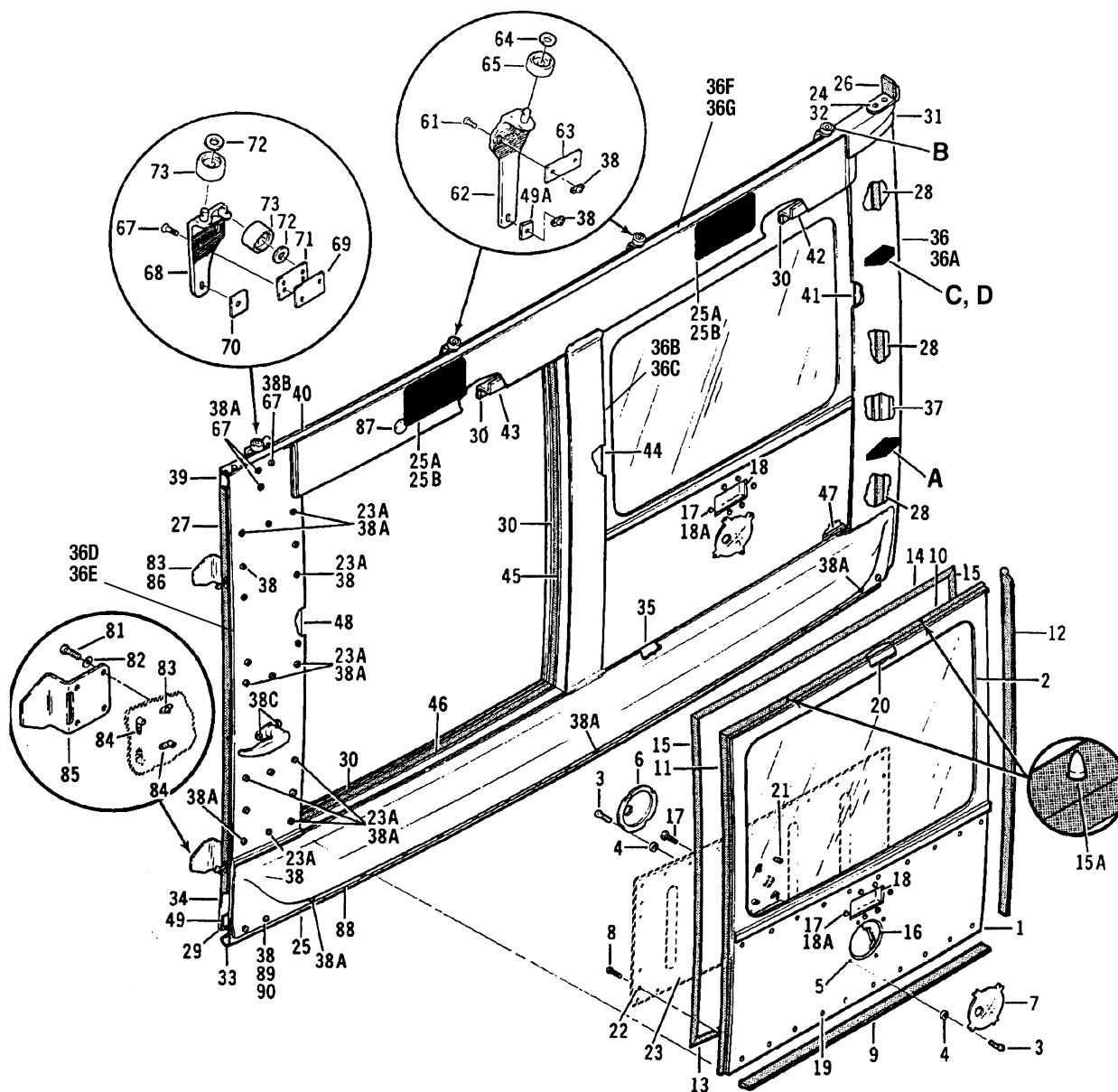


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Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157) (Sheet 1 of 2)

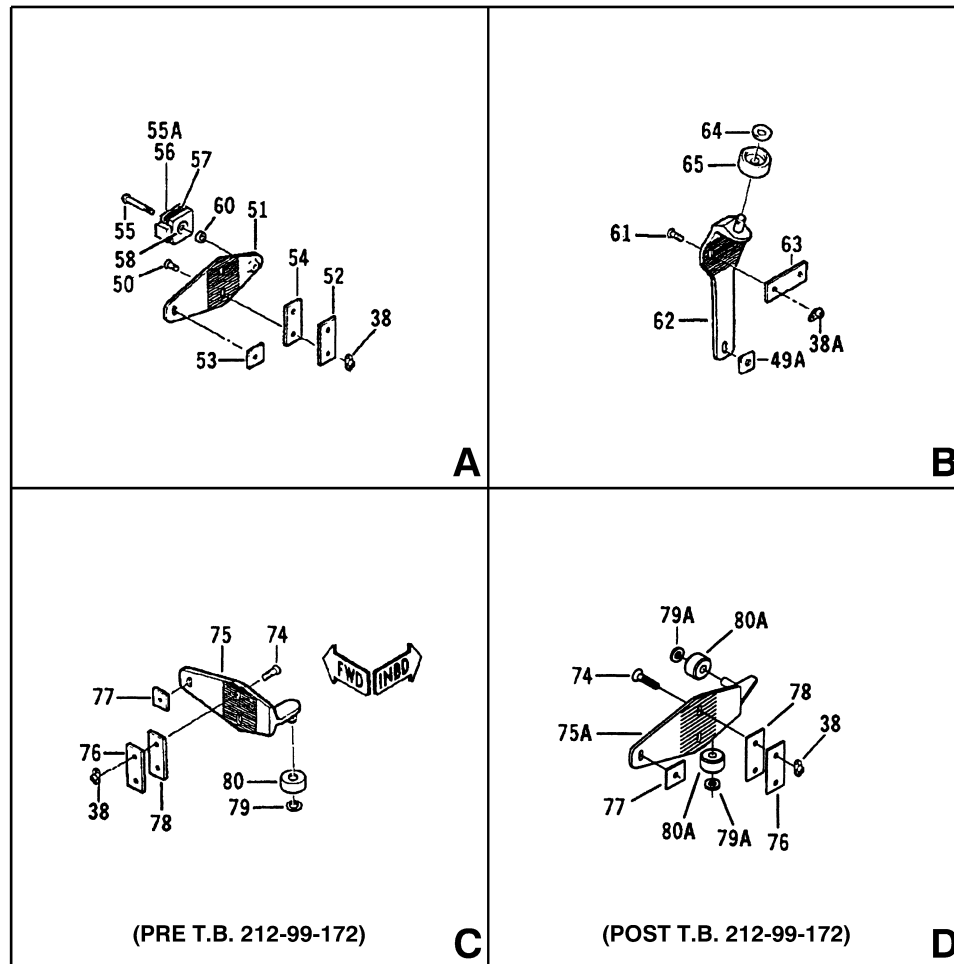


Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157) (Sheet 2)

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(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157)			
	205-032-669-009	DOOR ASSY, PASSENGER, LH (S/N 30504 THRU 31157)	1	P	
	205-032-669-010	DOOR ASSY, PASSENGER, RH (S/N 30504 THRU 31157)	1	P	
1	205-032-713-007	..PANEL ASSY, EMERGENCY ESCAPE	1		
2	205-032-713-005	..WINDOW ASSY	1		
3	MS27039-0806	..SCREW (REPLACED BY AN525-832R7)	4	SP	
3	AN525-832R7	..SCREW (REPLACES MS27039-0806)	4	SP	
4	NAS43DD3-8	..SPACER (PRE ASB 212-75-7)	4	P	
4	NAS43DD3-4	..SPACER (POST ASB 212-75-7)	4	P	
5	NAS696A08	..NUTPLATE (REPLACED BY MS21071L08)	4	P	
5	MS21071L08	..NUTPLATE (REPLACES NAS696A08)	4	SP	
6	205-032-721-003	..COVER, INTERIOR (REPLACED BY 212-030-496-001)	1	NP	
6	212-030-496-001	..COVER, INTERIOR (REPLACES 205-032-721-003)	1	SP	
7	204-032-743-009	..COVER, EXTERIOR (REPLACED BY 204-032-743-011)	1	NP	
7	204-032-743-011	..COVER, EXTERIOR (REPLACES 204-032-743-009)	1	SP	
8	MS27039-1-08	..SCREW	30	SP	
9	205-032-713-035	..SEAL, LOWER (MAKE FROM 110-004-4)	1	NP	
9	110-004-4	..EXTRUSION-RUBBER, LOWER	1	SP	
10	205-032-713-037	..SEAL, UPPER (MAKE FROM 110-004-4)	1	NP	
10	110-004-4	..EXTRUSION-RUBBER, UPPER	1	SP	
11	205-032-713-039	..SEAL, LH (MAKE FROM 110-004-4)	1	NP	
11	110-004-4	..EXTRUSION-RUBBER, LH	1	SP	
12	205-032-713-040	..SEAL, RH (MAKE FROM 110-004-4)	1	NP	
12	110-004-4	..EXTRUSION-RUBBER, RH	1	SP	
13	205-032-713-041	..SEAL, LOWER (MAKE FROM 110-010-1)	1	NP	
13	110-010-1	..SEAL, LOWER	1	SP	
14	205-032-713-043	..SEAL, UPPER (MAKE FROM 110-010-1)	1	NP	
14	110-010-1	..SEAL, UPPER	1	SP	
15	205-032-713-045	..SEAL (MAKE FROM 110-010-1)	2	NP	
15	110-010-1	..SEAL	2	SP	
15A	204-032-742-001	..PIN	2	SP	
16	3065-3	..ESCAPE LATCH	1	SP	
17	MS27039-0805	..SCREW	6	SP	
18	212-030-302-001	..PAN ASSY (S/N 30504 THRU 31144)	1	SP	
18	212-030-302-101	..PAN ASSY (S/N 31145 THRU 31157)	1		
18A	MS21069L08K	..NUTPLATE (USBL ON 212-030-302-001)	6	SP	
19	2R1394	..NUT (REPLACED BY 110-044-1)	10	NP	
19	110-044-1	..NUT (REPLACES 2R1394)	10	SP	
20	205-032-713-003	..FRAME ASSY	1	P	
21	NAS696A08	..NUTPLATE (REPLACED BY MS21071L08)	4	P	
21	MS21071L08	..NUTPLATE (REPLACES NAS696A08)	4	SP	
22	NAS696A3	..NUTPLATE (REPLACED BY MS21071L3)	12	P	
22	MS21071L3	..NUTPLATE (REPLACES NAS696A3)	12	SP	
23	NAS697A3	..NUTPLATE (REPLACED BY MS21069L3)	8	P	
23	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	8	SP	
23A	MS27039-1-07	..SCREW	18	SP	

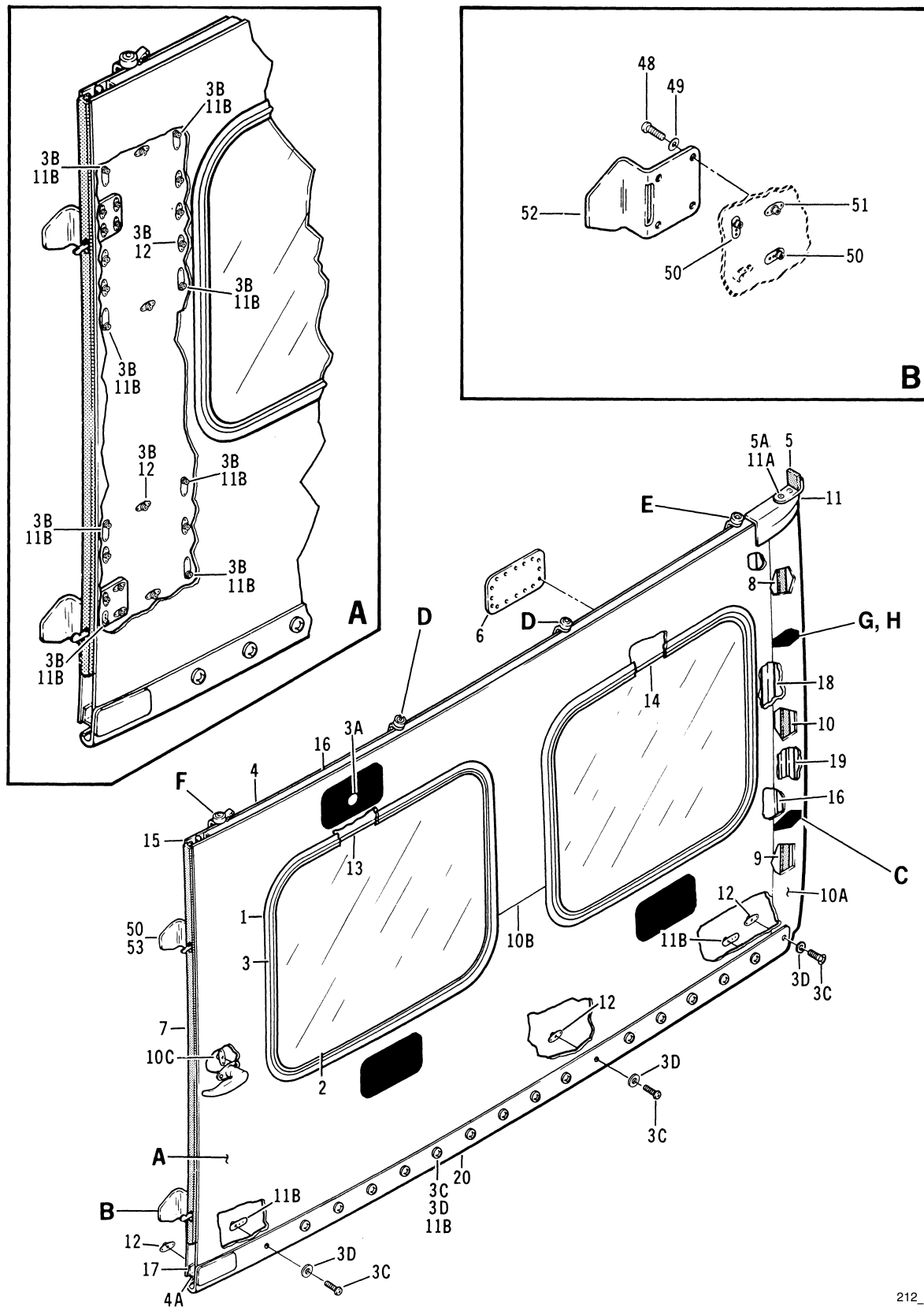
(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157) (Cont'd)			
24	AN525-10R8	..SCREW (REPLACED BY 120-220-3P8)	2	P	
24	120-220-3P8	..SCREW (REPLACES AN525-10R8)	2	SP	
25	205-032-669-011	..DOOR ASSY, LH (USBL ON 205-032-669-009)	1		
25	205-032-669-012	..DOOR ASSY, RH (USBL ON 205-032-669-010)	1	NP	
25A	MS27039-0805	..SCREW	12	SP	
25B	212-030-302-001	..PAN ASSY	2	SP	
26	205-030-550-001	..SEAL ASSY, LH	1	SP	
26	205-030-550-002	..SEAL ASSY, RH	1	SP	
27	205-032-669-095	..SEAL, LH (MAKE FROM 110-014-1)	1	NP	
27	110-014-1	..SEAL, LH	1	SP	
27	205-032-669-096	..SEAL, RH (MAKE FROM 110-014-1)	1	NP	
27	110-014-1	..SEAL, RH	1	SP	
28	205-032-669-087	..SEAL (MAKE FROM 110-039-1)	1	NP	
28	110-039-1	..SEAL	1	SP	
29	205-030-255-001	..SUPPORT	1	SP	
		(ALTERNATE PART)			
29	40-012-2	..EXTRUSION	1		
30	205-032-669-059	..SEAL (MAKE FROM 110-023-15)	2	NP	
30	110-023-15	..SEAL	2	SP	
31	205-032-669-089	..CAP ASSY, LH	1	P	
31	205-032-669-090	..CAP ASSY, RH	1	P	
32	NAS698A3	..NUTPLATE (REPLACED BY MS21073L3)	2	P	
32	MS21073L3	..NUTPLATE (REPLACES NAS698A3)	2	SP	
33	205-032-669-125	..TRACK, CARGO DOOR, LOWER, LH	1	NP	
33	205-032-669-126	..TRACK, CARGO DOOR, LOWER, RH	1	NP	
34	205-032-669-035	..SKIN, BOTTOM, INSIDE, LH	1	P	
34	205-032-669-036	..SKIN, BOTTOM, INSIDE, RH	1	SP	
35	205-032-669-025	..SKIN, BOTTOM, OUTSIDE, LH	1	P	
35	205-032-669-026	..SKIN, BOTTOM, OUTSIDE, RH	1	P	
36	205-032-669-017	..FAIRING, AFT, OUTSIDE, LH	1	P	
36	205-032-669-018	..FAIRING, AFT, OUTSIDE, RH	1		
36A	205-032-669-033	..FAIRING, AFT, INSIDE, LH	1		
36A	205-032-669-034	..FAIRING, AFT, INSIDE, RH	1	NP	
36B	205-032-669-021	..SKIN, CENTER, OUTSIDE, LH	1		
36B	205-032-669-022	..SKIN, CENTER, OUTSIDE, RH	1		
36C	205-032-669-031	..SKIN, CENTER, INSIDE, LH (S/N 30504 THRU 30816)	1		
36C	205-032-669-169	..SKIN, CENTER, INSIDE, LH (S/N 30817 THRU 31157)	1		
36C	205-032-669-032	..SKIN, CENTER, INSIDE, RH (S/N 30504 THRU 30816)	1		
36C	205-032-669-170	..SKIN, CENTER, INSIDE, RH (S/N 30817 THRU 31157)	1		
36D	205-032-669-141	..SKIN, FWD, OUTSIDE, LH	1		
36D	205-032-669-142	..SKIN, FWD, OUTSIDE, RH	1		
36E	205-032-669-155	..SKIN, FWD, INSIDE, LH	1		
36E	205-032-669-156	..SKIN, FWD, INSIDE, RH	1		
36F	205-032-669-019	..SKIN, TOP, OUTSIDE, LH	1		
36F	205-032-669-020	..SKIN, TOP, OUTSIDE, RH	1		

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157) (Cont'd)			
36G	205-032-669-157	..SKIN, TOP, INSIDE, LH	1		
36G	205-032-669-158	..SKIN, TOP, INSIDE, RH	1		
37	205-032-669-037	..STIFFENER, LH	1	P	
37	205-032-669-038	..STIFFENER, RH	1	SP	
38	NAS697A3	..NUTPLATE (REPLACED BY MS21069L3)	57	P	
38	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	57	SP	
38A	NAS696A3	..NUTPLATE (REPLACED BY MS21071L3)	15	P	
38A	MS21071L3	..NUTPLATE (REPLACES NAS696A3)	15	SP	
38B	NAS1067A3	..NUTPLATE (REPLACED BY MS21086L3)	1	P	
38B	MS21086L3	..NUTPLATE (REPLACES NAS1067A3)	1	SP	
38C	NAS697A08	..NUTPLATE (REPLACED BY MS21069L08)	2	P	
38C	MS21069L08	..NUTPLATE (REPLACES NAS697A08)	2	SP	
39	205-032-669-151	..FRAME, LH	1	P	
39	205-032-669-152	..FRAME, RH	1		
40	205-032-669-153	..FRAME, LH	1		
40	205-032-669-154	..FRAME, RH	1	SP	
41	205-032-669-107	..FRAME, LH	1		
41	205-032-669-108	..FRAME, RH	1	P	
42	205-032-669-109	..FRAME, LH	1	P	
42	205-032-669-110	..FRAME, RH	1		
43	205-032-669-111	..FRAME, LH	1		
43	205-032-669-112	..FRAME, RH	1	P	
44	205-032-669-083	..FRAME, LH	1	P	
44	205-032-669-084	..FRAME, RH	1	NP	
45	205-032-669-015	..FRAME, LH	1		
45	205-032-669-016	..FRAME, RH	1		
46	205-032-669-115	..FRAME, LH	1	NP	
46	205-032-669-116	..FRAME, RH	1		
47	205-032-669-113	..FRAME, LH	1		
47	205-032-669-114	..FRAME, RH	1	NP	
48	205-032-669-143	..FRAME, LH	1	P	
48	205-032-669-144	..FRAME, RH	1	NP	
49	205-032-669-103	..FRAME, LH	1	SP	
49	205-032-669-104	..FRAME, RH	1	SP	
49A	205-032-669-131	..SPACER	3	P	
50	AN509-10R12	..SCREW (REPLACED BY MS24694S54)	3	P	
50	MS24694S54	..SCREW (REPLACES AN509-10R12) (REPLACED BY MS24694-S54)	3	P	
50	MS24694-S54	..SCREW (REPLACES MS24694S54)	3	SP	
51	205-032-719-001	..SUPPORT ASSY, ROLLER (REPLACED BY 205-032-719-101)	1	SP	
51	205-032-719-101	..SUPPORT ASSY, ROLLER (NOTE 1) (REPLACES 205-032-719-001)	1	SP	
52	205-030-439-005	..SHIM	1	SP	
53	205-030-439-007	..SHIM	1	SP	
54	205-031-433-003	..PLATE	1	SP	
55	AN525-416R14	..SCREW (REPLACED BY MS24694S103)	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157) (Cont'd)			
55	MS24694S103	.SCREW (REPLACES AN525-416R14) (REPLACED BY MS24694S101) (REPLACES BY MS24694-S103)	1	P	
55	MS24694-S103	.SCREW (REPLACES AN525-416R14) (REPLACED BY MS24694S101) (REPLACES MS24694S103)	1	SP	
55	MS24694S101	.SCREW (USBL AFTER COMPLIANCE WITH T.B.212-78-8) (NOTE 1) (REPLACES MS24694S103) (REPLACED BY MS24694-S101)	1	P	
55	MS24694-S101	.SCREW (USBL AFTER COMPLIANCE WITH T.B.212-78-8) (NOTE 1) (REPLACES MS24694S103) (REPLACES MS24694S101)	1	SP	
55A	110-150-1	.RETAINER (NOTE 1)	1	SP	
56	204-030-220-001	.DOOR SLIDE (REPLACED BY 120-127-2)	1	NP	
56	120-127-2	.DOOR SLIDE (NOTE 1)(PRE T.B. 212-99-172) (REPLACES 204-030-220-001) (REPLACED BY 120-127-4)	1	P	
56	120-127-4	.DOOR SLIDE (NOTE 1)(PRE T.B. 212-99-172) (REPLACES 120-127-2)	1	SP	
56	120-221-1	.DOOR SLIDE (NOTE 1)(PRE T.B. 212-99-172)	1	SP	
57	204-030-727-001	..BEARING STRIP(OBSOLETE AFTER COMPLIANCE WITH T. B. 212-78-8) (USBL ON 204-030-220-001)	2	SP	
58	BSH8ATC20	..BEARING(OBSOLETE AFTER COMPLIANCE WITH T. B. 212-78-8) (USBL ON 204-030-220-001) (REPLACED BY MS14102-4)	1	NP	
58	MS14102-4	..BEARING(OBSOLETE AFTER COMPLIANCE WITH T. B. 212-78-8) (USBL ON 204-030-220-001) (REPLACES BSH8ATC20)	1	SP	
59	DELETED				
60	NAS43HT4-7	.SPACER (OBSOLETE AFTER COMPLIANCE WITH T. B. 212-78-8)	1	SP	
61	AN509-10R11	.SCREW (REPLACED BY MS24694S53)	9	P	
61	MS24694S53	.SCREW (REPLACES AN509-10R11) (REPLACED BY MS24694-S53)	9	P	
61	MS24694-S53	.SCREW (REPLACES MS24694S53)	9	SP	
62	205-031-436-001	.SUPPORT, ROLLER	3	SP	
63	205-031-436-003	.PLATE	3	SP	
64	AN960-516	.WASHER (REPLACED BY NAS1149F0563P)	3	P	
64	NAS1149F0563P	.WASHER (REPLACES AN960-516)	3	SP	
65	205-030-437-007	.ROLLER	3	SP	
66	DELETED				
67	AN509-10R11	.SCREW (REPLACED BY MS24694S53)	3	P	
67	MS24694S53	.SCREW (REPLACES AN509-10R11) (REPLACED BY MS24694-S53)	3	P	
67	MS24694-S53	.SCREW (REPLACES MS24694S53)	3	SP	
68	205-031-435-001	.SUPPORT, ROLLER, LH	1	SP	
68	205-031-435-002	.SUPPORT, ROLLER, RH	1	SP	
69	205-030-439-001	.SHIM	1	SP	

