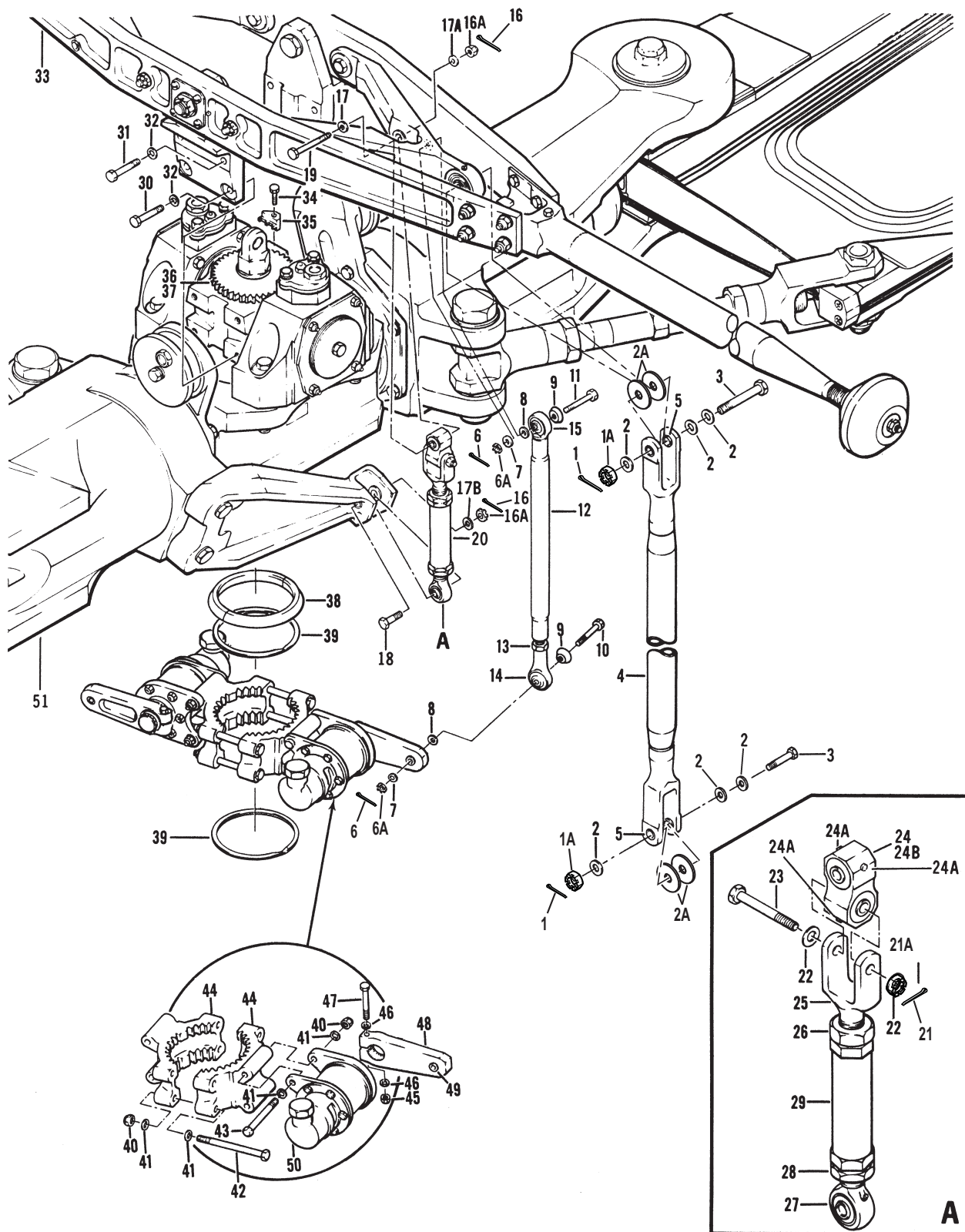


CHAPTER 62 — MAIN ROTOR

CONTENTS — ILLUSTRATED PARTS BREAKDOWN

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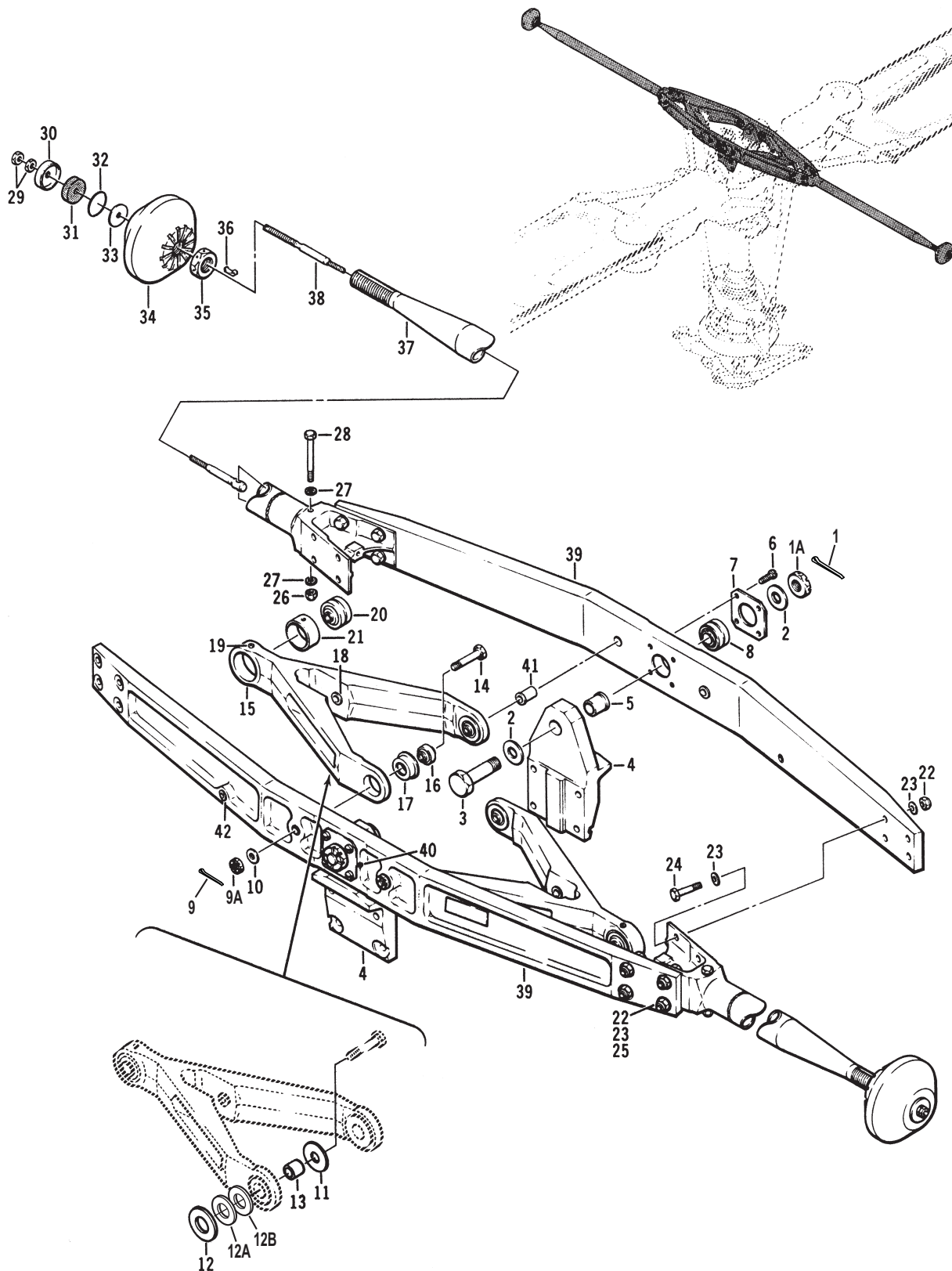
Figure 62-1. Pylon Installation

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-1. Pylon Installation			
	212-200-002-005	PYLON INSTL (S/N 30504 THRU 30596).....	1	NP	
	212-200-002-025	PYLON INSTL (S/N 30597 THRU 30795).....	1	NP	
	212-200-002-045	PYLON INSTL (S/N 30796 THRU 30800).....	1	NP	
	212-200-002-057	PYLON INSTL (S/N 30801 THRU 30849).....	1	NP	
	212-200-002-053	PYLON INSTL (S/N 30850 THRU 30883, 30886, 30924 THRU 30939)	1	NP	
	212-200-002-169	PYLON INSTL (S/N 30884 THRU 30885, 30887 THRU 30923)	1	NP	
	212-200-002-161	PYLON INSTL (S/N 30940 THRU 31176, 32101 THRU 32142)	1	NP	
	212-200-002-173	PYLON INSTL (S/N 31177 THRU 31221).....	1	NP	
	212-200-002-177	PYLON INSTL (S/N 31222 THRU 31311, 35001 THRU 35056, 35060 THRU 35062)	1	NP	
	212-200-002-183	PYLON INSTL (S/N 35057 THRU 35059, 35063 THRU 35103)	1	NP	
	212-200-002-007	. PYLON ASSY (S/N 30504 THRU 30596) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-027	. PYLON ASSY (S/N 30597 THRU 30795) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-047	. PYLON ASSY (S/N 30796 THRU 30800) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-059	. PYLON ASSY (S/N 30801 THRU 30849) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-055	. PYLON ASSY (S/N 30850 THRU 30883, 30886, 30924 THRU 30939) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-171	. PYLON ASSY (S/N 30884 THRU 30885, 30887 THRU 30923) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-163	. PYLON ASSY (S/N 30940 THRU 31176, 32101 THRU 32142) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-175	. PYLON ASSY (S/N 31177 THRU 31221) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-179	. PYLON ASSY (S/N 31222 THRU 31285) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-181	. PYLON ASSY (S/N 31286 THRU 31311, 35001 THRU 35056, 35060 THRU 35062) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
	212-200-002-185	. PYLON ASSY (S/N 35057 THRU 35059, 35063 THRU 35103) (SEE FIG. 62-8 FOR BALANCE OF BREAKDOWN)	1	NP	
1	MS24665-153	. . PIN, COTTER (REPLACED BY MS24665-155)	4	NP	
1	MS24665-155	. . PIN, COTTER (REPLACES MS24665-153)	4	SP	
1A	MS17825-5	. . NUT (REPLACED BY MS14144L5)	4	NP	
1A	MS14144L5	. . NUT (REPLACES MS17825-5)	4	SP	
2	AN960-516	. . WASHER (REPLACED BY NAS1149F0563P)	12	P	
2	NAS1149F0563P	. . WASHER (REPLACES AN960-516).....	12	SP	
2A	140-005-8-24-2	. . WASHER	8	SP	
3	20-057-5-27D	. . BOLT	4	SP	
4	212-010-404-005	. . TUBE ASSY	2	SP	
5	204-010-413-041	. . BUSHING	4	SP	
6	MS24665-151	. . PIN, COTTER	4	SP	
6A	MS17826-4	. . NUT (REPLACED BY MS14145L4)	4	P	
6A	MS14145L4	. . NUT (REPLACES MS17826-4)	4	SP	
7	AN960PD416	. . WASHER (REPLACED BY AN960JD416)	4	NP	
7	AN960JD416	. . WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	4	P	
7	NAS1149D0463J	. . WASHER (REPLACES AN960JD416)	4	SP	
8	AN960-416	. . WASHER (REPLACED BY NAS1149F0463P)	4	NP	
8	NAS1149F0463P	. . WASHER (REPLACES AN960-416).....	4	SP	
9	206-010-324-001	. . WASHER	4	SP	
10	AN174-15	. . BOLT	2	SP	
11	AN174-20	. . BOLT	2	SP	
12	204-010-925-009	. . TUBE ASSY	2	SP	
13	AN316-7R	. . NUT	1	SP	
14	047-140-252-003	. . ROD END	1	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-1. Pylon Installation (Cont'd)			
15	047-140-252-005	... ROD END	1	SP	
16	MS24665-300	.. PIN, COTTER (REPLACED BY MS24665-302)	4	NP	
16	MS24665-302	.. PIN, COTTER (REPLACES MS24665-300)	4	SP	
16A	MS17825-6	.. NUT (REPLACED BY MS14144L6)	4	NP	
16A	MS14144L6	.. NUT (REPLACES MS17825-6)	4	SP	
17	MS20002C6	.. WASHER	2	SP	
17A	AN960-616	.. WASHER (REPLACED BY NAS1149F0663P)	2	SP	
17A	NAS1149F0663P	.. WASHER (REPLACES AN960-616)	2	SP	
17B	AN960-616L	.. WASHER (REPLACED BY NAS1149F0632P)	2	P	
17B	NAS1149F0632P	.. WASHER (REPLACES AN960-616L)	2	SP	
18	20-057-6-31D	.. BOLT	2	SP	
19	20-057-6-34D	.. BOLT	2	SP	
20	204-011-127-001	.. LINK ASSY (S/N 30504 THRU 30695) (REPLACED BY 204-011-127-003)	2	SP	
20	204-011-127-003	.. LINK ASSY (S/N 30696 THRU 31311, 32101 THRU 32142, 35001 THRU 35103) (REPLACES 204-011-127-001)	2	SP	
21	AN381-3-10	... PIN, COTTER (REPLACED BY MS24665-302)	1	NP	
21	MS24665-302	... PIN, COTTER (REPLACES AN381-3-10)	1	SP	
21A	MS17825-6	... NUT (REPLACED BY MS14144L6)	1	NP	
21A	MS14144L6	... NUT (REPLACES MS17825-6)	1	SP	
22	AN960-616	... WASHER (REPLACED BY NAS1149F0663P)	2	SP	
22	NAS1149F0663P	... WASHER (REPLACES AN960-616)	2	SP	
23	20-057-6-27D	... BOLT	1	SP	
24	204-011-128-001	... UNIVERSAL BEARING (REPLACED BY 212-010-412-001)	1	NP	
24	212-010-412-001	... UNIVERSAL BEARING (REPLACES 204-011-128-001)	1	SP	
24A	NAS516-1	... FITTING (REPLACED BY NAS516-1A)	4	P	
24A	NAS516-1A	... FITTING (REPLACES NAS516-1)	4	SP	
24B	204-011-118-001	... BEARING (USBL ON 204-011-128-001)	2	SP	
25	204-011-136-001	... CLEVIS (REPLACED BY 204-011-136-103)	1	NP	
25	204-011-136-103	... CLEVIS (REPLACES 204-011-136-001)	1	SP	
26	NAS509-10	... NUT	1	SP	
27	204-011-119-001	... BEARING, ROD END (USBL ON 204-011-127-001) (REPLACED BY 212-010-123-101)	1	SP	
27	212-010-123-101	... BEARING, ROD END (REPLACES 204-011-119-001)	1	SP	
28	NAS509L10	... NUT	1	SP	
29	204-011-137-001	... BARREL	1	SP	
30	NAS1306-5H	.. BOLT (REPLACED BY NAS6606H5)	4	NP	
30	NAS6606H5	.. BOLT (REPLACES NAS1306-5H)	4	SP	
31	NAS1306-12H	.. BOLT (REPLACED BY NAS6606H12)	4	NP	
31	NAS6606H12	.. BOLT (REPLACES NAS1306-12H)	4	SP	
32	AN960PD616	.. WASHER (REPLACED BY AN960JD616)	8	NP	
32	AN960JD616	.. WASHER, FLAT (REPLACES AN960PD616) (REPLACED BY NAS1149D0663J)	8	P	
32	NAS1149D0663J	.. WASHER (REPLACES AN960JD616)	8	SP	
33	204-011-326-007	.. STABILIZER BAR ASSY (S/N 30504 THRU 30596) (SEE FIG. 62-2 FOR BREAKDOWN) (REPLACED BY 204-011-326-013, 212-010-300-001 AND -105)	1	P	
33	204-011-326-013	.. STABILIZER BAR ASSY (S/N 30597 THRU 30719) (SEE FIG. 62-2 FOR BREAKDOWN) (REPLACES 204-011-326-007) (REPLACED BY 212-010-300-001 AND -105)	1	P	
33	204-011-326-015	.. STABILIZER BAR ASSY (S/N 30720 THRU 30865) (SEE FIG. 62-2 FOR BREAKDOWN) (REPLACED BY 212-010-300-105)	1	NP	
33	212-010-300-001	.. STABILIZER BAR ASSY (S/N 30866 THRU 31311, 32101 THRU 32142, 35001 THRU 35063, 35065) (SEE FIG. 62-3 FOR BREAKDOWN) (REPLACES 204-011-326-007 AND -013) (REPLACED BY 212-010-300-105)	1	NP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-1. Pylon Installation (Cont'd)			
33	212-010-300-105	.. STABILIZER BAR ASSY (S/N 35064, 35066 THRU 35103) (SEE FIG. 62-3 FOR BREAKDOWN) (REPLACES 204-011-326-007, -013 AND -015, 212-010-300-001)	1	SP	
34	AN4H10A	.. BOLT	1	SP	
35	204-010-132-001	.. LOCK	1	SP	
36	204-010-481-001	.. NUT	1	SP	
37	204-010-128-001	.. WASHER	1	SP	
38	204-010-127-001	.. CONE SET	1	SP	
39	M27426-1186B	.. RING, RETAINING (REPLACED BY M2742610186B)	2	NP	
39	M2742610186B	.. RING, RETAINING (REPLACES M27426-1186B)	2	P	
40	NAS679A4	.. NUT (REPLACED BY MS21042L4)	8	P	
40	MS21042L4	.. NUT (REPLACES NAS679A4)	8	SP	
41	AN960PD416	.. WASHER (REPLACED BY AN960JD416)	16	NP	
41	AN960JD416	.. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	16	P	
41	NAS1149D0463J	.. WASHER (REPLACES AN960JD416)	16	SP	
42	AN4-33A	.. BOLT	4	SP	
43	AN4-27A	.. BOLT	4	SP	
44	204-010-922-009	.. ADAPTER SET	1	SP	
45	NAS679A4	.. NUT (REPLACED BY MS21042L4)	2	P	
45	MS21042L4	.. NUT (REPLACES NAS679A4)	2	SP	
46	AN960PD416	.. WASHER (REPLACED BY AN960JD416)	4	NP	
46	AN960JD416	.. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	4	P	
46	NAS1149D0463J	.. WASHER (REPLACES AN960JD416)	4	SP	
47	AN4-16A	.. BOLT	2	SP	
48	212-010-301-001	.. LEVER ASSY (NOTE 1) (REPLACED BY 212-010-301-105)	2	P	
48	212-010-301-105	.. LEVER ASSY (NOTE 1) (REPLACES 212-010-301-001)	2	SP	
49	22-006-15-34-16	.. BUSHING	1	SP	
50	204-010-937-009	.. DAMPER ASSY (NOTE 1) (REPLACED BY 204-010-937-105) .. (ALTERNATE PART)	2	SP	
50	204-010-937-103	.. DAMPER ASSY (USBL ON 212-200-002-027, -047, -055, -059, -163, -171, -179, -181 AND -185)	2	NP	
50	204-010-937-105	.. DAMPER ASSY (NOTE 1) (REPLACES 204-010-937-009 AND -103)	2	SP	
51	204-012-100-017	.. HUB AND BLADE ASSY (S/N 30504 THRU 30800) (SEE FIG. 62-4 FOR BREAKDOWN) (REPLACED BY 204-012-100-161)	1	NP	
51	204-012-100-029	.. HUB AND BLADE ASSY (S/N 30801 THRU 30849) (SEE FIG. 62-4 FOR BREAKDOWN) (REPLACED BY 204-012-100-161)	1	NP	
51	204-012-100-027	.. HUB AND BLADE ASSY (S/N 30850 THRU 31285, 32101 THRU 32142) (SEE FIG. 62-4 FOR BREAKDOWN) (REPLACED BY 204-012-100-161)	1	NP	
51	204-012-100-139	.. HUB AND BLADE ASSY (S/N 31286 THRU 31311, 35001 THRU 35056, 35060 THRU 35062) (SEE FIG. 62-4 FOR BREAKDOWN) (REPLACED BY 204-012-100-161)	1	NP	
51	204-012-100-147	.. HUB AND BLADE ASSY (S/N 35057 THRU 35059, 35063 THRU 35090) (SEE FIG. 62-4 FOR BREAKDOWN) (REPLACED BY 204-012-100-161)	1	NP	
51	204-012-100-149	.. HUB AND BLADE ASSY (S/N 35091 THRU 35103) (SEE FIG. 62-4 FOR BREAKDOWN) (REPLACED BY 204-012-100-161)	1	P	
51	204-012-100-161	.. HUB AND BLADE ASSY (SEE FIG. 62-4 FOR BREAKDOWN) (REPLACES 204-012-100-017, -027, -029, -139, -147 AND -149)	1		

