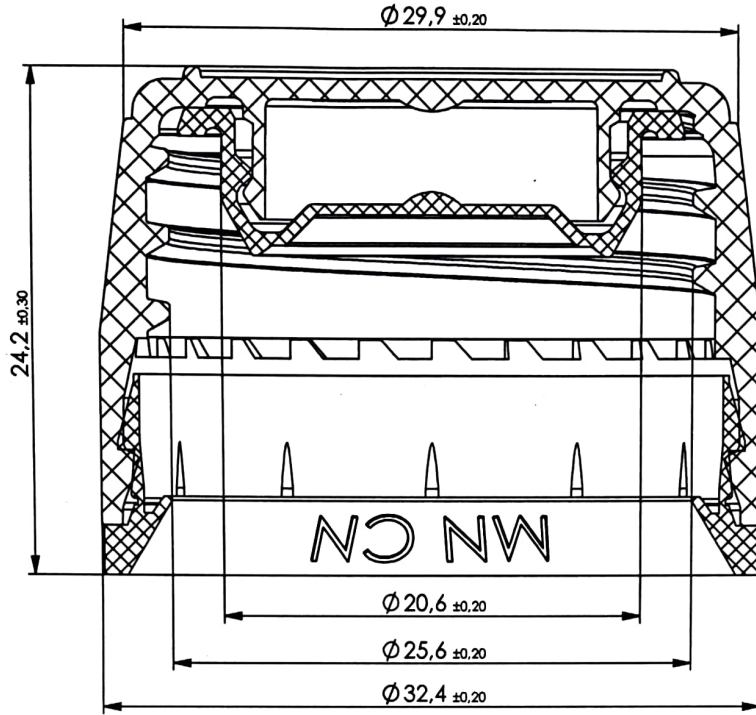


UCB Pharma A.Ş. adına, Mesul Müdür

**MUSTAFA
SERDAR
AŞKAR**

Dijital olarak
İmzalayan MUSTAFA
SERDAR AŞKAR
Tarihi: 2021.06.08
14:32:51 +03'00'



right hand thread
1 start
pitch 3,63mm

— gauge dimension

Postmolding ovality dimensions can be influenced by packaging and logistics
Nominal Diameters are defined as mean of two rectangular measurements

Tolerances unless otherwise stated:

Dimension	0-3	3-6	6-10	10-15	15-22	22-30	30-40	40-53	53-70
Tolerance	±0,15	±0,17	±0,2	±0,24	±0,28	±0,33	±0,39	±0,47	±0,58



BERICAP
Kapak San. A.Ş.

No:155 Gebze 41410 Kocaeli
Beylikbagi Mah. Celikoglu Cd.

Tel.: +90 (0) 262 653 25 90

Fax: +90 (0) 262 653 25 91

for internal use only

Proj.No. PRO-05-000103

Art.No. PAR-05-0000187

3D-Model No. ENG-05-003853 b

Sheet

1

1 Sh.

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It is confidential and must not be copied or shown to third parties.
This drawing is an uncontrolled document and is not subject to any
automated update service

Category **Customer drawing**

Title
**Screw cap
SK 28/24 IIB Plug**

Master-Product hierarchy No.
1320203

Drawing No.
ENG-05-003870 a

**Tolerance
ISO 8015**

**Surface:
DIN ISO 1302
(Ra)**

Date 11.03.14

Name sercan

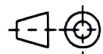
Date 17.09.15

Name gurer

Scale:

