

EXXONMOBIL CHEMICAL CO
22777 Springwoods Village Parkway
77389 Spring
United States
Ms. M. Quadrado Rossi
5014563



Job No 13074/00001350.0000/01/I/20
Report date 13 Oct 2020
Installation Houston, United States of America, Vopak Terminal Deer Park

Vessel STOLT QUETZAL

Product MEK

Bill of Lading date: 13-Oct-2020

Contents page

Saybolt LP has performed a survey of the above mentioned object, the findings of the survey are reflected in the following reports:

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This report consists of 20 pages.

A copy of this report and all field documents and related correspondence will be retained for a period of 10 years, unless local law requires otherwise

Handled by: Cecil Fowler

This report reflects only the findings at the time and place of the inspection and testing. This report is not a guarantee or policy of insurance with respect to the goods or the contractual performance of any party. Any person relying upon this report should be aware that issuer's activities are carried out under their general terms and conditions.

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Product MEK

Cover Page Loading

Loading data

Quantity data

Bill of Lading is based on:	Shore tank measurements
Bill of Lading date	13 Oct 2020
Average product temperature onboard °F	81.7

Shore data

Loading Installation	Vopak Terminal Deer Park
Shore tank number(s)	522
Type of Standpipe of shore tank(s)	Slotted
Shore tank measurements were carried out with	Shore equipment/ATG by Automatic Tank Gauge
Shore tank measurement equipment number	SAAB
Shore tank temperatures were carried out with	Shore equipment/ATG by Automatic Tank Temperature
Shore tank temperature equipment number	SAAB

Vessel data

Cargo stowed in cargo tanks	7P
Type of standpipes of vessel tanks	None
Vessel tank measurement were carried out with	Saybolt equipment by UTI
Vessel tank measurement equipment used	G14819
Vessel tank temperatures were carried out with	Saybolt equipment by UTI
Vessel tank temperature equipment number	G14819
Sea Condition	Calm (glassy) - 0 m (0 ft)
Weather condition	Clear Sky

Operational data

Ambient outside temperature at loading °F	65.00
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Summary Loading

Volume and Weight Data

GSV Figures	Loaded excl OBQ	Bill of Lading	Δ Quantity	Δ %
Liters 15°C	187,728	188,642	-914	-0.48
Cu m 15°C	187.728	188.642	-0.914	-0.48
Cu m 60°F	187.820	188.734	-0.914	-0.48
Barrels 60°F	1,181.35	1,187.10	-5.75	-0.48
Gallons 60°F	49,616.65	49,858.39	-241.74	-0.48
Metric Tons Vac	152.138	152.879	-0.741	-0.48
Kilos Vac	152,138	152,879	-741	-0.48
Metric Tons Air	151.936	152.676	-0.740	-0.48
Kilos Air	151,936	152,676	-740	-0.48
Long Tons Air	149.537	150.265	-0.728	-0.48
Short Tons Air	167.481	168.297	-0.816	-0.48
Pounds Air	334,962	336,594	-1,632	-0.48

	Dens 15°C Vac	API 60°F	RD 60/60°F
Vessel Loaded	0.81050	43.01	0.81084
Bill of Lading	0.81050	43.01	0.81084

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Product MEK

Bill of Lading date: 13-Oct-2020

Time Log

29 Sep 2020 (Tuesday)	
14:42	End of Sea Passage
30 Sep 2020 (Wednesday)	
22:49	Departed office
23:55	Arrived at harbor offshore
01 Oct 2020 (Thursday)	
00:16	Arrived at stolt vessel
07 Oct 2020 (Wednesday)	
02:18	Notice of Readiness Tendered
09 Oct 2020 (Friday)	
22:12	Anchor Down
12 Oct 2020 (Monday)	
07:36	Anchor Up
08:05	Pilot on Board
12:32	First Line Ashore
12:48	Moored Alongside Berth (All Fast)
12:54	Gangway in Place
13:15	Saybolt onboard before Operation
13:25	Notice of Readiness Received
13:30	Commenced Initial Inspection
13:40	Completed Initial Inspection, Tank(s) Inspected and Accepted
13:50	Key Meeting
14:40	Hose / Arm Connected
16:00	Sampled manifold
16:05	COMMENCED LOADING
16:05	Sampled pumpstack
16:30	Suspended loading for foot sample
16:40	Sampled foot
21:25	COMPLETED LOADING
13 Oct 2020 (Tuesday)	
00:45	Saybolt onboard after Operation
00:50	Commenced Final Inspection
01:05	Completed Final Inspection and Calculations, Tank(s) Measured and Sampled
01:45	Hose / Arm Disconnected
02:00	Documents on Board
08:00	Object Sailed / Departed

