

# Automated essay scoring using Advanced Machine Learning Techniques.

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In this paper, an open-source Automated Essay Scoring (AES) system is described based on a number of machine learning classifiers for example neural networks, support vector machines and linear regression. Finally, our AES setting uses a publicly available dataset that captures classroom writing across different economic and geographical settings. Our model improved evaluation scores by 12% using the quadratic weighted kappa metric relative to traditional models. In addition, we included both ensemble learning techniques and advanced feature extraction as discussed above and reduced the number of features to be handled from 22,000 down to 13,000 through intelligent features selection. Note that In this methodology we make use of out-of-fold predictions to obtain the output from DeBERTa models as it then results in better understanding of complex textual relationships written in essays. This accuracy was further validated by cross-validation for scoring ranges, the system consistently resulted in a quadratic weighted kappa score between 82 and 85 over multiple folds. According to the results, this particular AES tool delivers a significant improvement over traditional methods and is an effective solution for academic institutions looking to improve their grading techniques as well as quality of feedback. All the code can be found at [GitHub](#) repository. We should also note that this project has been inspired by this [Kaggle](#) competition.

**Additional Keywords and Phrases:** AES System, Automated Essay System, Machine Learning, Deep Learning

## 1. INTRODUCTION

One of the most important ways to evaluate students' learning and performance is through essay writing. For instructors, however, the manual grading of essays takes a lot of time and resources. Automated Essay Scoring (AES) systems have become popular as a potentially effective way to support teachers' efforts by giving students timely and consistent feedback. With the use of these tools, grading processes can be greatly decreased, and essay assessments can be more widely included into educational environments. Many AES systems have limitations despite their potential, by expensive costs and the lack of large, diverse datasets that are required for training reliable models.

Previous research initiatives have often used inadequate data sets, which don't consider many different writing styles and situations of students. Besides, it is hard for today's technology-based instruments to be as accurate as real people while their algorithms are often prejudiced because some young people come from poorer areas whereas others live abroad. To solve these restrictions, the study uses a detailed publicly available set of examples showing classroom writing as it is. With examples to cover economic and geographic diversity, it is the data set of AES training models. This study aims to construct an open-source AES algorithm that increases improvement accuracy and justice using many machine learning methods like neural networks, support vector machines and linear regression (Mughal, 2017). The quadratic weighted kappa metric was employed for model evaluation. It is an evaluation metric, that measures the degree of agreement between the expected and actual scores given by human graders. This measure is especially well-suited for essay scoring, because of its ability to handle the average nature of essay scores and the ability to assess larger differences between expected and actual scores more severely.

Research is so crucial simply because it could open advanced AES tools to many students and different educational institutions, thus making it easy to reach. Should this project be successful, the aim will be to make sure that tutors provide continuous and high-quality feedback thereby improving students' general learning experience through a reliable and easy-to-get-to AES tool.

## 2. LITERATURE REVIEW

Research has focused on AES due to its ability to accelerate grading and provide live feedback thus becoming a leading area. This paper reviews different techniques and models that have been developed for AES with an interest in evolution.

### 2.1. Neural Network Approaches to AES

Taghipour and Ng (2016) investigated using Recurrent Neural Networks (RNNs) in AES where feature engineering is not required. It was found that LSTM networks outperformed classical systems by 5.6% on quadratic weighted kappa metric. This showed that neural network's ability to learn the relationship between an essay and its score without relying on predefined features. [1]

Cai (2019) also explored the use of RNNs, specifically combining feature scoring with neural network models. The study utilized the ASAP essay dataset and found that incorporating GloVe embeddings significantly improved the results. This highlights the importance of advanced embeddings in enhancing model performance for AES tasks. [2]

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Nguyen and Dery (2016) also assessed different neural network architectures for AES. The objective of their study was to create a dependable automated essay grading system which could tackle the high costs involved in conventional assessments. The research established that the use of neural networks could offer a feasible answer to precise essay grading.[3]

