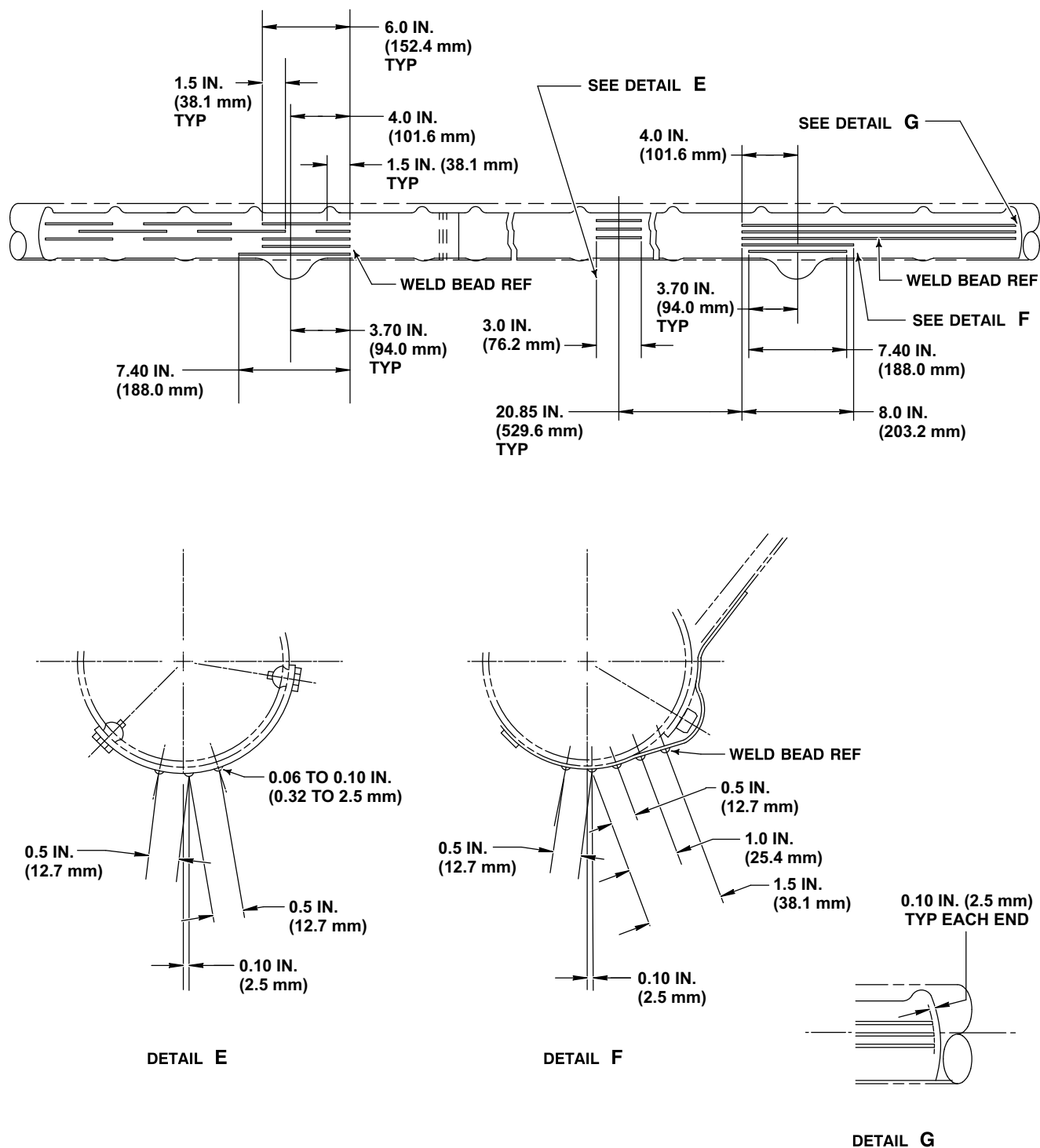


NOTES

- 1 Fabricate doubler of normalized 4130 steel, MIL-S-18729, 0.050 to 0.063 inch (1.27 to 1.60 mm) thickness and of same configuration as damaged tab. Match original thickness.
- 2 Fabricate doubler of normalized 4130 steel, MIL-S-18720, 0.050 to 0.063 inch (1.27 to 1.60 mm) thickness and of same configuration as removed tab. Match original thickness. Grind weld smooth on side adjacent to skid tube.

212_MM_32_0007a

Figure 32-7. Skid Shoe Repair Methods (Sheet 1 of 2)



212_MM_32_0007b

Figure 32-7. Skid Shoe Repair Methods (Sheet 2 of 2)