

Region: Americas
Operator: WILLIAM BARNDT (william.w.barndt2@exxonmobil.com)
Phone:
Mobile:

Other Reference:
Business Group: CHEMICAL: AM AROMATICS
Desk: CHEM AM S&OP AROMATICS
Nomination Type: Marine

Documentary Instructions: n/a

DISCHARGE: KIRBY29108 (VS00049503) - BAYTOWN REFINERY, TX (UNITED STATES)

Inspector: Saybolt
Hub: Americas North and South (International Desk Houston)
Coordinator: Christopher Baiamonte (sayboltus.intdesk@corelab.com)

Inspection Status: Accepted
Created On: 10 Nov 2020 by William Barndt
Last Modified: 03 Dec 2020 by Christopher Baiamonte

Local Office: Saybolt USA Baytown / Channelview (Saybolt.Baytown.Ops@corelab.com)

INSPECTION REQUIREMENTS: QUALITY / QUANTITY / TIME LOG

Voyage Parcel External Reference Number: 5122010-20

Grade: SCN VL BULK
ETA: 10 Nov 2020 00:28
ETD:

Contract Number:

Parcel Ref:

Destination:

Source Location:

Supplier:

Receiver:

Delivery Terms:

Mother Vessel:

Supply Contract Window Start: n/a

Supply Contract Window End: n/a

Total Nominated Quantity: 25,000 Barrels

Transport / Voyage Number / Quantity / Tolerance: KIRBY29108 (VS00049503) / 25,000 Barrels +/- 5 pct

Email Quantity Results To:

William.w.barndt2@exxonmobil.com
evan.a.wilson@exxonmobil.com;
tiffanybuck@texasaromatics.com;
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sergio.a.coluccio@exxonmobil.com

Email Quality Results To:

William.w.barndt2@exxonmobil.com;
evan.a.wilson@exxonmobil.com

Load / Discharge Instructions:

DELIVER 11/10-11/12
Purchase from TX Aromatics
TALP Ref#11.1.2
Material: SCN Pygas # 5013525
Discharge: Exxonmobil @ BOP
Tank to be determined by Evan Wilson@ BOP
Plant Code for Inspection service: US05 @ DISCHARGE
PROFIT CENTER @ DISCHARGE P0R132
DEMURRAGE: \$291/HR
LAYTIME: 13 HRS

Testing: Attn: Ronnie Ray/Tyreski Washington- Samples will be delivered to Saybolt Deer Park lab directly- usually by Amspec

BARGE CANNOT DISCHARGE UNTIL SAMPLE IS APPROVED BY BOP
Evan Wilson

"Pre-loading inspections are required and shall be performed by the inspection companies per API 17.8 Manual of Petroleum Measurement Standards"

Inspections must utilize Global Inspection Contract Rates (July 2019 - June 2026).

Inspection invoices are to be submitted into Navarik if nomination received via Navarik or by email to PMI.Chemicals.Inspection.Invoices@exxonmobil.com if nomination received via Outlook.

Acceptance of inspection invoices submitted via Ariba, Basware, and the below mentioned shared mailboxes will be discontinued as of 22nd of July 2019. Please do not use these channels for submission:

emcc.oa.invoices@exxonmobil.com

emcc.int&syn.inspection.invoices@exxonmobil.com

intermed.invoices@exxonmobil.com

Please pull samples from the vessel and hold as retains.

Quality Inspection Instructions:

SET 1

Description:

Sample Location: Other (Specify in Comments)

Quality Test Comments:

On D5623 Sulfur Speciation Please group as follows on COA

C5 Range Sulfur: Group as 1) Dimethyl Sulfide, 2) Carbon Disulfide, and 3) Ethyl Mercaptan

C6/C7 Range Sulfur: Group as 1) Isopropyl Mercaptan, 2) Tert-Butyl Mercaptan, 3) N-Propyl Mercaptan, 4) Ethyl Methyl Sulfide, 5) Sec-Butyl Mercaptan, 6) Isobutyl Mercaptan, 7) Diethyl Sulfide, 8) N-Butyl Mercaptan, and 9) Dimethyl Disulfide

| | | | | | | RO = Report Only | Req. = Required | | |
|--------------------|-------------------------------------|-----|-----|----------|---------|------------------|-----------------|---------|--|
| Test | Methods | Min | Max | UOM | Typical | R.O. | Req. | Comment | |
| Additional Tests | | | | | | | | | |
| Sulfur | [ASTM] ASTM D2622 | | 250 | wppm | | No | Yes | | |
| Hydrogen Sulfide | [UOP] UOP 163 | | | wppm | | No | Yes | | |
| Methanol | [ASTM] ASTM D7423 Modified (Low-Ox) | | | wt ppm | | No | Yes | | |
| Total Chlorides | [UOP] UOP 779 | | | wppm | | No | Yes | | |
| Arsenic | [OTHER] ITM 1051 | | 100 | wt ppb | | No | Yes | | |
| Lead Content | [OTHER] ITM 1051 | | | wtppb | | No | Yes | | |
| Mercury | [OTHER] ITM 1051 | | | wtppb | | No | Yes | | |
| Silicon | [OTHER] ITM 1051 | | | wt ppb | | No | Yes | | |
| Phosphorus content | [ASTM] ASTM 3231 | | | mg/l | | No | Yes | | |
| Distillation | [ASTM] ASTM D86 | | | °F | | No | Yes | | |
| Washed gums | [ASTM] ASTM D381 | | | mg/100ml | | No | Yes | | |
| Unwashed Gum | [ASTM] ASTM D381 | | | mg/100ml | | No | Yes | | |
| Mercaptan Sulfur | [ASTM] ASTM D5623 | | | wppm | | No | Yes | | |

Invoice Instructions:

| Bill Invoice To | Item to Bill | Split | Contact / Comment |
|--|------------------------|-------|-------------------|
| 0102 ExxonMobil Chemical Company - U.S. (Div ExxonMobil Chemical Co) (Legal Entity: 0102 EM Chemical America (0102)) | Quantity only | 100% | |
| | Test: Sulfur | 100% | |
| | Test: Hydrogen Sulfide | 100% | |
| | Test: Methanol | 100% | |

| | | | |
|--|--------------------------|------|--|
| | Test: Total Chlorides | 100% | |
| | Test: Arsenic | 100% | |
| | Test: Lead Content | 100% | |
| | Test: Mercury | 100% | |
| | Test: Silicon | 100% | |
| | Test: Phosphorus content | 100% | |
| | Test: Distillation | 100% | |
| | Test: Washed gums | 100% | |
| | Test: Unwashed Gum | 100% | |
| | Test: Mercaptan Sulfur | 100% | |

Recipient List:

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REPORT GENERATED 10 NOV 2020