## **2.2. Transformer-Based Models**

Ludwig et al. (2021) introduced transformer models for AES. He compared their performances with traditional bag-of-words (BOW) approaches. Transformer's analysis demonstrated that their models outperformed logistic regression models based on BOW, particularly in tasks requiring the understanding of word order and context. [4]

In the study by Rodriguez and colleagues (2019), BERT and XLNet models for AES were compared with a conclusion that transformer architectures are superior to recurrent neural networks. According to their report, these models have the capability of performing better than humans in public AES data sets demonstrating the potential for transformers in this field.[5]

## **2.3. Deep Learning and Hybrid Models**

Boulanger and Kumar (2018) explored deep learning application within AES by using deep neural network trained with an extensive collection of writing features. Consequently, it was evident from their findings that deep learning models have the potential to greatly improve the precision of AES; however, there is need for a much bigger dataset incorporating more hand-graded essays to fully exploit their capability. The study also underscored the advantages of ensemble methods in boosting model performance.[6]

In his write-up on AES so far, Lim et al. (2021) dissected extant systems into content similarity, machine learning and hybrid frameworks. They called for systems that marry content and style analytics for better grades prediction on essays. During the research, it was noted that creation of efficient AES calls for reliable evaluation metrics such as quadratic weighted kappa. [7]

## **2.4. Traditional and Emerging Techniques**

Dikli of 2006 examined the development of AES systems in his research. Moreover, he talked about some popular instruments such as Project Essay Grader (PEG), Intelligent Essay Assessor (IEA), E-rater, and IntelliMetric. High fidelity and validity of such systems was underscored in his work with regards to other attempts being made within this context aimed at enhancing them more extensively. [8]

Patil and Ali (2018) have taken a review of different ways through which automated scoring for short and long answers can be done: challenges faced by AI grading systems were discussed, as well as how these technologies are limited by current ones. They concluded that next generation Automated Essay Scoring models should be hybrid in nature and supported by feedback mechanisms to realize their potential as being effective evaluation tools within this domain (html element). [9]

Sanuvala and Fatima (2021) employed OCR and machine learning in designing a method used to evaluate the accuracy of handwritten exam papers produced during tests. This work has proved how possible it is to automatically mark scripts written by hand thus extending the capabilities of Automatic Essay Scoring systems. [10]

In general, there are substantial improvements realized in implementing Neural Network based systems as well as transformer models which are very effective when it comes to increasing grading accuracies with high levels of efficiency as shown by literature on AES. The best way of developing powerful systems of AES is by combining the analysis of both content and style. But as much as there has been progress in such systems, there are still some challenges that have not been fully addressed; these include algorithmic bias as well as dataset size which are important before AES could be made totally practical within educational contexts.

## **3. DATA PROCESSING**

First things first, let us begin on pre-processing steps which are cleansing, normalization and feature extraction in our dataset. In the exploration phase, we begin with explorative data analysis where we present visualizations about summary statistics and correlation matrices to understand the aspects of word count, sentence count and essay length. Consequently, these visualizations become windows through which to see through of feature extraction. The following figure shows how the relationship between feature level score, number of words, number of sentences and length of essay looks like using a correlation matrix heatmap. The distribution in the given graph explains how the given attributes are distributed across different documents.