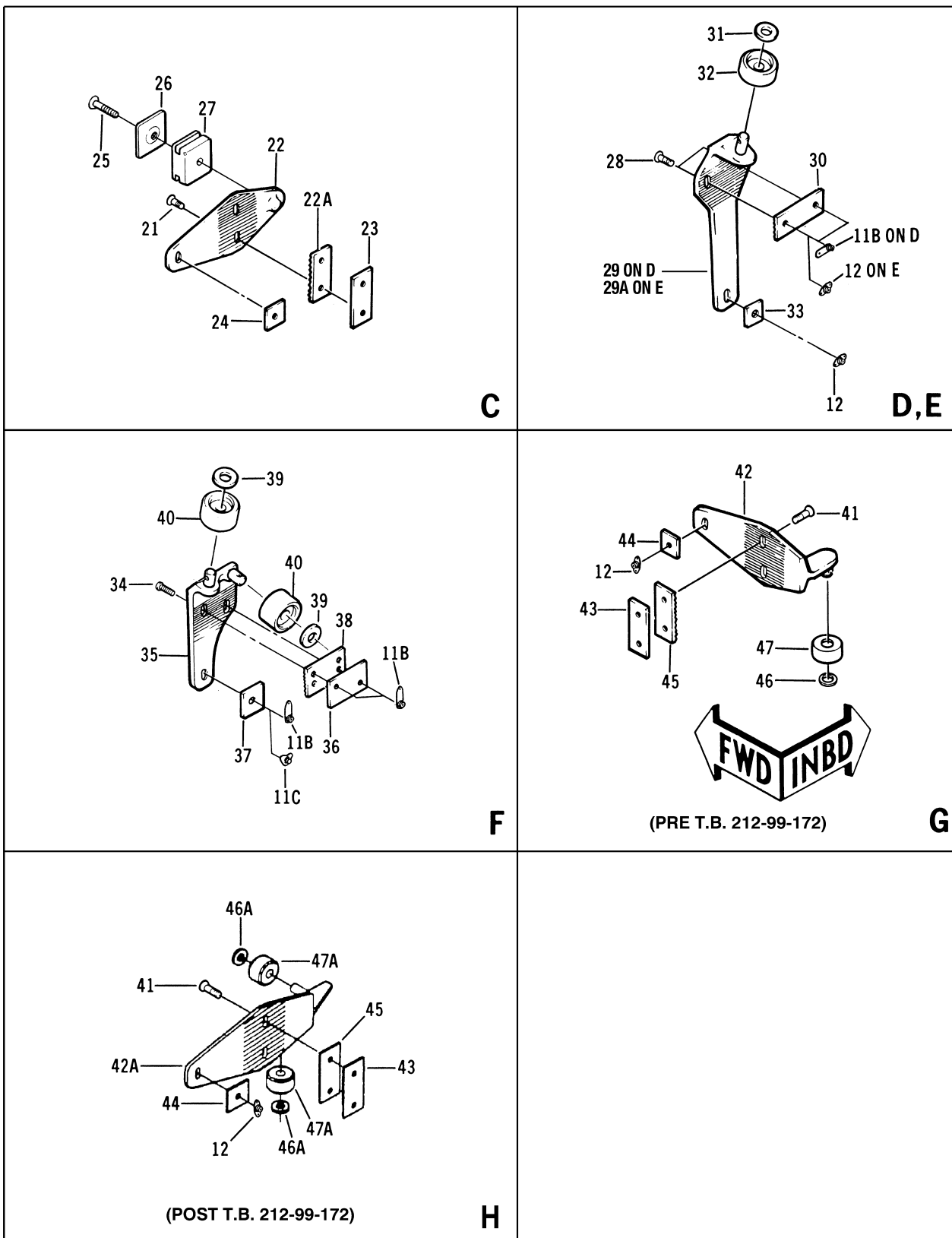
(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157) (Cont'd)			
70	205-030-439-007	.SHIM	1	SP	
71	205-031-435-003	.PLATE	1	SP	
72	AN960-516	.WASHER (REPLACED BY NAS1149F0563P)	2	P	
72	NAS1149F0563P	.WASHER (REPLACES AN960-516)	2	SP	
73	205-030-437-007	.ROLLER	2	SP	
74	AN509-10R12	.SCREW (REPLACED BY MS24694S54)	3	P	
74	MS24694S54	.SCREW (REPLACES AN509-10R12) (REPLACED BY MS24694-S54)	3	P	
74	MS24694-S54	.SCREW (REPLACES MS24694S54)	3	SP	
75	205-031-433-005	.ROLLER SUPPORT, LH (PRE T.B. 212-99-172) (REPLACED BY 412-030-304-105)	1	NP	
75	205-031-433-006	.ROLLER SUPPORT, RH (PRE T.B. 212-99-172) (REPLACED BY 412-030-304-106)	1	NP	
75A	412-030-304-105	.ROLLER SUPPORT, LH (POST T.B. 212-99-172) (REPLACES 205-031-433-005)	1	SP	
75A	412-030-304-106	.ROLLER SUPPORT, RH (POST T.B. 212-99-172) (REPLACES 205-031-433-006)	1	SP	
76	205-030-439-005	.SHIM	1	SP	
77	205-030-439-007	.SHIM	1	SP	
78	205-031-433-003	.PLATE	1	SP	
79	AN960-416	.WASHER	1	NP	
79	NAS1149F0463P	.WASHER (PRE T.B. 212-99-172) (REPLACES AN960-416)	1	SP	
79A	NAS1149F0463P	.WASHER (POST T.B. 212-99-172)	2	SP	
80	205-030-437-005	.ROLLER (PRE T.B. 212-99-172)	1	SP	
80A	205-030-437-005	.ROLLER (POST T.B. 212-99-172)	2	SP	
	205-032-700-003	.LATCH INSTL, LH (SEE FIG. 3 FOR BREAKDOWN) (USBL ON 205-032-669-009)	1	NP	
	205-032-700-004	.LATCH INSTL, RH (SEE FIG. 3 FOR BREAKDOWN) (USBL ON 205-032-669-010)	1	NP	
	205-032-618-001	.GUARD INSTL, LH	1	NP	
	205-032-618-002	.GUARD INSTL, RH	1	NP	
81	AN525-10R7	..SCREW (REPLACED BY 120-220-3P7)	8	P	
81	120-220-3P7	..SCREW (REPLACES AN525-10R7)	8	SP	
82	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	8	P	
82	AN960JD10L	..WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	8	P	
82	NAS1149D0332J	..WASHER, FLAT (REPLACES AN960JD10L)	8	SP	
83	NAS697A3	..NUTPLATE (REPLACED BY MS21069L3)	4	P	
83	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	4	SP	
84	NAS696A3	..NUTPLATE (REPLACED BY MS21071L3)	2	P	
84	MS21071L3	..NUTPLATE (REPLACES NAS696A3)	2	SP	
85	205-032-618-015	..GUARD, LH (PRE T.B. 212-99-178)	1	SP	
85	205-032-618-119	..GUARD, LH (POST T.B. 212-99-178)	1	SP	
85	205-032-618-016	..GUARD, RH (PRE T.B. 212-99-178)	1	SP	
85	205-032-618-120	..GUARD, RH (POST T.B. 212-99-178)	1	SP	
86	205-032-618-017	..GUARD, LH (REPLACED BY 205-032-618-101)	1	NP	
86	205-032-618-101	..GUARD, LH (PRE T.B. 212-99-178) (REPLACES 205-032-618-017)	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-1. Door Assembly, Passenger (S/N 30504 thru 31157) (Cont'd)			
86	205-032-618-121	..GUARD, LH (POST T.B. 212-99-178)	1	SP	
86	205-032-618-018	..GUARD, RH (REPLACED BY 205-032-618-102)	1	NP	
86	205-032-618-102	..GUARD, RH (PRE T.B. 212-99-178) (REPLACES 205-032-618-018)	1	SP	
86	205-032-618-122	..GUARD, LH (POST T.B. 212-99-178)	1	SP	
87	HS50726K2215	.PLUG BUTTON (REPLACED BY 100-046S80B1)	1	NP	
		(ALTERNATE PART)			
87	100-046S80B1	.PLUG BUTTON (REPLACES HS50726K2215)	1	SP	
87	DELETED				
88	212-030-629-101	.DEFLECTOR ASSY, LH	1	SP	
88	212-030-629-102	.DEFLECTOR ASSY, RH	1	SP	
89	AN525-10R11	.SCREW	20	SP	
		(ALTERNATE PART)			
89	AN525-10R12	.SCREW (REPLACED BY 120-220-3P12)	20	SP	
89	120-220-3P12	.SCREW (REPLACES AN525-10R12)	20	P	
90	140-004-3	.WASHER	20	SP	
		NOTE 1: USE AS A UNIT ONLY.			
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		See introduction on availability codes for additional information.			



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Figure 52-2. Door Assembly, Passenger (S/N 31158 thru Sub) (Sheet 1 of 2)



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Figure 52-2. Door Assembly, Passenger (S/N 31158 thru Sub) (Sheet 2)

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-2. Door Assembly, Passenger (S/N 31158 thru Sub)			
	205-032-669-173	DOOR ASSY, PASSENGER, LH (S/N 31158 THRU 31256) (REPLACED BY 205-032-669-265, 267, 271 AND 412-030-300-107)	1	NP	
	205-032-669-265	DOOR ASSY, PASSENGER, LH (S/N 31158 THRU 31300) (REPLACES 205-032-669-173) (REPLACED BY 205-032-669-267, -271 AND 412-030-300-107)	1	NP	
	205-032-669-267	DOOR ASSY, PASSENGER, LH (S/N 31158 THRU 31311, 35001 THRU 35065) (REPLACES 205-032-669-173 AND -265) (REPLACED BY 205-032-669-271 AND 412-030-300-107)	1	NP	
	205-032-669-271	DOOR ASSY, PASSENGER, LH (S/N 31158 THRU 31311, 35001 THRU 35102) (REPLACES 205-032-669-173, -265 AND -267) (REPLACED BY 412-030-300-107)	1	NP	
	412-030-300-107	DOOR ASSY, PASSENGER, LH (SEE FIG. 2A FOR BREAKDOWN) (REPLACES 205-032-669-173, -265, 267 AND -271)	1	P	
	205-032-669-174	DOOR ASSY, PASSENGER, RH (S/N 31158 THRU 31256) (REPLACED BY 205-032-669-266, 268, -272 AND 412-030-300-108)	1	NP	
	205-032-669-266	DOOR ASSY, PASSENGER, RH (S/N 31158 THRU 31300) (REPLACES 205-032-669-174) (REPLACED BY 205-032-669-268, -272 AND 412-030-300-108)	1	NP	
	205-032-669-268	DOOR ASSY, PASSENGER, RH (S/N 31158 THRU 31311, 35001 THRU 35065) (REPLACES 205-032-669-174 AND -266) (REPLACED BY 205-032-669-272 AND 412-030-300-108)	1	NP	
	205-032-669-272	DOOR ASSY, PASSENGER, RH (S/N 31158 THRU 31311, 35001 THRU 35102) (REPLACES 205-032-669-174, -266, AND -268) (REPLACED BY 412-030-300-108)	1	NP	
	412-030-300-108	DOOR ASSY, PASSENGER, RH (SEE FIG. 2A FOR BREAKDOWN) (REPLACES 205-032-669-174, -266, -268 AND -272)	1	P	
1	205-032-669-247	.RETAINER	2	SP	
2	205-032-669-233	.WINDOW	2		
3	205-032-669-249	.FILLER	2		
3A	HS50726K2215	.PLUG BUTTON (REPLACED BY 100-046S80B1)	1	NP	
		(ALTERNATE PART)			
3A	100-046S80B1	.PLUG BUTTON (REPLACES HS50726K2215)	1	SP	
3B	AN525-10R7	.SCREW (REPLACED BY 120-220-3P7)	18	P	
3B	120-220-3P7	.SCREW (REPLACES AN525-10R7)	18	SP	
3C	AN525-10R8	.SCREW (REPLACED BY 120-220-3P8)	20	P	
3C	120-220-3P8	.SCREW (REPLACES AN525-10R8)	20	SP	
3D	140-004-3	.WASHER	20	SP	
4	205-032-669-175	.DOOR ASSY, LH (USBL ON 205-032-669-173)	1	NP	

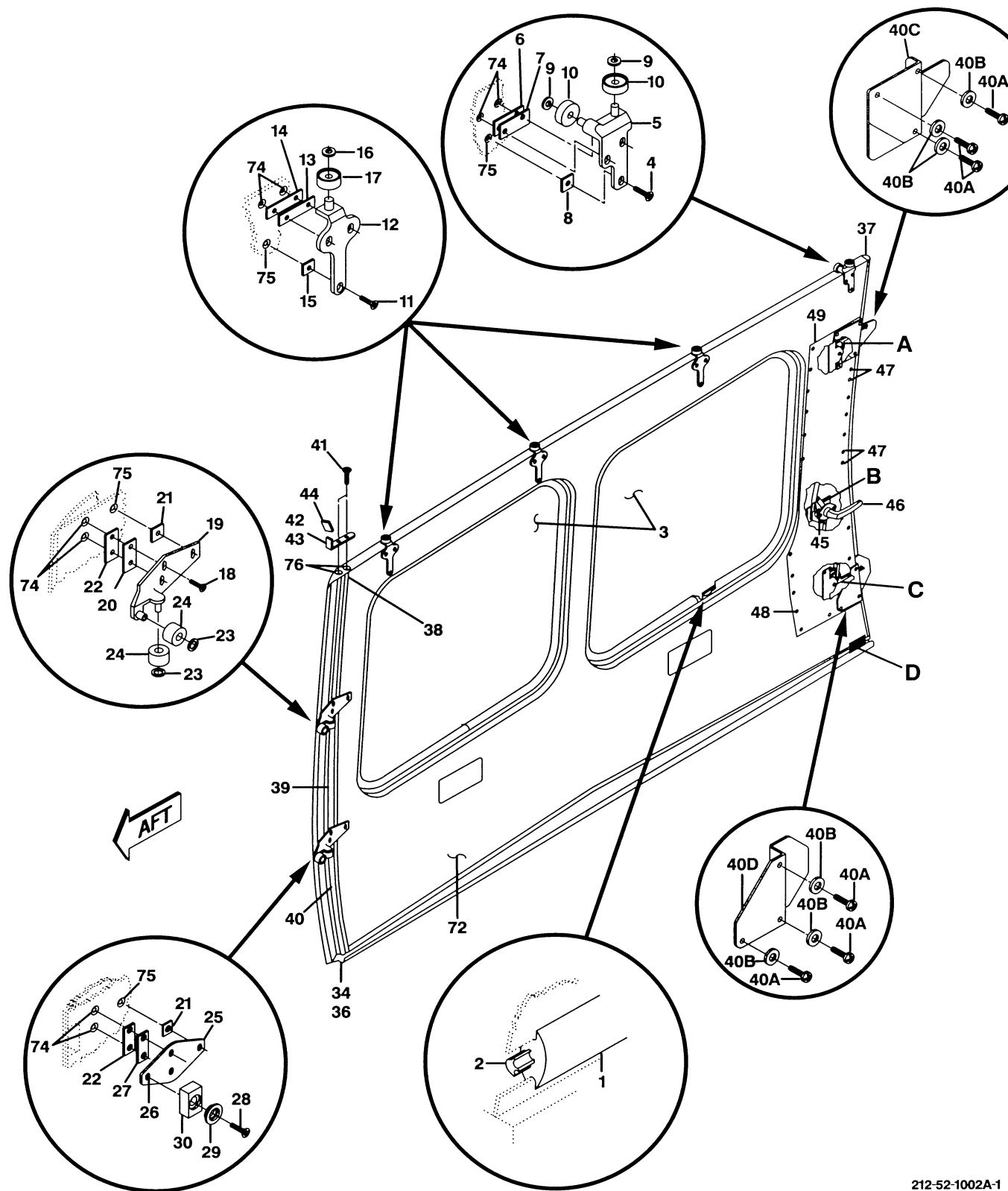
(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 52-2. Door Assembly, Passenger (S/N 31158 thru Sub) (Cont'd)			
4	205-032-669-263	.DOOR ASSY, LH (USBL ON 205-032-669-265 AND -267)	1		
4	205-032-669-269	.DOOR ASSY, LH (USBL ON 205-032-669-271)	1	NP	
4	205-032-669-176	.DOOR ASSY, RH (USBL ON 205-032-669-174)	1	NP	
4	205-032-669-264	.DOOR ASSY, RH (USBL ON 205-032-669-266 AND -268)	1	P	
4	205-032-669-270	.DOOR ASSY, RH (USBL ON 205-032-669-272)	1	NP	
4A	205-030-255-001	..SUPPORT (ALTERNATE PART)	1	SP	
4A	40-012-2	..EXTRUSION	1		
5	205-030-550-001	..SEAL ASSY, LH	1	SP	
5	205-030-550-002	..SEAL ASSY, RH	1	SP	
5A	AN525-10R8	..SCREW (REPLACED BY 120-220-3P8)	4	P	
5A	120-220-3P8	..SCREW (REPLACES AN525-10R8)	4	SP	
6	212-030-302-101	..PAN, PASSENGER DOOR	4		
7	205-032-669-095	..SEAL, LH (MAKE FROM 110-014-1)	1	NP	
7	110-014-1	..SEAL, LH	1	SP	
7	205-032-669-096	..SEAL, RH (MAKE FROM 110-014-1)	1	NP	
7	110-014-1	..SEAL, RH	1	SP	
8	205-032-669-117	..SEAL (MAKE FROM 110-039-1)	1	NP	
8	110-039-1	..SEAL	1	SP	
9	205-032-669-085	..SEAL (MAKE FROM 110-039-1)	1	NP	
9	110-039-1	..SEAL	1	SP	
10	205-032-669-087	..SEAL (MAKE FROM 110-039-1)	1	NP	
10	110-039-1	..SEAL	1	SP	
10A	205-032-669-219	..FAIRING, LH	1	P	
10B	205-032-669-223	..SKIN	1		
10C	NAS697A08	..NUTPLATE (REPLACED BY MS21069L08)	2	P	
10C	MS21069L08	..NUTPLATE (REPLACES NAS697A08)	2	SP	
11	205-032-669-089	..CAP ASSY, FAIRING, LH	1	P	
11	205-032-669-090	..CAP ASSY, FAIRING, RH	1	P	
11A	NAS698A3	..NUTPLATE (REPLACED BY MS21073L3)	2	P	
11A	MS21073L3	..NUTPLATE (REPLACES NAS698A3)	2	SP	
11B	NAS696A3	..NUTPLATE (REPLACED BY MS21071L3)	13	P	
11B	MS21071L3	..NUTPLATE (REPLACES NAS696A3)	13	SP	
11C	NAS1067A3	..NUTPLATE (REPLACED BY MS21086L3)	1	P	
11C	MS21086L3	..NUTPLATE (REPLACES NAS1067A3)	1	SP	
12	NAS697A3	..NUTPLATE (REPLACED BY MS21069L3)	41	P	
12	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	41	SP	
13	205-032-669-189	..FRAME, LH	1	P	
13	205-032-669-190	..FRAME, RH	1	P	
14	205-032-669-191	..FRAME, LH	1	P	
14	205-032-669-192	..FRAME, RH	1	P	
15	205-032-669-151	..FRAME, LH	1	P	
15	205-032-669-152	..FRAME, RH	1		
16	205-032-669-153	..FRAME, LH	1		
16	205-032-669-154	..FRAME, RH	1	SP	
17	205-032-669-103	..FRAME, LH	1	SP	
17	205-032-669-104	..FRAME, RH	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-2. Door Assembly, Passenger (S/N 31158 thru Sub) (Cont'd)			
18	205-032-669-221	..STIFFENER, LH	1	SP	
18	205-032-669-222	..STIFFENER, RH	1	P	
19	205-032-669-037	..STIFFENER, LH	1	P	
19	205-032-669-038	..STIFFENER, RH	1	SP	
19A	205-032-669-131	..SPACER	3	P	
20	205-032-669-125	..TRACK, PASSENGER DOOR, LOWER, LH	1	NP	
20	205-032-669-126	..TRACK, PASSENGER DOOR, LOWER, RH	1	NP	
21	AN509-10R12	..SCREW (REPLACED BY MS24694S54)	3	P	
21	MS24694S54	..SCREW (REPLACES AN509-10R12) (REPLACED BY MS24694-S54)	3	P	
21	MS24694-S54	..SCREW (REPLACES MS24694S54)	3	SP	
22	205-032-719-001	..SUPPORT ASSY, ROLLER (REPLACED BY 205-032-719-101)	1	SP	
22	205-032-719-101	..SUPPORT ASSY, ROLLER (NOTE 1) (REPLACES 205-032-719-001)	1	SP	
22A	205-031-433-003	..PLATE	1	SP	
23	205-030-439-005	..SHIM	1	SP	
24	205-030-439-007	..SHIM	1	SP	
25	MS24694S103	..SCREW (S/N 31158 THRU 31256) (REPLACED BY MS24694S101) (REPLACED BY MS24694-S103)	1	P	
25	MS24694-S103	..SCREW (S/N 31158 THRU 31256) (REPLACED BY MS24694S101) (REPLACES MS24694S103)	1	SP	
25	MS24694S101	..SCREW (NOTE 1) (REPLACES MS24694S103) (REPLACED BY MS24694-S101)	1	P	
25	MS24694-S101	..SCREW (NOTE 1) (REPLACES MS24694S103) (REPLACES MS24694S101)	1	SP	
26	110-150-1	..RETAINER (NOTE 1)	1	SP	
27	120-127-1	..DOOR SLIDE (S/N 31158 THRU 31256) (REPLACED BY 120-127-2)	1	NP	
27	120-127-2	..DOOR SLIDE (NOTE 1) (PRE T.B. 212-99-172) (REPLACES 120-127-1)(REPLACED BY 120-127-4)	1	P	
27	120-127-4	..DOOR SLIDE (NOTE 1) (PRE T.B. 212-99-172) (REPLACES 120-127-2)	1	SP	
27	120-221-1	..DOOR SLIDE (NOTE 1) (POST T.B. 212-99-172)	1	SP	
28	AN509-10R11	..SCREW (REPLACED BY MS24694S53)	9	P	
28	MS24694S53	..SCREW (REPLACES AN509-10R11) (REPLACED BY MS24694-S53)	9	P	
28	MS24694-S53	..SCREW (REPLACES MS24694S53)	9	SP	
29	205-031-436-001	..SUPPORT, ROLLER (USBL ON 205-031-669-173, -174, -265, -266, -267 AND -268)	3	SP	
29	205-031-436-001	..SUPPORT, ROLLER (USBL ON 205-031-669-271 AND -272)	2	SP	
29A	205-031-436-101	..SUPPORT, ROLLER, LH (USBL ON 205-031-669-271)	1	SP	
29A	205-031-436-102	..SUPPORT, ROLLER, RH (USBL ON 205-031-669-272)	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-2. Door Assembly, Passenger (S/N 31158 thru Sub) (Cont'd)			
30	205-031-436-003	.PLATE	3	SP	
31	AN960-516	.WASHER (REPLACED BY NAS1149F0563P)	3	P	
31	NAS1149F0563P	.WASHER (REPLACES AN960-516)	3	SP	
32	205-030-437-007	.ROLLER	3	SP	
33	DELETED				
34	AN509-10R11	.SCREW (REPLACED BY MS24694S53)	3	P	
34	MS24694S53	.SCREW (REPLACES AN509-10R11) (REPLACED BY MS24694-S53)	3	P	
34	MS24694-S53	.SCREW (REPLACES MS24694S53)	3	SP	
35	205-031-435-001	.SUPPORT, ROLLER, LH	1	SP	
35	205-031-435-002	.SUPPORT, ROLLER, RH	1	SP	
36	205-030-439-001	.SHIM	1	SP	
37	205-030-439-007	.SHIM	1	SP	
38	205-031-435-003	.PLATE	1	SP	
39	AN960-516	.WASHER (REPLACED BY NAS1149F0563P)	2	P	
39	NAS1149F0563P	.WASHER (REPLACES AN960-516)	2	SP	
40	205-030-437-007	.ROLLER	2	SP	
41	AN509-10R12	.SCREW (REPLACED BY MS24694S54)	3	P	
41	MS24694S54	.SCREW (REPLACES AN509-10R12) (REPLACED BY MS24694-S54)	3	P	
41	MS24694-S54	.SCREW (REPLACES MS24694S54)	3	SP	
42	205-031-433-005	.ROLLER SUPPORT, ROLLER, LH (PRE T.B. 212-99-172) (REPLACED BY 412-030-304-105)	1	NP	
42	205-031-433-006	.ROLLER SUPPORT, ROLLER, RH (PRE T.B. 212-99-172) (REPLACED BY 412-030-304-106)	1	NP	
42A	412-030-304-105	.ROLLER SUPPORT, ROLLER, LH (POST T.B. 212-99-172) (REPLACES 205-031-433-005)	1	SP	
42A	412-030-304-106	.ROLLER SUPPORT, ROLLER, RH (POST T.B. 212-99-172) (REPLACES 205-031-433-006)	1	SP	
43	205-030-439-005	.SHIM	1	SP	
44	205-030-439-007	.SHIM	1	SP	
45	205-031-433-003	.PLATE	1	SP	
46	AN960-416	.WASHER (REPLACED BY NAS1149F0463P)	1	NP	
46	NAS1149F0463P	.WASHER (PRE T.B. 212-99-172) (REPLACES AN960-416)	1	SP	
46A	NAS1149F0463P	.WASHER (POST T.B. 212-99-172)	2	SP	
47	205-030-437-005	.ROLLER (PRE T.B. 212-99-172)	1	SP	
47A	205-030-437-005	.ROLLER (POST T.B. 212-99-172)	2	SP	
	205-032-700-003	.LATCH INSTL, LH (SEE FIG. 3 FOR BREAKDOWN)	1	NP	
	205-032-700-004	.LATCH INSTL, RH (SEE FIG. 3 FOR BREAKDOWN)	1	NP	
	205-032-618-001	.GUARD INSTL, LH (S/N 30504 THRU 31311) (REPLACED BY 205-032-618-103)	1	NP	
	205-032-618-103	.GUARD INSTL, LH (REPLACES 205-032-618-001)	1	NP	
	205-032-618-002	.GUARD INSTL, RH (S/N 30504 THRU 31311) (REPLACED BY 205-032-618-104)	1	NP	
	205-032-618-104	.GUARD INSTL, RH (REPLACES 205-032-618-002)	1	NP	
48	AN525-10R7	.SCREW (REPLACED BY 120-220-3P7)	8	P	
48	120-220-3P7	.SCREW (REPLACES AN525-10R7)	8	SP	
49	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	8	P	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-2. Door Assembly, Passenger (S/N 31158 thru Sub) (Cont'd)			
49	AN960JD10L	..WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	8	P	
49	NAS1149D0332J	..WASHER, FLAT (REPLACES AN960JD10L)	8	SP	
50	NAS697A3	..NUTPLATE (REPLACES BY MS21069L3)	4	P	
50	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	4	SP	
51	NAS696A3	..NUTPLATE (REPLACES BY MS21071L3)	2	P	
51	MS21071L3	..NUTPLATE (REPLACES NAS696A3)	2	SP	
52	205-032-618-015	..GUARD, LH (PRE T.B. 212-99-178)	1	SP	
52	205-032-618-119	..GUARD, RH (POST T.B. 212-99-178)	1	SP	
52	205-032-618-016	..GUARD, RH (PRE T.B. 212-99-178)	1	SP	
52	205-032-618-120	..GUARD, RH (POST T.B. 212-99-178)	1	SP	
53	205-032-618-017	..GUARD, LH (REPLACED BY 205-032-618-101)	1	NP	
53	205-032-618-101	..GUARD, LH (PRE T.B. 212-99-178) (REPLACES 205-032-618-017)	1	SP	
53	205-032-618-121	..GUARD, LH (POST T.B. 212-99-178)	1	SP	
53	205-032-618-018	..GUARD, RH (REPLACED BY 205-032-618-102)	1	NP	
53	205-032-618-102	..GUARD, RH (PRE T.B. 212-99-178) (REPLACES 205-032-618-018)	1	SP	
53	205-032-618-122	..GUARD, LH (POST T.B. 212-99-178)	1	SP	
		NOTE 1: USE AS A UNIT ONLY.			
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		See introduction on availability codes for additional information.			

