Chapter 8 (Edition 8): 8.1, 8.10, 8.12, 8.14, 8.51

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```
# loading libraries
library(gplots)

## Warning: package 'gplots' was built under R version 3.4.4

##

## Attaching package: 'gplots'

## The following object is masked from 'package:stats':

##

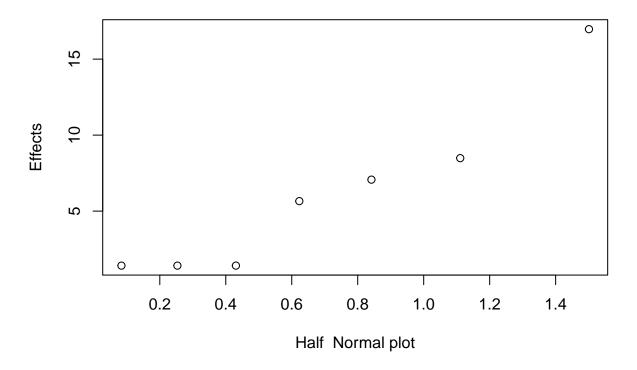
## lowess
library(car)
```

8.1

Suppose that in the chemical process development experiment described in Problem 6.7, it was only possible to run a one-half fraction of the 2⁴ design. Construct the design and perform the statistical analysis, using the data from replicate I.

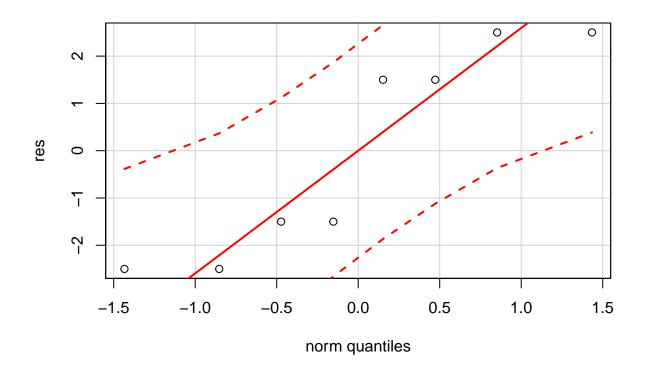
```
#chemical data from 6.7
rep1 = c(90,74,81,83,77,81,88,73,98,72,87,85,99,79,87,80)
\#rep2 = c(93,78,85,80,78,80,82,70,95,76,83,86,90,75,84,80)
A \leftarrow rep(x = c("-", "+"), times = 8)
B <- rep(x = c("-", "+"), each = 2, times = 4)
C <- rep(x = c("-", "+"), each = 4, times = 2)
D \leftarrow rep(x = c("-", "+"), each = 8)
#data
chemical = data.frame(A,B,C,D,rep1)
coded=function(x) #a function to code variable x
  ifelse(x=="+", 1, -1)
}
for (j in 1:4)
  chemical[, j]=as.numeric(coded(chemical[, j]))
fraction.chem=with(chemical, chemical[A * B * C * D == 1,])
#linear model
chem.lm = lm(rep1 ~ A*B*C*D, fraction.chem); summary(chem.lm)
## Call:
## lm(formula = rep1 ~ A * B * C * D, data = fraction.chem)
## Residuals:
## ALL 8 residuals are 0: no residual degrees of freedom!
```

```
##
## Coefficients: (8 not defined because of singularities)
               Estimate Std. Error t value Pr(>|t|)
                   85.0
                                NA
                                                  NA
## (Intercept)
                                        NA
                   -6.0
## A
                                NA
                                        NA
                                                  NA
## B
                   -0.5
                                NA
                                        NA
                                                  NA
## C
                    2.0
                                        NA
## D
                   -0.5
                                NA
                                        NA
                                                  NA
## A:B
                   3.0
                                NA
                                        NA
                                                  NA
## A:C
                   -0.5
                                NA
                                        NA
                                                  NA
## B:C
                   -2.5
                                NA
                                        NA
                                                  NA
## A:D
                                        NA
                     NA
                                NA
                                                  NA
## B:D
                                NA
                                        NA
                     NΑ
                                                  NA
## C:D
                                        NA
                                NA
                                                  NA
                     NA
## A:B:C
                     NA
                                NA
                                        NA
                                                  NA
## A:B:D
                     NA
                                NA
                                        NA
                                                  NA
## A:C:D
                     NA
                                NA
                                        NA
                                                  NA
## B:C:D
                     NA
                                NA
                                        NA
                                                  NA
## A:B:C:D
                     NA
                                NA
                                        NA
                                                  NA
## Residual standard error: NaN on O degrees of freedom
## Multiple R-squared:
                            1, Adjusted R-squared:
## F-statistic: NaN on 7 and 0 DF, p-value: NA
alias(chem.lm)
## Model :
## rep1 ~ A * B * C * D
## Complete :
           (Intercept) A B C D A:B A:C B:C
## A:D
                       0 0 0 0 0
                                   0
                                       1
## B:D
                       0 0 0 0 0
## C:D
                       0 0 0 0 1
                                       0
           0
## A:B:C 0
                       0 0 0 1 0
                                       0
## A:B:D
           0
                       0 0 1 0 0
## A:C:D
           0
                       0 1 0 0 0
## B:C:D 0
                       1 0 0 0 0
                                       0
## A:B:C:D 1
                       0 0 0 0 0
#normal probability plot
qqnorm(aov(rep1 ~ A * B * C * D, fraction.chem), label = TRUE) #A, C, AB, BC
```

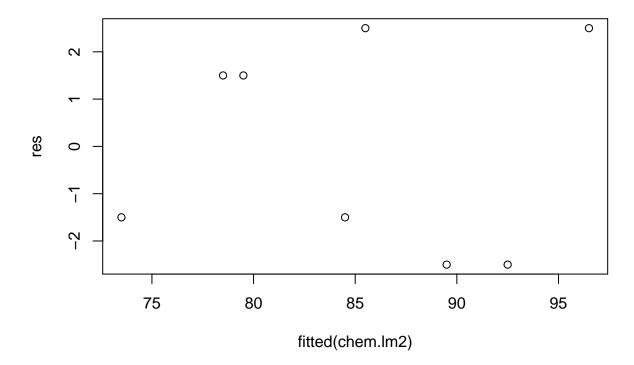


```
#refine model
chem.lm2 = lm(rep1 ~ A*B + A*D, fraction.chem); summary(chem.lm2)
##
## Call:
## lm(formula = rep1 ~ A * B + A * D, data = fraction.chem)
##
## Residuals:
##
     1
                6
                     7
                        10
                              11
                                   13
                                        16
## -2.5 -1.5 1.5 2.5 -1.5 -2.5
                                 2.5
                                      1.5
##
## Coefficients:
##
               Estimate Std. Error t value Pr(>|t|)
## (Intercept)
                 85.000
                             1.458 58.310 0.000294 ***
## A
                 -6.000
                                    -4.116 0.054268 .
                             1.458
## B
                 -0.500
                             1.458
                                    -0.343 0.764298
## D
                 -0.500
                             1.458
                                    -0.343 0.764298
                  3.000
                             1.458
                                     2.058 0.175837
## A:B
## A:D
                 -2.500
                             1.458
                                    -1.715 0.228483
## Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
##
## Residual standard error: 4.123 on 2 degrees of freedom
## Multiple R-squared: 0.9241, Adjusted R-squared: 0.7344
## F-statistic: 4.871 on 5 and 2 DF, p-value: 0.1791
```

```
#Residual Analysis
res = fraction.chem$rep1 - fitted(chem.lm2)
qqPlot(res)
```



plot(fitted(chem.lm2), res)



We perform our analysis, check our aliases, and do half normal probability. We see that interaction effects AB + AD and their main effects have the largest effect on the response variable, we quickly check our residuals and everything seems good. Our model is good.

8.10

An article by J. J. Pignatiello Jr. and J. S. Ramberg in the Journal of Quality Technology (Vol. 17, 1985, pp. 198-206) describes the use of a replicated fractional factorial to investigate the effect of five factors on the free height of leaf springs used in an automotive application. The factors are A = furnace temperature, B = heating time, C = transfer time, D = hold down time, and E = quench oil temperature. The data are shown in Table P8.1

(a) Write out the alias structure for this design. What is the resolution of this design?

We design a half factorial design with resolution V and generator ABCDE. The alias structure for this design is shown below:

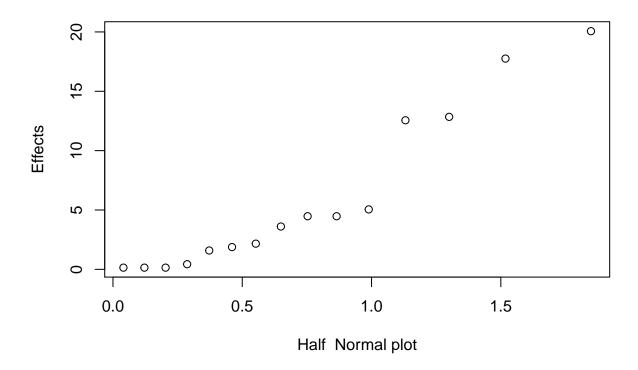
```
# creating table
A \leftarrow c(A, A, A)
B \leftarrow c(B, B, B)
C \leftarrow c(C, C, C)
D \leftarrow c(D, D, D)
E \leftarrow c(E, E, E)
FH <- as.numeric(c(FH1, FH2, FH3))
spring <- data.frame(cbind(A, B, C, D, E, FH))</pre>
# defining coded
coded=function(x)
{
  ifelse(x=="+", 1, -1)
# decoding data
for (j in 1:5)
  spring[, j]=as.numeric(coded(spring[, j]))
# defining fraction
\#fraction \leftarrow with(spring, spring[A * B * C * D * E == 1,])
# linear regression
summary(lm(as.numeric(FH) ~ A * B * C * D * E, spring))
##
## Call:
## lm(formula = as.numeric(FH) ~ A * B * C * D * E, data = spring)
## Residuals:
      Min
               1Q Median
                              3Q
                                    Max
## -8.000 -1.000 0.000 2.000 5.333
## Coefficients: (16 not defined because of singularities)
               Estimate Std. Error t value Pr(>|t|)
                            0.47324 22.231 < 2e-16 ***
## (Intercept) 10.52083
## A
                2.89583
                            0.47324
                                       6.119 7.69e-07 ***
## B
               -1.85417
                            0.47324 -3.918 0.000441 ***
## C
               -0.52083
                            0.47324 -1.101 0.279297
## D
                0.64583
                            0.47324
                                       1.365 0.181868
## E
               -2.56250
                            0.47324 -5.415 5.94e-06 ***
## A:B
               -0.06250
                            0.47324 -0.132 0.895758
## A:C
                            0.47324
                                       0.044 0.965160
                0.02083
## B:C
                0.02083
                            0.47324
                                       0.044 0.965160
## A:D
                                  NA
                                          NA
                      NA
                                                    NΑ
## B:D
                      NA
                                  NA
                                          NA
                                                    NA
## C:D
                      NA
                                  NA
                                          NA
                                                    NA
                            0.47324
                 0.72917
                                       1.541 0.133200
## A:E
## B:E
                            0.47324
                                       3.830 0.000563 ***
                1.81250
## C:E
                -0.27083
                            0.47324
                                      -0.572 0.571123
                            0.47324
## D:E
                 0.22917
                                       0.484 0.631508
## A:B:C
                      NA
                                  NA
                                          NA
                                                    NA
## A:B:D
                      NA
                                  NA
                                          NA
                                                    NA
```

