






ASSEMBLY INSTRUCTIONS

NANTUCKET ARBOR

REVIEW ALL STEPS BEFORE STARTING ASSEMBLY

R

HARDWARE LIST

A		2 1/2" Screw	Quantity (28)
B		4" Screw	(8)
C		1" Screw	(4)
D		Drill bit (if other than Phillips head)	

PRELIMINARIES

Selecting a Work Area

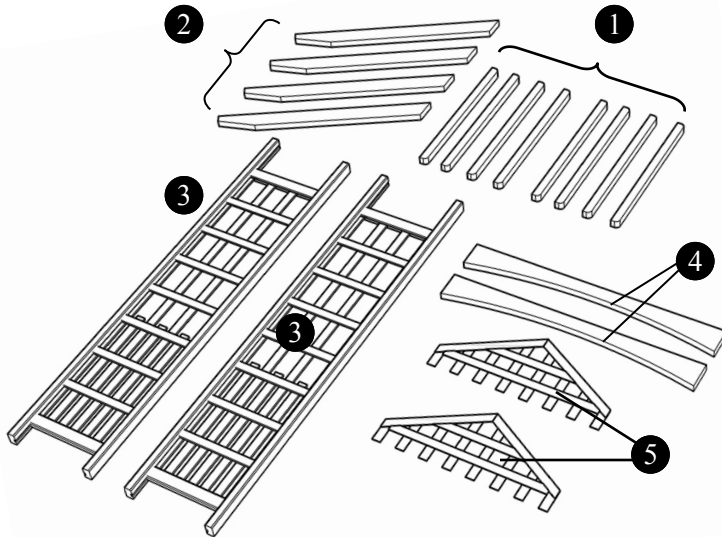
Select an area close to where the arbor will be installed. The assembly area should be relatively flat and open, at least 9'x7'. A lawn, driveway or wide path will be satisfactory. It is a good idea to lay out the arbor box on your work surface to protect the arbor from nicks and scratches. Two people are required for the assembly process. Always use caution when assembling or moving the arbor.

Optional Painting or Staining

If you wish to stain or paint your arbor, we recommend applying to individual components before assembly to ensure fullest coverage. Use a high quality exterior stain or paint. Be careful not to cover up guide marks on arches.

PARTS LIST

- | | |
|-------------------------------|---------------------|
| 1 Cap (8) | 2 Rafter (4) |
| 3 Side Panel (2) | 4 Header (2) |
| 5 Lattice triangle (2) | |



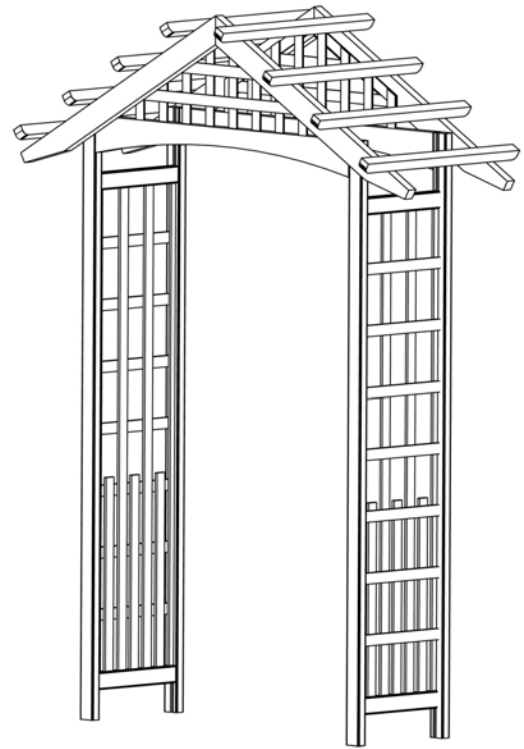
TOOLS & MATERIALS REQUIRED

- Power screwdriver or drill
- Tape measure
- Concrete mix, 2 – 60 lb bags

Handy to have:

