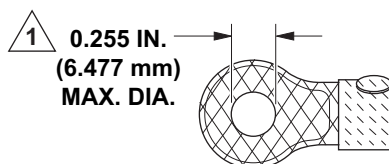
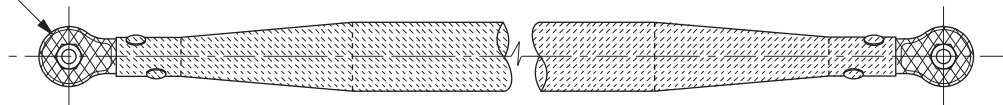


SEE DETAIL A



**DETAIL A**  
**TYPICAL 2 PLACES**

TENSION ROD (212-030-170)

**DAMAGE AREA REPAIR SYMBOLS****TYPE OF DAMAGE****MAXIMUM DEPTH AND REPAIR AREAS ALLOWED****SCRATCHES AND NICKS**

0.010 In. (0.254 mm)  
 after cleanup

**SCRATCHES**

0.005 In. (0.127 mm)  
 after cleanup

**2****DENTS**

Depth: 0.005 In. (0.127 mm)  
 Length: 1.00 In. (25.40 mm)  
 maximum

**2****CORROSION**

0.005 In. (0.127 mm)  
 to  
 0.010 In. (0.254 mm)  
 after cleanup

0.0025 In. (0.0635 mm) before  
 and  
 0.005 In. (0.127 mm)  
 after cleanup

**3****NOTES**

- 1** Bushings 20-006J-8 or 20-006C-8 can be installed in the holes. Wet install with epoxy polyamide primer (C-204). Ream bushings from 0.249 to 0.251 inch (6.325 to 6.375 mm) after installation.
- 2** Cleanup in longitudinal direction only and must not be more than 25% of the circumference at each location.
- 3** Dent must be to a minimum of 3.00 inches (76.20 mm) apart and no dent is permitted in the neck area.

412\_MM\_53\_0002

**Figure 53-5. Tension Rod Assembly — Damage Limits**