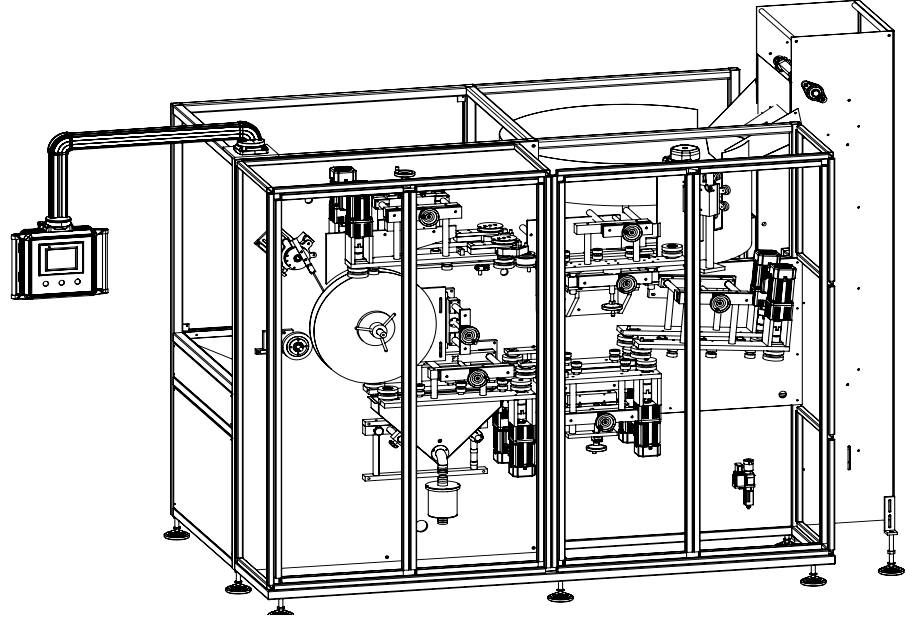


FORMAT CHANGE



**AUTOMATIC PLASTIC BOTTLE
UNSCRAMBLING MACHINE**

M-SDM-A01

Format Change

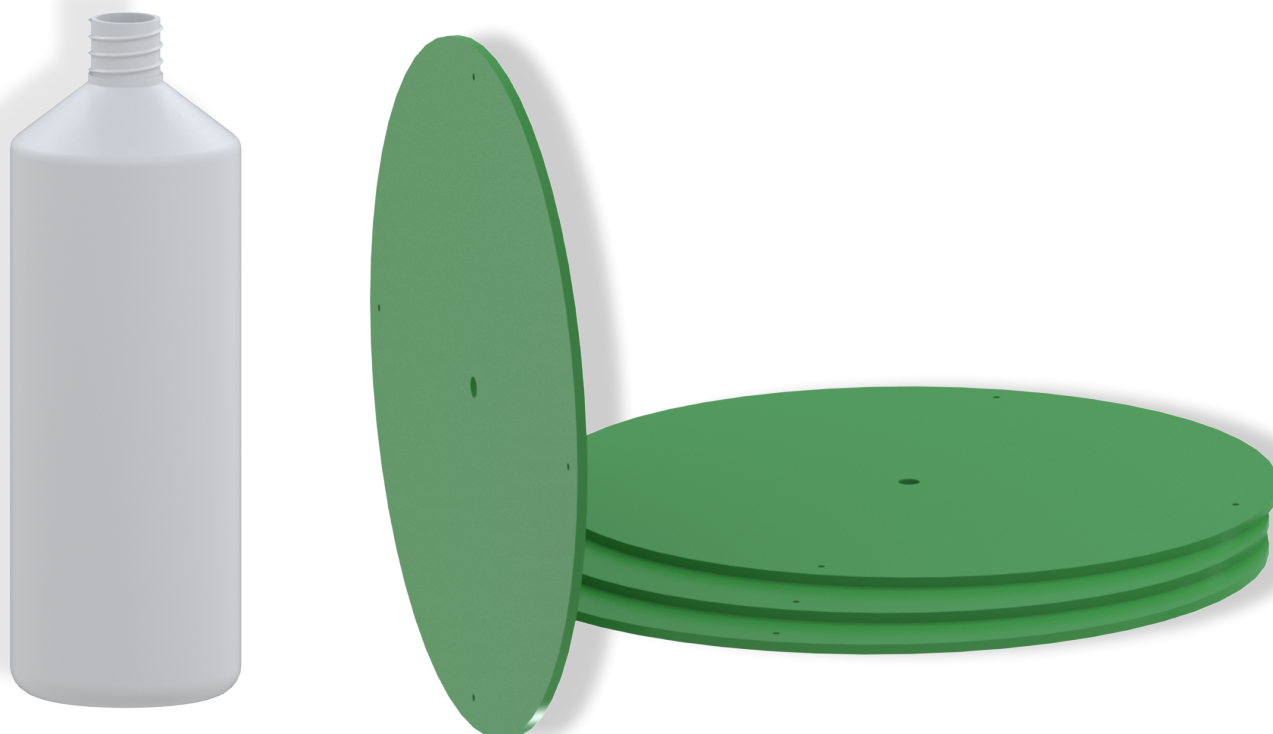


Attention!

Make sure there are no oil stains on the work area floor.
There should be no foreign objects in the machine.



