

1 Phosphorus flows mapping and economic analysis for its recovery in  
2 the province of Ontario, Canada

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7 **Abstract**

The dual dimension of the anthropogenic use of phosphorus, i.e., its key role in the food production system and the negative environmental impacts associated with the phosphorus used in intensive agricultural techniques, has been stated by the United Nations Environment Assembly. In addition, phosphorus is a non-renewable material which reserves are concentrated in a few number of regions, making global supply chains vulnerable to regional events and conflicts. As a consequence, the recovery and recycling of phosphorus is not just a desirable but also a necessary approach to assure a sustainable, reliable, and sovereign food production system. In this work we map the phosphorus flows through the economic sectors of the Canadian province of Ontario, and phosphorus recovery and recycling opportunities are identified. These mainly belong to the agricultural sector, including manure (30.5 kt/year) and slaughterhouse waste (3.7 kt/year), although significant amounts of P are also found in food and organic waste, including municipal wastewater (6.4 kt/year). Different scenarios are studied to determine the amount of phosphorus that could be recovered within the province considering according with the technology readiness level of different phosphorus recovery processes, as well as the costs associated with phosphorus recovery **Add some more numbers here**. Finally, we discuss the implications that would be derived from implementing active phosphorus recovery and recycling approaches regarding phosphorus supply and use in Ontario.

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## 8 1. Introduction

9 Phosphorus is an essential for production of food which has been intensively used for crop and  
10 livestock production since the development of synthetic fertilizers in the XIX and XX centuries  
11 (Samreen and Kausar, 2019). The combination of synthetic fertilizers with other modern inten-  
12 sive agricultural techniques have increased the productivity of agriculture and farming industries  
13 (Pingali, 2012). However, the intensive use of fertilizers in agriculture has resulted in the over-  
14 application of phosphorus in many regions worldwide REF, while the run of intensive livestock  
15 production facilities, also known as concentrated animal feeding operations (CAFOs) (U.S. Depart-  
16 ment of Agriculture, 2011), result in important difficulties in the management of the large amounts  
17 of manure produced, which is often spread in lands in the vicinity of CAFOs, which also leads to  
18 the accumulation of phosphorus in soil. Soil acts as a phosphorus reservoir (Ehlert et al., 2003),  
19 building-up a legacy P that can be used for future crops, but also can be transported to waterbodies  
20 by erosion and runoff leading to the eutrophication of aquatic ecosystems.

21 The dual dimension of the anthropogenic use of phosphorus, i.e., its key role in the food pro-  
22 duction system and the negative environmental impacts associated with the phosphorus used in  
23 intensive agricultural techniques, as it has been stated by the United Nations Environment As-  
24 sembly in the resolution UNEP/EA.5/Res.2 (United Nations Environment Programme, 2022). An  
25 additional factor to be considered for addressing the phosphorus challenge is the non-renewable  
26 nature of phosphorus, since the phosphorus consumed is not replenished by natural means at hu-  
27 man time scale, and there is currently no known synthetic substitute for this material (Cordell  
28 et al., 2009). Since the global phosphorus reserves are concentrated in a few number of regions,  
29 the supply of phosphorus from a limited number of global supply chains lacks resiliency and it has  
30 been proven that it can be globally disrupted by regional events and conflicts, resulting geopolitical  
31 tensions (Food and Agriculture Organization of the United Nations, 2022). As a consequence, the  
32 recovery and recycling of phosphorus is not just a desirable but also a necessary approach to assure  
33 a sustainable, reliable, and sovereign food production system.

34 Although the main uses of phosphorus are in the agri-food sector, phosphorus is also involved in  
35 other industrial activities, including steel, chemical, and forestry industries. Henceforth, phosphorus

is a key material for many aspects of human development. As a result, mapping the phosphorus flows involved in human activities to detect opportunities for recovery and recycling is essential for, in a second stage, assess amount of phosphorus that is viable to recover, the economical costs involved, and the enhancement in terms of resiliency of the regional food production system, savings from the reduction of phosphorus imports, and the mitigation of phosphorus pollution on the region implementing strategies for phosphorus recovery and recycling. The quantification of phosphorus flows has been addressed in previous works in the literature for certain sectors such as the agri-food sector (Boh and Clark, 2020; Zhou et al., 2021; Nesme et al., 2018). Additionally, studies on the global phosphorus flows have also been performed (Villalba et al., 2008; Chen and Graedel, 2016), although these studies tend to have a low flow resolution since these are aggregated by major sectors. Additionally, the works quantifying phosphorus often include qualitative recommendations to improve the phosphorus use efficiency and recycling (Van Dijk et al., 2016; Senthilkumar et al., 2012), but often they do not include quantitative assessments on the amount of phosphorus which recovery is feasible along with the costs involved. Conversely, those works focused on estimating the recoverable phosphorus and the associated recovery cost target specific flows, lacking a holistic perspective of the phosphorus flows in the various human activities (Martín-Hernández et al., 2021; Sampat et al., 2018).

