



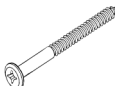
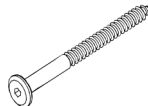
# ASSEMBLY INSTRUCTIONS

## MADRONA ARBOR

REVIEW ALL STEPS BEFORE STARTING ASSEMBLY

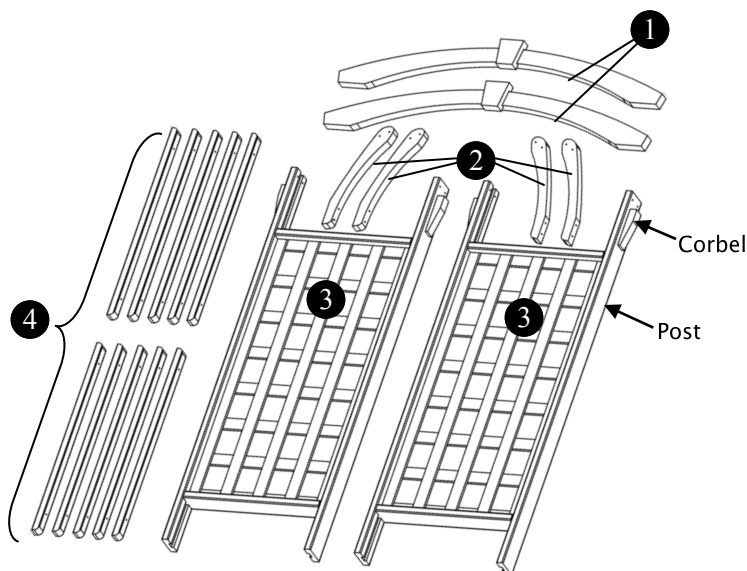
# M

### HARDWARE LIST

		Quantity
<b>A</b>		2 1/2" Screw (36)
<b>B</b>		3" Screw (8)
<b>C</b>		Stake kit (1)

### PARTS LIST

- |                     |                |
|---------------------|----------------|
| <b>1</b> Header     | <b>2</b> Brace |
| <b>3</b> Side Panel | <b>4</b> Cap   |



### TOOLS REQUIRED

- Power screwdriver or drill
- Tape measure
- Concrete mix, 2 - 60 lb bags

Handy to have:

- Level
- Stool or short ladder

### PRELIMINARIES

#### Selecting a Work Area

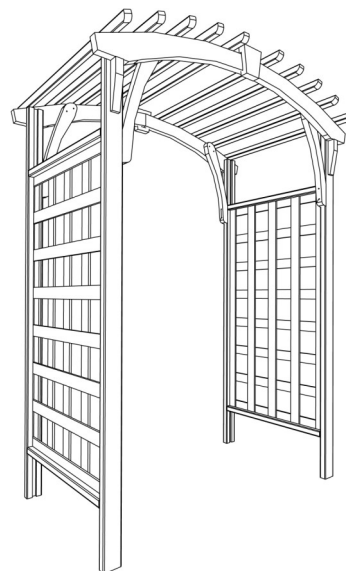
Select an area close to where the arbor will be installed. The assembly area should be relatively flat and open, at least 9'x7'. A lawn, driveway or wide path will be satisfactory. It is a good idea to lay out the arbor box on your work surface to protect the arbor from nicks and scratches. Two people are required for the assembly process. Always use caution when assembling or moving the arbor.

#### Optional Painting or Staining

If you wish to add a transparent or semi-transparent stain to your arbor, we recommend applying to individual components before assembly to ensure fullest coverage. Use a high quality exterior stain.

You may choose to paint your arbor, though painting prior to assembly is not recommended, as the paint will cover up the pencil markings that are referenced during assembly.