```
## A:C:D
                      NA
                                  NA
                                          NA
                                                    NA
## B:C:D
                      NΑ
                                  NΑ
                                          NΑ
                                                    NΑ
## A:B:E
                -0.31250
                             0.47324
                                      -0.660 0.513762
## A:C:E
                0.02083
                             0.47324
                                       0.044 0.965160
## B:C:E
                -0.64583
                             0.47324
                                      -1.365 0.181868
## A:D:E
                                  NA
                                          NA
                      NA
## B:D:E
                                  NA
                                          NA
                      NA
                                                    NΑ
## C:D:E
                                          NA
                      NA
                                  NA
                                                    NA
## A:B:C:D
                      NA
                                  NA
                                          NA
                                                    NA
                                  NA
                                          NA
## A:B:C:E
                      NA
                                                    NΑ
## A:B:D:E
                      NA
                                  NA
                                          NA
                                                    NA
## A:C:D:E
                      NA
                                  NA
                                           NA
                                                    NA
## B:C:D:E
                      NA
                                  NA
                                           NA
                                                    NA
## A:B:C:D:E
                      NA
                                  NA
                                          NA
                                                    NA
## ---
## Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
##
## Residual standard error: 3.279 on 32 degrees of freedom
## Multiple R-squared: 0.7666, Adjusted R-squared: 0.6572
## F-statistic: 7.008 on 15 and 32 DF, p-value: 2.127e-06
# alias structure
alias(lm(as.numeric(FH) ~ A * B * C * D * E, spring))
## Model :
## as.numeric(FH) \sim A * B * C * D * E
## Complete :
##
              (Intercept) A B C D E A:B A:C B:C A:E B:E C:E D:E A:B:E A:C:E
## A:D
                          0 0 0 0 0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   0
                                                                          0
             0
                                         0
                                              1
## B:D
             0
                          0 0 0 0 0 0
                                              0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   0
                                                                          0
                                         1
## C:D
                          0 0 0 0 0 1
                                              0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   0
                                                                          0
             0
                                         0
## A:B:C
                          0 0 0 1 0 0
                                              0
                                                  0
                                                      0
             0
                                         0
                                                  0
## A:B:D
             0
                          0 0 1 0 0 0
                                         0
                                              0
                                                      0
                                                           0
                                                               0
                                                                   0
                                                                          0
## A:C:D
             0
                          0 1 0 0 0 0
                                         0
                                              0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   0
                                                                          0
                                              0
                                                  0
                                                               0
## B:C:D
             0
                          1 0 0 0 0 0
                                         0
                                                      0
                                                           0
                                                                   0
                                                                          0
## A:D:E
             0
                          0 0 0 0 0 0
                                         0
                                              0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   0
                                                                          0
## B:D:E
                          0 0 0 0 0 0
                                              0
                                                  0
                                                      0
                                                               0
             0
                                         0
                                                           0
                                                                   0
                                                                          1
## C:D:E
             0
                          0 0 0 0 0 0
                                         0
                                              0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   1
                                                                          0
## A:B:C:D
                          0 0 0 0 0 0
                                              0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   0
## A:B:C:E
                          0 0 0 0 0
                                              0
                                                  0
                                                      0
                                                           0
                                                                   0
                                                                          0
             0
                                         0
                                                               1
## A:B:D:E
             0
                          0 0 0 0 0
                                         0
                                              0
                                                  0
                                                      0
                                                           1
                                                               0
                                                                   0
                                                                          0
## A:C:D:E
                          0 0 0 0 0 0
                                              0
                                                  0
                                                               0
             Λ
                                         0
                                                      1
                                                           Λ
                                                                   Λ
                                                                          0
## B:C:D:E
                          0 \ 0 \ 0 \ 0 \ 0
                                         0
                                              0
                                                  1
                                                      0
                                                           0
                                                               0
                                                                          0
## A:B:C:D:E 0
                          0 0 0 0 1 0
                                         0
                                              0
                                                  0
                                                      0
                                                           0
                                                               0
                                                                   0
                                                                          0
##
             B:C:E
## A:D
             0
## B:D
## C:D
             0
## A:B:C
             0
## A:B:D
             0
## A:C:D
## B:C:D
             0
## A:D:E
             1
## B:D:E
```

```
## C:D:E O
## A:B:C:D O
## A:B:C:E O
## A:B:D:E O
## A:C:D:E O
## B:C:D:E O
```

(b) Analyze the data. What factors influence the mean free height?

```
# linear regression
spring.lm <- lm(as.numeric(FH) ~ A * B * C * D * E, spring)
summary(spring.lm)
##
## Call:
## lm(formula = as.numeric(FH) ~ A * B * C * D * E, data = spring)
## Residuals:
##
      Min
              1Q Median
                             3Q
## -8.000 -1.000 0.000 2.000 5.333
## Coefficients: (16 not defined because of singularities)
               Estimate Std. Error t value Pr(>|t|)
##
                            0.47324 22.231 < 2e-16 ***
## (Intercept) 10.52083
                                       6.119 7.69e-07 ***
## A
                2.89583
                            0.47324
## B
                -1.85417
                            0.47324
                                      -3.918 0.000441 ***
## C
                -0.52083
                            0.47324
                                      -1.101 0.279297
## D
                0.64583
                            0.47324
                                       1.365 0.181868
## E
                -2.56250
                            0.47324
                                      -5.415 5.94e-06 ***
## A:B
                -0.06250
                            0.47324
                                      -0.132 0.895758
## A:C
                0.02083
                            0.47324
                                       0.044 0.965160
## B:C
                0.02083
                            0.47324
                                       0.044 0.965160
## A:D
                                          NA
                                  NA
                                                    NA
                      ΝA
## B:D
                      NA
                                  NA
                                          NA
                                                    NA
## C:D
                      NA
                                 NA
                                          NΑ
                                                    NΑ
## A:E
                 0.72917
                            0.47324
                                       1.541 0.133200
## B:E
                 1.81250
                            0.47324
                                       3.830 0.000563 ***
## C:E
                -0.27083
                            0.47324
                                      -0.572 0.571123
## D:E
                0.22917
                            0.47324
                                       0.484 0.631508
## A:B:C
                                          NA
                      NA
                                 NA
                                                    NA
## A:B:D
                                          NA
                      NA
                                 NA
                                                    NA
## A:C:D
                      NA
                                 NA
                                          NA
                                                    NA
## B:C:D
                      NA
                                  NA
                                          NA
                                                    NA
## A:B:E
                -0.31250
                            0.47324
                                      -0.660 0.513762
## A:C:E
                0.02083
                            0.47324
                                       0.044 0.965160
                                      -1.365 0.181868
## B:C:E
                -0.64583
                            0.47324
## A:D:E
                      NA
                                  NA
                                          NA
                                                    NA
## B:D:E
                      NA
                                  NA
                                          NA
                                                    NA
## C:D:E
                      NA
                                  NA
                                          NA
                                                    NA
## A:B:C:D
                      NA
                                 NA
                                          NA
                                                    NA
## A:B:C:E
                      NA
                                 NA
                                          NA
                                                    NA
## A:B:D:E
                      NA
                                 NA
                                          NA
                                                    NΑ
## A:C:D:E
                      NA
                                  NA
                                          NA
                                                    NA
## B:C:D:E
                      NA
                                 NA
                                          NA
                                                    NA
```



The factors that influence mean free height are A, B, E, BE. We can create a reduced model using this information.

```
# new linear regression
spring.lm2 <- lm(as.numeric(FH) ~ A + B * E, spring)</pre>
summary(spring.lm2)
##
## lm(formula = as.numeric(FH) ~ A + B * E, data = spring)
##
## Residuals:
##
       Min
                1Q Median
                                 3Q
                                        Max
## -6.6458 -2.0417 0.2292 2.1146 6.1042
##
## Coefficients:
               Estimate Std. Error t value Pr(>|t|)
##
```

```
## (Intercept) 10.5208
                           0.4583 22.955 < 2e-16 ***
## A
                2.8958
                           0.4583
                                  6.318 1.26e-07 ***
## B
               -1.8542
                           0.4583 -4.046 0.000213 ***
## E
               -2.5625
                           0.4583 -5.591 1.43e-06 ***
## B:E
                1.8125
                           0.4583
                                   3.955 0.000282 ***
## ---
## Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
## Residual standard error: 3.175 on 43 degrees of freedom
## Multiple R-squared: 0.7059, Adjusted R-squared: 0.6785
## F-statistic: 25.8 on 4 and 43 DF, p-value: 6.066e-11
```

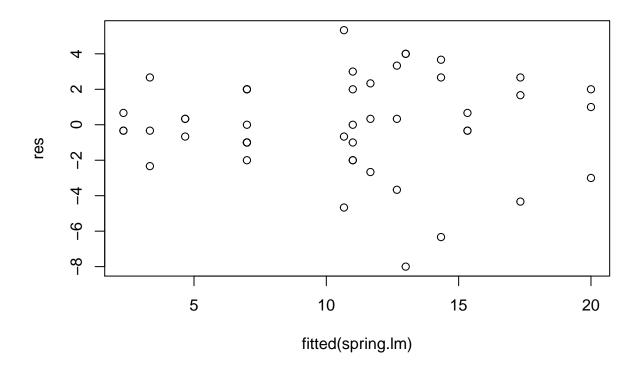
(c) Calculate the range and standard deviation of the free height for each run. Is there any indication that any of these factors affects variability in the free height?