In this work, we intend to perform a holistic approach to phosphorus management, recovery, and recycling using in the Canadian province of Ontario. In a first stage, we proceed to map the phosphorus flows involved in the economical sectors of Ontario, i.e., the agricultural, industrial, and urban sectors. This data is used in a second stage to identify the flows in which phosphorus recovery is feasible, estimating the amount of phosphorus that could be recovered within the province considering different phosphorus recovery technologies with technology readiness levels equal or above 6, as well as the costs associated with phosphorus recovery. Finally, we discuss the implications that would be derived from implementing active phosphorus recovery and recycling approaches regarding phosphorus supply and use in Ontario.

## 2. Methods

### 2.1. Spatial boundaries and resolution

Phosphorus flows have been mapped within the Canadian province of Ontario, and thus the political borders of Ontario has been considered as the boundaries for the material flow analysis (MFA) performed (Brunner and Rechberger, 2016). In those cases where the data was available, the distribution of phosphorus flows within Ontario has also been studied at Census Division level (Statistics Canada – Statistique Canada, 2017). The database collecting the IDs of Ontario Census Divisions, their names, and geospatial information is taken from Opendatasoft (2019).

Ask Melissa if we can reproduce the maps in the supplementary material

ADD MAP WITH CENSUS DIVISIONS????

### 2.2. Temporal boundaries

The study has being performed for year 2019 since the most of data required is available for this year. In addition, the temporal evolution of the largest phosphorus flows, i.e., agricultural and wastewater phosphorus flows, has been studied for a period of 13 years from 2007 to 2019.

### 2.3. Estimation of phosphorus flows

The estimation of phosphorus flows within the Ontario's agricultural sectors is based on the methodology used in Pollution Probe (2022). It is based on the use open data sources, often from governmental institutions, complemented with information from scientific articles when needed. The particular procedure followed for each flow depends on the information publicly available. In the next sections we depict the main lines of the estimating procedure for each sector, while we refer the reader to Pollution Probe (2022) for a more comprehensive description of the procedure followed for estimating each phosphorus flow.

#### 2.3.1. Agricultural sector

Phosphorus flows in the agricultural sector are estimated based on production data of livestock and crop products, as well as data on fertilizer application.

87 For those production data were not available, a number of different methods were used to esti-  
88 mate the P flow based on approaches established in the literature. For example, P inflows associated  
89 with synthetic fertilizers could be directly estimated based on application data reported in the Fer-  
90 tilizer Shipments Survey (FSS).<sup>37</sup> Conversely, P flows associated with manure were determined  
91 indirectly by accounting for the magnitude from which the flow of P could be derived. In this case,

92 Phosphorus in livestock imports and exports is estimated from livestock trading data REF,  
93 multiplying the number of animals by the concentration of phosphorus in the different types of  
94 livestock REF,

95 Phosphorus in livestock feeding and manure is estimated based on the number and type of  
96 animals reported for Ontario at Census Division level in the Census of Agriculture REF!, multiplied  
97 by the phosphorus feeding requirements REF, and concentration of phosphorus in manure REF.  
98 The Census of Agriculture is published by Statistics Canada every five years (i.e., 2001, 2006, 2011,  
99 and 2016) for cattle<sup>52</sup> REF, sheep<sup>53</sup> REF, swine<sup>54</sup> REF, poultry<sup>55</sup> REF, and other livestock<sup>56</sup>  
100 REF, with the exception of rabbits, where data is not available prior to 2009. The number of  
101 animals for the years in between census reporting have been estimated using a linear interpolation.  
102 We assumed that the number of animals reported is throughout the year (i.e., the animals culled  
103 are replaced by new ones). However, in the case of broilers and turkeys, the number of animals  
104 reported by the livestock census have been reduced by a factor of 0.68 (broilers) and 0.80 (turkeys),  
105 since these animals have life cycles of 43 and 80 days respectively, meaning barns are empty for 20  
106 days between cycles. <sup>305</sup> REF

107 Phosphorus contained in meat and slaughterhouse waste is based on the number of animals  
108 slaughtered reported by both federally and provincially licensed meat plants.<sup>59, 60</sup> REF multiplied  
109 by the concentration of phosphorus in carcasses REF.

110 Phosphorus flows associated with the production of milk and eggs is based on provincial pro-  
111 duction data, multiplying these products by their average phosphorus concentration <sup>57, 58</sup> REF.

112 Phosphorus in fertilizer applied to open fields in Ontario is estimated based on the amount of  
113 fertilizer products traded to Ontario's agricultural markets containing P <sup>100</sup> REF. The distribution  
114 of phosphorus fertilizers among the Census Division of the province is based on the fraction of

115 fertilized area of each census division, i.e., dividing the reported area of land fertilized for each  
116 census division by the total fertilized area of land in Ontario, removing the areas that correspond  
117 with greenhouse crops<sup>101, 102 103</sup> REF. Regarding manure, we assume that all of the manure  
118 generated by livestock is applied in crop fields <sup>50</sup> REF.

