Ahmet Onur TUNALI

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# Educational Qualifications

*1999 -2004* Kocaeli University- Mechanical Engineering ( 2,98 / 4 )

*1994-1999* Çerkezköy Anatolian Technical High School - Machinery Department, Tekirdağ ( 4,53 / 5 – Completed at first place )

# General Qualifications

-Good capability for reporting and improving KPIs (Labor productivity, Energy, Costs , P&L etc.)

-Six Sigma Green Belt

-Capex budgeting

-EFQM knowledge

-GMP , TPM , 5S , HACCP

-Handles the government office issues.

-Key strengths based on 360 degrees feedback report

* + Creates a positive atmosphere through sincerity and optimism ( Emotional maturity )
  + Finds the root and systematic causes for problems ( Seeing big picture )
  + Faced with limited time and resources focused on key task (Process –oriented )
  + Handles potential barriers to achieve a goal (Direction)
  + Provides open communication (Emotional maturity )
  + Ensures the strategic objectives provided by processes and systems(Strategic thinking )
  + Offers ideas in a convincing manner. (Communication Skills)

# Experiences

*2016 Dec –Present* ***International Paper , Olmuksan Gebze Plant***

# Production/Site Manager

# Reporting to : Regional General Manager ( Direct ) – Supply Chain Director ( Func. )

# Budget Responsibility : 48 M TL w/o raw&pack.materials – 144 M TL with raw&pack.materials.

*-*Technical head of Gebze Complex Plant. ( It is also the center operation plant of company )

-Reporting to Regional General Manager directly and Operation Director functionally.

-Overall responsibility of Planning , Production , Maintenance , Warehouse/Logistics.

-Leading all factory functions with approximately 18 white , 220 blue collar employess.

*2015 Sep –2016 Dec* ***International Paper , Olmuksan Çorlu Plant***

# Production/Site Manager

# Reporting to : Regional General Manager ( Direct ) – Supply Chain Director ( Func. )

# Budget Responsibility : 8 M TL w/o raw&pack.materials – 24 M TL with raw&pack.materials.

*-*Technical head of Çorlu Plant.

-Reporting to Regional General Manager directly and Operation Director functionally.

-Overall responsibility of Planning , Production , Maintenance , Warehouse/Logistics.

-Leading all factory functions with approximately 15 white , 100 blue collar employess.

-Ensure Safety & Health and Environmental culture are well deployed in the operation to all the team.

-EHS Standards are applied and checked in daily operations and to strengthen the communication.

-Manage the whole processes for all units to respond for customer needs, and control the operation efficiency through KPIs Management with Gap analysis.

-Create the sustainable operation reporting system to general manager.

-Commit and Deliver OEE results, production targets,

-Develop a Maintenance Preventive System and deploy it through Maintenance Team and Operators to get the highest efficiency.

*2014 Nov –2015 Sep* ***Hobby Cosmetics , A Dabur Enterprise Çorlu Plant***

# Plant&Production Director

# Reporting to : Turkey CEO ( Direct ) – International Supply Chain Director ( Func. )

# Budget Responsibility : 12 M TL w/o raw&pack.materials – 60 M TL with raw&pack.materials.

-Technical head of Çorlu Plant and also releated Turkey techinical operations.

-Reporting to Turkey CEO directly and EMEA Supply Chain Director functionally.

-Overall responsibility of Production, Maintenance , Planning ,Pet/PE Injection, Blowing , Warehouse/Logistics.

-Managing approximately 300 people includes white and blue collars.

-Monitoring the maintenance plans and budgets.

-Preparing long term plans and capex/opex budgets.

-Leading the 5S approaches.

*2009 July – 2014 Nov* ***Coca-Cola İçecek A.Ş. Köyceğiz Plant***

# Production Manager

# Reporting to : Regional Operation Manager

# Budget Responsibility : 8 M TL w/o raw&pack.materials – 32 M TL with raw&pack.materials.

-Technical head of Köyceğiz Plant.

-Reporting to regional operation manager who is responsible for two plants.