```
## min 7.1800000 7.1800000 7.1200000
## max 8.1500000 8.1800000 8.0600000
## sd 0.2248398 0.2810746 0.2442122
```

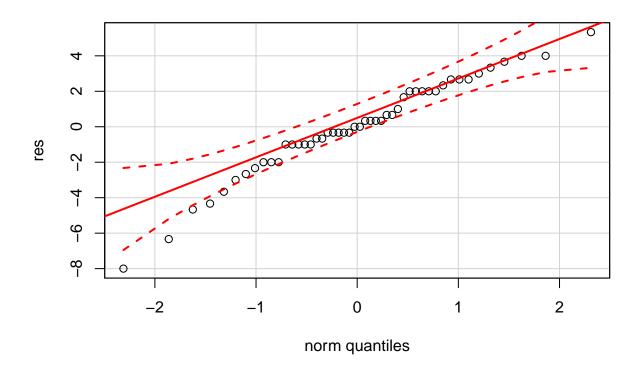
With similar values between all replicates, there's no obvious sign that range or standard devaition of the free height for each run affects variability in free height.

(d) Analyze the residuals from this experiment, and comment on your findings.

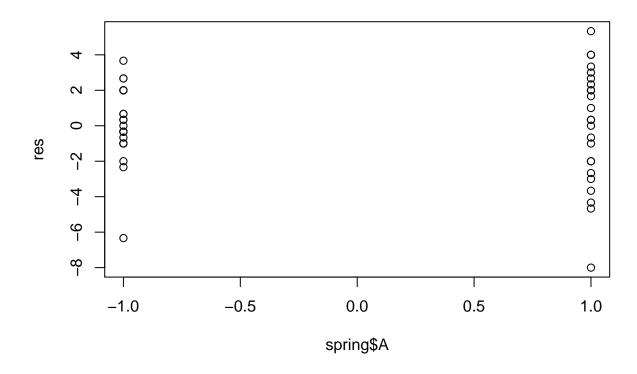
```
# plotting residuals
res <- as.numeric(spring$FH) - fitted(spring.lm)
plot(fitted(spring.lm), res)</pre>
```



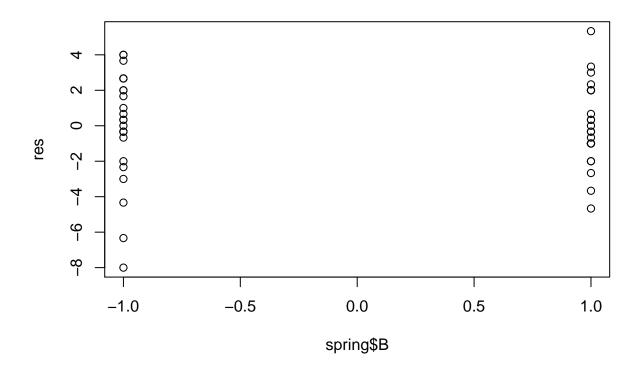
qqPlot(res)



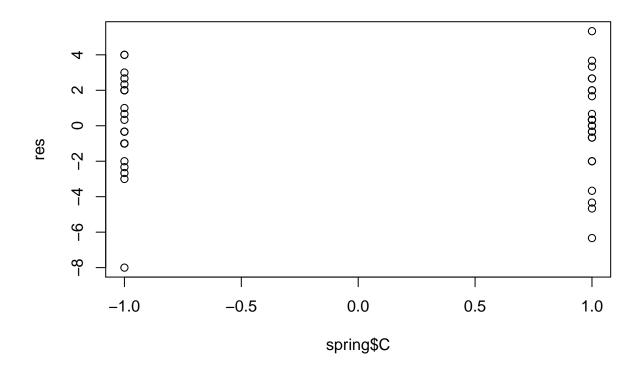
plot(spring\$A, res)



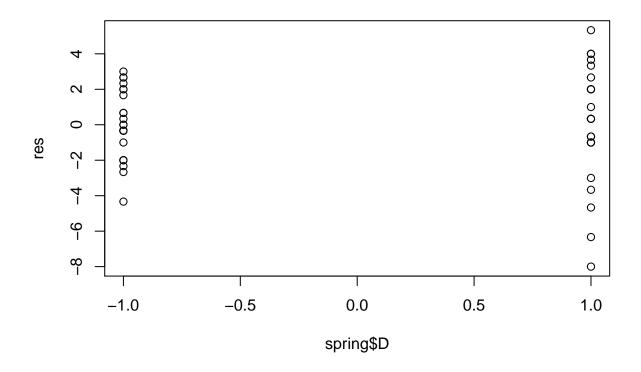
plot(spring\$B, res)



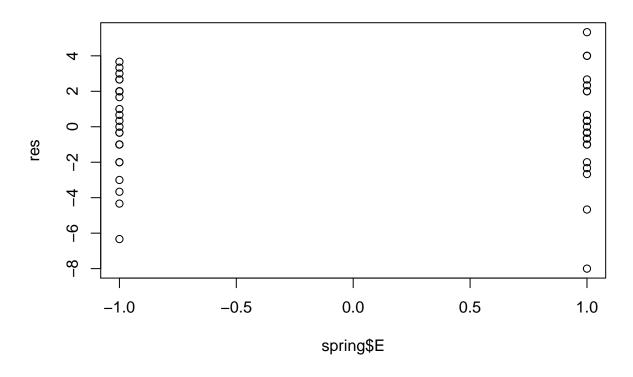
plot(spring\$C, res)



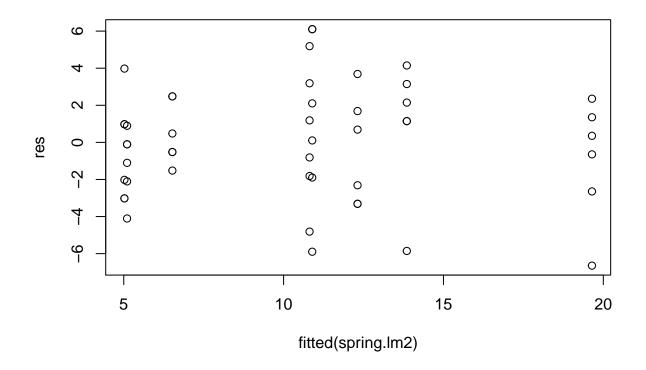
plot(spring\$D, res)



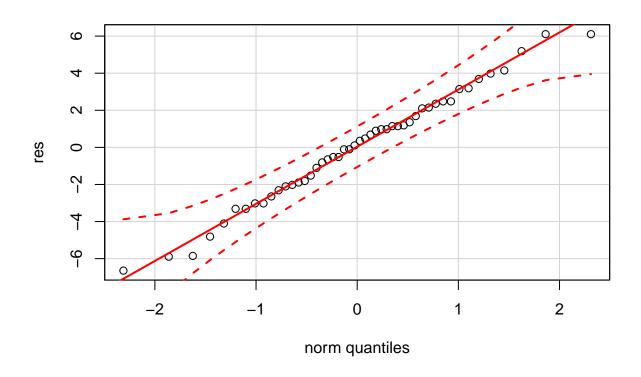
plot(spring\$E, res)



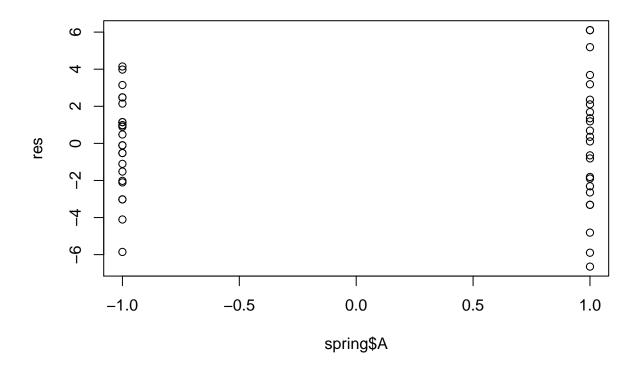
```
# plotting new model residuals
res <- as.numeric(spring$FH) - fitted(spring.lm2)
plot(fitted(spring.lm2), res)</pre>
```



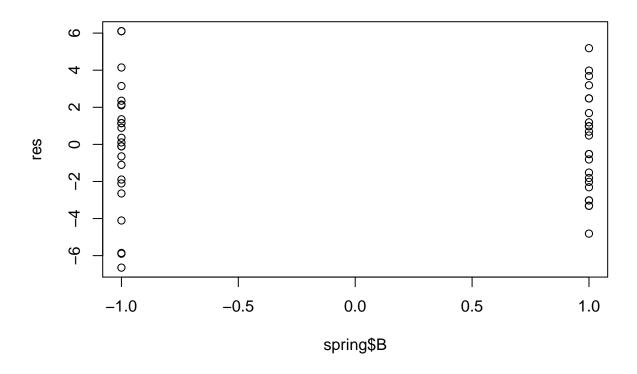
qqPlot(res)



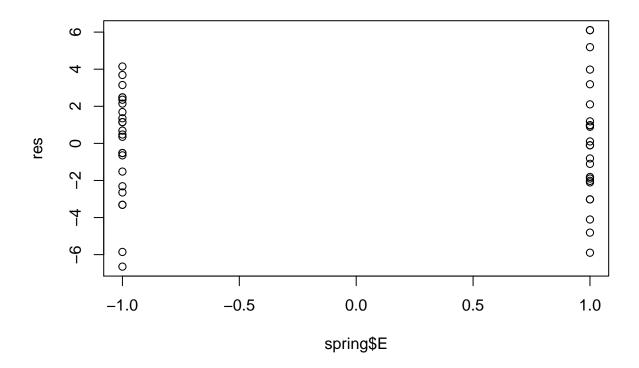
plot(spring\$A, res)



plot(spring\$B, res)



plot(spring\$E, res)



Both models are normally distributed and have residuals who's variances are homogenous. The models are appropriate.

(e) Is this the best possible design for five factors in 16 runs? Specifically, can you find a fractional design for five factors in 16 runs with a higher resolution than this one?

It shouldn't be possible to find a fractional design with a higher resolution that our current one, since it's already a 5 resolution design.

8.12

Consider the leaf spring experiment in Problem 8.7. Suppose that factor E (quench oil temperature) is very difficult to control during manufacturing. Where would you set factors A, B, C, and D to reduce variability in the free height as much as possible regardless of the quench oil temperature used? Note refer to 8.10 instead of 8.7

```
# declaring data
A <- rep(x = c("-", "+"), times = 8)
B <- rep(x = c("-", "+"), each = 2, times = 4)
C <- rep(x = c("-", "+"), each = 4, times = 2)
D <- c("-", "+", "+", "-", "+", "-", "+", "-", "+", "-", "+", "-", "+", "-", "+")
E <- rep(x = c("-", "+"), each = 8)
FH1 <- c(7.78, 8.15, 7.5, 7.59, 7.54, 7.69, 7.56, 7.56, 7.5, 7.88, 7.5, 7.63, 7.32, 7.56, 7.18, 7.81)
FH2 <- c(7.78, 8.18, 7.56, 7.56, 8, 8.09, 7.52, 7.81, 7.25, 7.88, 7.56, 7.75, 7.44, 7.69, 7.18, 7.5)
FH3 <- c(7.81, 7.88, 7.5, 7.75, 7.88, 8.06, 7.44, 7.69, 7.12, 7.44, 7.5, 7.56, 7.44, 7.62, 7.25, 7.59)
# defining coded
```

```
coded=function(x)
{
   ifelse(x=="+", 1, -1)
}

# decoding data
for (j in 1:5)
   spring[, j]=as.numeric(coded(spring[, j]))
```

8.14

Consider the 2^5 design in Problem 6.24. Suppose that only a one-half fraction could be run. Furthermore, two days were required to take the 16 observations, and it was necessary to confound the 2^{5-1} design in two blocks. Construct the design and analyze the data.

```
yield = c(7,9,34,55,16,20,40,60,8,10,32,50,18,21,44,61,8,12,35,52,15,22,45,65,6,10,30,53,15,20,41,63)
A \leftarrow rep(x = c("-", "+"), times = 16)
B \leftarrow rep(x = c("-", "+"), each = 2, times = 8)
C \leftarrow rep(x = c("-", "+"), each = 4, times = 4)

D \leftarrow rep(x = c("-", "+"), each = 8, times = 2)
E \leftarrow rep(x = c("-", "+"), each = 16)
experimento = data.frame(A,B,C,D,E,yield)
coded=function(x) #a function to code variable x
  ifelse(x=="+", 1, -1)
}
for (j in 1:5)
  experimento[, j]=as.numeric(coded(experimento[, j]))
fraction.experi=with(experimento, experimento[A * B * C * D * E== 1,])
#linear model
experi.lm = lm(yield ~ A*B*C*D*E, fraction.experi); summary(experi.lm)
##
## Call:
## lm(formula = yield ~ A * B * C * D * E, data = fraction.experi)
## Residuals:
## ALL 16 residuals are 0: no residual degrees of freedom!
## Coefficients: (16 not defined because of singularities)
                Estimate Std. Error t value Pr(>|t|)
##
## (Intercept) 30.4375
                                   NA
                                            NA
                                                      NA
## A
                                   NA
                                            NA
                                                      NA
                  5.4375
## B
                 16.8125
                                   NA
                                            NA
                                                      NA
## C
                  5.3125
                                   NA
                                            NA
                                                      NA
## D
                 -0.3125
                                   NA
                                            NA
                                                      NA
## E
                                            NA
                  0.1875
                                   NA
                                                      NΑ
## A:B
                  3.5625
                                   NA
                                            NA
                                                      NA
## A:C
                  0.3125
                                   NA
                                            NA
                                                      NA
```