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		<p>Figure 62-1. Pylon Installation (Cont'd)</p> <p>NOTE 1: FOR SPARE PART REPLACEMENT OF EITHER LEVER ASSEMBLY 212-010-301-001 OR DAMPER ASSEMBLY 204-010-937-009, CUSTOMERS SHOULD REMOVE BOTH THE 212-010-301-001 AND 204-010-937-009, AND REPLACE WITH LEVER ASSEMBLY 212-010-301-105 AND DAMPER ASSEMBLY 204-010-937-105 AS A UNIT.</p> <p>AVAIL CODE DEFINITION</p> <p>P Procurable</p> <p>NP Non Procurable</p> <p>SP Normal Stock/Procurement</p> <p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>			



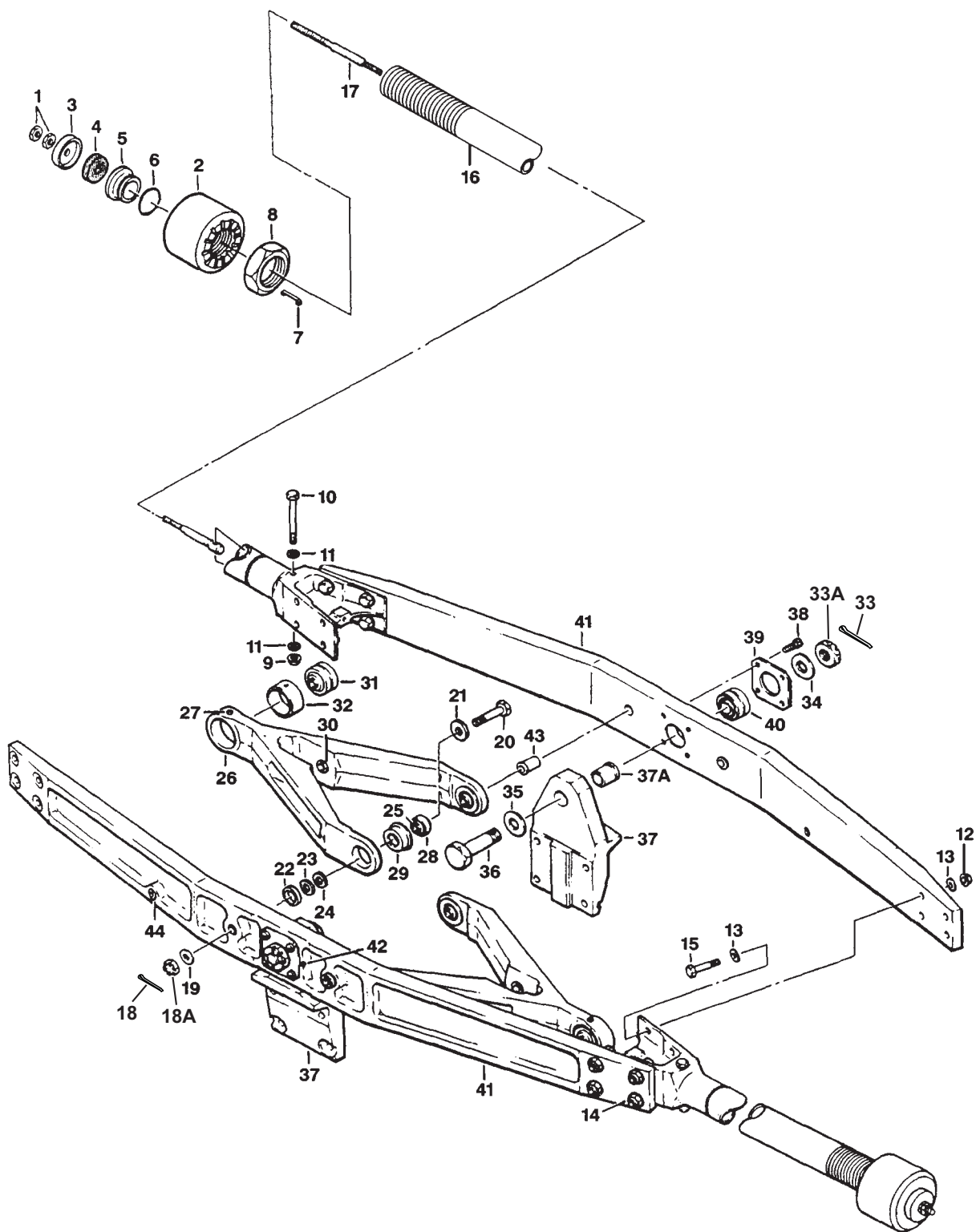
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Figure 62-2. Stabilizer Bar Assembly (204-011-326 Series)

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-2. Stabilizer Bar Assembly (204-011-326 Series)			
	204-011-326-007	STABILIZER BAR ASSY (NOTE 1) (S/N 30504 THRU 30596) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 204-011-326-013, 212-010-300-001 AND -105)	REF	P	
	204-011-326-013	STABILIZER BAR ASSY (NOTE 1) (S/N 30597 THRU 30719) (SEE FIG. 62-1 FOR NHA) (REPLACES 204-011-326-007) (REPLACED BY 212-010-300-001 AND -105)	REF	P	
	204-011-326-015	STABILIZER BAR ASSY (NOTE 1) (S/N 30720 THRU 30865) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 212-010-300-001)	REF	NP	
	212-010-300-001	STABILIZER BAR ASSY (NOTE 1) (S/N 30866 THRU 31311, 32101 THRU 32142, 35001 THRU 35063, 35065) (SEE FIG. 62-1 FOR NHA) (SEE FIG. 62-3 FOR BREAKDOWN) (REPLACES 204-011-326-015) (REPLACED BY 212-010-300-105)	REF	NP	
	212-010-300-105	STABILIZER BAR ASSY (NOTE 1) (S/N 35064, 35066 THRU 35103) (SEE FIG. 62-1 FOR NHA) (SEE FIG. 62-3 FOR BREAKDOWN) (REPLACES 212-010-300-001)	REF	SP	
1	MS24665-370	. PIN, COTTER	2	SP	
1A	F12NE4717-108	. NUT (REPLACED BY MS14145L10)	2	NP	
1A	MS14145L10	. NUT (REPLACES F12NE4717-108)	2	SP	
2	AN960-1016	. WASHER (REPLACED BY NAS1149F1063P)	4	P	
2	NAS1149F1063P	. WASHER (REPLACES AN960-1016)	4	SP	
3	NAS464-10-27	. BOLT (REPLACED BY 20-057-10S27D)	2	NP	
3	20-057-10S27D	. BOLT (REPLACES NAS464-10-27)	2	SP	
4	204-011-304-001	. SUPPORT ASSY (REPLACED BY 204-011-304-105)	2	NP	
4	204-011-304-105	. SUPPORT ASSY (REPLACES 204-011-304-001)	1	SP	
5	204-010-413-043	. BUSHING	1	SP	
6	AN502-416-12	. SCREW	8	SP	
7	204-011-308-001	. BEARING RETAINER	2	SP	
8	204-011-310-001	. BEARING SET	2	SP	
9	MS24665-300	. PIN, COTTER (REPLACED BY MS24665-302)	4	NP	
9	MS24665-302	. PIN, COTTER (REPLACES MS24665-300)	4	SP	
9A	MS17826-6	. NUT (REPLACED BY MS14145L6)	4	NP	
9A	MS14145L6	. NUT (REPLACES MS17826-6)	4	SP	
10	AN960-616	. WASHER (REPLACED BY NAS1149F0663P)	4	SP	
10	NAS1149F0663P	. WASHER (REPLACES AN960-616)	4	SP	
11	212-010-304-001	. WASHER (USBL ON 204-011-326-013 AND -015)	4	SP	
12	212-010-310-001	. WASHER (USBL ON 204-011-326-013 AND -015)	4	SP	
12A	140-009B25C39	. WASHER (USBL ON 204-011-326-013 AND -015)	4	SP	
12B	140-009D25C39	. WASHER (USBL ON 204-011-326-013 AND -015)	8	SP	
13	212-010-303-001	. BUSHING (USBL ON 204-011-326-013 AND -015)	4	SP	
14	NAS464-6-20	. BOLT (USBL ON 204-011-326-007) (REPLACED BY 20-057-6S20D)	4	P	
14	20-057-6S20D	. BOLT (USBL ON 204-011-326-007) (REPLACES NAS464-6-20)	4	SP	
14	NAS464P6-23	. BOLT (USBL ON 204-011-326-013 AND -015) (REPLACED BY 20-057-6S23D)	4	P	
14	20-057-6S23D	. BOLT (USBL ON 204-011-326-013 AND -015) (REPLACES NAS464P6-23)	4	SP	
15	204-011-301-001	. LEVER ASSY (USBL ON 204-011-326-007) (REPLACED BY 212-010-302-001 AND -105)	2	SP	
15	212-010-302-001	. LEVER ASSY (USBL ON 204-011-326-013 AND -015) (REPLACES 204-011-301-001) (REPLACED BY 212-010-302-105)	2	SP	
15	212-010-302-105	. LEVER ASSY (REPLACES 204-011-301-001, 212-010-302-001)	2	SP	
16	AN201KP6A	. BEARING (USBL ON 204-011-301-001) (REPLACED BY MS27641-6)	2	NP	
16	MS27641-6	. BEARING (USBL ON 204-011-301-001) (REPLACES AN201KP6A)	2	SP	
16	MS20201KP10A	. BEARING (USBL ON 212-010-302-001 AND -105) (REPLACED BY MS27641-10)	2	NP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-2. Stabilizer Bar Assembly (204-011-326 Series) (Cont'd)			
16	MS27641-10	.. BEARING (USBL ON 212-010-302-001 AND -105) (REPLACES MS20201KP10A)	2	SP	
17	204-010-422-003	.. LINER (USBL ON 204-011-301-001) (REPLACED BY 204-010-422-017)	2	NP	
17	204-010-422-017	.. LINER (USBL ON 204-011-301-001) (REPLACES 204-010-422-003)	2	SP	
17	204-010-422-021	.. LINER (USBL ON 212-010-302-001 AND -105)	2	SP	
18	204-010-413-033	.. BUSHING	2	SP	
19	NAS516-1	.. FITTING (REPLACED BY NAS516-1A)	1	P	
19	NAS516-1A	.. FITTING (REPLACES NAS516-1)	1	SP	
20	BR5R	.. BEARING (USBL ON 204-011-301-001) (REPLACED BY DAS5-20A-41)	1	NP	
20	DAS5-20A-41	.. BEARING (REPLACES BR5R) (REPLACED BY MS28913-5C) ..	1	SP	
20	MS28913-5C	.. BEARING (REPLACES DAS5-20A-41)	1	SP	
21	120-014-5A	.. SLEEVE	1	SP	
		(ALTERNATE PART)			
21	120-013-5A	.. SLEEVE	1	SP	
22	NAS679A5	.. NUT, SELF-LOCKING (REPLACED BY MS21042L5)	16	NP	
22	MS21042L5	.. NUT, SELF-LOCKING (REPLACES NAS679A5)	16	SP	
23	AN960-516	.. WASHER (REPLACED BY NAS1149F0563P)	32	P	
23	NAS1149F0563P	.. WASHER (REPLACES AN960-516)	32	SP	
24	AN175-11A	.. BOLT	8	SP	
25	AN175-10A	.. BOLT	8	SP	
26	NAS679A4	.. NUT (REPLACED BY MS21042L4)	2	P	
26	MS21042L4	.. NUT (REPLACES NAS679A4)	2	SP	
27	600-742-1-4	.. STAT-O-SEAL (REPLACED BY 600-742 1-4)	4	NP	
27	600-742 1-4	.. STAT-O-SEAL (REPLACES 600-742-1-4) (REPLACED BY 600-742-1/4)	4	NP	
27	600-742-1/4	.. STAT-O-SEAL (REPLACES 600-742 1-4) (REPLACED BY 600-0742-1/4)	4	P	
27	600-0742-1/4	.. STAT-O-SEAL (REPLACES 600-742-1/4)	4	SP	
28	AN174-23A	.. BOLT	2	SP	
29	AN315-5R	.. NUT	4	SP	
30	204-011-334-001	.. RETAINER	2	SP	
31	204-011-333-001	.. BUSHING (REPLACED BY 540-011-322-001)	2	SP	
31	540-011-322-001	.. BUSHING (REPLACES 204-011-333-001)	2	SP	
32	MS29513-119	.. PACKING, PREFORMED (S/N 30866 THRU 30939)	2	SP	
33	204-011-332-001	.. WASHER	2	P	
34	204-011-303-007	.. WEIGHT (S/N 30504 THRU 30865) (REPLACED BY 212-010-306-001)	2	SP	
34	212-010-306-001	.. WEIGHT (REPLACES 204-011-303-007)	2	SP	
35	NAS509-12	.. NUT (S/N 30504 THRU 30865) (REPLACED BY NAS509-24)	2	SP	
35	NAS509-24	.. NUT (REPLACES NAS509-12)	2	SP	
36	NAS559-5	.. ROD END LOCK (S/N 30504 THRU 30865) (REPLACED BY NAS559-9)	2	SP	
36	NAS559-9	.. ROD END LOCK (REPLACES NAS559-5)	2	SP	
37	204-011-328-001	.. TUBE ASSY (S/N 30504 THRU 30679) (REPLACED BY 204-011-328-011, 540-011-319-001, 212-010-311-107)	2	NP	
37	204-011-328-011	.. TUBE ASSY (S/N 30680 THRU 30865) (REPLACES 204-011-328-001) (REPLACED BY 540-011-319-001, 212-010-311-107)	2	P	
37	540-011-319-001	.. TUBE ASSY (S/N 30866 THRU 31311, 32101 THRU 32142, 35001 THRU 35063, 35065) (REPLACES 204-011-328-001 AND -011) (REPLACED BY 212-010-311-107)	2	NP	
37	212-010-311-107	.. TUBE ASSY (S/N 35064, 35066 THRU SUB) (REPLACES 204-011-328-001 AND -011, 540-011-319-001)	2	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-2. Stabilizer Bar Assembly (204-011-326 Series) (Cont'd)			
38	204-011-329-001	. CABLE ASSY	2	SP	
39	204-011-307-001	. FRAME ASSY (S/N 30504 THRU 31197) (REPLACED BY 204-011-307-105)	2	NP	
39	204-011-307-105	. FRAME ASSY (REPLACES 204-011-307-001)	2	SP	
40	NAS516-1	. . FITTING (REPLACED BY NAS516-1A)	1	P	
40	NAS516-1A	. . FITTING (REPLACES NAS516-1)	1	SP	
41	204-010-413-045	. . BUSHING, SLEEVE	2	SP	
42	204-010-413-047	. . BUSHING, SLEEVE	1	SP	
<p>NOTE 1: UNLESS OTHERWISE NOTED, ALL DETAIL PARTS ARE USED ON THE STABILIZER BAR ASSEMBLY 204-011-326-007, -013 AND -015.</p>					
<p>AVAIL CODE DEFINITION</p> <p>P Procurable</p> <p>NP Non Procurable</p> <p>SP Normal Stock/Procurement</p>					
<p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>					