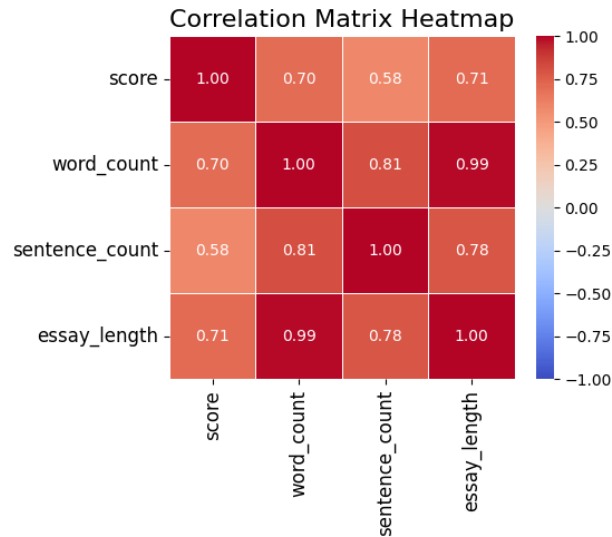


Figure 1: Correlation matrix heatmap.

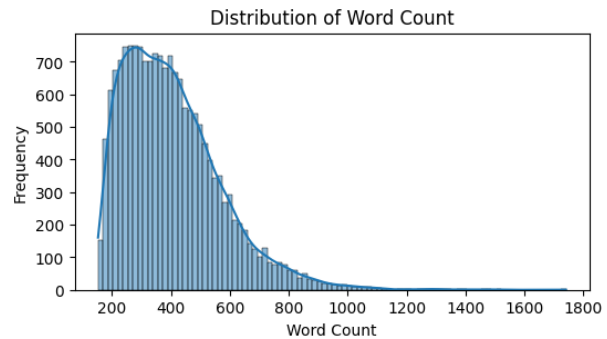


Figure 2: Distribution of Word Count.

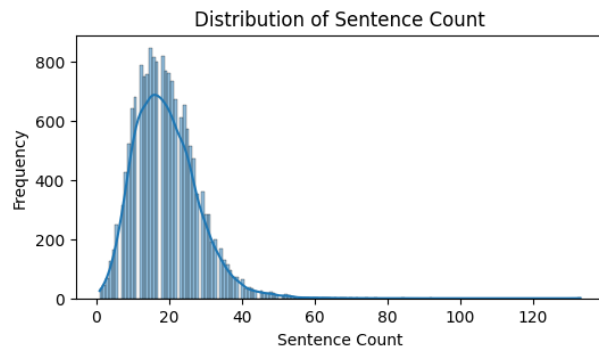


Figure 3: Distribution of Sentence Count.

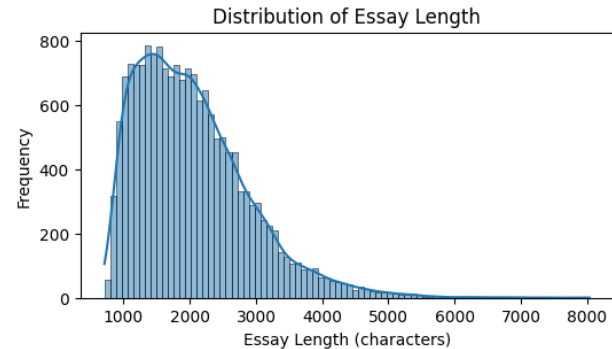


Figure 4: Distribution of Essay length.

One of the steps that can never be left out during data processing is preprocessing which includes conversion to lowercase, removal of URLs and HTMLs, expansion of contractions, removal of numbers and strings starting with @ such as twitter handles these are some steps required if one wants to build a model which will be precise in future.

The other one of the most important steps is feature engineering. In this stage of the process, features are extracted based on various characteristics of paragraphs, sentences, and words of essays. To show the different types of extracted features, these can be enlisted. Basic Text Features provide information about the text:

- word count, sentence count, essay length.

Readability Indices assess the complexity and readability of the text:

- Coleman-Liau Index, Gunning Fog Index, Flesch Reading Ease, Flesch-Kincaid Grade Level, SMOG Index, Dale-Chall Readability Score, Linsear Write Formula, Spache Readability etc.

Lexical Diversity and Language Features evaluate the diversity and complexity of the vocabulary and language used:

- Type-Token Ratio, Yule's K Measure, ngram diversity score, total distinct Ngrams, average ngram frequency, max ngram frequency, syntactic complexity, semantic diversity etc.