The machine is suitable for plastic bottles with minimum width of 25mm maximum width of 1200mm.
Below are the details that need to be adjusted when changing the Format.

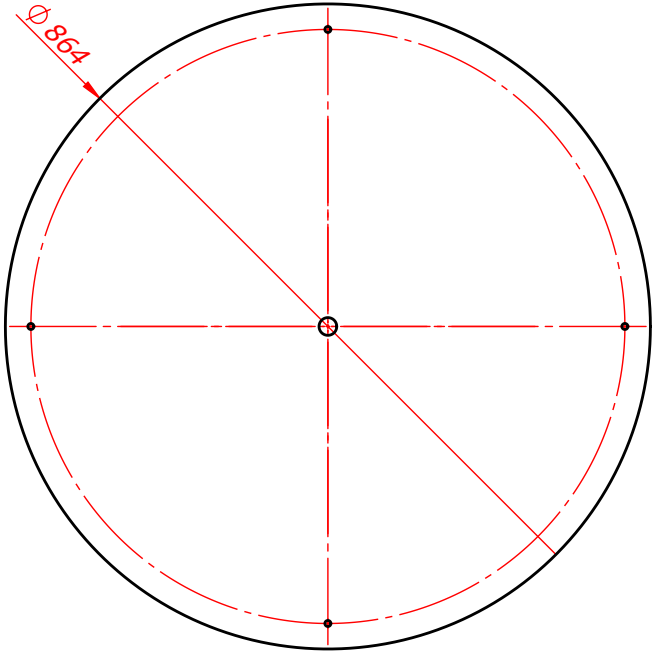


Format Bottles



250 ml - Ø56 mm

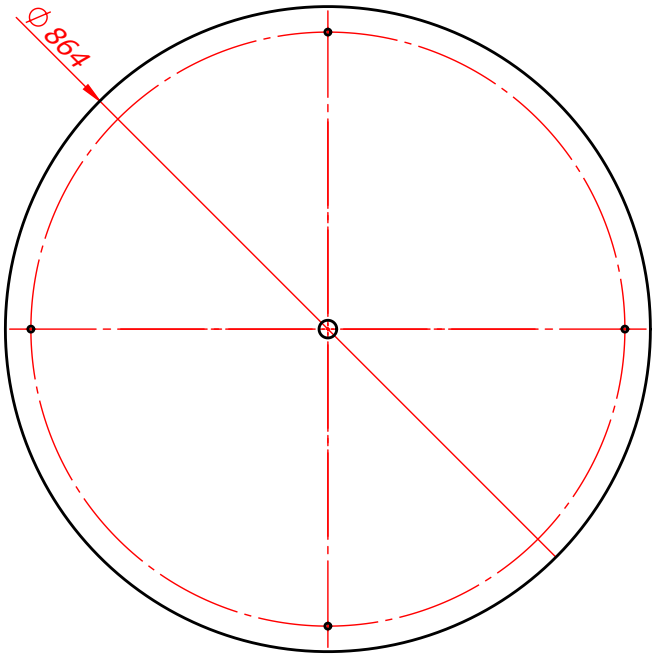
Format Pieces (Selector Discs)



100605-01 (Ø864)