```
## B:C
                  0.4375
                                  NA
                                           NA
                                                     NA
## A:D
                  0.4375
                                  NΑ
                                           NA
                                                     NΑ
## B:D
                 -0.1875
                                  NA
                                           NA
                                                     NA
## C:D
                  0.3125
                                  NA
                                           NA
                                                     NA
## A:E
                  0.6875
                                  NA
                                           NA
                                                     NA
## B:E
                  0.0625
                                  NA
                                           NA
                                                     NA
## C:E
                  0.3125
                                  NA
                                           NA
                                                     NA
## D:E
                 -0.8125
                                           NA
                                  NA
                                                     NA
## A:B:C
                      NA
                                  NA
                                           NA
                                                     NA
## A:B:D
                                  NA
                                           NA
                      NA
                                                     NA
## A:C:D
                      NA
                                  NA
                                           NA
                                                     NA
## B:C:D
                      NA
                                  NA
                                           NA
                                                     NA
## A:B:E
                      NA
                                  NA
                                           NΑ
                                                     NA
## A:C:E
                      NA
                                  NA
                                           NA
                                                     NA
## B:C:E
                      NA
                                  NA
                                           NA
                                                     NA
## A:D:E
                      NA
                                  NA
                                           NA
                                                     NA
## B:D:E
                                  NA
                                           NA
                                                     NA
                      NA
## C:D:E
                      NA
                                  NA
                                           NA
                                                     NA
## A:B:C:D
                      NA
                                  NA
                                           NA
                                                     NA
## A:B:C:E
                      NA
                                  NA
                                           NA
                                                     NA
## A:B:D:E
                      NA
                                  NA
                                           NA
                                                     NA
## A:C:D:E
                      NA
                                  NA
                                           NA
                                                     NA
## B:C:D:E
                                  NA
                                           NA
                                                     NA
                      NA
## A:B:C:D:E
                                           NA
                                                     NA
##
## Residual standard error: NaN on O degrees of freedom
## Multiple R-squared:
                              1, Adjusted R-squared:
## F-statistic:
                   NaN on 15 and 0 DF, p-value: NA
#alias
alias(experi.lm)
## Model :
## yield ~ A * B * C * D * E
##
## Complete :
##
              (Intercept) A B C D E A:B A:C B:C A:D B:D C:D A:E B:E C:E D:E
## A:B:C
                           0 0 0 0 0 0
                                          0
                                              0
                                                   0
                                                       0
                                                            0
                                                                0
                                                                    0
                                                                        0
                                                                             1
              0
                           0 0 0 0 0 0
                                                   0
                                                                0
                                                                             0
## A:B:D
              0
                                          0
                                              0
                                                       0
                                                           0
                                                                    0
                                                                        1
## A:C:D
              0
                           0 0 0 0 0 0
                                              0
                                                  0
                                                       0
                                                                0
                                                                    1
                                                                             0
## B:C:D
              0
                           0 0 0 0 0
                                              0
                                                  0
                                                       0
                                                           0
                                                                1
                                                                    0
                                                                        0
                                                                             0
                                          0
## A:B:E
              0
                           0 0 0 0 0 0
                                          0
                                              0
                                                  0
                                                       0
                                                           1
                                                                0
                                                                    0
                                                                        0
                                                                             0
## A:C:E
                           0 0 0 0 0 0
                                              0
                                                  0
                                                           0
                                                                0
                                                                    0
                                                                        0
                                                                             0
              0
                                          0
                                                       1
                                              0
                                                                0
## B:C:E
              0
                           0 0 0 0 0 0
                                                   1
                                                       0
                                                                    0
                                                                        0
                                                                             0
## A:D:E
                           0 0 0 0 0 0
                                              1
                                                   0
                                                       0
                                                           0
                                                                0
                                                                    0
                                                                        0
                                                                             0
              0
                                          0
## B:D:E
              0
                           0 0 0 0 0 0
                                              0
                                                   0
                                                       0
                                                           0
                                                                0
                                                                    0
                                                                        0
                                                                             0
                           0 0 0 0 0 1
                                              0
                                                  0
                                                       0
                                                                0
                                                                             0
## C:D:E
              0
                                          0
                                                           0
                                                                    0
                                                                        0
## A:B:C:D
                           0 0 0 0 1 0
                                              0
                                                  0
                                                       0
                                                                0
                                                                             0
## A:B:C:E
                           0 0 0 1 0 0
                                              0
                                                  0
                                                       0
                                                           0
                                                                0
                                                                    0
                                                                        0
                                                                             0
              0
                                          0
## A:B:D:E
                           0 0 1 0 0 0
                                          0
                                              0
                                                  0
                                                       0
                                                           0
                                                                0
                                                                    0
                                                                        0
                                                                             0
              0
## A:C:D:E
              0
                           0 1 0 0 0 0
                                          0
                                              0
                                                  0
                                                       0
                                                           0
                                                                0
                                                                    0
                                                                        0
                                                                             0
## B:C:D:E
                           1 0 0 0 0 0
                                              0
                                                  0
                                                                        0
                                                                             0
```

0

0

0

0

0

0

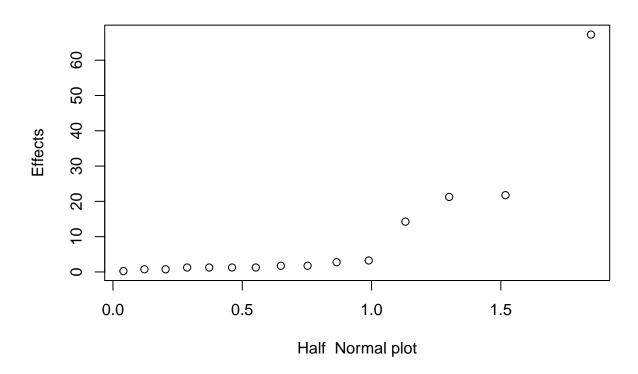
0

0

0 0 0 0 0 0

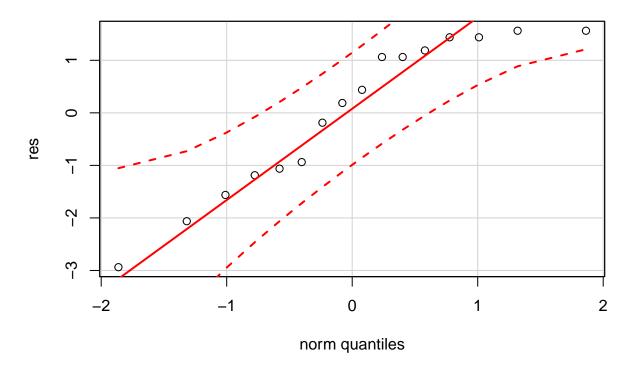
A:B:C:D:E 1

```
#normal probabiliy plot
qqnorm(aov(yield ~ A * B * C * D * E, fraction.experi), label = TRUE)# A,B,C, and AB
```

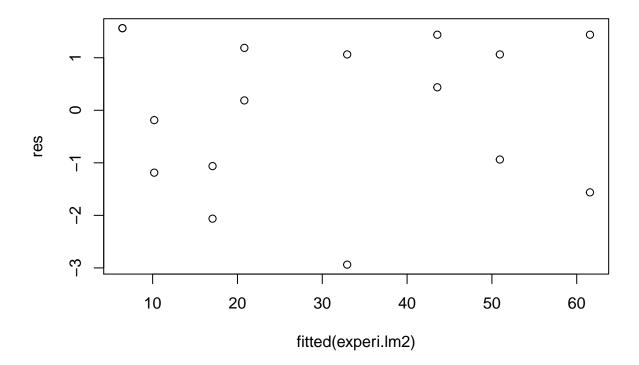


```
#new linear model
experi.lm2 = lm(yield ~ A + B + C + A*B, fraction.experi); summary(experi.lm2)
##
## Call:
## lm(formula = yield ~ A + B + C + A * B, data = fraction.experi)
## Residuals:
##
       Min
                1Q Median
                                ЗQ
                                       Max
## -2.9375 -1.0938 0.3125 1.2500 1.5625
##
## Coefficients:
##
               Estimate Std. Error t value Pr(>|t|)
## (Intercept)
               30.4375
                            0.4243
                                   71.733 4.80e-16 ***
                            0.4243
                                   12.815 5.90e-08 ***
## A
                 5.4375
## B
                16.8125
                            0.4243
                                    39.623 3.21e-13 ***
## C
                 5.3125
                            0.4243
                                    12.520 7.51e-08 ***
## A:B
                 3.5625
                            0.4243
                                     8.396 4.11e-06 ***
## ---
## Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
## Residual standard error: 1.697 on 11 degrees of freedom
## Multiple R-squared: 0.9944, Adjusted R-squared: 0.9924
```

```
## F-statistic: 490.4 on 4 and 11 DF, p-value: 2.606e-12
res = fraction.experi$yield - fitted(experi.lm2)
qqPlot(res)
```



plot(fitted(experi.lm2), res)



We begin with our analysis by checking the null model and checking if the main effects are aliased with their interaction effects. We see the aliased chart has good results. We use half normal probability and see that the largest effects are A,B,C, and AB. We fit that into a new refined model, check our p-values, normality and p-values and our results look appropriate. We can state that our refined model is good.

8.51

A 16-run fractional factorial experiment in nine factors was conducted by Chrysler Motors Engineering and described in the article "Sheet Molded Compound Process Improvement," by P. I. Hsieh and D. E. Goodwin (Fourth Symposium on Taguchi Methods, American Supplier Institute, Dearborn, MI, 1986, pp. 13-21). The purpose was to reduce the number of defects in the finish of sheet-molded grill opening panels. The design, and the resulting number of defects, c, observed on each run, is shown in Table P8.14. This is a resolution III fraction with generators E = BD, F = BCD, G = AC, H = ACD, and J = AB.

- (a) Find the defining relation and the alias relationships in this design.
- (b) Estimate the factor effects and use a normal probability plot to tentatively identify the important factors.