Sentence and Paragraph Engineering analysis text based on sentences and paragraphs:

- Sentence Level Features:
  - sentence length, sentence word count.
- Paragraph Level Features:
  - paragraph length count for specific thresholds.

Text Processing Features derived from advanced text processing techniques:

- Bag of Words, TF-IDF Features, CountVectorizer Features

Error Analysis:

- spelling errors, count and analysis of spelling mistakes in the text.

Custom Metrics Unique or specific metrics that may be useful for analyses:

- punctuation analysis, punctuation diversity, dialogue and grammar, prepositions frequency

All of these methods make for a rich set of features that exist within a dataset, providing a strong basis upon which machine learning algorithms can perform well.

#### 4. METHODOLOGY

In order to train a highly accurate AES system using all the simple and complex features we extracted we have utilized ensemble learning techniques. In essence, we are utilizing LightGBM [11] which is based on tree-based algorithm and is known for superior speed and performance in competitive Machine Learning. To enrich our feature space, we integrated 5 OOF (out-of-fold) predictions generated by DeBERTa [12] model which is pre-trained masked language model based on BERT [13] architecture. DeBERTa is an improvement over BERT and RoBERTa that uses disentangled attention mechanism. This is useful in our case since this model encodes both the content and position using attention mechanism, allowing it to understand the complex context and relationship in the essay. Essentially, using this as a feature, we can extract hidden features such as the language use, coherence, style, and tone. The reason we are using out-of-fold prediction is that since the models that are evaluated on the training sets have not seen those specific points thus enabling us too unbiased to evaluate. We use OOF predictions with stacked models on ensemble setting and this shows better performance rather than using one string model. Finally, it helps to avoid overfitting as well.

##### 4.1. Objective Function

Since each essay in the training set was scored on the scale of 1 to 6 using holistic rating system, we have various ways to set the objective. Although we can use metrics like precision, recall or F1, those metrics are not effective in our setting. The reason is because the classes are ordinal meaning, they have a natural order. That is why to better represent the objective and evaluation score we are using Quadratic Weighted Kappa (QWK) also known as Cohen’s kappa. Using this metric, we make sure that the difference between the scores matters and it introduces weights to distinguish between the ratings. QWK penalizes disagreements between different classes depending on how far those ratings are. For example, the difference between scores 1 and 2 is not as severe as difference between the 1 and 6. All those features make it very suitable to evaluate educational AES systems making it standard choice. QWK is calculated as:

$$QWK = \frac{1 - \sum_{i,j} w_{ij} o_{ij}}{1 - \sum_{i,j} w_{ij} e_{ij}}$$

Where  $i$  and  $j$  are rating categories,  $w_{ij}$  is the disagreement between the raters from items in category  $i$  and  $j$ ,  $o_{ij}$  is the observed frequency count of items rated by the first rater in category  $i$  and by the second rater in category  $j$  and  $e_{ij}$  is the expected frequency count of items rated in categories  $i$  and  $j$ . Weight matrix  $w$  is calculated as:

$$w_{ij} = \frac{(i - j)^2}{(C - 1)^2}$$

This equation penalized the disagreement according to the squared distance from total agreement and is normalized by the maximum possible squared distance  $(C - 1)^2$  to ensure it is between 0 and 1 where 0 means there is no agreement and 1 means a perfect agreement. Observed counts  $o_{ij}$  is calculated directly from the data. Expected counts  $e_{ij}$  is calculated under the assumption that there is no agreement better than a chance via:

$$e_{ij} = \frac{n_i \times n_j}{N}$$

where  $n_i$  is the total number of ratings by the first rater in category  $i$ ,  $n_j$  is the total number of ratings by the second rater in category  $j$ , and  $N$  is the total number of items.