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Certificate of Quantity

The undersigned Independent Saybolt Surveyor herewith declares that the quantity of product loaded by the above mentioned Vessel amounts to:

Liters 15°C	188,642
Cubic meters 15°C	188.642
Cubic meters 60°F	188.734
Barrels 60°F	1,187.10
Gallons 60°F	49,858.39
Metric Tons vac	152.879
Kilos vac	152,879
Metric Tons air	152.676
Kilos air	152,676
Long Tons	150.265
Short Tons	168.297
Pounds	336,594

These quantities have been determined by Shore tank measurements.

Criteria used

Gallons 60°F to Barrels 60°F	ASTM Table 1	0.02380952
Metric Tons Air to Metric Tons Vac	MPMS 11.5.3 - 4.5	0.999837985
Pounds to Metric Tons Air	MPMS 11.5 - Annex D	0.45359237
Pounds to Long Tons	MPMS 11.5 - Annex D	2,240
Pounds to Short Tons	MPMS 11.5 - Annex D	2,000

Signed by: Saybolt representative

Name:

Rank: Saybolt Inspector

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Bill of Lading date: 13-Oct-2020

Shore Tank Measurement Details

Shore tank 522

Measurement data (Ullage)		Open	Close
Average	FT/IN	29-4-0	31-3-0
Measurement Equipment Data		Open	Close
Gauging equipment type		Shore equipment/ATG	Shore equipment/ATG
Gauging Equipment used		Automatic Tank Gauge	Automatic Tank Gauge
Gauging equipment number		SAAB	SAAB
Temperature equipment type		Shore equipment/ATG	Shore equipment/ATG
Temperature Equipment used		Automatic Tank Temperature	Automatic Tank Temperature
Temperature equipment number		SAAB	SAAB
Inspector Equipment used for verification?		Yes	No
Inspector name		HENRY MARTINEZ	Chris Ramirez

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Shore Tank Report Single

Shore tank 522 at Vopak Terminal Deer Park

Shore tank measurement		Open	Close
Date / Time of measurement		12 Oct 2020 08:35	12 Oct 2020 21:30
Average Ullage	FT/IN	29-4-0	31-3-0
Average temp.	°F	76.5	76.5
T.O.V.	Gallons	564,995.00	514,516.00
G.O.V.	Gallons	564,995.00	514,516.00
Pounds per Gallon		6.668	6.668
Pounds		3,767,387	3,430,793

Totals			Volume		Mass/Weight	
T.O.V.	Gallons	50,479.00	Liters 15°C	188,642	Metric Tons Vac	152.879
G.O.V.	Gallons	50,479.00	Cu m 15°C	188.642	Kilos Vac	152,879
			Cu m 60°C	188.734	Metric Tons Air	152.676
Pounds per Gallons	6.751		Barrels 60°F	1,187.10	Kilos Air	152,676
60°F			Gallons 60°F	49,858.39	Long Tons Air	150.265
					Short Tons Air	168.297
Delivered temp.	°F	76.5			Pounds	336,594

Tables used Table source: Pounds per gallon

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Shore Tank Subtotals

Shore tank Subtotals	Totals	522
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Standard Volume

Liters 15°C	188,642	188,642
Cu m 15°C	188.642	188.642
Cu m 60°F	188.734	188.734
Barrels 60°F	1,187.10	1,187.10
Gallons 60°F	49,858.39	49,858.39
Metric Tons Vac	152.879	152.879
Kilos Vac	152,879	152,879
Metric Tons Air	152.676	152.676
Kilos Air	152,676	152,676
Long Tons Air	150.265	150.265
Short Tons Air	168.297	168.297
Pounds Air	336,594	336,594

Pounds per gallon 60°F 6.751

Observed Volumes

T.O.V.	Gallons	50,479.00
Free water	Gallons	
G.O.V.	Gallons	50,479.00
Delivered temp.	°F	76.50

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Reference Height and Measurement data report

Manual Tank Heights

Tank	Calibrated Reference Height in m	Found Reference Height in m		Gauging Location
		Before	After	
7P	11.192	11.192	11.192	Center

* Tanks where full sounding depth could not be reached due to obstructions or tank contours.