```
FTMOD \leftarrow c(1.363, 1.555, 1.417, 1.076, 1.363, 1.363, 1.123, 1.259, 0.968, 1.083, 1.556, 1.242, 1.363, 1.130, 1.160, 1...
#d.a.t.a.
hardata = data.frame(A,B,C,D,E,F,G,H,J,K,FTMOD)
coded=function(x) #a function to code variable x
 ifelse(x=="+", 1, -1)
}
for (j in 1:10)
 hardata[, j]=as.numeric(coded(hardata[, j]))
fraction.hardata=with(hardata, hardata[A * B * C * D * E * F * G * H * J * K== 1,])
#linear regression
hardata.lm <- lm(FTMOD ~ A*B*C*D*E*F*G*H*J*K, hardata)
#alias
alias(hardata.lm)
## Model :
## FTMOD ~ A * B * C * D * E * F * G * H * J * K
## Complete :
##
                   (Intercept) A B C D E F G H J K A:D A:E B:E A:F F:H
## G:H
                             0 0 0 0 0 0 0 0 1 0 0 0 0
                                                            0
## A:J
                   0
                             0 1 0 0 0 0 0 0 0 0 0
                                                 0
                                                     0
                                                         0
                                                            0
## B:J
                   0
                             1 0 0 0 0 0 0 0 0 0 0
                                                  0
                                                     0
                                                         0
                                                            0
## C:J
                             0 0 0 0 0 0 0 0 0 1 0
                  0
                                                 Ω
                                                     Ω
                                                         Λ
                                                            Ω
## D:J
                  0
                             0 0 0 0 0 0 0 0 0 0 0
                  0
                             0 0 0 0 0 0 0 0 0 0 0
## E:J
                                                 0
                                                     Ω
                                                         Ω
                                                            1
## F:J
                  0
                             0 0 0 0 0 0 0 0 0 1
                                                  0
                                                     0
                                                         0
                                                            0
## G:J
                  0
                             0 0 0 0 0 0 0 1 0 0 0
                                                0
                                                     0
                                                         0
                                                           0
## H:J
                  0
                             0 0 0 0 0 0 1 0 0 0 0
                                                 0
## A:K
                  0
                             0 0 0 0 0 0 1 0 0 0 0
                                                 0
                                                     0
                                                         0
                                                            0
## B:K
                  0
                             0 0 0 0 0 0 0 1 0 0 0
                                                 0
                                                     0
                                                         0
                                                            0
                  0
## C:K
                             0 0 0 0 0 0 0 0 1 0 0
                                                 0
                                                     0
                                                            0
## D:K
                  0
                             0 0 0 0 0 0 0 0 0 0
                                                 0 0
                                                         0
                                                            1
## E:K
                   0
                             0 0 0 0 0 0 0 0 0 0
                                                 0 0
                                                         1
                                                            0
## F:K
                   0
                             0 0 0 0 0 0 0 0 0 0
                                                 1
                                                     0
                                                         0
                                                            0
## G:K
                  0
                             1 0 0 0 0 0 0 0 0 0 0
                                                            0
                                                 0
                                                     0
                                                         0
## H:K
                  0
                             0 1 0 0 0 0 0 0 0 0
                                                0
                                                     0
                                                         0
                                                            0
## J:K
                   0
                             0 0 1 0 0 0 0 0 0 0 0
                                                 0
                                                     0
                                                         0
                                                            0
## A:B:C
                  0
                             0 0 0 0 0 0 0 0 0 1 0
                                                 0
                                                     0
                                                         0
                                                            0
## A:B:D
                  0
                             0 0 0 0 0 0 0 0 0 0
                                                 0 0
                                                            0
## A:C:D
                             0 0 0 0 0 0 0 0 0 0
                   0
                                                 1
                                                            Ω
                                                     0
                                                         0
## B:C:D
                   0
                             0 0 0 0 0 0 0 0 0 0 0
                                                 0
                                                         0
                                                            0
                                                     1
                  0
                             0 0 0 0 0 0 0 0 0 0
## A:B:E
                                                 0 0
                                                         0
                                                            1
## A:C:E
                  0
                             0 0 0 0 0 0 0 0 0 1
                                                  0 0 0
                                                           0
## B:C:E
                  0
                             0 0 0 0 0 1 0 0 0 0 0 0 0
                                                           0
## A:D:E
                  0
                             0 0 0 0 0 0 0 1 0 0 0
                                                 0 0 0
                                                            0
## B:D:E
                             0 0 0 0 0 1 0 0 0 0 0 0
                                                            0
```

##	C:D:E	1	Λ	Λ	Λ	Λ	Λ	0	Λ	Λ	Λ	Λ	Λ	0	0	0	0
	A:B:F	0						0						0	0	0	0
	A:C:F	0						0						0	0	0	1
																	_
	B:C:F	0						0						0	0	0	0
	A:D:F	0						0						0	0	0	0
	B:D:F	1	0					0						0	0	0	0
	C:D:F	0	0					0						0	0	0	0
##	A:E:F	0	0					0						0	0	0	0
##	B:E:F	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:F	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:E:F	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:B:G	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:C:G	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	B:C:G	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:D:G	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	B:D:G	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	C:D:G	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:E:G	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	B:E:G	0	0					0						0	0	0	0
	C:E:G	0	0					0						0	1	0	0
	D:E:G	0	0					0						0	0	0	0
	A:F:G	0	0					0						1	0	0	0
	B:F:G	0	0					0						0	1	0	0
	C:F:G	0	-					0						0	0	0	0
	D:F:G	0						0						0	0	0	0
	E:F:G	1						0						0	0	0	0
	A:B:H	0						0						0	0	0	0
	A:C:H	1	0					0						0	0	0	0
	B:C:H		-					0									
		0	0											0	0	0	0
	A:D:H	0	0					0						0	0	0	0
	B:D:H	0	0					0						0	0	0	1
	C:D:H	0	0					0					1	0	0	0	0
	A:E:H	0	0					0						0	0	0	0
	B:E:H	0	0	-	-	-	-	0	-	-	-	-	-	0	0	1	0
	C:E:H	0	0					0						1	0	0	0
	D:E:H	0	1	-	-	-	-	0	-	-	-	-	0	0	0	0	0
	A:F:H	0	0					0						0	1	0	0
	B:F:H	0						0						1	0	0	0
	C:F:H	0						0						0	0	1	0
	D:F:H	0						0						0	0	0	0
	E:F:H	0	0					0						0	0	0	0
##	A:G:H	0	0					0						0	0	0	0
##	B:G:H	0						0						0	0	0	0
##	C:G:H	0						0						0	0	0	0
##	D:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	E:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	F:G:H	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:C:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	A:D:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	B:D:J	0						0						0	0	0	0
	C:D:J	0						0						0	0	0	1
	A:E:J	0						0						0	1	0	0

## B:E:J	0	00000000000 1 0 0
## C:E:J	0	0 0 0 0 0 0 0 0 0 0 0 0 0 1 0
## D:E:J	0	000000000000000000000000000000000000000
## A:F:J	0	0 0 0 1 0 0 0 0 0 0 0 0 0 0
## B:F:J	0	000000000000000000000000000000000000000
## C:F:J	0	000000000000000000000000000000000000000
## D:F:J	0	100000000000000000000000000000000000000
## E:F:J	0	0 0 0 0 0 0 0 1 0 0 0 0 0 0
## A:G:J	0	0 0 1 0 0 0 0 0 0 0 0 0 0 0
## B:G:J	0	0 0 0 0 0 0 0 0 0 1 0 0 0 0 0
## C:G:J	0	100000000000000000000000000000000000000
## D:G:J	0	0 0 0 0 0 0 0 0 0 0 0 1 0 0 0
## E:G:J	0	0000000000100000
## F:G:J	0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 1
## A:H:J	0	0 0 0 0 0 0 0 0 0 1 0 0 0 0 0
## B:H:J	0	0 0 1 0 0 0 0 0 0 0 0 0 0 0
## C:H:J	0	010000000000000000
## D:H:J	0	0 0 0 0 0 0 0 0 0 0 0 0 1 0 0
## E:H:J	0	0 0 0 0 0 1 0 0 0 0 0 0 0 0
## F:H:J	0	0 0 0 0 1 0 0 0 0 0 0 0 0 0
## G:H:J	1	000000000000000000000000000000000000000
## A:B:K	0	0 0 1 0 0 0 0 0 0 0 0 0 0 0
## A:C:K	0	0100000000000000000
## B:C:K	0	1000000000000000000
## A:D:K	0	0 0 0 0 0 0 0 0 0 0 0 0 1 0 0
## B:D:K	0	000000000000000000000000000000000000000
## C:D:K	0	0 0 0 0 0 0 0 0 0 0 0 0 0 1 0
## A:E:K	0	0 0 0 0 0 1 0 0 0 0 0 0 0 0
## B:E:K	0	0000000000100000
## C:E:K	0	000000000000000000000000000000000000000
## D:E:K	0	0000000100 0 0 0
## A:F:K	0	0 0 0 0 1 0 0 0 0 0 0 0 0 0
## B:F:K	0	0 0 0 0 0 0 0 0 0 0 0 0 0 1
## C:F:K	0	0 0 0 0 0 0 0 0 0 1 0 0 0
## D:F:K	0	0000001000 0 0 0
## E:F:K	0	100000000000000000
## A:G:K	1	000000000000000000
## B:G:K	0	0 0 0 0 0 0 0 1 0 0 0 0 0
## C:G:K	0	0 0 0 0 0 0 1 0 0 0 0 0 0
## D:G:K	0	00000000001 0 0 0
## E:G:K	0	0 0 0 0 0 0 0 0 0 0 0 1 0 0 0
## F:G:K	0	0 0 0 0 0 0 0 0 0 0 0 0 1 0
## A:H:K	0	0 0 0 0 0 0 0 1 0 0 0 0 0
## B:H:K	1	0 0 0 0 0 0 0 0 0 0 0 0 0 0
## C:H:K	0	0 0 0 0 0 0 1 0 0 0 0 0 0 0
## D:H:K	0	0 0 0 0 0 1 0 0 0 0 0 0 0 0
## E:H:K	0	0 0 0 0 0 0 0 0 0 0 0 0 1 0 0
## F:H:K	0	$0\; 0\; 0\; 1\; 0\; 0\; 0\; 0\; 0\; 0\; 0\; 0\; 0\; 0\; 0$
## G:H:K	0	0 0 1 0 0 0 0 0 0 0 0 0 0 0
## A:J:K	0	0 0 0 0 0 0 1 0 0 0 0 0 0
## B:J:K	0	00000010000 0 0 0
## C:J:K	1	0 0 0 0 0 0 0 0 0 0 0 0 0 0
## D:J:K	0	0 0 0 0 1 0 0 0 0 0 0 0 0 0
## E:J:K	0	0001000000 0 0 0 0

## F:J:K	0		`	Λ	Λ	Λ	Λ	Λ	Λ	Λ	Λ	0	Λ	0	1	0	0
## G:J:K	0											0		0	0	0	0
## H:J:K	0											0		0	0	0	0
## A:B:C:D	0											0		0	0	0	1
## A:B:C:E	0											0		0	0	1	0
## A:B:D:E	0											1		0	0	0	0
## A:C:D:E	0											0		0	0	0	0
## B:C:D:E	0	(0			0	0	
## A:B:C:F												0		0			0
## A:B:D:F	0											0		1 0	0	0	0
## A:C:D:F ## B:C:D:F	0											1		0	0	0	0
	0	- 1										0		0	0	0	0
## A:B:E:F	0	- 1										0		0	0	0	0
## A:C:E:F	0	- 1										0		0	0	0	0
## B:C:E:F	1	- 1										0		0	0	0	0
## A:D:E:F	0	- 1										0		0	0	0	1
## B:D:E:F	0	- 1										0		0	0	0	0
## C:D:E:F	0											0		0	0	0	0
## A:B:C:G	0											0		0	0	0	0
## A:B:D:G	0	(0		1	0	0	0
## A:C:D:G	0	(0		0	0	1	0
## B:C:D:G	0	()	0	0	1	0	0	0	0	0	0	0	0	0	0	0
## A:B:E:G	0	()	0	0	0	0	0	0	0	0	0	1	0	0	0	0
## A:C:E:G	0	()	0	0	0	0	0	0	0	0	0	0	0	0	0	1
## B:C:E:G	0	()	0	0	0	1	0	0	0	0	0	0	0	0	0	0
## A:D:E:G	0	()	0	0	0	0	0	0	0	1	0	0	0	0	0	0
## B:D:E:G	1	()	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## C:D:E:G	0	()	0	0	0	0	0	1	0	0	0	0	0	0	0	0
## A:B:F:G	0	()	0	0	0	0	0	0	0	0	0	0	0	0	0	1
## A:C:F:G	0	()	0	0	0	0	0	0	0	0	0	1	0	0	0	0
## B:C:F:G	0	()	0	0	0	0	1	0	0	0	0	0	0	0	0	0
## A:D:F:G	0	()	0	0	0	0	0	0	1	0	0	0	0	0	0	0
## B:D:F:G	0	()	0	0	0	0	0	1	0	0	0	0	0	0	0	0
## C:D:F:G	1	()	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## A:E:F:G	0	1	L	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## B:E:F:G	0	()	1	0	0	0	0	0	0	0	0	0	0	0	0	0
## C:E:F:G	0	()	0	1	0	0	0	0	0	0	0	0	0	0	0	0
## D:E:F:G	0	()	0	0	1	0	0	0	0	0	0	0	0	0	0	0
## A:B:C:H	0	()	1	0	0	0	0	0	0	0	0	0	0	0	0	0
## A:B:D:H	0	()	0	0	0	0	0	0	0	0	0	0	0	1	0	0
## A:C:D:H	0	()	0	0	1	0	0	0	0	0	0	0	0	0	0	0
## B:C:D:H	0											0		0	0	1	0
## A:B:E:H	0											0		0	0	0	0
## A:C:E:H	0											0		0	0	0	0
## B:C:E:H	0											0		0	0	0	1
## A:D:E:H	1											0		0	0	0	0
## B:D:E:H	0											0		0	0	0	0
## C:D:E:H	0											0		0	0	0	0
## A:B:F:H	0											0		0	0	0	0
## A:C:F:H	0											0		0	0	0	0
## B:C:F:H	0											0		0	0	0	0
## A:D:F:H	0											0		0	0	0	0
## B:D:F:H	0											0		0	0	0	0
## C:D:F:H												0		0	0	0	
## С.Д.Г.П	0	(,	U	U	U	U	U	U	U	1	U	U	U	U	U	0

##	A:E:F:H	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	B:E:F:H	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:F:H	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	D:E:F:H	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:G:H	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:G:H	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:C:G:H	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:D:G:H	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	B:D:G:H	0						0					1	0	0	0	0
	C:D:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	A:E:G:H	0	0					0					0	0	1	0	0
	B:E:G:H	0	0					0						1	0	0	0
	C:E:G:H	0	0					0						0	0	1	0
	D:E:G:H	0	0					0					0	0	0	0	0
	A:F:G:H	0	0					0					0	0	0	0	0
	B:F:G:H	0	0					0					0	0	0	1	0
	C:F:G:H	0	0					0					0	1	0	0	0
	D:F:G:H	0	-					0					0	0	0	0	0
	E:F:G:H	0	_	-	-	-	-	0	-	-	-	-	0	0	0	0	0
	A:B:C:J	0						0					0	0	0	0	0
	A:B:D:J	0	0					0					0	0	0	0	0
	A:C:D:J	0	0					0					0	0	1	0	0
	B:C:D:J	0	0					0					0	1	0	0	0
	A:B:E:J	0	0	-	-	-	-	0	-	-	-	-	0	0	0	0	0
	A:C:E:J	0	•	•	•	•	_	1	•	•	•	•	-	0	0	0	0
	B:C:E:J	0	-	-	-	-	-	0	-	-	-	-	1	0	0	0	0
	A:D:E:J	0	-	-	-	-	-	0	-	-	-	-	0	0	0	0	0
	B:D:E:J	0	0					0					-	0	0	0	0
	C:D:E:J	0	0					0					0	0	0	0	0
	A:B:F:J	0	0					1					0	0	0	0	0
	A:C:F:J	0	0					0					0	0	0	0	0
	B:C:F:J	0	0					0					0	0	0	0	1
	A:D:F:J	1	0					0					0	0	0	0	0
	B:D:F:J	0	0					0					0	0	0	0	0
	C:D:F:J	0	0					0			0		0	0	0	0	0
	A:E:F:J	0	0	0	-	-	-	0	-	_	-	-	0	0	0	0	0
	B:E:F:J	0	0	-				0					•	0	0	0	0
	C:E:F:J	0	-	-	-	-	-	0	-	-	-	_	-	0	0	0	0
	D:E:F:J	0						0						1	0	0	0
	A:B:G:J	0						0						0	0	0	0
	A:C:G:J	1						0						0	0	0	0
	B:C:G:J	0						0						0	0	0	0
	A:D:G:J	0						0						0	0	0	0
	B:D:G:J	0						0						0	0	0	1
	C:D:G:J	0						0						0	0	0	0
	A:E:G:J	0						0						0	0	0	0
	B:E:G:J	0						0						0	0	1	0
	C:E:G:J	0						0						1	0	0	0
	D:E:G:J	0						0						0	0	0	0
	A:F:G:J	0						0						0	1	0	0
	B:F:G:J	0						0						1	0	0	0
	C:F:G:J	0						0						0	0	1	0
	D:F:G:J	0						0						0	0	0	0
	E:F:G:J	0						0						0	0	0	0
пπ		•	J	J	J	J	J	J	J	J	-	J	J	0	J	J	J

## A:B:H:J	0	0 0	0 0	0	0	1 0	Ο	Λ	0	0	0	0
## A:C:H:J	0	0 0							0	0	0	0
## B:C:H:J	1	0 0							0	0	0	0
## A:D:H:J	0	0 0							0	0	0	1
## B:D:H:J	0	0 0	0 1	0	0 (0 0	0	0	0	0	0	0
## C:D:H:J	0	0 0	0 0	1	0 (0 0	0	0	0	0	0	0
## A:E:H:J	0	0 0	0 0	0	0 (0 0	0	0	0	0	1	0
## B:E:H:J	0	0 0	1 0	0	0 (0 0	0	0	0	0	0	0
## C:E:H:J	0	0 0	0 0	0	0 (0 0	0	0	0	1	0	0
## D:E:H:J	0	1 0	0 0	0	0 (0 0	0	0	0	0	0	0
## A:F:H:J	0	0 0	0 0	0	0 (0 0	0	0	1	0	0	0
## B:F:H:J	0	0 0	0 0	0	0 (0 0	0	0	0	1	0	0
## C:F:H:J	0	0 0	1 0	0	0 (0 0	0	0	0	0	0	0
## D:F:H:J	0	0 1	0 0	0	0 (0 0	0	0	0	0	0	0
## E:F:H:J	1	0 0	0 0	0	0 (0 0	0	0	0	0	0	0
## A:G:H:J	0	0 0	0 0	0	0 (0 0	0	0	0	0	0	0
## B:G:H:J	0	1 0	0 0	0	0 (0 0	0	0	0	0	0	0
## C:G:H:J	0		0 0						0	0	0	0
## D:G:H:J	0	0 0							0	0	0	0
## E:G:H:J	0	0 0							0	0	0	0
## F:G:H:J	0	0 0							0	0	0	0
## A:B:C:K	1	0 0							0	0	0	0
## A:B:D:K	0	0 0							0	0	0	0
## A:C:D:K	0	0 0							0	0	0	0
## B:C:D:K	0	0 0							0	0	0	0
## A:B:E:K	0	0 0							0	0	0	0
## A:C:E:K	0	0 0							0	1	0	0
## B:C:E:K	0	0 0							1	0	0	0
## A:D:E:K	0		0 0						0	0	0	0
## B:D:E:K ## C:D:E:K	0	0 0	0 0						0	0	0	0
## G:D:E:K ## A:B:F:K	0	0 0							0	0 1	0	0
## A:C:F:K	0		1 0						0	0	0	0
## B:C:F:K	0		0 0						0	0	1	0
## A:D:F:K	0		0 0						0	0	0	0
## B:D:F:K	0		0 0						0	0	0	0
## C:D:F:K	0	0 0							0	0	0	0
## A:E:F:K	1	0 0							0	0	0	0
## B:E:F:K	0	0 0							0	0	0	0
## C:E:F:K	0	0 0							0	0	0	0
## D:E:F:K	0	0 0							0	0	0	0
## A:B:G:K	0	1 0	0 0	0	0 (0 0	0	0	0	0	0	0
## A:C:G:K	0	0 1	0 0	0	0 (0 0	0	0	0	0	0	0
## B:C:G:K	0	0 0	0 0	0	0 (0 0	1	0	0	0	0	0
## A:D:G:K	0	0 0	1 0	0	0 (0 0	0	0	0	0	0	0
## B:D:G:K	0	0 0	0 0	0	0 (0 0	0	0	0	0	1	0
## C:D:G:K	0	0 0	0 0	0	0 (0 0	0	0	1	0	0	0
## A:E:G:K	0	0 0	0 1	0	0 (0 0	0	0	0	0	0	0
## B:E:G:K	0	0 0	0 0	0	0 (0 0	0	0	0	0	0	1
## C:E:G:K	0	0 0	0 0	0	0 (0 0	0	1	0	0	0	0
## D:E:G:K	0	0 0							0	0	0	0
## A:F:G:K	0	0 0							0	0	0	0
## B:F:G:K	0	0 0							0	0	0	0
## C:F:G:K	0	0 0	0 0	0	0 (0 0	0	0	0	0	0	1

## D:F:G:K	0	00000000100 0 0 0)
## E:F:G:K	0)
## A:B:H:K	0		2
## A:C:H:K	0		2
## B:C:H:K	0		2
## A:D:H:K	0		2
## B:D:H:K	0		2
## C:D:H:K	0		2
## A:E:H:K	0		1
## B:E:H:K	0		C
## C:E:H:K	0		2
## D:E:H:K	0		2
## A:F:H:K	0		2
## B:F:H:K	0)
## C:F:H:K	0		2
## D:F:H:K	1)
## E:F:H:K	0)
## A:G:H:K	0)
## B:G:H:K	0)
## C:G:H:K	1)
## D:G:H:K	0)
## E:G:H:K	0)
## F:G:H:K	0)
## A:B:J:K	0)
## A:C:J:K	0)
## B:C:J:K	0)
## A:D:J:K	0)
## B:D:J:K	0		2
## C:D:J:K	0)
## A:E:J:K	0)
## B:E:J:K	0		2
## C:E:J:K	0		2
## D:E:J:K	1		2
## A:F:J:K	0		1
## B:F:J:K	0		2
## C:F:J:K	0		2
## D:F:J:K	0		2
## E:F:J:K	0)
## A:G:J:K	0		2
## B:G:J:K	1		2
## C:G:J:K	0		0
## D:G:J:K	0		2
## E:G:J:K	0		2
## F:G:J:K	0)
## A:H:J:K	1	000000000000000000000000000000000000000	С
## B:H:J:K	0		0
## C:H:J:K	0	0000001000 0 0 0	С
## D:H:J:K	0		0
## E:H:J:K	0)
## F:H:J:K	0		0
## G:H:J:K	0		2
## A:B:C:D:E	0		0
## A:B:C:D:F	0)
## A:B:C:E:F	0		2

##	A:B:D:E:F	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:C:D:E:F	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	B:C:D:E:F	0	0		0								0	0	0	0	0
	A:B:C:D:G	0	0		0								1	0	0	0	0
	A:B:C:E:G	0	0		0								0	1	0	0	0
	A:B:D:E:G	0	1		0								0	0	0	0	0
	A:C:D:E:G	0			0							1	-	0	0	0	0
	B:C:D:E:G	0			1								0	0	0	0	0
	A:B:C:F:G	0			0								0	0	0	1	0
	A:B:D:F:G	0	0		0							1	_	0	0	0	0
	A:C:D:F:G	0	1		0								0	0	0	0	0
	B:C:D:F:G	0	-	_	0	-	-	-	-	-	-	-	0	0	0	0	0
	A:B:E:F:G	0	0		0								0	0	0	0	0
	A:C:E:F:G	0	0		0								0	0	0	0	0
	B:C:E:F:G	0	0		0								0	0	0	0	0
	A:D:E:F:G	0	0		0								1	0	0	0	0
	B:D:E:F:G	0	0		0								0	0	0	0	0
	C:D:E:F:G A:B:C:D:H	0	0		0								0	0	0	0	0
	A:B:C:E:H	0	0		0								0	0	0 1	0	0
	A:B:D:E:H	0	-										0				0
	A:C:D:E:H	0	0		0								0	0	0	0	0
	B:C:D:E:H	0	-		0								0	0	0	0	0
	A:B:C:F:H	0	0		0							1		0	0	0	0
	A:B:D:F:H	0	0		1							-	0	0	0	0	0
	A:C:D:F:H	0	-		0								0	0	0	0	0
	B:C:D:F:H	0	1		0								0	0	0	0	0
			_										0				0
	A:B:E:F:H A:C:E:F:H	1	0		0								0	0	0	0	-
		0	0		0								0	0	0	0	0
	B:C:E:F:H A:D:E:F:H	0	0		0								0	0	0	0	0
	B:D:E:F:H	0	0		0								0	0	0	0	0
	C:D:E:F:H	0	0		0								1	0	0	0	1
	A:B:C:G:H	0	0		1							0	0	0	0	0	0
	A:B:D:G:H	0	0			1						0	0	0	0	0	0
	A:C:D:G:H	0	0		0			0				0	0	0	1	0	0
	B:C:D:G:H	0	0		0							-	0	1	0	0	0
	A:B:E:G:H	0	-		0								-	0	0	0	0
	A:C:E:G:H	0			0									0	0	0	0
	B:C:E:G:H	0			0									0	0	0	0
	A:D:E:G:H	0			0									0	0	0	0
	B:D:E:G:H	0			0									0	0	0	0
	C:D:E:G:H	0			0									0	0	0	0
	A:B:F:G:H	0			0									0	0	0	0
	A:C:F:G:H	0			0									0	0	0	0
	B:C:F:G:H	0			0									0	0	0	1
	A:D:F:G:H	1			0									0	0	0	0
	B:D:F:G:H	0			0									0	0	0	0
	C:D:F:G:H	0			0									0	0	0	0
	A:E:F:G:H	0			1									0	0	0	0
	B:E:F:G:H	0			0									0	0	0	0
	C:E:F:G:H	0			0									0	0	0	0
	D:E:F:G:H	0			0									1	0	0	0
	A:B:C:D:J	0			0									0	0	0	0
πĦ		J	J	U	J	J	1	J	J	J	J	J	J	J	J	U	J

##	A:B:C:E:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:E:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:E:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:E:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:F:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:B:D:F:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:F:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:F:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:B:E:F:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:C:E:F:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:E:F:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:D:E:F:J	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	B:D:E:F:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	C:D:E:F:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:C:G:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:G:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:C:D:G:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:G:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:E:G:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:C:E:G:J	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	B:C:E:G:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:D:E:G:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:D:E:G:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	C:D:E:G:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:B:F:G:J	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:C:F:G:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	B:C:F:G:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:D:F:G:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:D:F:G:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	C:D:F:G:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:E:F:G:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:E:F:G:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:F:G:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	D:E:F:G:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:C:H:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:H:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:C:D:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	B:C:D:H:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:B:E:H:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:C:E:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	B:C:E:H:J	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:D:E:H:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	B:D:E:H:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:E:H:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:B:F:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:C:F:H:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	B:C:F:H:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:D:F:H:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	B:D:F:H:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	C:D:F:H:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:E:F:H:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:E:F:H:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:F:H:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	D:E:F:H:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0

## A.D	B:G:H:J	0	Λ	\circ	Λ	\cap	\circ	0	\circ	\circ	1	\circ	Λ	0	0	0	0
	C:G:H:J	0						0						0	0	0	0
	C:G:H:J	0						0						0	0	0	0
):G:H:J	0						0					1	0	0	0	0
):G:H:J	0						1						0	0	0	0
):G:H:J	0						0						0	0	0	0
## A:E	E:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
## B:E	E:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
## C:E	E:G:H:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
## D:E	E:G:H:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
## A:F	F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
## B:F	7:G:H:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
## C:F	F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
## D:F	F:G:H:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
## E:F	F:G:H:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
## A:E	B:C:D:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
## A:E	B:C:E:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
## A:E	B:D:E:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## A:C	C:D:E:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	C:D:E:K	0	0					0						0	0	0	0
	B:C:F:K	0	0	-	-	-	-	1	-	_	-	-	-	0	0	0	0
	B:D:F:K	0	0					0						0	0	0	0
	D:D:F:K	1	0	-	-	-	-	0	_	-	-	-	-	0	0	0	0
	D:D:F:K	0	0	-	-	-	-	0	-	-	-	-	-	0	0	0	0
	3:E:F:K	0	0	-	-	-	-	0	-	-	_	-	-	0	0	0	0
	C:E:F:K	0	0	_	-	-	-	0	-	-	-	-	-	0	0	0	0
	C:E:F:K	0	•	-	_	-	-	0	-	-	-	-	-	0	0	0	0
):E:F:K	0		0				0						0	0	0	
			-	-											-		0
):E:F:K	0	0					0						0	0	1	0
):E:F:K	0	0					0						1	0	0	0
	3:C:G:K	0	0					0						0	0	0	0
	3:D:G:K	0	0					1						0	0	0	0
	C:D:G:K	0	0					0						0	0	0	0
	C:D:G:K	0	0					0					0	0	0	0	1
	B:E:G:K	0	0	-	-	-	-	0	-	-	-	-	0	0	1	0	0
	C:E:G:K	0	0	0	0			0					0	0	0	0	0
	C:E:G:K	0	0	0				0						0	0	1	0
):E:G:K	0						0						0	0	0	0
):E:G:K	0						0						0	0	0	0
):E:G:K	0						0						0	0	0	0
	3:F:G:K	0						0						0	0	0	0