119 The uptake of phosphorus by crops is determined based on the area used in each Census Division  
120 to grow each type of crops by census division<sup>104, 105, 106</sup> and its yield<sup>107, 108</sup> multiplied by the  
121 specific P content for each crop type.<sup>109, 110</sup> The phosphorus uptake by crops is divided according  
122 to whether it uptake in the grain, fruit or vegetable, or straw and stover components of each type  
123 of crop. This is necessary to determine the amount of phosphorus that flows within food or feed  
124 (i.e., grains, fruits and vegetables) while straw and stover remain in the field after harvesting as crop  
125 residues.

126 A fraction of the phosphorus applied to crop fields as manure or synthetic fertilizer is lost  
127 through erosion, runoff, and drainage. This transportation of phosphorus depends on a range  
128 of factor, including the amount of phosphorus applied; soil composition, texture, and slope; and  
129 precipitation, resulting in a complex and data-intensive process for estimating the phosphorus  
130 transported out of the crop fields. As an approximation, we have estimated the phosphorus losses  
131 by using export coefficients determined for crop fields in Ontario <sup>112</sup> REF <sup>113</sup> REF corrected to  
132 account for both surface and subsurface runoffs for synthetic fertilizers (1.267 kg/ha/year ), and  
133 liquid and solid manure (2.548 kg/ha/year and 1.717 kg/ha/year respectively) <sup>113</sup> REF ([Pollution  
134 Probe, 2022](#)).

135 A fraction of the P supplied to crop fields is not taken up by the plants and remains in soil,  
136 resulting in the accumulation of P over time as a result of synthetic fertilizer and manure over  
137 over sustained periods of time, often applying phosphorus in greater quantities than crops require  
138 to ensure satisfactory yields <sup>132</sup> REF. This buildup is often referred to as “legacy P”, and it is  
139 estimated as the balance between phosphorus inflows to crop fields (application of manure and  
140 synthetic fertilizers) and outflows (crop food and feed products, crop residues, and phosphorus  
141 losses).

142 Regarding greenhouse crops, the data available was limited, resulting in an estimation of phos-

phorus applied as synthetic fertilizers based on the sum of phosphorus uptake by greenhouse crops (i.e., tomatoes, peppers, and cucumbers) and the phosphorus releases from greenhouse irrigation systems (greenhouse nutrient feedwater systems (GNF) REF ONTARIO) systems. The phosphorus uptake by greenhouse crops is determined by multiplying the production of greenhouse crops REF by the phosphorus content of each vegetable type 121, 122 REF. The phosphorus releases from the GNF systems was estimated based on the average concentration of phosphorus in GNF outlet streams of Ontario (33.6 mg/L) 123 REF and the total water discharges from GNF systems 124 REF, assuming that water discharges from GNF systems is equivalent to 25% of the total water applied in greenhouses, which corresponding with the worst-case scenario of no water recirculation in the GNF system. The average water consumption in greenhouses in Ontario was assumed to be 1,000 L/m<sup>2</sup>/year 125 REF. We have also estimated the phosphorus releases from the seasonal workers live in households in the vicinity of the greenhouses that may use septic systems, considering that the seasonal labour force in Ontario greenhouses is estimated to be 6,699 workers 126 REF, and an average phosphorus load rate of 0.0156 kg P/person/week from septic systems 128 REF.

REVISAR POR SIDNEY Food imports and exports (other than livestock) are estimated scaling each type of food traded in Canada (Statistics Canada - Statistique Canada, 2022c) with the population of Ontario (Statistics Canada - Statistique Canada, 2022b). The phosphorus contained in each type of imported and exported food is estimated multiplying the amount of each type of traded food by its phosphorus content (Health Canada, 202).

### 2.3.2. Industrial sector

Phosphorus flows through imports, production, exports and waste for the steel, forestry, and food and beverage, industries of Ontario were mapped. The steel industry is the first non-food sector in terms of phosphorus use. The main phosphorus inflows of steel manufacturing are associated with the use of iron ore, coal, and coke, while the main outflow of phosphorus is within slag, which remove most of the impurities from steel, including phosphorus. It must be noted that, although some minor amounts of phosphorus can be desired in steel for making anti-corrosion surface

170 coatings, it is largely considered an impurity in the steel manufacturing process. Phosphorus in  
171 these flows is estimated multiplying their average phosphorus content (0.06% P in iron ore, 0.05%  
172 P for coal, 0.4% P in slag, and 0.01% in steel) 176 REF by the steel production capacity of the  
173 facilities located in Ontario ([Cheminform Services Inc., 2019](#); [Algoma Steel Inc., 2022](#); [Stelco Inc.,](#)  
174 [2022](#); [Pollution Probe, 2022](#)) and the imports and exports of these materials ([World Integrated](#)  
175 [Trade Solution, 2022](#); [Statistics Canada - Statistique Canada, 2022a](#)).

