

Test Report Page: 1 of 9 No.: CE/2020/33902 Date: 2020/03/23

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

The following samples was/were submitted and identified by/on behalf of the applicant as:

: HENKEL CORPORATION Sample Submitted By

Sample Description : ADHESIVE Style/Item No. : QMI519 Sample Receiving Date : 2020/03/17

Testing Period 2020/03/17 TO 2020/03/23

Test Requested

(1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted

(2) Please refer to next pages for the other item(s).

: Please refer to following pages. Test Result(s)

(1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Conclusion

Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by

RoHS and amending Directive (EU) 2015/863.

Troy Chang / Manager -Signed for and behalf of SĞS TAIWAN LTD. Chemical Laboratory - Taipei



PIN CODE: F7F86ABD

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Test Result(s)

PART NAME No.1 : GRAY PASTE

Test Item(s)	Unit	Method	MDL	Result No.1	Limit
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-OES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n.d.	1000
Sum of PBBs	mg/kg		-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg]	5	n.d.	-
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6 (2015) and	5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg	performed by GC/MS.	-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg]	5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-



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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	-
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n.d.	-
Beryllium (Be)	mg/kg	With reference to US EPA 3050B (1996). Analysis was performed by ICP-OES.	2	n.d.	-

Note:

1. mg/kg = ppm; 0.1wt% = 1000ppm2. MDL = Method Detection Limit

3. n.d. = Not Detected

4. " - " = Not Regulated

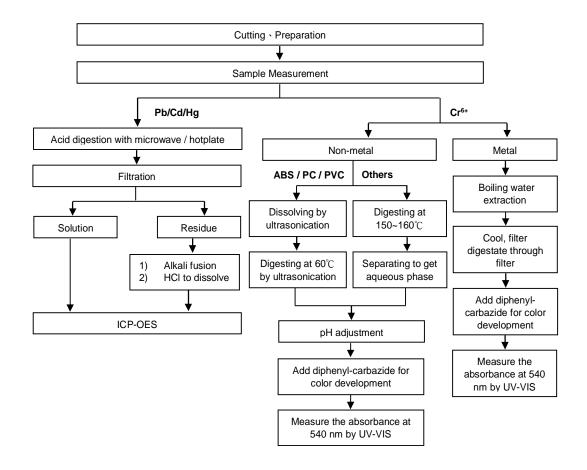


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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)



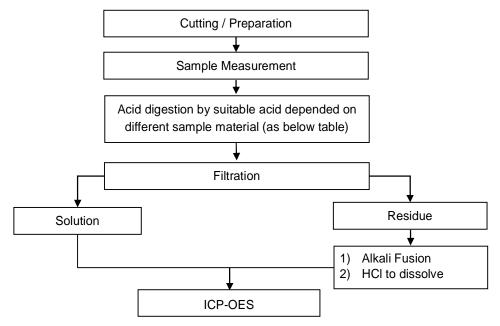


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Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



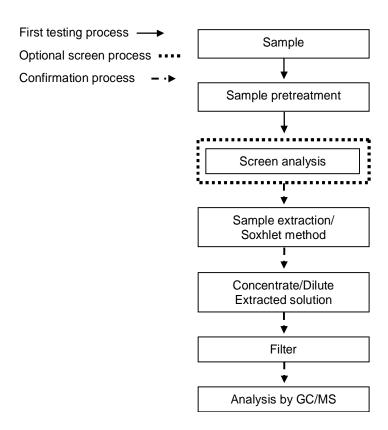
Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂		
Glass	HNO ₃ /HF		
Gold, platinum, palladium, ceramic	Aqua regia		
Silver	HNO ₃		
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCI		
Others	Added appropriate reagent to total digestion		



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Analytical flow chart - PBB/PBDE

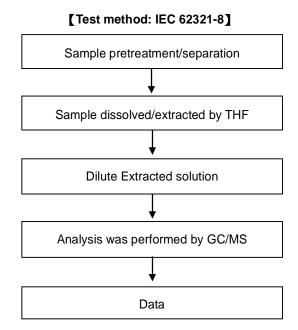




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Analytical flow chart - Phthalate

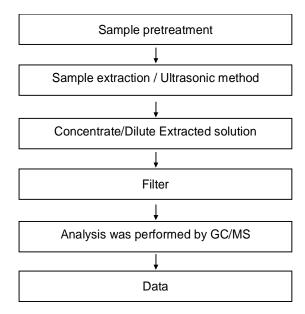




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Analytical flow chart - HBCDD





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* The tested sample / part is marked by an arrow if it's shown on the photo. *

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** End of Report **