250 ml - Ø51 mm



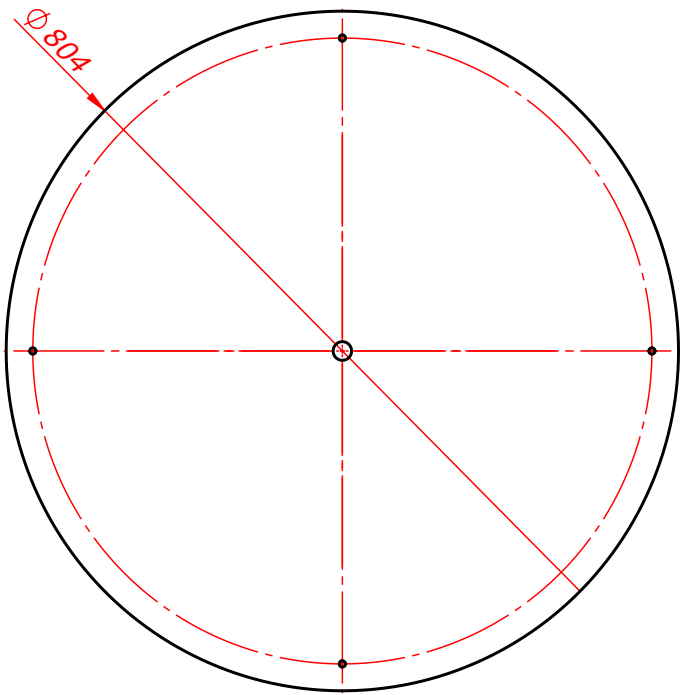
100605-01 (Ø864)

Format Bottles



1000 ml - Ø87 mm

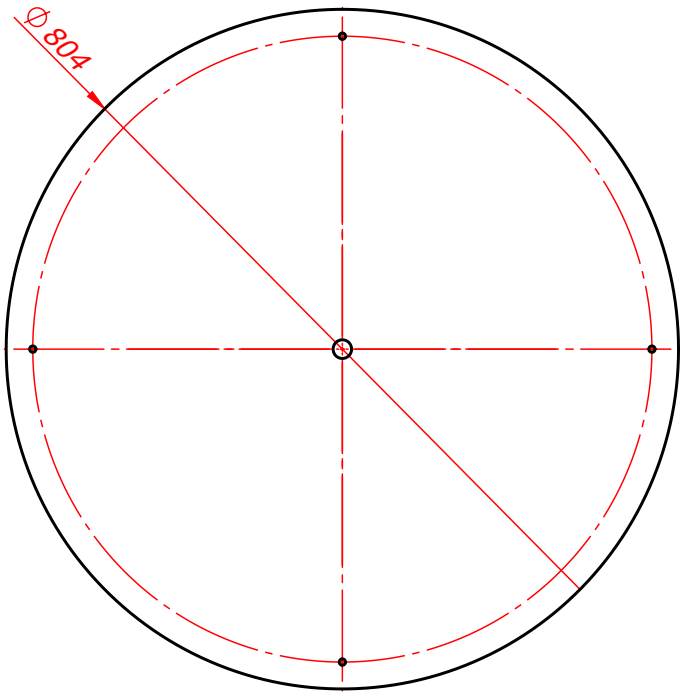
Format Pieces (Selector Discs)



100605-03 (Ø804)



1000 ml - Ø83 mm



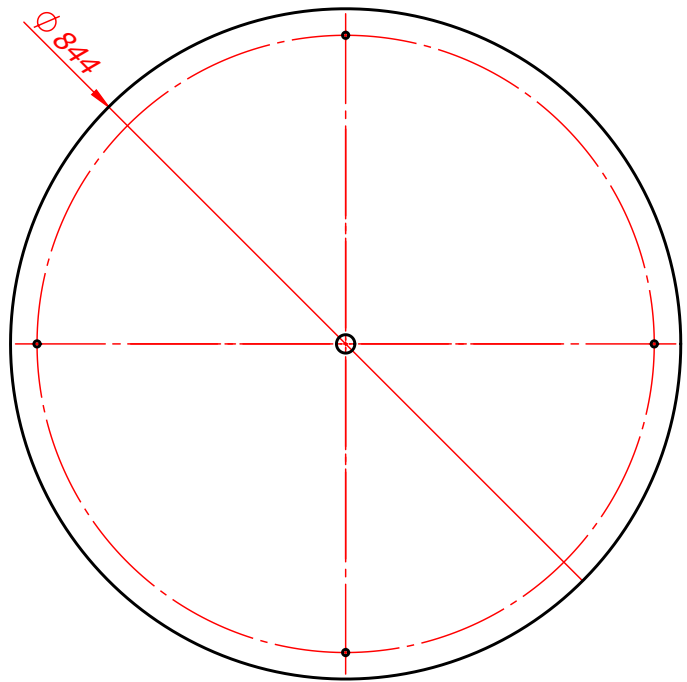
100605-03 (Ø804)