176 Phosphorus flows in Ontario's forestry industry includes wood harvesting, wood products man-  
177 ufacturing, as well as the production of pulp and paper. The estimation of these phosphorus flows  
178 are the result of multiplying the production data of wood, wood products, pulp and paper, and  
179 their retrospectives imports, exports, and waste streams ([Canadian Forest Service, 2020](#); [Statistics](#)  
180 [Canada - Statistique Canada, 2022a](#)), by the average phosphorus content, which is assumed to be  
181 0.01% for wood 181 REF and 0.005% for pulp and paper products REF.

182 Phosphorus in aquaculture are mainly due to supply of feed as part of fish feed the grow of  
183 trouts, part of which is uptake by fishes, while the rest of phosphorus is released into aquatic  
184 ecosystems since aquaculture effluents are directly discharged to the environment ([Ontario Ministry](#)  
185 [of the Environment, Conservation and Parks, 2019](#)). The amount phosphorus uptakes by fishes is  
186 calculated multiplying the fish production ([Statistics Canada - Statistique Canada, 2021](#)), by their  
187 phosphorus content ([Health Canada, 202](#)), while the phosphorus content in the aquaculture waste  
188 effluents of Ontario is estimated to be 10 kg of phosphorus per ton of fish produced ([Bureau et al.,](#)  
189 [2003](#)). The sum of phosphorus uptakes by fishes and phosphorus in aquaculture waste effluents  
190 result in the phosphorus supplied to aquaculture as fish feed.

191 Regarding other industrial activities which could involve the use of phosphorus, the local pro-  
192 duction of phosphorus is assumed to be negligible since phosphorus is not mined or refined in  
193 Ontario, and the synthetic phosphorus fertilizer imports are accounted in the agricultural section.  
194 The general chemical facilities located in Ontario report 350 t/year of phosphorus as waste REF,  
195 in addition of imports and exports of chemical products REF. However, there exist a significant  
196 fraction of phosphorus used in the industrial sector that cannot be tracked due to the lack of data.

197 **Ask sidney what to do with food industry, and pet feed. My approach is to merge all of them**



198 as it is currently in the figure, but confirm with her

### 199 2.3.3. *Urban sector*

200 In this section we include the phosphorus inflows and outflows through wastewater treatment  
201 plants (WWTPs), septic systems, and food and organic waste management facilities (landfills,  
202 composting sites, and anaerobic digestion facilities).

203 Jorge do you mind if the purposes of the papaer we stick with just one method? I think it is  
204 better, otherwise it becomes lengthy and confusing

205 Phosphorus flows through WWTPs is estimated combining data from the National Pollutant  
206 Release Inventory (NPRI) REF, a public database of releases, disposals and transfers of pollutants,  
207 including industrial facilities, and data from the Wastewater Systems Effluent Regulations (WSER)  
208 database REF. Since the NPRI only contains data of those facilities that meet certain regulatory  
209 requirements, the information of this database must be complemented with the data from the  
210 WSER database, which includes information of Canadian WWTPs at the federal, provincial, and  
211 municipal level. The estimations on phosphorus flows through WWTPs are valitaed using the  
212 Municipal Treated Wastewater Effluent (MTWE) database REF, which collects annual data on  
213 water quality data and effluent levels for WWTPs in Ontario. We note that this data set only  
214 provides information about phosphorus releases from municipal WWTPs, but it does not collect  
215 phosphorus disposals and transfers. REVISAR POR JORGE. This methodology is shown in Figure

216 1

217 Ask Jorge if I can make a new Figure

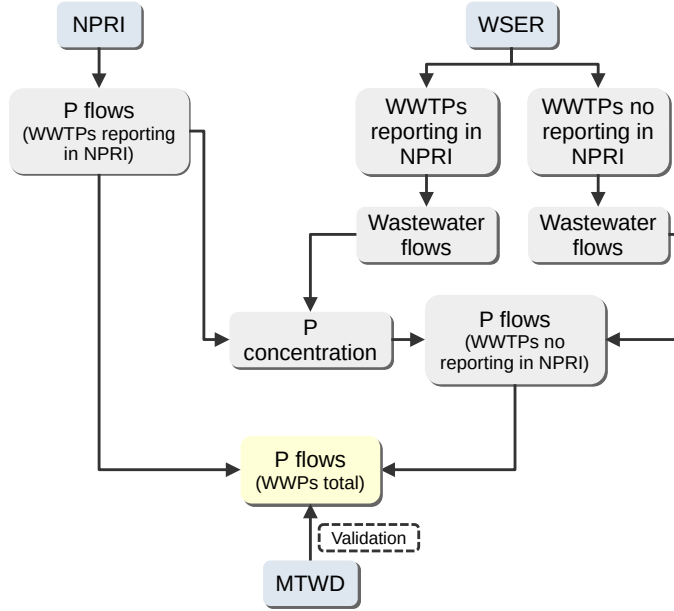


Figure 1: Procedure for estimating phosphorus flows through wastewater treatment plants.