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Figure 52-2A. Door assembly, passenger (Sheet 1 of 2)

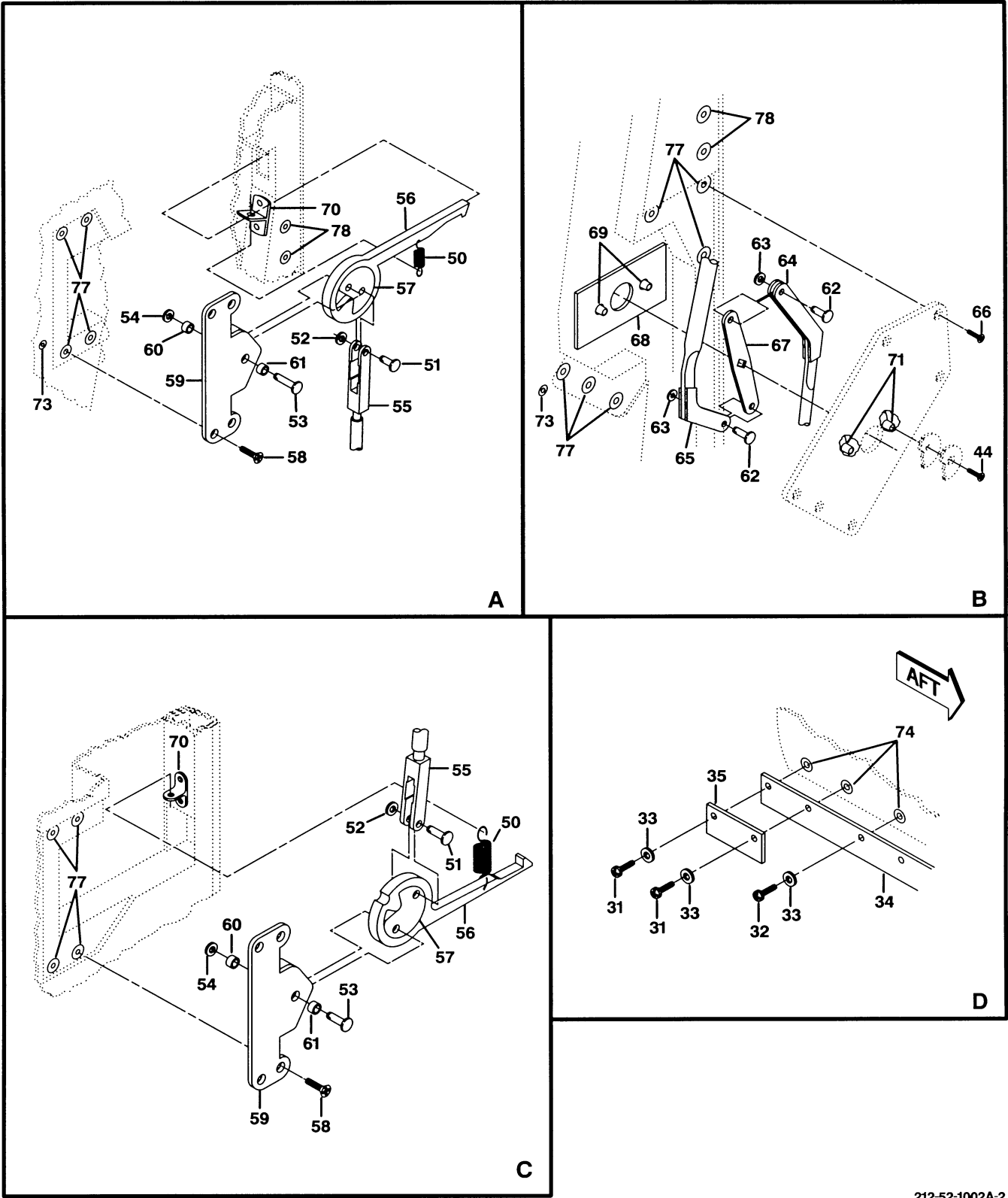


Figure 52-2A. Door assembly, passenger (Sheet 2)

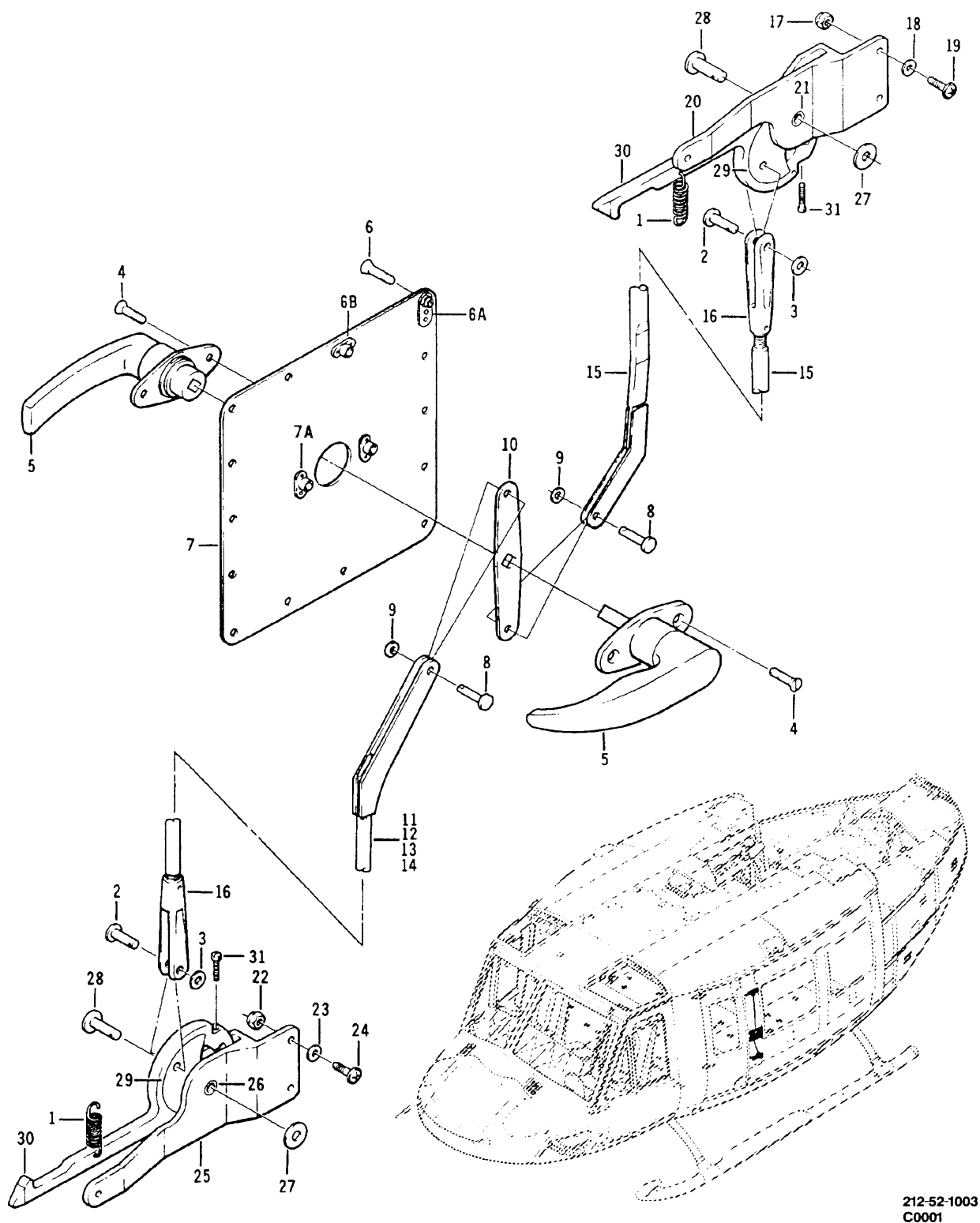
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(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 52-2A. Door Assembly, Passenger			
	412-030-300-107	DOOR ASSY, PASSENGER, LH (REPLACES 205-032-669-173, -265, -267 AND -271)	1	P	
	412-030-300-108	DOOR ASSY, PASSENGER, RH (REPLACES 205-032-669-174, -266, -268 AND -272)	1	P	
1	412-030-300-115	.RETAINER	2		
2	412-030-300-117	.FILLER	2	P	
3	412-030-300-137	.WINDOW	2	P	
4	MS24694-S51	.SCREW	3	SP	
5	205-031-435-001	.SUPPORT, LH	1	SP	
5	205-031-435-002	.SUPPORT, RH	1	SP	
6	205-031-435-003	.PLATE	1	SP	
7	205-030-439-001	.SHIM	1	SP	
8	205-030-439-007	.SHIM	1	SP	
9	NAS1149F0563P	.WASHER	2	SP	
10	205-030-437-007	.ROLLER	2	SP	
11	MS24694-S51	.SCREW	9	SP	
12	205-031-436-105	.SUPPORT	3	SP	
13	205-031-436-003	.PLATE	3	SP	
14	205-030-439-003	.SHIM	3		
15	205-030-439-007	.SHIM	3	SP	
16	NAS1149F0563P	.WASHER	3	SP	
17	205-030-437-007	.ROLLER	3	SP	
18	MS24694-S51	.SCREW	6	SP	
19	412-030-304-105	.ROLLER SUPPORT, LH	1	SP	
19	412-030-304-106	.ROLLER SUPPORT, RH	1	SP	
20	412-030-304-103	.PLATE	1	P	
21	205-030-439-007	.SHIM	2	SP	
22	205-030-439-005	.SHIM	2	SP	
23	NAS1149F0463P	.WASHER	2	SP	
24	205-030-437-005	.ROLLER	2	SP	
25	205-032-719-101	.SUPPORT ASSY	1	SP	
26	MS21209F4-10	.INSERT	1	SP	
27	205-031-433-003	.PLATE	1	SP	
28	MS24694-S101	.SCREW	1	SP	
29	110-150-1	.RETAINER	1	SP	
30	120-221-1	.SLIDE	1	SP	
31	MS27039-1-09	.SCREW	2	SP	
32	MS27039-1-07	.SCREW	18	SP	
33	140-004-3	.WASHER	20	SP	
34	412-030-306-107	.J-TRACK ASSY, LH	1	P	
34	412-030-306-108	.J-TRACK ASSY, RH	1	P	
35	412-030-306-121	.PLATE	1	P	
36	412-030-306-125	.J-TRACK, LH	1	P	
36	412-030-306-126	.J-TRACK, RH	1	P	
37	412-030-300-121	.SEAL, LH	1		
37	412-030-300-122	.SEAL, RH	1		
38	412-030-300-129	.SEAL	1	P	
39	412-030-300-131	.SEAL	1		
40	412-030-300-133	.SEAL	1		
40A	120-220C832P8	.SCREW	6	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-2A. Door Assembly, Passenger (Cont'd)			
40B	NAS1149CN816R	.WASHER	6	SP	
40C	205-032-618-121	.GUARD, LH	1		
40C	205-032-618-122	.GUARD, RH	1		
40D	205-032-618-119	.GUARD, LH	1		
40D	205-032-618-120	.GUARD, RH	1	P	
41	MS27039-1-07	.SCREW	2	SP	
42	412-030-307-103	.SEAL ASSY, LH	1	P	
42	412-030-307-104	.SEAL ASSY, RH	1	P	
43	412-030-307-117	..BRACKET, LH	1	P	
43	412-030-307-118	..BRACKET, RH	1	P	
44	412-330-002-101	..SEAL	1	SP	
45	MS51959-45	.SCREW	4	SP	
46	4298	.LOCK ASSY	1	SP	
47	AN525-10R6	.SCREW	4	SP	
48	AN525-832R6	.SCREW (REPLACED BY 120-220-832P6)	22	P	
48	120-220-832P6	.SCREW (REPLACES AN525-832R6)	22	SP	
49	412-030-305-103	.COVER, LH	1		
49	412-030-305-104	.COVER, RH	1		
50	204-032-734-001	.SPRING	2	SP	
51	MS20392-2S17	.PIN	1	SP	
52	NAS1149F0332P	.WASHER	1	SP	
53	MS20392-3S21	.PIN	1	SP	
54	NAS1149F0432P	.WASHER	1	SP	
55	412-030-232-101	.CLEVIS	2	SP	
56	204-032-726-101	.HOOK	2	P	
57	204-032-733-001	.CAM	2	SP	
58	MS24694-S51	.SCREW	8	SP	
59	412-030-302-101	.SUPPORT ASSY	2		
60	21Y006C-7.5-4.5	..BUSHING	1		
61	21Y006C7.5-5	..BUSHING	1		
62	MS20392-2S9	.PIN	2	SP	
63	NAS1149F0332P	.WASHER	2	SP	
64	412-030-702-101	.ROD END, LH	1	SP	
64	412-030-702-102	.ROD END, RH	1	SP	
65	205-032-735-001	.ROD ASSY, LH	1	SP	
65	205-032-735-002	.ROD ASSY, RH	1	SP	
66	MS24694-S51	.SCREW	6	SP	
67	205-032-734-003	.BELLCRANK	1	SP	
68	412-030-300-103	.PLATE ASSY	1		
69	MS21059L08	..NUTPLATE	2	SP	
70	412-030-300-135	.SUPPORT	2	P	
	412-030-303-101	.ESCUTCHEON ASSY, LH	1		
	412-030-303-102	.ESCUTCHEON ASSY, RH	1		
71	MS21059L08	..NUTPLATE	2	SP	
72	412-030-301-105	.PANEL ASSY, LH	1	P	
72	412-030-301-106	.PANEL ASSY, RH	1	P	
73	80-004-1F12	..INSERT (REPLACES NAS1322A08KB75)	22		
74	80-005-2E10	..INSERT	32	SP	
75	80-005-2E14	..INSERT	6	P	
76	80-005-2E8	..INSERT	2	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
77	80-005-2F12	Figure 52-2A. Door Assembly, Passenger (Cont'd) ..INSERT ..	14	P	
78	80-005-2F14	..INSERT .. <div> <div>AVAIL CODE</div> <div>DEFINITION</div> <div>P</div> <div>Procurable</div> <div>NP</div> <div>Non Procurable</div> <div>SP</div> <div>Normal Stock/Procurable</div> <div>See introduction on availability codes for additional information.</div> </div>	4		

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Figure 52-3. Latch installation, passenger door

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 52-3. Latch Installation, Passenger Door			
	205-032-700-003	LATCH INSTL, PASSENGER DOOR, LH (SEE FIG. 1, 2 FOR NHA)	REF	NP	
	205-032-700-004	LATCH INSTL, PASSENGER DOOR, RH (SEE FIG. 1, 2 FOR NHA)	REF	NP	
1	204-032-734-001	.SPRING	2	SP	
2	MS20392-2C17	.PIN (REPLACES BY MS20392-2S17)	2	SP	
2	MS20392-2S17	.PIN (REPLACES MS20392-2C17)	2	SP	
3	AN960-10L	.WASHER (REPLACES BY NAS1149F0332P)	2	P	
3	NAS1149F0332P	.WASHER (REPLACES AN960-10L)	2	SP	
4	MS51959-45	.SCREW	4	SP	
5	2664-1	.LOCK ASSY (REPLACES BY 4298)	1	NP	
5	4298	.LOCK ASSY (REPLACES 2664-1)	1	SP	
6	MS24694S50	.SCREW (REPLACES BY MS24694-S50)	14	P	
6	MS24694-S50	.SCREW (REPLACES MS24694S50)	14	SP	
6A	NAS696A3	.NUTPLATE (REPLACES BY MS21071L3)	4	P	
6A	MS21071L3	.NUTPLATE (REPLACES NAS696A3)	4	SP	
6B	NAS697A3	.NUTPLATE (REPLACES BY MS21069L3)	10	P	
6B	MS21069L3	.NUTPLATE (REPLACES NAS697A3)	10	SP	
7	205-032-700-005	.ESCUTCHEON ASSY, LH	1	NP	
7	205-032-700-006	.ESCUTCHEON ASSY, RH	1		
7A	NAS697A08	.NUTPLATE (REPLACES BY MS21069L08)	2	P	
7A	MS21069L08	.NUTPLATE (REPLACES NAS697A08)	2	SP	
8	MS20392-2C9	.PIN (REPLACES BY MS20392-2S9)	2	P	
8	MS20392-2S9	.PIN (REPLACES MS20392-2C9)	2	SP	
9	AN960JD10	.WASHER (REPLACES BY NAS1149D0363J)	2	P	
9	NAS1149D0363J	.WASHER (REPLACES AN960JD10)	2	SP	
10	205-032-734-003	.BELL CRANK	1	SP	
11	205-032-702-001	.ROD ASSY, LH (REPLACES BY 412-030-702-101)	1	NP	
12	412-030-702-101	.ROD END, LH (REPLACES 205-032-702-001)	1	SP	
13	205-032-702-002	.ROD ASSY, RH (REPLACES BY 412-030-702-102)	1	NP	
14	412-030-702-102	.ROD END, RH (REPLACES 205-032-702-002)	1	SP	
15	205-032-735-001	.ROD ASSY, LH	1	SP	
15	205-032-735-002	.ROD ASSY, RH	1	SP	
16	204-032-732-001	.CLEVIS (REPLACES BY 412-030-232-101)	2	NP	
16	412-030-232-101	.CLEVIS (REPLACES 204-032-732-001)	2	SP	
17	NAS679A08	.NUT (REPLACES BY MS21042L08)	3	P	
17	MS21042L08	.NUT (REPLACES NAS679A08)	3	SP	
18	AN960-8	.WASHER (REPLACES BY NAS1149FN832P)	3	SP	
18	NAS1149FN832P	.WASHER (REPLACES AN960-8)	3	SP	
19	AN525-832R7	.SCREW	3	SP	
20	204-032-725-002	.SUPPORT ASSY, LH	1	SP	
20	204-032-725-001	.SUPPORT ASSY, RH	1	SP	
21	21-006-7.5-3.5	.BUSHING	2	SP	
22	NAS679A08	.NUT (REPLACES BY MS21042L08)	3	P	
22	MS21042L08	.NUT (REPLACES NAS679A08)	3	SP	
23	AN960-8	.WASHER (REPLACES BY NAS1149FN832P)	3	SP	
23	NAS1149FN832P	.WASHER (REPLACES AN960-8)	3	SP	
24	AN525-832R7	.SCREW	3	SP	
25	204-032-725-009	.SUPPORT ASSY, LH	1	SP	
25	204-032-725-010	.SUPPORT ASSY, RH	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-3. Latch Installation, Passenger Door (Cont'd)			
26	21-006-7.5-3.5	..BUSHING	2	SP	
27	AN960-416L	.WASHER (REPLACED BY NAS1149F0432P)	2	P	
27	NAS1149F0432P	.WASHER (REPLACES AN960-416L)	2	SP	
28	MS20392-3C21	.PIN (REPLACED BY MS20392-3S21)	2	P	
28	MS20392-3S21	.PIN (REPLACES MS20392-3C21)	2	SP	
29	204-032-733-001	.CAM	2	SP	
30	204-032-726-003	.HOOK	2	SP	
31	AN500AD6-14	.SCREW (REPLACED BY MS35275-233)	2	NP	
31	MS35275-233	.SCREW (REPLACES AN500AD6-14)	2	SP	
		 AVAIL CODE DEFINITION P Procurable NP Non Procurable SP Normal Stock/Procurement See introduction on availability codes for additional information.			

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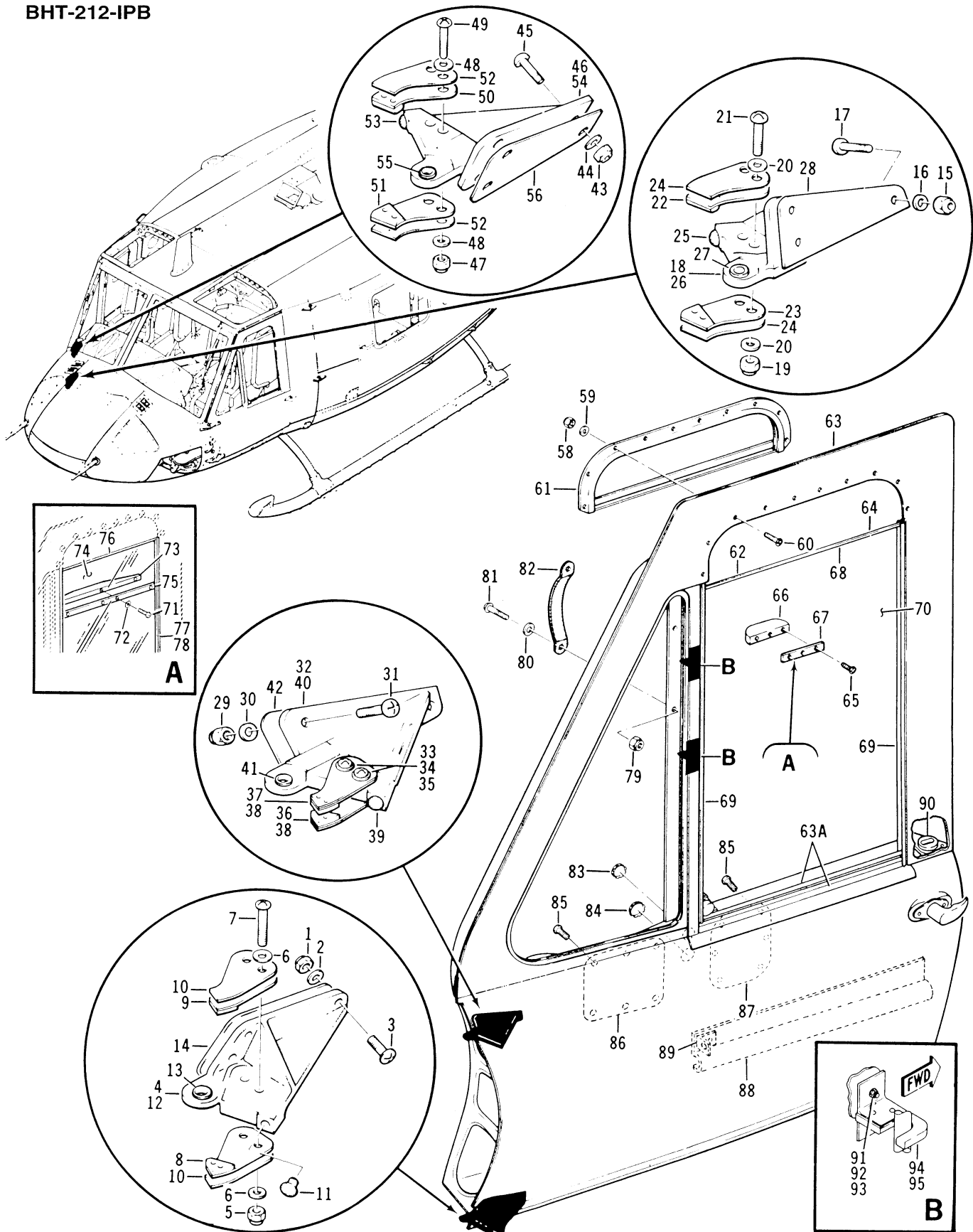


Figure 52-4. Door assembly, crew

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-4. Door Assembly, Crew			
	204-030-853-137	DOOR ASSY, CREW, LH (S/N 30504 THRU 31311, 35001 THRU 35068) (REPLACED BY 204-030-853-155)	1	NP	
	204-030-853-155	DOOR ASSY, CREW, LH (REPLACES 204-030-853-137)	1	NP	
	204-030-853-138	DOOR ASSY, CREW, RH (S/N 30504 THRU 31311, 35001 THRU 35068) (REPLACED BY 204-030-853-156)	1	NP	
	204-030-853-156	DOOR ASSY, CREW, RH (REPLACES 204-030-853-138)	1	NP	
1	NAS679A3	.NUT (REPLACED BY MS21042L3)	3	P	
1	MS21042L3	.NUT, SELF-LOCKING (REPLACES NAS679A3)	3	SP	
2	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	3	P	
2	AN960JD10L	.WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	3	P	
2	NAS1149D0332J	.WASHER, FLAT (REPLACES AN960JD10L)	3	SP	
3	AN525-10R12	.SCREW (REPLACED BY 120-220-3P12)	3	SP	
3	120-220-3P12	.SCREW (REPLACES AN525-10R12)	3	P	
4	204-031-468-001	.HINGE HALF ASSY, LH (REPLACED BY 204-031-468-101)	1	NP	
4	204-031-468-101	.HINGE HALF ASSY, LH (REPLACES 204-031-468-001)	1	NP	
5	NAS679A08	..NUT (REPLACED BY MS21042L08)	2	P	
5	MS21042L08	..NUT (REPLACES NAS679A08)	2	SP	
6	AN960-8L	..WASHER (REPLACED BY NAS1149FN816P)	4	NP	
6	NAS1149FN816P	..WASHER (REPLACES AN960-8L)	4	SP	
7	NAS220-16	..SCREW	2		
8	204-031-762-001	..SPRING ASSY, LOWER	1	SP	
9	204-031-762-002	..SPRING ASSY, UPPER	1	SP	
10	204-031-762-005	..SPRING	2	SP	
11	713	..BUMPER (70485) (REPLACED BY 20-041-1)	1	NP	
11	20-041-1	..BUMPER (REPLACES 713)	1	SP	
12	204-031-468-003	..HINGE HALF ASSY, LH (USBL ON 204-031-468-001)	1	NP	
12	204-031-468-115	..HINGE HALF ASSY, LH (USBL ON 204-031-468-101)	1	SP	
13	21-005J5.5-5	..BUSHING (USBL ON 204-031-468-101)	1		
14	204-030-468-009	..SHIM	1	SP	
15	NAS679A3	.NUT (REPLACED BY MS21042L3)	3	P	
15	MS21042L3	.NUT, SELF-LOCKING (REPLACES NAS679A3)	3	SP	
16	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	3	P	
16	AN960JD10L	.WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	3	P	
16	NAS1149D0332J	.WASHER, FLAT (REPLACES AN960JD10L)	3	SP	
17	AN525-10R12	.SCREW (REPLACED BY 120-220-3P12)	3	SP	
17	120-220-3P12	.SCREW (REPLACES AN525-10R12)	3	P	
18	204-031-468-002	.HINGE HALF ASSY, RH (REPLACED BY 204-031-468-102)	1	NP	
18	204-031-468-102	.HINGE HALF ASSY, RH (REPLACES 204-031-468-002)	1		