To optimize the gradient boosting models, we have adjusted QWK with a custom objective function. First, we introduce constants  $a$  and  $b$  where  $a$  equals to 2.9 and  $b$  equals to 1.0. The former is used to avoid potential cases where the scoring does not start from zero and the latter is used to add another level of regularization to help to optimization process. The prediction from the models is clipped between  $[0, 6]$  since those are the only accepted scores. During the optimization process the gradient and Hessian is calculated according to the objective function to train the gradient boosting machine-based models by finding the squared differences between adjusted predictions and labels with the objective of maximizing the QKW.

## 4.2. Feature Selection and Model Training

Since we have engineered and extracted a lot of features ranging from simple text statistics, TF-IDF, Count-vectorizer, paragraph, sentence, word level features, DeBERTa embeddings, vocabulary richness, readability, grammatical complexity, and so on we have ended up with 22000 features. To reduce this number to only use the top important ones we have implemented a custom feature selection method using LightGBM with Stratified K-Fold cross-validation. In each fold out of 5 folds data is divided into train and validation splits. Within each fold the LightGBM is trained to maximize the Quadratic Weighted Kappa until the validation score does not increase for 75 iterations. The objective for the LightGBM is QWK, the learning rate is set to low number as 0.01, maximum number of depths is set to 5 which limits the maximum depth of each tree built during the training process. It helps to avoid overfitting. The maximum number of leaves in each tree chosen to be 10. The fraction of features to be used for each tree is 0.3 (colsample\_bytree). Finally, L1 regularization (reg\_alpha) is 0.7 and L2 regularization is 0.1 (reg\_lambda) where the former is used to control over-fitting by penalizing large values and latter penalizes the square of the magnitude of the model parameters. Additionally, extra trees are enabled to randomize the thresholds for each split on each feature which makes the model more robust and maximum number of estimators is set to 700 which stands for boosting rounds or trees to build.

Table 1: Hyperparameters of LightGBM algorithm

Parameter	Value	Definition
Objective	QWK (Quadratic Weighted Kappa)	Specifies the custom objective function to be optimized during training.
learning_rate	0.01	Controls the step size at each iteration while moving toward a minimum of the loss function.
max_depth	5	Limits the maximum number of levels in each decision tree.
num_leaves	10	Sets the maximum number of leaves per tree.
colsample_bytree	0.3	Determines the fraction of features to be used for each tree, providing a subsampling of features.
reg_alpha	0.7	Applies L1 regularization on weights, penalizing large values to prevent overfitting.
reg_lambda	0.1	Applies L2 regularization on weights, also aimed at preventing overfitting by penalizing weight size.
n_estimators	700	Specifies the number of trees to build.
extra_trees	True	Enables the Extra Trees method, adding randomness to thresholds for each split to improve model robustness.
class_weight	Balanced	Adjusts weights inversely proportional to class frequencies to address class imbalance.

