ASSEMBLY INSTRUCTIONS

ROSEDALE ARBOR

REVIEW ALL STEPS BEFORE STARTING ASSEMBLY

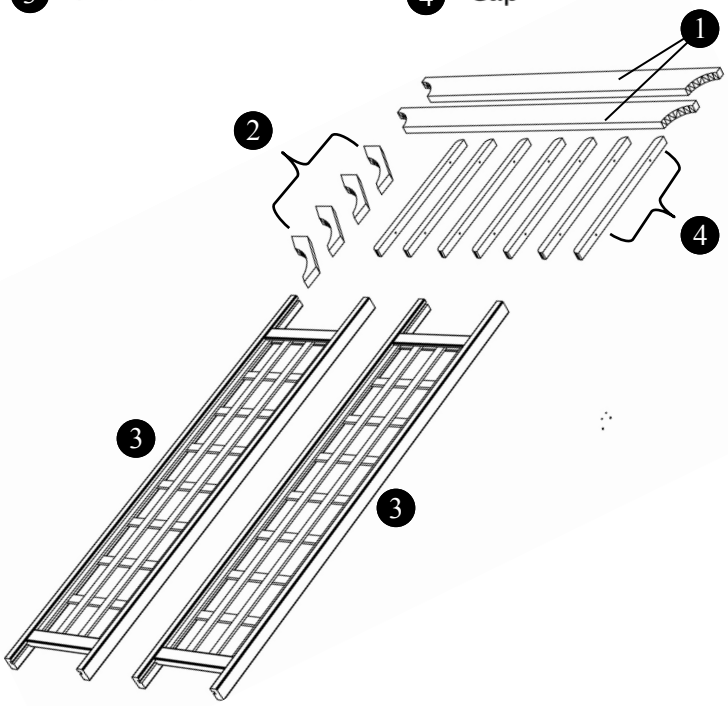
2

HARDWARE LIST

			Quantity
A		2 1/2" Screw	(30)
B		Drill bit (if other than Phillips head)	
C		Spacer block	

PARTS LIST

1. Header
2. Brace
3. Side Panel
4. Cap



TOOLS REQUIRED

- Power screwdriver or drill
- Tape measure
- Concrete mix, 2 – 60 lb bags

Handy to have:

- Level
- Carpenter's square
- Stool or short ladder
- Bit holder may be needed if using a drill with a quick-change chuck

PRELIMINARIES

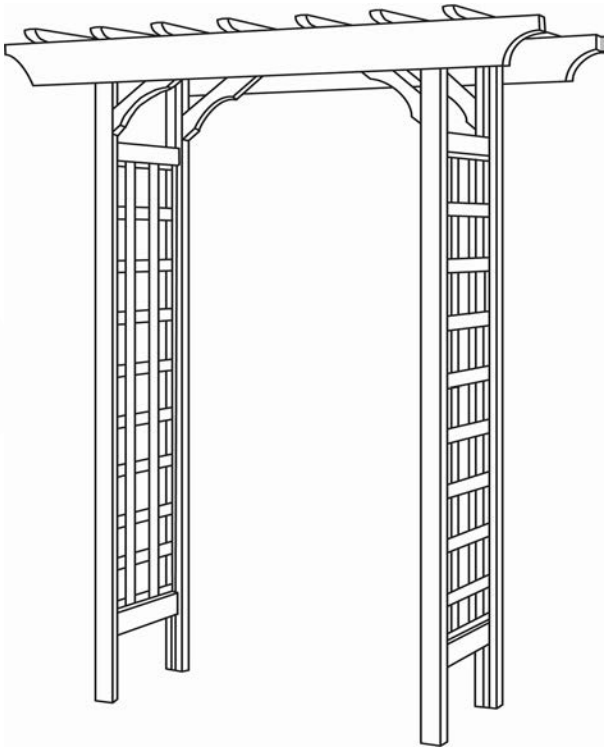
Selecting a Work Area

Select an area close to where the arbor will be installed. The assembly area should be relatively flat and open, at least 9'x7'. A lawn, driveway or wide path will be satisfactory. It is a good idea to lay out the arbor box on your work surface to protect the arbor from nicks and scratches. Two people are required for the assembly process. Always use caution when assembling or moving the arbor.

Optional Painting or Staining

If you wish to stain or paint your arbor, we recommend applying to individual components before assembly to ensure fullest coverage. Use a high quality exterior stain or paint. Be careful not to cover up guide marks on arches.