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-4. Door Assembly, Crew (Cont'd)			
19	NAS679A08	..NUT (REPLACED BY MS21042L08)	2	P	
19	MS21042L08	..NUT (REPLACES NAS679A08)	2	SP	
20	AN960-8L	..WASHER (REPLACED BY NAS1149FN816P)	4	NP	
20	NAS1149FN816P	..WASHER (REPLACES AN960-8L)	4	SP	
21	NAS220-16	..SCREW	2		
22	204-031-762-001	..SPRING ASSY, UPPER	1	SP	
23	204-031-762-002	..SPRING ASSY, LOWER	1	SP	
24	204-031-762-005	..SPRING	2	SP	
25	713	..BUMPER (70485) (REPLACED BY 20-041-1)	1	NP	
25	20-041-1	..BUMPER (REPLACES 713)	1	SP	
26	204-031-468-004	..HINGE HALF ASSY, RH (USBL ON 204-031-468-002)	1	NP	
26	204-031-468-116	..HINGE HALF ASSY, RH (USBL ON 204-031-468-102)	1	SP	
27	21-005J5.5-5	..BUSHING (USBL ON 204-031-468-102)	1		
28	204-030-468-009	..SHIM	1	SP	
29	NAS679A3	..NUT (REPLACED BY MS21042L3)	3	P	
29	MS21042L3	..NUT, SELF-LOCKING (REPLACES NAS679A3)	3	SP	
30	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	3	P	
30	AN960JD10L	..WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	3	P	
30	NAS1149D0332J	..WASHER, FLAT (REPLACES AN960JD10L)	3	SP	
31	AN525-10R12	..SCREW (REPLACED BY 120-220-3P12)	3	SP	
31	120-220-3P12	..SCREW (REPLACES AN525-10R12)	3	P	
32	204-031-658-001	..HINGE HALF ASSY, LH (REPLACED BY 204-031-658-101)	1	NP	
32	204-031-658-101	..HINGE HALF ASSY, LH (REPLACES 204-031-658-001) (REPLACED BY 204-031-658-103)	1	NP	
32	204-031-658-103	..HINGE HALF ASSY, LH (REPLACES 204-031-658-101)	1	SP	
33	NAS679A08	..NUT (REPLACED BY MS21042L08)	2	P	
33	MS21042L08	..NUT (REPLACES NAS679A08)	2	SP	
34	AN960-8L	..WASHER (REPLACED BY NAS1149FN816P)	4	NP	
34	NAS1149FN816P	..WASHER (REPLACES AN960-8L)	4	SP	
35	NAS220-16	..SCREW	2		
36	204-031-762-001	..SPRING ASSY, LOWER	1	SP	
37	204-031-762-002	..SPRING ASSY, UPPER	1	SP	
38	204-031-762-005	..SPRING	2	SP	
39	713	..BUMPER (70485) (REPLACED BY 20-041-1)	1	NP	
39	20-041-1	..BUMPER (REPLACES 713)	1	SP	
40	204-031-658-003	..HINGE HALF ASSY, LH (USBL ON 204-031-658-001)	1	NP	
40	204-031-658-115	..HINGE HALF ASSY, LH (USBL ON 204-031-658-101)	1	NP	
41	21-005J5.5-5	..BUSHING (USBL ON 204-031-658-101)	1		
42	204-030-658-013	..SHIM	1	P	
43	NAS679A3	..NUT (REPLACED BY MS21042L3)	3	P	
43	MS21042L3	..NUT, SELF-LOCKING (REPLACES NAS679A3)	3	SP	
44	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	3	P	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-4. Door Assembly, Crew (Cont'd)			
44	AN960JD10L	.WASHER, FLAT (REPLACES AN960PD10L) (REPLACES BY NAS1149D0332J)	3	P	
44	NAS1149D0332J	.WASHER, FLAT (REPLACES AN960JD10L)	3	SP	
45	AN525-10R12	.SCREW (REPLACES BY 120-220-3P12)	3	SP	
45	120-220-3P12	.SCREW (REPLACES AN525-10R12)	3	P	
46	204-031-658-002	.HINGE HALF ASSY, RH (REPLACES BY 204-031-658-102)	1	NP	
46	204-031-658-102	.HINGE HALF ASSY, RH (REPLACES 204-031-658-002)	1		
47	NAS679A08	..NUT (REPLACES BY MS21042L08)	2	P	
47	MS21042L08	..NUT (REPLACES NAS679A08)	2	SP	
48	AN960-8L	..WASHER (REPLACES BY NAS1149FN816P)	4	NP	
48	NAS1149FN816P	..WASHER (REPLACES AN960-8L)	4	SP	
49	NAS220-16	..SCREW	2		
50	204-031-762-001	..SPRING ASSY, UPPER	1	SP	
51	204-031-762-002	..SPRING ASSY, LOWER	1	SP	
52	204-031-762-005	..SPRING	2	SP	
53	713	..BUMPER (70485) (REPLACES BY 20-041-1)	1	NP	
53	20-041-1	..BUMPER (REPLACES 713)	1	SP	
54	204-031-658-004	..HINGE HALF ASSY, RH (USBL ON 204-031-658-002)	1	NP	
54	204-031-658-116	..HINGE HALF ASSY, RH (USBL ON 204-031-658-102)	1	NP	
55	21-005J5.5-5	..BUSHING (USBL ON 204-031-658-102)	1		
56	204-030-658-013	..SHIM	1	P	
57	DELETED 204-030-500-005	.LATCH INSTL, CREW DOOR, LH (S/N 30504 THRU 31311, 35001 THRU 35068) (SEE FIG. 5 FOR BREAKDOWN)	1	NP	
	204-030-500-101	.LATCH INSTL, CREW DOOR, LH (SEE FIG. 5 FOR BREAKDOWN)	1	NP	
	204-030-500-006	.LATCH INSTL, CREW DOOR, RH (S/N 30504 THRU 31311, 35001 THRU 35068) (SEE FIG. 5 FOR BREAKDOWN)	1	NP	
	204-030-500-102	.LATCH INSTL, CREW DOOR, RH (SEE FIG. 5 FOR BREAKDOWN)	1	NP	
58	NAS679A06	.NUT (REPLACES BY MS21042L06)	10	P	
58	MS21042L06	.NUT (REPLACES NAS679A06)	10	SP	
59	AN960PD6	.WASHER (REPLACES BY AN960JD6)	10	P	
59	AN960JD6	.WASHER (REPLACES AN960PD6) (REPLACES BY NAS1149DN632J)	10	P	
59	NAS1149DN632J	.WASHER (REPLACES AN960JD6)	10	SP	
60	AN526-632R6	.SCREW (REPLACES BY MS35206-228)	10	P	
60	MS35206-228	.SCREW (REPLACES AN526-632R6)	10	SP	
61	204-030-770-001	.WINDOW ASSY, LH (REPLACES BY 204-030-770-101) ..	1	SP	
61	204-030-770-101	.WINDOW ASSY, LH (REPLACES 204-030-770-001)	1	SP	
61	204-030-770-002	.WINDOW ASSY, RH (REPLACES BY 204-030-770-102) ..	1	SP	
61	204-030-770-102	.WINDOW ASSY, RH (REPLACES 204-030-770-002)	1	SP	
62	204-030-466-003	.CHANNEL	1	SP	
63	204-030-853-125	.DOOR ASSY, LH (SEE FIG. 7 FOR BREAKDOWN)	1	P	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-4. Door Assembly, Crew (Cont'd)			
63	204-030-853-126	.DOOR ASSY, RH (SEE FIG. 7 FOR BREAKDOWN)	1		
64	204-030-799-001	.WINDOW ASSY, DOOR (REPLACED BY 204-030-799-101)	1	NP	
65	AN515-6-8	..SCREW (REPLACED BY MS35206-230)	3	NP	
65	MS35206-230	..SCREW (REPLACES AN515-6-8)	3	SP	
66	204-030-692-011	..HANDLE	1	SP	
	204-030-799-003	..WINDOW ASSY	1		
67	204-030-799-013	...STRIP	2	P	
68	204-030-799-011	...EDGING	2	NP	
69	204-030-799-009	...EDGING	6	NP	
70	204-030-799-015	...WINDOW ASSY	1		
71	MS35206-230	.SCREW (NOTE 1)	4	SP	
72	AN960PD6L	.WASHER (NOTE 1) (REPLACED BY AN960JD6L)	4	P	
72	AN960JD6L	.WASHER (NOTE 1) (REPLACES AN960PD6L) (REPLACED BY NAS1149DN616J)	4	P	
72	NAS1149DN616J	.WASHER (NOTE 1) (REPLACES AN960JD6L)	4	SP	
73	412-030-353-101	.HANDLE ASSY (NOTE 1)	1	SP	
74	204-030-799-101	.WINDOW ASSY, DOOR (NOTE 1) (REPLACES 204-030-799-001)	1	SP	
75	204-030-799-103	..STRIP	2		
76	204-030-799-011	..EDGING	2	NP	
77	204-030-799-009	..EDGING	6	NP	
78	204-030-799-105	..WINDOW	1		
79	NAS679A3	.NUT (REPLACED BY MS21042L3)	2	P	
79	MS21042L3	.NUT, SELF-LOCKING (REPLACES NAS679A3)	2	SP	
80	AN970-3	.WASHER	2	SP	
81	AN525-10R9	.SCREW (REPLACED BY 120-220-3P9)	2	P	
81	120-220-3P9	.SCREW (REPLACES AN525-10R9)	2	SP	
82	382XBL	.HANDLE (81245) (REPLACED BY 90-040-1)	1	NP	
82	90-040-1	.HANDLE (REPLACES 382XBL) (REPLACED BY 90-040-5)	1	NP	
82	90-040-5	.HANDLE (REPLACES 90-040-1)	1	SP	
83	HS48172K2215	.PLUG BUTTON (REPLACED BY HS48172K2220 AND 100-046S40B1)	1	NP	
83	HS48172K2220	.PLUG BUTTON (REPLACES HS48172K2215) (REPLACED BY 100-046S40B1)	1	NP	
83	100-046S40B1	.PLUG BUTTON (REPLACES HS48172K2215 AND HS48172K2220)	1	SP	
84	HS51026K2215	.PLUG BUTTON (REPLACED BY HS51026K2220 AND 100-046S48A1)	1	NP	
84	HS51026K2220	.PLUG BUTTON (REPLACES HS51026K2215) (REPLACED BY 100-046S48A1)	1	NP	
84	100-046S48A1	.PLUG BUTTON (REPLACES HS51026K2215 AND HS51026K2220)	1		
85	AN526-832R4	.SCREW (REPLACED BY MS35206-241)	12	NP	
85	MS35206-241	.SCREW (REPLACES AN526-832R4)	12	SP	
86	204-030-853-067	.DOOR, FWD	1	P	
87	204-030-853-069	.DOOR, AFT	1	P	
88	204-030-853-139	.STIFFENER, LH	1	P	
88	204-030-853-140	.STIFFENER, RH	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-4. Door Assembly, Crew (Cont'd)			
89	204-030-853-141	.CLIP, LH	1	P	
89	204-030-853-142	.CLIP, RH	1		
90	204-030-853-157	.GUIDE, LH	1	SP	
90	204-030-853-158	.GUIDE, RH	1	SP	
91	MS21042L06	.NUT (USBL ON 204-030-853-155 AND -156)	4	SP	
92	AN960PD6L	.WASHER (USBL ON 204-030-853-155 AND -156) (REPLACED BY AN960JD6L)	4	P	
92	AN960JD6L	.WASHER (USBL ON 204-030-853-155 AND -156) (REPLACES AN960PD6L) (REPLACED BY NAS1149DN616J)	4	P	
92	NAS1149DN616J	.WASHER (USBL ON 204-030-853-155 AND -156) (REPLACES AN960JD6L)	4	SP	
93	MS35206-228	.SCREW (USBL ON 204-030-853-155 AND -156)	4	SP	
94	204-030-853-159	.GUIDE ASSY, UPPER (USBL ON 204-030-853-155 AND -156)	1	SP	
95	204-030-853-161	.GUIDE ASSY, LWR (USBL ON 204-030-853-155 AND -156)	1	SP	
		NOTE 1: USE 204-030-799-101 WINDOW ASSY, 412-030-353-101 HANDLE ASSY, MS35026-230 SCREWS (4) AND AN960JD6L WASHERS (4) AS A UNIT.			
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		See introduction on availability codes for additional information.			

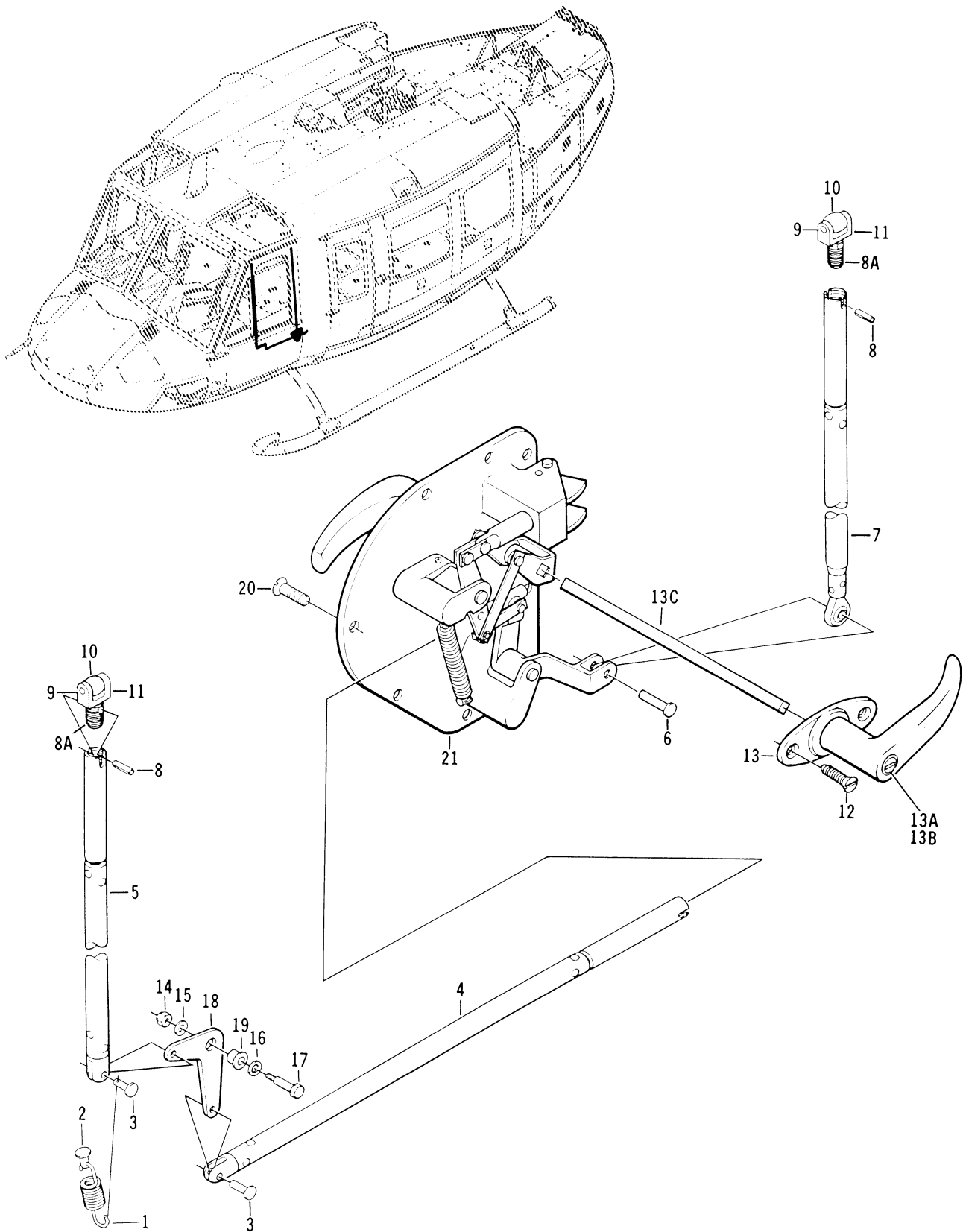


Figure 52-5. Latch installation, crew door

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-5. Latch Installation, Crew Door			
	204-030-500-005	LATCH INSTL, CREW DOOR, LH (SEE FIG. 4 FOR NHA) (REPLACED BY 204-030-500-101)	REF	NP	
	204-030-500-101	LATCH INSTL, CREW DOOR, LH (SEE FIG. 4 FOR NHA) (REPLACES 204-030-500-005)	REF	NP	
	204-030-500-006	LATCH INSTL, CREW DOOR, RH (SEE FIG. 4 FOR NHA) (REPLACED BY 204-030-500-102)	REF	NP	
	204-030-500-102	LATCH INSTL, CREW DOOR, RH (SEE FIG. 4 FOR NHA) (REPLACES 204-030-500-006)	REF	NP	
1	204-030-890-001	.SPRING	1	SP	
2	204-030-893-001	.PIN	1	SP	
3	AN121604	.PIN (REPLACED BY MS20392-1C13)	2	P	
3	MS20392-1C13	.PIN (REPLACES AN121604) (REPLACED BY MS20392-1S13)	2	P	
3	MS20392-1S13	.PIN (REPLACES MS20392-1C13)	2	SP	
4	204-030-483-003	.ROD ASSY, DOOR LATCH	1	SP	
5	204-030-483-001	.ROD ASSY, DOOR LATCH (REPLACED BY 204-030-483-101)	1		
5	204-030-483-101	.ROD ASSY, DOOR LATCH (REPLACES 204-030-483-001)	1		
6	AN121655	.PIN (REPLACED BY MS20392-2C15)	1	P	
6	MS20392-2C15	.PIN (REPLACES AN121655) (REPLACED BY MS20392-2S15)	1	P	
6	MS20392-2S15	.PIN (REPLACES MS20392-2C15)	1	SP	
7	204-030-481-001	.ROD ASSY, DOOR LATCH (REPLACED BY 204-030-481-101)	1	SP	
7	204-030-481-101	.ROD ASSY, DOOR LATCH (REPLACES 204-030-481-001) (REPLACED BY 204-030-481-107)	1		
7	204-030-481-107	.ROD ASSY, DOOR LATCH (REPLACES 204-030-481-101)	1		
8	NAS561P2-6	.PIN	2	SP	
8A	204-030-499-001	.ROLLER ASSY, DOOR (REPLACED BY 204-030-499-005)	2	NP	
8A	204-030-499-005	.ROLLER ASSY, DOOR (REPLACES 204-030-499-001)	2	SP	
9	NAS561-4-10	..PIN (USBL ON 204-030-499-001) (REPLACED BY MS9048-102)	1	P	
9	MS9048-102	..PIN (USBL ON 204-030-499-001) (REPLACES NAS561-4-10) (REPLACED BY NAS561P4-10)	1	P	
9	NAS561P4-10	..PIN (USBL ON 204-030-499-001) (REPLACES MS9048-102)	1	SP	
9	MS9048-102	..PIN (USBL ON 204-030-499-005) (REPLACED BY NAS561P4-10)	1	P	
9	NAS561P4-10	..PIN (USBL ON 204-030-499-005) (REPLACES MS9048-102)	1	SP	
10	204-030-501-001	..ROLLER	1	SP	
11	204-030-499-003	..YOKE (USBL ON 204-030-499-001)	1	NP	
11	204-030-499-007	..YOKE (USBL ON 204-030-499-005)	1		
12	AN505-8R8	.SCREW (REPLACED BY MS35190-253)	2	P	
12	MS35190-253	.SCREW (REPLACES AN505-8R8)	2	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-5. Latch Installation, Crew Door (Cont'd)			
13	AR83-5-0XT4619	.HANDLE ASSY, DOOR	1	SP	
13A	CY15-12T4619	..CYLINDER ASSY, LOCK	1	SP	
13B	AR13-3T4619	..KEY	1	SP	
13C	204-030-485-005	.SPINDLE	1	SP	
14	AN363-632	.NUT (REPLACED BY NAS679A06)	1	NP	
14	NAS679A06	.NUT (REPLACES AN363-632) (REPLACED BY MS21042L06)	1	P	
14	MS21042L06	.NUT (REPLACES NAS679A06)	1	SP	
15	NAS1197-6L	.WASHER	1	SP	
16	NAS1197-8L	.WASHER	1	SP	
17	204-030-861-001	.BOLT	1	SP	
18	204-030-482-001	.BELLCRANK ASSY, LH	1	SP	
18	204-030-482-002	.BELLCRANK ASSY, RH	1	SP	
19	85B4B10-16-12	..BUSHING (REPLACED BY 22-004B10-16-12)	1	NP	
19	22-004B10-16-12	..BUSHING (REPLACES 85B4B10-16-12)	1	SP	
20	AN509-8R7	.SCREW (REPLACED BY MS24694-S4)	9	P	
20	MS24694-S4	.SCREW (REPLACES AN509-8R7)	9	SP	
21	H481-3	.LATCH ASSY, LH (SEE FIG. 6 FOR BREAKDOWN)	1	SP	
		(ALTERNATE PART)			
21	204-030-490-003	.LATCH ASSY, LH	1		
21	H481-4	.LATCH ASSY, RH (SEE FIG. 6 FOR BREAKDOWN)	1	SP	
		(ALTERNATE PART)			
21	204-030-490-004	.LATCH ASSY, RH	1	P	
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		See introduction on availability codes for additional information.			

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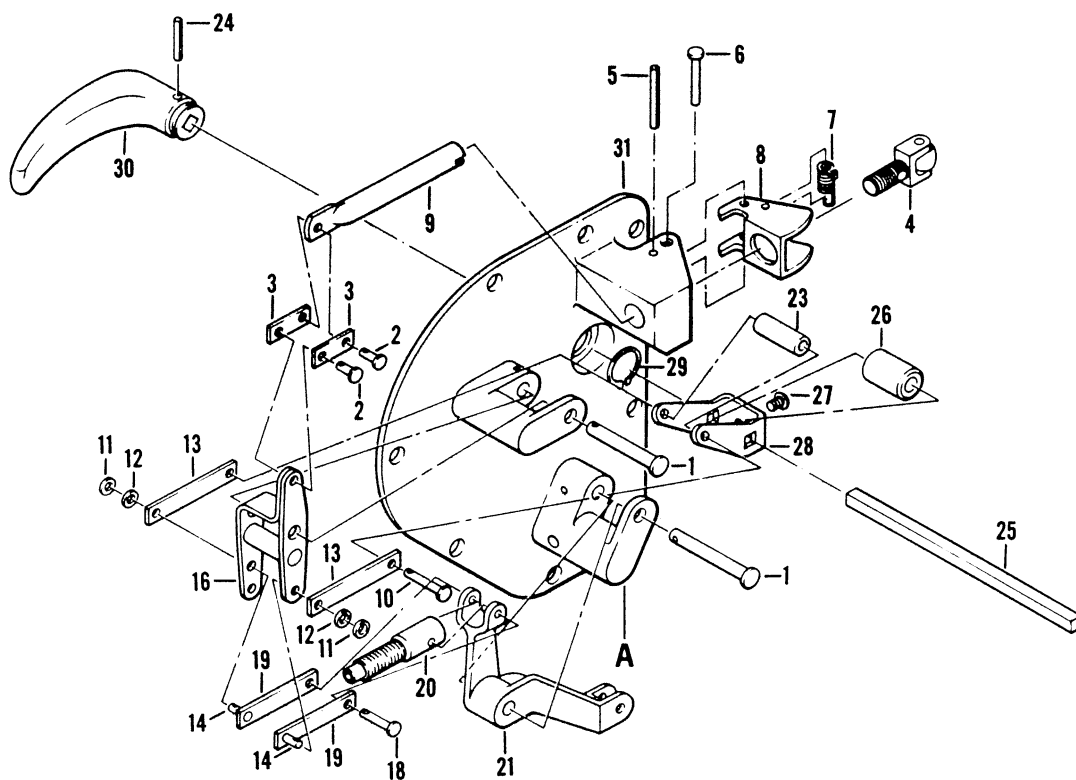
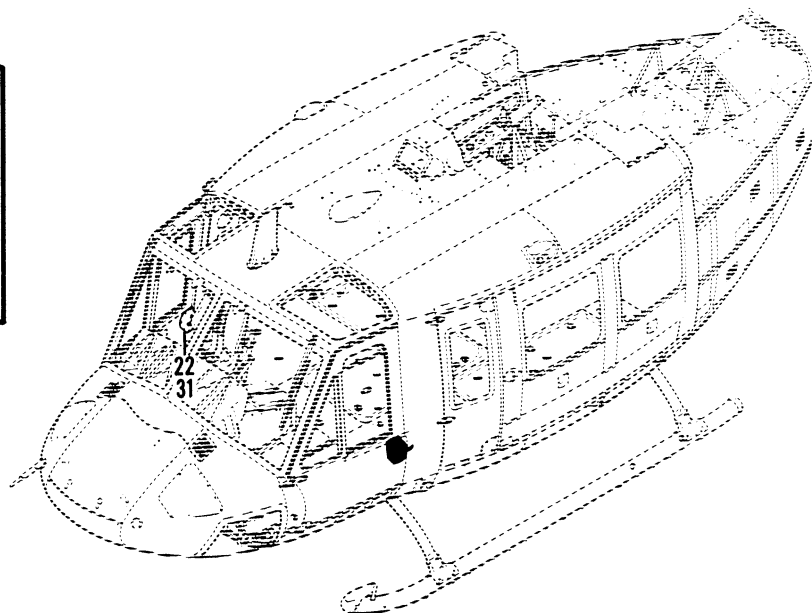
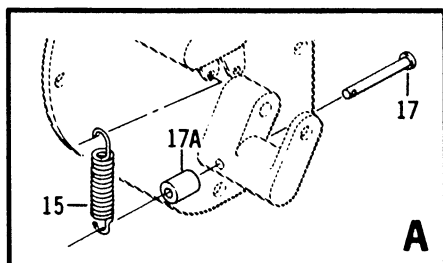
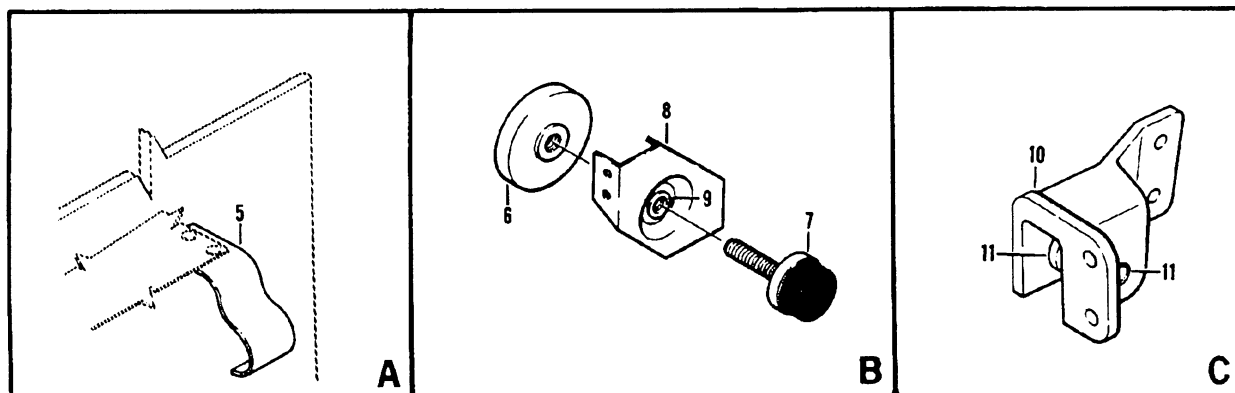
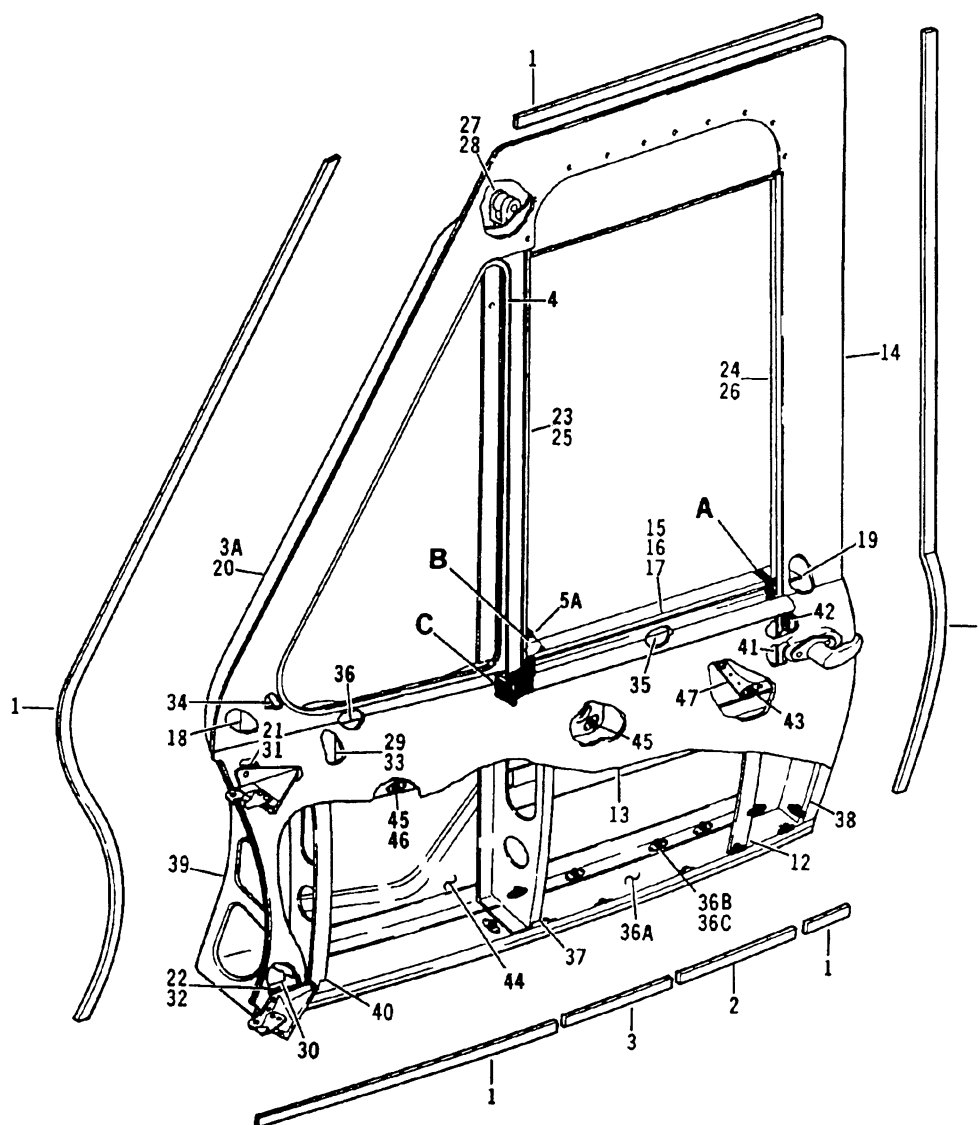


