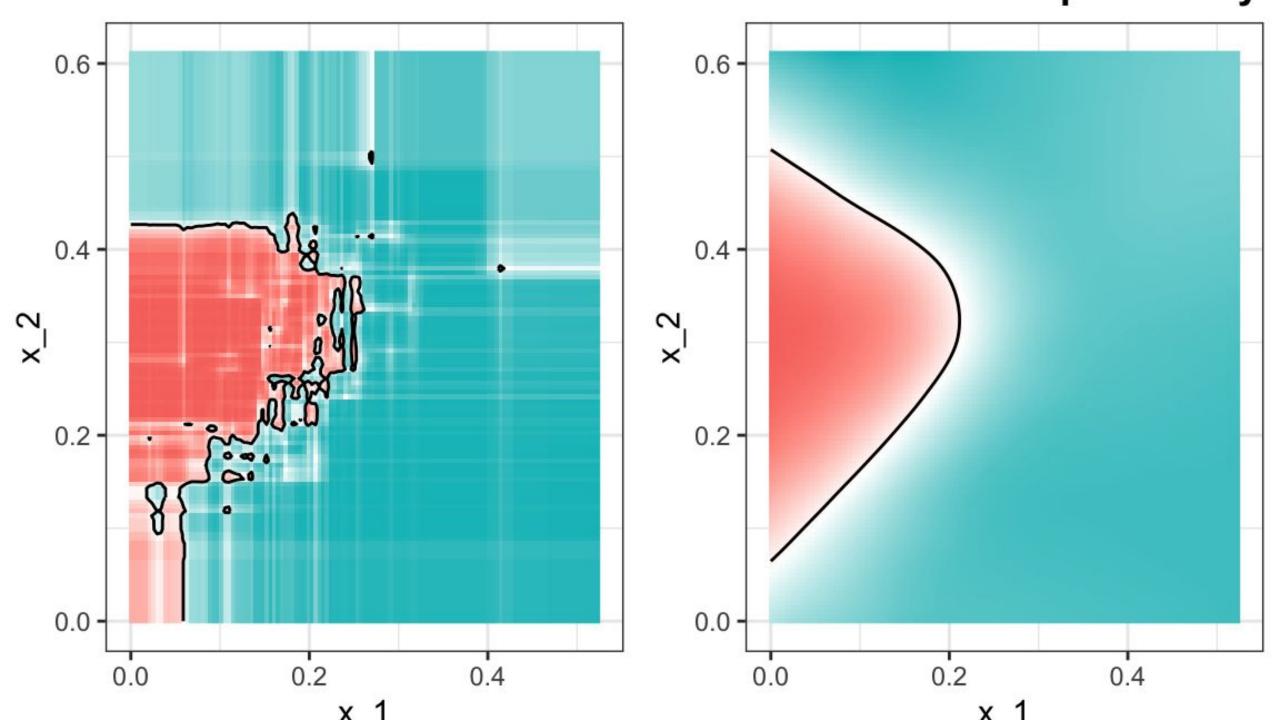


### Random forests

- Forest = lots of trees
- Each tree uses a random subset of features at each split
- Final prediction:
  - Classification: majority vote
  - **Regression:** average of predictions
- Bagging (bootstrap aggregating): ensemble multiple weak learners trained on different features
  - Increases robustness as it will not be dominated by outliers



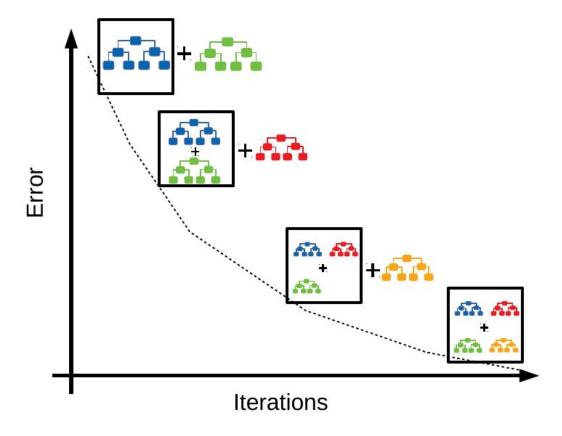
function random\_forest\_predict(X):
 trees = [build\_tree(sample\_data()) for \_ in range(N)]
 predictions = [tree.predict(X) for tree in trees]
 return aggregate(predictions) # vote or average



