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# GLASSES, WINDOW SYSTEM & MIRRORS

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# **PRECAUTIONS**

PRECAUTIONS PFP:00001

# Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions

- When removing or disassembling any part, be careful not to damage or deform it. Protect parts, which
  may get in the way with cloth.
- When removing parts with a screwdriver or other tool, protect parts by wrapping them with vinyl or tape.
- Keep removed parts protected with cloth.
- If a clip is deformed or damaged, replace it.
- If an unreusable part is removed, replace it with a new one.
- Tighten bolts and nuts firmly to the specified torque.
- After re-assembly has been completed, make sure each part functions correctly.
- Remove stains in the following way.

Water-soluble stains:

Dip a soft cloth in warm water, and then squeeze it tightly. After wiping the stain, wipe with a soft dry cloth. Oil stain:

Dissolve a synthetic detergent in warm water (density of 2 to 3% or less), dip the cloth, then clean off the stain with the cloth. Next, dip the cloth in fresh water and squeeze it tightly. Then clean off the detergent completely. Then wipe the area with a soft dry cloth.

Do not use any organic solvent, such as thinner or benzine.

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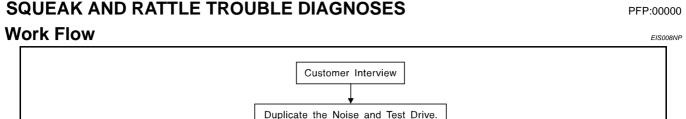
# **PREPARATION**

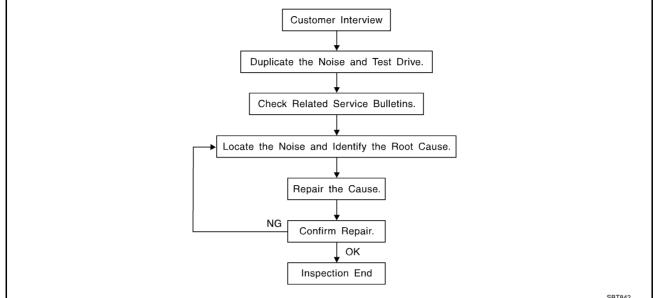
# PREPARATION PFP:00002

# **Commercial Service Tools**

EIS008NO

Tool name		Description
Engine ear	SIIA0995E	Location the noise





# **CUSTOMER INTERVIEW**

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to GW-9, "Diagnostic Worksheet". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- Squeak —(Like tennis shoes on a clean floor) Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces=higher pitch noise/softer surfaces=lower pitch noises/edge to surface=chirping
- Creak—(Like walking on an old wooden floor) Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle) Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door) Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand) Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise) Thump characteristics include softer knock/dead sound often drought on by activity.
- Buzz—(Like a bumble bee) Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

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# **DUPLICATE THE NOISE AND TEST DRIVE**

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- 4) Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

#### CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

#### LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Engine Ear or mechanics stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
- removing the components in the area that you suspect the noise is coming from.
   Do not use too much force when removing clips and fasteners, otherwise clips and fastener can be broken or lost during the repair, resulting in the creation of new noise.
- tapping or pushing/pulling the component that you suspect is causing the noise.
   Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily.
- feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the noise.
- placing a piece of paper between components that you suspect are causing the noise.
- looking for loose components and contact marks.
   Refer to GW-7, "Generic Squeak and Rattle Troubleshooting".

# REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape are available through your authorized Nissan Parts Department.

#### CAUTION

Do not use excessive force as many components are constructed of plastic and may be damaged.

Always check with the Parts Department for the latest parts information.

Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005:  $100 \times 135$  mm (3.94  $\times$  5.31 in)/76884-71L01:  $60 \times 85$  mm (2.36  $\times$  3.35 in)/76884-71L02:  $15 \times 25$  mm (0.59  $\times$  0.98 in)

**INSULATOR (Foam blocks)** 

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick,  $50 \times 50$  mm (1.97  $\times$  1.97 in)/73982-50Y00: 10 mm (0.39 in) think,

 $50 \times 50$  mm (1.97  $\times$  1.97 in) INSULATOR (Light foam block)

80845-71L00: 30 mm (1.18 in) thick,  $30 \times 50$  mm (1.18  $\times$  1.97 in)

#### **FELT CLOTHTAPE**

Used to insulate where movement does not occur. Ideal for instrument panel applications.

68370-4B000:  $15 \times 25$  mm (0.59  $\times$  0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll

The following materials, not available through NISSAN Parts Department, can also be used to repair squeaks and rattles.

**UHMW(TEFLON) TAPE** 

Insulates where slight movement is present. Ideal for instrument panel applications.

SILICONE GREASE

Used in of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

SILICONE SPRAY

Use when grease cannot be applied.

**DUCT TAPE** 

Use to eliminate movement.

# **CONFIRM THE REPAIR**

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

# Generic Squeak and Rattle Troubleshooting

Refer to Table of Contents for specific component removal and installation information.

# **INSTRUMENT PANEL**

Most incidents are caused by contact and movement between:

- 1. Cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicon spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

#### **CAUTION:**

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

# **CENTER CONSOLE**

Components to pay attention to include:

- 1. Shifter assembly cover to finisher
- A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

# **DOORS**

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks to repair the noise.

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# **TRUNK**

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

- 1. Trunk lid dumpers out of adjustment
- 2. Trunk lid striker out of adjustment
- 3. Trunk lid torsion bars knocking together
- 4. A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

# SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- 1. Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- Sunvisor shaft shaking in the holder
- 3. Front or rear windshield touching headlining and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

#### SEATS

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

- 1. Headrest rods and holder
- 2. A squeak between the seat pad cushion and frame
- 3. Rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

# **UNDERHOOD**

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component mounted to the engine wall
- 2. Components that pass through the engine wall
- 3. Engine wall mounts and connectors
- 4. Loose radiator mounting pins
- 5. Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noise can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting securing, or insulating the component causing the noise.

# **Diagnostic Worksheet**

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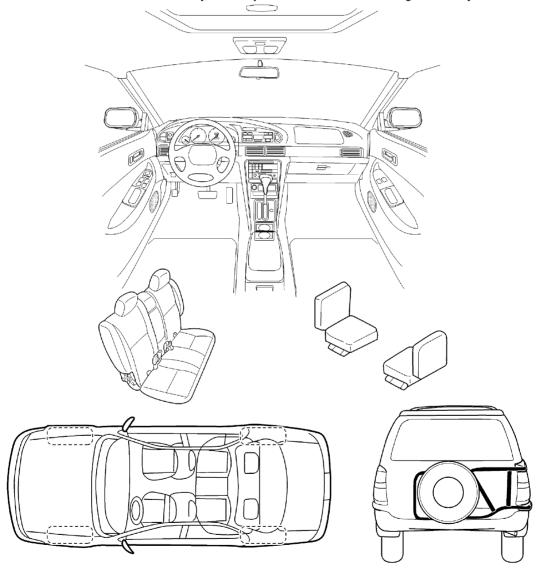
# **SQUEAK & RATTLE DIAGNOSTIC WORKSHEET**

Dear Nissan Customer:

We are concerned about your satisfaction with your Nissan vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Nissan right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

# WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to the back of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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	SQUEAK & RATTLE DIAGNOSTIC WORKSHEET- page 2							
Bri	Briefly describe the location where the noise occurs:							
— II.	WHEN DOES IT OCCU	JR? (chec	k the box	es that a	pply)			
□ 1 □ 0	nytime st time in the morning only when it is cold outside only when it is hot outside		☐ after si☐ when it☐ dry or c☐ other:	is raining lusty cond	j or wet ditions			
III.	WHEN DRIVING:		IV.	WHATT	YPE OI	F NOISE?		
□ through driveways □ over rough roads □ over speed bumps □ only at about mph □ on acceleration □ on turns: left, right or either (circle) □ with passengers or cargo □ after driving miles or minutes □ squeak (like tennis shoes on a clean creak (like walking on an old wooder creak (like shaking a baby rattle) □ knock (like a knock on a door) □ tick (like a clock second hand) □ thump (heavy, muffled knock noise) □ buzz (like a bumble bee)					on an old wooden floor) a baby rattle) on a door) cond hand) led knock noise)			
	BE COMPLETED BY DEA	ALERSHI	P PERSO	NNEL				
				YES	<u>NO</u>	Initials of person performing		
- N - N	nicle test driven with custom loise verified on test drive loise source located and re ollow up test drive performe	paired	rm repair	0	000			
VIN	l:	_ Custo	mer Name	e:				
W.C	D. #:	_ Date:						

This form must be attached to Work Order

SBT844

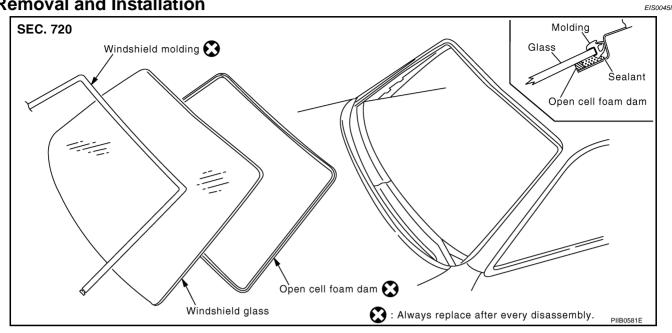
# WINDSHIELD GLASS AND MOLDING

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# Removal and Installation

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# **REMOVAL**

- 1. Remove the front pillar garnish and headlining. Refer to EI-35, "BODY SIDE TRIM" and EI-39, "HEAD-LINING".
- 2. Remove the body side welt on the front pillar.
- 3. Remove the cowl top cover. Refer to El-20, "COWL TOP".
- Apply a protective tape around the windshield glass to protect the painted surface from damage.

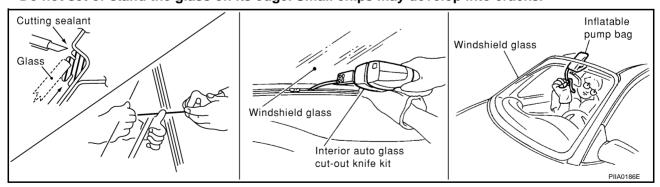
After removing moldings, remove glass using piano wire or power cutting tool and an inflatable pump bag.

If a windshield glass is to be reused, mark the body and the glass with mating marks.

#### **WARNING:**

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

- When a windshield glass is to be reused, do not use a cutting knife or power cutting tool.
- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.



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# WINDSHIELD GLASS AND MOLDING

# **INSTALLATION**

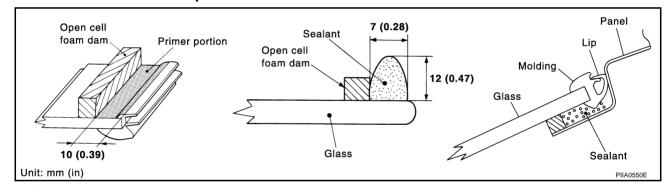
- Use a genuine Nissan Urethane Adhesive Kit or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely so that it is in position and leaves no gap.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

#### **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the windshield in case of an accident.

#### **CAUTION:**

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidities. The curing time will increase under lower temperatures and lower humidities.



# **Repairing Water Leaks**

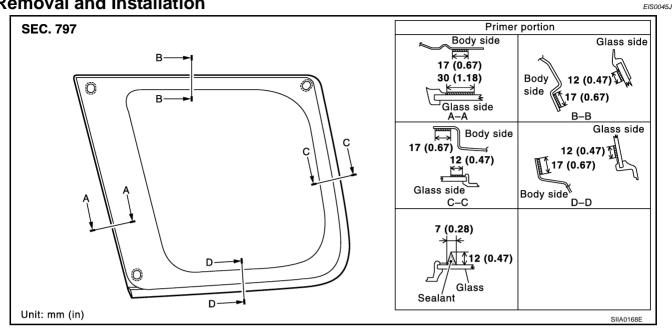
Leaks can be repaired without removing and reinstalling glass.