Figure 52-6. Latch assembly

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 52-6. Latch Assembly			
	H481-3	LATCH ASSY, LH (SEE FIG. 5 FOR NHA)	REF	SP	
	H481-4	LATCH ASSY, RH (SEE FIG. 5 FOR NHA)	REF	SP	
1	MS20392-2C45	.PIN (REPLACED BY MS20392-2S45)	2	SP	
1	MS20392-2S45	.PIN (REPLACES MS20392-2C45)	2	SP	
2	MS20392-1C9	.PIN (REPLACED BY MS20392-1S9)	2	P	
2	MS20392-1S9	.PIN (REPLACES MS20392-1C9)	2	SP	
3	104212-5	.LINK	2	SP	
4	MS171436	.PIN (REPLACED BY NAS561C2-8)	1	P	
4	NAS561C2-8	.PIN (REPLACES MS171436)	1	SP	
4	103778-1	.ROLLER ASSY	1	SP	
5	MS171505	.PIN (REPLACED BY NAS561C3-18)	1	P	
5	NAS561C3-18	.PIN (REPLACES MS171505)	1	SP	
6	MS20392-1C39	.PIN (REPLACED BY MS20392-1S39)	1	P	
6	MS20392-1S39	.PIN (REPLACES MS20392-1C39)	1	SP	
7	103788-1	.SPRING	1	SP	
8	103774-1	.CATCH, PRELATCH (REPLACED BY 112126-1)	1	P	
8	112126-1	.CATCH, PRELATCH (REPLACES 103774-1)	1	SP	
9	104209-1	.BOLT	1	SP	
10	MS20392-1C39	.PIN (REPLACED BY MS20392-1S39)	1	P	
10	MS20392-1S39	.PIN (REPLACES MS20392-1C39)	1	SP	
11	AN960C4	.WASHER (REPLACED BY NAS1149CN432R)	2	P	
11	NAS1149CN432R	.WASHER (REPLACES AN960C4)	2	SP	
12	104841-1	.WASHER	2	SP	
13	104212-3	.LINK	2	SP	
14	104218-1	.PIN	2	SP	
15	104213-1	.SPRING SUPPORT	1	SP	
16	104214-1	.LINK ASSY	1	SP	
17	MS20392-2C41	.PIN (REPLACED BY MS20392-2S41)	1	SP	
17	MS20392-2S41	.PIN (REPLACES MS20392-2C41)	1	SP	
17A	HSP119D-312-364	.BUSHING	1	SP	
18	MS20392-1C25	.PIN (REPLACED BY MS20392-1S25)	1	P	
18	MS20392-1S25	.PIN (REPLACES MS20392-1C25)	1	SP	
19	104212-1	.LINK	2	SP	
20	104215-1	.TERMINAL ROD CLEVIS	1	SP	
21	104217-2	.JACKSHAFT, RH	1	SP	
22	104217-1	.JACKSHAFT, LH	1	SP	
23	HSP139-3-812	.BUSHING	1	SP	
24	MS171500	.PIN (REPLACED BY NAS561C3-12)	1	P	
24	NAS561C3-12	.PIN (REPLACES MS171500)	1	SP	
25	104208-3	.SPINDLE	1	SP	
26	104293-1	.SPACER	1	SP	
27	AN502-10-6	.SCREW	1	SP	
28	104210-1	.ARM	1	SP	
29	NAS670-62	.RETAINER (REPLACED BY MS16624-1062)	1	P	
29	MS16624-1062	.RETAINER (REPLACES NAS670-62)	1	SP	
30	104207-1	.HANDLE, LH	1	SP	
30	104207-2	.HANDLE, RH	1	SP	
31	104206-1	.SUPPORT, LH	1	SP	
31	104206-2	.SUPPORT, RH	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C								
		<p>Figure 52-6. Latch Assembly (Cont'd)</p> <table><thead><tr><th>AVAIL CODE</th><th>DEFINITION</th></tr></thead><tbody><tr><td>P</td><td>Procurable</td></tr><tr><td>NP</td><td>Non Procurable</td></tr><tr><td>SP</td><td>Normal Stock/Procurable</td></tr></tbody></table> <p>See introduction on availability codes for additional information.</p>	AVAIL CODE	DEFINITION	P	Procurable	NP	Non Procurable	SP	Normal Stock/Procurable			
AVAIL CODE	DEFINITION												
P	Procurable												
NP	Non Procurable												
SP	Normal Stock/Procurable												

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Figure 52-7. Door assembly, crew

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 52-7. Door Assembly, Crew			
	204-030-853-125	DOOR ASSY, CREW, LH (SEE FIG. 4 FOR NHA)	REF	P	
	204-030-853-126	DOOR ASSY, CREW, RH (SEE FIG. 4 FOR NHA)	REF		
1	204-030-853-127	.SEAL (MAKE FROM 110-070-41)	1	NP	
1	110-070-41	.SEAL	1	SP	
2	204-030-853-113	.SEAL	1		
3	204-030-853-115	.SEAL	1	SP	
3A	140-001-1	.WASHER	75	SP	
4	204-030-459-001	.WINDOW ASSY, LH	1	SP	
4	204-030-459-002	.WINDOW ASSY, RH	1	SP	
5	204-030-797-001	.SPRING	1	SP	
5A	204-030-963-001	.STOP ASSY (REPLACED BY 214-030-748-001)	1	NP	
5A	214-030-748-001	.STOP ASSY (REPLACES 204-030-963-001)	1	SP	
6	204-030-962-001	..KNOB (USBL ON 204-030-963-001)	1		
6	214-030-749-001	..KNOB (USBL ON 214-030-748-001)	1	SP	
7	204-030-961-001	..SCREW (USBL ON 204-030-963-001)	1	SP	
7	214-030-747-001	..SCREW (USBL ON 214-030-748-001)	1	SP	
8	204-030-960-001	..FITTING ASSY (USBL ON 204-030-963-001)	1	SP	
8	204-030-984-001	..BRACKET ASSY (USBL ON 214-030-748-001)	1	SP	
9	22NC2-058	...NUT (REPLACED BY F22NC2-058)	1	NP	
9	F22NC2-058	...NUT (REPLACES 22NC2-058)	1	SP	
	204-030-940-001	.SUPPORT INSTL, LH	1	NP	
	204-030-940-002	.SUPPORT INSTL, RH	1	NP	
10	204-030-939-005	..SUPPORT ASSY, LH	1	SP	
10	204-030-939-002	..SUPPORT ASSY, RH	1	SP	
11	85B4B9-13-12	...BUSHING (REPLACED BY 22-004B9-13-12)	2	NP	
11	22-004B9-13-12	...BUSHING (REPLACES 85B4B9-13-12)	2	SP	
12	204-030-853-087	.STRIP	1		
13	204-030-853-037	.SKIN, LOWER, LH	1		
13	204-030-853-038	.SKIN, LOWER, RH	1	P	
14	204-030-853-039	.SKIN, UPPER, LH	1		
14	204-030-853-040	.SKIN, UPPER, RH	1		
15	204-030-853-093	.WIPER	2	SP	
16	204-030-853-091	.RETAINER	1	SP	
17	204-030-853-089	.RETAINER, LH	1	SP	
17	204-030-853-090	.RETAINER, RH	1	SP	
18	204-030-853-057	.CLIP, LH	1		
18	204-030-853-058	.CLIP, RH	1		
19	204-030-853-071	.CLIP, LH	1	P	
19	204-030-853-072	.CLIP, RH	1		
20	204-030-853-023	.FRAME, LH	1		
20	204-030-853-024	.FRAME, RH	1		
21	204-030-853-051	.BRACKET, UPPER, LH	1	P	
21	204-030-853-052	.BRACKET, UPPER, RH	1	P	
22	204-030-853-053	.BRACKET, LOWER, LH	1	SP	
22	204-030-853-054	.BRACKET, LOWER, RH	1	SP	
23	204-030-853-097	.CHANNEL, FWD, LH (FELT)	1	SP	
23	204-030-853-098	.CHANNEL, FWD, RH (FELT)	1	SP	
24	204-030-853-099	.CHANNEL, AFT, LH (FELT)	1	SP	
24	204-030-853-100	.CHANNEL, AFT, RH (FELT)	1	SP	
25	204-030-458-001	.RETAINER, LH	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-7. Door Assembly, Crew (Cont'd)			
25	204-030-458-002	.RETAINER, RH	1	SP	
26	204-030-458-003	.RETAINER, LH	1		
26	204-030-458-004	.RETAINER, RH	1	P	
27	204-030-853-009	.GUIDE ASSY, FWD, LH	1	SP	
27	204-030-853-010	.GUIDE ASSY, FWD, RH	1	SP	
28	204-030-853-011	.GUIDE ASSY, AFT, LH	1	SP	
28	204-030-853-012	.GUIDE ASSY, AFT, RH	1	SP	
29	204-030-853-055	.ANGLE, LH	1		
29	204-030-853-056	.ANGLE, RH	1		
30	204-030-853-061	.BLOCK, LOWER, LH	1	P	
30	204-030-853-062	.BLOCK, LOWER, RH	1	P	
31	204-030-853-063	.BLOCK, UPPER, LH	1	P	
31	204-030-853-064	.BLOCK, UPPER, RH	1	P	
32	204-030-853-065	.BLOCK, UPPER, LH	1	P	
32	204-030-853-066	.BLOCK, UPPER, RH	1	P	
33	204-030-853-059	.BLOCK, UPPER	1	P	
34	204-030-853-035	.GUSSET, LH	1		
34	204-030-853-036	.GUSSET, RH	1		
35	204-030-853-025	.SILL, AFT, LH	1	P	
35	204-030-853-027	.SILL, AFT, RH	1	P	
36	204-030-853-029	.SILL, FWD, LH	1	SP	
36	204-030-853-031	.SILL, FWD, RH	1		
36A	204-030-853-129	.SILL ASSY	1	P	
36A	204-030-853-130	.SILL ASSY	1	SP	
36B	AN525-832R6	..SCREW (REPLACED BY 120-220-832P6)	12	P	
36B	120-220-832P6	..SCREW (REPLACES AN525-832R6)	12	SP	
36C	NAS697A08	..NUTPLATE (REPLACED BY MS21069L08)	12	P	
36C	MS21069L08	..NUTPLATE (REPLACES NAS697A08)	12	SP	
37	204-030-853-121	.BULKHEAD, LH	1		
37	204-030-853-123	.BULKHEAD, RH	1	P	
38	204-030-853-013	.BULKHEAD, AFT, LH	1	P	
38	204-030-853-014	.BULKHEAD, AFT, RH	1	P	
39	204-030-853-021	.BULKHEAD, FWD, LH	1	P	
39	204-030-853-022	.BULKHEAD, FWD, RH	1	P	
40	204-030-853-019	.BULKHEAD, LH	1	P	
40	204-030-853-020	.BULKHEAD, RH	1	P	
41	204-030-853-033	.DOUBLER, LH	1	P	
41	204-030-853-034	.DOUBLER, RH	1	P	
42	NAS696A08	.NUTPLATE (REPLACED BY MS21071L08)	1	P	
42	MS21071L08	.NUTPLATE (REPLACES NAS696A08)	1	SP	
		(ALTERNATE PART)			
42	MS21061L08	.NUTPLATE	1	SP	
43	NAS697A08	.NUTPLATE (REPLACED BY MS21069L08)	8	P	
43	MS21069L08	.NUTPLATE (REPLACES NAS697A08)	8	SP	
		(ALTERNATE PART)			
43	MS21075L08	.NUTPLATE (REPLACED BY MS21075L08N)	1	P	
43	MS21075L08N	.NUTPLATE (REPLACES MS21075L08)	1	SP	
44	204-030-853-005	.WEB ASSY, LH	1	P	
44	204-030-853-109	.WEB ASSY, RH	1		
45	MS21069L08K	..NUTPLATE (USBL ON 204-030-853-109)	12	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
46	MS21069L08	Figure 52-7. Door Assembly, Crew (Cont'd)	6	SP	
47	204-030-853-043	..NUTPLATE (USBL ON 204-030-853-005)DOUBLER, INBD AVAIL CODE DEFINITION P Procurable NP Non Procurable SP Normal Stock/Procurable See introduction on availability codes for additional information.	1	P	

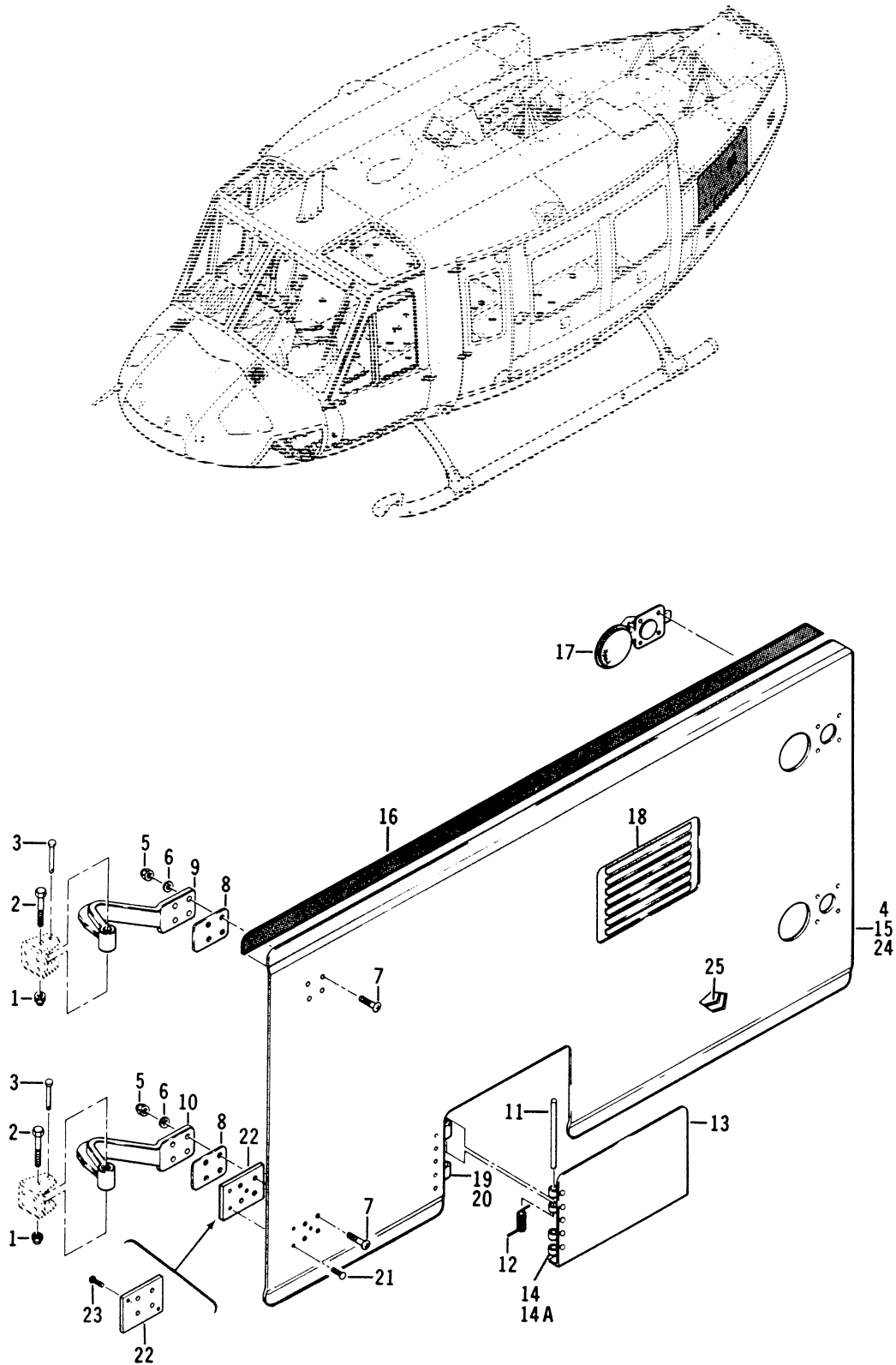


Figure 52-8. Door Installation

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-8. Door installation			
	205-030-028-001	DOOR INSTL, LH	1		
	205-030-028-031	DOOR INSTL, RH	1		
1	NAS679A3	.NUT (REPLACED BY MS21042L3)	2		
1	MS21042L3	.NUT (REPLACES NAS679A3)	2		
2	AN3-15A	.BOLT	2		
3	MS20392-1-41	.PIN (REPLACED BY MS20392-1C41)	2		
3	MS20392-1C41	.PIN (REPLACES MS20392-1-41)	2		
4	205-030-028-003	.DOOR ASSY, LH (REPLACED BY 205-030-028-041 AND . . . -103)	1		
4	205-030-028-041	.DOOR ASSY, LH (REPLACES 205-030-028-003) (REPLACED BY 205-030-028-103)	1		
4	205-030-028-103	.DOOR ASSY, LH (REPLACES 205-030-028-003 AND -041)	1		
4	205-030-028-033	.DOOR ASSY, RH (REPLACED BY 205-030-028-045 AND . . . -104)	1		
4	205-030-028-045	.DOOR ASSY, RH (REPLACES 205-030-028-033) (REPLACED BY 205-030-028-104)	1		
4	205-030-028-104	.DOOR ASSY, RH (S/N 31271 THRU SUB) (REPLACES 205-030-028-033 AND -045)	1		
5	NAS679A3	..NUT (REPLACED BY MS21042L3) (USBL ON 205-030-028-003, -033, -041 AND -045)	8		
5	MS21042L3	..NUT (REPLACES NAS679A3) (USBL ON 205-030-028-003, -033, -041 AND -045)	8		
6	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	8		
6	AN960JD10L	..WASHER (REPLACES AN960PD10L)	8		
7	AN509-10R12	..SCREW (REPLACED BY MS24694S54) (USBL ON 205-030-028-003 AND -033)	8		
7	MS24694S54	..SCREW (REPLACES AN509-10R12) (USBL ON 205-030-028-003 AND -033)	8		
7	AN525-10R14	..SCREW (USBL ON 205-030-028-041, AND 045)	8		
7	MS24694-56	..SCREW (REPLACED BY MS24694-S56) (USBL ON 205-030-028-103 AND -104)	8		
7	MS24694-S56	..SCREW (REPLACES MS24694-56) (USBL ON 205-030-028-103 AND -104)	8		
8	205-030-454-001	..SHIM (REPLACED BY 120-062-1)	2		
8	120-062-1	..SHIM (REPLACES 205-030-454-001)	2		
9	205-030-033-001	..HINGE, UPPER, LH	1		
9	205-030-033-002	..HINGE, UPPER, RH	1		
10	205-030-033-002	..HINGE, LOWER, LH	1		
10	205-030-033-001	..HINGE, LOWER, RH	1		
11	AN253-2-275	..PIN (REPLACED BY MS20253P2-275)	1		
11	MS20253P2-275	..PIN (REPLACES AN253-2-275) (ALTERNATE PART)	1		
11	MS20253P2	..PIN (REPLACED BY MS20253P2-7200)	1		
11	MS20253P2-7200	..PIN (REPLACES MS20253P2)	1		
12	205-030-353-001	..SPRING (REPLACED BY 120-128-1)	1		
12	120-128-1	..SPRING (REPLACES 205-030-353-001)	1		
13	205-030-028-005	..DOOR ASSY, LH	1		
13	205-030-028-006	..DOOR ASSY, RH	1		
14	205-030-028-027	...HINGE HALF	1		

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-8. Door installation (Cont'd)			
14A	205-030-028-023	...SPACER	1		
15	205-030-028-007	..DOOR ASSY (USBL ON 205-030-028-003)	1		
15	205-030-028-043	..DOOR ASSY, LH (USBL ON 205-030-028-041)	1		
15	205-030-028-101	..DOOR ASSY, LH (USBL ON 205-030-028-103)	1		
15	205-030-028-035	..DOOR ASSY (USBL ON 205-030-028-033)	1		
15	205-030-028-047	..DOOR ASSY, RH (USBL ON 205-030-028-041)	1		
15	205-030-028-102	..DOOR ASSY, RH (USBL ON 205-030-028-104)	1		
16	205-030-028-029	...SEAL (MAKE FROM 110-023-1)	1		
16	110-023-1	...SEAL	1		
17	H605S063A123	...LATCH (REPLACED BY 90-030-06A3) (USBL ON 205-030-028-007, -035, -043 AND -047)	2		
17	90-030-06A3	...LATCH (REPLACES H605S063A123) (USBL ON 205-030-028-007, -035, -043 AND -047)	2		
17	90-030-06A3	...LATCH (USBL ON 205-030-028-101 AND -102)	2		
18	205-030-034-001	...LOUVER, LH	1		
18	205-030-034-001	...LOUVER, RH	2		
19	205-030-028-025	...HINGE	1		
20	205-030-028-023	...SPACER	1		
21	MS21318-21	...SCREW (REPLACED BY MS21318-20) (USBL ON 205-030-028-007, -035, -043 AND -047)	6		
21	MS21318-20	...SCREW (REPLACES MS21318-21) (USBL ON 205-030-028-007, -035, -043 AND -047)	6		
22	205-030-035-001	...SPACER (USBL ON 205-030-028-007 AND -035)	2		
22	205-030-035-007	...SPACER (USBL ON 205-030-028-043 AND -047)	2		
22	205-030-035-101	...SPACER (USBL ON 205-030-028-101 AND -102)	2		
23	MS21318-20	...SCREW (USBL ON 205-030-028-101 AND -102)	4		
24	205-030-028-053	...SKIN, OUTER, LH	1		
24	205-030-028-055	...SKIN, OUTER, RH	1		
25	205-030-028-059	...SKIN, INNER, LH	1		
25	205-030-028-060	...SKIN, INNER, RH	1		