-Leading Production, Maintenance , Quality Assurance, Pet Blowing,Warehouse/Logistics.

-Substituting of Operation ( Plant ) Manager

-Managing approximately 100 people includes white and blue collars.

-EFQM implementation.

-Monitoring the maintenance plans and budgets.

-Preparing long term plans and capex/opex budgets.

-Leading the 5S/6S approaches.

-Leading the constructions and the new line investments.

-Leading the six sigma ( operational excellence ) projects. Energy saving , water usage ratio , customer satisfactions , safety culture implementation.

-Managing the releationships with govermental autorities releated with rental water sources.

*2006 Mar. – 2009 June* ***Coca-Cola İçecek A.Ş. Bursa Plant***

# Production Engineer

# Reporting to : Plant Operation Manager

# Budget Responsibility : N/A

-Overall responsibility for 3 production lines, pet blowing machines and utilities.

-Planning and executing maintenance activities for releated lines

-Cooperation with planning department in order to make production plan.

-Following up and improving raw and packing material yield.

-Following up spare parts inventory and ensuring critical spare parts are in warehouse

-Preparing Capex–Opex budgets for production department

-Leading foreman and line workers.

*2004 Dec. - 2005 Agu.* ***Türk Pirelli Çelikord A.Ş. İzmit Plant***

# Maintenance Engineer

# Reporting to : Maintenance Supervisor

# Budget Responsibility : N/A

-Drive and manage maintenance activities

-Lead and coach the mechanical maintenance team,

-Give engineering support to team for unplanned breakdowns.

-Lead the subcontractor working in Plant to complete with safe conditions.

-Manage the spare parts request with SAP

-Train expat workers.

-Preparing the training documents for new workers and also make this trainings.

-Preparing conversion documents.

*2003 Nov. - 2004 Dec.* ***Türk Pirelli Çelikord A.Ş. İzmit Plant***

# Quality Engineer

# Reporting to : Quality Supervisor

# Budget Responsibility : N/A

-Preparing the specifications.

-Followed producing from sampling to finishing , also prototypes.

-Using and controlling quality management tools (ISO 9001, 14001,OHSAS 18001);

-Establishing Histograms, Pareto, Control charts and flow charts according to manufacturing and quality environment.

-Daily quality checks.

-Controlling quality data and documentation;

-Managing quality assurance development and follow up.

-Preparing new product documentation. Preparing the specifications ·

-Followed producing from sampling to finishing , also prototypes

# Key Achievements

***Date Item Plant***

|  |  |  |
| --- | --- | --- |
| *2016* | Manufacturing Excellence Implementation | IP Çorlu&Gebze |
| *2015&2016* | 5S Implementation | IP Çorlu |
| *2014&2015* | 5S Implementation | Dabur Çorlu |
| *2014&2015* | Sustainable KPI reporting system | Dabur Çorlu |
| *2013&2014* | Best Energy User Plant at CCI System | CCI Köyceğiz |
| *2013* | EFQM 5 Star Recognition | CCI Köyceğiz |
| *2011* | Fastest line start-up at CCI System | CCI Köyceğiz |
| *2009* | Plant Acquisition & Start-up | CCI Köyceğiz |
| *2007-2008* | First natural source water project at CCI System | CCI Bursa |

***Six Sigma Projects***

***-Loading time and vehicle waiting duration decreasing*** *25% saving Loading* & w*aiting time decreasing from 78 minutes to 59 minutes.*

-***Finished good stock improving*** *37% saving From 350k$ to 220k $*

***-Customer satisfaction project*** *3% improving Distributor visits , phone calls and surveys*

***-Raw Material DSI stock ratio decreasing*** *31% saving From 13 days to 9 days*

***-LPG Usage Improving*** *15% saving*

*13k $ saving*

# -Direct shipment ratio increasing

*The project scope which was as a 6sigma project was decreasing the indirect shipment between plants. The project was started as DMAIC but the existing situation of process was not enough.*

*As the result of this situation, project was finished as DMADV project.*