212_IPB_62_0003

Figure 62-3. Stabilizer Bar Assembly (212-010-300 Series)

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-3. Stabilizer Bar Assembly (212-010-300 Series)			
	212-010-300-001	STABILIZER BAR ASSY (S/N 30866 THRU 31311, 32101 THRU 32142, 35001 THRU 35063, 35065) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 212-010-300-105)	REF	NP	
	212-010-300-105	STABILIZER BAR ASSY (S/N 35064, 35066 THRU 35103) (SEE FIG. 62-1 FOR NHA) (REPLACES 212-010-300-001)	REF	SP	
1	AN315-5R	. NUT	4	SP	
2	212-010-306-001	. WEIGHT	2	SP	
3	204-011-334-001	. RETAINER	2	SP	
4	204-011-333-001	. BUSHING	2	SP	
5	540-011-322-001	. BUSHING	2	SP	
6	MS29513-119	. PACKING, PREFORMED	2	SP	
7	NAS559-9	. ROD END LOCK	2	SP	
8	NAS509-24	. NUT	2	SP	
9	MS21042L4	. NUT	2	SP	
10	AN174-23A	. BOLT	2	SP	
11	600-742-1/4	. STAT-O-SEAL	4	SP	
12	MS21042L5	. NUT, SELF-LOCKING	16	SP	
13	AN960-516	. WASHER (REPLACED BY NAS1149F0563P)	32	P	
13	NAS1149F0563P	. WASHER (REPLACES AN960-516).	32	SP	
14	AN175-10A	. BOLT	8	SP	
15	AN175-11A	. BOLT	8	SP	
16	540-011-319-001	. TUBE ASSY (REPLACED BY 212-010-311-107)	2	NP	
16	212-010-311-107	. TUBE ASSY (REPLACES 540-011-319-001)	2	SP	
17	204-011-329-001	. CABLE ASSY	2	SP	
18	MS24665-283	. PIN, COTTER (REPLACED BY MS24665-285)	4	NP	
18	MS24665-285	. PIN, COTTER (REPLACES MS24665-283)	4	SP	
18A	MS17826-6	. NUT (REPLACED BY MS14145L6)	4	NP	
18A	MS14145L6	. NUT (REPLACES MS17826-6)	4	SP	
19	AN960-616	. WASHER (REPLACED BY NAS1149F0663P)	4	SP	
19	NAS1149F0663P	. WASHER (REPLACES AN960-616).	4	SP	
20	20-057-6S24D	. BOLT	4	SP	
21	140-007-25S36B4	. WASHER	4	SP	
22	212-010-310-001	. WASHER	4	SP	
23	140-009B25C39	. WASHER (NOTE 1).	4	SP	
24	140-009D25C39	. WASHER (NOTE 1).	8	SP	
25	212-010-303-001	. BUSHING	4	SP	
26	212-010-302-001	. LEVER ASSY (USBL ON 212-010-300-001) (REPLACED BY 212-010-302-105).	2	SP	
26	212-010-302-105	. LEVER ASSY (REPLACES 212-010-302-001)	2	SP	
27	NAS516-1	. . FITTING (REPLACED BY NAS516-1A)	4	P	
27	NAS516-1A	. . FITTING (REPLACES NAS516-1)	4	SP	
28	MS27641-10	. . BEARING	4	SP	
29	204-010-422-021	. . LINER	4	SP	
30	204-010-413-033	. . BUSHING	4	SP	
31	MS28913-5C	. . BEARING	2	SP	
32	120-014-5A	. . SLEEVE	2	SP	
33	MS24665-353	. PIN, COTTER	2	SP	
33A	MS17826-10	. NUT (REPLACED BY MS14145L10)	2	NP	
33A	MS14145L10	. NUT (REPLACES MS17826-10)	2	SP	
34	AN960-1016	. WASHER (REPLACED BY NAS1149F1063P)	2	P	
34	NAS1149F1063P	. WASHER (REPLACES AN960-1016).	2	SP	
35	140-007-41S38C4	. WASHER	2	SP	
36	20-057-10S29D	. BOLT	2	SP	
37	204-011-304-001	. SUPPORT ASSY (USBL ON 212-010-300-001) (REPLACED BY 204-011-304-105).	2	NP	
37	204-011-304-105	. SUPPORT ASSY (REPLACES 204-011-304-001)	2	SP	
37A	204-010-413-043	. . BUSHING	2	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-3. Stabilizer Bar Assembly (212-010-300 Series) (Cont'd)			
38	AN502-416-12	. SCREW	8	SP	
39	204-011-308-001	. BEARING RETAINER	2	SP	
40	204-011-310-001	. BEARING SET	2	SP	
41	204-011-307-001	. FRAME ASSY, CENTER (NOTE 2) (REPLACED BY 204-011-307-105)	2	NP	
41	204-011-307-105	. FRAME ASSY, CENTER (NOTE 2) (REPLACES 204-011-307-001)	2	SP	
42	NAS516-1	. . FITTING (REPLACED BY NAS516-1A)	1	P	
42	NAS516-1A	. . FITTING (REPLACES NAS516-1)	1	SP	
43	204-010-413-045	. . BUSHING	2	SP	
44	204-010-413-047	. . BUSHING	1	SP	
		NOTE 1: MAXIMUM QUANTITY SHOWN. REFER TO MAINTENANCE MANUAL FOR USAGE.			
		NOTE 2: WHEN ORDERING ONLY ONE CENTER FRAME ASSEMBLY 204-011-307-001 OR -105, CUSTOMER MUST MEASURE THE THICKNESS OF THE KEPT CENTER FRAME ASSEMBLY WHERE BOTH CENTER FRAME ASSEMBLIES WILL MATE. THE MEASUREMENT SHOULD BE TAKEN HALFWAY BETWEEN THE OPPOSITE ENDS (THE CENTER). IF THE MEASUREMENT IS BETWEEN 0.720 TO 0.780 INCH, CUSTOMER CAN ORDER ONE CENTER FRAME ASSEMBLY 204-011-307-105. IF THE MEASUREMENT IS GREATER THAN 0.720 TO 0.780 INCH, CUSTOMER MUST REPLACE BOTH CENTER FRAME ASSEMBLIES.			
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.			

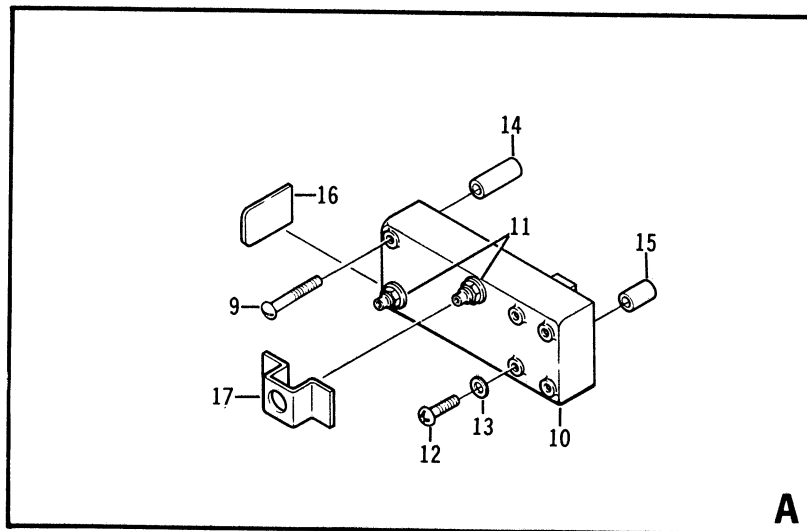
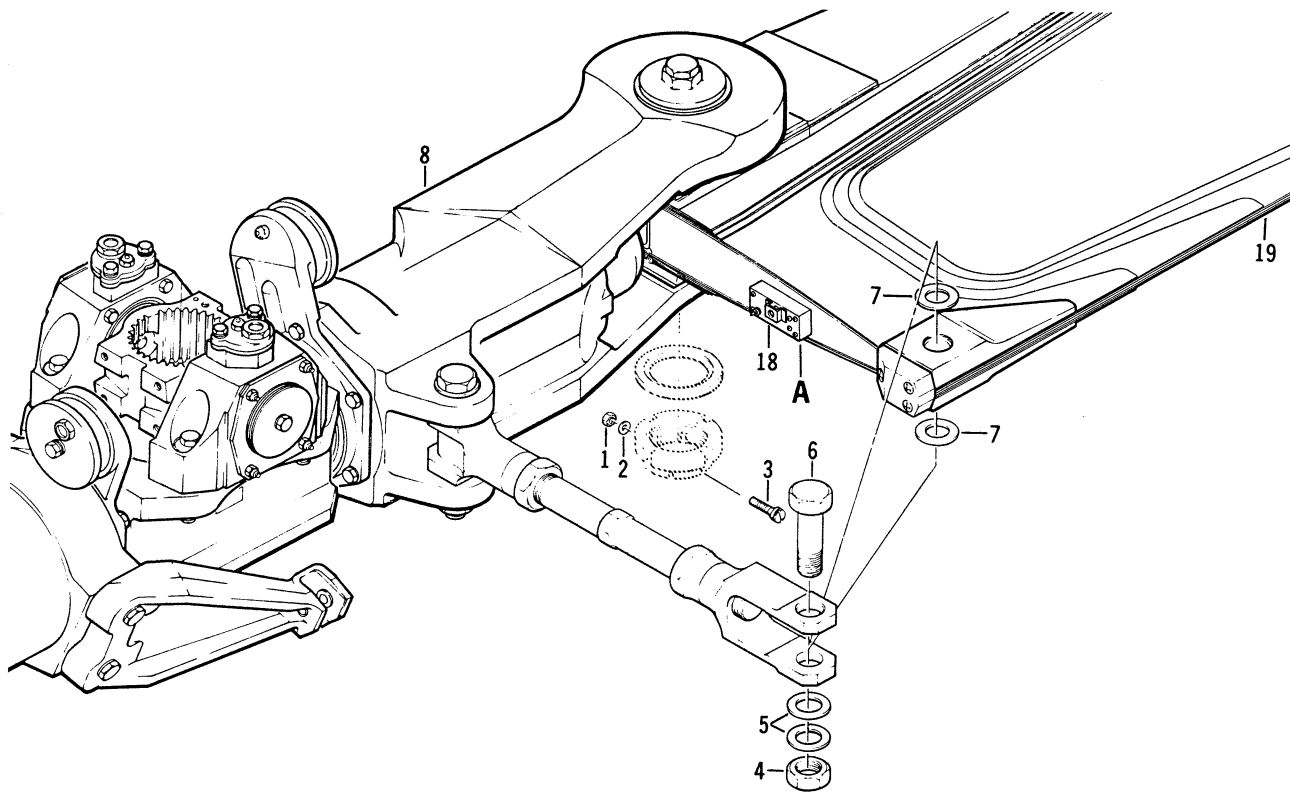


Figure 62-4. Hub and Blade Assembly

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-4. Hub and Blade Assembly			
	204-012-100-017	HUB AND BLADE ASSY (S/N 30504 THRU 30800) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 204-012-100-161)	REF	NP	
	204-012-100-029	HUB AND BLADE ASSY (S/N 30801 THRU 30849) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 204-012-100-161)	REF	NP	
	204-012-100-027	HUB AND BLADE ASSY (S/N 30850 THRU 31285, 32101 THRU 32142) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 204-012-100-161)	REF	NP	
	204-012-100-139	HUB AND BLADE ASSY (S/N 31286 THRU 31311, 35001 THRU 35056, 35060 THRU 35062) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 204-012-100-161)	REF	NP	
	204-012-100-147	HUB AND BLADE ASSY (S/N 35057 THRU 35059, 35063 THRU 35090) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 204-012-100-161)	REF	NP	
	204-012-100-149	HUB AND BLADE ASSY (S/N 35091 THRU 35103) (SEE FIG. 62-1 FOR NHA) (REPLACED BY 204-012-100-161)	REF	P	
	204-012-100-161	HUB AND BLADE ASSY (SEE FIG. 62-1 FOR NHA) (REPLACES 204-012-100-017, -027, -029, -139, -147 AND -149)	REF		
1	NAS679A08	. NUT (REPLACED BY MS21042L08)	2	NP	
1	MS21042L08	. NUT (REPLACES NAS679A08)	2	SP	
2	AN960-8	. WASHER (REPLACED BY NAS1149FN832P)	2	SP	
2	NAS1149FN832P	. WASHER (REPLACES AN960-8)	2	SP	
3	AN503-8-12	. SCREW	2	SP	
4	NAS1022A14	. NUT (REPLACED BY MS21245-L14)	2	NP	
4	MS21245-L14	. NUT (REPLACES NAS1022A14)	2	SP	
5	AN960-1416	. WASHER (REPLACED BY NAS1149F1490P)	4	SP	
5	NAS1149F1490P	. WASHER (REPLACES AN960-1416)	4	SP	
6	204-011-166-001	. BOLT, DRAG RACE, BLADE, MAIN ROTOR (S/N 30504 THRU 30704) (REPLACED BY 204-011-166-007)	2	NP	
6	204-011-166-007	. BOLT, DRAG RACE, BLADE, MAIN ROTOR (S/N 30705 THRU 31311, 32101 THRU 32142, 35001 THRU SUB) (REPLACES 204-011-166-001)	2	SP	
7	120-008C58E29	. SHIM	4	SP	
8	204-012-101-009	. HUB ASSY, MAIN ROTOR (S/N 30504 THRU 30680) (SEE FIG. 62-6 FOR BREAKDOWN) (REPLACED BY 204-012-101-153)	1	NP	
8	204-012-101-023	. HUB ASSY, MAIN ROTOR (S/N 30681 THRU 30704) (SEE FIG. 62-6 FOR BREAKDOWN) (REPLACED BY 204-012-101-029 AND -153)	1	NP	
8	204-012-101-029	. HUB ASSY, MAIN ROTOR (S/N 30705 THRU 31285, 32101 THRU 32142) (SEE FIG. 62-6 FOR BREAKDOWN) (REPLACES 204-012-101-023) (REPLACED BY 204-012-101-143 AND -153)	1	NP	
8	204-012-101-143	. HUB ASSY, MAIN ROTOR (S/N 31286 THRU 31311, 35001 THRU 35056, 35060 THRU 35062) (SEE FIG. 62-6 FOR BREAKDOWN) (REPLACES 204-012-101-029) (REPLACED BY 204-012-101-151)	1	NP	
8	204-012-101-151	. HUB ASSY, MAIN ROTOR (S/N 35057 THRU 35059, 35063 THRU 35090) (SEE FIG. 62-6 FOR BREAKDOWN) (REPLACES 204-012-101-143) (REPLACED BY 204-012-101-153)	1	NP	
8	204-012-101-153	. HUB ASSY, MAIN ROTOR (S/N 35091 THRU 35103) (SEE FIG. 62-6 FOR BREAKDOWN) (REPLACES 204-012-101-009, -023, -029 AND -151)	1	SP	
9	MS35275-234	. SCREW	8	P	
10	212-074-200-001	. DETECTOR ASSY, MAIN ROTOR BLADE INSPECTION SYSTEM (S/N 30801 THRU 30884)	2	P	
11	SWIAN5045	. . SEAL	2	NP	
12	MS35206-218	. . SCREW	2	SP	
13	MS35333-36	. . WASHER	2	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-4. Hub and Blade Assembly (Cont'd)			
	212-074-203-001	. . . ENCLOSURE ASSY	1	NP	
14	SU316-4A-16	. . . SPACER	4	NP	
15	SS248-4A-16	. . . SPACER	2	NP	
16	212-074-203-005	. . . SWITCH GUARD	1	P	
17	212-074-203-007	. . . SWITCH GUARD	1	P	
18	522	. BATTERY (S/N 30801 THRU 30884)	2	NP	
19	DELETED		NA		
19	204-012-001-023	. BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 1) (S/N 30504 THRU 30800) (SEE FIG. 62-5 FOR BREAKDOWN) (REPLACED BY 212-015-501-005)	2	NP	
19	204-012-001-033	. BLADE ASSY, MAIN ROTOR, THIN TIP (S/N 30801 THRU 30816, 30818 THRU 30819, 30822, 30824 THRU 30825, 30827, 30832 THRU 30833) (SEE FIG. 62-5 FOR BREAKDOWN)	2	NP	
19	212-015-501-005	. BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 2) (S/N 30817, 30820 THRU 30821, 30823, 30826, 30828 THRU 30831, 30834 THRU 31311, 32101 THRU 32142, 35001 THRU 35016) (SEE FIG. 62-5 FOR BREAKDOWN) (REPLACES 204-012-001-023) (REPLACED BY 212-015-501-115)	2	NP	
19	212-015-501-115	. BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 2) (S/N 35017 THRU 35103) (SEE FIG. 62-5 FOR BREAKDOWN) (REPLACES 212-015-501-005)	2	SP	
19	212-015-501-119	. BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 3) (SEE FIG. 62-5 FOR BREAKDOWN)	REF	SP	
19	212-015-501-121	. BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 4) (SEE FIG. 62-5 FOR BREAKDOWN)	REF	SP	
		NOTE 1: BLADE ASSEMBLY 204-012-001-023 IS NO LONGER PROCURABLE. AS A PAIR USE BLADE ASSEMBLY 212-015-501-005.			
		NOTE 2: BLADE ASSEMBLIES 212-015-501-005 AND 212-015-501-115 HAVE A PAINT SCHEME WITH A WHITE UPPER SURFACE AND A BLACK SURFACE WITH 6-INCH YELLOW BAND AT THE TIP OF THE BLADE.			
		NOTE 3: BLADE ASSEMBLY 212-015-501-119 IS A HIGH VISIBILITY BLADE. THE UPPER SURFACE OF THIS BLADE IS A GLOSS GRAY WITH LUSTERLESS WHITE APPLIED TO 44 INCHES AT THE OUTBOARD END. THE LOWER SURFACE IS LUSTERLESS BLACK WITH GLOSS ORANGE YELLOW APPLIED TO 6 INCHES AT THE OUTBOARD END AND TO THE EXTREME TIP END OF THE BLADE.			
		NOTE 4: BLADE ASSEMBLY 212-015-501-121 IS A HIGH VISIBILITY BLADE. STARTING AT THE HUB, THIS BLADE HAS A 43.3-INCH GLOSS WHITE BAND. THIS IS FOLLOWED BY AN 86.8-INCH GLOSS ORANGE BAND, ANOTHER 43.4-INCH WHITE BAND, FOLLOWED BY ANOTHER 43.4-INCH ORANGE BAND.			