**Algorithm 1** Feature Selection Using Wrapper Method

```

1: procedure FEATURESELECTWRAPPER
2:    $features \leftarrow \text{feature\_names}$ 
3:   Initialize skf  $\leftarrow$  StratifiedKFold(5, True, 0)
4:    $fse \leftarrow \text{pd.Series}(0, \text{index} = \text{features})$ 
5:   Initialize empty lists:  $f1\_scores, k\_scores, \text{models}, \text{predictions}$ 
6:    $\text{callbacks} \leftarrow [\text{log\_evaluation}(25), \text{early\_stopping}(75, \text{True})]$ 
7:   for  $\text{train\_index}, \text{test\_index}$  in  $\text{skf.split}(X, y, \text{split})$  do
8:      $X_{\text{train\_fold}}, X_{\text{test\_fold}} \leftarrow X[\text{train\_index}], X[\text{test\_index}]$ 
9:      $y_{\text{train\_fold}}, y_{\text{test\_fold}}, y_{\text{test\_fold\_int}} \leftarrow y[\text{train\_index}], y[\text{test\_index}], y[\text{split}[\text{test\_index}]]$ 
10:    Initialize model with specified parameters
11:     $\text{predictor} \leftarrow \text{model.fit}(X_{\text{train\_fold}}, y_{\text{train\_fold}}, \dots)$ 
12:    Add predictor to models
13:     $\text{predictions\_fold} \leftarrow \text{predictor.predict}(X_{\text{test\_fold}}) + a$ 
14:     $\text{oof}[\text{test\_index}] \leftarrow \text{predictions\_fold}$ 
15:     $\text{predictions\_fold} \leftarrow \text{clip and round}(\text{predictions\_fold})$ 
16:    Add  $\text{predictions\_fold}$  to predictions
17:     $f1\_fold \leftarrow f1\_score(y_{\text{test\_fold\_int}}, \text{predictions\_fold})$ 
18:    Add  $f1\_fold$  to  $f1\_scores$ 
19:     $\text{kappa\_fold} \leftarrow \text{cohen\_kappa\_score}(y_{\text{test\_fold\_int}}, \text{predictions\_fold})$ 
20:    Add  $\text{kappa\_fold}$  to  $k\_scores$ 
21:    Display confusion matrix
22:     $fse += \text{pd.Series}(\text{predictor.feature\_importances\_}, \text{features})$ 
23:  end for
24:   $\text{feature\_select} \leftarrow fse.\text{sort\_values}(\text{False}).\text{index}[: 13000]$ 
25:  return  $\text{feature\_select}$ 
26: end procedure

```

**Algorithm 2** LightGBM: Gradient Boosting with Histogram-based Decision Trees

```

1: Input: Training data  $\{(x_i, y_i)\}_{i=1}^n$ , number of trees  $M$ , learning rate  $\eta$ , max depth  $d$ , min data in leaf  $\text{min\_data}$ ,
   number of bins  $b$ 
2: Output: Ensemble of trees  $\{f_m\}_{m=1}^M$ 
3: procedure LIGHTGBM
4:   Initialize model  $F_0(x) = 0$ 
5:   for  $m = 1$  to  $M$  do
6:     Compute gradients  $g_i = \partial_{F(x_i)} \ell(y_i, F(x_i))$ 
7:     Compute Hessians  $h_i = \partial_{F(x_i)}^2 \ell(y_i, F(x_i))$ 
8:     Apply GOSS to select a subset  $A \subset \{1, \dots, n\}$ 
9:     Build histogram for features using data in  $A$ 
10:     $\text{tree} = \text{HISTOGRAMBASEDTREELARNING}(A, g, h)$ 
11:    Update model  $F_m(x) = F_{m-1}(x) + \eta \cdot \text{tree}(x)$ 
12:  end for
13:  return  $\{F_m\}$ 
14: end procedure
15: procedure HISTOGRAMBASEDTREELARNING( $A, g, h$ )
16:   Initialize tree  $\text{tree} = \{\}$ 
17:    $\text{nodes} = \{(\text{root node}, A)\}$ 
18:   while  $\text{nodes} \neq \emptyset$  do
19:     Select node, split data into subsets based on best split using histograms
20:     Evaluate splits based on gain  $\text{Gain} = \frac{G_L^2}{H_{L+L}} - (\frac{G_L^2}{H_{L+L}+L} + \frac{G_R^2}{H_{R+L}})$ 
21:     If depth  $< d$  and data in leaf  $> \text{min\_data}$ , add new nodes
22:     Otherwise, make current node a leaf with value  $\gamma = -\frac{G}{H+L}$ 
23:     Add children to nodes or set current node as leaf
24:   end while
25:   return  $\text{tree}$ 
26: end procedure

```

After feature selection we ended up with 13000 rich and various features to use for the model training. Following a similar approach but this time using 15 folds for cross-validation we trained LightGBM with same parameters that we used for subset selection.

