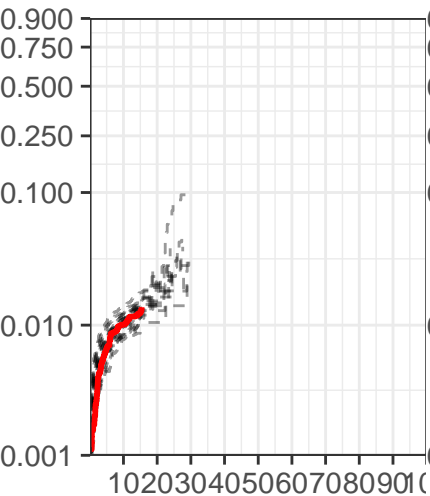
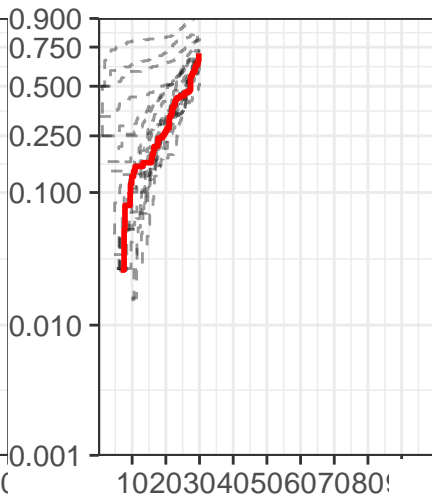


2



21

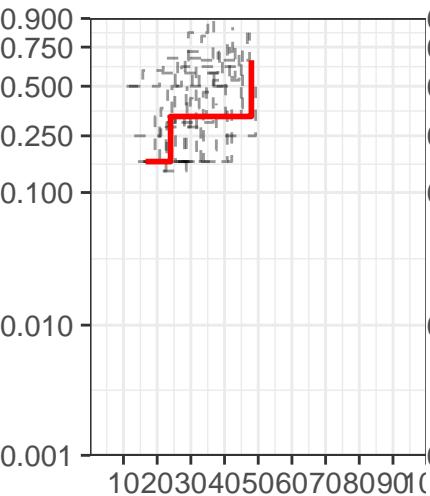


Thousands of hours

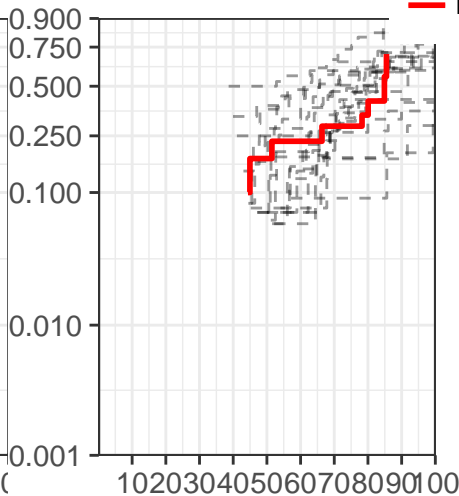
Thousands of hours

— KM(y_{re})
— KM(y_{ol})

33



43



Thousands of hours

Thousands of hours