2:1

metric



DIN A4

a adjusted acc.to plastic dimension 17.09.15 GK

Iss. Change Date Name

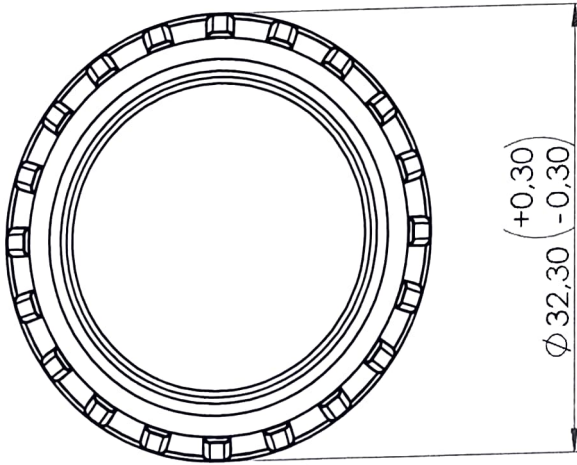
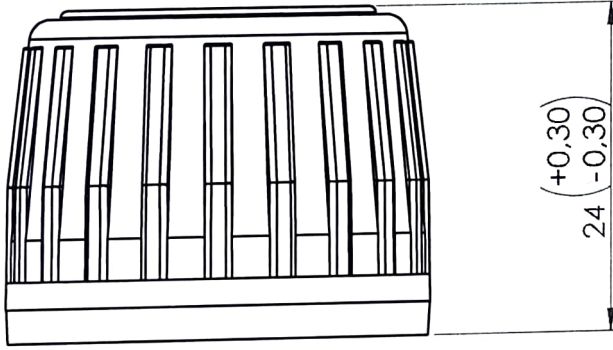
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2

1

Ürün Adı : 28/20 mm Contalı Kapak (K-Serisi)