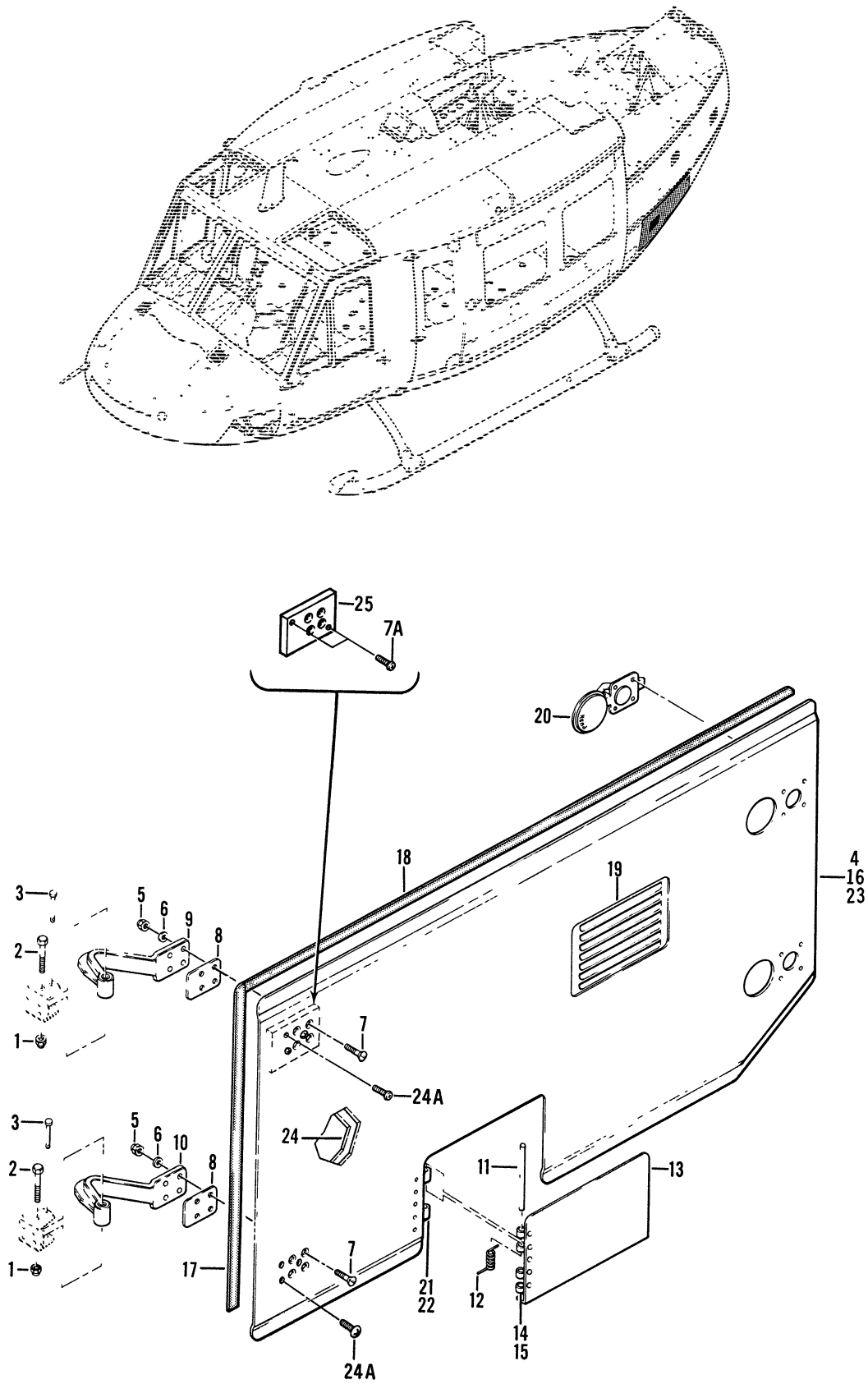


Figure 52-9. Door installation

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-9. Door installation			
	205-030-029-001	DOOR INSTL, LH	1		
1	NAS679A3	.NUT (REPLACED BY MS21042L3)	2		
1	MS21042L3	.NUT (REPLACES NAS679A3)	2	1	
2	AN3-15A	.BOLT	2	1	
3	MS20392-1-41	.PIN (REPLACED BY MS20392-1C41)	2	0	
3	MS20392-1C41	.PIN (REPLACES MS20392-1-41) (REPLACED BY MS20392-1S41)	2		
3	MS20392-1S41	.PIN (REPLACES MS20392-1C41)	2	1	
4	205-030-029-003	.DOOR ASSY (REPLACED BY 205-030-029-009 AND -103) . .	1	0	
4	205-030-029-009	.DOOR ASSY (REPLACES 205-030-029-003) (REPLACED . . . BY 205-030-029-103)	1	0	
4	205-030-029-103	.DOOR ASSY (REPLACES 205-030-029-003 AND -009)	1		
5	NAS679A3	.NUT (REPLACED BY MS21042L3)	8		
5	MS21042L3	.NUT (REPLACES NAS679A3)	8	1	
6	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	8		
6	AN960JD10L	.WASHER (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	8		
6	NAS1149D0332J	.WASHER (REPLACES AN960JD10L)	8		
7	AN509-10R12	.SCREW (USBL ON 205-030-029-003) (REPLACED BY MS24694S54)	8		
7	MS24694S54	.SCREW (USBL ON 205-030-029-003) (REPLACES AN509-10R12) (REPLACED BY MS24694-S54)	8	1	
7	MS24694-S54	.SCREW (USBL ON 205-030-029-003) (REPLACES MS24694S54)	8	1	
7	AN525-10R14	.SCREW (USBL ON 205-030-029-009)	8	1	
7	MS24694-S56	.SCREW (USBL ON 205-030-029-103)	8	1	
7A	MS21318-20	.SCREW (USBL ON 205-030-029-103)	4	6	
8	205-030-454-001	.SHIM (REPLACED BY 120-062-1)	2		
8	120-062-1	.SHIM (REPLACES 205-030-454-001)	2	1	
9	205-030-033-003	.HINGE, UPPER	1	1	
10	205-030-033-005	.HINGE, LOWER	1	1	
11	AN253-2-275	.PIN, HINGE (REPLACED BY MS20253P2-275)	1		
11	MS20253P2-275	.PIN, HINGE (REPLACES AN253-2-275) (REPLACED BY . . . MS20253P2-7200)	1	6	
11	MS20253P2-7200	.PIN, HINGE (REPLACES MS20253P2-275)	1	1	
12	205-030-353-001	.SPRING (REPLACED BY 120-128-1)	1	0	
12	120-128-1	.SPRING (REPLACES 205-030-353-001)	1	1	
13	205-030-029-005	.DOOR ASSY	1	1	
14	205-030-029-033	.HINGE HALF	1		
15	205-030-029-025	.SPACER	1	1	
16	205-030-029-007	.DOOR ASSY (USBL ON 205-030-029-003)	1	0	
16	205-030-029-011	.DOOR ASSY (USBL ON 205-030-029-009)	1	0	
16	205-030-029-101	.DOOR ASSY (USBL ON 205-030-029-103)	1		
17	205-030-029-027	.SEAL (MAKE FROM 110-023-1)	1		
17	110-023-1	.SEAL	1		
18	205-030-029-029	.SEAL (MAKE FROM 110-023-6)	1	0	
18	110-023-6	.SEAL	1		
19	205-030-034-001	.LOUVER	1	6	
20	90-030-06A3	.LATCH (USBL ON 205-030-029-007 AND -011) (REPLACED BY 90-030-06A6)	2	1	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-9. Door installation (Cont'd)			
20	90-030-06A6	...LATCH (REPLACES 90-030-06A3)	2		
21	205-030-029-031	...HINGE HALF	1	1	
22	205-030-029-025	...SPACER	1	1	
23	205-030-029-015	...SKIN, OUTER (USBL ON 205-030-029-007)	1		
23	205-030-029-035	...SKIN, OUTER (USBL ON 205-030-029-011 AND -101) . .	1		
24	205-030-029-017	...SKIN, INNER (USBL ON 205-030-029-007)	1		
24	205-030-029-037	...SKIN, INNER (USBL ON 205-030-029-011 AND -101) . .	1		
24A	MS21318-21	...SCREW (USBL ON 205-030-029-007 AND -011) (REPLACED BY MS21318-20)	6	6	
24A	MS21318-20	...SCREW (USBL ON 205-030-029-007 AND -011) (REPLACES MS21318-21)	6	6	
25	205-030-035-001	...SPACER (USBL ON 205-030-029-007)	2	6	
25	205-030-035-007	...SPACER (USBL ON 205-030-029-011)	2		
25	205-030-035-101	...SPACER (USBL ON 205-030-029-101)	2		

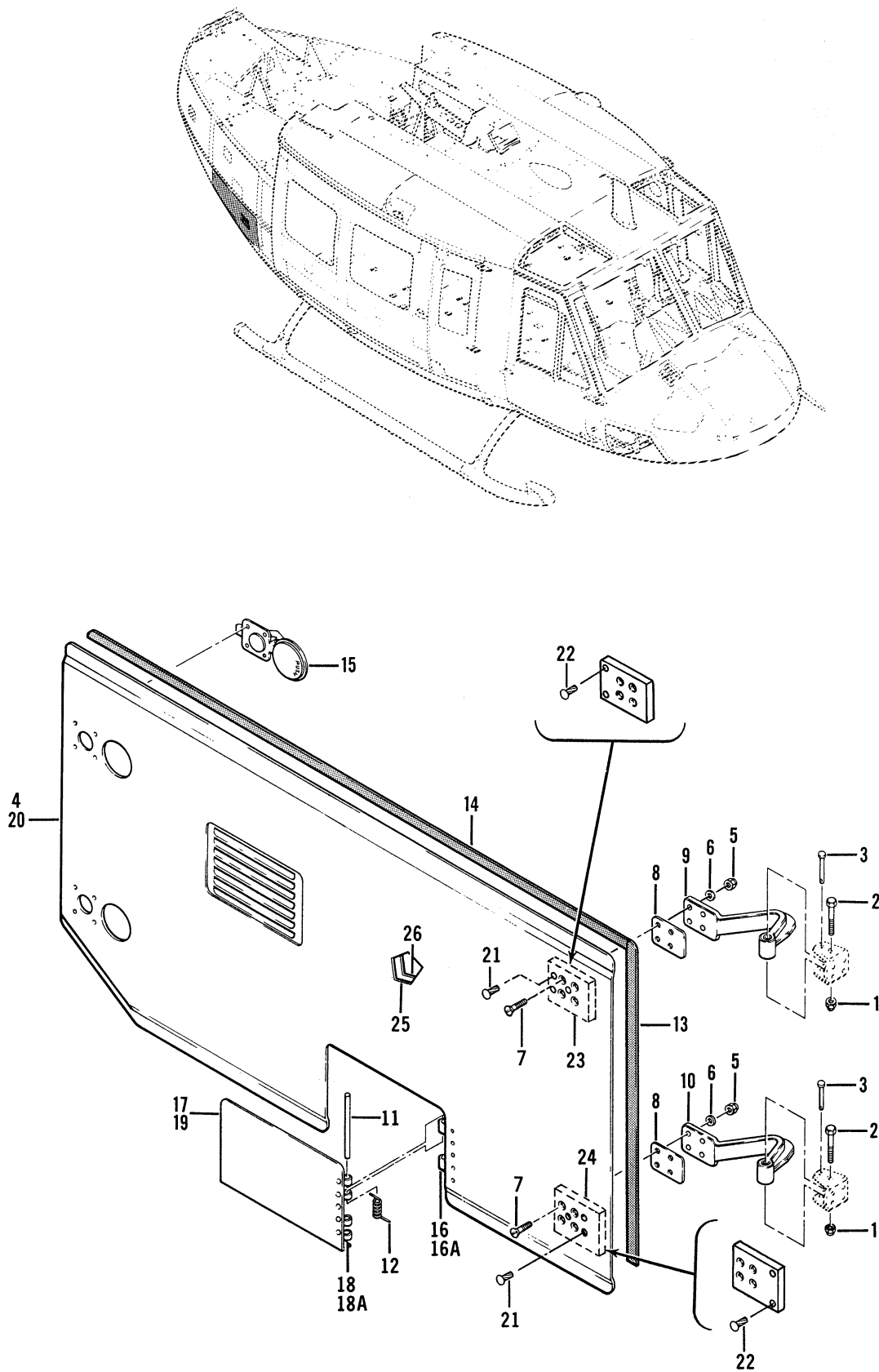
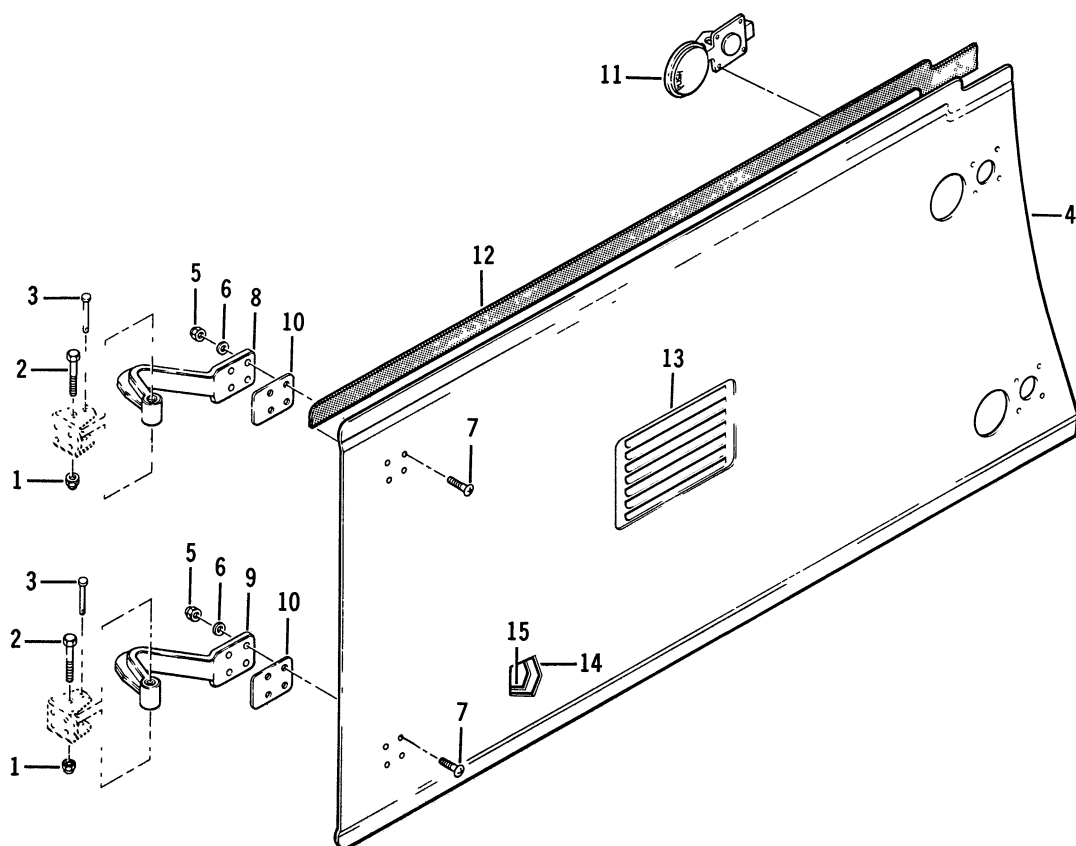
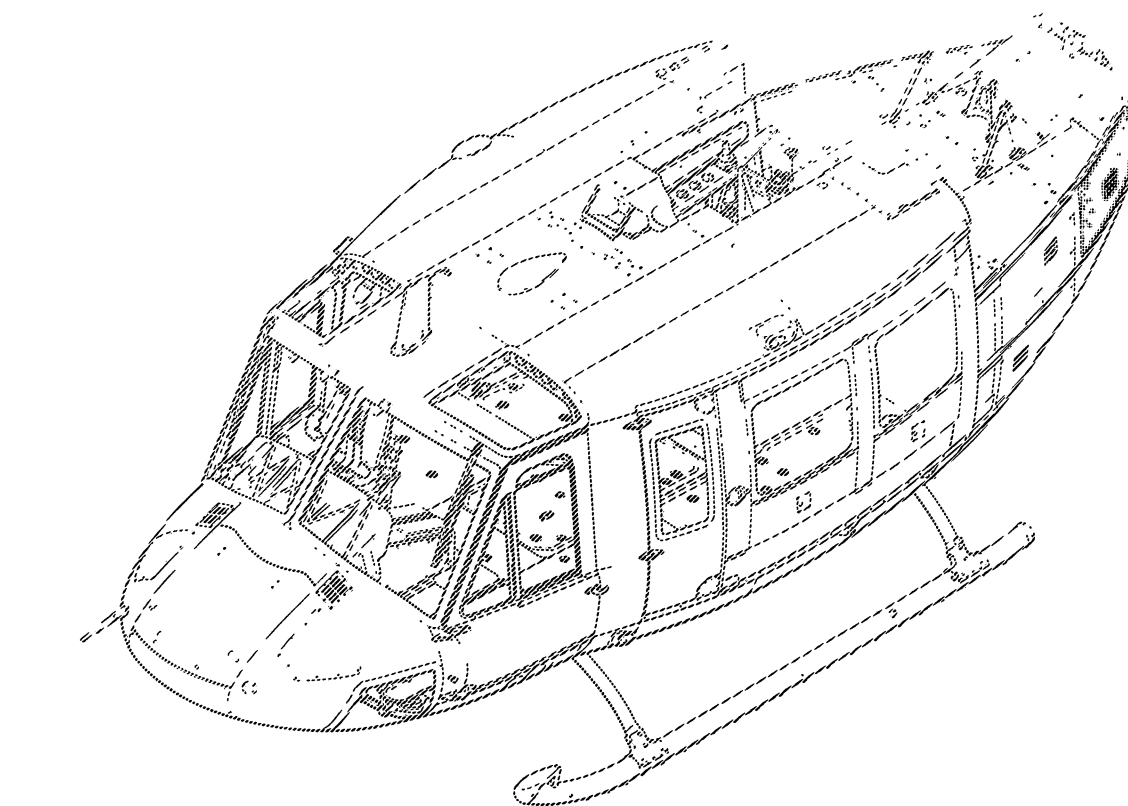


Figure 52-10. Door Installation

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-10. Door installation			
	205-030-031-001	DOOR INSTL, RH	1		
1	NAS679A3	.NUT (REPLACED BY MS21042L3)	2		
1	MS21042L3	.NUT (REPLACES NAS679A3)	2		
2	AN3-15A	.BOLT	2		
3	MS20392-1C41	.PIN (REPLACED BY MS20392-1S41)	2		
3	MS20392-1S41	.PIN (REPLACES MS20392-1C41)	2		
4	205-030-031-003	.DOOR ASSY (REPLACED BY 205-030-031-009 AND -103) . .	1		
4	205-030-031-009	.DOOR ASSY (REPLACES 205-030-031-003) (REPLACED . .	1		
		BY 205-030-031-103)			
4	205-030-031-103	.DOOR ASSY (REPLACES 205-030-031-003 AND -009)	1		
5	NAS679A3	..NUT (REPLACED BY MS21042L3)	8		
5	MS21042L3	..NUT (REPLACES NAS679A3)	8		
6	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	8		
6	AN960JD10L	..WASHER (REPLACES AN960PD10L)	8		
7	AN509-10R12	..SCREW (REPLACED BY MS24694S54) (USBL ON	8		
		205-030-031-003)			
7	MS24694S54	..SCREW (REPLACES AN509-10R12) (USBL ON	8		
		205-030-031-003)			
7	AN525-10R14	..SCREW (USBL ON 205-030-031-009)	8		
7	MS24694-56	..SCREW (REPLACED BY MS24694-S56) (USBL ON	8		
		205-030-031-103)			
7	MS24694-S56	..SCREW (REPLACES MS24694-56) (USBL ON	8		
		205-030-031-103)			
8	205-030-454-001	..SHIM (USBL ON 205-030-031-003 AND -009)	2		
		(REPLACED BY 120-062-1)			
8	120-062-1	..SHIM (REPLACES 205-030-454-001)	2		
9	205-030-033-009	..HINGE, UPPER	1		
10	205-030-033-007	..HINGE, LOWER	1		
11	MS20253-2-275	..PIN (REPLACED BY MS20253P2-275)	1		
11	MS20253P2-275	..PIN (REPLACES MS20253-2-275)	1		
12	205-030-353-001	..SPRING	1		
12	120-128-1	..SPRING	1		
13	205-030-031-037	..SEAL (MAKE FROM 110-023-1)	1		
13	110-023-1	..SEAL	1		
14	205-030-031-035	..SEAL (MAKE FROM 110-023-1)	1		
14	110-023-1	..SEAL	1		
15	H605S063A123	..LATCH (REPLACED BY 90-030-06A3) (USBL ON	2		
		205-030-031-003 AND -009)			
15	90-030-06A3	..LATCH (REPLACES H605S063A123) (USBL ON	2		
		205-030-031-003 AND -009)			
15	90-030-06A3	..LATCH (USBL ON 205-030-031-103)	2		
16	205-030-031-033	..HINGE HALF	1		
16A	205-030-031-025	..SPACER	1		
17	205-030-031-007	..DOOR ASSY	1		
18	205-030-031-031	..HINGE HALF	1		
18A	205-030-031-025	..SPACER	1		
19	205-030-031-027	..DOOR	1		
20	205-030-031-005	..DOOR ASSY (USBL ON 205-030-031-003)	1		
20	205-030-031-011	..DOOR ASSY (USBL ON 205-030-031-009)	1		
20	205-030-031-101	..DOOR ASSY (USBL ON 205-030-031-103)	1		

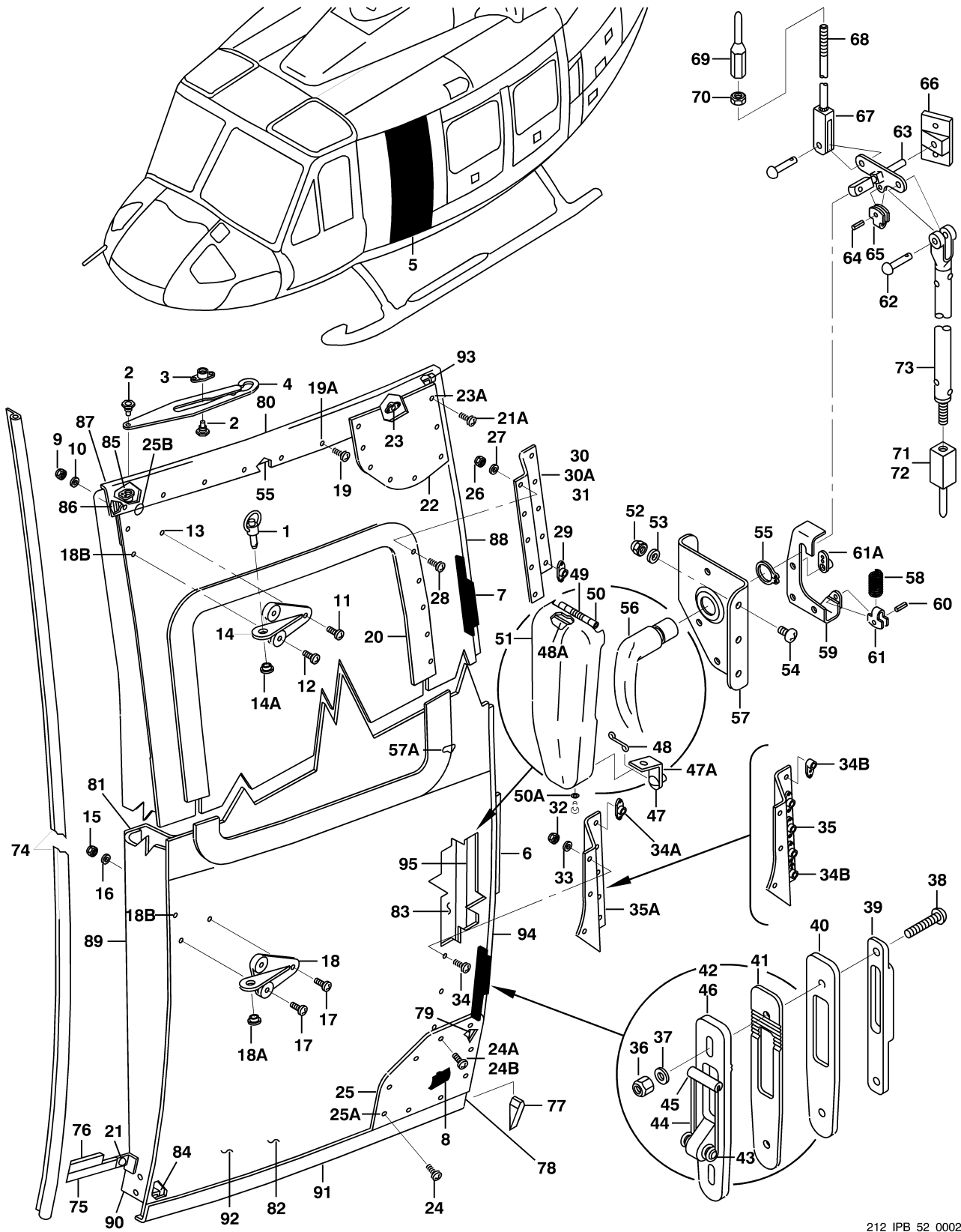
(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-10. Door installation (Cont'd)			
21	MS21318-21	...SCREW (REPLACED BY MS21318-20) (USBL ON 205-030-031-005 AND -011)	6		
21	MS21318-20	...SCREW (REPLACES MS21318-21) (USBL ON 205-030-031-005 AND -011)	6		
22	MS21318-20	...SCREW (USBL ON 205-030-031-101)	4		
23	205-030-035-003	...SPACER (USBL ON 205-030-031-005)	1		
23	205-030-035-011	...SPACER (USBL ON 205-030-031-011)	1		
23	205-030-035-101	...SPACER (USBL ON 205-030-031-101)	1		
24	205-030-035-005	...SPACER (USBL ON 205-030-031-005)	1		
24	205-030-035-009	...SPACER (USBL ON 205-030-031-011)	1		
24	205-030-035-103	...SPACER (USBL ON 205-030-031-101)	1		
25	205-030-031-017	...SKIN, OUTER (USBL ON 205-030-031-005)	1		
25	205-030-031-039	...SKIN, OUTER (USBL ON 205-030-031-011 AND -101) . .	1		
26	205-030-031-023	...SKIN, INNER (USBL ON 205-030-031-005)	1		
26	205-030-031-041	...SKIN, INNER (USBL ON 205-030-031-011 AND -101) . .	1		



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Figure 52-10A. Door installation

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-10A. Door Installation			
	205-030-030-007	DOOR INSTL, LH (SEE FIG. 25 FOR NHA)	REF		
	205-030-030-008	DOOR INSTL, RH (SEE FIG. 25 FOR NHA)	REF		
1	NAS679A3	.NUT (REPLACED BY MS21042L3)	2		
1	MS21042L3	.NUT (REPLACES NAS679A3)	2		
2	AN3-15A	.BOLT	2		
3	MS20392-1S41	.PIN	2		
4	205-030-030-029	.DOOR ASSY, LH (S/N 33001 THRU 33072) (REPLACED BY . . 205-030-030-103)	1		
4	205-030-030-103	.DOOR ASSY, LH (REPLACES 205-030-030-029)	1		
4	205-030-030-030	.DOOR ASSY, RH (S/N 33001 THRU 33072) (REPLACED BY . . 205-030-030-104)	1		
4	205-030-030-104	.DOOR ASSY, RH (REPLACES 205-030-030-030)	1		
5	NAS679A3	..NUT (REPLACED BY MS21042L3)	8		
5	MS21042L3	..NUT (REPLACES NAS679A3)	8		
6	AN960PD10L	..WASHER (REPLACED BY AN960JD10L) (USBL ON 205-030-030-029 AND -030)	8		
6	AN960JD10L	..WASHER (REPLACES AN960PD10L) (USBL ON 205-030-030-029 AND -030)	8		
6	140-006-4	..WASHER (USBL ON 205-030-030-103 AND -104)	8		
6	205-030-030-115	..WASHER (USBL ON 205-030-030-103 AND -104)	8		
7	AN525-10R10	..SCREW (USBL ON 205-030-030-029 AND -030)	8		
7	MS24694S52	..SCREW (REPLACED BY MS24694-S52) (USBL ON 205-030-030-103 AND -104)	8		
7	MS24694-S52	..SCREW (REPLACES MS24694S52) (USBL ON 205-030-030-103 AND -104)	8		
8	205-030-033-016	..HINGE, LH UPPER	1		
8	205-030-033-018	..HINGE, RH UPPER	1		
9	205-030-033-015	..HINGE, LH LOWER	1		
9	205-030-033-017	..HINGE, RH LOWER	1		
10	120-062-1	..SHIM	4		
11	90-030-06A3	..LATCH	2		
12	205-030-030-027	..SEAL	1		
	205-030-030-031	..DOOR ASSY, LH (USBL ON 205-030-030-029)	1		
	205-030-030-101	..DOOR ASSY, LH (USBL ON 205-030-030-103)	1		
	205-030-030-032	..DOOR ASSY, RH (USBL ON 205-030-030-030)	1		
	205-030-030-102	..DOOR ASSY, RH (USBL ON 205-030-030-104)	1		
13	205-030-034-001	...LOUVER	1		
14	205-030-030-033	...SKIN, LH OUTER	1		
14	205-030-030-034	...SKIN, RH OUTER	1		
15	205-030-030-035	...SKIN, LH INNER	1		
15	205-030-030-036	...SKIN, RH INNER	1		