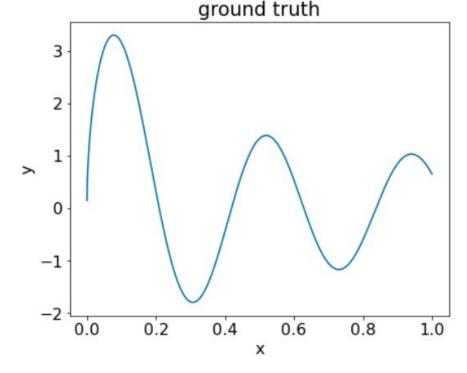
### Gradient boosted trees

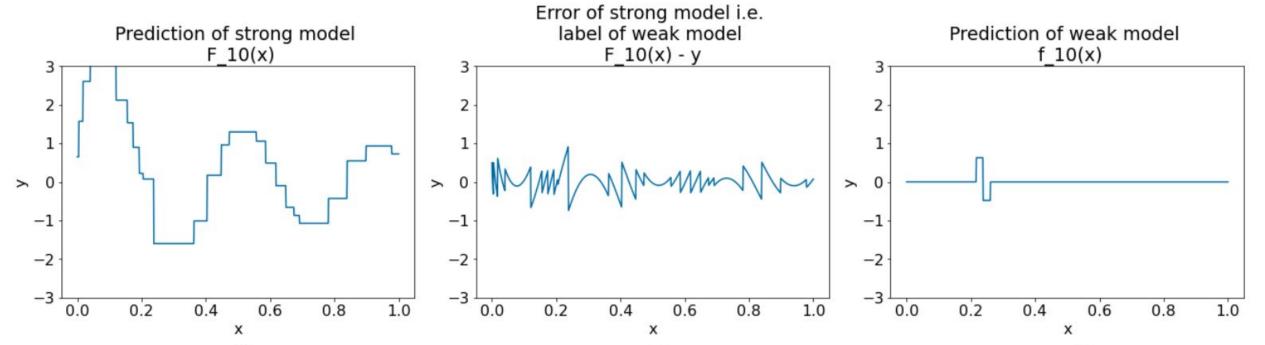
- Build trees sequentially each one corrects the previous model's errors
- Final prediction is a **weighted sum** of weak learners
- Common libraries: XGBoost, LightGBM, CatBoost

```
F0 = constant_prediction()
for m in 1 to M:
    residuals = compute_gradient_loss(y, Fm-1)
    tree = train_tree(X, residuals)
    Fm = Fm-1 + learning_rate * tree.predict(X)
return Fm
```

