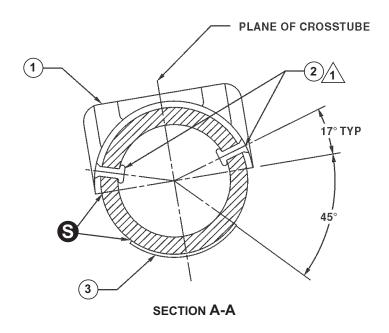


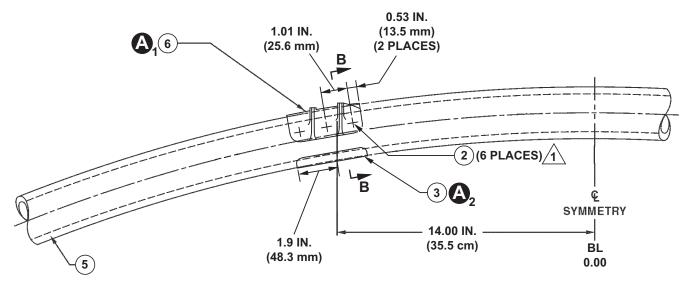
FORWARD CROSSTUBE



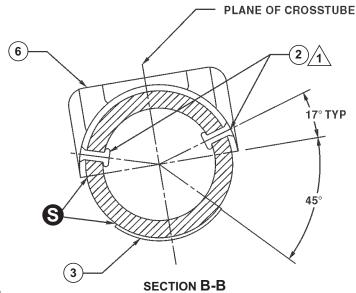
212_MM_32_0014a

Figure 32-14. Cold-worked Hole Damage — Crosstubes (212-050-222/-224 and 412-050-040/-046) (Sheet 1 of 2)





AFT CROSSTUBE



- 1. Forward support
- 2. Rivet
- 3. Abrasion strip
- 4. Forward crosstube
- 5. Aft crosstube
- 6. Aft support



NOTE

1

Cold-worked hole can be reamed to 0.205 to 0.209 inch (5.21 to 5.31 mm) diameter to clean maximum damage of 0.005 inch (0.12 mm) depth, before installation of oversize rivet.

212_MM_32_0014b

Figure 32-14. Cold-worked Hole Damage — Crosstubes (212-050-222/-224 and 412-050-040/-046) (Sheet 2 of 2)

32-00-00