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Figure 52-11. Panel Installation

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-11. Panel Installation			
	205-030-306-007	PANEL INSTL, LH (S/N 30504 THRU 31311, 35001 THRU 35102).....	1	NP	
	205-030-306-103	PANEL INSTL, LH (S/N 35103 THRU SUB)	1	NP	
	205-030-306-008	PANEL INSTL, RH (S/N 30504 THRU 31311, 35001 THRU 35102).....	1	NP	
	205-030-306-104	PANEL INSTL, RH (S/N 35103 THRU SUB)	1	NP	
1	NAS1353DC7C05	.PIN (REPLACES BY NAS1353DC7C05D)	2	P	
1	NAS1353DC7C05D	.PIN (REPLACES NAS1353DC7C05)	2	SP	
2	205-030-016-001	.PIVOT, SHOULDER, LH	2	SP	
3	NAS697A3	.NUTPLATE (REPLACES BY MS21069L3)	1	P	
3	MS21069L3	.NUTPLATE (REPLACES NAS697A3)	1	SP	
4	205-030-303-001	.SPRING, LH	1	SP	
5	205-031-423-005	.PANEL ASSY, LH (S/N 30504 THRU 31311, 35001 THRU 35102) (REPLACES BY 412-030-029-101).....	1	NP	
5	412-030-029-101	.PANEL ASSY, LH (REPLACES 205-031-423-005)	1	P	
5	205-031-423-006	.PANEL ASSY, RH (S/N 30504 THRU 31311, 35001 THRU 35102) (REPLACES BY 412-030-029-102).....	1	NP	
5	412-030-029-102	.PANEL ASSY, RH (REPLACES 205-031-423-006)	1	P	
6	205-031-423-079	..SEAL, LH (USBL ON 205-031-423-005) (MAKE FROM 110-031-2)	1	P	
6	110-031-2	..SEAL, LH (USBL ON 205-031-423-005)	1	SP	
6	412-030-029-131	..SEAL, LH (USBL ON 412-030-029-101) (MAKE FROM 110-031-2)	1	NP	
6	110-031-2	..SEAL, LH (USBL ON 412-030-029-101)	1	SP	
6	205-031-423-080	..SEAL, RH (USBL ON 205-031-423-006) (MAKE FROM 110-031-2)	1	NP	
6	110-031-2	..SEAL, RH (USBL ON 205-031-423-006)	1	SP	
6	412-030-029-132	..SEAL, RH (USBL ON 412-030-029-102) (MAKE FROM 110-031-2)	1	NP	
6	110-031-2	..SEAL, RH (USBL ON 412-030-029-102)	1	SP	
7	205-031-423-077	..RETAINER, LH	1		
7	205-031-423-078	..RETAINER, RH	1	SP	
8	205-031-423-019	..GUIDE, LH (USBL ON 205-031-423-005)	1	SP	
8	412-030-029-125	..GUIDE, LH (USBL ON 412-030-029-101)	1		
8	205-031-423-020	..GUIDE, RH (USBL ON 205-031-423-006)	1	SP	
8	412-030-029-126	..GUIDE, RH (USBL ON 412-030-029-102)	1		
9	22K2-02	..NUT (REPLACES BY 90-003-30)	1	NP	
9	90-003-30	..NUT (REPLACES 22K2-02)	1	SP	
10	AN960PD10L	..WASHER (REPLACES BY AN960JD10L)	1	P	
10	AN960JD10L	..WASHER, FLAT (REPLACES AN960PD10L) (REPLACES BY NAS1149D0332J)	1	P	
10	NAS1149D0332J	..WASHER, FLAT (REPLACES AN960JD10L)	1	SP	
11	AN525-10R24	..SCREW	1	SP	
12	AN525-10R9	..SCREW (REPLACES BY 120-220-3P9)	2	P	
12	120-220-3P9	..SCREW (REPLACES AN525-10R9)	2	SP	
13	602D3-118-120	..FASTENER	1	SP	
14	205-031-502-001	..HINGE ASSY, LH	1	SP	
14	205-031-502-002	..HINGE ASSY, RH	1	SP	
14A	75B5-6-3	...BUSHING (REPLACES BY 21-005-6-3)	1	NP	
14A	21-005-6-3	...BUSHING (REPLACES 75B5-6-3)	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-11. Panel Installation (Cont'd)			
15	22K2-02	..NUT (REPLACED BY 90-003-30)	1	NP	
15	90-003-30	..NUT (REPLACES 22K2-02)	1	SP	
16	AN960PD10	..WASHER (REPLACED BY AN960JD10)	1	P	
16	AN960JD10	..WASHER (REPLACES AN960PD10) (REPLACED BY NAS1149D0363J)	1	P	
16	NAS1149D0363J	..WASHER (REPLACES AN960JD10)	1	SP	
17	AN525-10R9	..SCREW (REPLACED BY 120-220-3P9)	3	P	
17	120-220-3P9	..SCREW (REPLACES AN525-10R9)	3	SP	
18	205-031-504-001	..HINGE ASSY, LH (USBL ON 205-031-423-005)	1	SP	
18	412-030-052-101	..HINGE, LH (USBL ON 412-030-029-101)	1	P	
18	205-031-504-002	..HINGE ASSY, RH (USBL ON 205-031-423-006)	1	SP	
18	412-030-052-102	..HINGE, RH (USBL ON 412-030-029-102)	1	P	
18A	22-005-10-10-14	..BUSHING (USBL ON 205-031-504-001 AND -002)	1	SP	
18B	NAS1329S3-80	..RIVNUT, BLIND	4	SP	
19	AN525-10R8	..SCREW (REPLACED BY 120-220-3P8)	9	P	
19	120-220-3P8	..SCREW (REPLACES AN525-10R8)	9	SP	
19A	NAS1329A3-80	..RIVNUT, BLIND	6	SP	
20	205-030-285-001	..WINDOW ASSY, LH (USBL ON 205-031-423-005)	1	SP	
20	412-030-051-101	..WINDOW ASSY, LH (USBL ON 412-030-029-101)	1	P	
20	205-030-285-002	..WINDOW ASSY, RH (USBL ON 205-031-423-006)	1	SP	
20	412-030-051-102	..WINDOW ASSY, RH (USBL ON 412-030-029-102)	1	P	
21	205-031-513-001	..PIN	1	SP	
21A	AN525-10R7	..SCREW (REPLACED BY 120-220-3P7)	9	P	
21A	120-220-3P7	..SCREW (REPLACES AN525-10R7)	9	SP	
22	205-031-423-013	..COVER, LH	1	SP	
22	205-031-423-014	..COVER, RH	1	P	
23	NAS697A3	..NUTPLATE (REPLACED BY MS21069L3)	8	P	
23	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	8	SP	
23A	NAS1329A3K8	..RIVNUT, BLIND	1		
24	MS27039-1-06	..SCREW	8	SP	
24A	MS27039-1-04	..SCREW	1	SP	
24B	AN525-10R7	..SCREW (REPLACED BY 120-220-3P7)	9	P	
24B	120-220-3P7	..SCREW (REPLACES AN525-10R7)	9	SP	
25	205-031-423-015	..COVER, LH	1		
25	205-031-423-016	..COVER, RH	1		
25A	NAS697A3	..NUTPLATE (USBL ON 205-031-423-005 AND -006) (REPLACED BY MS21069L3)	9	P	
25A	MS21069L3	..NUTPLATE (USBL ON 205-031-423-005 AND -006) (REPLACES NAS697A3)	9	SP	
25A	MS21059L3	..NUTPLATE (USBL ON 412-030-029-101 AND -102)	9	SP	
25B	BS10379K1105	..STUD, SNAP (S/N 35059 THRU SUB) (REPLACED BY 120-066-1)	1	NP	
25B	120-066-1	..STUD, SNAP (S/N 35059 THRU SUB) (REPLACES BS10379K1105)	1	SP	
26	NAS679A3	..NUT (REPLACED BY MS21042L3)	5	P	
26	MS21042L3	..NUT, SELF-LOCKING (REPLACES NAS679A3)	5	SP	
27	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	10	P	

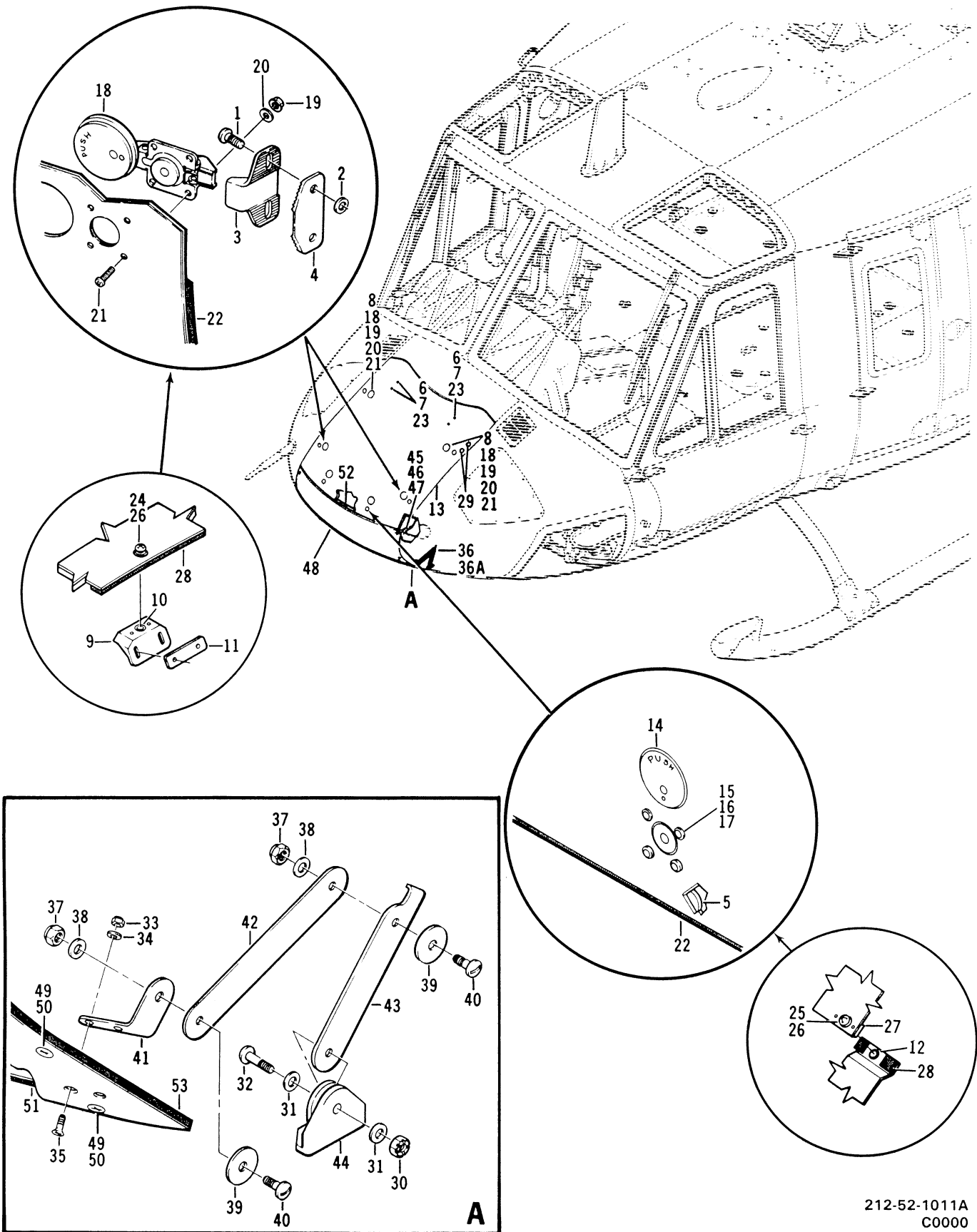
(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-11. Panel Installation (Cont'd)			
27	AN960JD10L	..WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	10	P	
27	NAS1149D0332J	..WASHER, FLAT (REPLACES AN960JD10L)	10	SP	
28	MS27039-1-08	..SCREW	10	SP	
29	NAS697A3	..NUTPLATE (REPLACES BY MS21069L3)	5	P	
29	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	5	SP	
30	205-031-423-009	..COVER ASSY, LH (USBL ON 205-031-423-005)	1	NP	
30	412-030-029-117	..COVER, LH (USBL ON 412-030-029-101)	1	SP	
30	205-031-423-010	..COVER ASSY, RH (USBL ON 205-031-423-006)	1	NP	
30	412-030-029-118	..COVER, RH (USBL ON 412-030-029-102)	1		
30A	140-001-1	...WASHER	2	SP	
31	205-031-423-091	...COVER, LH	1	SP	
31	205-031-423-092	...COVER, RH	1		
32	NAS679A3	..NUT (REPLACED BY MS21042L3)	3	P	
32	MS21042L3	..NUT, SELF-LOCKING (REPLACES NAS679A3)	3	SP	
33	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	9	P	
33	AN960JD10L	..WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	9	P	
33	NAS1149D0332J	..WASHER, FLAT (REPLACES AN960JD10L)	9	SP	
34	MS27039-1-08	..SCREW	9	SP	
34A	NAS697A3	..NUTPLATE (S/N 30504 THRU 31311, 35001 THRU 35032) (REPLACES BY MS21069L3)	6	P	
34A	MS21069L3	..NUTPLATE (S/N 30504 THRU 31311, 35001 THRU 35032) (REPLACES NAS697A3)	6	SP	
34B	MS21071-3	..NUTPLATE (S/N 35033 THRU SUB) (REPLACES BY MS21071L3)	2	P	
34B	MS21071L3	..NUTPLATE (S/N 35033 THRU SUB) (REPLACES MS21071-3)	2	SP	
35	MS21069L3	..NUTPLATE (S/N 35033 THRU SUB)	4	SP	
35A	205-031-423-093	..COVER, LH (USBL ON 205-031-423-005)	1		
35A	412-030-029-119	..COVER, LH (USBL ON 412-030-029-101)	1	SP	
35A	205-031-423-094	..COVER, RH (USBL ON 205-031-423-006)	1	SP	
35A	412-030-029-120	..COVER, RH (USBL ON 412-030-029-102)	1	SP	
36	NAS679A3	..NUT (REPLACED BY MS21042L3)	4	P	
36	MS21042L3	..NUT, SELF-LOCKING (REPLACES NAS679A3)	4	SP	
37	AN960-10L	..WASHER (USBL ON 205-031-423-005 AND -006) (REPLACED BY NAS1149F0332P)	4	P	
37	NAS1149F0332P	..WASHER (USBL ON 205-031-423-005 AND -006) (REPLACES AN960-10L)	4	SP	
37	NAS1149C0316R	..WASHER (USBL ON 412-030-029-101 AND -102)	4	SP	
38	AN520-10R16	..SCREW (REPLACED BY MS35207-267)	4	P	
38	MS35207-267	..SCREW (REPLACES AN520-10R16)	4	SP	
39	205-032-707-001	..GUIDE STRIKER (S/N 30504 THRU 31311, 35001 THRU 35068) (REPLACES BY 205-032-301-101)	2	NP	
39	205-032-301-101	..GUIDE STRIKER (REPLACES 205-032-707-001)	2	SP	
40	205-032-706-001	..SHIM	2	SP	
41	205-032-708-001	..PLATE	2	SP	
42	205-032-703-003	..STRIKER ASSY	2	SP	
43	MS171593	...PIN (REPLACED BY NAS561C6-15)	1	P	
43	NAS561C6-15	...PIN (REPLACES MS171593)	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-11. Panel Installation (Cont'd)			
44	205-032-704-001	...SPRING	1	SP	
45	205-032-709-001	...PIN (USBL ON 205-032-703-003)	1	P	
46	205-032-705-001	...STRIKER	1	SP	
47	A3-20	..STUD	1		
47A	205-031-423-095	..CLIP	1	SP	
48	S3-150	..SPRING	1	SP	
48A	205-031-423-067	..KEEPER	2	P	
49	205-032-160-001	..SPRING	1	SP	
50	205-031-423-069	..HINGE (MAKE FROM MS20257P3)	1	P	
50	MS20257P3	..HINGE HALF	1		
50A	140-001-11	..WASHER (S/N 35001 THRU SUB)	1	SP	
51	205-031-423-065	..COVER, LH (USBL ON 205-031-423-005) (REPLACED BY 205-031-423-143 AND 412-030-068-105)	1	NP	
51	205-031-423-143	..COVER, LH (USBL ON 205-031-423-005) (REPLACES 205-031-423-065) (REPLACED BY 412-030-068-105)	1	NP	
51	412-030-068-105	..COVER, LH (USBL ON 412-030-029-101) (REPLACES 205-031-423-065 AND -143)	1	SP	
51	205-031-423-066	..COVER, RH (USBL ON 205-031-423-006) (REPLACED BY 205-031-423-144 AND 412-030-068-106)	1	NP	
51	205-031-423-144	..COVER, RH (USBL ON 205-031-423-006) (REPLACES 205-031-423-066) (REPLACED BY 412-030-068-106)	1	NP	
51	412-030-068-106	..COVER, RH (USBL ON 412-030-029-102) (REPLACES 205-031-423-066 AND -144)	1	SP	
52	22K2-02	..NUT (REPLACED BY 90-003-30)	3	NP	
52	90-003-30	..NUT (REPLACES 22K2-02)	3	SP	
53	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	3	P	
53	AN960JD10L	..WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	3	P	
53	NAS1149D0332J	..WASHER, FLAT (REPLACES AN960JD10L)	3	SP	
54	AN525-10R6	..SCREW	8	SP	
55	NAS670-62	..RETAINER (USBL ON 205-031-423-005 AND -006) (REPLACED BY MS16624-1062)	1	P	
55	MS16624-1062	..RETAINER (USBL ON 205-031-423-005 AND -006) (REPLACES NAS670-62)	1	SP	
55	MS16624-1056	..RETAINER (USBL ON 412-030-029-101 AND -102)	1	SP	
56	AR34 TYPE 1	..HANDLE (REPLACED BY 70-027-1)	1	NP	
56	70-027-1	..HANDLE (REPLACES AR34 TYPE 1)	1	SP	
57	205-031-512-001	..ESCUTCHEON, LH (USBL ON 205-031-423-005)	1	SP	
57	412-030-029-123	..ESCUTCHEON, LH (USBL ON 412-030-029-101)	1		
57	205-031-512-002	..ESCUTCHEON, RH (USBL ON 205-031-423-006)	1	SP	
57	412-030-029-124	..ESCUTCHEON, RH (USBL ON 412-030-029-102)	1		
57A	NAS697A3	..NUTPLATE (REPLACED BY MS21069L3)	2	P	
57A	MS21069L3	..NUTPLATE (REPLACES NAS697A3)	2	SP	
58	205-031-510-001	..SPRING (REPLACED BY 205-031-510-003)	1	NP	
58	205-031-510-003	..SPRING (REPLACES 205-031-510-001)	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-11. Panel Installation (Cont'd)			
59	205-031-507-001	..SUPPORT ASSY, LH	1	SP	
59	205-031-507-002	..SUPPORT ASSY, RH	1	SP	
60	MS171433	...PIN (REPLACED BY NAS561C2-5)	1	P	
60	NAS561C2-5	...PIN (REPLACES MS171433)	1	SP	
61	205-030-301-001	...GUIDE	1	SP	
61A	NAS696A3	...NUTPLATE (REPLACED BY MS21071L3)	3	P	
61A	MS21071L3	...NUTPLATE (REPLACES NAS696A3)	3	SP	
62	AN121653	..PIN (REPLACED BY MS20392-2S11)	2	NP	
62	MS20392-2S11	..PIN (REPLACES AN121653)	2	SP	
63	205-030-304-001	..SPINDLE ASSY, LH	1	SP	
63	205-030-304-002	..SPINDLE ASSY, RH	1	SP	
64	MS171433	...PIN (REPLACED BY NAS561C2-5)	1	P	
64	NAS561C2-5	...PIN (REPLACES MS171433)	1	SP	
65	205-030-301-001	...GUIDE	1	SP	
66	205-031-509-001	..SPINDLE SUPPORT	1	SP	
67	205-032-173-001	..ROD ASSY	1	SP	
68	205-032-174-001	..ROD ASSY	1	SP	
69	205-030-505-003	...PIN	1	SP	
70	AN315-3R	...NUT	1	SP	
71	205-030-517-001	...PIN	1	SP	
72	205-031-423-031	..CLIP, LH	1		
72	205-031-423-032	..CLIP, RH	1	P	
73	NAS356-64-2240	..TUBE ASSY	1	SP	
74	205-031-423-017	..SEAL, LH (USBL ON 205-031-423-005) (MAKE FROM 110-004-2)	1	NP	
74	110-004-2	..EXTRUSION-RUBBER, LH (USBL ON 205-031-423-005)	1	SP	
74	412-030-029-129	..SEAL, LH (USBL ON 412-030-029-101) (MAKE FROM 110-004-2)	1	NP	
74	110-004-2	..EXTRUSION-RUBBER, LH (USBL ON 412-030-029-101)	1	SP	
74	205-031-423-018	..SEAL, RH (USBL ON 205-031-423-006) (MAKE FROM 110-004-2)	1	NP	
74	110-004-2	..EXTRUSION-RUBBER, RH (USBL ON 205-031-423-006)	1	SP	
74	412-030-029-130	..SEAL, RH (USBL ON 412-030-029-102) (MAKE FROM 110-004-2)	1	NP	
74	110-004-2	..EXTRUSION-RUBBER, RH (USBL ON 412-030-029-102)	1	SP	
75	205-031-423-029	..SEAL (MAKE FROM 110-070-1)	1	NP	
75	110-070-1	..SEAL	1	SP	
76	205-031-423-059	..SEAL (MAKE FROM 110-070-1)	1	NP	
76	110-070-1	..SEAL	1	SP	
77	205-030-441-003	..SEAL	1	SP	
78	205-031-423-033	..CLIP, LH	1	SP	
78	205-031-423-034	..CLIP, RH	1	SP	
79	205-031-423-057	..RUBBER STRIP	2		
80	205-031-423-023	..EDGING, LH (USBL ON 205-031-423-005)	1	P	
80	412-030-029-115	..EDGING, LH (USBL ON 412-030-029-101)	1		
80	205-031-423-024	..EDGING, RH (USBL ON 205-031-423-006)	1		

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-11. Panel Installation (Cont'd)			
80	412-030-029-116	..EDGING, RH (USBL ON 412-030-029-102)	1		
81	205-031-423-085	..SKIN, LH	1		
81	205-031-423-086	..SKIN, RH	1		
82	205-031-336-001	..SKIN, LH	1		
82	205-031-336-002	..SKIN, RH	1	NP	
83	205-031-423-081	..PAN, LH	1	P	
83	205-031-423-082	..PAN, RH	1	P	
84	205-031-423-053	..CLIP, LH (USBL ON 205-031-423-005)	1	SP	
84	205-031-423-054	..CLIP, RH (USBL ON 205-031-423-006)	1	SP	
85	NAS1067A3	..NUTPLATE (REPLACED BY MS21086L3)	1	P	
85	MS21086L3	..NUTPLATE (REPLACES NAS1067A3)	1	SP	
86	205-031-423-045	..CLIP, LH	1		
86	205-031-423-046	..CLIP, RH	1		
87	205-031-423-039	..FRAME, TOP, LH	1	SP	
87	205-031-423-040	..FRAME, TOP, RH	1	SP	
88	205-031-423-083	..FRAME, AFT, LH	1	SP	
88	205-031-423-084	..FRAME, AFT, RH	1	SP	
89	205-031-423-035	..FRAME, FRONT, LH	1	P	
89	205-031-423-036	..FRAME, FRONT, RH	1	SP	
90	205-031-423-041	..FRAME, BOTTOM, LH	1	SP	
90	205-031-423-042	..FRAME, BOTTOM, RH	1	SP	
91	205-031-423-055	..EDGING, LH	1	NP	
92	412-030-026-105	..PANEL ASSY, LH (USBL ON 412-030-029-101)	1	P	
92	412-030-026-106	..PANEL ASSY, RH (USBL ON 412-030-029-102)	1	P	
93	205-031-423-031	..CLIP, LH	1		
93	205-031-423-032	..CLIP, RH	1	P	
94	205-031-423-077	..RETAINER, LH	1		
94	205-031-423-078	..RETAINER, RH	1	SP	
95	412-030-026-115	..EDGE FRAME, LH	1	P	
95	412-030-026-116	..EDGE FRAME, RH	1	P	
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		See introduction on availability codes for additional information.			