### ASSEMBLED PRODUCT



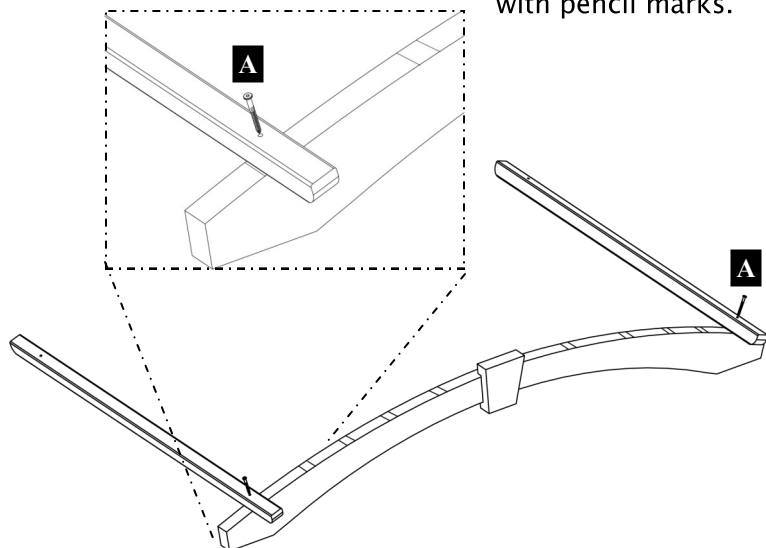
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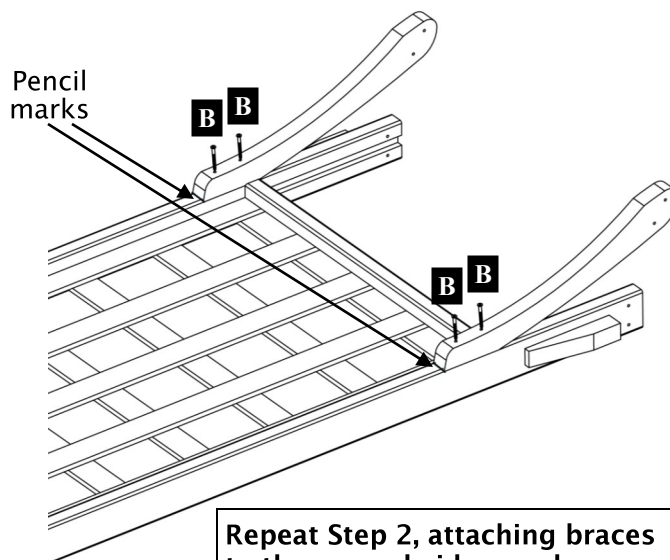
# ASSEMBLY INSTRUCTIONS

## MADRONA ARBOR

**STEP 1** Fasten caps on each end of header, aligned with pencil marks.



**STEP 2** Align bottom of each brace with pencil marks on side panel posts. Fasten in place as shown.



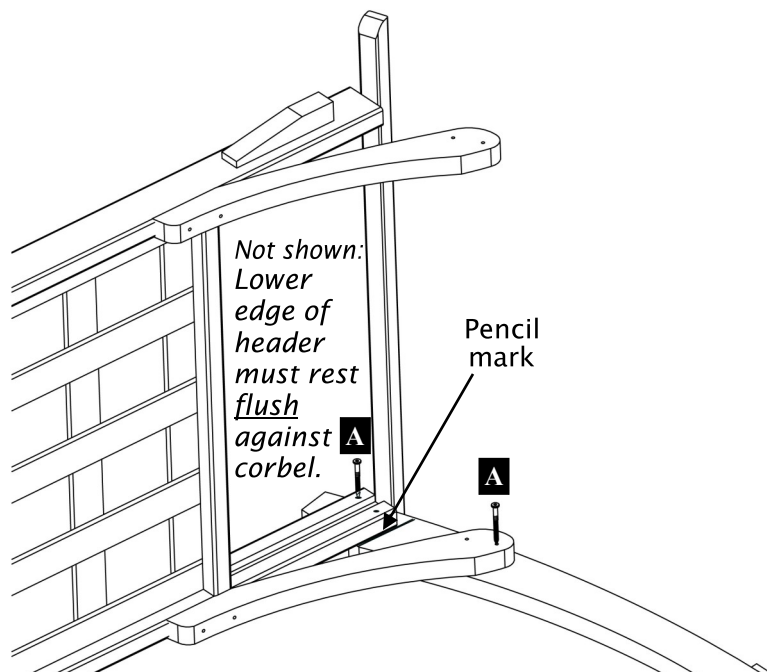
**STEP 3** Position header, resting on end caps, so that pencil marks are facing up.

Align top of side panel post precisely with pencil mark on inside of header. Fasten post to header with only a single screw (second screw will be fastened later).

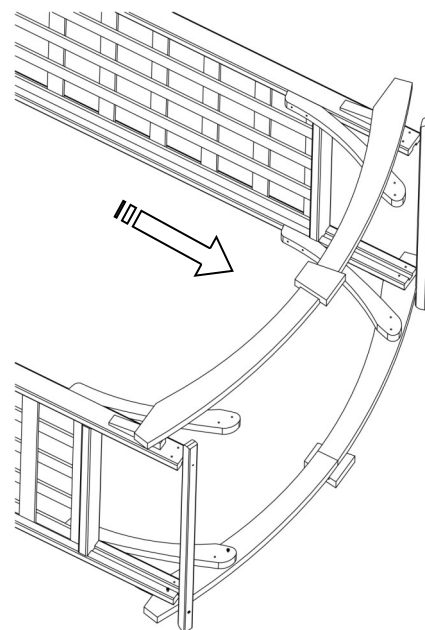
Fasten brace to header in the same fashion, using only a single screw. Ensuring post remains aligned with pencil mark.