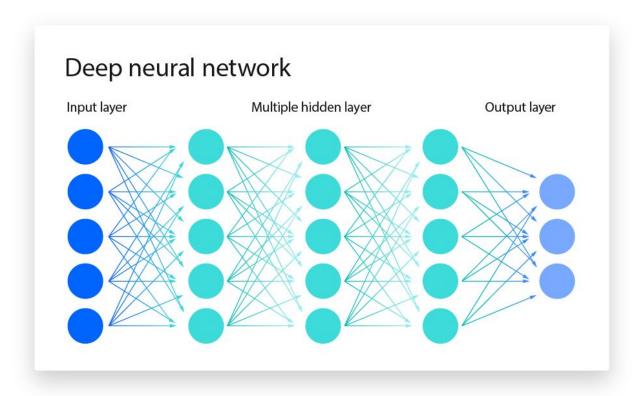


### Gradient boosted iterations



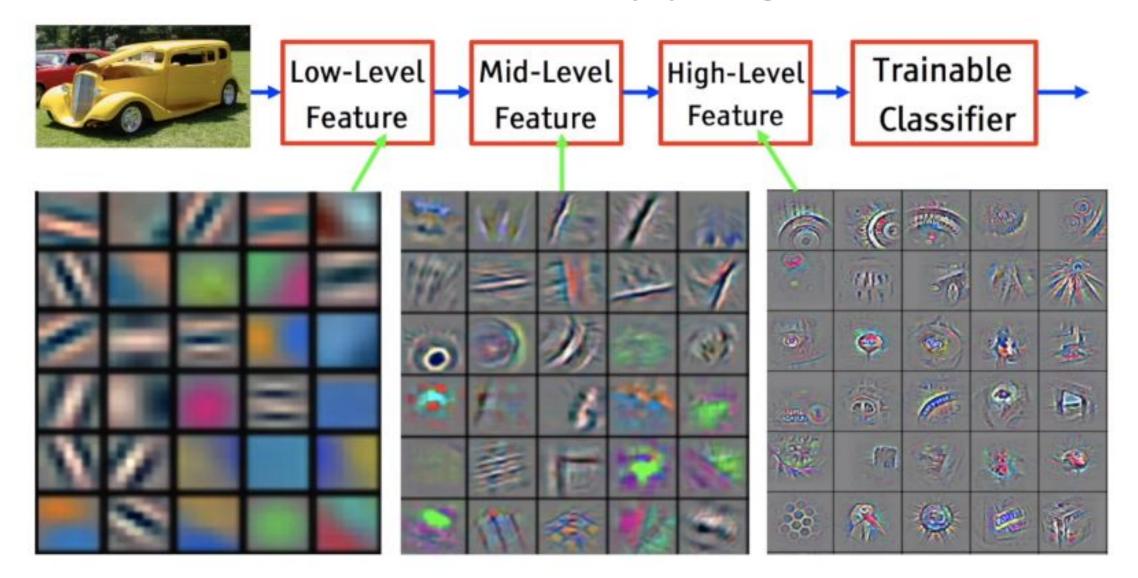


### Neural networks



- Neural Networks (NNs): layers of interconnected nodes learn complex patterns
  - Pros: flexible, captures complex relationships
  - Cons: data-intensive, less interpretability
- Nonlinear transformation of all elements at each layer. Output learns a very nonlinear mapping of the inputs y = f(x)

### Nonlinear feature mapping in action



# 3. Data preprocessing

### Data preprocessing / feature engineering

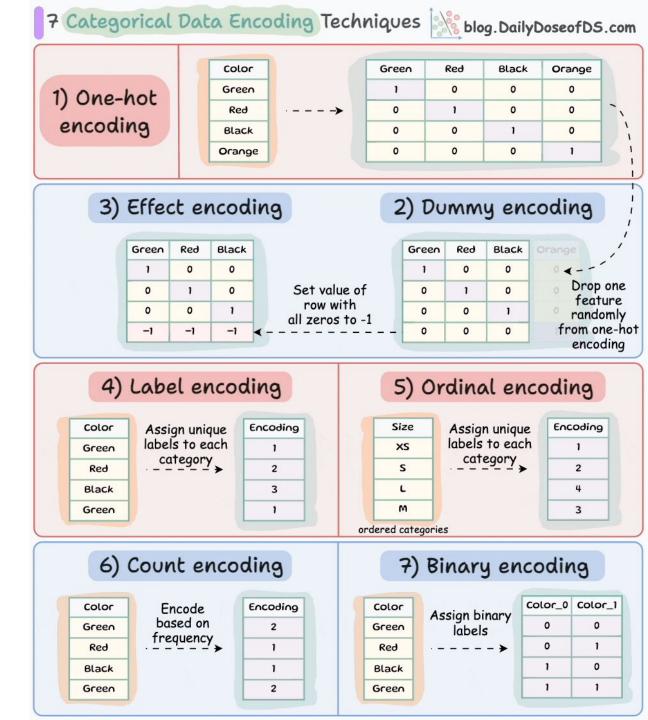
Encode data to tabular

Handle missing values

Scale, normalize, and remove outliers Engineer new features... or remove redundant ones

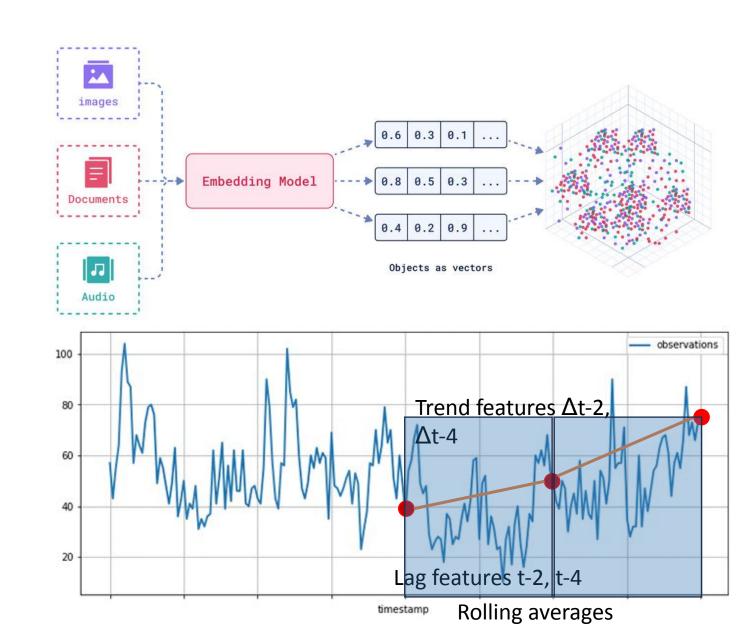
# Encoding non-tabular data

- Categorical features
  - One-hot: for nominal categories
  - Ordinal/label: for true rank order
    - E.g. low/medium/high
  - Watch out!
    - label encoding on nominal features can mislead models