Malzeme Adı : Montajlı Ürün

TEKNİK ÇİZİM

ORJİNAL

**KONTROLSÜZ
KOPYA****HAZIRLAYAN**

Teknik Müdür

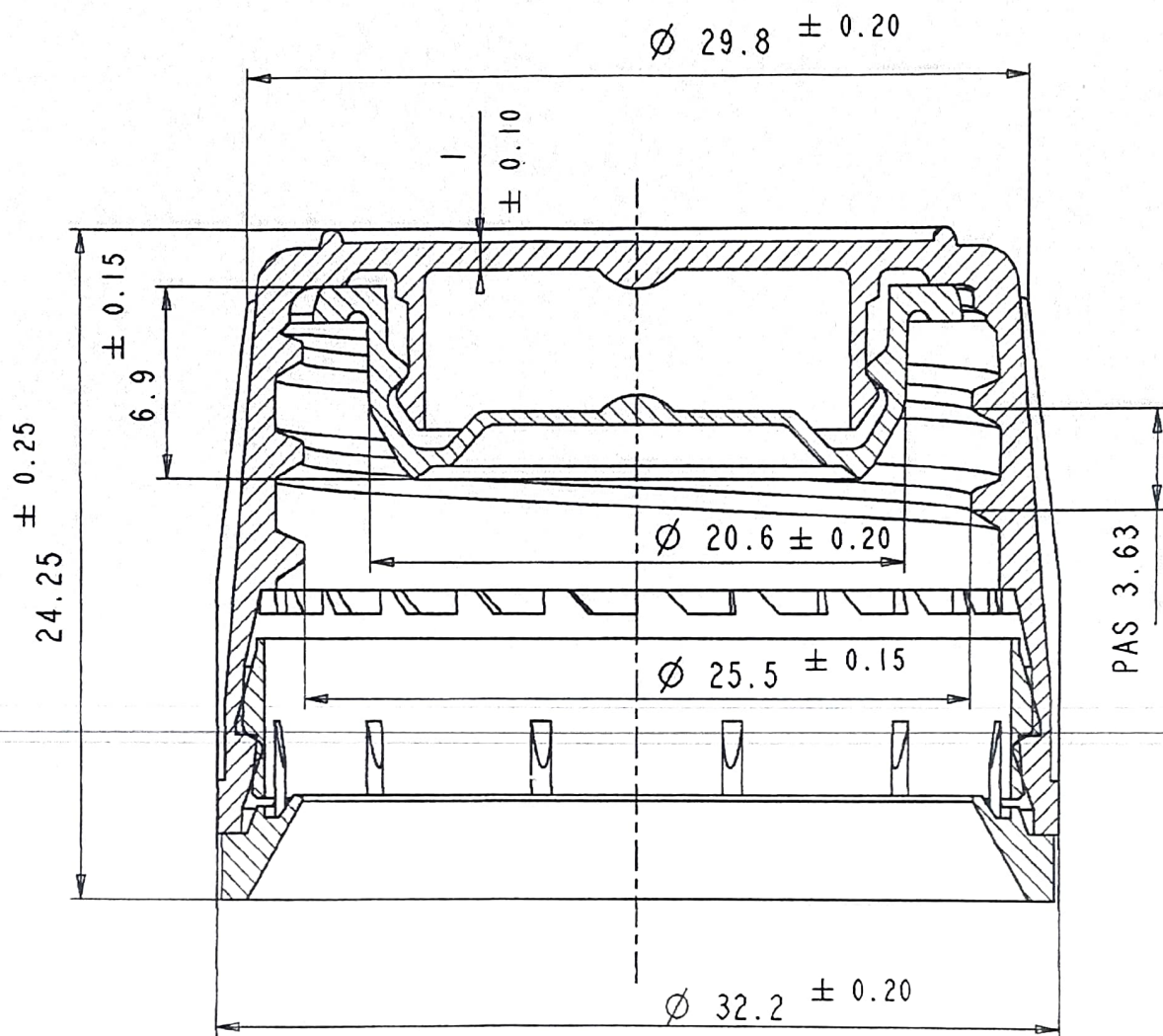
Murat KORKMAZ

ONAYLAYAN

Yönetim Temsilcisi

Onur ÖZTUZCU

DATE DE CHANGEMENT DE REFERENCE : 11.12.97



COQUE REF 1796
BAGUE REF 1224
OBTURATEUR REF 2309

Uygundur.
Y. Khoury
24.02.2006
FK

Rev. 3 .	PLAN COMMERCIAL	Des.	Ctrl.	
Date: 15.02.99		Ctr.		
VISTOP 28/20 OBTURATEUR			Dess.	A. FAKRIKIAN
			Date :	23.02.93
			Ech.:	4/1