Draft		Before		After	
FWD	m	7.4	m	8.02	
AFT	m	8.1	m	8.89	

Measurement data Before Operations

Survey Date and Time	12 Oct 2020 13:40	Gauge equipment type	Saybolt equipment
Inspector Equipment used for verification?	Yes	Gauge equipment used	UTI
		Gauge equipment number	G14819
Water Measurement Method	Paste - KOLOR KUT	Temp equipment type	Saybolt equipment
Connector Type	HERMETIC	Temp equipment used	UTI
Weather Condition	Clear Sky	Temp equipment number	G14819
Sea Condition	Calm (glassy) - 0 m (0 ft)		

Measurement data After Operations

Survey Date and Time	13 Oct 2020 01:05	Gauge equipment type	Saybolt equipment
Inspector Equipment used for verification?	No	Gauge equipment used	UTI
		Gauge equipment number	G14819
Water Measurement Method	Paste - KOLORKUT	Temp equipment type	Saybolt equipment
Connector Type	HERMETIC	Temp equipment used	UTI
Weather Condition	Clear Sky	Temp equipment number	G14819
Sea Condition	Calm (glassy) - 0 m (0 ft)		

Signed by: Ship's representative

Name:

Rank:

Saybolt representative

Chris Ramirez

Saybolt Inspector

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Ullage Report Arrival

Survey Date and Time 12 Oct 2020 13:40

RD 60/60°F

Tank	ullage m	ullage corr m	TOV Gallons	m	Free water Gallons	GOV Gallons	Temp °F	Pounds per Gallon	Pounds
7P				NIL					
Totals									

Summary Totals

On-board figures	Pre-loaded parcel	Draft	Correction
TOV Gallons		FORE m 7.40	TRIM m 0.70
Free water		AFT m 8.10	LIST °
GOV Gallons		Trim/List correction applied: Yes	
On-board figures			

Ambient temp 90
Calcs. based on: WCF Table: Pounds per gallon (at actual temp)

Signed by: Ship's representative
Name:
Rank:

Saybolt representative
HENRY MARTINEZ
Saybolt Inspector

Measurements in accordance with API standards.

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Ullage Report Departure

Survey Date and Time 13 Oct 2020 01:05

RD 60/60°F

0.81084

Tank	ullage m	ullage corr m	TOV Gallons	m	Free water Gallons	GOV Gallons	Temp °F	Pounds per Gallon	Pounds
7P	5.438		50,415.66	NIL		50,415.66	81.70	6.644	334,962
Totals			50,415.66			50,415.66			334,962

Summary Totals

On-board figures				Draft		Correction			
TOV Gallons	50,415.66			FORE	m	8.02	TRIM	m	0.87
Free water				AFT	m	8.89	LIST	°	
GOV Gallons	50,415.66			Trim/List correction applied: No					
On-board figures		Loaded figures							
Liters 15°C	187,728	Liters 15°C loaded	187,728	Average Product Temp °F		81.7			
Cu m 15°C	187.728	Cu m 15°C loaded	187.728	Sea Water temp °F		70			
Cu m 60°F	187.820	Cu m 60°F loaded	187.820	Ambient temp °F		65			
Barrels 60°F	1,181.35	Barrels 60°F loaded	1,181.35	Calcs. based on: WCF Table: Pounds per gallon (at actual temp)					
Gallons 60°F	49,616.65	Gallons 60°F loaded	49,616.65						
Metric Tons Vac	152.138	Metric Tons Vac loaded	152.138						
Metric Tons Air	151.936	Metric Tons Air loaded	151.936						
Kilos Vac	152.138	Kilos Vac loaded	152,138						
Kilos Air	151.936	Kilos Air loaded	151,936						
Long Tons Air	149.537	Long Tons Air loaded	149.537						
Short Tons Air	167.481	Short Tons Air loaded	167.481						
Pounds Air	334,962	Pounds Air loaded	334,962						

Signed by: Ship's representative
Name:
Rank:

Saybolt representative
Chris Ramirez
Saybolt Inspector

Measurements in accordance with API standards.