### Encoding non-tabular data (advanced)

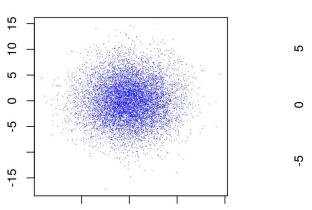
- Text, images
  - Bag-of-words/features
  - Embeddings
- Time series
  - Lag features
  - Rolling statistics



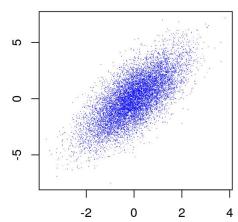
### Handling missing values

Populate from closest neighbour

id	x_1	x_2	x_3	x_4				
1	London	57	В	10.1				
2	Paris	42	С	31.5				
3	Tokyo	55	С	8.4				
4	London	51	В					
5			Α					
6	Paris		A	45.0				
Fill with column average								
Too many missing values - drop								



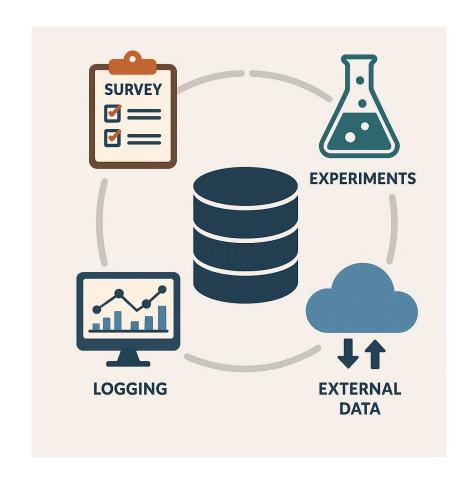
uncorrelated



- Feature engineering enables you to create your own nonlinear dependencies
  - E.g. loan screening: given "debt" and "income" features, ideal model would assess based on debt/income ratio.
  - Useless for models that do nonlinear mapping (e.g. NN)
  - Can reduce the depth needed by models that don't (e.g. trees/forests)
- More features != better models
  - What is the actual information that additional features bring?
  - Only include minimum set of features that contribute to the prediction
    - Can you think of why?
  - Ideal world: no cross correlation between features

# Feature engineering – beyond engineering

- Most times we don't have the features that we need
- Feature engineering only transforms existing features
- Be a data leader acquire what you need!
  - Direct customer surveys capture attitudes, intents
  - A/B tests & experiments observe behavior under controlled conditions
  - Instrumentation & logs add tracking in your app or website
  - External sources & APIs enrich with weather, demographics, market data



### Not unusual



- Z-score (|z| > 3)
- IQR rule (below Q1–1.5·IQR or above Q3+1.5·IQR)

#### Reflect before removing:

- Could the outlier carry important signal?
- Does it correlate with the target label?
- What is the distribution of your data?
  - If Gaussian, 0.3% of your data outlier by definition unusua