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Figure 52-11A. Door Installation, cabin nose

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-11A. Door installation, cabin nose			
	212-030-348-001	DOOR INSTL, CABIN NOSE (S/N 30504 THRU 31270)	1		
	212-030-348-101	DOOR INSTL, CABIN NOSE (S/N 31271 THRU SUB, 35001 THRU SUB)	1		
1	MS27039-1-09	.SCREW	8	1	
2	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	8		
2	AN960JD10L	.WASHER (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	8		
2	NAS1149D0332J	.WASHER (REPLACES AN960JD10L)	8		
3	212-030-083-001	.RETAINER (S/N 30504 THRU 31270)	4	1	
4	204-030-990-001	.PLATE (S/N 30504 THRU 31270)	4	1	
5	212-030-350-001	.RETAINER ASSY (S/N 30504 THRU 31270)	2	1	
6	MS27039-1-12	.SCREW	4	1	
7	AN960-10L	.WASHER (REPLACED BY NAS1149F0332P)	4		
7	NAS1149F0332P	.WASHER (REPLACES AN960-10L)	4		
8	212-030-348-115	.RETAINER ASSY (S/N 31271 THRU SUB, 35001 THRU SUB)	4	1	
9	412-030-114-101	..RETAINER	1	1	
10	V4-109	..RECEPTACLE	1		
11	212-030-348-113	.SHIM (S/N 31271 THRU SUB, 35001 THRU SUB)	4	1	
12	V4-109	.RECEPTACLE (S/N 31271 THRU SUB, 35001 THRU SUB) . . .	2		
13	212-030-348-003	.DOOR ASSY (S/N 30504 THRU 31270) (REPLACED BY 212-030-348-103)	1		
13	212-030-348-103	.DOOR ASSY (REPLACES 212-030-348-003)	1		
14	H605SK1177	..LATCH (USBL ON 212-030-348-003) (REPLACED BY 90-058-1)	2	0	
14	90-058-1	..LATCH (REPLACES H605SK1177)	2	1	
15	MS21042L06	..NUT	4	1	
16	140-001-9	..WASHER (REPLACED BY AN960PD10L AND AN960JD10L) . .	8	1	
16	AN960PD10L	..WASHER (REPLACES 140-001-9)	8		
17	MS35206-229	..SCREW	4	1	
18	90-030-10D16	..LATCH (USBL ON 212-030-348-003) (REPLACED BY 90-057-1)	4	0	
18	90-057-1	..LATCH (REPLACES 90-030-10D16)	4	1	
19	MS21042L06	..NUT	4	1	
20	140-001-9	..WASHER (REPLACED BY AN960PD10L AND AN960JD10L) . .	8	1	
20	AN960PD10L	..WASHER (REPLACES 140-001-9) (REPLACED BY AN960JD10L)	8		
20	AN960JD10L	..WASHER (REPLACES 140-001-9) (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	8		
20	NAS1149D0332J	..WASHER (REPLACES 140-001-9) (REPLACES AN960JD10L)	8		
21	MS35206-229	..SCREW	4	1	
22	212-030-348-031	..SEAL (S/N 30504 THRU 31270) (MAKE FROM 110-070-41)	1	0	
22	110-070-41	..SEAL (S/N 30504 THRU 31270)	1	1	
23	212-030-348-021	..PLUG	4	6	
24	SV4F-1	..STUD ASSY (USBL ON 212-030-348-103)	4	1	
25	SV4F-2	..STUD ASSY (USBL ON 212-030-348-103)	2	1	
26	V4-201	..RETAINER (USBL ON 212-030-348-103)	6	1	
27	412-030-115-101	..RADIUS BLOCK (USBL ON 212-030-348-103)	2	6	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-11A. Door installation, cabin nose (Cont'd)			
28	212-030-348-117	..SEAL (USBL ON 212-030-348-103) (MAKE FROM 110-070-41)	3	6	
28	110-070-41	..SEAL (USBL ON 212-030-348-103)	3	1	
29	80-005-2-6	..INSERT	2	1	
	212-030-217-001	DOOR INSTL, CABIN NOSE (S/N 30504 THRU 30596)	1		
	212-030-217-009	DOOR INSTL, CABIN NOSE (S/N 30597 THRU SUB, 35001 . . THRU SUB)	1		
30	AN320-3	.NUT	2	1	
31	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	4		
31	AN960JD10L	.WASHER (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	4		
31	NAS1149D0332J	.WASHER (REPLACES AN960JD10L)	4		
32	AN23-12	.BOLT	2	1	
33	NAS679A08	.NUT (REPLACED BY MS21042L08)	4		
33	MS21042L08	.NUT (REPLACES NAS679A08)	4	1	
34	AN960PD8	.WASHER (REPLACED BY AN960JD8)	4		
34	AN960JD8	.WASHER (REPLACES AN960PD8) (REPLACED BY NAS1149DN832J)	4	1	
34	NAS1149DN832J	.WASHER (REPLACES AN960JD8)	4		
35	MS24694S4	.SCREW (REPLACED BY MS24693-S4)	4		
35	MS24693-S4	.SCREW (REPLACES MS24694S4)	4	1	
36	212-030-217-005	.HINGE ASSY, LH	1		
36A	212-030-217-007	.HINGE ASSY, RH	1		
37	NAS679A3	..NUT (REPLACED BY MS21042L3)	2		
37	MS21042L3	..NUT (REPLACES NAS679A3)	2	1	
38	AN960PD10L	..WASHER (REPLACED BY AN960JD10L)	2		
38	AN960JD10L	..WASHER (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	2		
38	NAS1149D0332J	..WASHER (REPLACES AN960JD10L)	2		
39	140-009D13T64	..WASHER	2	1	
40	AN23-9A	..BOLT	2	1	
41	212-030-217-021	..CLIP	1		
42	212-030-217-019	..LINK	1	1	
43	212-030-217-017	..LINK, LH	1	6	
43	212-030-217-018	..LINK, RH	1	1	
44	212-030-218-001	..FITTING, LH	1	1	
44	212-030-218-002	..FITTING, RH	1	1	
45	212-030-217-023	.CLIP	2	1	
46	212-030-217-025	.CLIP	2	6	
47	V4-109	.RECEPTACLE	4		
48	212-030-217-003	.DOOR ASSY (S/N 30504 THRU 30596)	1		
48	212-030-217-011	.DOOR ASSY (S/N 30597 THRU SUB, 35001 THRU SUB)	1		
49	V4F1	..STUD ASSY (REPLACED BY SV4F-1)	7	0	
49	SV4F-1	..STUD ASSY (REPLACES V4F1)	7	1	
50	V4-106	..RETAINER (REPLACED BY 50-027-1 AND V4-201)	7	0	
50	50-027-1	..RETAINER (REPLACES V4-106) (REPLACED BY V4-201)	7	1	
50	V4-201	..RETAINER (REPLACES V4-106 AND 50-027-1)	7	1	
51	212-030-217-031	..SEAL (MAKE FROM 110-070-13)	1		
51	110-070-13	..SEAL	1	1	
52	212-030-217-029	..SEAL (MAKE FROM 110-024-2)	1	1	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-11A. Door installation, cabin nose (Cont'd)			
52	110-024-2	..SEAL	1	1	
53	212-030-217-027	..SEAL (MAKE FROM 110-070-1)	2		
53	110-070-1	..SEAL	2	1	

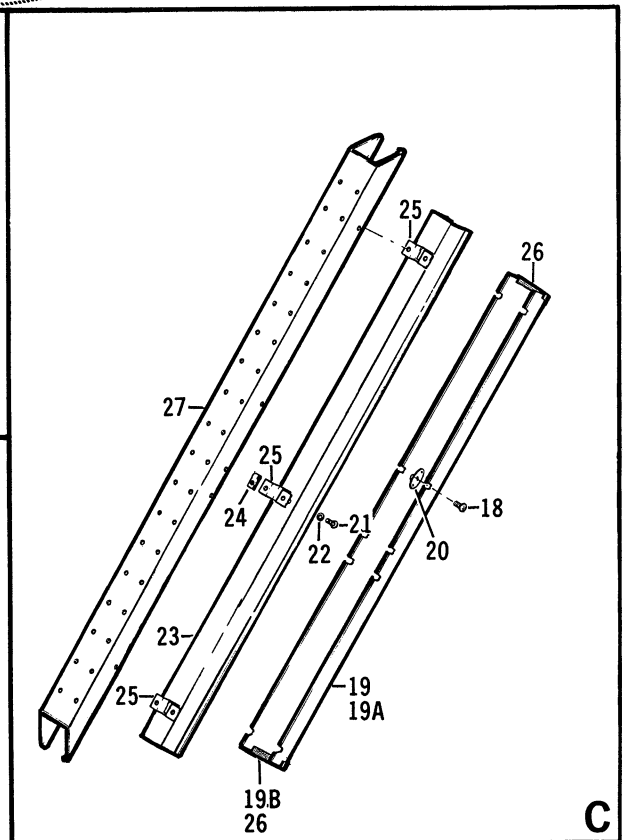
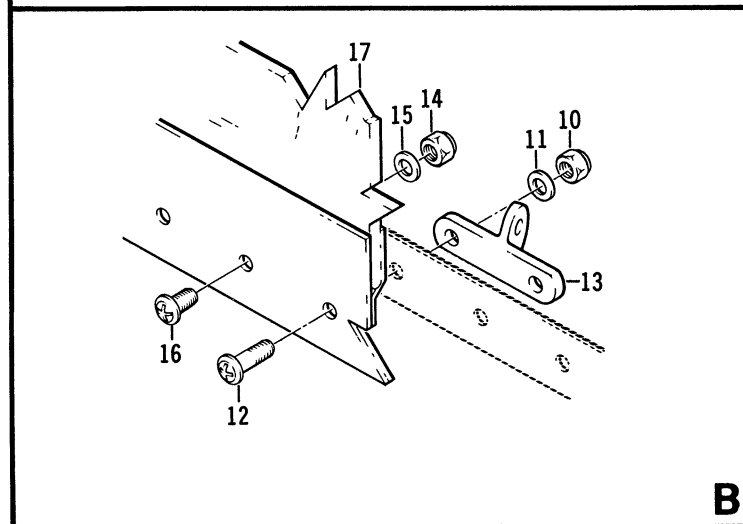
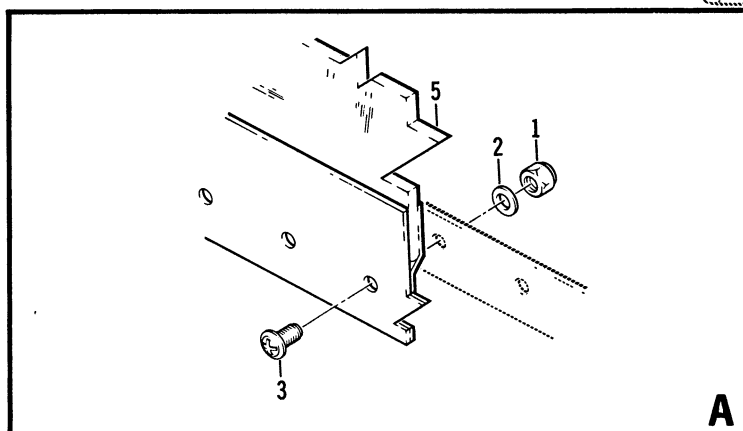
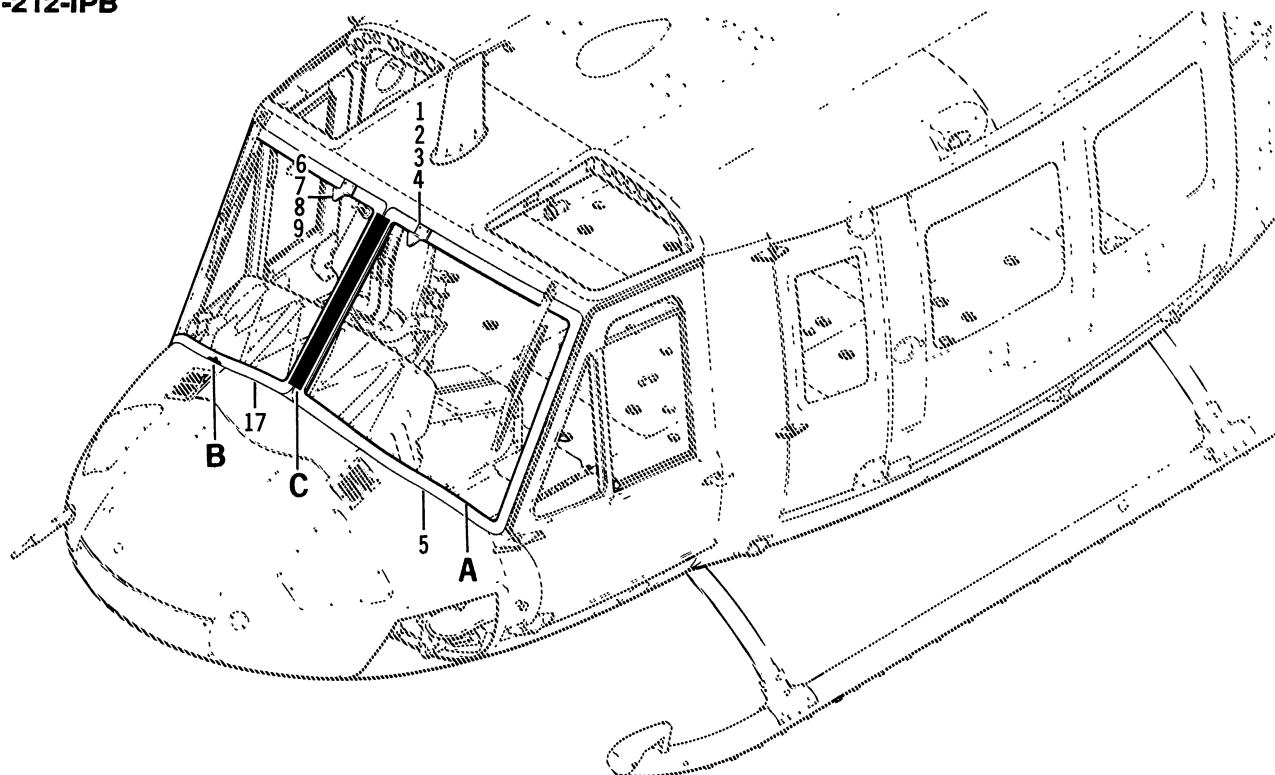
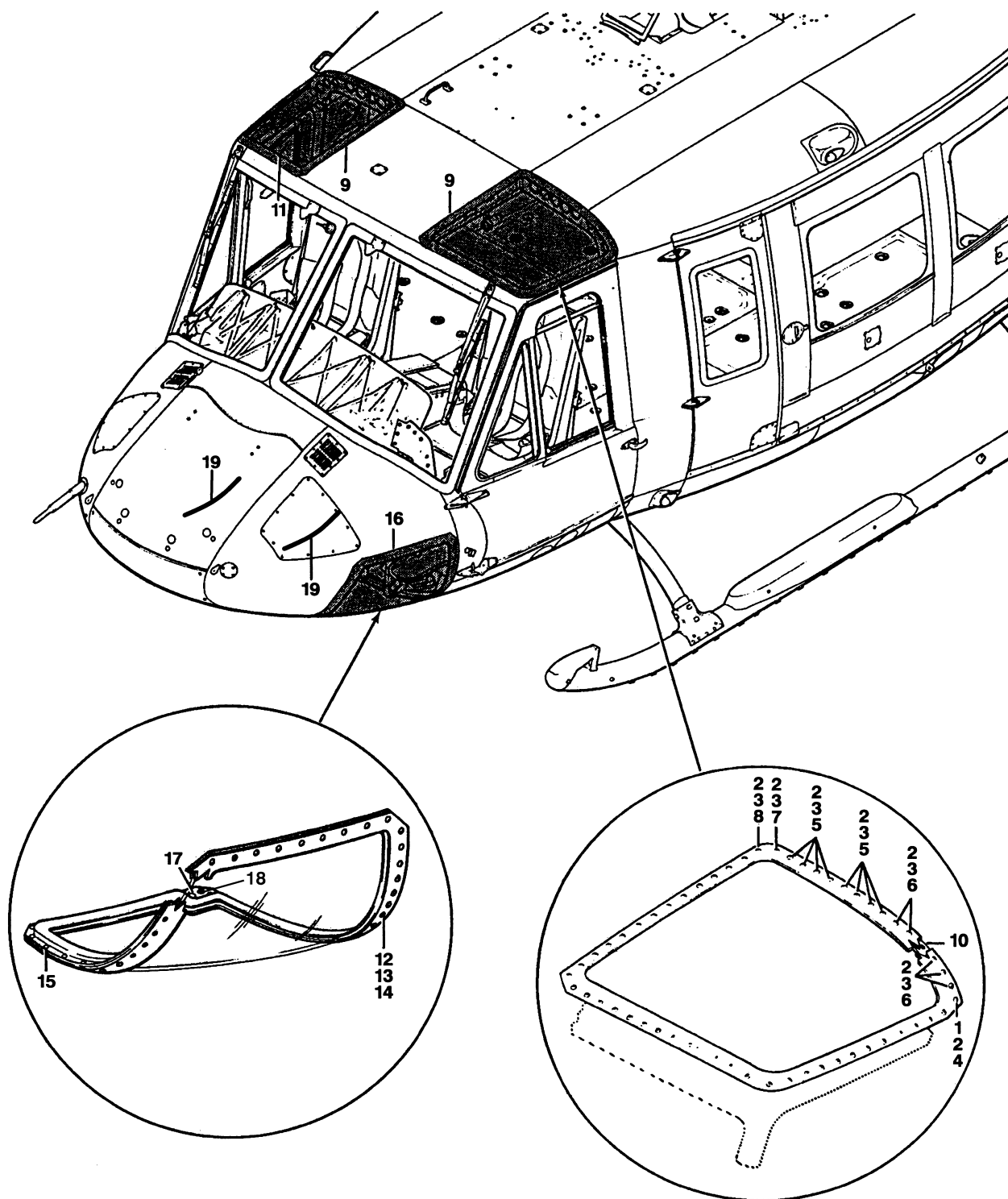


Figure 52-12. Windshield and post installation

212-52-1012
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(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-12. Windshield and post installation			
	204-030-666-035	WINDSHIELD INSTL, LH (S/N 30504 THRU 30679)	1		
	204-030-666-081	WINDSHIELD INSTL, LH (S/N 30680 THRU SUB)	1		
1	AN364D1032	.NUT (REPLACED BY MS21083D3)	77		
1	MS21083D3	.NUT (REPLACES AN364D1032)	77		
2	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	77		
2	AN960JD10L	.WASHER (REPLACES AN960PD10L)	77		
3	AN525D10R6	.SCREW	77		
4	204-030-010-001	.STOP	1		
5	204-030-666-037	.WINDSHIELD ASSY, PLASTIC, LH (S/N 30504 THRU	1		
		30679) (REPLACED BY 204-030-666-043)			
5	204-030-666-043	.WINDSHIELD ASSY, PLASTIC, LH (S/N 30504 THRU	1		
		30679) (REPLACES 204-030-666-037)			
5	212-030-464-001	.WINDSHIELD ASSY, GLASS, LH (S/N 30680 THRU SUB) . . .	1		
	204-030-666-027	WINDSHIELD INSTL, RH (S/N 30504 THRU 30679)	1		
	204-030-666-079	WINDSHIELD INSTL, RH (S/N 30680 THRU SUB)	1		
6	AN364D1032	.NUT (REPLACED BY MS21083D3)	2		
6	MS21083D3	.NUT (REPLACES AN364D1032)	2		
7	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	2		
7	AN960JD10L	.WASHER (REPLACES AN960PD10L)	2		
8	AN525D10R9	.SCREW	2		
9	204-030-010-001	.STOP	1		
10	AN364D1032	.NUT (REPLACED BY MS21083D3)	2		
10	MS21083D3	.NUT (REPLACES AN364D1032)	2		
11	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	2		
11	AN960JD10L	.WASHER (REPLACES AN960PD10L)	2		
12	AN525D10R6	.SCREW	2		
13	204-070-047-001	.FITTING	1		
14	AN364D1032	.NUT (REPLACED BY MS21083D3)	72		
14	MS21083D3	.NUT (REPLACES AN364D1032)	72		
15	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	72		
15	AN960JD10L	.WASHER (REPLACES AN960PD10L)	72		
16	AN525D10R6	.SCREW	72		
17	204-030-666-032	.WINDSHIELD ASSY, PLASTIC, RH (S/N 30504 THRU	1		
		30679) (REPLACED BY 204-030-666-044)			
17	204-030-666-044	.WINDSHIELD ASSY, PLASTIC, RH (S/N 30504 THRU	1		
		30679) (REPLACES 204-030-666-032)			
17	212-030-464-003	.WINDSHIELD ASSY, GLASS, RH (S/N 30680 THRU SUB) . . .	1		
	204-030-665-003	POST INSTL, WINDSHIELD (S/N 30504 THRU 31311,	1		
		35001 THRU 35010)			
	204-030-665-101	POST INSTL, WINDSHIELD (S/N 35011 THRU SUB)	1		
18	AN525-10R6	.SCREW	10		
19	204-030-665-013	.COVER PLATE (S/N 30504 THRU 31311, 35001 THRU	1		
		35010) (REPLACED BY 204-030-665-103)			
19	204-030-665-103	.COVER ASSY (REPLACES 204-030-665-013)	1		
19A	204-030-665-013	..COVER PLATE	1		
19B	204-030-665-017	..CUSHION	2		
20	NAS697A3	.NUTPLATE (REPLACED BY MS21069L3)	10		
20	MS21069L3	.NUTPLATE (REPLACES NAS697A3)	10		
21	AN530-6R10	.SCREW	3		
22	AN960PD6L	.WASHER (REPLACED BY AN960JD6L)	3		

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		FIGURE: 52-12. Windsheld and post Installation (Cont'd)			
22	AN960JD6L	.WASHER (REPLACES AN960PD6L)	3		
23	204-030-665-011	.CHANNEL	1		
24	NAS395-1-1	.NUT	3		
25	204-030-665-009	.CLIP	3		
26	204-030-665-017	.CUSHION	2		
27	204-030-665-005	.POST	1		



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Figure 52-13. Window Installation, Cabin Roof and Window Assembly, Nose

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-13. Window Installation, Cabin Roof and Window Assembly, Nose			
	205-030-673-021	WINDOW INSTL, CABIN ROOF, LH (S/N 30504 THRU 30614)	1	NP	
	205-030-673-035	WINDOW INSTL, CABIN ROOF, LH (S/N 30615 THRU SUB)	1	NP	
	205-030-673-022	WINDOW INSTL, CABIN ROOF, RH (S/N 30504 THRU 30613)	1	NP	
	205-030-673-036	WINDOW INSTL, CABIN ROOF, RH (S/N 30615 THRU SUB)	1	NP	
1	NAS679A3	.NUT (REPLACED BY MS21042L3)	1	P	
1	MS21042L3	.NUT, SELF-LOCKING (REPLACES NAS679A3)	1	SP	
2	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	50	P	
2	AN960JD10L	.WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	50	P	
2	NAS1149D0332J	.WASHER, FLAT (REPLACES AN960JD10L)	50	SP	
3	NAS1021D3	.NUT (REPLACED BY MS21044D3)	49	P	
3	MS21044D3	.NUT (REPLACES NAS1021D3)	49	SP	
4	AN525-10R8	.SCREW (REPLACED BY 120-220-3P8)	1	P	
4	120-220-3P8	.SCREW (REPLACES AN525-10R8)	1	SP	
5	AN525D10R9	.SCREW	8	SP	
6	AN525D10R8	.SCREW	6	SP	
7	AN525D10R11	.SCREW	1	SP	
8	AN525D10R7	.SCREW	34	SP	
9	205-030-673-023	.WINDOW ASSY, LH (LIGHT GREEN) (S/N 30504 THRU 30614) (REPLACED BY 205-030-673-103)	1	NP	
9	205-030-673-037	.WINDOW ASSY, LH (LIGHT GREEN) (S/N 30504 THRU 31169) (REPLACED BY 205-030-673-103)	1	NP	
9	205-030-673-103	.WINDOW ASSY, LH (BLUE) (REPLACES 205-030-673-023 AND -037)	1	SP	
9	205-030-673-024	.WINDOW ASSY, RH (LIGHT GREEN) (S/N 30504 THRU 30614) (REPLACED BY 205-030-673-104)	1	NP	
9	205-030-673-038	.WINDOW ASSY, RH (LIGHT GREEN) (S/N 30504 THRU 31169) (REPLACED BY 205-030-673-104)	1	NP	
9	205-030-673-104	.WINDOW ASSY, RH (BLUE) (REPLACES 205-030-673-024 AND -038)	1	SP	
10	205-030-673-027	..SHIM, LH	1	SP	
10	205-030-673-028	..SHIM, RH	1	SP	
11	205-030-673-053	..DOUBLER, RH (S/N 30615 THRU SUB)	2	SP	
	212-030-003-005	NOSE INSTL, CABIN (S/N 30504 THRU 30553)	1	NP	
	212-030-003-027	NOSE INSTL, CABIN (S/N 30554 THRU 30596, 30604 THRU 30610)	1	NP	
	212-030-003-035	NOSE INSTL, CABIN (S/N 30597 THRU 30603, 30611 THRU 30614)	1	NP	
	212-030-003-043	NOSE INSTL, CABIN (S/N 30615 THRU 30679)	1	NP	
	212-030-003-047	NOSE INSTL, CABIN (S/N 30680 THRU 30795)	1	NP	
	212-030-003-065	NOSE INSTL, CABIN (S/N 30796 THRU 30849)	1	NP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 52-13. Window Installation, Cabin Roof and Window Assembly, Nose (Cont'd)			
	212-030-003-067	NOSE INSTL, CABIN (S/N 30850 THRU 31206)	1	NP	
	212-030-003-105	NOSE INSTL, CABIN (S/N 31207 THRU 31221)	1	NP	
	212-030-003-113	NOSE INSTL, CABIN (S/N 31222 THRU 35048)	1	NP	
	212-030-003-161	NOSE INSTL, CABIN (S/N 35049 THRU SUB)	1	NP	
12	NAS1021D3	.NUT (REPLACED BY MS21044D3)	78	P	
12	MS21044D3	.NUT (REPLACES NAS1021D3)	78	SP	
13	AN960PD10L	.WASHER (REPLACED BY AN960JD10L)	78	P	
13	AN960JD10L	.WASHER, FLAT (REPLACES AN960PD10L) (REPLACED BY NAS1149D0332J)	78	P	
13	NAS1149D0332J	.WASHER, FLAT (REPLACES AN960JD10L)	78	SP	
14	AN525D10R8	.SCREW	78	SP	
15	AN525-10R8	.SCREW (REPLACED BY 120-220-3P8)	32	P	
15	120-220-3P8	.SCREW (REPLACES AN525-10R8)	32	SP	
16	212-030-076-001	.WINDOW ASSY, LH	1	SP	
17	212-030-076-002	.WINDOW ASSY, RH	1	SP	
18	SS50890K2215	..PLUG BUTTON (REPLACED BY 100-046S112A1)	1	NP	
18	100-046S112A1	..PLUG BUTTON (REPLACES SS50890K2215)	1		
	212-030-256-001	.STRAP INSTL, LH	1	NP	
	212-030-256-002	.STRAP INSTL, RH	1	NP	
19	212-030-256-005	..STRAP	REF	P	
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		See introduction on availability codes for additional information.			