

**SURFACES****MAXIMUM DAMAGE AND REPAIR DEPTH**

A, B, C, D, E, and F	Damage shall not exceed 0.005 inch (0.127 mm) or 0.020 square inch (12.90 mm ²). Cone set shall not have more than two repairs.
End of Cone	End of cone may be damaged 0.030 inch (0.762 mm), if no material is protruding from the surface or overlapping the edges, the damage may be considered negligible.
A, B, C, D, E, and F	All edges may be chamfered 0.030 inch (0.762 mm).
A, B, C, D, E, and F	Surface dents less than 0.005 inch (0.127 mm) and 0.020 square inch (12.90 mm ²) need not be repaired, but metal moved above surrounding surface shall be dressed smooth.

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Figure 64-5. Tail rotor cone set damage and repair limits