#### Treatment options:

- Remove if clearly erroneous
- Cap (winsorize) to boundary values utiliers

Outliers

$$z = -3$$
  $z = -2$   $z = -1$   $z = 0$   $z = 1$   $z = 2$ 

$$z = -2$$

$$z = -1$$

$$z = 0$$

$$z = 1$$

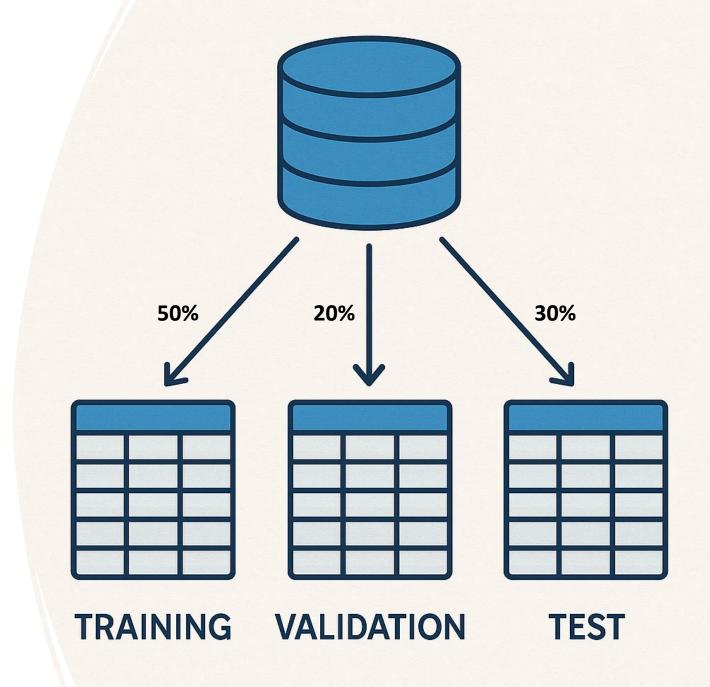
$$z = 2$$

$$z=3$$

# 4. Model training

# Train / Validation / Test split

- Training set: fit the model
- Validation set: tune hyperparameters, select model
- **Test set:** evaluate generalization on unseen data
  - Never tune against this! Otherwise it becomes a validation set
- Ratios depend on data volume, frequency of defects and your ability to validate
- Goal: assess generalization performance as honestly as possible
- Challenge: create representative test set with rare classes

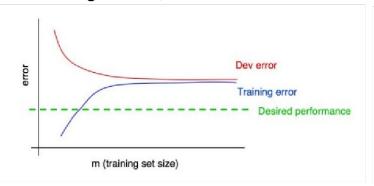




### Bias and variance

- Validation set is used to detect overfitting
- Training should be stopped when validation set shows steady performance decrease

High bias, low variance



Low bias, high variance

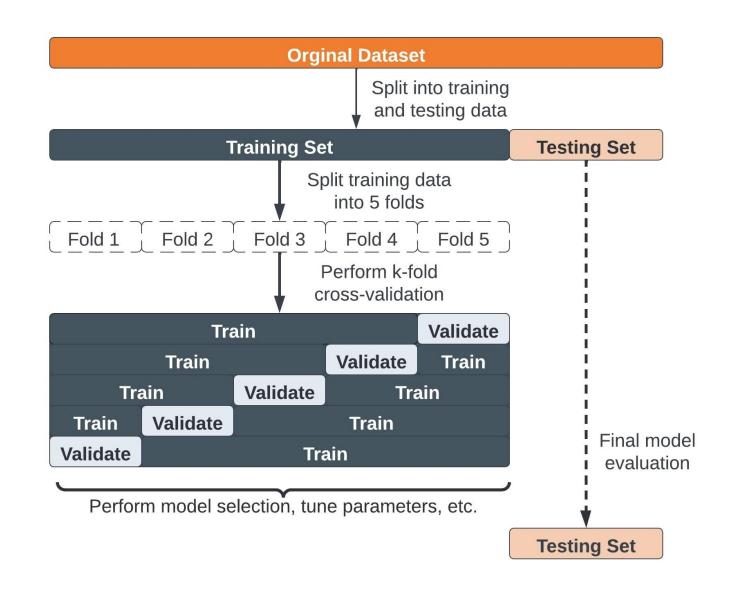


#### High bias, high variance

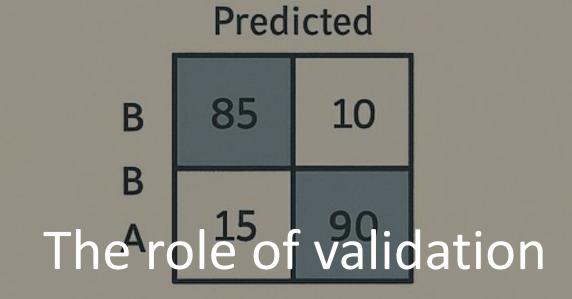


# Cross-valid ation

- Instead of one split, rotate through k folds
- Train on k-1 folds, validate on the 1 left out — repeat
  - Common choice: k = 10
  - Don't use the test set!!
- Average performance across all folds
- Helps reduce variance due to unlucky splits



### Validation Report



ID   -   x ====				
ID	Feature	F	Prediction	
21	Error	1	Yes	
22	Error		No	
22	Гинон		No	

- Purpose: understand where and why the model fails, not just how many errors
- Not: blind parameter search on validation set
- Do:
  - Inspect misclassified examples
  - Quantify error types & frequencies (e.g., false positives vs. false negatives)
  - Identify patterns (segment, feature slice, data quality issue)
- Outcome: inform next steps—engineer new features, collect more data, or choose a different model family
- Please read: Machine Learning Yearning, by Andrew Ng

