



TYPE OF DAMAGE	MAXIMUM DAMAGE AND REPAIR DEPTH
MECHANICAL	0.020 IN. (0.508 mm)
CORROSION	0.020 IN. (0.508 mm) after repair
MAXIMUM AREA FOR FULL DEPTH REPAIR	1.00 SQ. IN. (645.2 mm ²)
NUMBER OF REPAIRS	Two
EDGE CHAMFER	0.50 IN. (12.70 mm)
BORE DAMAGE	0.020 (0.508 mm) INCH FOR 1/4 CIRCUMFERENCE

212-M-32-1B

Figure 32-1B. Damage and repair limits crosstube supports