However, there exist households that are not connected to any sewer systems. These households are equipped with septic systems to perform a rough treatment of the wastewater produced prior to its release into the environment, which typically consist into a septic tank that separates solid matter from the wastewater, and a drainfield where the effluent is discharged. The estimation of phosphorus releases from septic systems is based on the fraction of households equipped with these systems, estimated on 13% (Statistics Canada - Statistique Canada, 2015), which are inhabited by an average of 2.58 individuals (Statistics Canada - Statistique Canada, 2017), and the average phosphorus load rate from septic systems, which is estimated on 0.81 kg of phosphor per person per year for the Lake Erie Basin in Ontario by Oldfield et al. (2020).

Phosphorus flows in the form of food and organic waste are based on applying food loss factors for the steps associated with food processing (FAO, 2011), considering the food production and import values estimated in Section 2.3.1.

#### 230 2.4. Phosphorus recovery techniques

231 There currently exist different processes for phosphorus recovery from different sources which  
232 technical viability has been proven or is at advanced development stage, i.e., systems with technolo-  
233 gies readiness level (TRL) ([National Aeronautics and Space Administration, 2022](#)) of 6 or above  
234 (commercial or pilot plant stage). Since the flows from different processes have different proper-  
235 ties, the techniques for phosphorus recovery vary between sectors and flows and, therefore, their  
236 recovery efficiencies, costs, and products obtained. Table 1 shows a summary of the specifications  
237 of the phosphorus recovery technologies for different flows, including literature references where  
238 comprehensive descriptions of each system and its specifications can be found. We noted that  
239 the phosphorus recovery processes currently available exceed the systems included in this work,  
240 nonetheless the processes considered in this study are a selection of the main techniques for phos-  
241 phorus recovery, although different processes may have been developed on the foundations of the  
242 same technique, e.g., the multiple processes based on struvite precipitation.

243 Phosphorus recovery costs include operating and annualized capital costs. Capital costs are  
244 annualized through the application of an annual capital charge ratio ( $ACCR$ ) as defined by [Towler](#)  
245 [and Sinnott \(2013\)](#), assuming a typical interest rate of 5% and a plant lifetime of 20 years. Dynamic  
246 phosphorus recovery costs in function of the processing capacity have been considered in order to  
247 capture the economies of scale for those technologies for which sufficient data are available.

248 Phosphorus in manure represent an important flow within the agricultural sector. The tech-  
249 niques used for phosphorus recovery from cattle and swine manure differ for the liquid and solid  
250 fractions. Struvite precipitation is the dominant technology for phosphorus recovery from liquid  
251 manure, existing different processes for struvite production based on the type of reactors used  
252 REF REF REF, although there exist modular processes based on physical separations oriented to  
253 small-scale intensive livestock facilities REF. The recovery of phosphorus from the solid fraction of  
254 manure involves the incineration of the waste, and the further processing of the ashes, recovering  
255 phosphorus precipitates or phosphoric acid REF REF. Phosphorus recovery from poultry litter is  
256 based on acid extraction and further precipitation ([Szögi et al., 2008](#)).

257 Slaughterhouse waste is flow from food industry which can be targeted for phosphorus recovery.

258 It should be noted that slaughterhouse is comprised by a liquid (slaughterhouse wastewater) and  
259 a solid fraction (animal carcass waste) and, therefore, the phosphorus recovery systems for each  
260 flow will differ. Similarly to the case of phosphorus recovery from manure, phosphorus recovery  
261 from slaughterhouse wastewater is performed through struvite precipitation (AMPC, 2018),  
262 while the animal carcass waste is incinerated and phosphorus is recovered from ashes in form  
263 of calcium carbonate or phosphoric acid (Jupp et al., 2021).

264 Municipal wastewater contains significant amounts of phosphorus that can be recovered. It must  
265 be noted that phosphorus outflows from WWTPs are divided into phosphorus contained in the  
266 treated water and phosphorus contained in sludge. Phosphorus contained in water can be recovered  
267 through the formation of precipitates such as struvite, while phosphorus contained in sludge can  
268 be recovered either through the direct processing of sludge producing precipitates, or from sludge  
269 ashes after an incineration stage, obtaining different products such as phosphoric acid or calcium  
270 phosphate.