astra plastique

CarnaudMetalbox - A Crown Cork & Seal Company

Tel.: 04.74.09.66.66

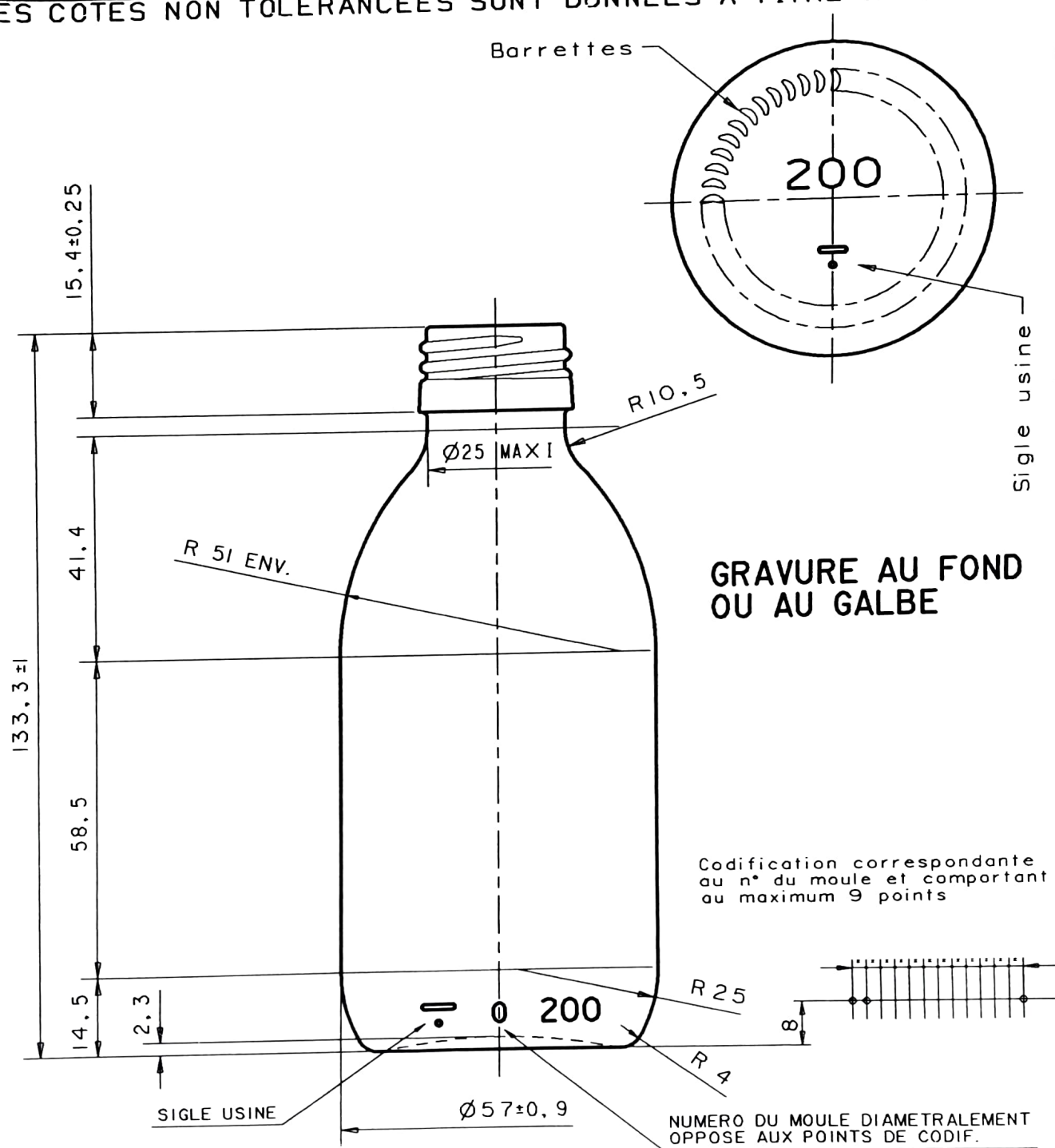
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69830 St GEORGES-DE-RENEINS

N° PLAN	Ref. :	1797
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	Ref. Ens.	

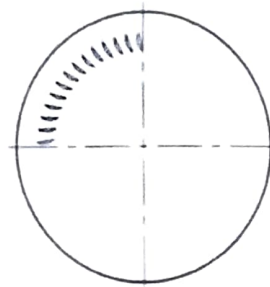
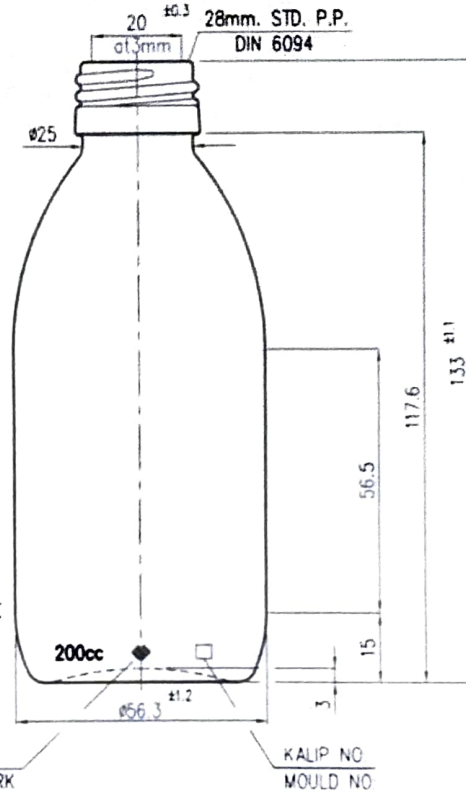
Le présent document est la propriété intellectuelle de notre société et ne peut être reproduit, remis ou communiqué sans notre autorisation

