



AREA

LIMITS

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| All | No cracks allowed. |
| A | Maximum depth of pitting is 0.030 inch (0.762 millimeter) with no more than 40 percent of any 1.0 inch (25.4 millimeters) square or 20 percent of total area of any surface to be pitted. |
| B | Maximum depth of pitting is 0.020 inch (0.508 millimeter) with no more than 40 percent of any 1.0 inch (25.4 millimeters) square or 20 percent of total area of any surface to be pitted. Thread damage is not permitted. |

212-M-65-9

Figure 65-9. Chip detector damage limits