### 271 3. Results and discussion

#### 272 3.1. Phosphorus flows in Ontario

273 *Showing an overview of the P flows in the province. The use of figures summarizing all the flows*  
274 *of the province in the shape of Sankey or network flow figures could be so great*

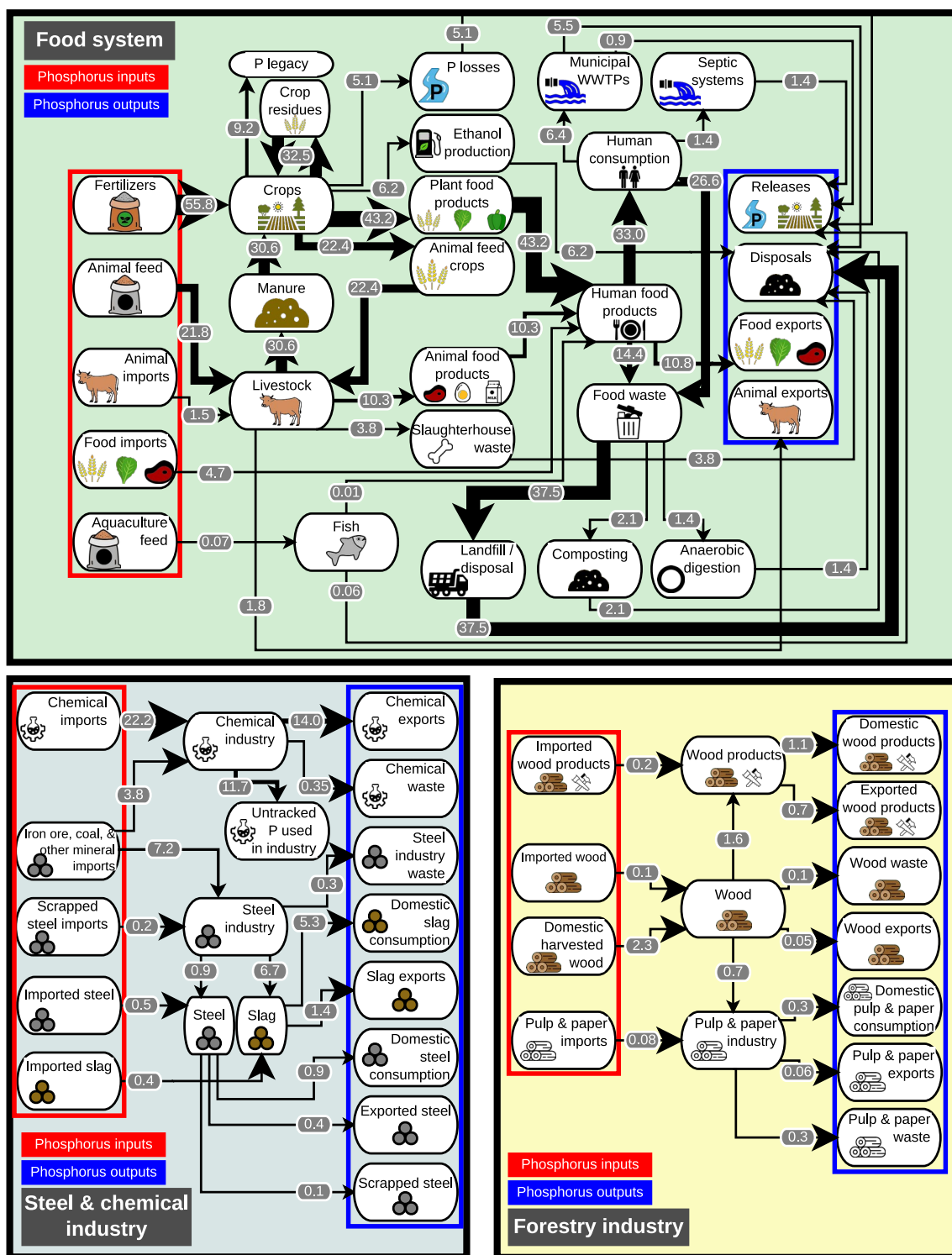


Figure 2: Phosphorus flows in the province of Ontario (kt/year). The streams within red rectangles denote phosphorus inflows into the province, while those streams within blue rectangles denote phosphorus outflows out of the province.

Figure 2 summarizes the phosphorus flows in the province of Ontario. It can be observed that the flow of phosphorus through the anthropogenic activities are divided into 3 independent networks, i.e., the flow of phosphorus involved the production and processing of food (including the treatment of wastewater), the flow of phosphorus used in the steel and chemical industries, and the phosphorus involved in the forestry industry.

The production of animal food products exhibits a lower phosphorus use efficiency than the production of plant base products, similarly to the use efficiency of other resources such as water CITE HERE, CALCULAR ENTRA VS SALE!

### 3.1.1. Agricultural sector

### 3.1.2. Industrial sector

### 3.1.3. Urban sector

## 3.2. Potential of phosphorus recovery in Ontario

### 3.2.1. Agricultural sector

Manure is an agricultural flow from which effective phosphorus recovery might be achieved

### 3.2.2. Industrial sector

Data on individual capacities for the slaughterhouses in Ontario is not available for estimating the effects of the economies of scale, and therefore average slaughterhouse capacities of 104,017, 802,186, and  $14.4 \cdot 10^6$  cattle, hog, and poultry heads slaughtered per year respectively are assumed ([Agriculture and Agri-Food Canada, 2021](#); [INAC Services, 2014](#)), resulting in 7, 6, and 17 cattle, hog, and poultry slaughtering facilities with associated phosphorus flows of 317.4, 103.5, and 53.2 metric tonnes/(facility · year) respectively. Phosphorus flows from sheep and rabbit slaughtered are considered negligible. The number of slaughtered animals can be found in Table ?? of Supplementary Material.

