





# ASSEMBLY INSTRUCTIONS

## GLENDALE ARBOR

REVIEW ALL STEPS BEFORE STARTING ASSEMBLY

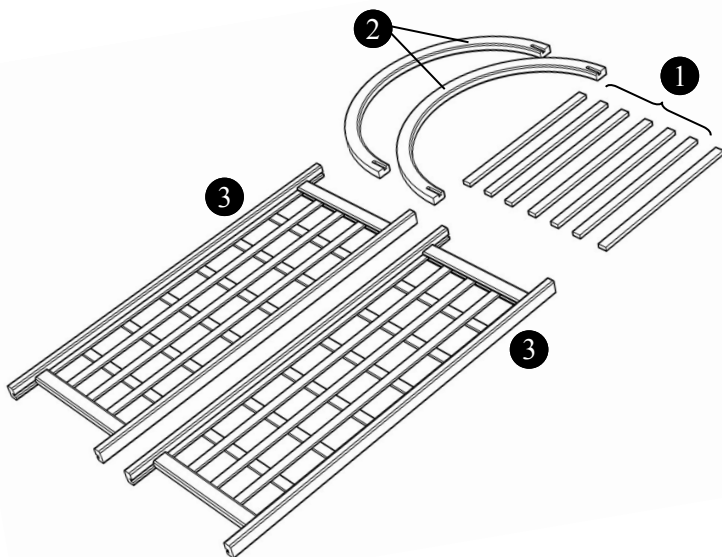
# 3

### HARDWARE LIST

		Quantity
<b>A</b>	 3/4" Screw	(16)
<b>B</b>	 1 1/2" Screw	(14)
<b>C</b>	Drill bit (if other than Phillips head)	
<b>D</b>	Arch straps	(4)

### PARTS LIST

- 1** Cap (7)                      **2** Arch (2)  
**3** Side Panel (2)



### TOOLS & MATERIALS REQUIRED

- Power screwdriver or drill
- Tape measure
- Concrete mix, 2 - 60 lb bags

#### Handy to have:

- Level
- Stool or short ladder
- Bit holder may be needed if using a drill with a quick-change chuck

### PRELIMINARIES

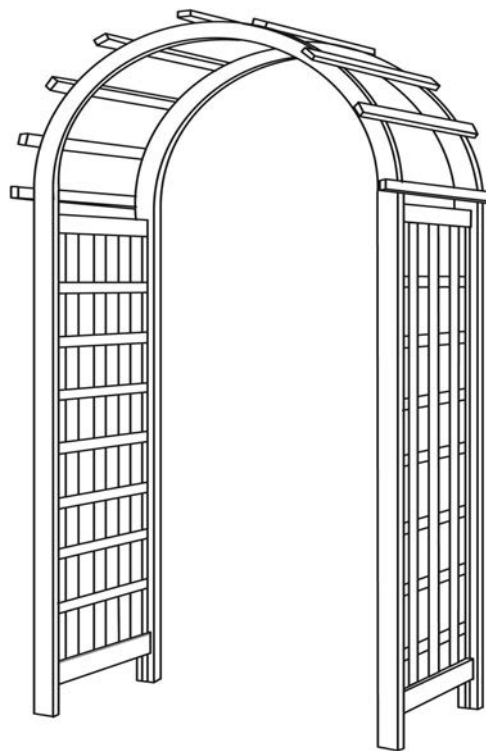
#### Selecting a Work Area

Select an area close to where the arbor will be installed. The assembly area should be relatively flat and open, at least 9'x7'. A lawn, driveway or wide path will be satisfactory. It is a good idea to lay out the arbor box on your work surface to protect the arbor from nicks and scratches. Two people are required for the assembly process. Always use caution when assembling or moving the arbor.

#### Optional Painting or Staining

If you wish to stain or paint your arbor, we recommend applying to individual components before assembly to ensure fullest coverage. Use a high quality exterior stain or paint. Be careful not to cover up guide marks on arches.

### ASSEMBLED PRODUCT



#### Win FREE Arboria Products

Give us feedback about this Arboria product and be entered into a drawing to win Arboria goods. It's easy, go to [www.Arboria.com](http://www.Arboria.com), choose a product then click on the link to **review**. Be sure to enter your email and telephone so that we may contact you if you win. **Upload a photograph for an extra chance to win.** Visit [www.Arboria.com](http://www.Arboria.com) for official rules. No purchase necessary.