Format Bottles



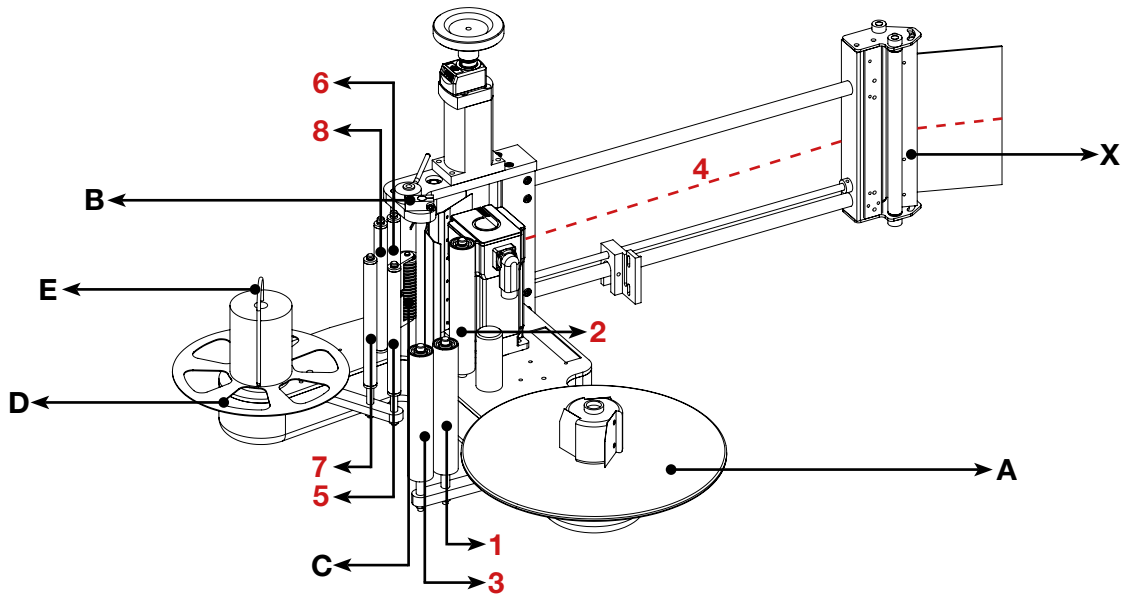
500 ml - Ø68 mm

Format Pieces (Selector Discs)



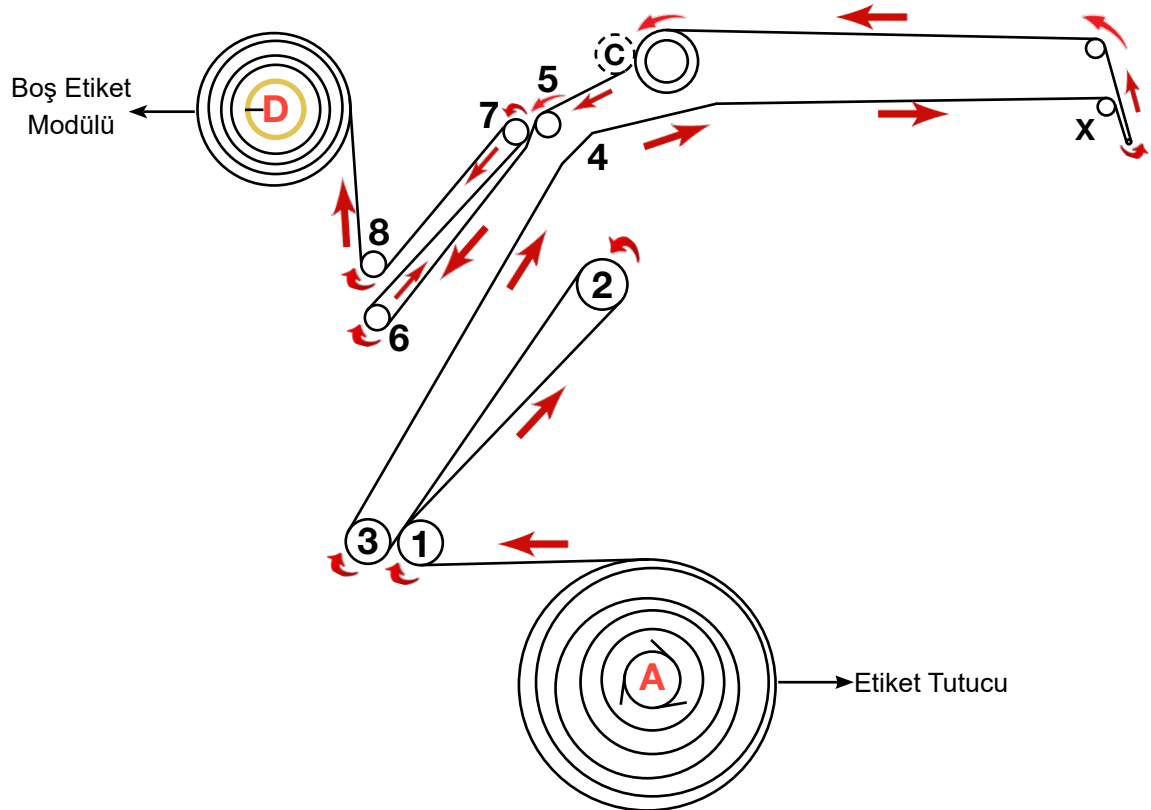
100605-02 (Ø844)