ASSEMBLED PRODUCT



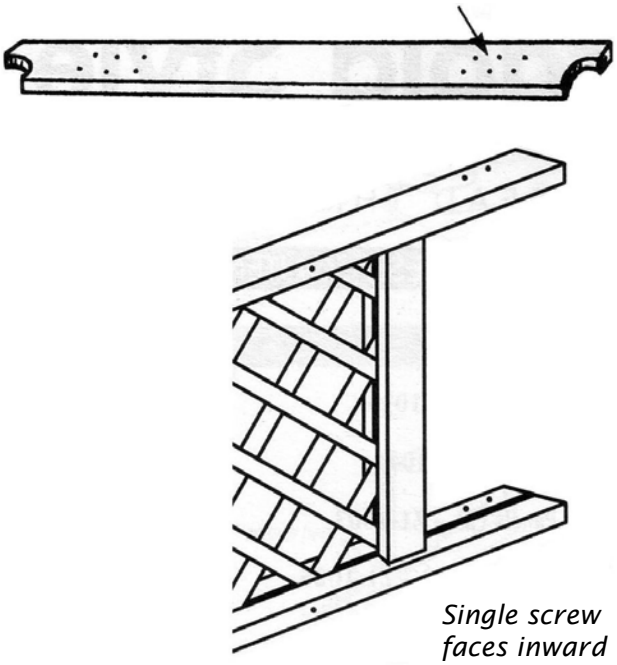
Arboria is a division of LWO Corp. / PO Box 17125 / Portland, OR / Cust. Serv. 800-459-8718 / Fax 503-286-4092 / www.arboria.com

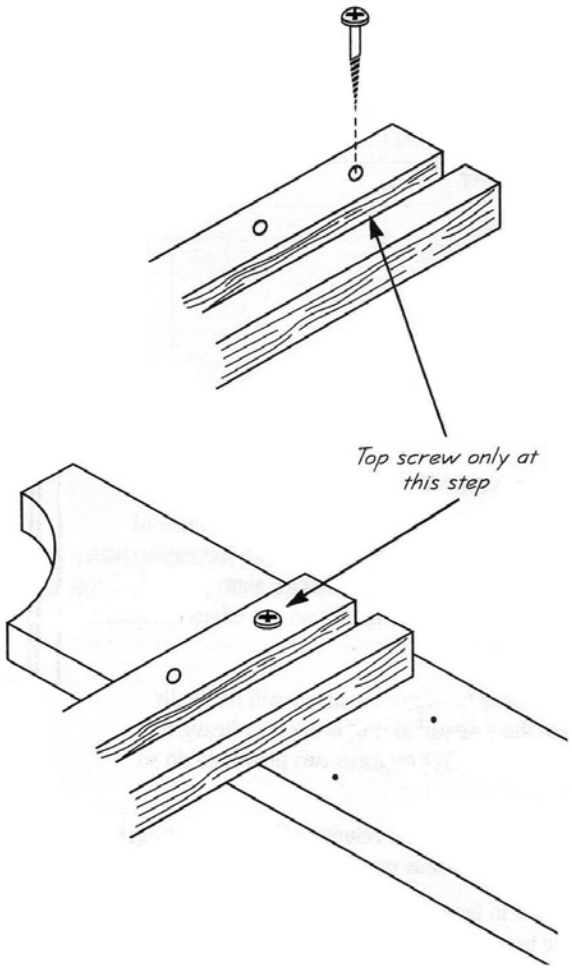
ASSEMBLY INSTRUCTIONS

ROSEDALE ARBOR

STEP 1

- Lay one of the 2" x 6" headers flat on your work surface, with the 12 small pilot holes facing up.
- Place one of the two lattice side panels on its edge, with the upper end (2 screw holes, closely spaced) toward the header and the inside edge of the side panel (single screw hole about 12" from the top) toward the center of the header board.
- Drive one of the 2 1/2" screws through the top hole in the bottom side post, holding the frame up a bit so that the point of the screw stick through about 1/2" inch.
- Choose the pair of pilot holes in the header for the width of opening you prefer.
  -Outside Holes – for a 48 ½" width opening
  -Center Holes – for a 42 ½" width opening
  -Inside Holes – for a 36 ½" width opening
- Place the top edge of the frame over the header board with the point of the screw lined up with the upper pilot hole of the pair you have selected. When you are sure that the screw point is properly aligned, drive it firmly into the header.
- ***NOTE: Do not drive in the second screw at this time.***
- ***IMPORTANT: It is possible to drive a screw into the wood without using a pilot hole. So, it is critical that you line up the screw with the pilot hole before you drive in the screw.***





STEP 2

- Turn the assembly over and attach the second header following the same method as the first. Take special care to:
  - Make sure the inside edge of the panel (the edge with the single hole 12" from the top of the post) is facing inward.
  - Be careful to use the matching pair of screw holes to give you the opening width you have selected.