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		<p>Figure 62-4. Hub and Blade Assembly (Cont'd)</p> <p>AVAIL CODE DEFINITION</p> <p>P Procurable</p> <p>NP Non Procurable</p> <p>SP Normal Stock/Procurement</p> <p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>			

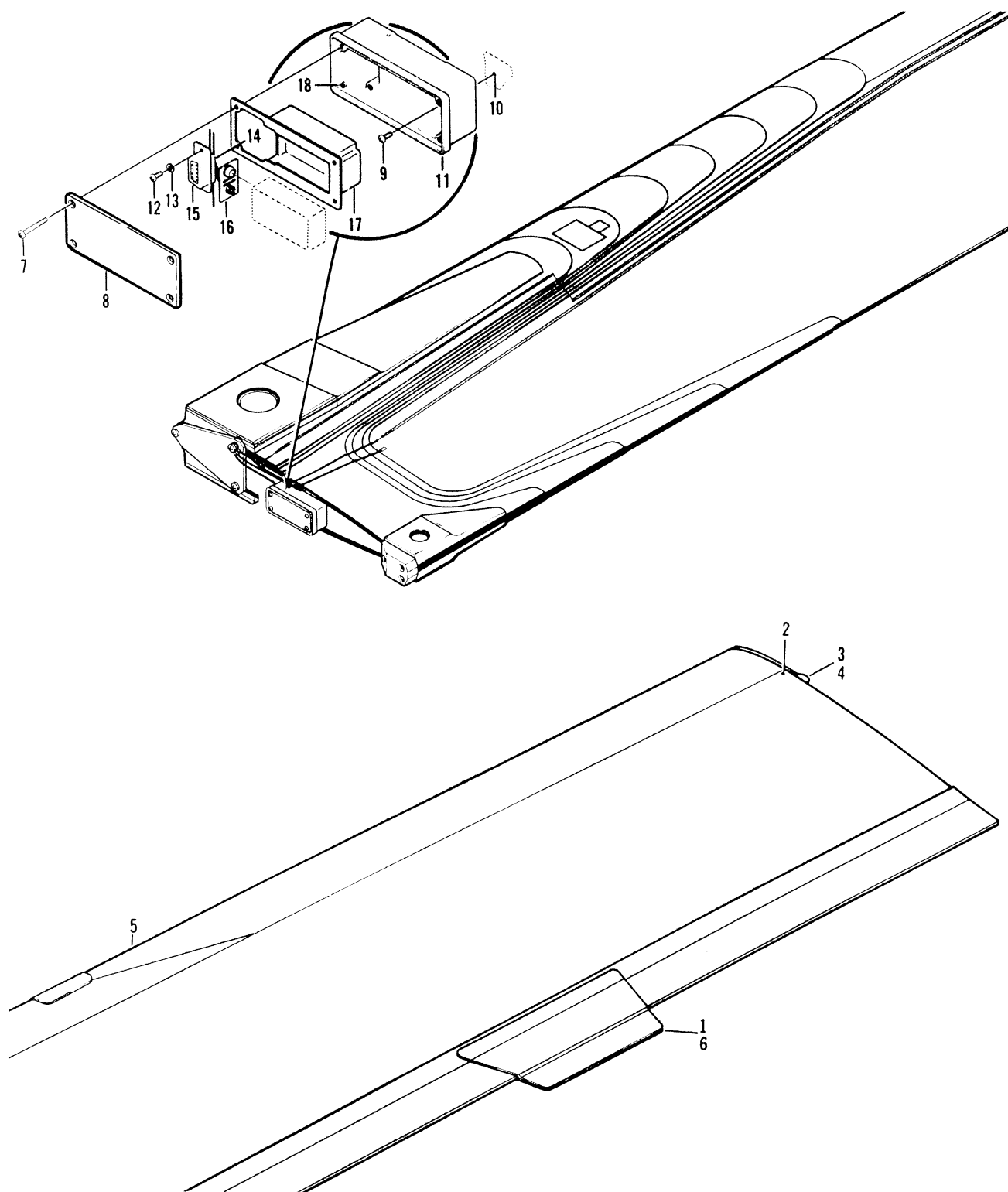


Figure 62-5. Blade Assembly, Main Rotor, Thin Tip

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-5. Blade Assembly, Main Rotor, Thin Tip			
	DELETED 204-012-001-023	BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 1) (S/N 30504 THRU 30800) (SEE FIG. 62-4 FOR NHA) (REPLACED BY 212-015-501-005)	NA REF	NP	
	204-012-001-033	BLADE ASSY, MAIN ROTOR, THIN TIP (S/N 30801 THRU 30816, 30818 THRU 30819, 30822, 30824 THRU 30825, 30827, 30832 THRU 30833) (SEE FIG. 62-4 FOR NHA)	REF	NP	
	212-015-501-005	BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 2) (S/N 30817, 30820 THRU 30821, 30823, 30826, 30828 THRU 30831, 30834 THRU 31311, 32101 THRU 32142, 35001 THRU 35016) (SEE FIG. 62-4 FOR NHA) (REPLACES 204-012-001-023) (REPLACED BY 212-015-501-115)	REF	NP	
	212-015-501-115	BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 2) (S/N 35017 THRU 35103) (SEE FIG. 62-4 FOR NHA) (REPLACES 212-015-501-005)	REF	SP	
	212-015-501-119	BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 3) (SEE FIG. 62-4 FOR NHA)	REF	SP	
	212-015-501-121	BLADE ASSY, MAIN ROTOR, THIN TIP (NOTE 4) (SEE FIG. 62-4 FOR NHA)	REF	SP	
1	DELETED	NA		
2	AN535-0-2	. SCREW (REPLACED BY MS21318-7)	1	NP	
2	MS21318-7	. SCREW (REPLACES AN535-0-2)	1	SP	
3	NAS1189-3P10L	. SCREW (REPLACED BY NAS1189-3P10)	2	NP	
3	NAS1189-3P10	. SCREW (REPLACES NAS1189-3P10L)	2	SP	
4	204-012-017-001	. CAP	1	SP	
5	204-012-001-021	. BLADE ASSY (USBL ON 204-012-001-023 AND -033) (REPLACED BY 204-012-001-031)	1	NP	
5	204-012-001-031	. BLADE ASSY (USBL ON 204-012-001-023 AND -033) (REPLACES 204-012-001-021)	1	NP	
5	204-012-001-017	. BLADE ASSY (USBL ON 204-012-001-015)	1	NP	
5	212-015-501-007	. BLADE ASSY (USBL ON 212-015-501-005, -115, -119 AND -121)	1	NP	
6	204-012-038-001	. . TAB, TRIM (REPLACED BY 204-012-038-103)	2	NP	
6	204-012-038-103	. . TAB, TRIM (REPLACES 204-012-038-001)	2	SP	
	204-012-001-035	. BLADE INSPECTION (USBL ON 204-012-001-033)	1	NP	
	212-015-501-009	. BLADE INSPECTION (USBL ON 212-015-501-005)	1	NP	
7	MS35275-228	. . SCREW	4	P	
8	212-074-212-001	. . COVER	1	P	
9	MS35207-263	. . SCREW	3	SP	
10	NAS1329H3KB80	. . RIVNUT, BLIND	3	P	
11	212-074-207-001	. . HOUSING ASSY, MAIN ROTOR BLADE INSPECTION SYSTEM	1	P	
12	MS35206-213	. . . SCREW	2	SP	
13	MS35333-36	. . . WASHER	2	SP	
14	212-074-208-001	. . . CABLE ASSY	1	P	
15	DEM9S CONNECTOR (REPLACED BY DEM-9S)	1	NP	
15	DEM-9S CONNECTOR (REPLACES DEM9S)	1	SP	
16	212-074-211-001 CONNECTOR ASSY, BATTERY (REPLACED BY 212-074-208-001)	1	P	
16	212-074-208-001 CABLE ASSY, BATTERY (REPLACES 212-074-211-001)	1	P	
17	212-074-209-001	. . . LINER	1	P	
	212-074-210-001	. . . HOUSING ASSY, BLADE INSPECTION SYSTEM	1	NP	
18	MS122158 INSERT	4	P	
		NOTE 1: BLADE ASSEMBLY 204-012-001-023 IS NO LONGER PROCURABLE AS A PAIR. USE BLADE ASSEMBLY 212-015-501-005.			

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		<p>Figure 62-5. Blade Assembly, Main Rotor, Thin Tip (Cont'd)</p> <p>NOTE 2: BLADE ASSEMBLIES 212-015-501-115 AND 212-015-501-005 HAVE A PAINT SCHEME WITH A WHITE UPPER SURFACE AND A BLACK SURFACE WITH 6-INCH YELLOW BAND AT THE TIP OF THE BLADE.</p> <p>NOTE 3: BLADE ASSEMBLY 212-015-501-119 IS A HIGH VISIBILITY BLADE. THE UPPER SURFACE OF THIS BLADE IS A GLOSS GRAY WITH LUSTERLESS WHITE APPLIED TO 44 INCHES AT THE OUTBOARD END. THE LOWER SURFACE IS LUSTERLESS BLACK WITH GLOSS ORANGE YELLOW APPLIED TO 6 INCHES AT THE OUTBOARD END AND TO THE EXTREME TIP END OF THE BLADE.</p> <p>NOTE 4: BLADE ASSEMBLY 212-015-501-121 IS A HIGH VISIBILITY BLADE. STARTING AT THE HUB, THIS BLADE HAS A 43.3-INCH GLOSS WHITE BAND. THIS IS FOLLOWED BY AN 86.8-INCH GLOSS ORANGE BAND, ANOTHER 43.4-INCH WHITE BAND, FOLLOWED BY ANOTHER 43.4-INCH ORANGE BAND.</p> <p>AVAIL CODE DEFINITION</p> <p>P Procurable</p> <p>NP Non Procurable</p> <p>SP Normal Stock/Procurement</p> <p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>			

