

DAMAGE AREA REPAIR SYMBOLS

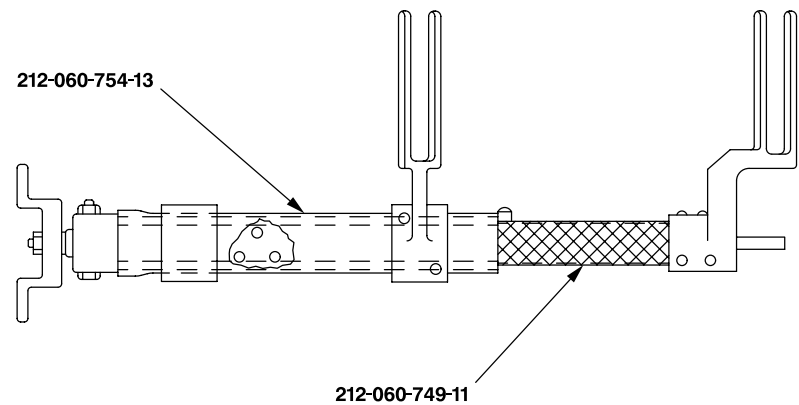


MAXIMUM DEPTHS AND REPAIR AREAS

TYPE OF DAMAGE		
MECHANICAL DAMAGE	0.020 IN.	0.040 IN.
CORROSION DAMAGE (BEFORE CLEAN-UP)	0.010 IN.	0.020 IN.
(AFTER CLEAN-UP)	0.020 IN.	0.040 IN.
MAXIMUM AREA PER FULL DEPTH REPAIR	0.10 SQ. IN.	0.25 SQ. IN.
NUMBER OF REPAIRS	One per lug	Two per area
EDGE CHAMFER	0.030 IN.	0.050 IN.
BORE DAMAGE	0.001 IN. for 1/4 circumference	

212_M_76_17_1

Figure 76-17. Jackshaft Assembly (212-060-749) Mechanical and Corrosion Damage Limits (Sheet 1 of 4)



DAMAGE VALUES FOR

212-060-749-11
TUBE ONLY

212-060-754-13
ONLY

DAMAGE AREA REPAIR SYMBOLS

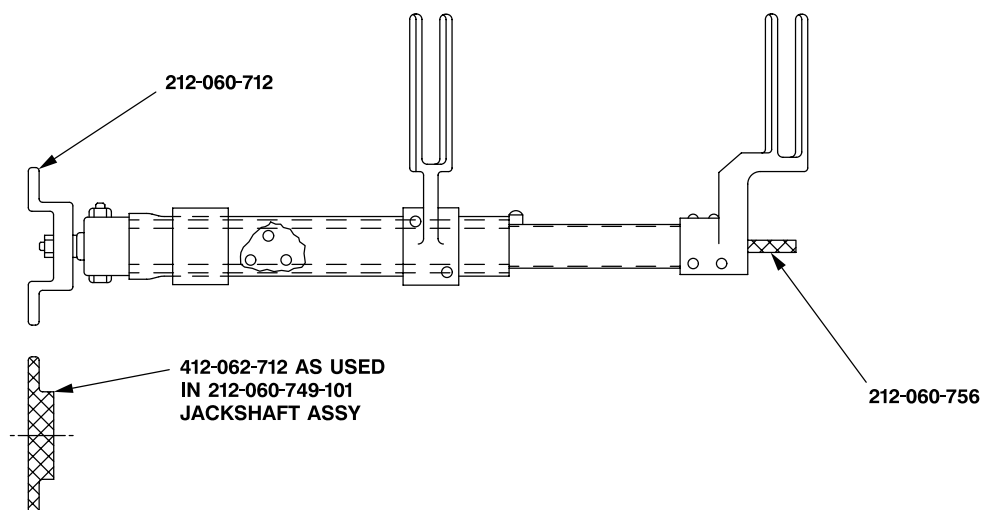


MAXIMUM DEPTHS AND REPAIR AREAS

TYPE OF DAMAGE	212-060-749-11 TUBE ONLY	212-060-754-13 ONLY
MECHANICAL DAMAGE	0.006 IN.	0.010 IN.
CORROSION DAMAGE (BEFORE CLEAN-UP) (AFTER CLEAN-UP)	0.003 IN. 0.006 IN.	0.005 IN. 0.010 IN.
MAXIMUM AREA PER FULL DEPTH REPAIR	0.10 SQ. IN.	0.25 SQ. IN.
NUMBER OF REPAIRS	One	One
EDGE CHAMFER	0.015 IN.	0.020 IN.
BORE DAMAGE	0.003 IN. for 1/4 circumference	0.001 IN. for 1/4 circumference