If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the windshield area while pushing glass outward.

To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.

# Removal and Installation

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# **REMOVAL**

- 1. Remove luggage side lower finisher and rear pillar finisher. Refer to EI-35, "BODY SIDE TRIM".
- Apply protective tape on body panels around side window glass to protect painted surfaces from damage.
- Remove glass using piano wire or power cutting tool and an inflatable pump bag.
- If a side window glass is to be reused, mark the body and the glass with mating marks.



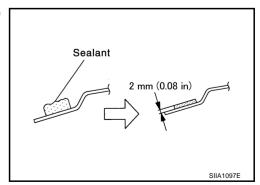
When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

#### **CAUTION:**

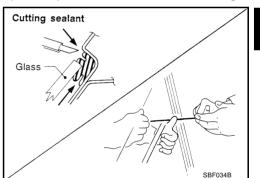
- When a side window is to be reused, do not use a cutting knife or power cutting tool.
- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.

# **INSTALLATION**

With a knife, scrape off remaining adhesive left around on the side of vehicle body to as thin and flat as 2 mm (0.08 in).



- Use a genuine Nissan Urethane Adhesive Kit or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely so that it is in position and leaves no gap.



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# SIDE WINDOW GLASS

• Inform the customer that the vehicle should remain stationary unit the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

#### **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the Kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled, if affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the side window in case of an accident.

#### CAUTION:

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- They vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidities. The curing time will increase under lower temperatures and lower humidities.

#### REPAIRING WATER LEAKS

Leaks can be repaired without removing and reinstalling glass.

If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the side window area while pushing glass outward.

To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.

# **BACK DOOR WINDOW GLASS**

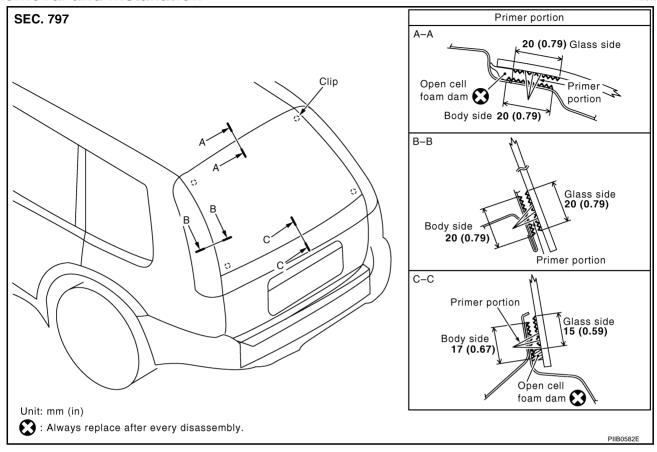
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# **Removal and Installation**

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# **REMOVAL**

1. Remove rear wiper arm. Refer to WW-16, "Removal and Installation for Rear Wiper Arms".

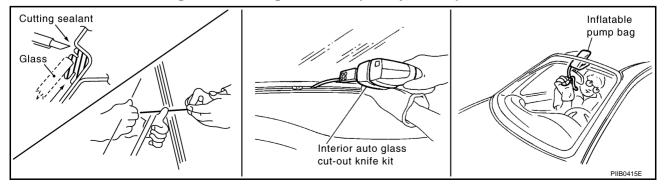
- 2. Remove rear washer nozzle. Refer to WW-18, "Removal and Installation for Rear Washer Nozzle".
- Remove rear defogger connectors.
- 4. Apply a protective tape around the back door window glass to prevent the paint surface from being damaged.
- 5. Cut adhesive using piano wire or power cutting tool and an inflatable pump bag.

#### WARNING:

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

#### CAUTION:

- When a windshield glass is to be reused, do not use a cutting knife or power cutting tool.
- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.



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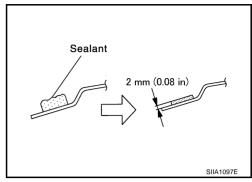
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# **BACK DOOR WINDOW GLASS**

# **INSTALLATION**

- With a knife, scrape off remaining adhesive left around on the side of vehicle body to as thin and flat as 2 mm (0.08 in).
- Use a genuine Insane Urethane Adhesive Kit or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This
  will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.



# **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the back door window in case of an accident.

#### **CAUTION:**

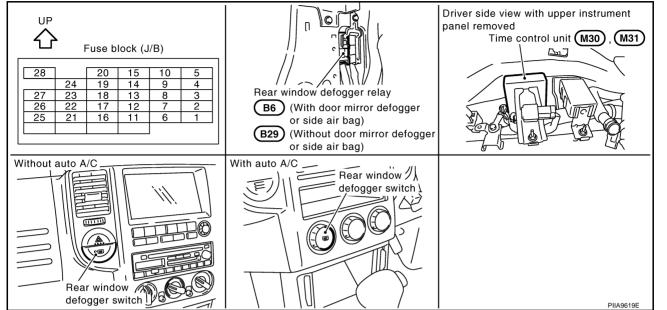
- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidity. The curing time will increase under lower temperatures and lower humidities.

PFP:25350

# **Component Parts and Harness Connector Location**

EIS0045L

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# **System Description / LHD Models**

IS0045M

The rear window defogger system is controlled by time control unit. The rear window defogger operates only for approximately 15 minutes.

Power is supplied at all times

- through 20A fuse (No.25, located in the fuse and fusible link box) and
- to rear window defogger relay terminal 3 (with door mirror defogger or side air bag) or
- to rear window defogger relay terminal 5 (without door mirror defogger or side air bag).
- through 10A fuse [No.27, located in the fuse block (J/B)]
- to rear window defogger relay terminal 6 (with door mirror defogger).
- through 10A fuse [No.28, located in the fuse block (J/B)]
- to time control unit terminal 1.

With the ignition switch in the ON or START position, power is supplied

- through 10A fuse [No.5, located in the fuse block (J/B)]
- to rear window defogger relay terminal 1 and
- to time control unit terminal 17.

# Ground is supplied

- to rear window defogger switch terminals 2 and 4 (without auto A/C) or
- to A/C auto amp. Terminal 3 (with auto A/C)
- through body ground M27 and M70.

When the rear window defogger switch is turned ON, ground is supplied

- to time control unit terminal 35
- through rear window defogger switch terminal 1 (without auto A/C) or
- through A/C auto amp, terminal 22 (with auto A/C).

Terminal 27 of the time control unit then supplies ground to the rear window defogger relay terminal 2. With power and ground supplied, the rear window defogger relay is energized. Power is supplied

- through rear window defogger relay terminals 5 and 7 (with door mirror defogger or side air bag)
- through rear window defogger relay terminal 3 (without door mirror defogger or side air bag)
- to the rear window defogger and door mirror defogger (with door mirror defogger).

The rear window defogger and door mirror defogger has an independent ground.

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With power and ground supplied, the rear window defogger and door mirror defogger filaments heat and defog the rear window and door mirror.

When the system is activated, the rear window defogger indicator illuminates in the rear window defogger switch.

Power is supplied

- through rear window defogger relay terminal 3 (without door mirror defogger or side air bag) or
- through rear window defogger relay terminal 5 (with door mirror defogger or side air bag)
- to rear window defogger switch terminal 3 (without auto A/C) or
- to A/C auto amp, terminal 23 (with auto A/C).

# **System Description / RHD Models**

EIS00807

The rear window defogger system is controlled by time control unit. The rear window defogger operates only for approximately 15 minutes.

Power is supplied at all times

- through 20A fuse (No.25, located in the fuse and fusible link box) and
- to rear window defogger relay terminal 3 (with side air bag) or
- to rear window defogger relay terminal 5 (without side air bag).

With the ignition switch in the ON or START position, power is supplied

- through 10A fuse [No.5, located in the fuse block (J/B)]
- to rear window defogger relay terminal 1 and
- to time control unit terminal 17.

# Ground is supplied

- to rear window defogger switch terminals 2 and 4 (without auto A/C) or
- to A/C auto amp. Terminal 3 (with auto A/C)
- through body ground M27 and M70.

When the rear window defogger switch is turned ON, ground is supplied

- to time control unit terminal 35
- through rear window defogger switch terminal 1 (without auto A/C) or
- through A/C auto amp, terminal 22 (with auto A/C).

Terminal 27 of the time control unit then supplies ground to the rear window defogger relay terminal 2. With power and ground supplied, the rear window defogger relay is energized.

Power is supplied

- through rear window defogger terminal 3 (without side air bag) or
- through rear window defogger terminal 5 (with side air bag)
- to the rear window defogger.

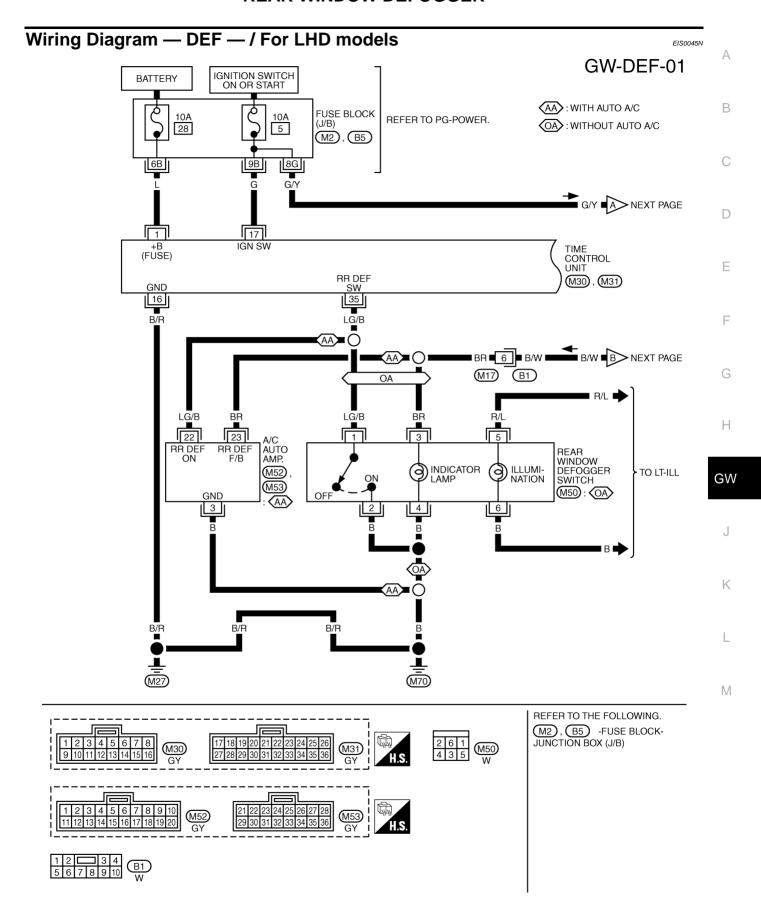
The rear window defogger and door mirror defogger has an independent ground.

With power and ground supplied, the rear window defogger and door mirror defogger filaments heat and defog the rear window and door mirror.