## A:C	C:F:G:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	C:F:G:K	0	0					0						1	0	0	0
## A:D):F:G:K	0	0					0						0	0	0	0
## B:D):F:G:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## C:D):F:G:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
## A:E	E:F:G:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
## B:E	E:F:G:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
## C:E	E:F:G:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
## D:E	E:F:G:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
## A:E	B:C:H:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
## A:E	B:D:H:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
## A:C	C:D:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
## B:C	C:D:H:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0

## A:E	B:E:H:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
## A:C	C:E:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
## B:C	C:E:H:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
## A:D):E:H:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
## B:D):E:H:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
## C:D):E:H:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
## A:E	B:F:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
## A:C	C:F:H:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
## B:C	C:F:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
## A:D):F:H:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## B:D):F:H:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
## C:D):F:H:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
## A:E	E:F:H:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
## B:E	E:F:H:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
## C:E	E:F:H:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## D:E	E:F:H:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
## A:E	3:G:H:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
## A:C	C:G:H:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## B:C	C:G:H:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
## A:D):G:H:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
## B:D):G:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
):G:H:K	0	0	0				0						0	0	0	0
	E:G:H:K	0	0	0				0					1	0	0	0	0
	E:G:H:K	0	0	0				1					_	0	0	0	0
	E:G:H:K	0	0		0			0						0	0	0	0
	E:G:H:K	1	-					0						0	0	0	0
	F:G:H:K	0						0						0	0	0	1
	F:G:H:K	0						0						0	0	0	0
	G:H:K	0						1						0	0	0	0
	G:H:K	0						0						0	0	0	0
	G:H:K	0	0					0						0	0	0	0
	3:C:J:K	0	0					0						0	0	0	0
	3:D:J:K	0	0					0						0	0	0	1
	:D:J:K	0	0					0					1	0	0	0	0
	C:D:J:K	0	0		0			1					_	0	0	0	0
	3:E:J:K	0	0	-	-			0					0	0	0	1	0
	C:E:J:K	0	0					0					-	1	0	0	0
	C:E:J:K	0	-					0						0	1	0	0
):E:J:K	0						0						0	0	0	0
):E:J:K	0						0						0	0	0	0
):E:J:K	0						0						0	0	0	0
								0									
	B:F:J:K	0						0						1	0	0	0
	C:F:J:K	0												0	0	1	0
	C:F:J:K	0						0						0	0	0	0
):F:J:K	0						0						0	0	0	0
):F:J:K	0						0						0	0	0	0
):F:J:K	0						0						0	0	0	0
	E:F:J:K	0						0						0	0	0	0
	E:F:J:K	1						0						0	0	0	0
	E:F:J:K	0						0						0	0	0	0
	E:F:J:K	0						1						0	0	0	0
	B:G:J:K	0						0						0	0	0	0
	C:G:J:K	0						0						0	0	0	0
## B:C	C:G:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0

##	A:D:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	B:D:G:J:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	C:D:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:E:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	B:E:G:J:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	C:E:G:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	D:E:G:J:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	B:F:G:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	C:F:G:J:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	D:F:G:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	E:F:G:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	A:B:H:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:H:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:H:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:D:H:J:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	B:D:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	C:D:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:E:H:J:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	B:E:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	C:E:H:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	D:E:H:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:F:H:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	B:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	C:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	D:F:H:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	E:F:H:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:G:H:J:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:G:H:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	C:G:H:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	D:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	E:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:B:C:D:E:F	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:C:D:E:G	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:B:C:D:F:G	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	A:B:C:E:F:G	0	0								0			0	0	0	0
	A:B:D:E:F:G	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:C:D:E:F:G	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
	B:C:D:E:F:G	0									0			0	1	0	0
##	A:B:C:D:E:H	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:B:C:D:F:H	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	A:B:C:E:F:H	0									0			0	0	0	0
	A:B:D:E:F:H	0									0			0	0	0	0
	A:C:D:E:F:H	0									0			0	1	0	0
	B:C:D:E:F:H	0									0			1	0	0	0
	A:B:C:D:G:H	0									0			0	0	0	0
	A:B:C:E:G:H	0									0			0	0	0	0
	A:B:D:E:G:H	0	0								0			0	0	0	0
##	A:C:D:E:G:H	0	0								0			0	0	0	0
	B:C:D:E:G:H	0									0			0	0	0	0
	A:B:C:F:G:H	0	0								0			0	1	0	0
	A:B:D:F:G:H	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:F:G:H	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0

##	B:C:D:F:G:H	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:B:E:F:G:H	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:C:E:F:G:H	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:E:F:G:H	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:D:E:F:G:H	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	B:D:E:F:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	C:D:E:F:G:H	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:C:D:E:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:F:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:B:C:E:F:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:E:F:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:C:D:E:F:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:E:F:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:C:D:G:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:B:C:E:G:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:B:D:E:G:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:E:G:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:E:G:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:B:C:F:G:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:F:G:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:F:G:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:F:G:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:E:F:G:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:E:F:G:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:C:E:F:G:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:D:E:F:G:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	B:D:E:F:G:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	C:D:E:F:G:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:B:C:D:H:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:C:E:H:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:B:D:E:H:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:E:H:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	B:C:D:E:H:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:F:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:D:F:H:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:C:D:F:H:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:F:H:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:E:F:H:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:C:E:F:H:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	B:C:E:F:H:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:D:E:F:H:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	B:D:E:F:H:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	C:D:E:F:H:J	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:B:C:G:H:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:B:D:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:C:D:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	B:C:D:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:B:E:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:C:E:G:H:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	B:C:E:G:H:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:D:E:G:H:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	B:D:E:G:H:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	C:D:E:G:H:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0

					_	_	_		_	_							
##	A:C:F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	B:C:F:G:H:J	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:D:F:G:H:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	B:D:F:G:H:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:F:G:H:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:E:F:G:H:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	B:E:F:G:H:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:F:G:H:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:E:F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:B:C:D:E:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:F:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	A:B:C:E:F:K	0	0	_	0	-	-	-	-	-		-	0	0	0	0	0
	A:B:D:E:F:K	0	-	-	0								0	0	0	0	0
	A:C:D:E:F:K	0	0		0								0	0	0	0	0
							_						-				
	B:C:D:E:F:K	0	0		0								0	0	0	0	1
	A:B:C:D:G:K	0	0	•	0	-	-	-	-	-	-	-	0	0	1	0	0
	A:B:C:E:G:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	A:B:D:E:G:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:C:D:E:G:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:E:G:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:B:C:F:G:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:B:D:F:G:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:F:G:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:C:D:F:G:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:B:E:F:G:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:E:F:G:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	B:C:E:F:G:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	A:D:E:F:G:K	0			0								0	0	1	0	0
	B:D:E:F:G:K	0			0								0	1	0	0	0
	C:D:E:F:G:K	0	0		0								0	0	0	1	0
	A:B:C:D:H:K	0	0	-	0	-	-	-	-	-	-	-	0	1	0	0	0
				-	-	-	-	-	-	-	-	-		_			-
	A:B:C:E:H:K	0	0	-	0	-	-	-	-	-	-	-	1	0	0	0	0
	A:B:D:E:H:K	0	0		0					_	0	-	0	0	0	0	0
	A:C:D:E:H:K	0	0	-	0	-	-	-	-	-	_	-	0	0	0	0	0
##	B:C:D:E:H:K	1	0	-	0	-	-	-	-	-	-	-	0	0	0	0	0
##	A:B:C:F:H:K	0	0		0								0	0	0	0	1
	A:B:D:F:H:K	0	0	-	0	-	-	-	-	-	_	-	-	0	0	0	0
##	A:C:D:F:H:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	B:C:D:F:H:K	0			0									0	0	0	0
##	A:B:E:F:H:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:C:E:F:H:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:E:F:H:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:D:E:F:H:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	B:D:E:F:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	C:D:E:F:H:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:G:H:K	0			0									0	0	0	0
	A:B:D:G:H:K	0			0									0	0	0	1
	A:C:D:G:H:K	0			0									0	0	0	0
	B:C:D:G:H:K	0			0									0	0	0	0
	A:B:E:G:H:K	0			0									0	0	1	0
	A:C:E:G:H:K	0			0									1	0	0	0
														0	1	0	
	B:C:E:G:H:K	0			0									-	_	-	0
	A:D:E:G:H:K	0			0									0	0	0	0
##	B:D:E:G:H:K	0	0	1	0	O	O	0	0	0	O	U	U	0	0	0	0

##	C:D:E:G:H:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:F:G:H:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:C:F:G:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	B:C:F:G:H:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:D:F:G:H:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	B:D:F:G:H:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:F:G:H:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:E:F:G:H:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	B:E:F:G:H:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:F:G:H:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	D:E:F:G:H:K	0						1						0	0	0	0
	A:B:C:D:J:K	0						0						0	0	1	0
	A:B:C:E:J:K	0						0						0	0	0	1
	A:B:D:E:J:K	0						0					0	0	0	0	0
		_												-			
	A:C:D:E:J:K	0						0						0	0	0	0
	B:C:D:E:J:K	0						0						0	0	0	0
	A:B:C:F:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:D:F:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:C:D:F:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	B:C:D:F:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:E:F:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:E:F:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	B:C:E:F:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:D:E:F:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	B:D:E:F:J:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	C:D:E:F:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	A:B:C:G:J:K	0	-	-	-	-	-	0	-	-	-	-	0	0	0	0	0
	A:B:D:G:J:K	0						0					1	0	0	0	0
	A:C:D:G:J:K	0						0					0	0	0	0	1
	B:C:D:G:J:K	0						0					0	0	0	0	0
		_											-				-
	A:B:E:G:J:K	0						0					0	1	0	0	0
	A:C:E:G:J:K	0						0					0	0	0	1	0
	B:C:E:G:J:K	0						0					0	0	0	0	0
##	A:D:E:G:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	B:D:E:G:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	C:D:E:G:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	A:B:F:G:J:K	0	0					0						0	0	1	0
##	A:C:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	B:C:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:D:F:G:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:D:F:G:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:F:G:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:E:F:G:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	B:E:F:G:J:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	C:E:F:G:J:K	1						0						0	0	0	0
	D:E:F:G:J:K	0						0						0	0	0	0
	A:B:C:H:J:K	0						0						0	0	0	0
	A:B:D:H:J:K	0						1						0	0	0	0
	A:C:D:H:J:K							0						0	0	0	0
		0												-	-		
	B:C:D:H:J:K	0						0						0	0	0	1
	A:B:E:H:J:K	0						0						0	1	0	0
	A:C:E:H:J:K	0						0						0	0	0	0
	B:C:E:H:J:K	0						0						0	0	1	0
##	A:D:E:H:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0

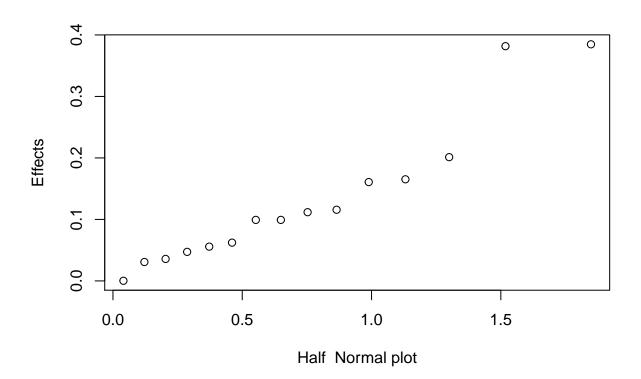
##	B:D:E:H:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	C:D:E:H:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:F:H:J:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:C:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	B:C:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:D:F:H:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:D:F:H:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:F:H:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:E:F:H:J:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:E:F:H:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	C:E:F:H:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	D:E:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:B:G:H:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:G:H:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:G:H:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:D:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	B:D:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	C:D:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:E:G:H:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	B:E:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	C:E:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	D:E:G:H:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:F:G:H:J:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	B:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	C:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	D:F:G:H:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	E:F:G:H:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:E:F:G	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:B:C:D:E:F:H	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:E:G:H	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:F:G:H	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:B:C:E:F:G:H	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:E:F:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:C:D:E:F:G:H	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:E:F:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:C:D:E:F:J	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:B:C:D:E:G:J	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:B:C:D:F:G:J	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:E:F:G:J	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:E:F:G:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:E:F:G:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	B:C:D:E:F:G:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:B:C:D:E:H:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:B:C:D:F:H:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:B:C:E:F:H:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:B:D:E:F:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:C:D:E:F:H:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	B:C:D:E:F:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:B:C:D:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:B:C:E:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:D:E:G:H:J	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:C:D:E:G:H:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:E:G:H:J	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0

##	A:B:D:F:G:H:J	0	1	Λ	Λ	Λ	Λ	Λ	Λ	Λ	0	Λ	Λ	0	0	0	0
	A:C:D:F:G:H:J	0									0			0	0	0	0
	B:C:D:F:G:H:J	0						0					0	0	0	0	0
	A:B:E:F:G:H:J	0	-	-	0	-	-	-	-	-	0	-	0	0	0	0	0
	A:C:E:F:G:H:J	0	0	0							1		0	0	0	0	0
		-															-
	B:C:E:F:G:H:J	1	0	0	-						0		0	0	0	0	0
	A:D:E:F:G:H:J	0	0	-							0		0	0	0	0	1
	B:D:E:F:G:H:J	0	0		0						0		0	0	0	0	0
	C:D:E:F:G:H:J	0									0		0	0	0	0	0
	A:B:C:D:E:F:K	0	0								0		0	0	1	0	0
	A:B:C:D:E:G:K	0									0		0	0	0	0	0
	A:B:C:D:F:G:K	0	0		1						0		0	0	0	0	0
##	A:B:C:E:F:G:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:E:F:G:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:C:D:E:F:G:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	B:C:D:E:F:G:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:C:D:E:H:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:F:H:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:B:C:E:F:H:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:B:D:E:F:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:C:D:E:F:H:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	B:C:D:E:F:H:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:B:C:D:G:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:C:E:G:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:B:D:E:G:H:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	A:C:D:E:G:H:K	0	0								0		0	0	0	0	0
	B:C:D:E:G:H:K	0	0								0		0	0	0	0	0
	A:B:C:F:G:H:K	0	0								0		1	0	0	0	0
	A:B:D:F:G:H:K	0	0								0		0	0	0	0	0
	A:C:D:F:G:H:K	0	0		0						1		0	0	0	0	0
	B:C:D:F:G:H:K	1	0		0			0				0	0	0	0	0	0
	A:B:E:F:G:H:K	0	-		0			0				0	-	0	0	0	0
		-										-	0				-
	A:C:E:F:G:H:K	0	0		0					0	-	1	0	0	0	0	0
	B:C:E:F:G:H:K	0	0		1				0	0	0	0	0	0	0	0	0
	A:D:E:F:G:H:K	0	0		0			-	0	0	0	0	0	0	0	1	0
	B:D:E:F:G:H:K	0	0	0	-	_	-	-	-	0	0	0	0	0	0	0	0
	C:D:E:F:G:H:K	0	0								0		0	0	1	0	0
	A:B:C:D:E:J:K	0									0			0	0	0	0
	A:B:C:D:F:J:K	0									0			0	0	0	0
	A:B:C:E:F:J:K	0									0			0	0	0	0
##	A:B:D:E:F:J:K	0									0			0	0	0	0
##	A:C:D:E:F:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	B:C:D:E:F:J:K	0									0			0	0	0	0
##	A:B:C:D:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:B:C:E:G:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:D:E:G:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:C:D:E:G:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	B:C:D:E:G:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:B:D:F:G:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:C:D:F:G:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	B:C:D:F:G:J:K	0									0			0	0	0	0
	A:B:E:F:G:J:K	0									0			0	0	0	0
	A:C:E:F:G:J:K	0									0			0	0	0	0
		-	_	J	J	J	J	J	J	•	-	J	•	~	•	J	J

##	B:C:E:F:G:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:D:E:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	B:D:E:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	C:D:E:F:G:J:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:B:C:E:H:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:B:D:E:H:J:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	A:C:D:E:H:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:D:E:H:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:B:C:F:H:J:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:B:D:F:H:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:D:F:H:J:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
##	B:C:D:F:H:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:B:E:F:H:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	A:C:E:F:H:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C:E:F:H:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:D:E:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	B:D:E:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	C:D:E:F:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:B:C:G:H:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:G:H:J:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:C:D:G:H:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	B:C:D:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:E:G:H:J:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:C:E:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	B:C:E:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:D:E:G:H:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:D:E:G:H:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:E:G:H:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	A:B:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
##	A:C:F:G:H:J:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	B:C:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	A:D:F:G:H:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
##	B:D:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
##	C:D:F:G:H:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:E:F:G:H:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:E:F:G:H:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	C:E:F:G:H:J:K	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	D:E:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
##	A:B:C:D:E:F:G:H	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
##	A:B:C:D:E:F:G:J	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:E:F:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
##	A:B:C:D:E:G:H:J	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
##	A:B:C:D:F:G:H:J	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
##	A:B:C:E:F:G:H:J	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D:E:F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
##	A:C:D:E:F:G:H:J	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
##	B:C:D:E:F:G:H:J	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C:D:E:F:G:K	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	A:B:C:D:E:F:H:K	0						0						0	0	1	0
##	A:B:C:D:E:G:H:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	A:B:C:D:F:G:H:K	0						0						0	0	0	0
	A:B:C:E:F:G:H:K	0						0						0	0	0	0
	A:B:D:E:F:G:H:K	0						0						0	0	0	0
			,	-	-	-	-				-	-				-	-

#:	# A:C:D:E:F:G:H:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
#:	# B:C:D:E:F:G:H:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
#:	# A:B:C:D:E:F:J:K	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
#:	# A:B:C:D:E:G:J:K	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
#	# A:B:C:D:F:G:J:K	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
#:	# A:B:C:E:F:G:J:K	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
#:	# A:B:D:E:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
#:	# A:C:D:E:F:G:J:K	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
#:	# B:C:D:E:F:G:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
#:	# A:B:C:D:E:H:J:K	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
#	# A:B:C:D:F:H:J:K	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	# A:B:C:E:F:H:J:K	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	# A:B:D:E:F:H:J:K	0						0					0	0	0	0	0
	# A:C:D:E:F:H:J:K	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	# B:C:D:E:F:H:J:K	0						0					1	0	0	0	0
	# A:B:C:D:G:H:J:K	0						0					0	0	0	0	0
	# A:B:C:E:G:H:J:K	0	-	-	-	-	_	0	-	-	-	-	0	0	0	0	0
	# A:B:D:E:G:H:J:K	1						0					0	0	0	0	0
	# A:C:D:E:G:H:J:K	0	-	-	-	-	-	0	_	-	-	-	-	0	0	0	0
	# B:C:D:E:G:H:J:K	0						0						0	0	0	0
	# A:B:C:F:G:H:J:K	0						1						0	0	0	0
	# A:B:D:F:G:H:J:K	0						0						0	0	0	0
	# A:C:D:F:G:H:J:K	1						0						0	0	0	0
	# B:C:D:F:G:H:J:K	0	-	-	-	-	-	0	-	-	_	-	-	0	0	0	0
	# A:B:E:F:G:H:J:K	0						0						0	0	0	0
	# A:C:E:F:G:H:J:K # B:C:E:F:G:H:J:K	0						0						0	0	0	0
	# A:D:E:F:G:H:J:K	0						0					0	0	0	0	0
	# B:D:E:F:G:H:J:K	0						0					0	0	0	1	0
	# C:D:E:F:G:H:J:K	0						0					0	1	0	0	0
	# A:B:C:D:E:F:G:H:J	0						0					1	0	0	0	0
	# A:B:C:D:E:F:G:H:K	0						0					0	1	0	0	0
	# A:B:C:D:E:F:G:J:K	0						0				0	0	0	0	1	0
	# A:B:C:D:E:F:H:J:K	0		0				0				0	0	0	0	0	0
	# A:B:C:D:E:G:H:J:K	0						0				0	0	0	0	0	0
#:		0	0					0				0	0	0	0	0	0
#:	# A:B:C:E:F:G:H:J:K	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
#:	# A:B:D:E:F:G:H:J:K	0	0					1						0	0	0	0
	# A:C:D:E:F:G:H:J:K	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
#:	# B:C:D:E:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
#:	# A:B:C:D:E:F:G:H:J:K	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
#	# A:B	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
#	# A:C	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
#:	# B:C	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
#:	# B:D	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
#:	# C:D	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
#:	# C:E	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
#:	# D:E	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
#:	# B:F	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
#:	# C:F	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	# D:F	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
#:	# E:F	0						0						0	0	0	0
	# A:G	0						0						0	0	0	0
#:	# B:G	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0