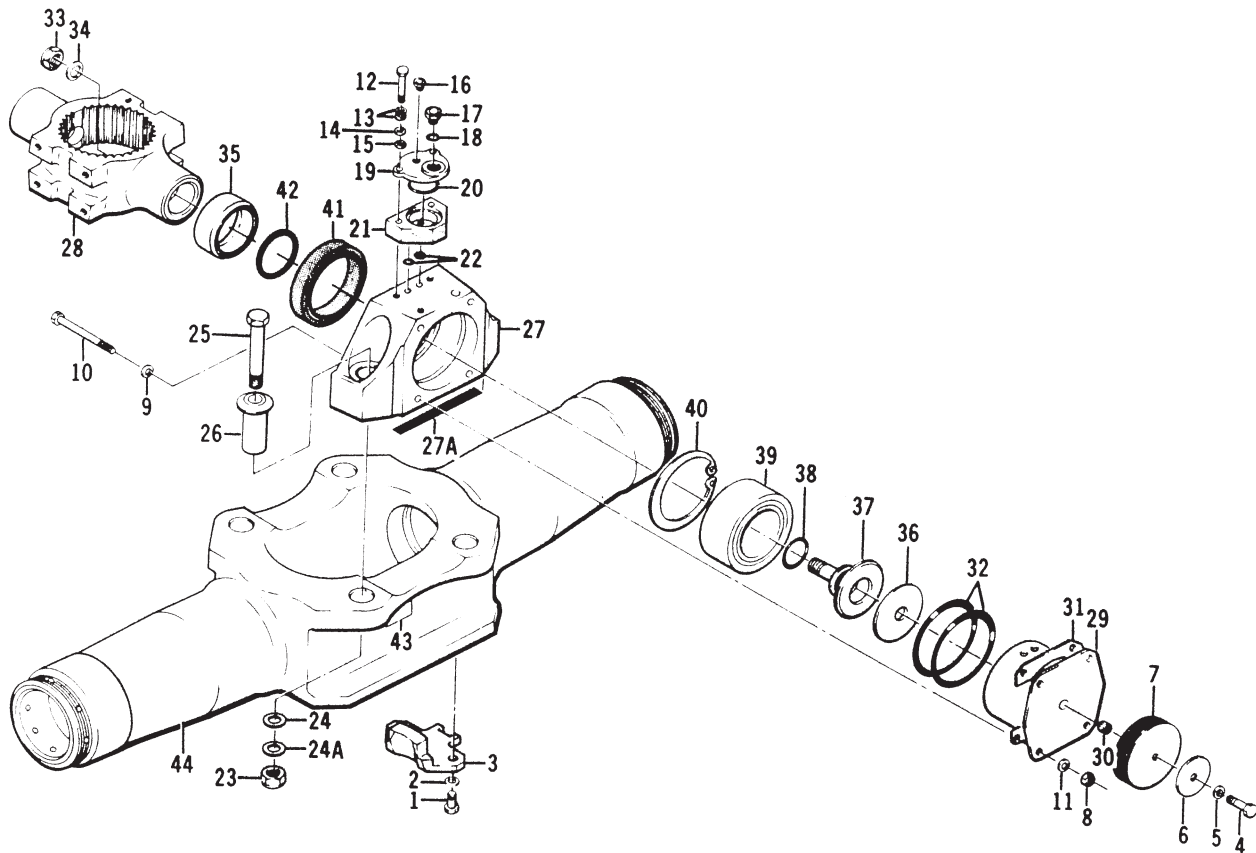
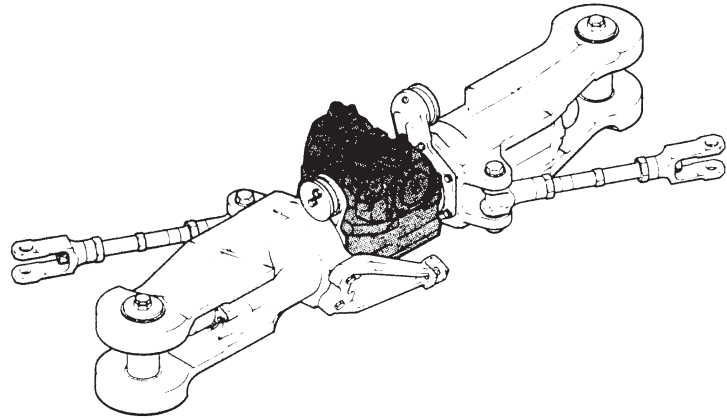
(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-6. Hub Assembly, Main Rotor			
	204-012-101-009	HUB ASSY, MAIN ROTOR (S/N 30504 THRU 30680) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-7 FOR BALANCE OF BREAKDOWN) (REPLACED BY 204-012-101-153)	REF	NP	
	204-012-101-023	HUB ASSY, MAIN ROTOR (S/N 30681 THRU 30704) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-7 FOR BALANCE OF BREAKDOWN) (REPLACED BY 204-012-101-153 AND -029)	REF	NP	
	204-012-101-029	HUB ASSY, MAIN ROTOR (S/N 30705 THRU 31285, 32101 THRU 32142) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-7 FOR BALANCE OF BREAKDOWN) (REPLACES 204-012-101-143 AND -153) (REPLACED BY 204-012-101-023)	REF	NP	
	204-012-101-143	HUB ASSY, MAIN ROTOR (S/N 31286 THRU 31311, 35001 THRU 35056, 35060 THRU 35062) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-7 FOR BALANCE OF BREAKDOWN) (REPLACES 204-012-101-151) (REPLACED BY 204-012-101-029)	REF	NP	
	204-012-101-151	HUB ASSY, MAIN ROTOR (S/N 35057 THRU 35059, 35063 THRU 35090) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-7 FOR BALANCE OF BREAKDOWN) (REPLACES 204-012-101-143) (REPLACED BY 204-012-101-153)	REF	NP	
	204-012-101-153	HUB ASSY, MAIN ROTOR (MODED BY 212-510-052-103) (S/N 35091 THRU 35103) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-7 FOR BALANCE OF BREAKDOWN) (REPLACES 204-012-101-009, -023, -029 AND -151)	REF	SP	
1	204-011-153-001	. NUT	2	SP	
2	204-011-152-001	. WASHER	2	SP	
3	204-011-151-001	. BOLT ASSY.	2	SP	
4	204-011-151-005	. . PLUG	1	SP	
5	204-011-151-003	. . BOLT (REPLACED BY 204-011-151-007)	1	NP	
5	204-011-151-007	. . BOLT (REPLACED BY BOLT ASSY 204-011-151-001) (REPLACES 204-011-151-003)	1	NP	
5	204-011-151-001	. . BOLT ASSY (REPLACES 204-011-151-003 AND -007)	REF	SP	
6	AN814-10L	. PLUG (REPLACED BY AN814-10JL)	2	NP	
6	AN814-10JL	. PLUG (REPLACES AN814-10L)	2	NP	
7	NAS1022A14	. NUT	2	NP	
8	AN960-1416	. WASHER (REPLACED BY NAS1149F1490P)	4	SP	
8	NAS1149F1490P	. WASHER (REPLACES AN960-1416)	4	SP	
9	204-011-166-003	. BOLT (USBL ON 204-012-101-009 AND -023) (REPLACED BY 204-011-166-009)	2	NP	
9	204-011-166-009	. BOLT (REPLACES 204-011-166-003)	2	SP	
10	204-011-140-003	. BRACE ASSY, DRAG (USBL ON 204-012-101-009, -023 AND -029) (REPLACED BY 204-011-140-005)	2	NP	
10	204-011-140-005	. BRACE ASSY, DRAG (REPLACES 204-011-140-003)	2	SP	
11	204-011-144-003	. . NUT	1	SP	
12	204-011-144-001	. . NUT	1	SP	
13	204-011-141-003	. . FITTING (USBL ON 204-011-140-003)	1	NP	
13	204-011-180-003	. . FITTING (USBL ON 204-011-140-005)	1	SP	
14	204-011-142-005	. . CLEVIS (USBL ON 204-011-140-003)	1	P	
14	204-011-179-003	. . CLEVIS (USBL ON 204-011-140-005)	1	SP	
15	204-011-143-005	. . BARREL ASSY	1	SP	
16	204-011-146-003	. . . DECAL (AFT)	1	SP	
17	AN4H7A	. BOLT	2	SP	
18	AN960-416	. WASHER (REPLACED BY NAS1149F0463P)	2	NP	
18	NAS1149F0463P	. WASHER (REPLACES AN960-416)	2	SP	
19	204-011-149-001	. CLAMP	2	SP	
20	204-010-526-001	. LOCK, STRAP RETAINER.	2	SP	
21	204-011-116-001	. NUT	2	SP	
22	204-011-158-003	. KEY	2	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-6. Hub Assembly, Main Rotor (Cont'd)			
23	204-011-121-009	. GRIP ASSY, MAIN ROTOR (USBL ON 204-012-101-009, -023, -029 AND -143) (REPLACED BY 204-011-121-125)	2	NP	
23	204-011-121-121	. GRIP ASSY, MAIN ROTOR (USBL ON 204-012-101-151 AND -153) (REPLACED BY 204-011-121-125)	2	NP	
23	204-011-121-125	. GRIP ASSY, MAIN ROTOR (REPLACES 204-011-121-009 AND -121)	2	SP	
24	204-010-413-027	. . BUSHING	2	SP	
25	204-010-413-029	. . BUSHING, 2.9045/2.9060, STANDARD (NOTE 4) (USBL ON 204-011-121-009)	2	NP	
25	204-010-533-101	. . BUSHING, 2.9055/2.9060, STANDARD (NOTE 4) (USBL ON 204-011-121-121)	2	NP	
25	204-010-413-167	. . BUSHING, 2.9145/2.9160 OVERSIZE (NOTE 4) (USBL ON 204-011-121-009)	2	NP	
25	204-010-533-103	. . BUSHING, 2.9155/2.9160 OVERSIZE (NOTE 4) (USBL ON 204-011-121-121)	2	NP	
26	RL28SB8	. . LOCK RING (REPLACED BY MS51990-106)	1	NP	
26	MS51990-106	. . LOCK RING (REPLACES RL28SB8) (REPLACED BY MS51990-106P)	1	NP	
26	MS51990-106P	. . LOCK RING (REPLACES MS51990-106)	1	SP	
27	RD206SB8	. . INSERT	1	NP	
28	RL38SB9	. . LOCK RING (REPLACED BY MS51990-108)	2	NP	
28	MS51990-108	. . RING, LOCK (REPLACES RL38SB9) (REPLACED BY MS51990-108P)	2	NP	
28	MS51990-108P	. . LOCK RING (REPLACES MS51990-108)	2	SP	
29	RD208SB8	. . INSERT (REPLACED BY RDJ208SB-8)	2	NP	
29	RDJ208SB-8	. . INSERT (REPLACES RD208SB8)	2		
30	RL33SB9	. . LOCK RING (REPLACED BY MS51990-107)	6	NP	
30	MS51990-107	. . LOCK RING (REPLACES RL33SB9) (REPLACED BY MS51990-107P)	6	NP	
30	MS51990-107P	. . LOCK RING (REPLACES MS51990-107)	6	SP	
31	RAD207SB9	. . INSERT (REPLACED BY RAD207SB-9)	6	NP	
31	RAD207SB-9	. . INSERT (REPLACES RAD207SB9) (REPLACED BY RADJ207SB-9)	6	NP	
31	RADJ207SB-9	. . INSERT (REPLACES RAD207SB-9)	6	SP	
32	204-010-534-101	. . BUFFER (USBL ON 204-011-121-121)	2	SP	
33	AN4H15A	. BOLT	2	SP	
34	MS29561-010	. PACKING, PREFORMED (REPLACED BY M83248/1-010)	2	P	
34	M83248/1-010	. PACKING, PREFORMED (REPLACES MS29561-010) (REPLACED BY AS3209-010)	2	SP	
34	AS3209-010	. PACKING, PREFORMED (REPLACES M83248/1-010)	2	SP	
35	AN960PD416	. WASHER (REPLACED BY AN960JD416)	2	NP	
35	AN960JD416	. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	2	P	
35	NAS1149D0463J	. WASHER (REPLACES AN960JD416)	2	SP	
36	AN960-416L	. WASHER (REPLACED BY NAS1149F0432P)	2	P	
36	NAS1149F0432P	. WASHER (REPLACES AN960-416L)	2	SP	
37	MS35338-44	. WASHER	4	SP	
38	204-010-507-001	. COVER, OIL RESERVOIR	2	SP	
39	MS29561-234	. PACKING, PREFORMED (REPLACED BY M83248/1-234)	4	NP	
39	M83248/1-234	. PACKING, PREFORMED (REPLACES MS29561-234) (REPLACED BY AS3209-234)	4	SP	
39	AS3209-234	. PACKING, PREFORMED (REPLACES M83248/1-234)	4	SP	
41	204-010-506-005	. SIGHT GLASS	2	SP	
42	47200	. FITTING, RELIEF (REPLACED BY 130-009-1)	2	P	
42	130-009-1	. RELIEF VALVE, RELIEF (REPLACES 47200)	2	SP	
43	AN814-6DL	. PLUG (REPLACED BY AN814-6WL)	2	SP	
43	AN814-6WL	. PLUG (REPLACES AN814-6DL) (REPLACED BY AS5169W06L)	2	SP	
43	AS5169W06L	. PLUG (REPLACES AN814-6WL)	2	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-6. Hub Assembly, Main Rotor (Cont'd)			
44	NAS617-6	. PACKING, PREFORMED (REPLACED BY M83248/1-906)	2	P	
44	M83248/1-906	. PACKING, PREFORMED (REPLACES NAS617-6) (REPLACED BY AS3208-06)	2	SP	
44	AS3208-06	. PACKING, PREFORMED (REPLACES M83248/1-906)	2	SP	
45	AN5H10A	. BOLT	12	SP	
46	AN960PD516	. WASHER, FLAT (REPLACED BY AN960JD516)	12	P	
46	AN960JD516	. WASHER, FLAT (REPLACES AN960PD516) (REPLACED BY NAS1149D0563J)	12	P	
46	NAS1149D0563J	. WASHER, FLAT (REPLACES AN960JD516)	12	SP	
47	AN814-5DL	. PLUG	2	NP	
48	NAS617-5	. PACKING, PREFORMED (REPLACED BY M83248/1-905)	2	NP	
48	M83248/1-905	. PACKING, PREFORMED (REPLACES NAS617-5) (REPLACED BY AS3208-05)	2	SP	
48	AS3208-05	. PACKING, PREFORMED (REPLACES M83248/1-905)	2	SP	
49	204-011-125-001	. PLATE ASSY, MAIN ROTOR GRIP (S/N 30504 THRU 30834) (REPLACED BY 204-011-125-005)	2	NP	
49	204-011-125-005	. PLATE ASSY, MAIN ROTOR GRIP (NOTE 1, 2) (S/N 30835 THRU 31311, 32101 THRU 32142, 35001 THRU 35103) (REPLACES 204-011-125-001)	2	SP	
50	204-011-126-001	. . RING (USBL ON 204-011-125-001)	1	SP	
51	204-011-162-001	. SHIM	8	SP	
52	204-011-111-003	. BEARING (USBL ON 204-012-101-009, -023, -029 AND -143) . . .	2	SP	
52	212-011-111-103	. BEARING (USBL ON 204-012-101-151)	2	NP	
53	212-311-007-101	. BEARING (USBL ON 204-012-101-153)	2	SP	
54	212-311-009-101	. INNER RACE	2	SP	
55	MS29561-258	. PACKING, PREFORMED (REPLACED BY M83248/1-258)	2	P	
55	M83248/1-258	. PACKING, PREFORMED (REPLACES MS29561-258) (REPLACED BY AS3209-258)	2	SP	
55	AS3209-258	. PACKING, PREFORMED (REPLACES M83248/1-258)	2	SP	
56	204-011-160-001	. SPACER	2	SP	
57	160-1487	. PACKING, PREFORMED (REPLACED BY 100-237-3)	2	NP	
57	100-237-3	. PACKING, PREFORMED (REPLACES 160-1487)	2	SP	
58	204-011-112-003	. BEARING (USBL ON 204-012-101-009, -023, -029 AND -143) . . .	2	SP	
58	212-011-112-103	. BEARING (USBL ON 204-012-101-151) (REPLACED BY 212-311-008-101)	2	NP	
59	212-311-008-101	. BEARING (USBL ON 204-012-101-153) (REPLACES 212-011-112-103)	2	SP	
60	212-311-010-101	. INNER RACE	2	SP	
61	159-1487	. PACKING, PREFORMED (REPLACED BY 100-237-2)	2	NP	
61	100-237-2	. PACKING, PREFORMED (REPLACES 159-1487)	2	SP	
62	AN503-8-10	. SCREW	4	SP	
63	204-012-113-003	. LOCKPLATE	2	SP	
64	204-012-106-001	. NUT	2	SP	
65	204-011-159-001	. SPACER	2	SP	
66	204-011-131-005	. SEAL (S/N 30504 THRU 31285) (REPLACED BY 204-011-131-107)	2	NP	
66	204-011-131-107	. SEAL (REPLACES 204-011-131-005)	2	SP	
67	204-012-116-107	. SHIELD ASSY (POST ASB 212-92-80)	2	SP	
68	204-012-117-001	. . RING (USBL ON 204-012-116-001)	1	NP	
68	204-012-120-001	. . RING (USBL ON 204-012-116-003)	1	NP	
68	204-012-120-003	. . RING (USBL ON 204-012-116-005)	1	NP	
68	204-012-130-101	. . RING (USBL ON 204-012-116-107)	1	P	
69	204-012-118-001	. . SHIELD	1	SP	
70	MS29561-248	. PACKING, PREFORMED (REPLACED BY M83248/1-248)	2	NP	
70	M83248/1-248	. PACKING, PREFORMED (REPLACES MS29561-248) (REPLACED BY AS3209-248)	2	SP	
70	AS3209-248	. PACKING, PREFORMED (REPLACES M83248/1-248)	2	SP	
71	204-011-123-001	. BACKUP RING	2	SP	
72	204-012-104-005	. PIN	4	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-6. Hub Assembly, Main Rotor (Cont'd)			
73	S12561-341	. SEAL (NOTE 3) (USBL ON 204-012-101-009, -023 AND -029) (REPLACED BY S32979-341G99)	2	NP	
73	S32979-341G99	. SEAL (REPLACES S12561-341)	2	NP	
74	MS29561-341	. PACKING, PREFORMED (REPLACED BY M83248/1-341)	2	NP	
74	M83248/1-341	. PACKING, PREFORMED (NOTE 3) (REPLACES MS29561-341)	2	SP	
75	MS29561-238	. PACKING, PREFORMED (REPLACED BY M83248/1-238)	2	NP	
75	M83248/1-238	. PACKING, PREFORMED (REPLACES MS29561-238) (REPLACED BY AS3209-238)	2	SP	
75	AS3209-238	. PACKING, PREFORMED (REPLACES M83248/1-238)	2	SP	
76	204-012-107-001	. SEAL	2	SP	
77	204-012-103-005	. FITTING, OUTBD	2	SP	
78	MS29561-237	. PACKING, PREFORMED (REPLACED BY M83248/1-237)	4	NP	
78	M83248/1-237	. PACKING, PREFORMED (REPLACES MS29561-237) (REPLACED BY AS3209-237)	4	SP	
78	AS3209-237	. PACKING, PREFORMED (REPLACES M83248/1-237)	4	SP	
79	212-010-103-005	. FITTING ASSY, MAIN ROTOR (USBL ON 204-012-101-009, -023 AND -029) (REPLACED BY 212-010-103-007)	2	P	
79	212-010-103-007	. FITTING ASSY, MAIN ROTOR (REPLACES 212-010-103-005)	2	SP	
80	204-012-111-001	. . CUP	1	SP	
81	MS29561-240	. PACKING, PREFORMED (REPLACED BY M83248/1-240)	2	NP	
81	M83248/1-240	. PACKING, PREFORMED (REPLACES MS29561-240) (REPLACED BY AS3209-240)	2	SP	
81	AS3209-240	. PACKING, PREFORMED (REPLACES M83248/1-240)	2	SP	
82	204-012-112-005	. STRAP ASSY (USBL ON 204-012-101-009, -023 AND -029) (REPLACED BY 204-012-122-001 AND -005)	2	NP	
82	204-012-122-001	. STRAP ASSY (USBL ON 204-012-101-009, -023, -029 AND -143) (REPLACES 204-012-112-005) (REPLACED BY 204-012-122-005)	2	NP	
82	204-012-122-005	. STRAP ASSY (REPLACES 204-012-112-005, 204-012-122-001) . . (ALTERNATE PART)	2	P	
82	204-310-101-101	. STRAP ASSY	2	SP	
83	AN6H22A	. BOLT (PRE TB 212-99-170) (REPLACED BY NAS6606H27)	4	SP	
83	NAS6606H27	. BOLT (PRE TB 212-99-170) (REPLACES AN6H22A)	4	SP	
83	NAS6606H27	. BOLT (POST TB 212-99-170)	4	SP	
84	AN960-616	. WASHER (REPLACED BY NAS1149F0663P)	4	SP	
84	NAS1149F0663P	. WASHER (REPLACES AN960-616)	4	SP	
85	204-011-120-005	. HORN ASSY	2	SP	
86	204-010-170-005	. . BUSHING	2	SP	
87	204-010-170-007	. . BUSHING	2	SP	
88	204-010-170-009	. . BUSHING	1	SP	
89	204-011-120-007	. . HORN ASSY	1	P	
		NOTE 1: FOR REPLACED PARTS, REFER TO 212 CR&O MANUAL.			
		NOTE 2: PLATE SHALL BE USED IN PAIRS ONLY.			
		NOTE 3: S12561-341 SEAL AND M83248/1-341 PACKING REPLACED AS A UNIT BY S32979-341G99 SEAL.			
		NOTE 4: MAY ONLY BE REPLACED BY BHT AUTHORIZED SERVICE FACILITY OR CONTACT BELL HELICOPTER TEXTRON PRODUCT SUPPORT ENGINEERING: TEL: 1-800-363-8028 EMAIL: PSEMEDIMUM@BELLHELICOPTER.TEXTRON.COM			

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		<p>Figure 62-6. Hub Assembly, Main Rotor (Cont'd)</p> <p>AVAIL CODE DEFINITION</p> <p>P Procurable</p> <p>NP Non Procurable</p> <p>SP Normal Stock/Procurement</p> <p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>			



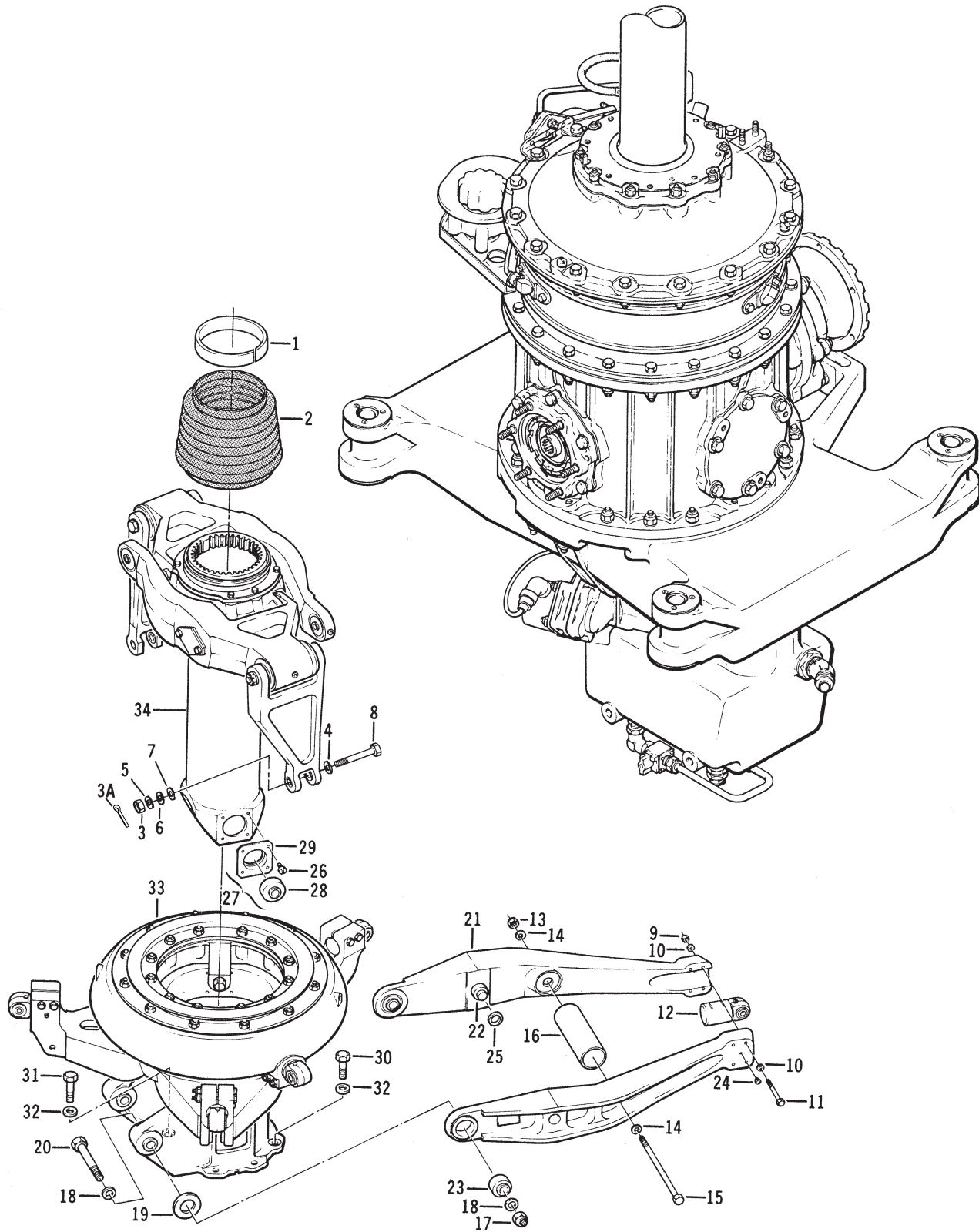
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Figure 62-7. Hub Assembly, Main Rotor