212_M_76_17_2

Figure 76-17. Jackshaft Assembly (212-060-749) Mechanical and Corrosion Damage Limits (Sheet 2)



FOR THE ABOVE NOTED
FITTINGS ONLY

DAMAGE AREA REPAIR SYMBOLS



MAXIMUM DEPTHS AND REPAIR AREAS

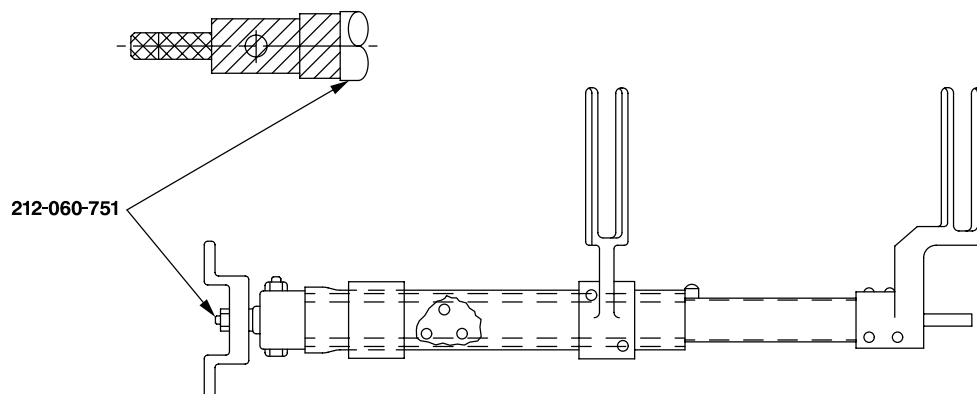
TYPE OF DAMAGE		
MECHANICAL DAMAGE	0.006 IN.	0.010 IN.
CORROSION DAMAGE (BEFORE CLEAN-UP) (AFTER CLEAN-UP)	0.003 IN. 0.006 IN.	0.005 IN. 0.010 IN.
MAXIMUM AREA PER FULL DEPTH REPAIR	0.10 SQ. IN.	0.25 SQ. IN.
NUMBER OF REPAIRS	One *	One **
EDGE CHAMFER	0.020 IN.	0.0030 IN.
BORE DAMAGE	0.001 IN. for 1/4 circumference for 412-062-712 and 212-060-712 bearing bore only	

* ONE PER LEG FOR 412-062-712

** ONE PER LEG FOR 212-060-712

212_M_76_17_3

Figure 76-17. Jackshaft Assembly (212-060-749) Mechanical and Corrosion Damage Limits (Sheet 3)



DAMAGE AREA REPAIR SYMBOLS



MAXIMUM DEPTHS AND REPAIR AREAS

TYPE OF DAMAGE

MECHANICAL DAMAGE

0.010 IN.

0.020 IN.

CORROSION DAMAGE (BEFORE CLEAN-UP) (AFTER CLEAN-UP)

0.005 IN.
0.010 IN.0.010 IN.
0.020 IN.

MAXIMUM AREA PER FULL DEPTH REPAIR

0.10 SQ. IN.

0.25 SQ. IN.

NUMBER OF REPAIRS

One

One

EDGE CHAMFER

0.020 IN.

0.030 IN.

BORE DAMAGE

0.010 IN. for
1/4 circumference0.001 IN. for
1/4 circumference

THREAD DAMAGE

DEPTH 1/3 of thread

LENGTH 0.25 IN.

NUMBER Two per hole pin

212_M_76_17_4

Figure 76-17. Jackshaft Assembly (212-060-749) Mechanical and Corrosion Damage Limits (Sheet 4)