```
## C:G
                                     0 1 0 0 0 0 0 0 0 0 0
## D:G
                        0
                                     0 0 0 0 0 0 0 0 0 0
                                                               0
                                                                    1
                                                                        0
                                                                            0
## E:G
                                     0 0 0 0 0 1 0 0 0 0
                        0
## F:G
                        0
                                     0 0 0 0 1 0 0 0 0 0 0
                                                               0
                                                                    0
                                                                        0
                                                                            0
## A:H
                        0
                                       0 1 0 0 0 0 0 0 0 0
                                                               0
## B:H
                        0
                                     0 0 0 0 0 0 0 0 0 1 0
                                                               0
                                                                    0
                                                                            0
## C:H
                        0
                                     1 0 0 0 0 0 0 0 0 0 0
                                                                            0
## D:H
                        0
                                     0 \ 0 \ 0 \ 0 \ 0 \ 0 \ 0 \ 0 \ 0
                                                               1
                                                                    0
                                                                        0
                                                                            0
## E:H
                                     0 0 0 0 0 0 0 0 0 0 1
                                                               0
                                                                    0
                                                                        0
                                                                            0
qqnorm(aov(FTMOD ~ A*B*C*D*E*F*G*H*J*K, hardata), label = TRUE)#K and F
```



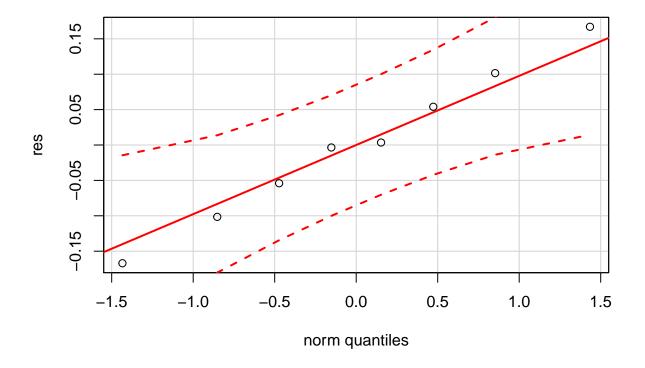
(c) Fit an appropriate model using the factors identified in part (b) above.