Arboria is a division of LWO Corp. / PO Box 17125 / Portland, OR / Cust. Serv. 800-459-8718 / Fax 503-286-4092 / www.arboria.com

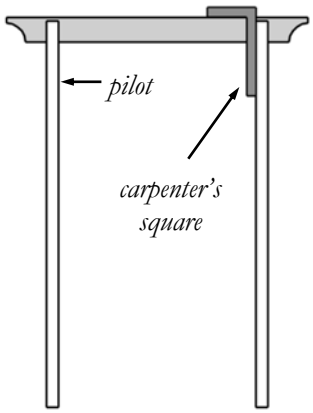
ASSEMBLY INSTRUCTIONS

ROSEDALE ARBOR

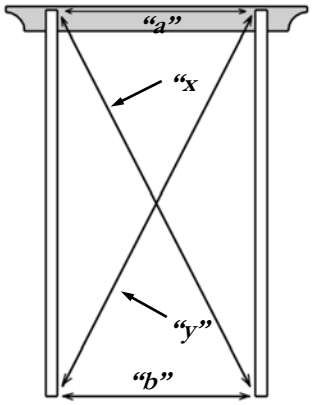
STEP 3

- Now square up the arbor. This can be easily done with a large Carpenter's Square, a tape measure, or even a length of string, as shown below.

With a square:



With a tape measure or string:



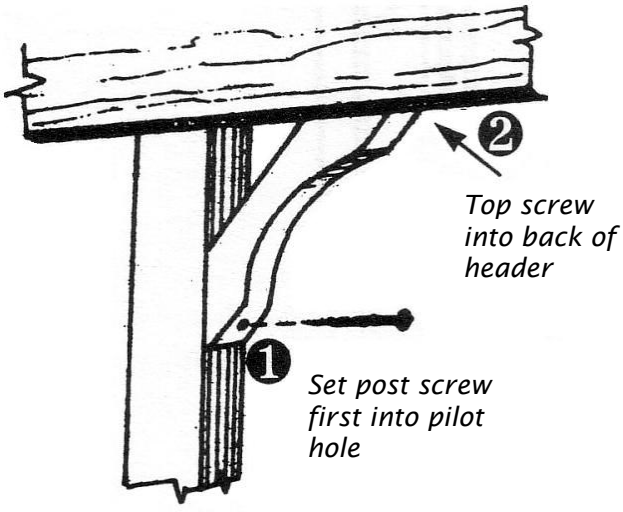
1. Measure the distance "a" at post tops.
2. Set bottom of posts to same spacing "b".
3. Measure diagonal distance "x".
4. Check opposite diagonal distance "y".

When a=b and x=y, the arbor is square.

- When the arbor is squared up, drive the second screw at the top of each post into the lower pilot hole in the header.
- Turn the assembly over so that the attached header board is on the upper side, with the free edge of the side panels on the ground or working surface.
- Repeat the process to attach the other header.

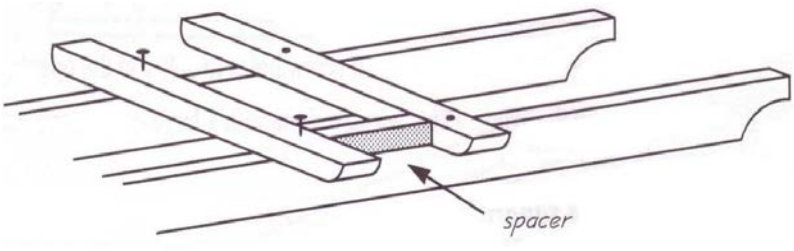
STEP 4

- Carefully tip your assembled arbor to the upright position and check that the side panels are vertical and parallel.
- Attach the four braces to the post, using the same technique as for the header boards: drive the 2 1/2" screw through the bottom hole in the brace so that it protrudes about 1/2", and insert the point into the pilot hole on the inner edge of the panel frame. Then drive the screw in firmly.
- Double-check your side panel posts to make sure they are square with the header board and parallel to the post on the other side.
- When the position is set, hold the upper end of the brace firmly in contact with the header and drive the screw in.
- Tighten all screws in your assembly.