### 3.2.3. Urban sector

The distribution of phosphorus between treated water and sludge considered is 14.1% - 85.9% respectively ([Pollution Probe, 2022](#)), based on the data reported by NPRI and WSER databases

301 REFs, which in alignment with the distribution values reported by (Egle et al., 2016).

### 302 3.3. *Economic implications of phosphorus recovery in Ontario*

303 Economic costs or saving derived from the recovery of P in the province and all implications  
304 related with economy

### 305 3.4. *Implications on food sovereignty of phosphorus recovery in Ontario*

306 Implications on food production self-sufficiency derived from the (partial) recycling of P. Discus-  
307 sion on the improvement of the food production system resiliency against disruptions of the global  
308 supply supply chains (e.g., current context derived from the COVID-19 pandemia and the war in  
309 Ukraine)

### 310 3.5. *Gaps of knowledge*

## 311 4. Conclusions

## 312 5. Acknowledgments

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314 ECCC

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Table 1: ADD  $F$  denotes the phosphorus recovered as  $\text{kg P}_{\text{recovered}}/\text{year}$ , while  $\lceil x \rceil$  represent the ceiling function applied to  $x$ . The definition of annual capital charge ratio ( $ACCR$ ) can be found in the Supplementary Material, Section ??.

Sector	Inflow	Pretreatment	Pretreatment cost (EUR/kg $P_{\text{recovered}}$ )	Technology	Type	P recovery potential (% related to inflow)	P recovery cost (EUR/kg $P_{\text{recovered}}$ )	TRL	Ref tech
Agriculture	Cattle and swine manure, liquid phase (30% of total manure P)	Solid-liquid separation (screw press)	See [1]	Multiform	Struvite	60	$23.7 + 1.10 \cdot 10^6 \cdot [1.19 \cdot 10^{-4} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[1]
		Solid-liquid separation (screw press)	See [1]	Crystalactor	Struvite/ Calcium phosphate	60	$3.53 + (2.30 \cdot 10^6 + 0.71 \cdot [3.32 \cdot 10^{-5} \cdot F]) \cdot [3.32 \cdot 10^{-5} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[1]
		Solid-liquid separation (screw press)	See [1]	Ostara Pearl 500	Struvite	60	$12.57 + 2.30 \cdot 10^6 \cdot [7.02 \cdot 10^{-5} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[1]
		Solid-liquid separation (screw press)	See [1]	Ostara Pearl 2K	Struvite	60	$12.57 + 3.10 \cdot 10^6 \cdot [1.83 \cdot 10^{-5} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[1]
		Solid-liquid separation (screw press)	See [1]	Ostara Pearl 10K	Struvite	60	$12.57 + 10.00 \cdot 10^6 \cdot [3.65 \cdot 10^{-6} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[1]
		Solid-liquid separation (screw press)	See [1]	Nuresys	Struvite	60	$10.37 + 1.38 \cdot 10^6 \cdot [2.24 \cdot 10^{-5} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[1]
		Solid-liquid separation (screw press)	See [1]	MAPHEX	Solid	90	$184.67 + 0.30 \cdot 10^6 \cdot [2.47 \cdot 10^{-4} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	6	[1]
	Cattle and swine manure, solid phase (70% of total manure P)	Incineration	8.9	EcoPhos	Phosphoric acid	82	4.5	6	[2,3,4]
		Incineration	8.9	AshDec depollution	Calcium phosphate	86	1.8	6	[2,3,4]
		Incineration	8.9	AshDec Rhenania	Calcium phosphate	86	1.9	6	[2,3,4]
		Incineration	8.9	PASCH	Calcium phosphate	79	4.7	6	[2,3,4]
		Incineration	8.9	LEACHPHOS	Calcium phosphate	78	5.1	9	[2,3,4]
		Incineration	8.9	RecoPhos	Mineral	87	2.5	9	[2,3,4]
		Incineration	8.9	Thermophos	P4	81	2.7	9	[2,3,4]
	Poultry litter	-	-	Quick wash	Solid precipitate	70	4.4	3	[5]