# ASSEMBLY INSTRUCTIONS

## GLENDALE ARBOR

### STEP 1

- Lay both arches flat on the ground with the end grooves upward (Diagram 1).
- Using the 3/4" screws, fasten one of the steel straps into each groove, with the round end snugly fitting into the top (Diagram 2).

Secure at the upper end with one screw only. Drive the screw directly into the wood. No pilot hole is necessary.

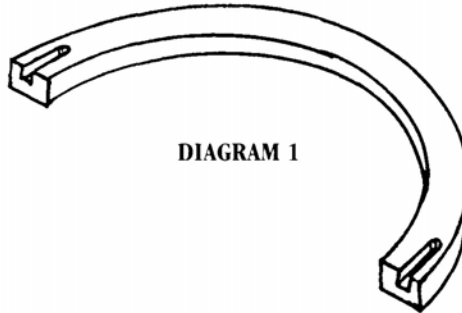


DIAGRAM 1

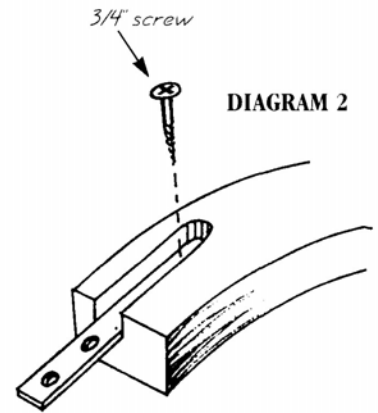


DIAGRAM 2

### STEP 2

- Select one lattice side panel and stand it up on one long edge. Important: Note that the posts of the side panel project beyond the cross frames 4" at one end, and only 3 3/8" at the other.
- Put the shorter (3 3/8") end of the frame against the end of one of the arches as it lies flat on the ground, inserting the square end of the steel strap into the groove on the side post (Diagram 3).
- Holding the two pieces firmly together, fasten the steel strap in place with a 3/4" screw into the lower hole.

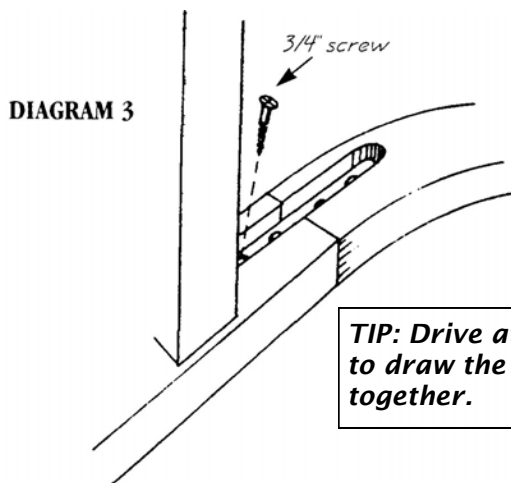


DIAGRAM 3

**TIP: Drive at an angle to draw the pieces together.**

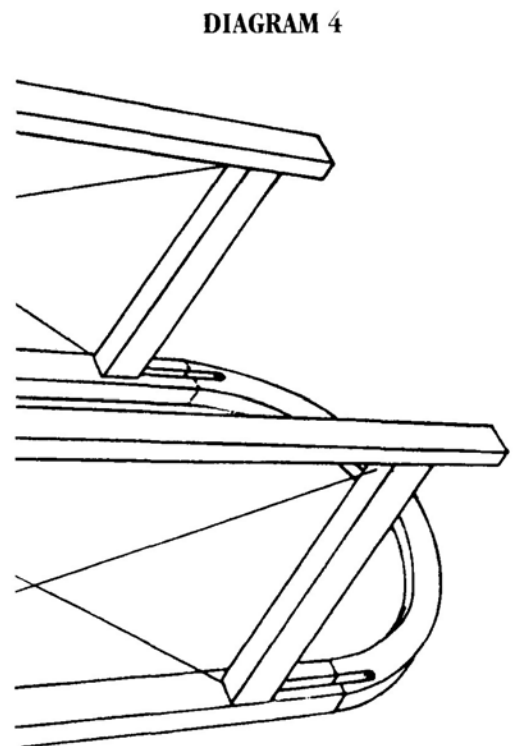


DIAGRAM 4

- Fasten the strap securely to both pieces with screws in the other two holes.
- Place the other side panel on edge, into similar position at the other end of the same arch, and insert the end of the steel strap into the groove (Diagram 4). **Be sure the short end is being attached.**
- Repeat the fastening procedure with 3 more screws:
  - Set the screws firmly but do not over-tighten, particularly if you use a power screwdriver.