- Level
- Bit holder may be needed if using a drill with a quick-change chuck

ASSEMBLED PRODUCT



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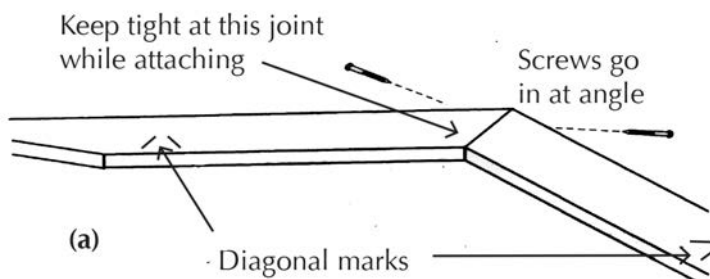
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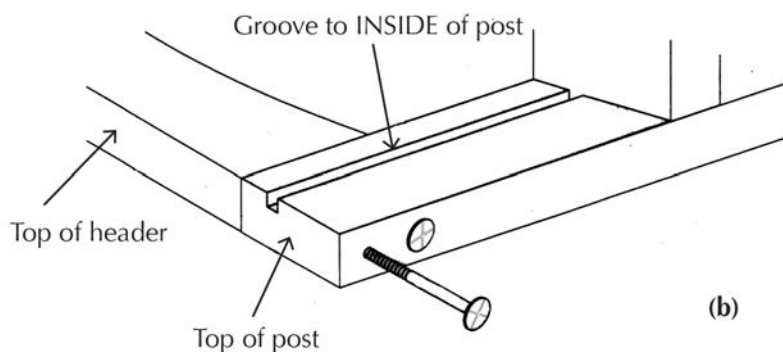
STEP 1

- Take two of the rafter boards and place them together at the top, with the tapered ends outward (Diagram a).
Note: each rafter board has diagonal pencil guide marks toward the tapered end. Make sure these marks are to the same side as you prepare to connect them.
- Start 2 1/2" screws into the pre-drilled angled holes near the top of both boards until they are almost protruding. Place the two boards on a hard, flat working surface and line them up together at the rafter peak. Holding them tightly together, drive one of the screws until it is tightly set. Then drive in the screw on the other side—it is important that the rafter points be kept snugly together, with their surfaces flush with each other—while the screws are driven in.
- Repeat procedure for the remaining two rafters. Set aside, handling carefully.



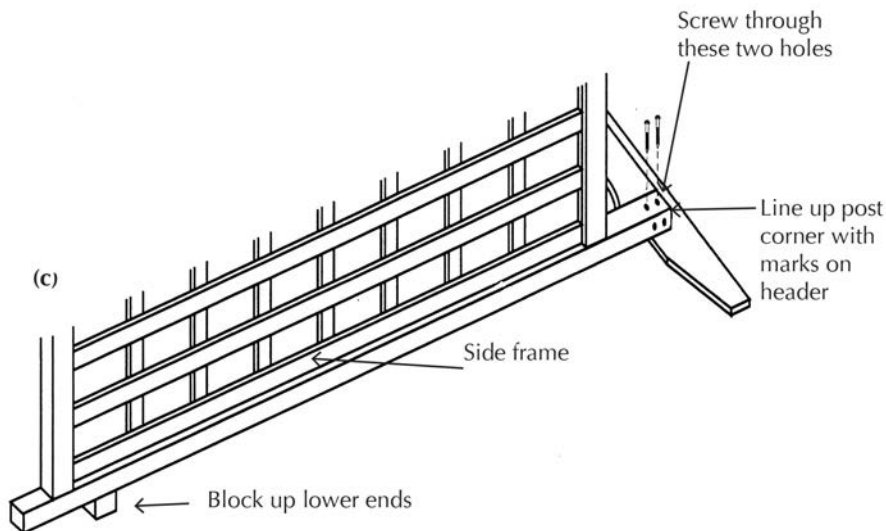
STEP 2

- Lay header flat on the working surface, perpendicular to the side frame and flush to the end of the side frame post (Diagram b).
- Secure the parts using 4" wood screws, through the pre-drilled holes.
- Repeat procedure at the other end of the header to attach to the other side frame, then flip frame and repeat on the other side.
- Carefully flip the assembled frame over and repeat process with other header.



