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|--------------------------|-----------------------|
| 1. Transmission | 14. Aluminum washer |
| 2. Bearing | 15. Setscrew |
| 3. Workaid (rubber plug) | 16. Packing |
| 4. Packing | 17. Oil transfer tube |
| 5. Packing | 18. Packing |
| 6. Main input quill | 19. Packing |
| 7. Aluminum washer | 20. Cover |
| 8. Screw | 21. Aluminum washer |
| 9. Aluminum washer | 22. Steel washer |
| 10. Clip | 23. Bolt |
| 11. Nut | 24. Tube (seal drain) |
| 12. Nut | 25. Union |
| 13. Thin steel washer | 26. Packing |



160 TO 190 IN-LBS
(18.1 TO 21.4 Nm)

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Figure 63-45. Input Drive Quill and Rotor Brake Quill Port Cover