Installation of Label



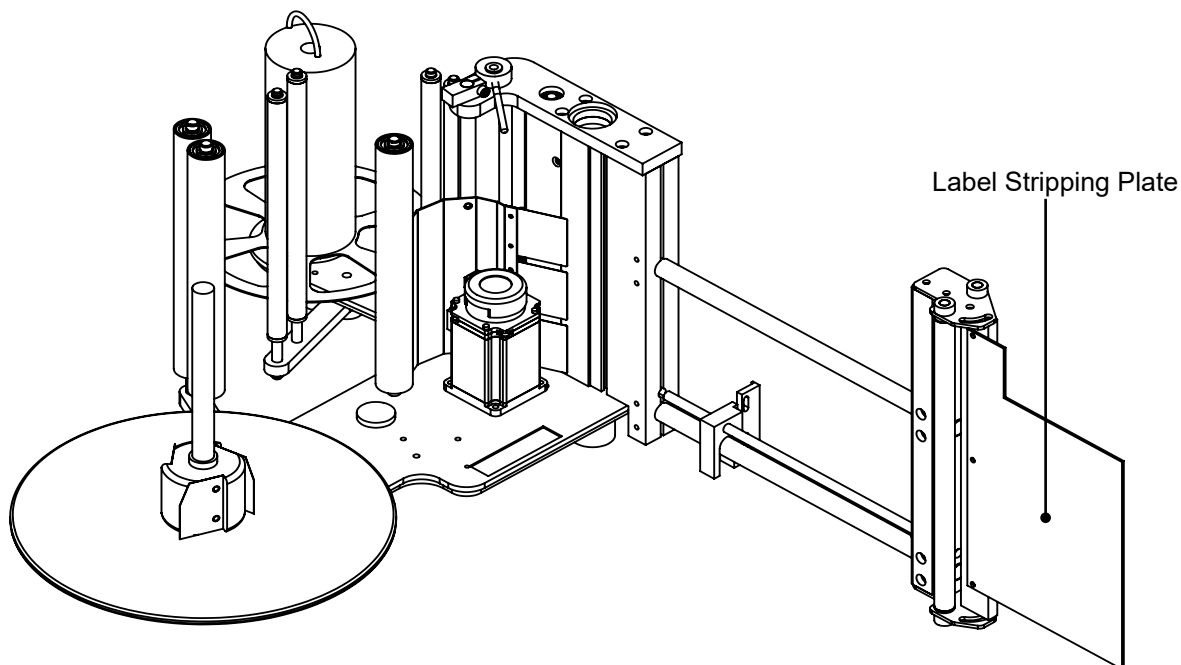
Follow the weaving diagram shown in this guide.

- * Place the label roll on the label support roller.
- Make sure the stock roll is fixed well.
- * Place the label roll in the holder (A) and 1, 2 and 3 respectively. put it through the rollers.
- * Loosen the tightening sheet (B) and pass the label through the sheet via Route 4.
- * Pass it behind the roller (X). Adjust the position of the stabilizer lugs and sensors during the operation.
- * Loosen the tightening roller (C) and pass through the sheet metal. 5, 6, 7, 8 rollers respectively in the direction of the arrow wrap and wrap the empty label in the collection Module (D) (remove the stabilizer pin first).
- * Attach the pin (E) to secure the label.

