



**AREA**

**LIMITS**

- All** No cracks allowed.
- A** Maximum depth of pitting is 0.030 inch (0.762 mm) with no more than 40 percent of any 1.0 inch (25.4 mm) square or 20 percent of any pitted surface.
- B** Maximum depth of pitting is 0.020 inch (0.508 mm) with no more than 40 percent of any 1.0 inch (25.4 mm) square or 20 percent of total area of any pitted surface. Thread damage is not permitted.

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**Figure 63-21. Damage limits — sump case electric chip detector**