## 5. RESULTS

Initial baseline model was only using 5000 TF-IDF features and some simple statistics such as number of words, sentences, and characters. And the learning algorithm was Logistic Regression for simplicity. The Cohen Kappa score was around 73 and F1 score which is not significantly important metric, was around 45. As discussed in the feature engineering section we generated various features such as Basic Text Features, Readability Indices, Lexical Diversity and Language Features, Sentence and Paragraph Engineering, Text Processing Features (bag of words), Error Analysis which increased the score substantially. Adding LightGBM on top of those thousands of features increased the final score to 82 with almost 12% improvement over the previous baseline score. From the plot we see that the F1 score also improved to around 67 which is roughly 49% improvement. In the confusion matrix we can see that model performs decent in general and there are errors in consecutive scores such as between score 3 and 2 there are roughly 60 and 55 confusions. As discussed, that is why Cohen's Kappe is more useful here, as this error is acceptable. There are almost no errors between the extreme classes such as 1 and 6 or 2 and 5. The Cohen Kappe score ranges from 82 to 85 between 15 different folds and F1 scores ranges from 65 to 70.

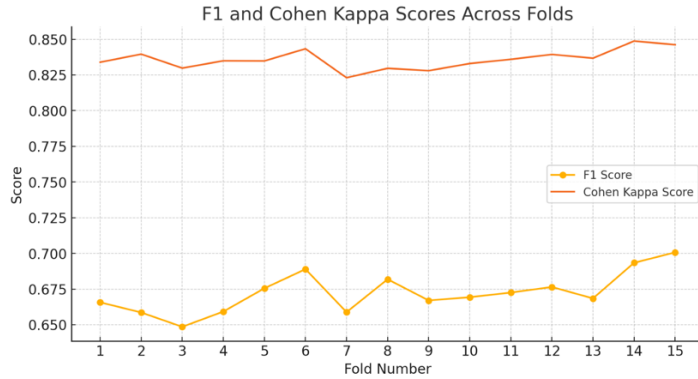


Figure 5. F1 and Cohen Kappa Scores Across Folds.