STEP 5

- Center one of the cap pieces across the two headers, placing it between the two marks. Center one screw hole on top edge of header. Secure cap to second header in same manner.
- Using spacer provided, attach other cap pieces at equal intervals, 3 boards on each side of the center one.

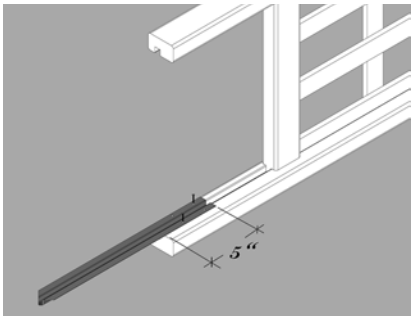


Arboria is a division of LWO Corp. / PO Box 17125 / Portland, OR / Cust. Serv. 800-459-8718 / Fax 503-286-4092 / www.arboria.com

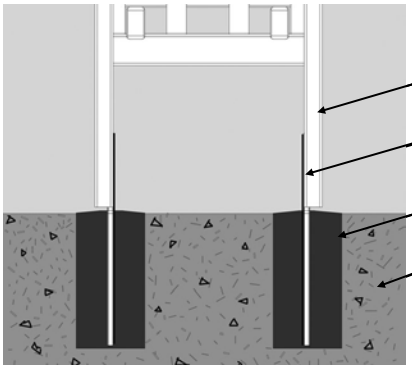
ASSEMBLY INSTRUCTIONS

ROSEDALE ARBOR

ANCHORING THE ARBOR



This arbor may be secured using a variety of techniques. These include attaching to an existing structure or anchoring with gravel or river rock instead of concrete. The instructions below represent secure mounting with concrete. Use caution when moving the arbor to its final placement. Two people are required to lift or move the arbor.



1. Attach all four anchors to the bottom of the arbor using the provided screws, two screws per anchor, staggering the screws.
2. Measure the distance in between all anchors and dig four 8" diameter holes to accommodate the anchors.
3. Carefully lift the arbor and position in place, avoid tilting the arbor on the anchors.
4. Plumb and level the arbor.
5. Mix concrete according to the manufacturer's instructions, fill each hole within 1/4" of the bottom of each post, posts should not be set in the concrete.

ENVIRONMENT

Congratulations, this Arboria garden structure is crafted from natural and chemical-free Western Red Cedar. Wood, as a building component, is recognized by the USDA[1] as yielding fewer greenhouse gases than other common materials. The use of wood provides substantial environmental benefits when compared to oil-based plastics. Using natural, untreated wood in your garden is not only the beautiful choice, but it reduces the exposure of plants, people and animals to potentially harmful chemicals.
You can trust the Arboria name for environmentally conscious, exceptional outdoor products.

[1]*USDA.com Release No. 0426.11*

ABOUT YOUR PRODUCT

This Arboria garden structure is made from natural and untreated Western Red Cedar, a species that is known for its natural resistance to pests and decay. This product features furniture-style craftsmanship to ensure strength and durability over the years to come.
Like all wood products subjected to weather, small hairline cracks may develop. These should in no way impair the strength and usefulness of the furniture.

CARE AND MAINTENANCE

If left unstained, your Arboria garden structure will silver within a year or two of exposure to the elements. Silvering is a natural occurrence and is often considered a desirable look. The overall integrity of your garden structure is not compromised during this process. The inherent rot and pest resistance of the wood will provide a degree of protection and help your garden structure to endure over the years.

If you wish to further protect your structure from the long-term effects of aging or to stabilize the color/finish of your product, we recommend applying a quality water or oil-based finish. Best results can be achieved by using Penofin (www.penofin.com, 1.800.PENOFIN) as per manufacturer's instructions. If you desire to paint your product, we recommend a quality oil or acrylic primer coat prior to applying the final coat(s). Be sure to allow sufficient time for your product to dry. Avoid applying finish to any metal or other non-wood parts.

Arboria is a division of LWO Corp. / PO Box 17125 / Portland, OR / Cust. Serv. 800-459-8718 / Fax 503-286-4092 / www.arboria.com