**IMPORTANT NOTE:**  
Prior to repeating this step, as instructed below, measure the distance between the two side panels. The distance between the two panels at the top of the arbor must equal the distance between the two panels at the base of the arbor.

**Repeat Step 3 with second side panel at other end of header.**



**STEP 4** Position second header resting on top of posts' corbels.

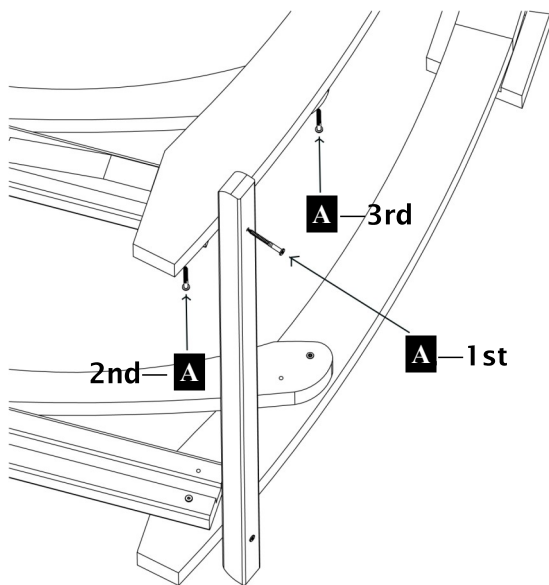


# ASSEMBLY INSTRUCTIONS

## MADRONA ARBOR

**STEP 5**

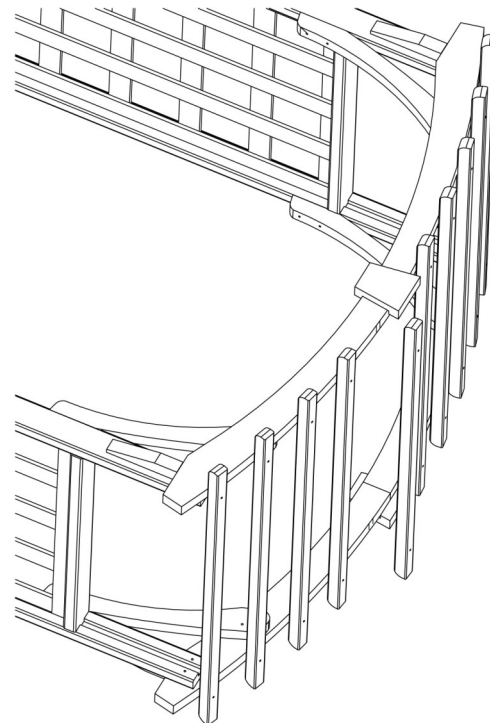
In the order shown below (1st, 2nd, then 3rd) fasten the header in place with single screws in post, brace and cap.



Ensure top of side panel post is aligned precisely with pencil mark on inside of header.

**STEP 6**

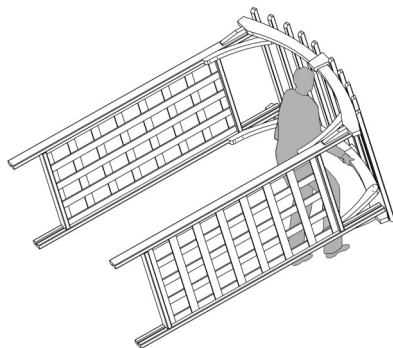
Align remaining caps with pencil marks on top of each header and fasten with **A** screws.



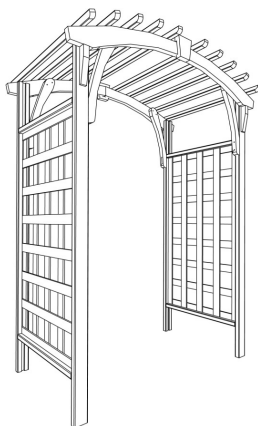
**Repeat Step 5 on other side.** Reference the IMPORTANT NOTE from Step 3 prior to completing.