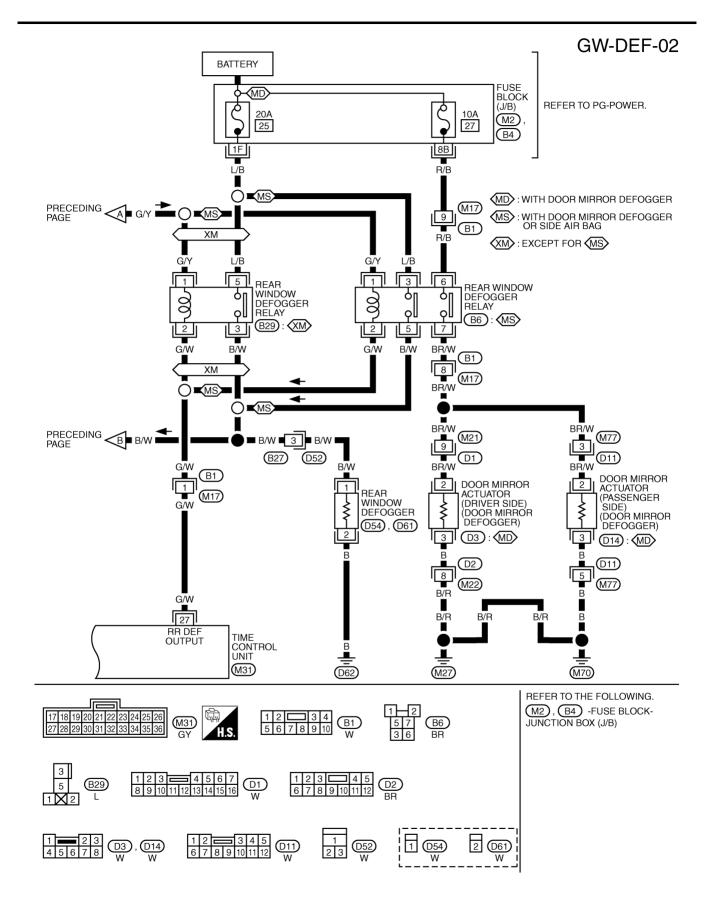
When the system is activated, the rear window defogger indicator illuminates in the rear window defogger switch.

Power is supplied

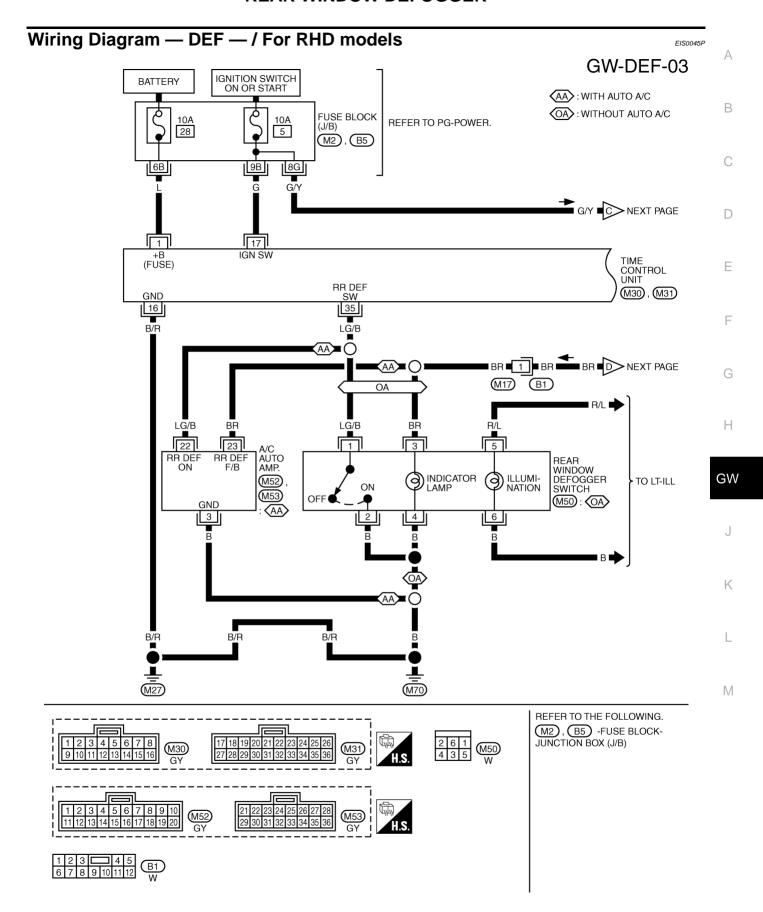
- through rear window defogger relay terminal 3 (without side air bag) or
- through rear window defogger relay terminal 5 (with side air bag)
- to rear window defogger switch terminal 3 (without auto A/C) or
- to A/C auto amp, terminal 23 (with auto A/C).



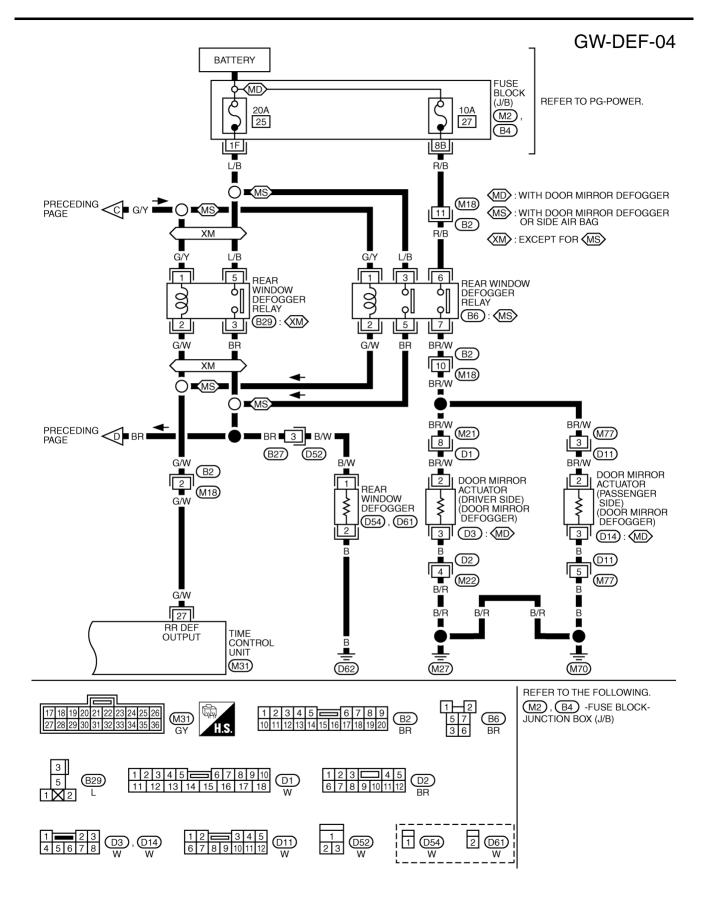
TIWA0444E



TIWA0445E



TIWA0446E



TIWA0447E

erminal	s and F	Reference Value for Time C	ontrol Unit (I	RHD mod	els) E
TERMINAL	WIRE COLOR	ITEM	CONDI	TION	VOLTAGE (V) (Approx.)
1	L	Power source (Fuse)	_		Battery voltage
16	В	Ground	_		0
17	G	Ignition switch ON	Ignition switch positoin (ON or START)		Battery voltage
27	G/W	Dogg window defender voley control simple	Rear window	: ON	0
27	G/VV	Rear window defogger relay control signal	defogger switch	: OFF	Battery voltage
35	35 LG/B Rear window defogger switch signal	Rear window	: ON	0	
33	LG/D	Rear window defogger switch signal	defogger switch	: OFF	Battery voltage

# **Trouble Diagnoses**

EIS0045T

Check that other systems using the signal of the following systems operate normally.

# LHD Models

Symptom	Diagnoses / Service procedure	Refer to page
	Rear window defogger relay power supply check 1	<u>GW-24</u>
Rear window defogger does not operate.  (without door mirror defogger or side air back)	Time control unit power supply and ground check	<u>GW-25</u>
(minoat assi minor aslegger of slas all sasity	3. Rear window defogger switch circuit check	<u>GW-26</u>
Rear window defogger and door mirror defogger	Rear window defogger relay power supply check 2	<u>GW-28</u>
does not operate.	Time control unit power supply and ground check	<u>GW-25</u>
(with door mirror defogger)	Rear window defogger switch circuit check	<u>GW-26</u>
Rear window defogger does not operate. (with door mirror defogger)	Rear window defogger circuit check	<u>GW-26</u>
Door mirror defogger does not operate. (with door mirror defogger)	Door mirror defogger circuit check	<u>GW-32</u>
	Rear window defogger relay power supply check 2	<u>GW-28</u>
Rear window defogger does not operate. (with side air bag)	Time control unit power supply and ground check	<u>GW-25</u>
(min 5.55 dii 53g)	Rear window defogger switch circuit check	<u>GW-26</u>
Rear window defogger switch does not light, but rear window defogger operates. (without door mirror defogger or)	Rear window defogger indicator lamp circuit check 1	<u>GW-34</u>
Rear window defogger switch does not light, but rear window defogger operates. (with side air back)	Rear window defogger indicator lamp circuit check 2	<u>GW-36</u>

# **RHD Models**

Symptom	Diagnoses / Service procedure	Refer to page
	Rear window defogger relay power supply check 1	<u>GW-24</u>
Rear window defogger does not operate.  (without door side air back)	2. Time control unit power supply and ground check	<u>GW-25</u>
(mineat assi sias an sasily	3. Rear window defogger switch circuit check	<u>GW-26</u>
	Rear window defogger relay power supply check 2	<u>GW-28</u>
Rear window defogger does not operate. (with side air bag)	2. Time control unit power supply and ground check	<u>GW-25</u>
	Rear window defogger switch circuit check	<u>GW-26</u>
Rear window defogger switch does not light, but rear window defogger operates. (without side air back)	Rear window defogger indicator lamp circuit check 1	<u>GW-34</u>
Rear window defogger switch does not light, but rear window defogger operates. (with side air back)	Rear window defogger indicator lamp circuit check 2	<u>GW-36</u>

**GW-23** 

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# **Rear Window Defogger Relay Power Supply Check 1**

1. CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 20A fuse [No. 25, located in fuse block (J/B)]

#### NOTE:

Refer to GW-17, "Component Parts and Harness Connector Location"

# OK or NG

OK >> GO TO 2.

NG >> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to <a href="PG-2">PG-2</a>, "POWER SUPPLY ROUTING"

# 2. CHECK REAR WINDOW DEFOGGER RELAY POWER SUPPLY CIRCUIT

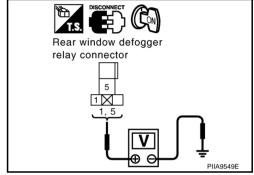
- 1. Turn ignition switch OFF.
- 2. Remove rear window defogger relay.
- 3. Turn ignition switch ON.
- 4. Check voltage between rear window defogger relay harness connector B29 terminal 1, 5 and ground.

1 (G/Y) - Ground : Battery voltage 5 (L/B) - Ground : Battery voltage

# OK or NG

OK >> GO TO 3.

NG >> Repair or replace harness between fuse block (J/B) and rear window defogger relay.



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# 3. CHECK REAR WINDOW DEFOGGER RELAY

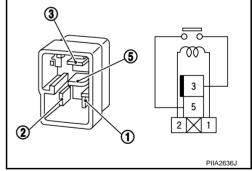
Check continuity between rear window defogger relay terminal 3 and 5.

Terr	ninal	Condition Continuity	
3	5	12V direct current supply between terminal 1 and 2	Yes
		Not current supply	No

# OK or NG

OK >> GO TO 4.

NG >> Replace rear window defogger relay



# 4. CHECK REAR WINDOW DEFOGGER RELAY GROUND CIRCUIT

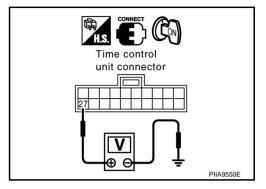
- 1. Turn ignition switch OFF.
- 2. Installation rear window defogger relay.
- 3. Turn ignition switch ON.
- Check voltage between time control unit connector M31 terminal 27 and ground.

27 (G/W) - Ground : Battery voltage

# OK or NG

OK >> Rear window defogger relay power supply is OK.

NG >> GO TO 5.