```
#refined model
hardata.lm2 <- lm(FTMOD ~ F * K, fraction.hardata); summary(hardata.lm2)</pre>
##
## Call:
## lm(formula = FTMOD ~ F * K, data = fraction.hardata)
##
## Residuals:
##
    0.1670 0.0540 0.0035 0.1015 -0.0540 -0.1670 -0.1015 -0.0035
##
##
## Coefficients:
##
               Estimate Std. Error t value Pr(>|t|)
## (Intercept) 1.22325
                           0.05069 24.130 1.75e-05 ***
```

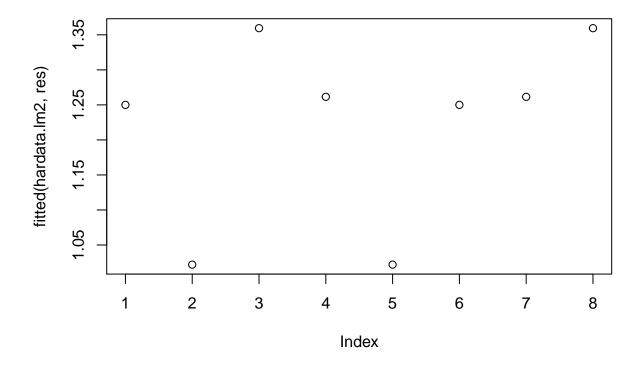
```
## F
               0.08725
                          0.05069
                                    1.721
                                             0.160
## K
               0.08150
                          0.05069
                                             0.183
                                    1.608
## F:K
              -0.03250
                          0.05069 -0.641
                                             0.556
## ---
## Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
##
## Residual standard error: 0.1434 on 4 degrees of freedom
## Multiple R-squared: 0.5983, Adjusted R-squared: 0.297
## F-statistic: 1.986 on 3 and 4 DF, p-value: 0.2584
```

(d) Plot the residuals from this model versus the predicted number of defects. Also, prepare a normal probability plot of the residuals. Comment on the adequacy of these plots.

```
#residual analysis
res <- fraction.hardata$FTMOD - fitted(hardata.lm2)
qqPlot(res)</pre>
```



plot(fitted(hardata.lm2, res))



(e) In part (d) you should have noticed an indication that the variance of the response is not constant. (Considering that the response is a count, you should have expected this.) The previous table also shows a transformation on c, the square root, that is a widely used variance stabilizing transformation for count data. (Refer to the discussion of variance stabilizing transformations in Chapter 3.) Repeat parts (a) through (d) using the transformed response and comment on your results. Specifically, are the residual plots improved?

(f) There is a modification to the square root transformation, proposed by Freeman and Tukey ("Transformations Related to the Angular and the Square Root," Annals of Mathematical Statistics, Vol. 21, 1950, pp. 607-611) that improves its performance. FandT's modification to the square root transformation $\frac{\sqrt{c}+\sqrt{c+1}}{2}$ is Rework parts (a) through (d) using this transformation and comment on the results. (For an interesting discussion and analysis of this experiment, refer to "Analysis of Factorial Experiments with Defects or Defectives as the Response," by S. Bisgaard and H. T. Fuller, Quality Engineering, Vol. 7, 1994-95, pp. 429-443.)