



212\_MM\_52\_0006a

Figure 52-5A. Crew Door Hinges (Sheet 1 of 2)

1. Hinge half assembly, upper fixed
2. Hinge half assembly, upper movable
3. Hinge half assembly, lower fixed
4. Hinge half assembly, lower movable
5. Screw
6. Washer
7. Nut
8. Washer
9. Screw
10. Nut
11. Spring assembly, lower
12. Spring
13. Spring assembly, upper
14. Bushing
15. Bushing
16. Bushing
17. Shim
18. Bumper

#### NOTES

- 1 If not previously accomplished, match drill holes to 0.190 to 0.196 inch (4.826 to 4.978 mm) in diameter.
- 2 If not previously accomplished, match drill holes to 0.190 to 0.218 inch (4.826 to 5.537 mm) in diameter.

Figure 52-5A. Crew Door Hinges (Sheet 2 of 2))

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