

A

B

C

D

E

F

1

2

3

4

5

6

7

8

MATERIAL

-

PLANT AIR SUPPLY
5.5 BAR
80 PSI



FILM CLAMP INFLATE
.7-.8 BAR
10-12 PSI
GREEN
RED



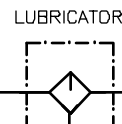
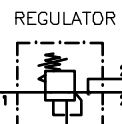
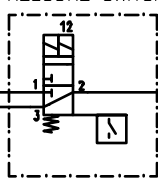
LOW PRESSURE
0 BAR
0 PSI



FILM CLAMP ARM EXTEND
1.4-1.7 BAR
20-24 PSI
GREEN
RED



AUTOMATIC
DUMP AND
SLOW START
VALVE
PRESSURE SWITCH



PALLET
SQUARING
DEVICE
(SHEET-2)

AUTOMATION UNIT

FILM CLAMP OPEN

FILM CLAMP EXTEND

FILM CLAMP RETRACT

CUTTER ASSEMBLY
LOWER

CUTTER ASSEMBLY
RAISE

RVS FLOW
WIPE DOWN
EXTEND

RVS FLOW
WIPE DOWN
RETRACT

A

B

C

D

E

F