# ASSEMBLY INSTRUCTIONS

## GLENDALE ARBOR

### STEP 3

- Raise this partial assembly to upright position.
- Standing at the arch end, place your hands under the arch below joints on both sides (Diagram 5a), and lift it to chest height.
- Then, "walk" it to full upright position, moving your hold to the side posts. It will stand unsupported (Diagram 5b).

DIAGRAM 5a

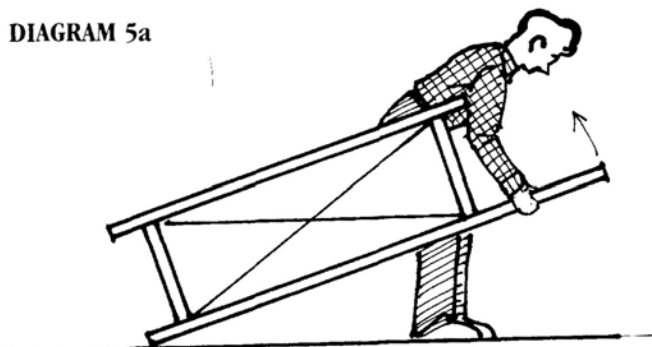
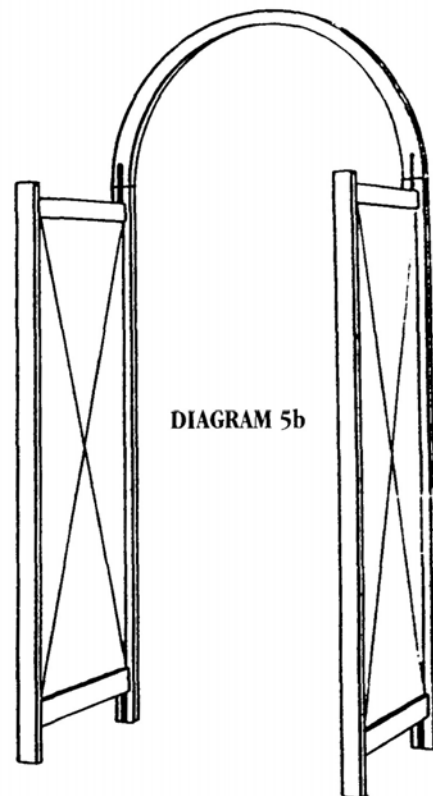


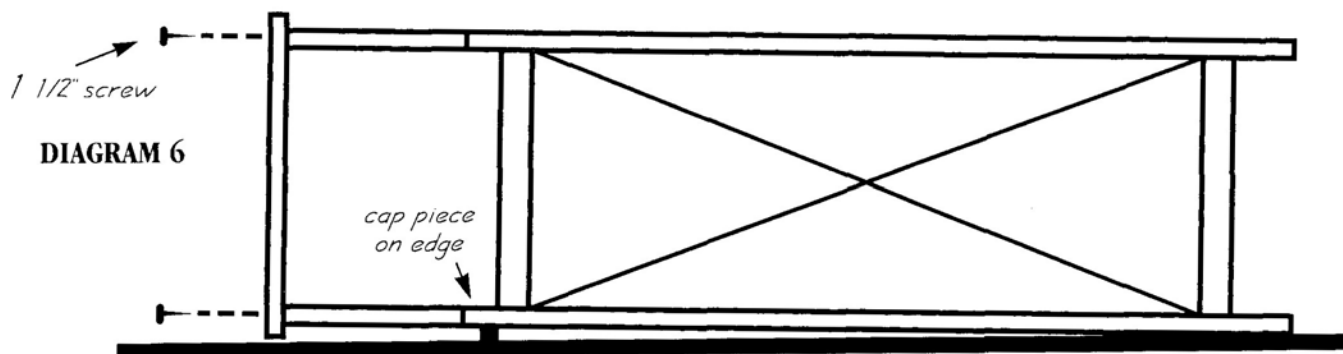
DIAGRAM 5b



- Measure the distance between the panels at top and bottom, and adjust at bottom to make sure they are equal.
- Place second arch on top of the other panel, with the steel straps inserted in the post grooves.
- Make sure the panels are still parallel. Fasten the arch and panel firmly together with the remaining 3/4" screws.

