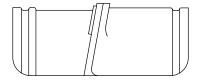
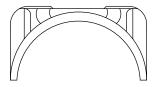
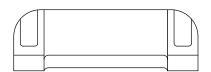


## FORWARD AND AFT CROSSTUBE SUPPORTS





### 205-050-132





## 205-050-133

# **DAMAGE LOCATION SYMBOLS**

TYPE OF DAMAGE MAXIMUM DEPTHS AND REPAIR DEPTH

MECHANICAL 0.020 inch (0.50 mm)

CORROSION DAMAGE 0.020 inch (0.50 mm) (AFTER CLEANUP)

MAXIMUM AREA PER 1.0 square inch (645.1 mm²)

NUMBER OF REPAIRS Two

EDGE CHAMFER 0.050 inch (1.27 mm)

BORE DAMAGE 0.020 inch (0.50 mm) for 1/4 circumference

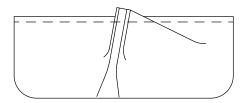
212\_MM\_32\_0016a

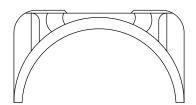
Figure 32-17. Landing Gear Support Damage Limits (Sheet 1 of 3)

**FULL DEPTH REPAIR** 



# FORWARD CROSSTUBE SUPPORT





### 412-050-038

# **DAMAGE LOCATION SYMBOLS**

MECHANICAL 0.020 inch (0.50 mm)

CORROSION DAMAGE 0.020 inch (0.50 mm)

(AFTER CLEANUP)

**FULL DEPTH REPAIR** 

MAXIMUM AREA PER 1.0 square inch (645.1 mm²)

NUMBER OF REPAIRS Two

EDGE CHAMFER 0.050 inch (1.27 mm)

BORE DAMAGE 0.020 inch (0.50 mm)

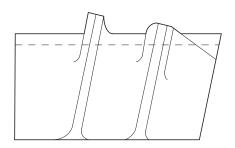
for 1/4 circumference

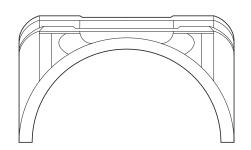
212\_MM\_32\_0016b

Figure 32-17. Landing Gear Support Damage Limits (Sheet 2 of 3)



# FORWARD AND AFT CROSSTUBE SUPPORT





204-050-011

## **DAMAGE LOCATION SYMBOLS**

TYPE OF DAMAGE	MAXIMUM DEPTHS AND REPAIR DEPTH
I TPE OF DAMAGE	MAXIMUM DEPINS AND REPAIR DEPIN

MECHANICAL 0.020 inch (0.50 mm)

CORROSION DAMAGE 0.020 inch (0.50 mm)

(AFTER CLEANUP)

**FULL DEPTH REPAIR** 

MAXIMUM AREA PER 1.0 square inch (645.1 mm²)

NUMBER OF REPAIRS Two

EDGE CHAMFER 0.050 inch (1.27 mm)

BORE DAMAGE 0.020 inch (0.50 mm)

for 1/4 circumference

212\_MM\_32\_0016c

Figure 32-17. Landing Gear Support Damage Limits (Sheet 3 of 3)