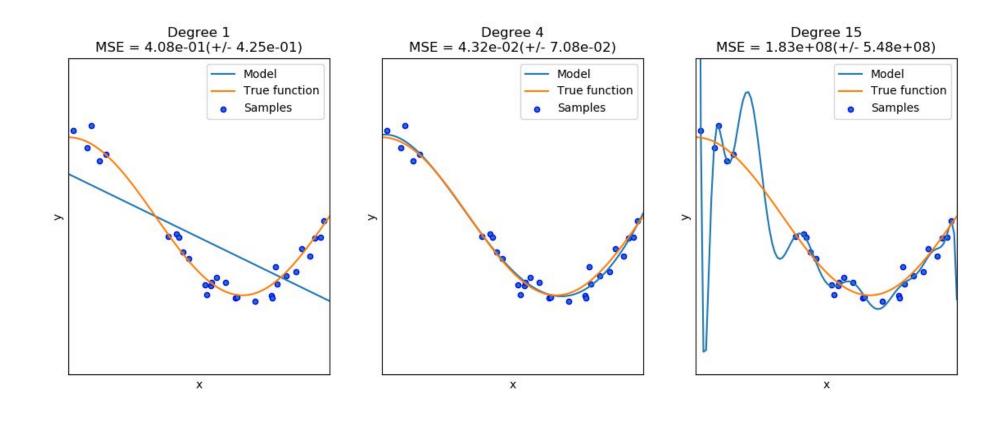
### Pitfalls: Data leakage



- What is data leakage?
  - When information from outside the training process (especially from validation/test or future data) "sneaks in," giving overly optimistic performance.
- Common Leakage Examples:
  - **Global Imputation:** filling missing values using the mean/median of the *entire* dataset (train+validation+test)
  - Pre-Split Scaling: computing scaler parameters (mean/std or min/max) on the full dataset before splitting
  - Target-Derived Features: creating features that directly or indirectly encode the label (e.g., "days until churn" when predicting churn)
  - **Time Leakage:** including future data points as features (e.g., last month's sales when predicting this month's demand)

## Pitfalls: Overfitting

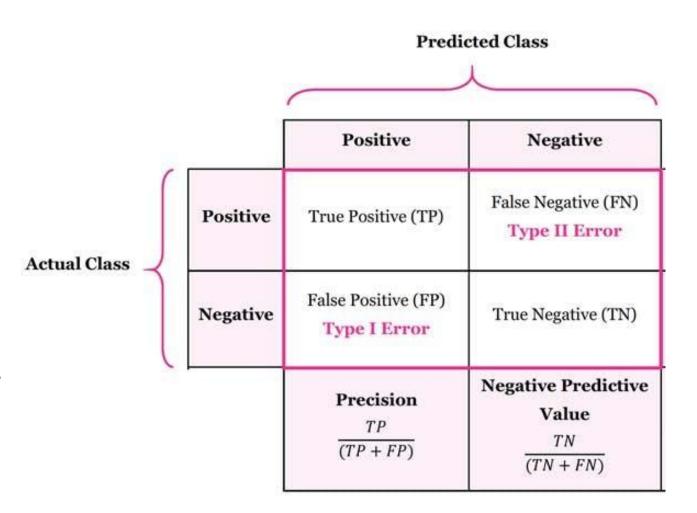
- ML models iteratively fit input data
  - "Capacity": the ability of a model to fit complex functions
  - (Almost) monotonic increase in performance
  - Excessive training on the dataset will result in overfitting
  - Model fits noise and statistical irregularities rather than the true signal



## 4. Model evaluation

## Classification metrics

- Accuracy: % of correct predictions
  - Pitfall: misleading on imbalanced data
  - **Use when:** classes roughly balanced, equal error costs
- Precision: TP/(TP+FP) → "When I say positive, am I usually right?"
- Recall: TP/(TP+FN) → "Of all actual positives, how many did I find?"
- **F1-score:** harmonic mean of P & R, balances the two