Le plan annule et remplace le plan de fabrication
 LES COTES NON TOLERANCEES SONT DONNEES A TITRE INDICATIF



E	08.03.04		PORTE ANNOTATION GRAVURE	52466	01			
D	21.11.91	/	Normalise suivant CETIE EV 21	52466	01			
C	26.02.90	/	Remplace le moletage par des barrettes,porte n°	52466	01			
B	02.01.85	/		52466	01			
O	16.05.84	/		52466	99			
REP	DATE	NOTE	MODIFICATIONS		N° MOULE	INDICE		
BAGUE: Pilferproof n°28			POIDS: 120 Grammes environ		MOULE 52466			
Øouverture 20 ±0.3 surl mm de profondeur			CONTENANCE R.B.: 209 ml. ± 4.1ml.					
Ømini interieur col 16								
		SIROP ALPHA 200 ml.			DATE: 07.03.84			
					P.F. 68598		<table border="1"><tr><td>Ø</td><td>B</td></tr><tr><td>Ø</td><td>B</td></tr><tr><td>E</td><td></td></tr></table>	Ø
Ø	B							
Ø	B							
E								
Suite a plan N° [] / [] Ref. [] Motif :								

SIROP ALPHA 200 ml.



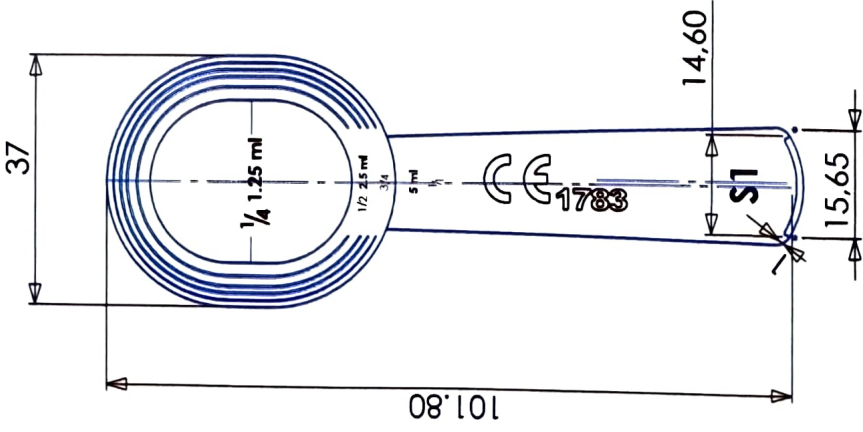
Anadolu Cam Sanayii A.Ş.
Ürün Tasarım Müdürlüğü
tarafından çizilmiştir
26.05.2014

