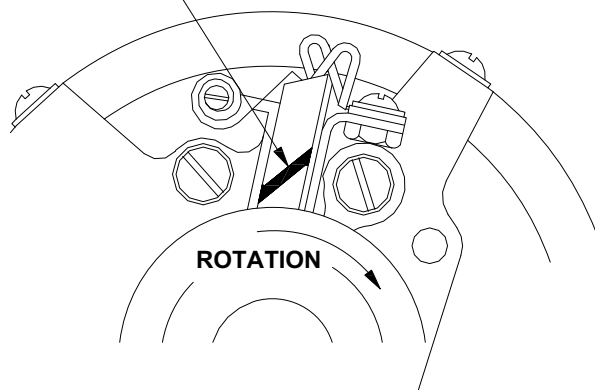
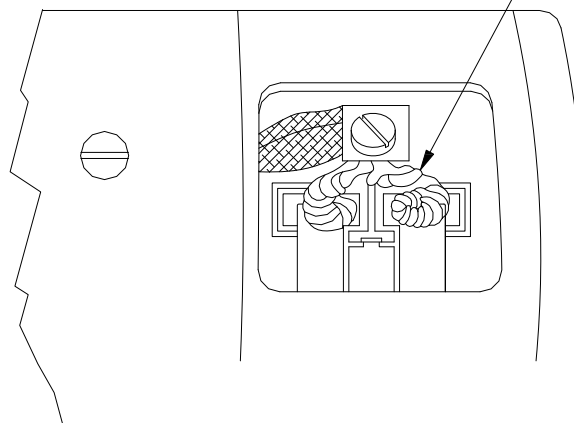
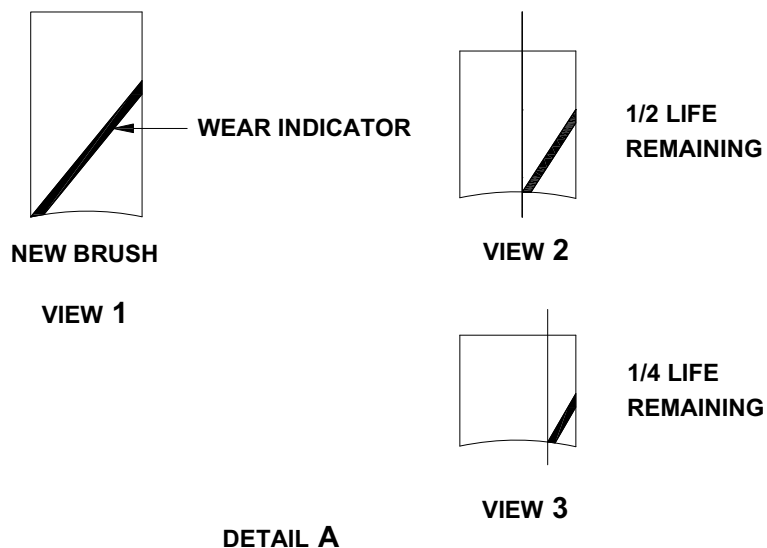


SEE DETAIL A

 SLOT IN BRUSHES
 (MAXIMUM WEAR POINT)

 CORRECT POSITION OF BRUSHES AND SPRINGS
 WITH REGARD TO ARMATURE ROTATION

 POSITION BRUSH LEADS TO AVOID
 HANG-UP ON SIDE OF BRUSH BOX


CORRECT POSITION OF BRUSH LEADS

**NOTE**

Starter-generator brushes should be replaced at or near the time brush wear indicates 1/4 life remaining.

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Figure 71-39A. Starter Generator Brush — Installation