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# 5. CHECK HARNESS CONTINUITY

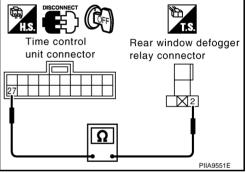
- 1. Turn ignition switch OFF.
- Disconnect time control unit connector and rear window defogger relay.
- Check continuity between time control unit connector M31 terminal 27 and rear window defogger relay connector B29 terminal

27 (G/W) - 2 (G/W) : Continuity should exist.

# OK or NG

OK >> Rear window defogger relay power supply is OK.

NG >> Repair or replace harness between time control unit and rear window defogger relay.



# **Time Control Unit Power Supply and Ground Check**

CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 10A fuse [No. 28, located in fuse block (J/B)]

# NOTE:

Refer to GW-17, "Component Parts and Harness Connector Location"

# OK or NG

OK >> GO TO 2. NG

>> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to PG-2, "POWER SUPPLY ROUTING"

**GW-25** 

# 2. CHECK POWER SUPPLY CIRCUIT

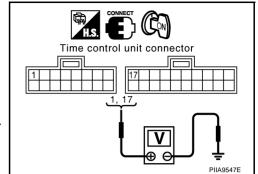
- Turn ignition switch ON. 1.
- 2. Check voltage between time control unit connector M30, M31 terminal 1, 17 and ground.

: Battery voltage 1 (L) - Ground 17 (G) - Ground : Battery voltage

# OK or NG

OK >> GO TO 3.

NG >> Check time control unit power supply circuit for open or



# 3. CHECK GROUND CIRCUIT

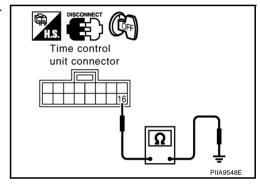
- 1. Turn ignition switch OFF.
- 2. Disconnect time control unit connector.
- 3. Check continuity between time control unit connector M30 terminal 16 and ground.

16 (B/R) - Ground : Continuity should exist

# OK or NG

OK >> Power supply and ground circuit is OK. NG

>> Check time control unit ground circuit for open or short.



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# **Rear Window Defogger Switch Circuit Check**

# 1. CHECK REAR WINDOW DEFOGGER SWITCH OPERATION

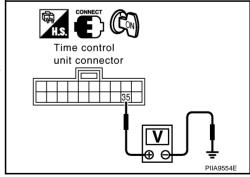
- Turn ignition switch ON.
- Check voltage between time control unit connector and ground.

Connector	Terminal (Wire color)		Condition		Voltage (V)
Connector	(+)	(-)	Condition		(Approx.)
M31	M31 35 (LG/B) Ground Rear window	:ON	0		
IVIOT	33 (LG/B)	Ground	defogger switch	:OFF	Battery voltage

# OK or NG

OK >> Rear window defogger switch is OK.

NG >> GO TO 2.



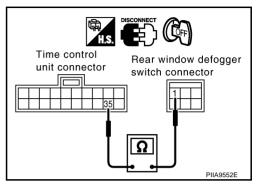
# $\overline{2}$ . Check rear window defoger switch circuit

- Turn ignition switch OFF. 1.
- 2. Disconnect time control unit and rear window defogger switch (without auto A/C) or A/C auto amp, (with auto A/C) connector.
- (Without auto A/C)

Check continuity between time control unit connector M31 terminal 35 and rear window defogger switch connector M50 terminal 1.

35 (LG/B) - 1 (LG/B)

: Continuity should exist.



# (With auto A/C)

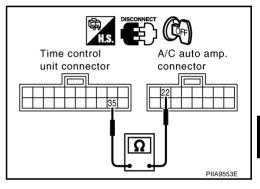
Check continuity between time control unit connector M31 terminal 35 and A/C auto amp, connector M53 terminal 22.

35 (LG/B) - 22 (LG/B)

: Continuity should exist.

OK >> GO TO 3. NG

>> Repair or replace harness between time control unit and rear window defogger relay (without auto A/C) or A/C auto amp, (with auto A/C).



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# 3. CHECK TIME CONTROL UNIT OUTPUT SIGNAL

- 1. Connect time control unit connector.
- Turn ignition switch ON. 2.
- Check voltage between time control unit connector M31 terminal 35 and ground.

35 (LG/B) - Ground : Battery voltage

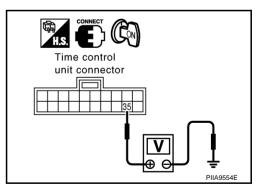
# OK or NG

OK

>> • GO TO 4.(without auto A/C)

• Check A/C auto amp.(with auto A/C). Refer to ATC-34

NG >> Replace time control unit.



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# 4. CHECK REAR WINDOW DEFOGGER SWITCH

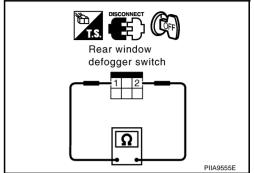
Rear window defogger switch operate, check continuity between rear window defogger switch connector M50 terminal 1 and 2

Connector	Term	ninal	Condition	Continuity
M50 1 2	2	Rear window: ON	Yes	
IVIO	1 2	Defogger switch: OFF	No	

# OK or NG

OK >> GO TO 5

NG >> Replace rear window defogger switch.



# 5. CHECK REAR WINDOW DEFOGGER SWITCH GROUND

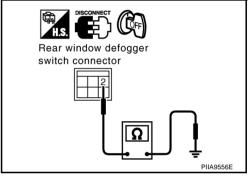
Check continuity between rear window defogger switch connector M50 terminal 2 and ground.

> 2 (B) - Ground : Continuity should exist.

# OK or NG

OK >> Check the condition of the harness and the connector. NG

>> Repair or replace harness between rear window defogger switch and ground.



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# Rear Window Defogger Relay Power Supply Check 2

1. CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 20A fuse [No. 25, located in fuse block (J/B)]

Refer to GW-17, "Component Parts and Harness Connector Location"

# OK or NG

OK >> GO TO 2.

NG >> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to PG-2, "POWER SUPPLY ROUTING"

# 2. CHECK REAR WINDOW DEFOGGER RELAY POWER SUPPLY CIRCUIT

- Turn ignition switch OFF. 1.
- 2. Remove rear window defogger relay.
- Turn ignition switch ON. 3.
- Check voltage between rear window defogger relay connector B6 terminal 1, 3 and ground.

1 (G/Y) - Ground : Battery voltage 3 (L/B) - Ground : Battery voltage

# OK or NG

OK >> GO TO 3.

>> Repair or replace harness between fuse block (J/B) and NG rear window defogger relay.

Rear window defogger relay connector PIIA9557E

# $\overline{3}$ . Check rear window defogger relay

Check continuity between rear window defogger relay terminal 3 and 5, 6 and 7.

Tern	ninal	Condition Continuity	
3	5	12V direct current supply between terminals 1 and 2	Yes
		No current supply	No

# 

# OK or NG

OK >> GO TO 4.

NG >> Replace rear window defogger relay.

# 4. CHECK REAR WINDOW DEFOGGER RELAY GROUND CIRCUIT

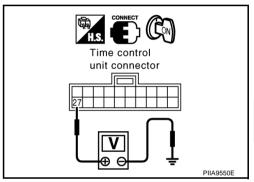
- 1. Turn ignition switch OFF.
- Installation rear window defogger relay.
- 3. Turn ignition switch ON.
- 4. Check voltage between time control unit connector M31 terminal 27 and ground.

27 (G/W) - Ground : Battery voltage

# OK or NG

OK >> Rear window defogger power supply circuit is OK.

NG >> GO TO 5.



# 5. CHECK HARNESS CONTINUITY

- 1. Turn ignition switch OFF.
- 2. Disconnect time control unit connector and rear window defogger relay.
- 3. Check continuity between time control unit connector M31 terminal 27 and rear defogger relay connector B6 terminal 2.

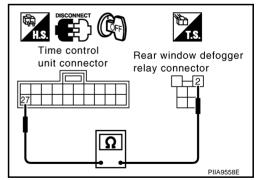
27 (G/W) - 2 (G/W) : Continu

# : Continuity should exist.

# OK or NG

OK >> Rear window defogger relay power supply is OK.

NG >> Repair or replace harness between time control unit and rear window defogger relay.



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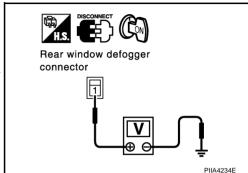
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# **Rear Window Defogger Circuit Check 1**

# 1. CHECK REAR WINDOW DEFOGGER POWER SUPPLY CIRCUIT

- Turn ignition switch OFF. 1.
- Disconnect rear window defogger connector. 2.
- 3. Turn ignition switch ON.
- Check voltage between rear window defogger connector and ground. 4.

Connector	Terminal (\	Wire color)	Condition		Voltage (V)
Connector	(+)	(-)			(Approx.)
D54	1 (B/W)	Ground	Rear window	: ON	Battery voltage
	1 (D/VV)	Giodila	defogger switch	: OFF	0



# OK or NG

OK >> GO TO 2. NG >> GO TO 3.

# 2. CHECK REAR WINDOW DEFOGGER GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Check continuity between rear window defogger connector D61 terminal 2 and ground.

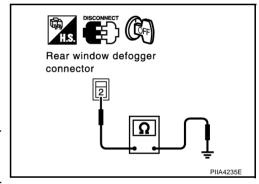
2 (B) - Ground : Continuity should exist.

# OK or NG

OK >> Check filament, Refer to GW-38, "Filament Check"

- If filament is OK Check the condition of the harness and the connector.
- If filament is ON Repair filament.

NG >> Repair or replace harness between rear window defogger and ground.



# 3. CHECK HARNESS CONTINUITY

- Turn ignition switch OFF. 1.
- 2. Remove the rear window defogger relay.
- Check continuity between rear window defogger relay connector B29 terminal 3 and rear window defogger connector D54 terminal 1.

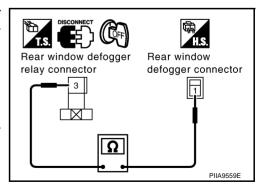
3 (B/W or BR) - 1 (B/W) : Continuity should exist.

# OK or NG

OK >> Check the condition of the harness and the connector.

NG

>> Repair or replace harness between rear window defogger relay and rear window defogger.



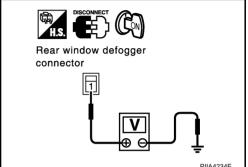
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# **Rear Window Defogger Circuit Check 2**

# 1. CHECK REAR WINDOW DEFOGGER POWER SUPPLY CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect rear window defogger connector.
- 3. Turn ignition switch ON.
- Check voltage between rear window defogger connector and ground.

Connector	Terminal (Wire color)		Condition		Voltage (V)
	(+)	(-)	Condition		(Approx.)
D54	1 (B/W)	Ground	Rear window defogger switch	: ON	Battery voltage
				: OFF	0



# OK or NG

OK >> GO TO 2. NG >> GO TO 3.

# 2. CHECK REAR WINDOW DEFOGGER GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Check continuity between rear window defogger connector D61 terminal 2 and ground.



: Continuity should exist.

# OK or NG

OK >> Check filament, Refer to GW-38, "Filament Check"

- If filament is OK Check the condition of the harness and the connector.
- If filament is ON Repair filament.

NG >> Repair or replace harness between rear window defogger and ground.

# Rear window defogger connector PIIA4235E

# 3. CHECK HARNESS CONTINUITY

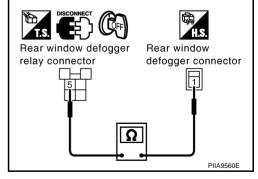
- Turn ignition switch OFF. 1.
- Remove the rear window defogger relay.
- Check continuity between rear window defogger relay connector B6 terminal 5 and rear window defogger connector D54 terminal 1.