### STEP 4

- Carefully tip the assembly back on the ground again, with arch side down.
- Prop up the arch end from the ground with one cap piece, on its narrow edge, under each of the upper ends of the side posts (Diagram 6).



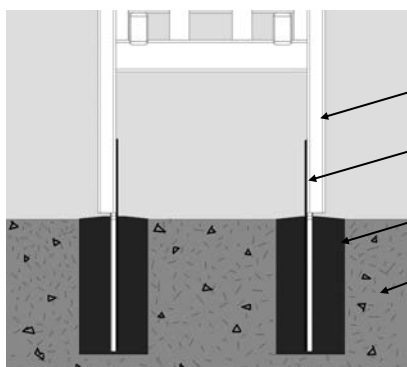
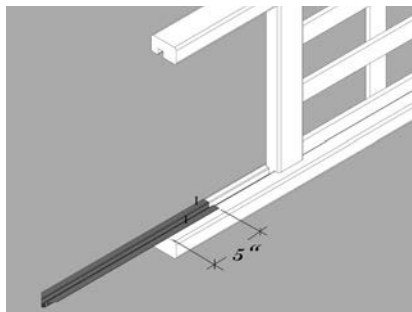
- Using the 1 1/2" screws, fasten the center cap upright across the two arches, between the two marks on each arch top. Center the screw holes on the width of the arch frames and drive screw in solidly.
- Now attach the next two caps at opposite ends of the arch, using guide marks.
- Now you can remove the supporting caps and screw on the remaining caps.



# ASSEMBLY INSTRUCTIONS

## GLENDALE ARBOR

### ANCHORING THE ARBOR



*This arbor may be secured using a variety of techniques. These include attaching to an existing structure or anchoring with gravel or river rock instead of concrete. The instructions below represent secure mounting with concrete. Use caution when moving the arbor to its final placement. Two people are required to lift or move the arbor.*

1. *Attach all four anchors to the bottom of the arbor using the provided screws, two screws per anchor, staggering the screws.*
2. *Measure the distance in between all anchors and dig four 8" diameter holes to accommodate the anchors.*
3. *Carefully lift the arbor and position in place, avoid tilting the arbor on the anchors.*
4. *Plumb and level the arbor.*
5. *Mix concrete according to the manufacturer's instructions, fill each hole within 1/4" of the bottom of each post, posts should not be set in the concrete.*

### ENVIRONMENT

Congratulations, this Arboria garden structure is crafted from natural and chemical-free Western Red Cedar. Wood, as a building component, is recognized by the USDA<sup>1</sup> as yielding fewer greenhouse gases than other common materials. The use of wood provides substantial environmental benefits when compared to oil-based plastics. Using natural, untreated wood in your garden is not only the beautiful choice, but it reduces the exposure of plants, people and animals to potentially harmful chemicals.

You can trust the Arboria name for environmentally conscious, exceptional outdoor products.

<sup>1</sup>USDA.com Release No. 0426.11

### ABOUT YOUR PRODUCT

This Arboria garden structure is made from natural and untreated Western Red Cedar, a species that is known for its natural resistance to pests and decay. This product features furniture-style craftsmanship to ensure strength and durability over the years to come.

Like all wood products subjected to weather, small hairline cracks may develop. These should in no way impair the strength and usefulness of the product.

### CARE AND MAINTENANCE

If left unstained, your Arboria garden structure will silver within a year or two of exposure to the elements. Silvering is a natural occurrence and is often considered a desirable look. The overall integrity of your garden structure is not compromised during this process. The inherent rot and pest resistance of the wood will provide a degree of protection and help your garden structure to endure over the years.

If you wish to further protect your structure from the long-term effects of aging or to stabilize the color/finish of your product, we recommend applying a quality water or oil-based finish. Best results can be achieved by using Penofin ([www.penofin.com](http://www.penofin.com), 1.800.PENOFIN) as per manufacturer's instructions. If you desire to paint your product, we recommend a quality oil or acrylic primer coat prior to applying the final coat(s). Be sure to allow sufficient time for your product to dry. Avoid applying finish to any metal or other non-wood parts.