### Confusion Matrix:

Predicted

Positive Negative

Actual Positive 8 2

Actual Negative 3 87

### Regression metrics

#### • Mean Squared Error (MSE):

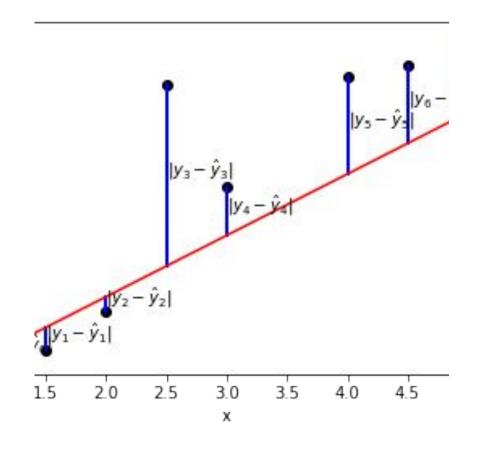
- Average of squared errors  $\frac{1}{N}\sum (y_i \widehat{y}_i)^2$
- Used as a training loss—smooth and differentiable

#### Root Mean Squared Error (RMSE):

- $\sqrt{MSE}$
- Back in original units—easy to interpret ("average error of \$5 k")

#### Mean Absolute Error (MAE):

- Average of absolute errors  $\frac{1}{N}\sum |y_i \widehat{y}_i|$
- More robust to outliers, equal weight to all errors



## Choosing metrics

- Match your metric to what really matters: missed fraud vs. false alarms, or big price misses vs. average error. That's how you drive real value.
- Always align metric choice to business impact!

## Choosing metrics

- **Scenario:** Predicting customer churn for a subscription service
  - Common ML choice: maximize accuracy (e.g. 95%)
  - Business goal: Minimize lost revenue from high-value customers
- Model may optimize ignoring churners worth \$1000/yr vs churners worth \$50/yr!
- Better metric:
  - Weighted recall on top 10% highest-value customers
  - Or expected revenue retained: sum(value\_i × TP\_i)

# 6. Challenges: Imbalanced data and interpretability

## Why imbalance matters

- Rare-class problems: fraud (1 %), disease (5 %), churn (10 %)
- High accuracy can hide **0** % **recall** on the minority class
- Technical risk → missed cases
- Ethical risk  $\rightarrow$  under-represented groups harmed

Confusion (1 000 samples)	Predicted +	Predicted –
Actual + (50)	0	50
Actual – (950)	0	950

### Countermeasures

## Oversample minority → duplicates / SMOTE

- Pros: keeps majority data
- Cons: risk of overfitting

## Undersample majority → drop excess negatives

- Pros: faster training
- Cons: discards information

#### Weights

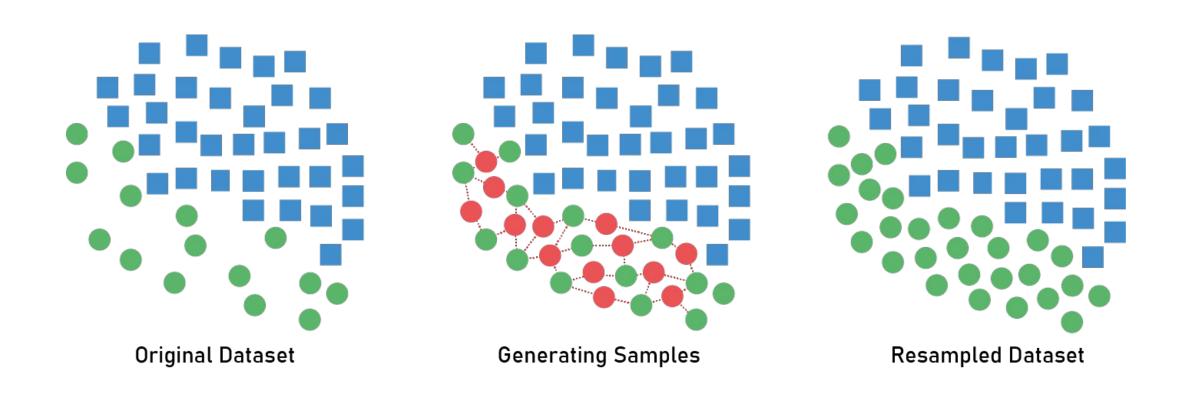
 Give error weights to minority class inversely proportional to frequency

#### Metrics

 Use recall, F1 measures for minority focus

#### Countermeasures - SMOTE

### Synthetic Minority Oversampling Technique



### Why interpretability matters

- Trust: stakeholders want to know why a prediction happens
- Debugging: surface spurious correlations & data errors
- Fairness & compliance: detect bias, meet regulations (GDPR, banking, healthcare)
- Two types of interpretability
  - System interpretability = auditability. Can I find out what is wrong?