#### 5 (B/W or BR) - 1 (B/W) : Continuity should exist.

# OK or NG

OK >> Check the condition of the harness and the connector.

NG >> Repair or replace harness between rear window defogger relay and rear window defogger.



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# **Door Mirror Defogger Circuit Check**

# 1. CHECK FUSE

Check 10A fuse [No.27, located in fuse block (J/B)]

NOTE:

Refer to GW-17, "Component Parts and Harness Connector Location"

OK or NG

OK >> GO TO 2.

NG >> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to <a href="PG-2">PG-2</a>, "POWER SUPPLY ROUTING"

# 2. CHECK REAR WINDOW DEFOGGER RELAY POWER SUPPLY CIRCUIT

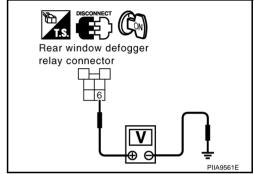
- 1. Turn ignition switch OFF.
- 2. Remove rear window defogger relay.
- 3. Turn ignition switch ON.
- 4. Check voltage between rear window defogger relay harness connector B6 terminal 6 and ground.

6 (R/B) - Ground : Battery voltage

OK or NG

OK >> GO TO 3.

NG >> Repair or replace harness between fuse block (J/B) and rear window defogger relay.



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# 3. CHECK REAR WINDOW DEFOGGER RELAY

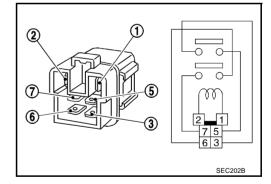
Check continuity between rear window defogger relay terminal 6 and 7.

Terminal		Condition	Continuity	
6	7	12V direct current supply between terminals 1 and 2	Yes	
		No current supply	No	

# OK or NG

OK >> GO TO 4.

NG >> Replace rear window defogger relay.



# 4. CHECK DOOR MIRROR DEFOGGER POWER SUPPLY

- 1. Turn ignition switch OFF.
- 2. Installation rear window defogger relay.
- 3. Turn ignition switch ON.
- 4. Check voltage between door mirror actuator connector D3 (driver side), D14 (passenger side) terminal 2 and ground.

Connector	Terminal (Wire color)		Condition		Voltage (V)
Connector	(+)	(-)	Condition		(Approx.)
D3	D3 D14 2 (BR/W)	Ground	Rear window defogger switch	: ON	Battery voltage
D14				: OFF	0

# Door mirror actuator connector

# OK or NG

OK >> GO TO 5. NG >> GO TO 6.

# 5. CHECK DOOR MIRROR DEFOGGER GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect door mirror actuator connector.
- 3. Check continuity between door mirror actuator connector D3 (driver side), D14 (passenger side) terminal 3 and ground.

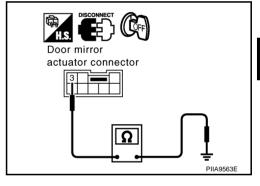


: Continuity should exist.

# OK or NG

OK >> Replace malfunction door mirror actuator.

NG >> Repair or replace harness between door mirror actuator and ground.



# 6. CHECK HARNESS CONTINUITY

- 1. Turn ignition switch OFF.
- 2. Disconnect door mirror actuator connector and rear window defogger relay.
- Check continuity between door mirror actuator D3 (driver side), D14 (passenger side) terminal 2 and rear window defogger relay connector B6 terminal 7.

2 (BR/W) - 7 (BR/W) : Continuity should exist.

# OK or NG

OK >> Check the condition of the harness and the connector.

NG >> Repair or replace harness between door mirror actuator and rear window defogger relay.

Door mirror actuator connector relay connector

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# **Rear Window Defogger Indicator Lamp Check 1**

1. CHECK REAR WINDOW DEFOGGER SIGNAL

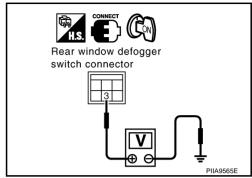
EIS008AR

- 1. Turn both ignition switch and rear window defogger switch ON.
- 2. (Without auto A/C)

Check voltage between rear window defogger switch connector M50 terminal 3 and ground.

3 (B/W) - Ground

: Battery voltage



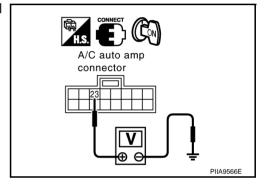
# (With auto A/C)

Check voltage between A/C auto amp, connector M53 terminal 23 and ground.

23 (B/W) - Ground : Battery voltage

OK or NG

OK >> GO TO 3. NG >> GO TO 2.

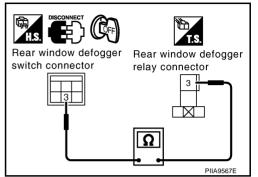


# $\overline{2}$ . Check harness continuity

- 1. Turn ignition switch OFF.
- 2. Disconnect rear window defogger switch (without auto A/C) or A/C auto amp, (with auto A/C) connector and rear window defogger relay.
- 3. (without auto A/C)

Check continuity between rear window defogger switch connector M50 terminal 3 and rear window defogger relay connector B29 terminal 3.

3 (B/W) - 3 (B/W or BR) : Continuity should exist.



# (with auto A/C)

Check continuity between A/C auto amp, connector M53 terminal 23 and rear window defogger relay connector B29 terminal 3.

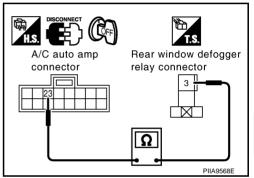
23 (B/W) - 3 (B/W or BR) : Continuity should exist.

# OK or NG

OK >> ● GO TO 3. (without auto A/C)

• Check A/C auto amp. (with auto A/C). Refer to ATC-34

NG >> Repair or replace harness between rear window defogger switch (without auto A/C) or A/C auto amp, (with auto A/C) and rear window defogger relay.



# 3. CHECK REAR WINDOW DEFOGGER INDICATOR LAMP GROUND

Check continuity between rear window defogger switch connector M50 terminal 4 and ground.

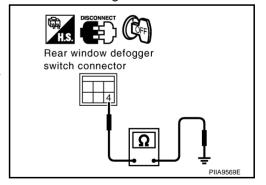
4 (B) - Ground : Continuity should exist.

# OK or NG

NG

OK >> Replace indicator lamp bulb.

>> Repair or replace harness between rear window defogger switch and ground.



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# **Rear Window Defogger Indicator Lamp Check 2**

1. CHECK REAR WINDOW DEFOGGER SIGNAL

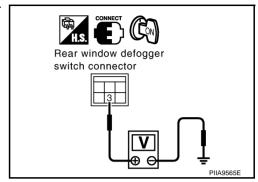
EIS008AS

- 1. Turn both ignition switch and rear window defogger switch ON.
- 2. (Without auto A/C)

Check voltage between rear window defogger switch connector M50 terminal 3 and ground.

3 (B/W) - Ground

: Battery voltage



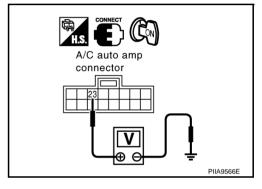
# (With auto A/C)

Check voltage between A/C auto amp, connector M53 terminal 23 and ground.

23 (B/W) - Ground : Battery voltage

# OK or NG

OK >> GO TO 3. NG >> GO TO 2.



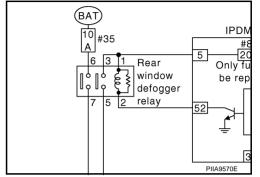
#### **REAR WINDOW DEFOGGER**

# 2. CHECK HARNESS CONTINUITY

- 1. Turn ignition switch OFF.
- 2. Disconnect rear window defogger switch (without auto A/C) or A/C auto amp, (with auto A/C) connector and rear window defogger relay.
- (Without auto A/C)

Check continuity between rear window defogger switch connector M50 terminal 3 and rear window defogger relay connector B6 terminal 5.

3 (B/W) - 5 (B/W or BR) : Continuity should exist.



#### (With auto A/C)

Check continuity between A/C auto amp, connector M53 terminal 23 and rear window defogger relay connector B6 terminal 5.

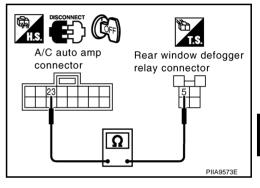
23 (B/W) - 5 (B/W or BR) : Continuity should exist.

#### OK or NG

OK >> • GO TO 3. (without auto A/C)

> Check A/C auto amp. (with auto A/C). Refer to ATC-<u>34</u>

NG >> Repair or replace harness between rear window defogger switch (without auto A/C) or A/C auto amp, (with auto A/C) and rear window defogger relay.



## $3.\,$ check rear window defogger indicator lamp ground

Check continuity between rear window defogger switch connector M50 terminal 4 and ground.

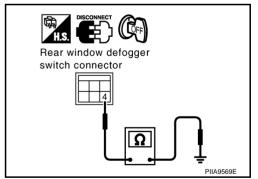
> 4 (B) - Ground : Continuity should exist.

#### OK or NG

NG

OK >> Replace indicator lamp bulb.

> >> Repair or replace harness between rear window defogger switch and ground.



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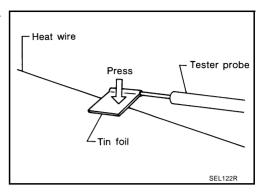
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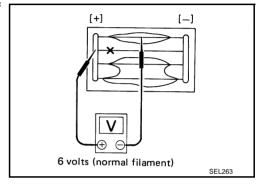
#### **REAR WINDOW DEFOGGER**

Filament Check

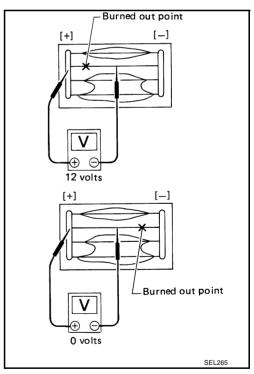
1. When measuring voltage, wrap tin foil around the top of the negative probe. Then press the foil against the wire with your finder.



2. Attach probe circuit tester (in Volt range) to middle portion of each filament.



- 3. If a filament is burned out, circuit tester registers 0 or battery voltage.
- 4. To locate burned out point, move probe to left and right along filament. Test needle will swing abruptly when probe passes the point.



#### Filament Repair REPAIR EQUIPMENT

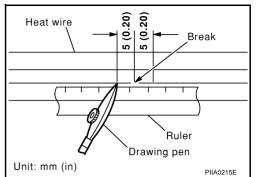
EIS008AV

- Conductive silver composition (Dupont NO.4817 or equivalent)
- Ruler 30 cm(11.8in) long
- Drawing pen
- Heat gun
- Alcohol
- Cloth

#### **REAR WINDOW DEFOGGER**

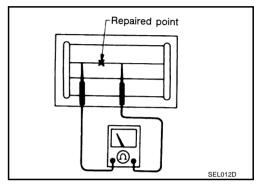
#### REPAIRING PROCEDURE

- 1. Wipe broken heat wire and its surrounding area clean with a cloth dampened alcohol.
- 2. Apply a small amount of conductive silver composition to tip of drawing pen.
  - Shake silver composition container before use.
- 3. Place ruler on glass along broken line. Deposit conductive silver composition on break with drawing pen. Slightly overlap existing heat wire on both sides [preferably 5 mm(0.20in)] of the break.



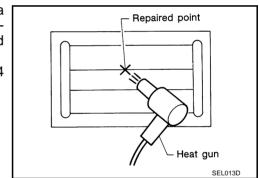
4. After repair has been completed, check repaired wire for continuity. This check should be conducted 10 minutes after silver composition is deposited.

Do not touch repaired area while test is being conducted.



