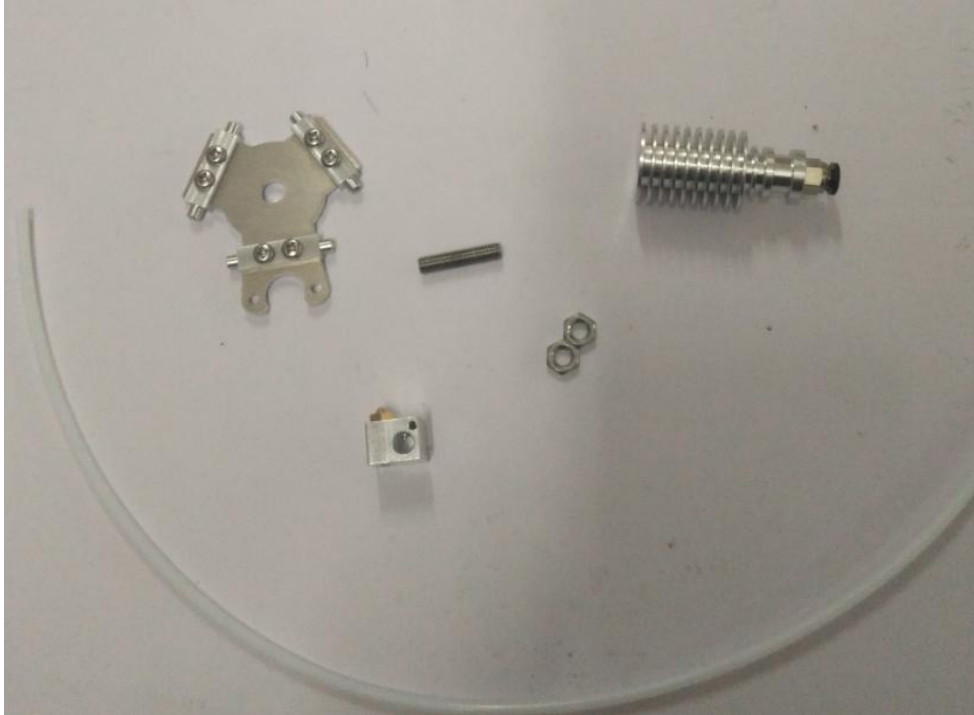Once you disassemble the printer head , if you can't assemble it correctly ,it will get blocked very soon during printing.

Here is a sample manual for how to fix the printer head.

Here is all the materials for printer head except electronic parts.

Frist ,fix this two parts like this

Assemble like this

Tighten the nut.

Then push in the white pipe ,make the top of the pipe and the throat on the same level.

(This is very important .)

Follow this step you can make sure the white pipe will reach to the nozzle .

If you don't do like this ,the printer head will get blocked when printing and it's not easy to be reassembled ,because there will be plastic in there.

Then fix the nozzle part.

In our regular process ,we always apply some sealant on the thread to make the connection more stable ,and this is also a prevention of material leakage ,very usefull.

If you have some sealant ,it will be much better.