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Line Displacement Report Chemical

On your request a line displacement was carried out before loading of the above mentioned vessel, in order to check the condition of the shoreline, and we report as follows:

Capacity of shoreline from tankside to ships manifold	14798
Shore tank(s) used	522
Tanks density	
Shore line(s) used	23
Shore line RD 60/60°F	
Ship tank(s) used	7p
Ships RD 60/60°F	

Shore Line Displacement Comparison

	Observed Volume Gallons	Temperature	Standard Volume Gallons
Shore			
A Shore tank 522 quantity before	564,995	0	0
B Shore tank 522 quantity after	561,016	0	0
C Shore tank difference (A-B)	3,979		
D Shore tank quantity before	0	0	0
E Shore tank quantity after	0	0	0
F Shore tank difference (D-E)	0		0
G Total shore difference (C+F)	3,979		0
Vessel			
K Ship tanks quantity before	0	0	0
L Ship tanks quantity after	4,491	0	0
M Ships difference (L-K)	4,491		0
N Ship line quantity	0		0
O Difference including Ship line (M+N)	4,491		0
Totals			
Difference Ship vs Shore (O-G)	Δ Quantity	Δ %	
Observed Volume Gallons	512	12.87	
Standard Volume Gallons	0	0	

Signed by: Ship's representative
Name:
Rank:

Shore representative
Loading Master

Saybolt representative
HENRY MARTINEZ
Saybolt Inspector

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Letter of Protest

Dear Sirs,

This is to advise that we, Saybolt, as Independent Surveyors on behalf of our clients do hereby lodge protest in respect of:

shore to vessel difference of -0.48%

Furthermore, on behalf of our client, we reserve the right to refer to this matter at a later date.

Signature of this document is acknowledged of receipt only and not an admission of responsibility for the incident.

Signed by: Ship's representative
Name:
Rank:

Shore representative

Loading Master

Saybolt representative

Saybolt Inspector

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Vessel Experience Report

Voyage number	Grade	Port	Date	Ship's Sailing Barrels	OBQ Barrels	B/L Difference Barrels	Barrels	VLR Ship / Shore	Qual. voyage
---------------	-------	------	------	---------------------------	----------------	---------------------------	---------	---------------------	--------------

Totals

Totals
Qualifying Totals

First average (Total Ship/Total Shore)

+ 0.3% of first average (excl. gross errors)

- 0.3%

Second average (Qualifying Total Ship/ Qualifying Total Shore)

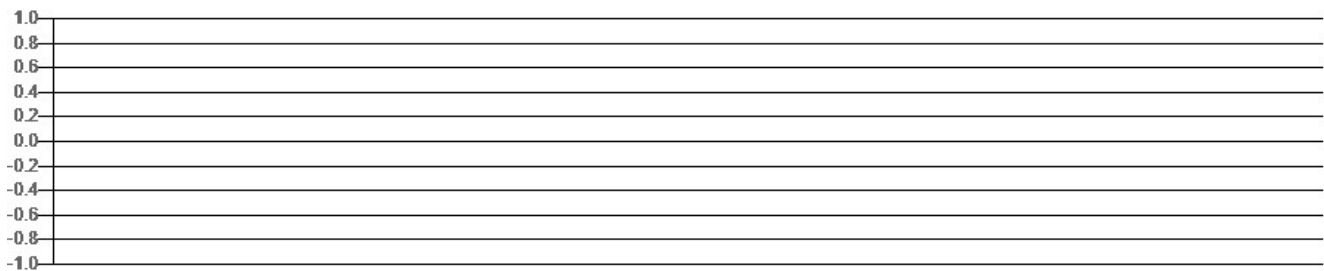
+ 0.3% of second average

- 0.3%

Vessel Experience Factor based on second average

The above mentioned quantities are for the last 0 voyages obtained from ship record and can not be guaranteed as accurate by Saybolt. No liability can be assumed for errors resulting from improper information supplied by the vessel.

The resulting VEF has been calculated in accordance with the latest method published by the Energy Institute and the API as API MPMS 17.9 / Energy Institute HM 49, unless as otherwise noted and with the agreement of interested parties.



Voyages excluded:

- A. Gross error voyages
- B. Voyages where only vessel tank measurements were available.
- C. All voyages prior to any changes to measurement equipment, tables, vessel's structure, or other changes requiring the issuance of new capacity tables

Signed by: Ship's representative

Name:

Rank:

Saybolt representative

Saybolt Inspector

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Tank Inspection Report

Information supplied by ship's officers or ship's log cannot be guaranteed as accurate and no liability can be assumed for errors that result from improper information supplied. The responsibility for such information must rest with the ship and her officers.

Date of 12 Oct 2020
Inspection:
Time of 13:40
Inspection:

For Previous Cargoes, see "Ship's Tank History Report"

Ship's tanks inspected:

Tanks	Last Cargo	Cleaning	Coating
7P	ETHYLENGLYCOL	1 HR AMB WASH, 10MINS FW WASHED, 30 MINS DI WATER, VENT, EJECT, MOPPED, DRYED.	SS

This is to advise that on the above date we carried out a visual inspection (tanks entered) of the following tanks: 7P.