5. Apply a constant stream of hot air directly to the repaired area for approximately 20 minutes with a heat gun.A minimum distance of 3cm(1.2in) should be kept between repaired area and hot air outlet.

If a heat gun is not available, let the repaired area dry for 24 hours.



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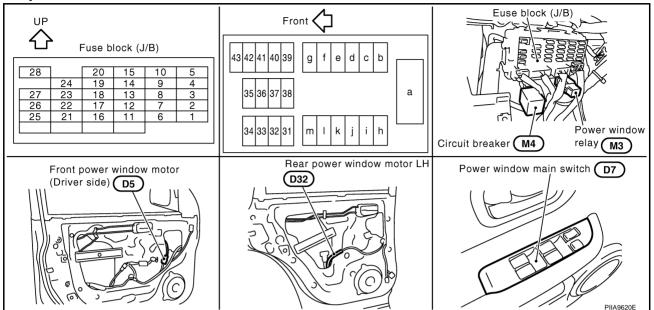
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#### **POWER WINDOW SYSTEM**

PFP:25401

## **Component Parts and Harness Connector Location**

EIS0045V



## **System Description**

EIS0045W

Power is supplied at all times

- from 40A fusible link (letter B, located in the fuse and fusible link box)
- through circuit breaker terminal 1
- through circuit breaker terminal 2
- to power window relay terminal 3 and
- to power window main switch terminal 5 (LHD models) or 3 (RHD models).

With ignition switch in ON or START position, power is supplied

- through 10A fuse [No. 5, located in the fuse block (J/B)]
- to power window relay terminal 1

#### Ground is supplied

- to power window relay terminal 2
- through body grounds M27 and M70,
- to power window main switch terminal 19
- through body grounds M27 and M70.

When power and ground are supplied, the power window relay is energized and then power is supplied

- through power window relay terminal 5
- to power window main switch terminal 12,
- to front power window switch (passenger side) terminal 5,
- to rear power window switch LH and RH terminals 5.

# MANUAL OPERATION Front door (Driver Side)

WINDOW UP

When the driver side switch in the power window main switch is pressed in the up position, Power is supplied

- through power window main switch terminal 2 (LHD models) or 6 (RHD models).
- to driver side power window motor terminal 1

Ground is supplied

- to driver side power window motor terminal 3
- through power window main switch terminal 1 (LHD models) or 7 (RHD models).

Then, the motor raises the window until the switch is released.

WINDOW DOWN

When the driver's window switch in the power window main switch is pressed in the down position, Power is supplied

- through power window main switch terminal 1(LHD models) or 7 (RHD models)
- to driver side power window motor terminal 3

Ground is supplied

- to driver side power window motor terminal 1
- through power window main switch terminal 2 (LHD models) or 6 (RHD models).

Then, the motor lowers the window until the switch is released.

#### Front door (Passenger Side)

#### POWER WINDOW MAIN SWITCH OPERATION

WINDOW UP

When the passenger side switch in the power window main switch is pressed in the up position, Power is supplied

- through power window main switch terminal 4 (LHD models) or 5 (RHD models)
- to front power window switch (passenger side) terminal 3
- to front power window switch (passenger side) terminal 1
- to front power window motor (passenger side) terminal 1

Ground is supplied

- to front power window motor (passenger side) terminal 2
- to front power window switch (passenger side) terminal 2
- to front power window switch (passenger side) terminal 4
- through power window main switch terminal 3 (LHD models) or 4 (RHD models)

Then, the motor raises the window until the switch is released.

WINDOW DOWN

When the passenger side switch in the power window main switch is pressed in the down position, Power is supplied

- through power window main switch terminal 3 (LHD models) or 4 (RHD models)
- to front power window switch (passenger side) terminal 4
- to front power window switch (passenger side) terminal 2
- to front power window motor (passenger side) terminal 2

Ground is supplied

- to front power window motor (passenger side) terminal 1
- to front power window switch (passenger side) terminal 1
- to front power window switch (passenger side) terminal 3
- through power window main switch terminal 4 (LHD models) or 5 (RHD models)

Then, the motor lowers the window until the switch is released.

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#### FRONT POWER WINDOW SWITCH (PASSENGER SIDE) OPERATION

WINDOW UP

When the front power window switch (passenger side) is pressed in the up position, Power is supplied

- through front power window switch (passenger side) terminal 1
- to front power window motor (passenger side) terminal 1

#### Ground is supplied

- to front power window motor (passenger side) terminal 2
- to front power window switch (passenger side) terminal 2
- to front power window switch (passenger side) terminal 4
- through power window main switch terminal 3 (LHD models) or 4 (RHD models)

Then, the motor raises the window until the switch is released.

WINDOW DOWN

When the front power window switch (passenger side) is pressed in the down position, Power is supplied

- through front power window switch (passenger side) terminal 2
- to front power window motor (passenger side) terminal 2

#### Ground is supplied

- to front power window motor (passenger side) terminal 1
- to front power window switch (passenger side) terminal 1
- to front power window switch (passenger side) terminal 3
- through power window main switch terminal 4 (LHD models) or 5 (RHD models)

Then, the motor lowers the window until the switch is released.

#### Rear door LH

#### POWER WINDOW MAIN SWITCH OPERATION

WINDOW UP

When the rear LH switch in the power window main switch is pressed in the up position, Power is supplied

- through power window main switch terminal 14 (LHD models) or 13 (RHD models)
- to rear power window switch LH terminal 3
- to rear power window switch LH terminal 1
- to rear power window motor LH terminal 1

#### Ground is supplied

- to rear power window motor LH terminal 2
- to rear power window switch LH terminal 2
- to rear power window switch LH terminal 4
- through power window main switch terminal 15 (LHD models) or 14 (RHD models)

Then, the motor raises the window until the switch is released.

#### WINDOW DOWN

When the rear LH switch in the power window main switch is pressed in the down position, Power is supplied

- through power window main switch terminal 15 (LHD models) or 14 (RHD models)
- to rear power window switch LH terminal 4
- to rear power window switch LH terminal 2
- to rear power window motor LH terminal 2

#### Ground is supplied

- to rear power window motor LH terminal 1
- to rear power window switch LH terminal 1
- to rear power window switch LH terminal 3
- through power window main switch terminal 14 (LHD models) or 13 (RHD models)

Then, the motor lowers the window until the switch is released.

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## REAR POWER WINDOW SWITCH LH OPERATION WINDOW UP When the rear power window switch LH is pressed in the up position, Power is supplied through rear power window switch LH terminal 1 to rear power window motor LH terminal 1 Ground is supplied to rear power window motor LH terminal 2 to rear power window switch LH terminal 2 to rear power window switch LH terminal 4 through power window main switch terminal 15 (LHD models) or 14 (RHD models) Then, the motor raises the window until the switch is released. WINDOW DOWN When the rear power window switch LH is pressed in the down position, Power is supplied through rear power window switch LH terminal 2 to rear power window motor LH terminal 2 Ground is supplied to rear power window motor LH terminal 1 to rear power window switch LH terminal 1 to rear power window switch LH terminal 3 through power window main switch terminal 14 (LHD models) or 13 (RHD models) Then, the motor lowers the window until the switch is released. Rear door RH POWER WINDOW MAIN SWITCH OPERATION WINDOW UP When the rear RH switch in the power window main switch is pressed in the up position, Power is supplied through power window main switch terminal 10 (LHD models) or 9 (RHD models) to rear power window switch RH terminal 3 to rear power window switch RH terminal 1 to rear power window motor RH terminal 1 Ground is supplied to rear power window motor RH terminal 2 to rear power window switch RH terminal 2 to rear power window switch RH terminal 4 through power window main switch terminal 11 (LHD models) or 10 (RHD models) Then, the motor raises the window until the switch is released. WINDOW DOWN When the rear RH switch in the power window main switch is pressed in the down position, Power is supplied through power window main switch terminal 11 (LHD models) or 10 (RHD models) to rear power window switch RH terminal 4 to rear power window switch RH terminal 2 to rear power window motor RH terminal 2 Ground is supplied to rear power window motor RH terminal 1

**GW-43** 

through power window main switch terminal 10 (LHD models) or 9 (RHD models)

to rear power window switch RH terminal 1 to rear power window switch RH terminal 3

Then, the motor lowers the window until the switch is released.

#### **REAR POWER WINDOW SWITCH LH OPERATION**

WINDOW UP

When the rear power window switch RH is pressed in the up position,

Power is supplied

- through rear power window switch RH terminal 1
- to rear power window motor RH terminal 1

#### Ground is supplied

- to rear power window motor RH terminal 2
- to rear power window switch RH terminal 2
- to rear power window switch RH terminal 4
- through power window main switch terminal 11 (LHD models) or 10 (RHD models)

Then, the motor raises the window until the switch is released.

WINDOW DOWN

When the rear power window switch RH is pressed in the down position,

Power is supplied

- through rear power window switch RH terminal 2
- to rear power window motor RH terminal 2

#### Ground is supplied

- to rear power window motor RH terminal 1
- to rear power window switch RH terminal 1
- to rear power window switch RH terminal 3
- through power window main switch terminal 10 (LHD models) or 9 (RHD models)

Then, the motor lowers the window until the switch is released.

#### **AUTO OPERATION**

The power window AUTO feature enables the driver to open or close the driver's window without holding the window switch in the down or up position.

The AUTO feature operates on the driver's window.

#### **POWER WINDOW LOCK**

The power window lock is designed to lock operation of all windows except for driver's window.

When the lock switch is pressed to lock position, ground of the sub–switches in the power window main switch is disconnected. This prevents the power window motors from operating.

#### TIMER FUNCTION

With the timer function, driver power window can be operated for approximately 15 minutes after ignition switch is turned OFF (positions other than ON). However, the timer will be cancel when a specific signal, such as driver door close (door switch OFF)  $\rightarrow$  open (door switch ON), or ignition switch OFF  $\rightarrow$  ON, is input.

#### DRIVER WINDOW ANTI-PINCH FUNCTION

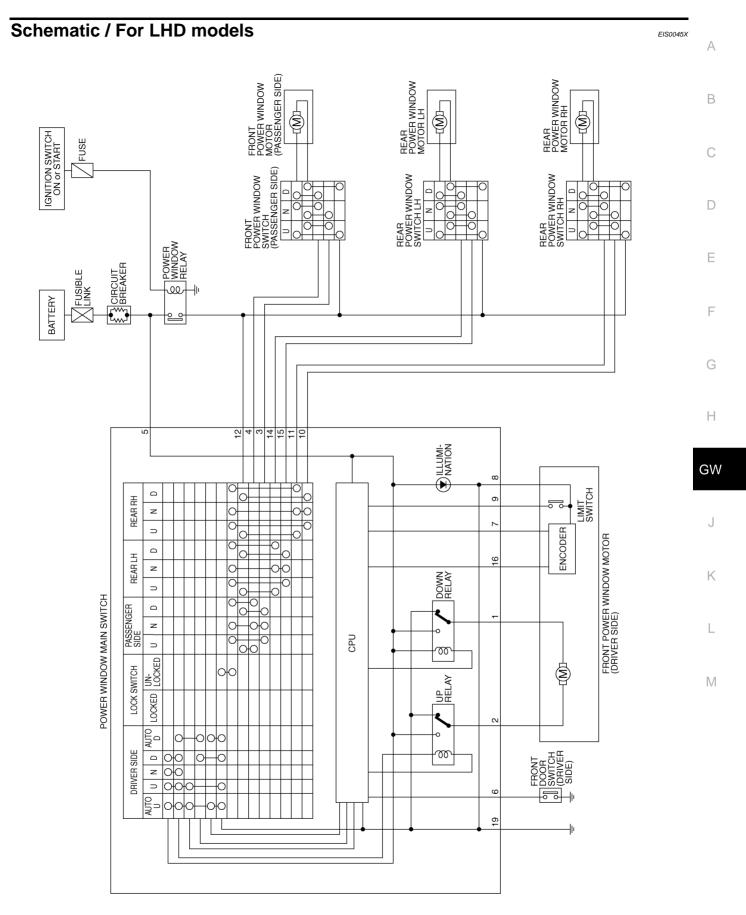
During raising operation of driver power window, if power window main switch detects that foreign object is pinched, power window lowers approximately 150 mm (5.91 in).

