

| Elkayem Auto Ancillaries (PVT) Ltd., Hosur & Mysore Units. | | | | | | | | | | | | | |
|--|---|----------------------------------|--|---------------------|--------------------|--------------|--------|--------------|--|-----------------------------|--|-----------------------------------|----------------------------------|
| Responsibility & Authority | | | | | | | | | | Doc No :LKM/SLS/DI/18-O | | | |
| | | | | | | | | | | Rev No&Date : 00/01-08-2017 | | | |
| SivaSakthivel.T-OPERATOR (Stores activities) | | | | | | | | | | | | | |
| S.N o. | Responsibility & Authority | Co - Ordination | Reference | Document No | Frequency / Target | Target 25-26 | Actual | Target 26-27 | Develop the second line person / Alternate | Sales Activity Contribution | Training Title | Before Training Skill Level 24-25 | After Training Skill Level 25-26 |
| 1 | Maintain 1S & 2S activities in all FG Stores. | Sales Team | **** | LKM/QMS/DI/26 | Daily Followup | 100% | 60% | 100% | R.Thamotharan | Others | Daily Works Management | L1 | L1 |
| 2 | Man power monitoring. | HRD | Man Power Register | Supporting Document | Daily Followup | 100% | 70% | 100% | T.Shanmugam | Manpower | Efficient utilization of manpower & People Development | L1 | L1 |
| 3 | Material Receipt as per the schedule from RM store & Production, and document follow ups. | Sales Team, Production, Purchase | Plan Vs. Actual, RM & Production Inward register | LKM/SLS/DI/20 | Daily Followup | 100% | 75% | 100% | N.Shanmugam/ T.Shanmugam | FG Store Activity | Product Knowledge | L1 | L1 |
| 4 | Material storage in proper location with identification. | Sales Team | FIFO priority index | LKM/SLS/DI/16 | Daily Followup | 100% | 70% | 100% | R.Thamotharan/ T.Shanmugam | FG Store Activity | Sales Department Procedure | L1 | L1 |
| 5 | Follow in 3R Activity. (Right Qty & Quality& Location) | Sales Team | **** | **** | Daily Followup | 100% | 70% | 100% | R.Thamotharan/ T.Shanmugam | FG Store Activity | | L1 | L1 |
| 6 | Material stocking in a minimum space and issuing by FIFO method. | Sales Team | FIFO priority index | LKM/SLS/DI/16 | Daily Followup | 100% | 75% | 100% | R.Thamotharan/ T.Shanmugam | FG Store Activity | Product Knowledge | L1 | L1 |
| 7 | Dispatch plan preparation. | Sales Team | Dispatch planning Register | Supporting Document | Daily Followup | 100% | 30% | 100% | N.Shanmugam/ R.Thamotharan | Dispatch Activity | Knowledge about customer requirement | L1 | L1 |
| 8 | FGTN Updation in ERP | Sales Team, ISD | FGTN | LKM/SLS/DI/21 | Daily Followup | 100% | 60% | 100% | N.Shanmugam/ R.Thamotharan | Dispatch Activity | Knowledge on Software Skill | L1 | L1 |
| 9 | Stock tacking for A,B,C,D class as per plan. | Sales Team | Perpetual inventory register | LKM/SLS/DI/28 | Daily Followup | 100% | 60% | 100% | T.Shanmugam | Documentation | Knowledge on Accountability & Traceability | L1 | L1 |
| 10 | Packing Arrange to daily Dispatch plan | Sales Team | Packing STD | **** | Daily Followup | 100% | 75% | 100% | N.Shanmugam/ R.Thamotharan | Dispatch Activity | | L1 | L1 |
| 11 | To ensure the packing slip in all dispatch parts. | Sales Team | Packing slip | LKM/SLS/DI/24 | Daily Followup | 100% | 75% | 100% | N.Shanmugam/ R.Thamotharan | FG Store Activity | | L1 | L1 |
| 12 | Preservation & records maintaining. | Sales Team | Preservation checklist | LKM/SLS/DI/07 | Daily Followup | 100% | 75% | 100% | T.Shanmugam | Documentation | Control of Documents & Records | L1 | L1 |
| 16 | FG store internal records maintenance. | Sales Team | Inward and Dispatch register | Supporting Document | As per plan | 100% | 50% | 100% | R.Thamotharan/ T.Shanmugam | FG Store Activity | Sales Department Procedure | L1 | L1 |
| 17 | Follow Procedure as per IATF 16949:2016 QMS | HOD & MQMS | Manual | **** | **** | **** | **** | **** | **** | Documentation | Knowledge of QMS /IATF 16949 | L1 | L1 |

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|---------------|---|-----------------------|--------------|---------------|--------------------|--------------|--------|--------------|--|-----------------------------|--|-----------------------------------|----------------------------------|
| 18 | Improvement activities. | Sales Team | CIP Register | LKM/PRD/DI/70 | **** | **** | **** | **** | **** | Documentation | CAPA & KAIZEN & SUGGESTION/CIP | L1 | L1 |
| 19 | CIP / Suggestion to improvement DPR | Team,HOD | CIP file | LKM/QMS/DI/30 | **** | **** | **** | **** | **** | Documentation | | L1 | L1 |
| 20 | Ensure Discipline among the workmen | Operator/ CL / Helper | **** | **** | **** | **** | **** | **** | **** | Manpower | Efficient utilization of manpower & People Development | L1 | L1 |
| 21 | Any other Job assigned by HOD. | *** | *** | **** | **** | **** | **** | **** | **** | Others | | | |
| S.N o. | Authority | Co - Ordination | Reference | | | | | | | | | | |
| 1 | Sanction for OT Slip and Outpass for CL | | | | | | | | | | | | |
| Prepared by : | | | | | | | | | | Approved by: | | | |