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-7. Hub Assembly, Main Rotor			
	204-012-101-009	HUB ASSY, MAIN ROTOR (S/N 30504 THRU 30680) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-6 FOR BALANCE OF BREAKDOWN)	REF	NP	
	204-012-101-023	(REPLACED BY 204-012-101-023, -029, -143, -151 AND -153) . . . HUB ASSY, MAIN ROTOR (S/N 30504 THRU 31285) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-6 FOR BALANCE OF BREAKDOWN)	REF	NP	
	204-012-101-029	(REPLACES 204-012-101-009) (REPLACED BY 204-012-101-029, -143, -151 AND -153)	REF	NP	
	204-012-101-143	HUB ASSY, MAIN ROTOR (S/N 30504 THRU 31285) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-6 FOR BALANCE OF BREAKDOWN)	REF	NP	
	204-012-101-151	(REPLACES 204-012-101-009 AND -023) (REPLACED BY 204-012-101-143, -151 AND -153).	REF	NP	
	204-012-101-153	HUB ASSY, MAIN ROTOR (S/N 30504 THRU 31311, 35001 THRU 35064) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-6 FOR BALANCE OF BREAKDOWN) (REPLACES 204-012-101-009, -023 AND -029)	REF	SP	
		(REPLACES 204-012-101-009 AND -023) (REPLACED BY 204-012-101-143, -151 AND -153)			
1	AN6H6A	HUB ASSY, MAIN ROTOR (S/N 30504 THRU 31311, 35001 THRU 35090) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-6 FOR BALANCE OF BREAKDOWN) (REPLACES 204-012-101-009, -023, -029 AND -143) (REPLACED BY 204-012-101-153)	4	SP	
2	AN960PD616	HUB ASSY, MAIN ROTOR (MODED BY 212-510-052-103) (SEE FIG. 62-4 FOR NHA) (SEE FIG. 62-6 FOR BALANCE OF BREAKDOWN)	4	NP	
2	AN960JD616	(REPLACES 204-012-101-009, -023, -029, -143 AND -151).	4	P	
2	NAS1149D0663J	. BOLT.	4	SP	
3	212-010-102-001	. WASHER (REPLACES AN960JD616)	2	SP	
4	AN6-5A	. WASHER, FLAT (REPLACES AN960PD616) (REPLACED BY NAS1149D0663J)	1	SP	
4	AN6-6A	. WASHER (REPLACES AN960JD616)	1	SP	
4	AN6-7A	. STOP, STATIC.	1	SP	
4	AN6-10A	. BOLT (NOTE 1)	1	SP	
4	AN6-11A	. BOLT (NOTE 1)	1	SP	
4	AN6-12A	. BOLT (NOTE 1)	1	SP	
4	AN6-13A	. BOLT (NOTE 1)	1	SP	
5	AN960-616	. BOLT (NOTE 1)	1	SP	
5	NAS1149F0663P	. WASHER (REPLACES AN960-616)	1	SP	
6	AN970-6	. WASHER (REPLACES AN960-616)	16	SP	
7	204-011-150-001	. WASHER	16	SP	
8	NAS679A5	. WEIGHT	8	NP	
8	MS21042L5	. NUT (REPLACED BY MS21042L5)	8	SP	
9	AN960PD516	. NUT, SELF-LOCKING (REPLACES NAS679A5)	8	P	
9	AN960JD516	. WASHER (REPLACED BY AN960JD516)	8	P	
		. WASHER, FLAT (REPLACES AN960PD516) (REPLACED BY NAS1149D0563J)			
9	NAS1149D0563J	. WASHER (REPLACES AN960JD516)	8	SP	
10	AN5-31A	. BOLT.	8	SP	
11	AN960-516L	. WASHER (REPLACED BY NAS1149F0532P)	8	P	
11	NAS1149F0532P	. WASHER (REPLACES AN960-516L)	8	SP	
12	AN4H15A	. BOLT.	4	SP	
13	MS35338-44	. WASHER	8	SP	
14	AN960-416L	. WASHER (REPLACED BY NAS1149F0432P)	4	P	
14	NAS1149F0432P	. WASHER (REPLACES AN960-416L)	4	SP	
15	AN960PD416	. WASHER (REPLACED BY AN960JD416)	4	NP	
15	AN960JD416	. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	4	P	
		. WASHER (REPLACES AN960JD416)			
15	NAS1149D0463J	. FITTING (REPLACED BY 130-009-1)	4	SP	
16	47200		2	P	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-7. Hub Assembly, Main Rotor (Cont'd)			
16	130-009-1	. RELIEF VALVE (REPLACES 47200)	2	SP	
17	AN814-5DL	. PLUG	2	NP	
18	NAS617-5	. PACKING, PREFORMED (REPLACED BY M83248/1-905)	2	NP	
18	M83248/1-905	. PACKING, PREFORMED (REPLACES NAS617-5) (REPLACED BY AS3208-05)	2	SP	
18	AS3208-05	. PACKING, PREFORMED (REPLACES M83248/1-905)	2	SP	
19	204-010-529-001	. COVER	2	SP	
20	M83248/1-220	. PACKING, PREFORMED (REPLACED BY AS3209-220)	2	P	
20	AS3209-220	. PACKING (REPLACES M83248/1-220)	2		
21	204-010-191-001	. RESERVOIR	2	SP	
22	M83248/1-011	. PACKING, PREFORMED (REPLACED BY AS3209-011)	4	SP	
22	AS3209-011	. PACKING, PREFORMED (REPLACES M83248/1-011)	4	SP	
23	EB-108	. NUT (POST ASB 212-92-80)	4	SP	
24	140-007-41S34-2	. WASHER (POST ASB 212-92-80)	4	SP	
24A	140-007-41S34-4	. WASHER (POST ASB 212-92-80)	4	SP	
25	20-057-10-48	. BOLT (POST ASB 212-92-80)	4	SP	
26	204-011-135-105	. BUSHING (POST ASB 212-92-80)	4	SP	
27	204-011-108-003	. PILLOW BLOCK (S/N 30504 THRU 30798, 30805) (USBL ON 204-012-101-009, -023 AND -029) (REPLACED BY 204-011-108-005, -113 AND -119)	2	P	
27	204-011-108-005	. PILLOW BLOCK (S/N 30504 THRU 30804, 30806 THRU 31311, 35001 THRU 35056) (USBL ON 204-012-101-009, -023, -029 AND -143) (REPLACES 204-011-108-003) (REPLACED BY 204-011-108-113 AND -119)	2	NP	
27	204-011-108-113	. PILLOW BLOCK (REPLACES 204-011-108-003 AND -005) (REPLACED BY 204-011-108-119)	2	NP	
27	204-011-108-119	. PILLOW BLOCK (REPLACES 204-011-108-003, -005 AND -113)	2	SP	
27A	204-011-108-009 BUFFER (MAKE FROM 150-022-1) (USBL ON 204-011-108-005 AND -113) (REPLACED BY 204-011-108-117)	1	NP	
27A	150-022-1 BUFFER (USBL ON 204-011-108-005 AND -113) (REPLACED BY 204-011-108-117)	1	SP	
27A	204-011-108-117 BUFFER (MAKE FROM 150-045-1) (REPLACES 204-011-108-009)	1	SP	
27A	150-045-1 BUFFER, BULK (REPLACES 204-011-108-009)	1	SP	
28	204-011-105-001	. TRUNNION ASSY, MAIN ROTOR (PRE MOD 212-510-052-103)	1	SP	
28	204-011-105-103	. TRUNNION ASSY, MAIN ROTOR (POST MOD 212-510-052-103)	1	SP	
29	204-011-122-001	. LINER ASSY	2	SP	
30	3591-6CNX3/8 INSERT	1	NP	
31	204-011-147-001 SHIM	8	SP	
32	MS29561-240	. PACKING, PREFORMED (REPLACED BY M83248/1-240)	4	NP	
32	M83248/1-240	. PACKING, PREFORMED (REPLACES MS29561-240) (REPLACED BY AS3209-240)	4	SP	
32	AS3209-240	. PACKING, PREFORMED (REPLACES M83248/1-240)	4	SP	
33	NAS1022A8	. NUT (REPLACED BY MS21245-L8)	2	NP	
33	MS21245-L8	. NUT (REPLACES NAS1022A8)	2	SP	
34	AN960-816	. WASHER (REPLACED BY NAS1149F0863P)	2	P	
34	NAS1149F0863P	. WASHER (REPLACES AN960-816)	2	SP	
35	204-011-148-001	. RADIUS RING	2	SP	
36	204-011-133-001	. THRUST PLATE	2	SP	
37	204-011-134-001	. BEARING LOCK	2	SP	
38	MS29561-218	. PACKING, PREFORMED (REPLACED BY M83248/1-218)	2	P	
38	M83248/1-218	. PACKING, PREFORMED (REPLACES MS29561-218) (REPLACED BY AS3209-218)	2	SP	
38	AS3209-218	. PACKING, PREFORMED (REPLACES M83248/1-218)	2	SP	
39	204-011-110-005	. BEARING	2	SP	
40	NAS669-347	. RETAINER (REPLACED BY MS16625-1346)	2	NP	
40	MS16625-1346	. RETAINER (REPLACES NAS669-347)	2	SP	
41	204-011-132-001	. SEAL	2	SP	
42	035-1487	. PACKING, PREFORMED (REPLACED BY 100-237-1)	2	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-7. Hub Assembly, Main Rotor (Cont'd)			
42	100-237-1	. PACKING (REPLACES 035-1487)	2	SP	
43	AN7510-1	. PLATE, ID (REPLACED BY MS27253-1)	1	NP	
43	MS27253-1	. PLATE, ID (REPLACES AN7510-1)	1	SP	
44	212-011-102-105	. YOKE ASSY, MAIN ROTOR (PRE MOD 212-510-052-103) (POST TB 212-91-138) (POST ASB 212-92-80).	1	SP	
44	212-011-102-109	. YOKE ASSY, MAIN ROTOR (POST MOD 212-510-052-103) (POST TB 212-91-138) (POST ASB 212-92-80) (NOTE 2)	1	SP	
	204-1593-12	SEAL KIT	1	SP	
		NOTE 1: REFER TO BHT-212-MM FOR QUANTITY AND USAGE.			
		NOTE 2: THE 212 HP HELICOPTERS ARE FITTED WITH THE 212-011-102-109 YOKE ASSEMBLIES.			
		AVAIL CODE DEFINITION			
		P Procurable			
		NP Non Procurable			
		SP Normal Stock/Procurement			
		Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.			



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Figure 62-8. Pylon Assembly

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-8. Pylon Assembly			
	212-200-002-007	PYLON ASSY (S/N 30504 THRU 30596) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-027	PYLON ASSY (S/N 30597 THRU 30795) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-047	PYLON ASSY (S/N 30796 THRU 30800) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-059	PYLON ASSY (S/N 30801 THRU 30849) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-055	PYLON ASSY (S/N 30850 THRU 30883, 30886, 30924 THRU 30939) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-171	PYLON ASSY (S/N 30884 THRU 30885, 30887 THRU 30923) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-163	PYLON ASSY (S/N 30940 THRU 31176, 32101 THRU 32142) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-175	PYLON ASSY (S/N 31177 THRU 31221) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-179	PYLON ASSY (S/N 31222 THRU 31285) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-181	PYLON ASSY (S/N 31286 THRU 31311, 35001 THRU 35056, 35060 THRU 35062) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
	212-200-002-185	PYLON ASSY (S/N 35057 THRU 35059, 35063 THRU SUB) (SEE FIG. 62-1 FOR BALANCE OF BREAKDOWN)	REF	NP	
1	204-010-457-005	. SPACER	1	SP	
2	204-010-453-001	. BOOT (S/N 30504 THRU 30596) (REPLACED BY 204-011-462-001)	1	NP	
2	204-011-462-001	. BOOT (REPLACES 204-010-453-001)	1	SP	
3	MS17825-5	. NUT (REPLACED BY MS14144L5)	2	NP	
3	MS14144L5	. NUT (REPLACES MS17825-5)	2	SP	
3A	MS24655-153	. PIN, COTTER (REPLACED BY MS24665-155)	2	NP	
3A	MS24665-155	. PIN, COTTER (REPLACES MS24665-153)	2	SP	
4	MS20002C5	. WASHER	2	SP	
5	AN960-516	. WASHER (REPLACED BY NAS1149F0563P)	2	P	
5	NAS1149F0563P	. WASHER (REPLACES AN960-516)	2	SP	
6	AN960-516L	. WASHER (REPLACED BY NAS1149F0532P)	2	P	
6	NAS1149F0532P	. WASHER (REPLACES AN960-516L)	2	SP	
7	AN960-516	. WASHER (REPLACED BY NAS1149F0563P)	2	P	
7	NAS1149F0563P	. WASHER (REPLACES AN960-516)	2	SP	
8	20-057-5-30D	. BOLT	2	SP	
9	NAS679A4	. NUT (REPLACED BY MS21042L4)	4	P	
9	MS21042L4	. NUT (REPLACES NAS679A4)	4	SP	
10	AN960PD416	. WASHER (REPLACED BY AN960JD416)	8	NP	
10	AN960JD416	. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	8	P	
10	NAS1149D0463J	. WASHER (REPLACES AN960JD416)	8	SP	
11	AN4-22A	. BOLT	4	SP	
12	204-011-451-001	. TRUNNION ASSY	1	SP	
13	NAS679A6	. NUT (REPLACED BY MS21042L6)	1	NP	
13	MS21042L6	. NUT (REPLACES NAS679A6)	1	SP	
14	AN960PD616	. WASHER (REPLACED BY AN960JD616)	2	NP	
14	AN960JD616	. WASHER, FLAT (REPLACES AN960PD616) (REPLACED BY NAS1149D0663J)	2	P	
14	NAS1149D0663J	. WASHER (REPLACES AN960JD616)	2	SP	
15	AN6-55A	. BOLT	1	SP	
16	204-011-447-001	. SPACER	1	SP	
17	NAS1021A8	. NUT (REPLACED BY NAS1291-8)	2	NP	
17	NAS1291-8	. NUT (REPLACES NAS1021A8)	2	SP	
18	AN960-816	. WASHER (REPLACED BY NAS1149F0863P)	4	P	
18	NAS1149F0863P	. WASHER (REPLACES AN960-816)	4	SP	
19	120-008C24E16	. SHIM	2	SP	

(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-8. Pylon Assembly (Cont'd)			
20	AN178-22A	. BOLT	2	SP	
21	212-010-403-005	. LEVER ASSY	2	SP	
22	212-010-402-003	. . PIN	1	SP	
23	MS27641-8	. . BEARING	1	SP	
24	NAS516-1	. . FITTING (REPLACED BY NAS516-1A)	1	P	
24	NAS516-1A	. . FITTING (REPLACES NAS516-1)	1	SP	
25	120-008C28E20	. SHIM	2	SP	
26	AN502-10-6	. SCREW	8	SP	
27	204-011-443-001	. BEARING AND LINER	2	SP	
28	AN201KP10A	. . BEARING (REPLACED BY MS27641-10)	1	NP	
28	MS27641-10	. . BEARING (REPLACES AN201KP10A)	1	SP	
29	204-011-443-003	. LINER	1	SP	
30	AN5H6A	. BOLT	6	SP	
31	AN5H13A	. BOLT	2	SP	
32	AN960PD516	. WASHER (REPLACED BY AN960JD516)	8	P	
32	AN960JD516	. WASHER, FLAT (REPLACES AN960PD516) (REPLACED BY NAS1149D0563J)	8	P	
32	NAS1149D0563J	. WASHER (REPLACES AN960JD516)	8	SP	
33	204-011-400-017	. SWASHPLATE AND SUPPORT ASSY (S/N 30504 THRU 30939) (SEE FIG. 62-9 FOR BREAKDOWN) (REPLACED BY 204-011-400-025, -127 AND -129)	1	NP	
33	204-011-400-025	. SWASHPLATE AND SUPPORT ASSY (S/N 30940 THRU 31183, 32101 THRU 32142) (SEE FIG. 62-9 FOR BREAKDOWN) (REPLACES 204-011-400-017) (REPLACED BY 204-011-400-127 AND -129)	1	NP	
33	204-011-400-127	. SWASHPLATE AND SUPPORT ASSY (S/N 31184 THRU 31221) (SEE FIG. 62-9 FOR BREAKDOWN) (REPLACES 204-011-400-017 AND -025) (REPLACED BY 204-011-400-129) 204-011-400-017 AND -025) (REPLACED BY 204-011-400-129) SWASHPLATE AND SUPPORT ASSY (S/N 31222 THRU 31311, 35001 THRU 35103) (SEE FIG. 62-9 FOR BREAKDOWN) (REPLACES 204-011-400-017, -025 AND -127) (REPLACED BY 204-011-400-135)	1	NP	
33	204-011-400-129	. SWASHPLATE AND SUPPORT ASSEMBLY (SEE FIG. 62-9 FOR BREAKDOWN) (REPLACES 204-011-400-129)	1	SP	
34	204-011-401-017	. SCISSORS AND SLEEVE ASSY (S/N 30504 THRU 30596) (SEE FIG. 62-10 FOR BREAKDOWN) (REPLACED BY 204-011-401-019 AND -021)	1	NP	
34	204-011-401-019	. SCISSORS AND SLEEVE ASSY (S/N 30597 THRU 30726) (SEE FIG. 62-10 FOR BREAKDOWN) (REPLACES 204-011-401-017) (REPLACED BY 204-011-401-021)	1	NP	
34	204-011-401-021	. SCISSORS AND SLEEVE ASSY (NOTE 1) (S/N 30727 THRU 31311, 32101 THRU 32142, 35001 THRU 35103) (SEE FIG. 62-10 FOR BREAKDOWN) (REPLACES 204-011-401-017 AND -019) (REPLACED BY 204-011-401-127)	1	SP	
34	204-011-401-127	. SCISSORS AND SLEEVE ASSY (SEE FIG. 62-10 FOR BREAKDOWN) (REPLACES 204-011-401-021)	1	SP	
NOTE 1: FOR SPARE PART REPLACEMENT, USE SCISSORS AND SLEEVE ASSEMBLY 204-011-401-127 AND REPLACE TWO BEARING AND LINER ASSEMBLIES 204-011-443-001 AND EIGHT SCREWS AN502-10-6 WITH EIGHT BOLTS NAS6203-1H AS A UNIT.					

