



# Machine #0001

Status: Running

Turn off

## Temperature



Sealing 1 heating	60 °C
Sealing 2 heating	60 °C
Bottom Sealing 1 heating	60 °C
Bottom Sealing 2 heating	60 °C
Heating Delay	60 °C

Edit

## Detection



Paper Suction	630/40
Paper body	230/30
Cup turnover	230/30
Cup onto mold	230/30
Cup falling	230/30

Edit

## Server



Running Speed	42.3m/s
Inching speed	42.3m/s
Oil pump work time	40.0s
Oil pump stop time	60.0s
Bottom feeding delay	30.0s

Edit

## Angle



Cup dropdown	130
Cup output	70/20
Cup turnover	35/10
Cup output delay	5.0
Cup turnover delay	3.0

Edit