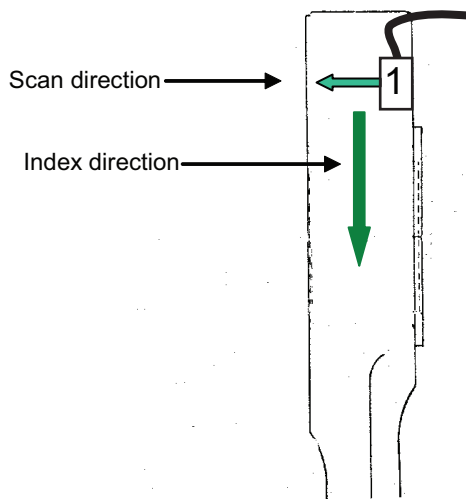
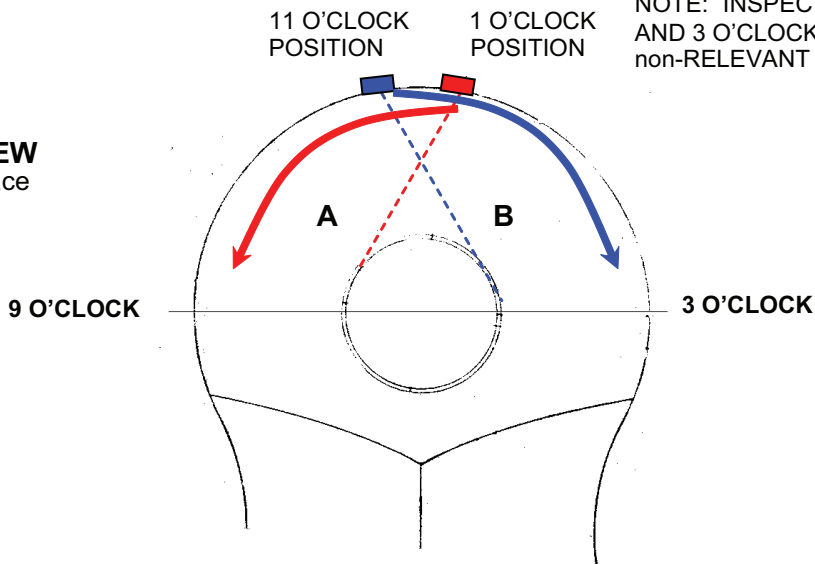


AREA "A" - PLACE THE TRANSDUCER IN THE 1 O'CLOCK POSITION AT THE EDGE OPPOSITE THE BLADE AND INSPECT TOWARD THE 9 O'CLOCK POSITION. INDEX THE TRANSDUCER AS DESCRIBED BELOW. THIS INSPECTION COVERAGE WILL BE THE SAME FOR EACH TECHNIQUE DESCRIBED IN THE SIDE VIEW BELOW.

AREA "B" THE SAME AS DESCRIBED FOR AREA "A" EXCEPT INSPECT FROM THE 11 O'CLOCK POSITION TOWARD THE 3 O'CLOCK POSITION.

NOTE: INSPECTING BEYOND THE 9 O'CLOCK AND 3 O'CLOCK POSITIONS MAY PRODUCE non-RELEVANT INDICATIONS.

FRONT VIEW
(Upper surface as installed)



1. Place transducer parallel with the edge of the lug and scan side to side inspecting the areas as shown in "A" and "B" above. Index transducer in the direction shown every 1/2".

SIDE VIEW

Figure 62-12. Main Rotor Grip Ultrasonic Inspection Method

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