



NO.	REF LTR	CHARACTERISTIC	INSPECTION METHOD	LIMIT
1.	Spline	Wear	Measure	1.6687 inches (42.385 mm) maximum dimension between flattened 0.1080 inch (2.7432 mm) diameter pins.
2.	All radiuses	Mechanical/ corrosion damage	Visual	None permitted.
3.	A	Mechanical/ corrosion damage	Visual/measure	0.010 inch (0.254 mm) maximum depth and no more than 20% of surface area. 1
4.	B	Mechanical/ corrosion damage	Visual/measure	0.010 inch (0.254 mm) maximum depth and no more than 20% of surface area. 1
5.	C	Mechanical/ corrosion damage	Visual/measure	0.010 inch (0.254 mm) maximum depth and no more than 10% of surface area. 1
6.	D and spline	Mechanical/ corrosion damage	Visual	Only superficial corrosion that can be removed by hand polishing with abrasive pad (C-407) is permitted. Mechanical damage is restricted to polishing out minor damage with a fine India Stone (C-464).

NOTES

1 No overlapping repair to outside diameter and inside diameter is permitted.

2. Brush cadmium plate on reworked areas.

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Figure 63-5A. Engine-to-driveshaft Curvic Coupling Adapter — Damage Limits