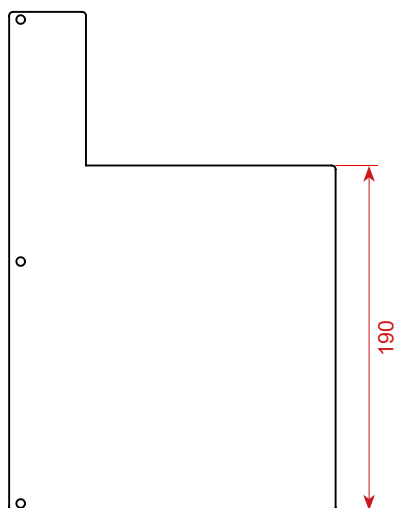


Format Parts

Label sheet is the part that separates the label from the strip. There are 2 stripping plates to be used in the right and left modules.

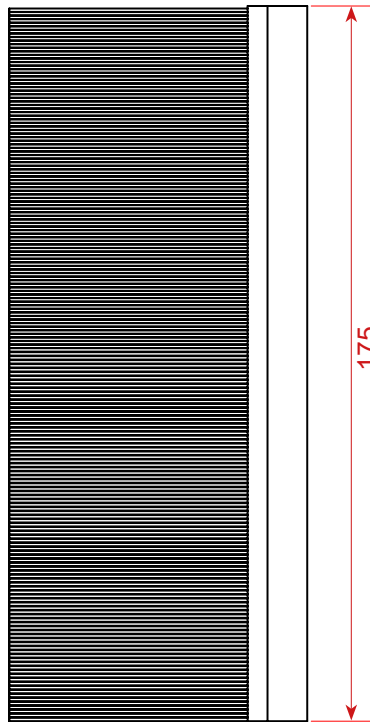


Label Stripping Sheet, Brushes and Sponge



M240-08-00-03-190

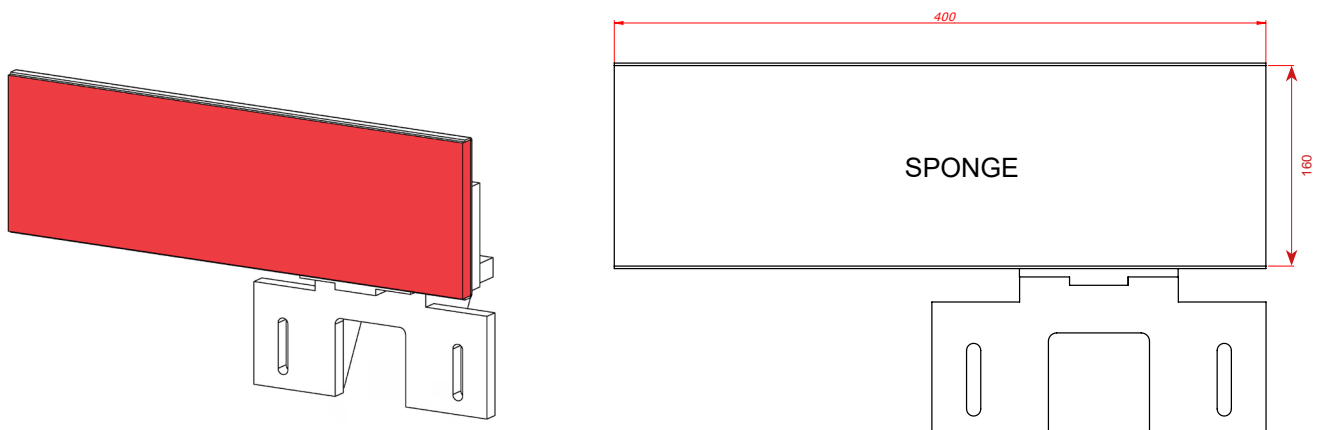
You can supply format parts by contacting ELEKTROMAG according to the numbers on them.



Brushes

You can supply format parts by contacting ELEKTROMAG according to the numbers on them.

Sponge Pressure Group



* The sponge pressure group with the 'Side Band' provides easy access thanks to the side band of the surface on a global scale.

* Thanks to the flywheel on it, it can be "adjusted" anywhere in its dimensions.