**STEP 7**

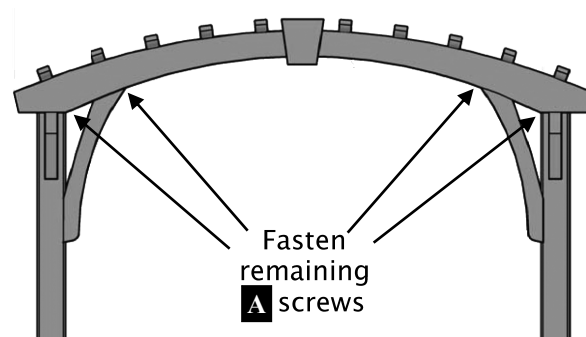
Cautiously raise the arbor to a standing position.

**STEP 8**

Ensure arbor appears plumb by stepping back a few feet to view. Minor adjustments may be made by putting slight pressure on the side panel in the direction which the adjustment is needed while completing step 9.

**STEP 9**

Lock side panel posts and braces in place by fastening with remaining **A** screws in all four post tops and braces.



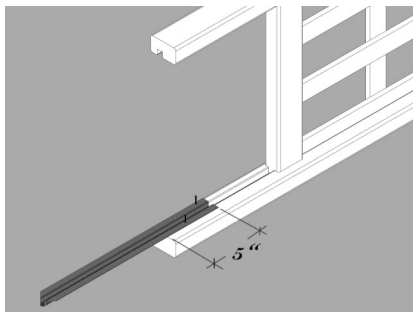
Your arbor is now assembled. Follow directions on next page to anchor your arbor.



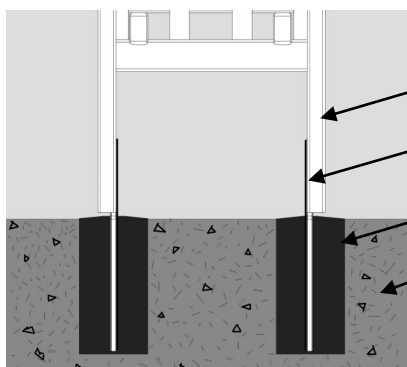
# ASSEMBLY INSTRUCTIONS

## MADRONA ARBOR

### ANCHORING THE ARBOR



This arbor may be secured using a variety of techniques. These include attaching to an existing structure or anchoring with gravel or river rock instead of concrete. The instructions below represent secure mounting with concrete. Use caution when moving the arbor to its final placement. Two people are required to lift or move the arbor.



1. Attach all four anchors to the bottom of the arbor using the provided screws, two screws per anchor, staggering the screws.
2. Measure the distance in between all anchors and dig four 8" diameter holes to accommodate the anchors.
3. Carefully lift the arbor and position in place, avoid tilting the arbor on the anchors.
4. Plumb and level the arbor.
5. Mix concrete according to the manufacturer's instructions, fill each hole within 1/4" of the bottom of each post, posts should not be set in the concrete.

### ENVIRONMENT

Congratulations, this Arboria garden structure is crafted from natural and chemical-free wood. Wood, as a building component, is recognized by the USDA<sup>1</sup> as yielding fewer greenhouse gases than other common materials. The use of wood provides substantial environmental benefits when compared to oil-based plastics. Using natural, untreated wood in your garden is not only the beautiful choice, but it reduces the exposure of plants, people and animals to potentially harmful chemicals. You can trust the Arboria name for environmentally conscious, exceptional outdoor products.

<sup>1</sup>USDA.com Release No. 0426.11

### ABOUT YOUR PRODUCT

This Arboria garden structure is made from natural and untreated Western Red Cedar, a species that is known for its natural resistance to pests and decay. This product features furniture-style craftsmanship to ensure strength and durability over the years to come.

Like all wood products subjected to weather, small hair-line cracks may develop. These should in no way impair the strength and usefulness of the furniture.

### CARE AND MAINTENANCE

If left unstained, your Arboria garden structure will silver within a year or two of exposure to the elements. Silvering is a natural occurrence and is often considered a desirable look. The overall integrity of your garden structure is not compromised during this process. The inherent rot and pest resistance of the wood will provide a degree of protection and help your garden structure to endure over the years.

If you wish to further protect your structure from the long-term effects of aging or to stabilize the color/finish of your product, we recommend applying a quality water or oil-based finish. Best results can be achieved by using Penofin ([www.penofin.com](http://www.penofin.com), 1.800.PENOFIN) as per manufacturer's instructions. If you desire to paint your product, we recommend a quality oil or acrylic primer coat prior to applying the final coat(s). Be sure to allow sufficient time for your product to dry. Avoid applying finish to any metal or non-wood parts, as well as any sections of your product which have a factory applied color stain.