From such visual inspection, and from information as supplied by ship's officers, we consider that said tanks are substantially dry, clean and suitable to load the nominated cargo.

Whilst every effort has been made to comply with tank inspection instructions we cannot be held responsible for those areas beyond visual inspection (such as pumps, lines) and/or the effectiveness of advised tank cleaning methods.

Note: Due to the nature of the cargo to be loaded and the previous cargo(es) carried by the vessel, commencement of loading this cargo is depending on permission obtained from the principal(s). It may be necessary that 'First Foot' samples are drawn and checked for quality.

Sea-valves sealed and numbered:

Signed by: Ship's representative
Name:
Rank: Chief Officer

Saybolt representative
HENRY MARTINEZ
Saybolt Inspector

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History Report

Information supplied by ship's officers or ship's log cannot be guaranteed as accurate and no liability can be assumed for errors that result from improper information supplied.

The responsibility for such information must rest with the ship and her officers.

Tank Nr	Last Cargo	2nd Last Cargo	3rd Last Cargo	Coating
7P	ETHYLENGLYCOL	MEK	ETHYLENGLYCOL	SS

Tank(s) cleaned 7P
Method of cleaning 1 HR AMB WASH, 10MINS FW WASHED, 30 MINS DI WATER, VENT, EJECT, MOPPED, DRYED.
Ship's lines to be used
Method of line cleaning

Signed by: Ship's representative
Name:
Rank: Ship's Officer

Saybolt representative
HENRY MARTINEZ
Saybolt Inspector

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Temperature Determination Report

Operation: Arrival

Tank	Capacity%	Equipment Used	Upper °F	Middle °F	Lower °F	Average °F
7P		UTI		81.7		81.70

Signed by: Ship's representative
Name:
Rank:

Saybolt representative

Saybolt Inspector

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Void Space/Ballast Reports

Compartment/ Tank	Product	Before		After	
		Quantity	Product	Quantity	Product
VESSEL BALLAST TANKS	SEAWATER	AS NEEDED	SEAWATER	AS NEEDED	

* Tanks where full sounding depth could not be reached due to obstructions or tank contours.

Additional information

Quantity of Oil received from ballast pumped ashore Gallons
Tanks used by ship for previous ballast voyage?

Signed by: Ship's representative
Name:
Rank:

Saybolt representative

Saybolt Inspector

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Sample Report

Grade	Description	Sealed	Distribution	Amount	Volume
MEK	TV STOLT QUETZAL:Wall wash from ships tanks before loading	Open	Retain	3	1 quarts
MEK	TV STOLT QUETZAL:Manifold from ships tanks before loading	Open	Retain	1	1 quarts
MEK	TV STOLT QUETZAL:Pump from ships tanks before loading	Open	Retain	1	1 quarts
MEK	TV STOLT QUETZAL:Foot from ships tanks during loading	Open	Retain	1	1 quarts
MEK	TV STOLT QUETZAL:Running from ships tanks after loading	Open	Retain	5	1 quarts
MEK	Shore tank 522:Running from shore tank before loading	Open	Retain	3	1 quarts
Total Samples				14	

Vessel's samples were taken using vessel's closed sampling system.

Information

Samples drawn by	Saybolt Inspector
Shoretank sampling location	Top of tank
Type / condition of sampling containers	Clean glass bottles/tins
Loadport samples delivered by	Saybolt Inspector
received by	Vessel

Remarks:

Samples retained by Saybolt will be held for 90 days (unless otherwise specified) at the end of which they shall be disposed of.

EXXONMOBIL CHEMICAL CO
22777 Springwoods Village Parkway
77389 Spring
United States
Ms. M. Quadrado Rossi
5014563



Job No 13074/00001350.0000/01/I/20
Report date 13 Oct 2020
Installation Houston, United States of America, Vopak Terminal Deer Park

Vessel STOLT QUETZAL

Product MEK

Bill of Lading date: 13-Oct-2020

Sample Receipt

I, undersigned representative of the above object hereby acknowledge receipt of samples as specified below. These samples have been delivered to me by the undersigned Saybolt Inspector.

Sample description	Saybolt Seal number(s)
SHIP FINAL SAMPLES	676669
SHIP FINAL SAMPLES	676312