

Crystallization temp

K/Si

Al/Si

Na/Si

Sr/Si

OH/Si

H<sub>2</sub>O/Si

Crystallization time

Cs/Si

F/Si

Li/Si

Ge/Si

Cu/Si

Ba/Si

Rb/Si

B/Si

Zn/Si

Ga/Si

V/Si

Mg/Si

0  
SHAP contribution to  
**KFI** formation