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		<p>Figure 62-8. Pylon Assembly (Cont'd)</p> <p>AVAIL CODE DEFINITION</p> <p>P Procurable</p> <p>NP Non Procurable</p> <p>SP Normal Stock/Procurement</p> <p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>			

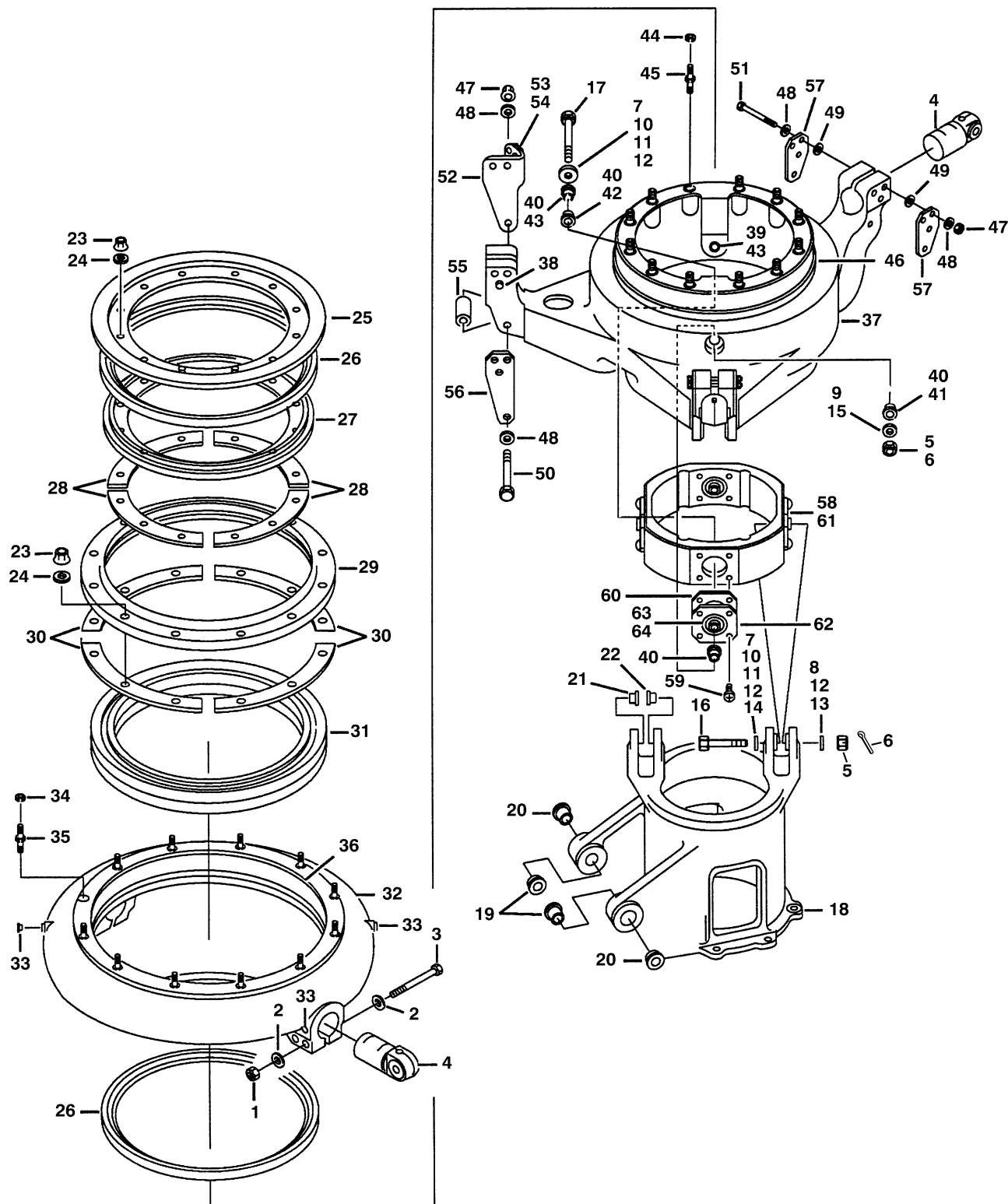


Figure 62-9. Swashplate and Support Assembly

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(1) INDEX NUMBER	(2) PART NUMBER	(3) ITEM NAME	(4) UNIT PER ASSY	(5) A V A I L	(6) U O C
		Figure 62-9. Swashplate and Support Assembly			
	204-011-400-017	SWASHPLATE AND SUPPORT ASSEMBLY (S/N 30504 THRU 30939) (SEE FIG. 62-8 FOR NHA) (REPLACED BY 204-011-400-025, -127 AND -129)	REF	NP	
	204-011-400-025	SWASHPLATE AND SUPPORT ASSEMBLY (S/N 30504 THRU 31183, 32101 THRU 32142) (SEE FIG. 62-8 FOR NHA) (REPLACES 204-011-400-017) (REPLACED BY 204-011-400-127 AND -129) .	REF	NP	
	204-011-400-127	SWASHPLATE AND SUPPORT ASSEMBLY (S/N 30504 THRU 31221) (SEE FIG. 62-8 FOR NHA) (REPLACES 204-011-400-017 AND -025) (REPLACED BY 204-011-400-129)	REF	NP	
	204-011-400-129	SWASHPLATE AND SUPPORT ASSEMBLY (S/N 31222 THRU 31311, 35001 THRU SUB) (SEE FIG. 62-8 FOR NHA) (REPLACES 204-011-400-017, -025 AND -127) (REPLACED BY 204-011-400-135)	REF	SP	
	204-011-400-135	SWASHPLATE AND SUPPORT ASSEMBLY (SEE FIG. 62-8 FOR NHA) (REPLACES 204-011-400-129)	REF	SP	
1	NAS679A4	. NUT (REPLACED BY MS21042L4)	4	P	
1	MS21042L4	. NUT (REPLACES NAS679A4)	4	SP	
2	AN960PD416	. WASHER (REPLACED BY AN960JD416)	8	NP	
2	AN960JD416	. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	8	P	
2	NAS1149D0463J	. WASHER (REPLACES AN960JD416)	8	SP	
3	AN4-23A	. BOLT	4	SP	
4	204-011-451-001	. TRUNNION ASSY, ROD END	5	SP	
5	MS17826-5	. NUT (REPLACED BY MS14145L5)	4	NP	
5	MS14145L5	. NUT (REPLACES MS17826-5)	4	SP	
6	MS24665-153	. PIN, COTTER (REPLACED BY MS24665-155)	4	NP	
6	MS24665-155	. PIN, COTTER (REPLACES MS24665-153)	4	SP	
7	204-011-457-003	. WASHER (USBL ON 204-011-400-017)	2	SP	
8	204-011-457-001	. WASHER (USBL ON 204-011-400-017 AND -025)	2	SP	
9	AN960-516	. WASHER (USBL ON 204-011-400-017 AND -025) (REPLACED BY NAS1149F0563P)	2	P	
9	NAS1149F0563P	. WASHER (USBL ON 204-011-400-017 AND -025) (REPLACES AN960-516)	2	SP	
10	204-011-457-003	. WASHER (USBL ON 204-011-400-025)	4	SP	
11	204-011-457-003	. WASHER (PRE TB 212-89-122) (USBL ON 204-011-400-127) . . .	4	SP	
12	204-011-457-003	. WASHER (POST TB 212-89-122) (NOTE 1) (S/N 31222 THRU 31311, 35001 THRU 35103) (USBL ON 204-011-400-129) . . .	6	SP	
12	204-011-457-003	. WASHER (POST TB 212-89-122) (NOTE 1) (S/N 35104 THRU SUB) (USBL ON 204-011-400-129)	4	SP	
13	204-011-457-001	. WASHER (PRE TB 212-89-122) (USBL ON 204-011-400-127) . . .	2	SP	
14	204-011-457-105	. WASHER (POST TB 212-03-193) (NOTE 1) (S/N 35104 THRU SUB) (USBL ON 204-011-400-129)	2	SP	
15	AN960-516	. WASHER (USBL ON 204-011-400-127 AND -129) (REPLACED BY NAS1149F0563P)	2	P	
15	NAS1149F0563P	. WASHER (USBL ON 204-011-400-127 AND -129) (REPLACES AN960-516)	2	SP	
16	204-011-461-001	. BOLT (PRE TB 212-03-193) (REPLACED BY 204-011-463-003) . .	2	NP	
16	204-011-463-003	. BOLT (PRE TB 212-03-193) (NOTE 1) (USBL ON 204-011-400-129) (REPLACES 204-011-461-001) (REPLACED BY 204-011-463-107)	2	SP	
16	204-011-463-107	. BOLT (POST TB 212-03-193) (NOTE 1) (S/N 35104 THRU SUB) (REPLACES 204-011-463-003)	2	SP	
17	NAS464-5-39	. BOLT (REPLACED BY 204-011-463-001)	2	SP	
17	204-011-463-001	. BOLT (REPLACES NAS464-5-39)	2	SP	
18	204-011-404-121	. SUPPORT ASSY, SWASHPLATE (PRE TB 212-89-122)	1	NP	
18	204-011-404-125	. SUPPORT ASSY, SWASHPLATE (POST TB 212-89-122)	1	SP	
19	22-010-31-34-24	. BUSHING	2	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-9. Swashplate and Support Assembly (Cont'd)			
20	204-010-413-015	. . BUSHING	2	SP	
21	204-011-464-111	. . BUSHING (USBL ON 204-011-404-121)	2	SP	
21	204-011-497-103	. . BUSHING (USBL ON 204-011-404-125)	2	SP	
22	204-011-464-109	. . BUSHING (USBL ON 204-011-404-121)	2	P	
22	204-011-497-101	. . BUSHING (USBL ON 204-011-404-125)	2	SP	
23	NAS679A4	. NUT (REPLACES BY MS21042L4)	24	P	
23	MS21042L4	. NUT (REPLACES NAS679A4)	24	SP	
24	AN960PD416	. WASHER (REPLACES BY AN960JD416)	24	NP	
24	AN960JD416	. WASHER (REPLACES AN960PD416) (REPLACES BY NAS1149D0463J)	24	P	
24	NAS1149D0463J	. WASHER (REPLACES AN960JD416)	24	SP	
25	204-011-428-003	. BEARING COVER	1	SP	
26	204-011-429-001	. SEAL	2	SP	
27	204-011-427-001	. CAP, INNER RACE	1	SP	
28	204-011-431-001	. SHIM	4	SP	
29	204-011-426-001	. CAP, OUTER RACE	1	SP	
30	204-011-444-001	. SHIM	4	SP	
31	204-011-430-001	. BEARING, SWASHPLATE	1	SP	
32	204-011-403-001	. RING ASSY, SWASHPLATE	1	SP	
33	NAS516-1	. . FITTING (REPLACES BY NAS516-1A)	4	P	
33	NAS516-1A	. . FITTING (REPLACES NAS516-1)	4	SP	
34	RL24SB7	. . LOCK RING (REPLACES BY MS51990-105)	12	NP	
34	MS51990-105	. . LOCK RING (REPLACES RL24SB7) (REPLACES BY MS51990-105P)	12	NP	
34	MS51990-105P	. . LOCK RING (REPLACES MS51990-105)	12	SP	
35	SF101-9SA11A	. . STUD (REPLACES BY MS51989-105-11)	12	NP	
35	MS51989-105-11	. . STUD (REPLACES SF101-9SA11A)	12	SP	
36	204-011-425-001	. . LINER	1	P	
37	204-011-402-017	. RING ASSY, SWASHPLATE (PRE TB 212-80-37)	1	P	
37	204-011-402-021	. RING ASSY, SWASHPLATE (POST TB 212-80-37) (PRE TB 212-81-51)	1	NP	
37	204-011-402-127	. RING ASSY, SWASHPLATE (POST TB 212-81-51)	1	SP	
38	NAS516-1	. . FITTING (REPLACES BY NAS516-1A)	3	P	
38	NAS516-1A	. . FITTING (REPLACES NAS516-1)	3	SP	
39	204-010-413-035	. . BUSHING, SLEEVE (USBL ON 204-011-402-017) (REPLACES BY 204-011-464-001)	2	NP	
39	204-011-464-001	. . BUSHING, SLEEVE (REPLACES 204-010-413-035)	2	SP	
39	204-010-495-003	. . BUSHING, SLEEVE (USBL ON 204-011-402-021)	2	SP	
40	204-010-413-037	. . BUSHING, SLEEVE (USBL ON 204-011-402-017) (REPLACES BY 204-011-464-003)	4	NP	
40	204-011-464-003	. . BUSHING, SLEEVE (USBL ON 204-011-402-017) (REPLACES 204-010-413-037) (REPLACES BY 204-010-495-111)	4	NP	
40	204-010-495-111	. . BUSHING, SLEEVE (USBL ON 204-011-402-017) (REPLACES 204-011-464-003)	4	SP	
40	204-010-497-003	. . BUSHING, SLEEVE (USBL ON 204-011-402-021)	4	SP	
41	204-011-464-003	. . BUSHING, SLEEVE (USBL ON 204-011-402-127) (REPLACES BY 204-010-495-111)	2	NP	
41	204-010-495-111	. . BUSHING, SLEEVE (USBL ON 204-011-402-127) (REPLACES 204-011-464-003)	2	SP	
42	204-011-464-107	. . BUSHING, SLEEVE (USBL ON 204-011-402-127) (REPLACES BY 204-010-495-115)	2	P	
42	204-010-495-115	. . BUSHING, SLEEVE (USBL ON 204-011-402-127) (REPLACES 204-011-464-107)	2	SP	
43	204-011-464-105	. . BUSHING, SLEEVE (USBL ON 204-011-402-127) (REPLACES BY 204-010-495-113)	2	NP	
43	204-010-495-113	. . BUSHING, SLEEVE (USBL ON 204-011-402-127) (REPLACES 204-011-464-105)	2	SP	
44	RL24SB7	. . LOCK RING (REPLACES BY MS51990-105)	12	NP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-9. Swashplate and Support Assembly (Cont'd)			
44	MS51990-105	.. LOCK RING (REPLACES RL24SB7) (REPLACED BY MS51990-105P)	12	NP	
44	MS51990-105P	.. LOCK RING (REPLACES MS51990-105)	12	SP	
45	SF101-9SA11A	.. STUD (REPLACED BY MS51989-105-11)	12	NP	
45	MS51989-105-11	.. STUD (REPLACES SF101-9SA11A)	12	SP	
46	204-011-423-001	.. SLEEVE	1	SP	
47	NAS679A4	.. NUT (REPLACED BY MS21042L4)	9	P	
47	MS21042L4	.. NUT (REPLACES NAS679A4)	9	SP	
48	AN960PD416	.. WASHER (REPLACED BY AN960JD416)	18	NP	
48	AN960JD416	.. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0463J)	18	P	
48	NAS1149D0463J	.. WASHER (REPLACES AN960JD416)	18	SP	
49	AN960PD416L	.. WASHER (REPLACED BY AN960JD416L)	AR	NP	
49	AN960JD416L	.. WASHER (REPLACES AN960PD416L) (REPLACED BY NAS1149D0416J)	AR	P	
49	NAS1149D0416J	.. WASHER (REPLACES AN960JD416L)	AR	SP	
50	AN4-24A	.. BOLT	6	SP	
51	AN4-26A	.. BOLT	3	SP	
52	205-001-304-001	.. BRACKET ASSY	1	SP	
		(ALTERNATE PART)			
52	212-001-273-001	.. BRACKET ASSY	1	SP	
53	205-001-304-005	.. PLATE	1	P	
54	540-001-314-1	.. BUSHING	1	NP	
55	204-011-460-001	.. SPACER	2	SP	
56	204-011-458-003	.. PLATE	3	SP	
		(ALTERNATE PART)			
56	204-011-458-001	.. PLATE	3	SP	
57	204-011-458-005	.. PLATE	2	SP	
		(ALTERNATE PART)			
57	204-011-458-007	.. PLATE	2	SP	
58	204-010-404-001	.. RING ASSY, GIMBAL	1	SP	
59	AN502-10-6	.. SCREW	16	SP	
60	204-010-434-001	.. SHIM	4	SP	
61	204-010-404-003	.. RING	1	SP	
62	204-010-433-001	.. BEARING AND LINER	4	SP	
		(ALTERNATE PART)			
62	212-010-406-001	.. BEARING ASSY	4	NP	
63	MS20200KP5	.. BEARING (REPLACED BY MS27640-5)	1	P	
63	MS27640-5	.. BEARING (REPLACES MS20200KP5)	1	SP	
64	204-010-433-003	.. LINER	1	SP	
		NOTE 1: WHEN USING SLEEVE 204-011-408-107 (FIGURE 62-10), TWO BOLTS 204-011-463-107 AND TWO WASHERS 204-011-457-105 (ONE UNDER EACH BOLT HEAD) MUST BE USED.			