STEP 3

- Raise the upper end of the assembled frame by lifting the lower header a few inches and slide one of the rafter sections under it, with the pencil guide marks face up. Adjust the frame assembly so that the top and outside edges of the posts line up with the pencil marks on the rafter ends (Diagram c).

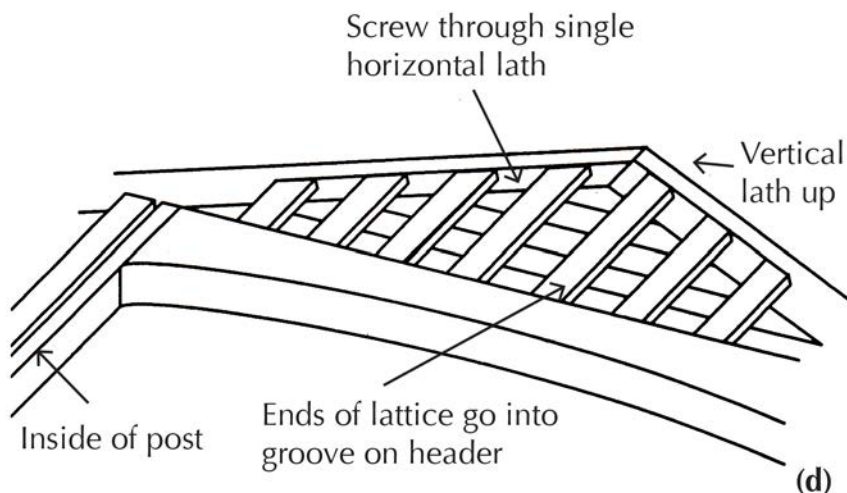


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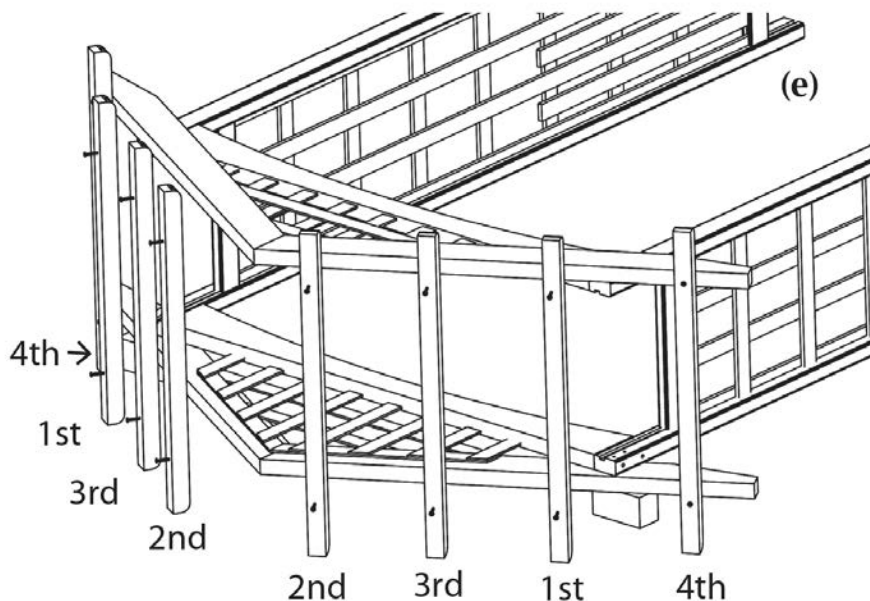
STEP 3 cont.

- Block up the lower ends of the posts so that the post tops are flush with the rafter surface. Using 2 1/2" screws through the two holes at the top of both posts, secure the posts to the rafter assembly.
- Place the base of one of the lattice triangles into the groove in the upper edge of the header, with the staple side toward you. Line up the center point of the lattice with the miter joint at the top of the rafter. With the 1" screws, attach lattice to the back of the rafter using one screw on each side. Use a pilot hole if you have a drill. Do not over tighten (Diagram d).
- Carefully stand the arbor upright, then lay it over on the opposite side and repeat the above procedures for attaching the other rafter assembly and lattice insert on the opposite side.