Serap ÖZKURT
Şirketli Eczacı

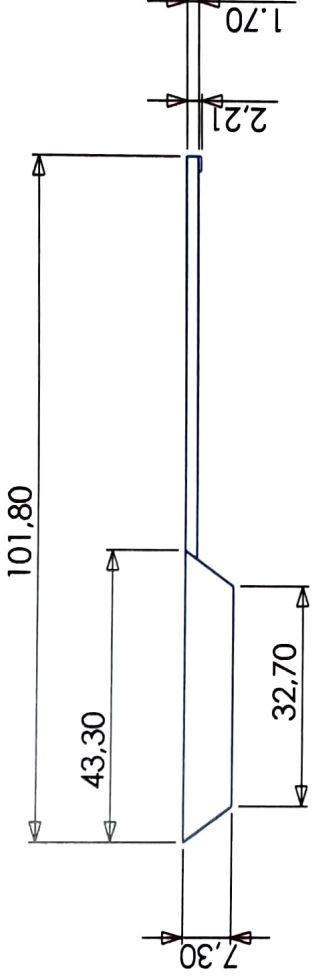
26/05/2014

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A KESİTİ

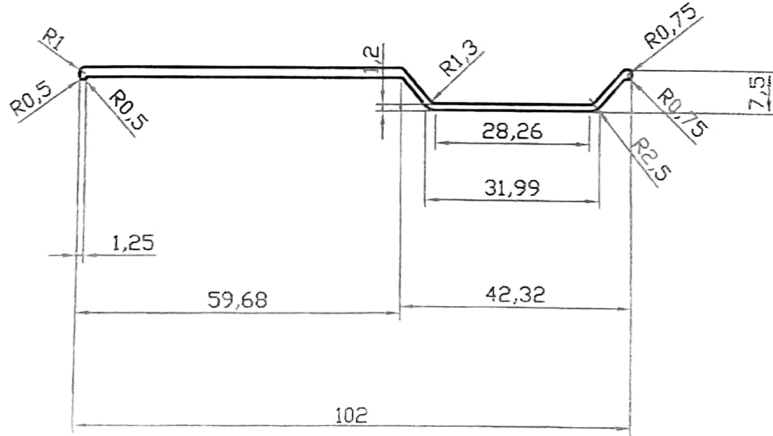
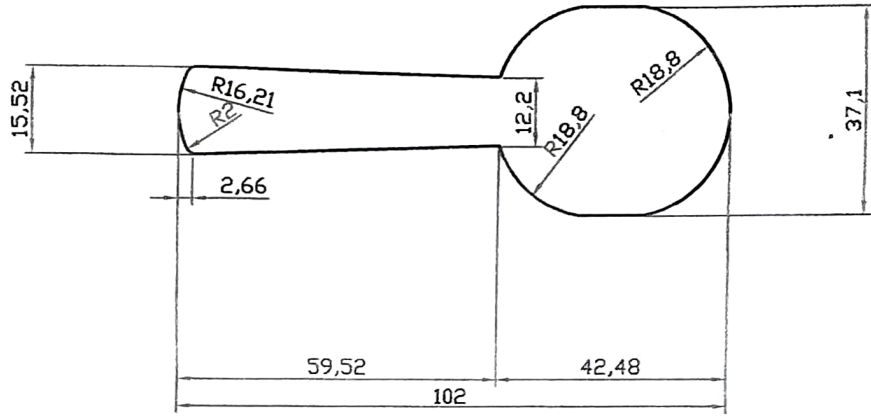


B KESİTİ



ÜRÜN KODU	P023	HAZNE YÜKSEKLİĞİ	7.30 mm + - 0.3 mm
HAMMADDE CİNSİ	POLİSTİREN(ANTIŞOT)	TARİH	15.02.2016
HAZNE ÇAPI/ENİ	37.00 mm(+ - 0.3 mm)	FİRMA ADI	SERMAK SEVİNÇ MAKİNA
TAM BOY	101.80mm (+ - 0.3 mm)	ÜRÜN ADI	5 ML UZUN SAPLI KAŞIK (PS)
HAZNE BOYU	43.30 mm (+ - 0.3mm)	ÇİZEN	ERKAN SEVİNÇ
AĞIRLIK	3.00 gr (+ - 0.2 gr)	ONAY	GÖKÇE SEVİNÇ

Gözetim
Güven
30.12.2017



Dikkat ölçüler +/- % 1 Tolerans dahilindedir.

ÇİZEN	Enes Kılıp	İMZA	
KONROL	Ergin Isık		
ONAYLAYAN	S. Isık		
RESİM NO	01		

ŞİK PLASTİK ve ORG. San. A.Ş.
 Cevizlibağ Yılanlı Ayazma Yolu Sok.
 Yıldız Sarayı Sitesi No: 33/37
 TOPKAPI / İSTANBUL
 Tel : (0 212) 482 09 21 Fax: 482 09 57
 Davutpaşa V.D. 487 005 2743
 Sermavesi : 5.000.000.000.- TL