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		<p>Figure 62-9. Swashplate and Support Assembly (Cont'd)</p> <p>AVAIL CODE DEFINITION</p> <p>P Procurable</p> <p>NP Non Procurable</p> <p>SP Normal Stock/Procurement</p> <p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>			

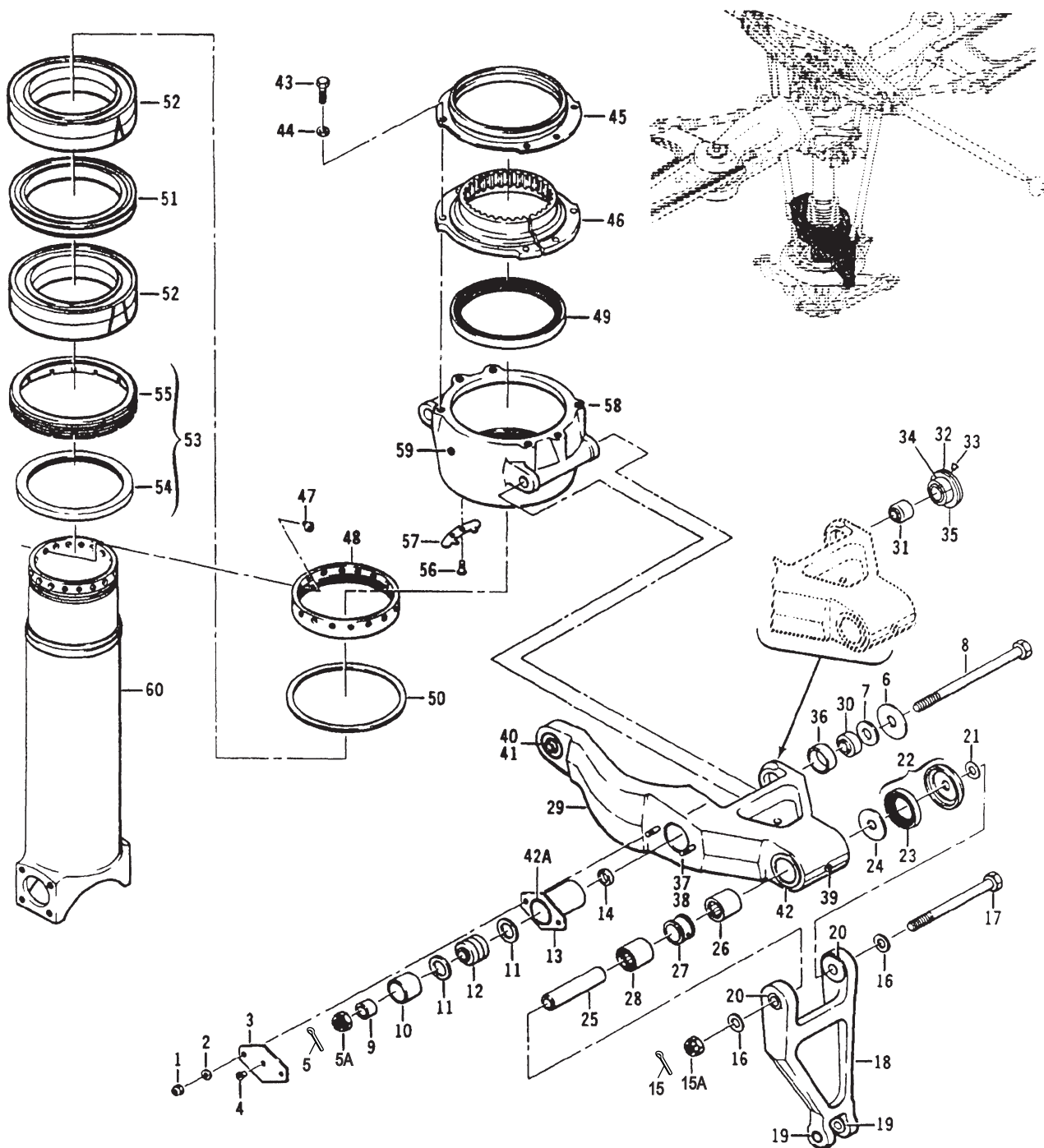


Figure 62-10. Scissors and Sleeve Assembly

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(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-10. Scissors and Sleeve Assembly			
	204-011-401-017	SCISSORS AND SLEEVE ASSY (S/N 30504 THRU 30596) (SEE FIG. 62-8 FOR NHA) (REPLACED BY 204-011-401-019 AND -021) . .	1	NP	
	204-011-401-019	SCISSORS AND SLEEVE ASSY (S/N 30597 THRU 30726) (SEE FIG. 62-8 FOR NHA) (REPLACES 204-011-401-017) (REPLACED BY 204-011-401-021)	1	NP	
	204-011-401-021	SCISSORS AND SLEEVE ASSY (NOTE 5) (S/N 30727 THRU 31311, 32101 THRU 32142, 35001 THRU 35103) (SEE FIG. 62-8 FOR NHA) (REPLACES 204-011-401-017 AND -019) (REPLACED BY 204-011-401-127)	1	SP	
	204-011-401-127	SCISSORS AND SLEEVE ASSY (SEE FIG. 62-8 FOR NHA) (REPLACES 204-011-401-021)	1	SP	
1	MS21042L3	. NUT, SELF-LOCKING	4	SP	
2	AN960PD10	. WASHER (REPLACED BY AN960JD10, NAS1149D0363J)	4	SP	
2	AN960JD10	. WASHER (REPLACES AN960PD10) (REPLACED BY NAS1149D0363J)	4	P	
2	NAS1149D0363J	. WASHER (REPLACES AN960JD10, AN960PD10)	4	SP	
3	204-010-456-003	. COVER PLATE	2	SP	
4	NAS516-1	. . FITTING (REPLACED BY NAS516-1A)	1	P	
4	NAS516-1A	. . FITTING (REPLACES NAS516-1)	1	SP	
5	MS24665-302	. PIN, COTTER	2	SP	
5A	MS14145L8	. NUT	2	SP	
6	204-011-459-001	. WASHER (NOTE 1) (USBL ON 204-011-401-017)	2	SP	
7	AN960-816L	. WASHER (NOTE 1) (USBL ON 204-011-401-017) (REPLACED BY NAS1149F0832P)	1	NP	
7	NAS1149F0832P	. WASHER (NOTE 1) (USBL ON 204-011-401-017) (REPLACES AN960-816L)	1	SP	
7	AN960-816	. WASHER (NOTE 1) (USBL ON 204-011-401-019 AND -021) (REPLACED BY NAS1149F0863P)	1	P	
7	NAS1149F0863P	. WASHER (NOTE 1) (USBL ON 204-011-401-019 AND -021) (REPLACES AN960-816)	1	SP	
8	NAS464P8-90	. BOLT (NOTE 1) (USBL ON 204-011-401-017) (REPLACED BY 20-057-8S90D)	2	NP	
8	20-057-8S90D	. BOLT (NOTE 1) (USBL ON 204-011-401-017) (REPLACES NAS464P8-90)	2	SP	
8	212-010-411-001	. BOLT (USBL ON 204-011-401-019) (REPLACED BY 212-010-411-003 AND -005)	2	NP	
8	212-010-411-003	. BOLT (USBL ON 204-011-401-019 AND -021) (REPLACES 212-010-411-001) (REPLACED BY 212-010-411-005)	2	P	
8	212-010-411-005	. BOLT (NOTE 1) (USBL ON 204-011-401-019 AND -021) (REPLACES 212-010-411-001 AND -003)	2	SP	
9	NAS43HT8-18	. SPACER	2	SP	
10	204-010-455-003	. SPACER	2	SP	
11	120-045-35-29	. SHIM (NOTE 2)	1	SP	
12	204-011-412-001	. BEARING SET	2	SP	
13	204-010-454-003	. LINER (NOTE 3)	2	SP	
14	204-011-448-001	. SPACER (REPLACED BY 204-011-448-103)	2	NP	
14	204-011-448-103	. SPACER (REPLACES 204-011-448-001)	2	SP	
15	MS24665-302	. PIN, COTTER	2	SP	
15A	MS17826-8	. NUT (REPLACED BY MS14145L8)	2	NP	
15A	MS14145L8	. NUT (REPLACES MS17826-8)	2	SP	
16	AN960PD816	. WASHER (REPLACED BY AN960JD816)	4	SP	
16	AN960JD816	. WASHER (REPLACES AN960PD816) (REPLACED BY NAS1149D0863J)	4	SP	
16	NAS1149D0863J	. WASHER (REPLACES AN960JD816)	4	SP	
17	NAS464P8-69	. BOLT (USBL ON 204-011-401-017 AND -019)	2	NP	
17	20-057-8S69D	. BOLT	2	SP	
18	204-011-407-001	. LINK ASSY	2	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-10. Scissors and Sleeve Assembly (Cont'd)			
19	85B7-19-27-18	.. BUSHING (REPLACED BY 22-007-19-27-18)	2	NP	
19	22-007-19-27-18	.. BUSHING (REPLACES 85B7-19-27-18)	2	SP	
20	85B10-31-35-48	.. BUSHING (REPLACED BY 22-010-31-35-48)	2	NP	
20	22-010-31-35-48	.. BUSHING (REPLACES 85B10-31-35-48)	2	SP	
21	120-045-27-17	.. SHIM (NOTE 2)	1	SP	
22	204-011-421-001	.. HOUSING ASSY	2	SP	
23	71X6223	.. SEAL (REPLACED BY 26001-6223)	1	NP	
23	26001-6223	.. SEAL (REPLACES 71X6223)	1	SP	
24	204-011-420-001	.. WASHER	2	SP	
25	204-010-441-003	.. RACE	2	SP	
26	204-011-419-001	.. BEARING	2	SP	
27	204-011-422-001	.. SPACER	2	SP	
28	204-011-418-001	.. BEARING	2	SP	
29	204-011-406-015	.. SCISSORS ASSY, ROTOR (NOTE 1) (USBL ON 204-011-401-017)	2	NP	
29	212-010-407-001	.. SCISSORS ASSY, ROTOR (NOTE 1, 3) (USBL ON 204-011-401-017 AND -021)	2	SP	
29	212-010-407-109	.. SCISSORS ASSY, ROTOR (NOTE 3)	2	SP	
30	MS20201KP8A	.. BEARING (USBL ON 204-011-406-015) (REPLACED BY MS27641-8)	1	NP	
30	MS27641-8	.. BEARING (USBL ON 204-011-406-015) (REPLACES MS20201KP8A)	1	SP	
31	212-010-409-001	.. BEARING (USBL ON 212-010-407-001 AND -109)	1	NP	
32	212-010-408-001	.. HOUSING ASSY (USBL ON 212-010-407-001 AND -109)	1	SP	
33	NAS516-1	.. FITTING (REPLACED BY NAS516-1A)	1	P	
33	NAS516-1A	.. FITTING (REPLACES NAS516-1)	1	SP	
34	212-010-408-005	.. STRIP	1	SP	
35	212-010-408-007	.. WASHER	1	SP	
36	212-010-405-001	.. SLEEVE (USBL ON 204-011-406-015)	1	SP	
37	SF91-7SA10A	.. STUD (REPLACED BY MS51989-104-10)	2	NP	
37	MS51989-104-10	.. STUD (REPLACES SF91-7SA10A)	2	SP	
38	RL21SB6	.. RING LOCK (REPLACED BY MS51990-104P)	2	NP	
38	MS51990-104P	.. LOCK RING (REPLACES RL21SB6)	2	NP	
39	NAS516-1	.. FITTING (REPLACED BY NAS516-1A)	2	P	
39	NAS516-1A	.. FITTING (REPLACES NAS516-1)	2	SP	
40	MS28913-5C	.. BEARING	1	SP	
		(ALTERNATE PART)			
40	DAS5-20A1	.. BEARING	1	NP	
41	23S5-5A	.. BUSHING (REPLACED BY 120-014-5A)	1	NP	
41	120-014-5A	.. SLEEVE (REPLACES 23S5-5A)	1	SP	
42	204-011-413-001	.. LINER	1	SP	
42A	212-010-413-101	.. LINER (USBL ON 212-010-407-109)	1	SP	
43	AN4H5A	.. BOLT	6	SP	
44	AN960PD416	.. WASHER (REPLACED BY AN960JD416, NAS1149D0416J)	6	NP	
44	AN960JD416	.. WASHER (REPLACES AN960PD416) (REPLACED BY NAS1149D0416J)	6	P	
44	NAS1149D0416J	.. WASHER (REPLACES AN960JD416, AN960PD416)	6	SP	
45	204-010-445-001	.. FLANGE, SWASHPLATE	1	SP	
46	204-010-479-017	.. PLATE SET	1	SP	
47	204-011-453-001	.. PIN	1	SP	
48	204-010-420-001	.. NUT	1	SP	
49	204-010-428-001	.. SEAL	1	SP	
50	204-011-411-001	.. RING	1	SP	
51	540-011-461-001	.. SPACER SET, BEARING	1	SP	
52	540-011-449-003	.. BEARING SET (NOTE 4)	1	SP	
53	204-010-437-005	.. NUT ASSY	1	SP	
54	204-010-428-001	.. SEAL	1	SP	
55	204-010-437-007	.. NUT	1	SP	
56	MS35266-60	.. SCREW	2	SP	
57	204-011-454-001	.. LOCK PLATE	1	SP	

(1)	(2)	(3)	(4)	(5)	(6)
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C
		Figure 62-10. Scissors and Sleeve Assembly (Cont'd)			
58	204-011-405-013	. HUB ASSY	1	SP	
59	NAS516-1	. . FITTING (REPLACED BY NAS516-1A)	2	P	
59	NAS516-1A	. . FITTING (REPLACES NAS516-1)	2	SP	
60	204-011-408-003	. SLEEVE (REPLACED BY 204-011-408-105)	1	NP	
60	204-011-408-105	. SLEEVE (REPLACES 204-011-408-003) (REPLACED BY 204-011-408-107)	1	SP	
60	204-011-408-107	. SLEEVE (NOTE 6) (REPLACES 204-011-408-105) (REPLACED BY 212-011-412-101)	1	P	
60	212-011-412-101	. SLEEVE (NOTE 7) (REPLACES 204-011-408-107)	1	SP	
		NOTE 1: SCISSORS ASSEMBLY 212-010-407-001, BOLT 212-010-411-005 AND WASHER AN960-816 AS A UNIT MAY BE USED FOR SPARES REPLACEMENT OF SCISSORS ASSEMBLY 204-011-406-015, BOLT NAS464P8-90 OR 20-057-8S90D, WASHER AN960-816L AND WASHER 204-011-459-001 AS A UNIT.			
		NOTE 2: REFER TO BHT-212-MM FOR QUANTITY AND USEAGE.			
		NOTE 3: SCISSORS ASSEMBLY 212-010-407-109 MAY BE USED AS AN ALTERNATE FOR SCISSORS ASSEMBLY 212-010-407-001 AND LINER 204-010-454-003 AS A UNIT.			
		NOTE 4: THIS BEARING SET CONTAINS FOUR SEPARATE BEARINGS.			
		NOTE 5: FOR SPARE PART REPLACEMENT, USE SCISSORS AND SLEEVE ASSEMBLY 204-011-401-127 AND REPLACE TWO BEARINGS AND LINER ASSEMBLY 204-011-443-001, AND EIGHT SCREWS AN502-10-6 WITH EIGHT BOLTS NAS6203-1H AS A UNIT.			
		NOTE 6: FOR SPARE PART REPLACEMENT, USE SLEEVE 204-011-408-107 AND REPLACE BOTH BOLTS 204-011-463-003 AND BOTH WASHERS 204-011-457-003, AS A UNIT, WITH TWO BOLTS 204-011-463-107 AND TWO WASHERS 204-011-457-105 RESPECTIVELY, AS A UNIT.			
		NOTE 7: FOR SPARE PART REPLACEMENT, USE SLEEVE 212-011-412-101 AND REPLACE BOTH BEARINGS 204-011-443-001 AND LINER ASSEMBLY AND EIGHT SCREWS AN502-10-6 WITH TWO BEARINGS 212-011-413-101 AND LINER ASSEMBLY AND EIGHT BOLTS NAS6203-1H, AS A UNIT.			

(1)	(2)	(3)	(4)	(5)	(6)								
INDEX NUMBER	PART NUMBER	ITEM NAME	UNIT PER ASSY	A V A I L	U O C								
		<p>Figure 62-10. Scissors and Sleeve Assembly (Cont'd)</p> <table><tr><th>AVAIL CODE</th><th>DEFINITION</th></tr><tr><td>P</td><td>Procurable</td></tr><tr><td>NP</td><td>Non Procurable</td></tr><tr><td>SP</td><td>Normal Stock/Procurable</td></tr></table> <p>Please see Chapter 1 for additional information on availability codes as well as general use of the Illustrated Parts Breakdown Manual.</p>	AVAIL CODE	DEFINITION	P	Procurable	NP	Non Procurable	SP	Normal Stock/Procurable			
AVAIL CODE	DEFINITION												
P	Procurable												
NP	Non Procurable												
SP	Normal Stock/Procurable												