STEP 4

- With the arbor still on its side, raise the rafter end slightly using blocks or cap boards under the header (Diagram e).
- Start 2 1/2" screws through two of the caps from their top edges (the rounded side of the ends should be down). Let screw points project slightly. Line up 1st cap (Diagram e) between the two guide marks on the top edge of the rafters, with the screw points centered on each rafter. Drive the screws in.
- Repeat process with the cap above the post-top on the other side.
- Remove blocks under the header; the arbor will remain supported by the installed cap boards. Then, we recommend attaching caps starting from the center positions, and moving out toward the ends. Caps should be attached in numerical order as shown.

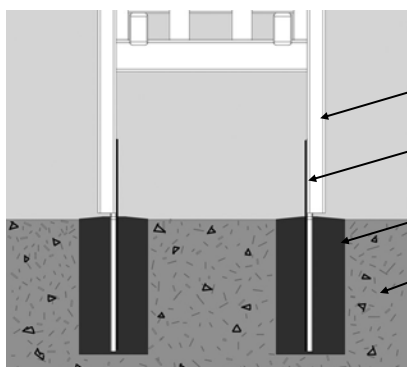
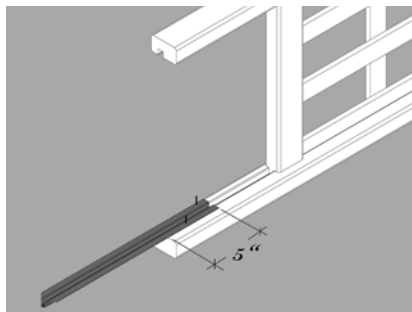




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NANTUCKET ARBOR

ANCHORING THE ARBOR



This arbor may be secured using a variety of techniques. These include attaching to an existing structure or anchoring with gravel or river rock instead of concrete. The instructions below represent secure mounting with concrete. Use caution when moving the arbor to its final placement. Two people are required to lift or move the arbor.

1. Attach all four anchors to the bottom of the arbor using the provided screws, two screws per anchor, staggering the screws.
2. Measure the distance in between all anchors and dig four 8" diameter holes to accommodate the anchors.
3. Carefully lift the arbor and position in place, avoid tilting the arbor on the anchors.
4. Plumb and level the arbor.
5. Mix concrete according to the manufacturer's instructions, fill each hole within 1/4" of the bottom of each post, posts should not be set in the concrete.

ENVIRONMENT

Congratulations, this Arboria garden structure is crafted from natural and chemical-free Western Red Cedar. Wood, as a building component, is recognized by the USDA¹ as yielding fewer greenhouse gases than other common materials. The use of wood provides substantial environmental benefits when compared to oil-based plastics. Using natural, untreated wood in your garden is not only the beautiful choice, but it reduces the exposure of plants, people and animals to potentially harmful chemicals.

You can trust the Arboria name for environmentally conscious, exceptional outdoor products.

¹USDA.com Release No. 0426.11

ABOUT YOUR PRODUCT

This Arboria garden structure is made from natural and untreated Western Red Cedar, a species that is known for its natural resistance to pests and decay. This product features furniture-style craftsmanship to ensure strength and durability over the years to come.

Like all wood products subjected to weather, small hairline cracks may develop. These should in no way impair the strength and usefulness of the product.

CARE AND MAINTENANCE

If left unstained, your Arboria garden structure will silver within a year or two of exposure to the elements. Silvering is a natural occurrence and is often considered a desirable look. The overall integrity of your garden structure is not compromised during this process. The inherent rot and pest resistance of the wood will provide a degree of protection and help your garden structure to endure over the years.

If you wish to further protect your structure from the long-term effects of aging or to stabilize the color/finish of your product, we recommend applying a quality water or oil-based finish. Best results can be achieved by using Penofin (www.penofin.com, 1.800.PENOFIN) as per manufacturer's instructions. If you desire to paint your product, we recommend a quality oil or acrylic primer coat prior to applying the final coat(s). Be sure to allow sufficient time for your product to dry. Avoid applying finish to any metal or other non-wood parts.