



NOTES

- 1 MATERIAL 2024-T3 QQ-250/4 TEM T3 0.100 INCH (2.54 mm) THICKNESS.
- 2 EXISTING HOLE CSK TO 0.770 INCH (19.56 mm) DIAMETER.
- 3 DRILL 0.486 TO 0.490 INCH (12.34 TO 12.45 mm) HOLE CSK TO 0.641 INCH (16.28 mm) DIAMETER.

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Figure 52-9. Lock Pin Holes Repair