

Pibow™ Design for Laser Cutting

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Instructions

Rule #0 of laser cutting is: Don’t be on fire.

Each layer should be approx 66mm by 99mm when cut.

Black and Green lines are essential cuts.

Orange lines are ‘convenience’ cuts for better release from the material.

Red and Cyan lines are etched areas, but may also be ‘kiss’ cut for speed.

The thin GPIO release section on layers 5 and 6 can warp during cutting under excessive laser heat.
Practice makes perfect :)