#### NOTE:

Depending on environment and driving conditions, if a similar impact or load is applied to power window, it may lower.

#### **Operation conditions**

- Driver door window is between fully-open and just before fully-closed position (when the limit switch is ON).
- During automatic operation when ignition switch is turned ON.
- During automatic or manual operation when ignition switch is other than ON position (when the timer operates).

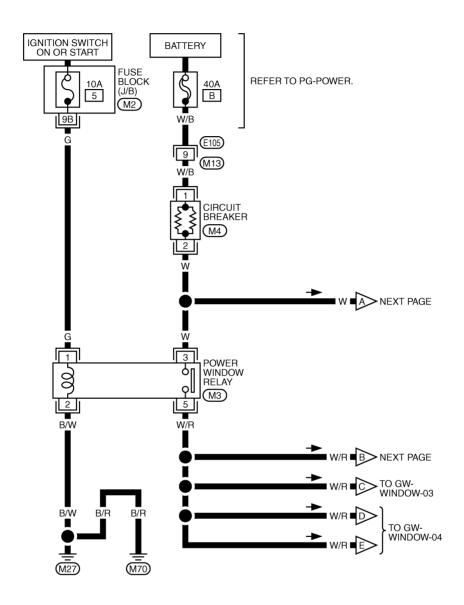


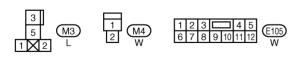
TIWA0448E

## Wiring Diagram - WINDOW - / For LHD models

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#### **GW-WINDOW-01**

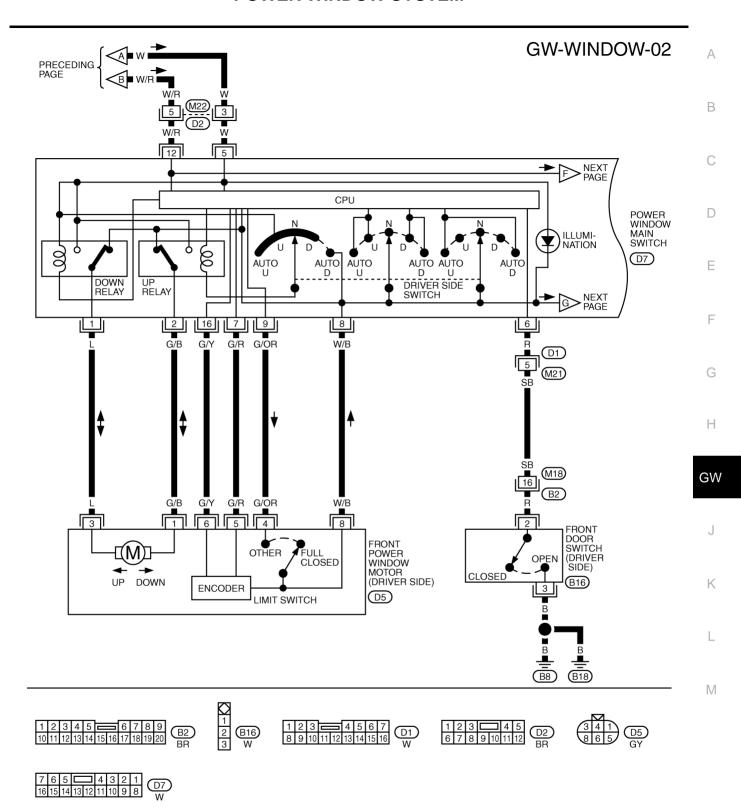




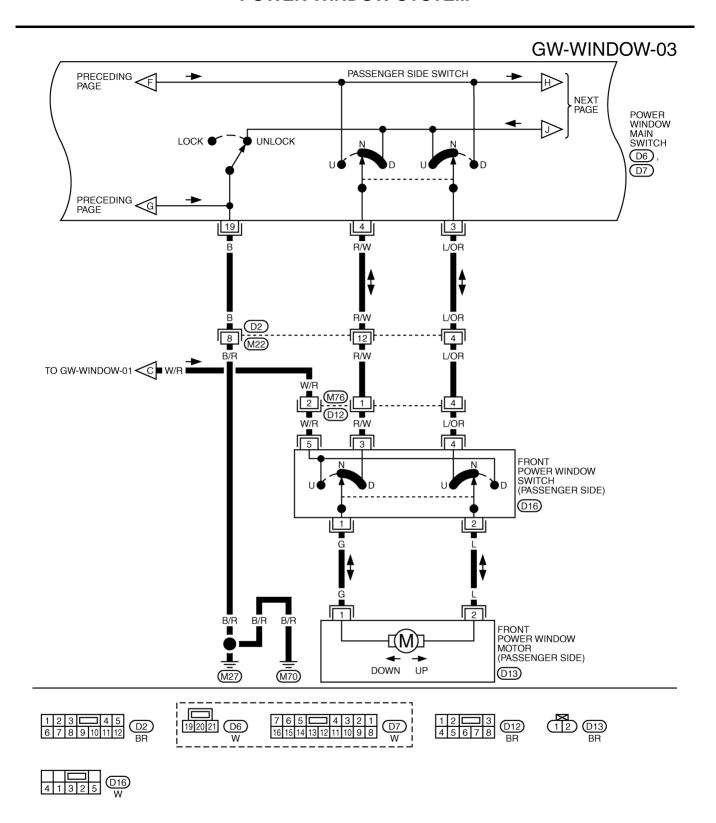
REFER TO THE FOLLOWING.

M2 -FUSE BLOCK-JUNCTION
BOX (J/B)

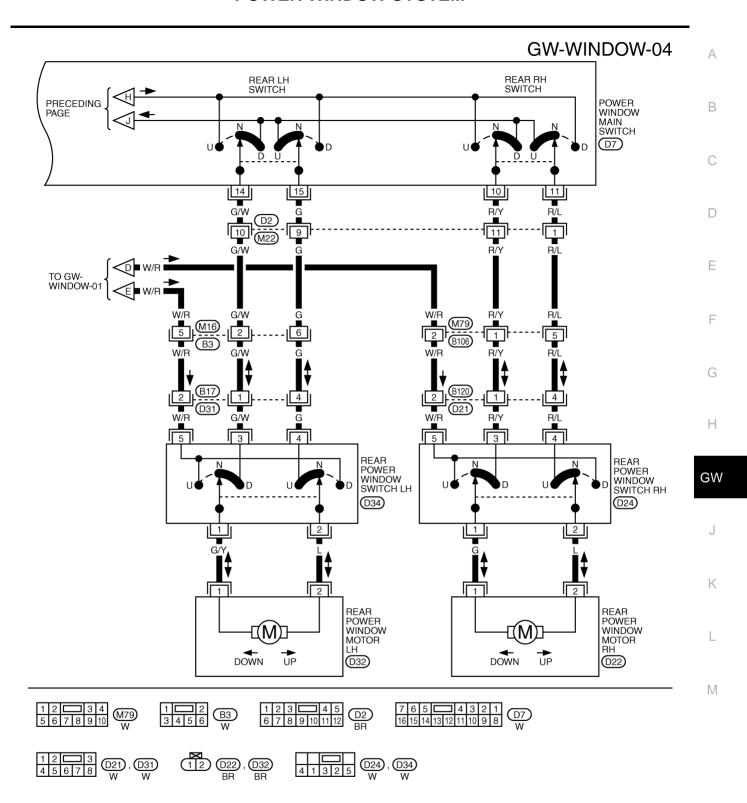
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TIWA0450E



TIWA0451E



TIWA0452E

# Terminal and Reference Value for Power Window Main Switch / For LHD models

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				EIS0045
TERMINAL	WIRE COLOR	ITEM	CONDITION	VOLTAGE (V) (Approx.)
1	L	Driver side power window	When power window motor is DOWN at operated.	Battery voltage
		motor DOWN signal	Other than above.	0
2	G/B	Driver side power window	When power window motor is UP at operated.	Battery voltage
		motor UP signal	Other than above.	0
3	L/OR	Passenger side power window motor DOWN signal	When passenger switch in power window main switch is DOWN at operated.	Battery voltage
			Other than above.	0
4	R/W	Passenger side power window motor UP signal	When passenger switch in power window main switch is UP at operated.	Battery voltage
			Other than above.	0
5	W	Power sourse (fubible link)	_	Battery voltage
6	R	Driver side door switch signal	ON (open)	0
		2or oldo door ollitori olgital	OFF (close)	Battery voltage
7	G/R	Encoder power supply	Ignition switch position ON and timer operating	10
8	W/B	Limit switch and encoder ground	_	0
0	G/OR	Limit switch signal	Driver side door window is between fully-open and just before fully-closed position (ON).	0
9	9 G/OR	Limit Switch Signal	Driver side door window is between just before fully-closed position and fully-closed position (OFF).	5
10	R/Y	Rear RH side power window motor UP signal	When rear RH switch in power window main switch is UP at operated.	Battery voltage
			Other than above.	0
11	R/L	Rear RH side power window motor DOWN signal	When rear RH switch in power window main switch is DOWN at operated.	Battery voltage
			Other than above.	0
12	W/R	Power window relay	Ignition switch position (ON or START)	Battery voltage
14	G/W	Rear LH side power window motor UP signal	When rear LH switch in power window main switch is UP at operated.	Battery voltage
			Other than above.	0
15	G	Rear LH side power window motor DOWN signal	When rear LH switch in power window main switch is DOWN at operated.	Battery voltage
			Other than above.	0

TERMINAL	WIRE COLOR	ITEM	CONDITION	VOLTAGE (V) (Approx.)
16	G/Y	Encoder pulse signal	When power window motor operates.	(V) 6 4 2 0 10mS
19	В	Ground	_	0