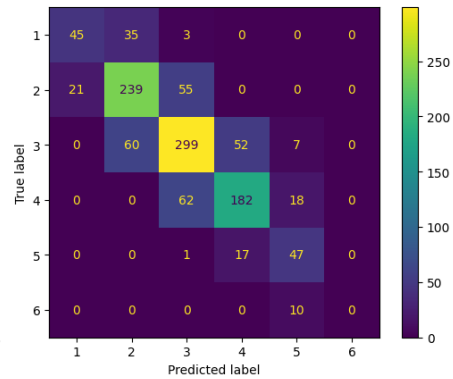


Figure 6. Confusion matrix

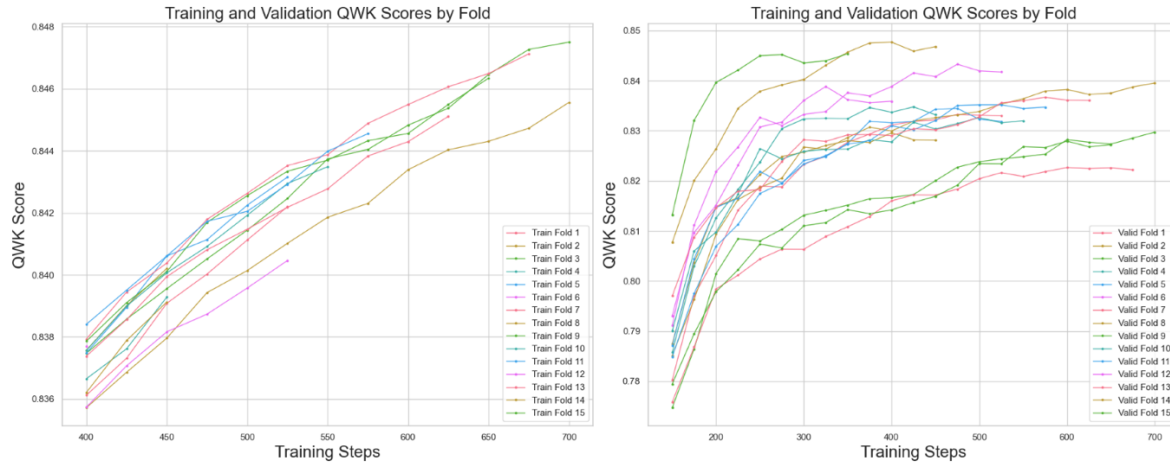


Figure 7. Training and Validation QWK Scores by Fold.

## 6. CONCLUSION

For these reasons, we have presented a successful study that produces an open-source AES system incorporating many recent advanced ML methodologies, resulting in the accuracy and fairness improvement of essay evaluation system. The results show that by using a diverse dataset and optimizing with a quadratic weighted kappa (QWK) metric for model evaluation, the system can significantly improve scoring accuracy: 12% higher kappa score than baseline models are achieved (around 0.85 QWK score). Summary. In other work, the combination of ensemble learning approaches and application of novel DeBERTa model predictions has significantly improved the system's understanding of complex textual relations, as reflected in more predictive essay scoring.

The current study is, however, limited by the ongoing challenges of automated scoring systems including potential algorithmic bias and reliance on large, diverse datasets upon which to train reliable models. In addition, the accessibility of our AES system would be limited due to the complexity of feature engineering required and an extensive amount of computational resources needed.

The future work will be centered on tackling these limitations by improving the selection process of features so as to get rid of complex models and reduce computational demands. Additionally, we also intend to diversify our dataset in order to incorporate a wider range of student writing with increasingly varied nuances as well — that will lead us closer to mitigating more variations and enabling the system for broader applicability across learning environments. Additionally, examining what can be achieved with gazing at AI-empowered advances, for example, arising GPT models may open new paths to develop the forecast accuracy and flexibility of AES frameworks. We hope that our collective efforts continue to drive the adoptions and reliability of AES technologies and that automated essay scoring becomes both more accessible, fair, and valuable for educational stakeholders around the world.

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## APPENDICES

Appendices contains some of features extracted from essays and their description:

1. Hapax Legomena Ratio
2. Moving Average Type-Token Ratio (TTR)
3. Coleman-Liau Index
4. Gunning Fog Index
5. Automated Readability Index (ARI)
6. Flesch Reading Ease
7. Flesch-Kincaid Grade Level
8. SMOG Index
9. Dale-Chall Readability Score
10. Difficult Words Count
11. Linsear Write Formula
12. Text Standard
13. Spache Readability Formula
14. Polysyllabic Word Count
15. Monosyllabic Word Count
16. Average Parse Tree Depth
17. Entity Density
18. Total Distinct N-grams
19. Average N-gram Frequency
20. Max N-gram Frequency
21. Max N-gram Frequency Ratio
22. N-gram Diversity Score
23. Total Distinct N-grams Ratio
24. Syntactic Tree Depth
25. Type-Token Ratio (TTR)
26. Yule's K
27. Average Sentence Length
28. Average Word Length
29. Average Clauses per Sentence
30. Punctuation Diversity
31. Punctuation Density
32. Dialogue Marker Frequency
33. Determiners Frequency
34. Prepositions Frequency



35. Semantic Diversity
36. Estimated Difficult Words Ratio
37. Estimated Slightly Difficult Words Ratio
38. Measure of Textual Lexical Diversity (MTLD)
39. D Measure
40. TF-IDF Features
41. Count Vectorizer Features
42. Basic Text Features
43. Sentence Level Features
44. Paragraph Level Features
45. Word Level Features
46. Spelling errors
47. Punctuation features