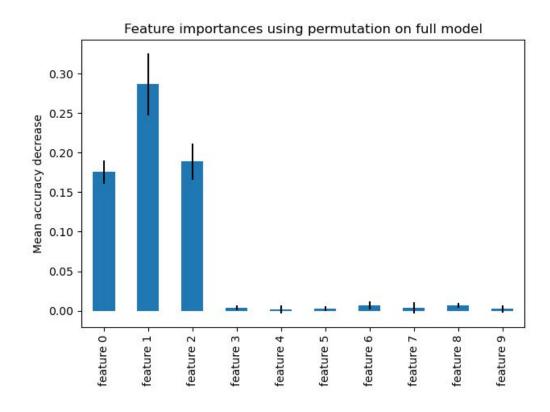
- Feature interpretability = attribution. Can I understand the reason behind the prediction?
  - NN = attention models
  - Trees = SHAP, LIME, etc.

## Feature interpretability – feature importance

X[1] <= 0.75 gini = 0.667 samples = 105 value = [35, 35, 35] X[0] <= 4.75 gini = 0.5 samples = 35 samples = 70value = [35, 0, 0]value = [0, 35, 35]gini = 0.0samples = 30 samples = 40 value = [0, 30, 0]value = [0, 5, 35]X[0] <= 4.95X[0] <= 4.85gini = 0.5 gini = 0.061 samples = 8 samples = 32 value = [0, 4, 4]value = [0, 1, 31]gini = 0.444gini = 0.0samples = 3 samples = samples = 2samples = 6value = [0, 2, 0]value = [0, 2, 4]value = [0, 1, 2]value = [0, 0, Recall that in trees, decision features close to the root are better at separating samples between branches than those near the leaves

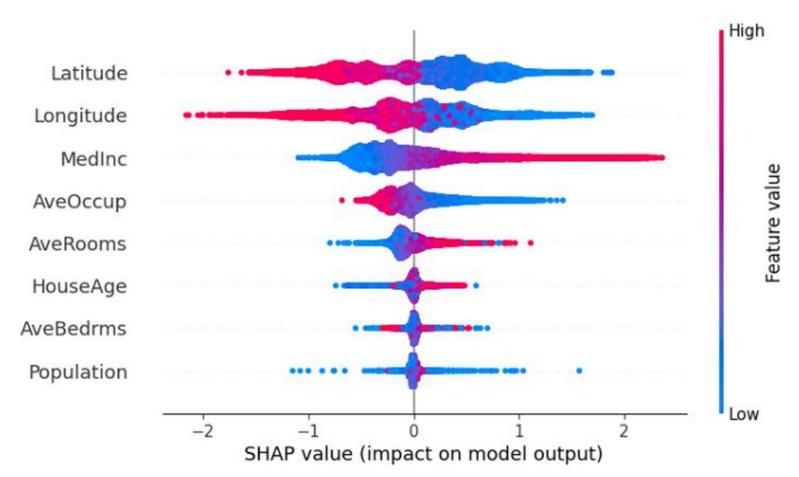
Two feature importance methods:

- 1. Average predictive power
- 2. Permutation importance: shuffle each column, measure drop in score
  - **Limitation:** only global; can be misleading if features are correlated



## Feature interpretability - SHAP

- Based on Shapley values from cooperative game theory
- Each feature = a 'player'; SHAP fairly distributes a prediction's gain
- Advantages:
  - Unified framework for any model (tree, DL, linear)
  - Local + global explanations (waterfall & summary plots)
  - Additive: contributions sum to the prediction
- **Practical:** pip install shap, then shap.TreeExplainer(model)



## A word of caution...

- 99% of ML models today are based on curve fitting / correlations.
- Feature importance indicates correlation,
   not causality.
- Business is interested about identifying the why of observations
  - This requires active experimentation: A/B tests, hypothesis validation, etc.
  - Drive an active experimentation mentality in your organization.

### Concluding

. . .

Data and ML professionals work as a bridge between business leadership and numerical observations

#### Go beyond being a data provider. Inform leadership on:

- What data would be needed to really solve the problem
  - Even if it does not exist today!
- What new technologies the business needs to invest in to solve the problem
- What test would be needed to really validate a hypothesis
  - Get the data from the customer, not from our own biases!

If you treat ML as a parameter optimization problem, your work will be automated

• Real value for the business comes from intimate knowledge of the data, connecting it with the business priorities, and suggesting new initiatives to move forward. **ML is just a tool**.

## Thank you!