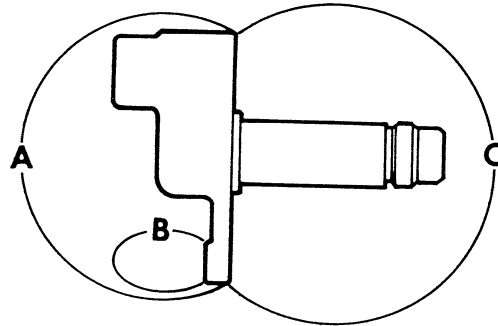


FILTER BODY
(Q2W10116)



AREA	LIMITS
All	No cracks allowed.
A	Maximum depth of pitting is 0.030 inch (0.762 millimeter) with no more than 80% of any 1.0 inch square (645.16 square millimeter) or 30% of any pitted surface.
B	Maximum depth of pitting (including inside of bolt holes) is 0.020 inch (0.508 millimeter) with no more than 20% of area or wall of any hole to be pitted.
C	Maximum depth of pitting is 0.020 inch (0.508 millimeter) with no more than 30% of any 1.0 inch square (645.16 square millimeters) or 30% of total area of any pitted surface. Thread damage is not permitted.

212-M-63-24

Figure 63-24. Damage limits — sump internal filter