



DAMAGE AREA REPAIR SYMBOLS

TYPE OF DAMAGE	MAXIMUM DEPTHS AND REPAIR AREAS ALLOWED	
NICKS AND DENTS	0.005 IN. (0.127 mm)	0.010 IN. (0.254 mm)
CORROSION	0.0025 IN. (0.0635 mm)	0.005 IN. (0.127 mm)
AREA OF FULL DEPTH REPAIR	0.10 SQ. IN. (64.52 Sq. cm)	Not Critical
NUMBER OF REPAIR AREAS	One Per Lug	Not Critical
EDGE CHAMFER	0.020 IN. (0.508 mm)	0.040 IN. (1.016 mm)
BORE DAMAGE	0.001 For 1/4 Circumference	

NOTE

The width of repair at any section of tube should not exceed one-third of the circumference.

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Figure 62-17. Stabilizer Bar Control Tube Damage and Repair Limits