



NOTE

- 1 Torque bolts (2 and 5) 100 to 140 in-lbs (11.3 to 15.8 Nm). Torque bolts (2 and 5) in three steps, one-third full torque, two-thirds full torque, and full torque respectively. Tighten bolts in sequence as shown on detail A. Repeat sequence at each torque step.

212-M-63-3

Figure 63-3. Engine-to-transmission (main) driveshaft