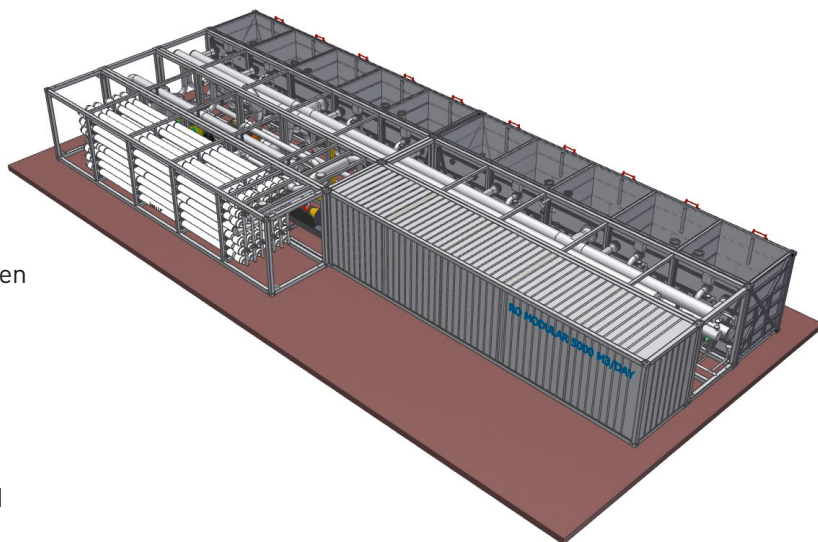


IDE PROGREEN™ SW-L 5000

5000 m³/day (917 gpm) SWRO CHEMICAL-FREE DESALINATION PLANT

Key Features

- Patented Direct Osmosis Cleaning (DOC) system
- Energy-efficient high pressure pumps with frequency converter (VFD)
- State-of-the-art, highly efficient energy recovery system
- End-to-end modular PLC with 15" touch screen
- Remote performance monitoring



Optional Features

- Integrated SCADA system
- Configuration: Containerized or skid mounted
- Redundancy options for high availability
- Second pass RO for industrial applications

Operating Parameters

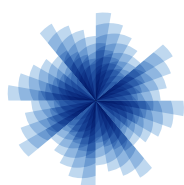
TDS	35,000-41,000 ppm
TSS	< 15 ppm
Operating temperature	15-32°C (59-90°F)
Recovery rate	45%
Energy consumption (T - 27°C)	3.0-3.2 kWh/m ³
Electrical supply	EU: 380-420V 50Hz NA: 440-480V 60Hz

Material Specifications

Piping and accessories (LP)	316 / Polypropylene
Piping and accessories (HP)	SMO
High pressure pump	Super Duplex
Pressure vessels	FRP
RO membranes	Polyamide (8')
Skid	Epoxy painted carbon steel

Dimensions

Weight				
Unit Type	Shipping (container)			Installed Weight (ton)
	Quantity	Type	Weight (ton)	
Pretreatment	2	40'	24.0	208.0
Equipment	2	40'	16.0	21.0
RO	2	40'	35.0	46.0
Media	2	40'	56.0	
Overall Footprint [m]				
Length - 23.96				
Width - Max: 9.20 / Min: 6.90				
Height - Max: 2.62 / Min: 2.51				



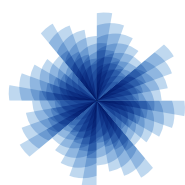
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Equipment & Process Specifications

	Character	Value
Pretreatment	Feed flow rate [m³/hr]	481.5
	Minimum inlet pressure [bar]	1.0
	Contact Media Module	
	Number of units	2
	Manufacturer	IDE
	Media type	Plastic Media Carrier
	Media volume [m³]	9.6
	Filters	
	Number of units	7
	Filter manufacturer	IDE
Desalination	Filter media type	Gravel, Sand, Anthracite
	Total media volume [m³]	46.7
	Micro Filters	
	Filter type	Melt Blown Polypropylene
	Filter manufacturer	Fluytec*
	Feed flow rate [m³/hr]	463.0
	Recovery rate [m³/hr]	208.3
	Brine water flow rate [m³/hr]	254.6
	High Pressure Pumps	
	Pump type	Horizontal Centrifugal
	Pump manufacturer	Energy Recovery Inc.*
	Motor power [kW]	630.0
	Motor manufacturer	ABB*
	Energy Recovery System (ERS)	
	Number of ERS units	4
	ERS manufacturer	Energy Recovery Inc.*
	Circulation Pump	
	Pump type	Centrifugal
	Pump manufacturer	Fapmo*
	Pressure Vessels	
	Number of units	36
	Vessel manufacturer	Protec*
	Max operating pressure [bar]	82.0
	Number of membranes per PV	8
	Membranes	
	Membrane type	TFC Polyamide
	Membrane manufacturer	Toray / Hydranautics / DOW / Nano H ₂ O
* Or equivalent		



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