	Slaughterhouse waste, liquid phase (14% of total slaughterhouse P)	-	-	Multiform	Struvite	84	$22.6 + 1.10 \cdot 10^6 \cdot [1.05 \cdot 10^{-4} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[6]
		-	-	Ostara Pearl 500	Struvite	58	$15.60 + 2.30 \cdot 10^6 \cdot [8.70 \cdot 10^{-5} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[6]
		-	-	Ostara Pearl 2K	Struvite	58	$15.60 + 3.10 \cdot 10^6 \cdot [2.26 \cdot 10^{-5} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[6]
		-	-	Ostara Pearl 10K	Struvite	58	$15.60 + 10.00 \cdot 10^6 \cdot [4.53 \cdot 10^{-6} \cdot F] \cdot ACCR \cdot \frac{1}{P}$	9	[6]
	Slaughterhouse waste, solid phase (86% of total slaughterhouse P)	Incineration	14.6	EcoPhos	Phosphoric acid	82	4.5	6	[2,3,7]
		Incineration	14.6	AshDec depollution	Calcium phosphate	86	1.8	6	[2,3,7]
		Incineration	14.6	AshDec Rhenania	Calcium phosphate	86	1.9	6	[2,3,7]
		Incineration	14.6	PASCH	Calcium phosphate	79	4.7	6	[2,3,7]
		Incineration	14.6	LEACHPHOS	Calcium phosphate	78	5.1	9	[2,3,7]
		Incineration	14.6	RecoPhos	Mineral	87	2.5	9	[2,3,7]
		Incineration	14.6	Thermophos	P4	81	2.7	9	[2,3,7]
	WWTPs (liquid phase)	-	-	Crystalactor	Struvite/ Calcium phosphate	38	$305,920 \cdot \left(\frac{P}{21,908}\right)^{0.59} \cdot \frac{1}{P}$	9	[3]
		-	-	Ostara Pearl	Struvite	20	$130,856 \cdot \left(\frac{P}{13,140}\right)^{0.36} \cdot \frac{1}{P}$	9	[3]
		-	-	P-RoC	Calcium phosphate	27	$75,970 \cdot \left(\frac{P}{17,738}\right)^{0.78} \cdot \frac{1}{P}$	6	[3]
		-	-	REM-NUT	Struvite	47	$977,933 \cdot \left(\frac{P}{30,975}\right)^{0.94} \cdot \frac{1}{P}$	6	[3]
		-	-	AirPrex	Struvite	15	$74,195 \cdot \left(\frac{P}{17,355}\right)^{0.38} \cdot \frac{1}{P}$	9	[3]
		-	-	PRISA	Struvite	18	$186,923 \cdot \left(\frac{P}{11,828}\right)^{0.43} \cdot \frac{1}{P}$	6	[3]
	WWTPs (sewage sludge, 60-90% of P)	-	-	Stuttgart process	Struvite	40	$581,730 \cdot \left(\frac{P}{26,280}\right)^{0.89} \cdot \frac{1}{P}$	9	[3]
		-	-	Gilhorn process	Struvite	40	$400,384 \cdot \left(\frac{P}{26,280}\right)^{0.82} \cdot \frac{1}{P}$	9	[3]
		-	-	PHOXNAN	Struvite	51	$891,667 \cdot \left(\frac{P}{35,307}\right)^{0.84} \cdot \frac{1}{P}$	6	[3]
		-	-	Aqua Reci	Calcium phosphate	61	$939,605 \cdot \left(\frac{P}{30,077}\right)^{0.82} \cdot \frac{1}{P}$	6	[3]
		-	-	MEPHREC	P rich slag	68	$1,154,473 \cdot \left(\frac{P}{44,676}\right)^{0.61} \cdot \frac{1}{P}$	6	[3]
		-	-	Stuttgart process	Struvite	40	$581,730 \cdot \left(\frac{P}{26,280}\right)^{0.89} \cdot \frac{1}{P}$	9	[3]
Urban & industrial	WWTPs (sewage sludge ash SSA, 60-90% of P)	Incineration	8	EcoPhos	Phosphoric acid	82	4.5	6	[3]
		Incineration	8	AshDec depollution	Calcium phosphate	86	1.8	6	[3]
		Incineration	8	AshDec Rhenania	Calcium phosphate	86	1.9	6	[3]
		Incineration	8	PASCH	Calcium phosphate	79	4.7	6	[3]
		Incineration	8	LEACHPHOS	Calcium phosphate	78	5.1	9	[3]
		Incineration	8	RecoPhos	Mineral	87	2.5	9	[3]
		Incineration	8	Thermophos	P4	81	2.7	9	[3]
	Organic municipal & food waste	-	-	Chemical extraction and Struvite precipitation	Struvite	94	24.8	3	[8]
		Incineration	6.43	EcoPhos	Phosphoric acid	82	4.5	6	[3,9,10]
		Incineration	6.43	AshDec depollution	Calcium phosphate	86	1.8	6	[3,9,10]
		Incineration	6.43	AshDec Rhenania	Calcium phosphate	86	1.9	6	[3,9,10]
		Incineration	6.43	PASCH	Calcium phosphate	79	4.7	6	[3,9,10]
		Incineration	6.43	LEACHPHOS	Calcium phosphate	78	5.1	9	[3,9,10]
		Incineration	6.43	RecoPhos	Mineral	87	2.5	9	[3,9,10]
		Incineration	6.43	Thermophos	P4	81	2.7	9	[3,9,10]

- 1: Martín-Hernández et al. (2021)
- 2: Jupp et al. (2021)
- 3: Egle et al. (2016)
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