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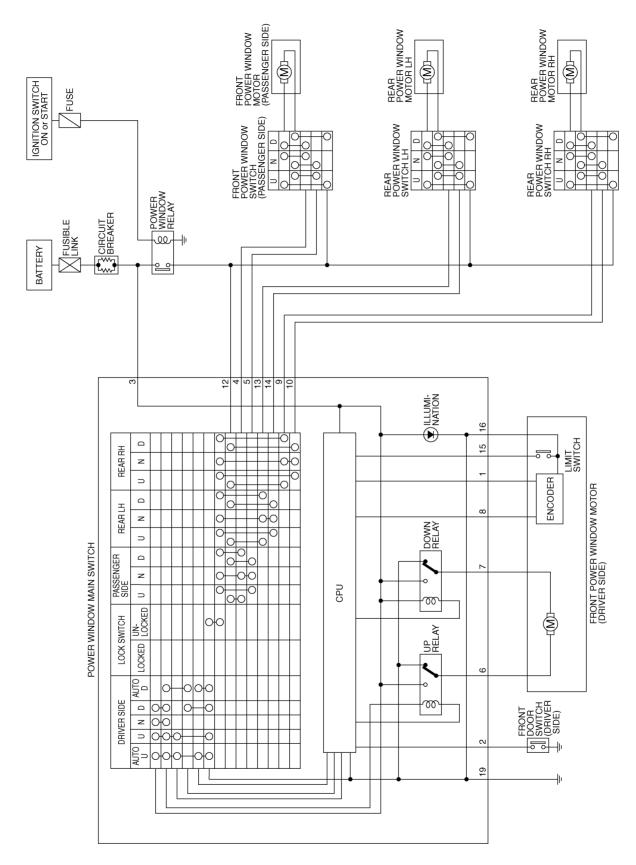
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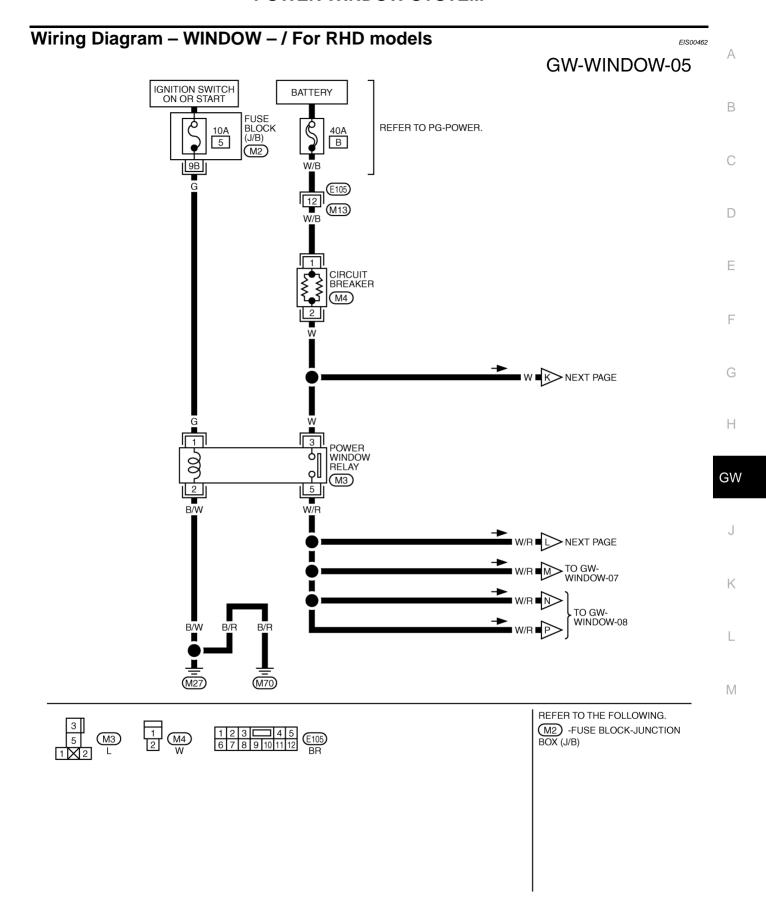
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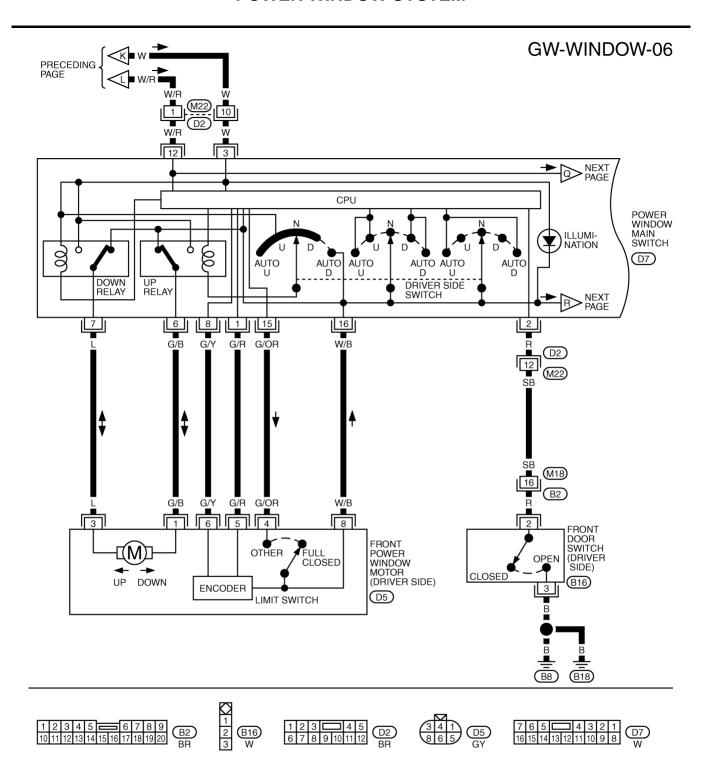
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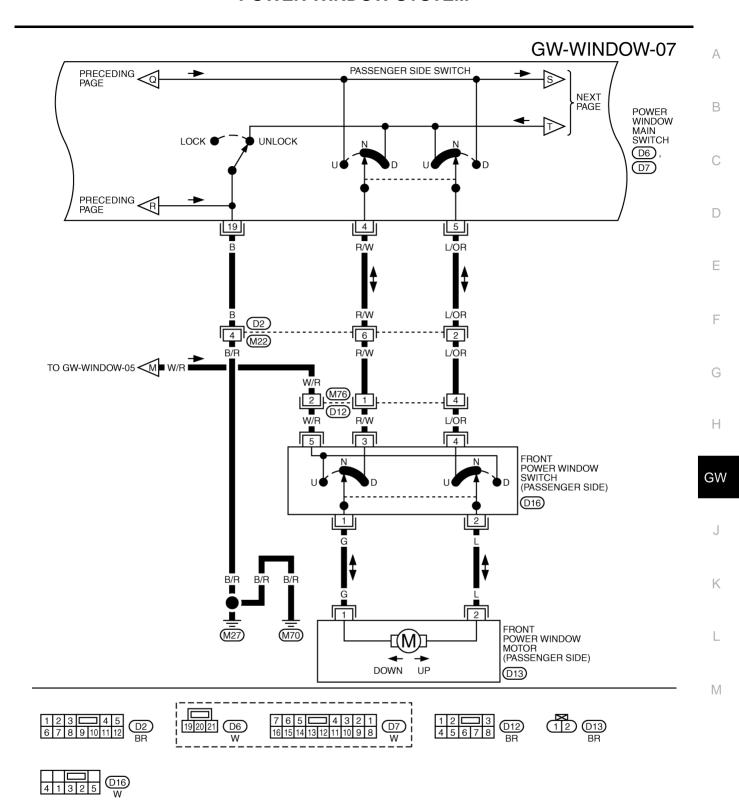
TIWA0453E



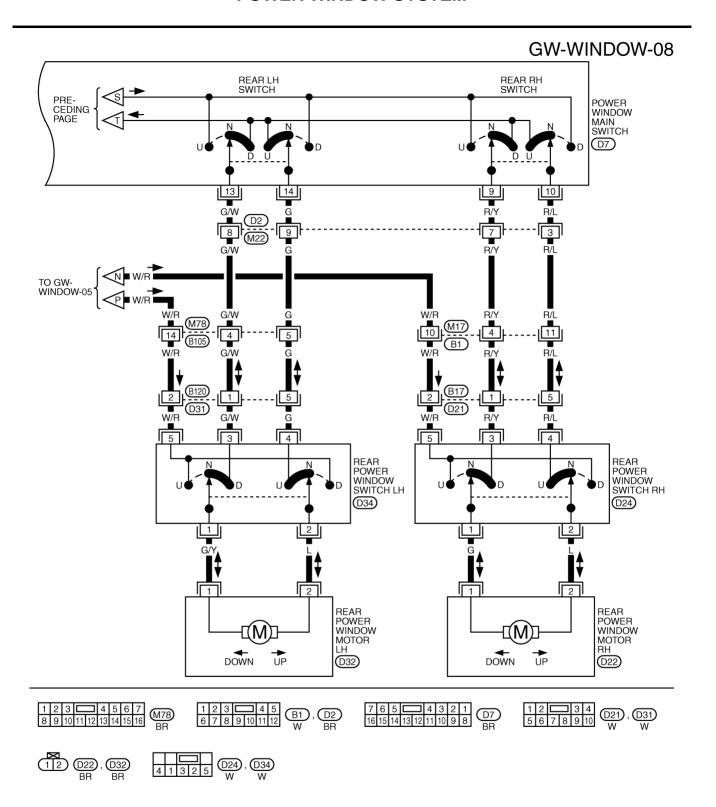
TIWA0454E



TIWA0455E



TIWA0456E



TIWA0457E

TERMINAL	WIRE COLOR	ITEM	CONDITION	VOLTAGE (V) (Approx.)
1	G/R	Encoder power supply	Ignition switch position ON or timer is operating	10
2	R	Driver side door switch signal	ON (open)	0
2	K	Driver side door switch signal	OFF (close)	Battery voltage
3	W	Power source (fusible link)	_	Battery voltage
4	R/W	Passenger side power window motor UP signal	When passenger switch in power window main switch is UP at operated.	Battery voltage
			Other than above.	0
5	L/OR	Passenger side power window motor DOWN signal	When passenger switch in power window main switch is DOWN at operated.	Battery voltage
		Other than above.	0	
6	G/B	Driver side power window motor	When power window motor is UP at operated.	Battery voltage
		UP signal	Other than above.	0
7	L	Driver side power window motor DOWN signal	When power window motor is DOWN at operated.	Battery voltage
		DOWN Signal	Other than above.	0
8	G/Y	Encoder pulse signal	When power window motor operates.	(V) 6 4 2 0 
9	R/Y	Rear RH side power window motor UP signal	When rear RH switch is power window main switch is UP at operated.	Battery voltage
			Other than above.	0
10	R/L	Rear RH side power window motor DOWN signal	When rear RH switch is power window main switch is DOWN at operated.	Battery voltage
			Other than above.	0
12	W/R	Power window relay	Ignition switch position (ON or START)	Battery voltage
13	G/W	Rear LH side power window	When rear LH switch is power window main switch is UP at operated	Battery voltage

UP at operated.

Other than above.

DOWN at operated.

Other than above.

When rear LH switch is

power window main switch is

0

Battery voltage

0

14

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motor UP signal

Rear LH side power window

motor DOWN signal

TERMINAL	WIRE COLOR	ITEM	CONDITION	VOLTAGE (V) (Approx.)
45	C/OR	Limit quitab cignal	Driver side door window is between fully-open and just before fully-closed position (ON).	0
15	G/OR Limit switch signal		Driver side door window is between just before fully-closed position and fully-closed position (OFF).	5
16	W/B	Limit switch and encoder ground	_	0
19	В	Ground	_	0

# **Trouble Diagnoses Symptom Chart**

EIS00465

Make sure other systems using the signal of the following systems operate normally.

Symptom	Repair order	Refer to page	
None of the power window can be energied	Power window relay power supply and ground check	<u>GW-59</u>	
None of the power window can be operated using by any switch	Power window main switch power supply and ground circuit check	<u>GW-60</u>	
Driver side power window does not operate.	Power window motor (driver side) circuit check	<u>GW-61</u>	
	Power window motor circuit check	<u>GW-62</u>	
Passenger side power window does not operate.	2. Power window switch check	<u>GW-63</u>	
oporato.	3. Power window (passenger side) circuit check	<u>GW-64</u>	
	Power window motor circuit check	<u>GW-62</u>	
Rear LH power window does not operate.	2. Power window switch check	<u>GW-63</u>	
	3. Power window (rear LH) circuit check	<u>GW-66</u>	
	Power window motor circuit check	<u>GW-62</u>	
Rear RH power window does not operate.	2. Power window switch check	<u>GW-63</u>	
	3. Power window (rear RH) circuit check	<u>GW-68</u>	
	Door window sliding part malfunction		
	A foreign adheres to window glass or glass run rubber		
	Glass run rubber wear or deformation.	_	
Anti-pinch system does not operate normally (driver side)	Sash is tilted to much, or no enough.		
(driver side)	2. Limit switch adjusting	<u>GW-81</u>	
	3. Limit switch circuit check	<u>GW-70</u>	
	4. Encoder circuit check	<u>GW-72</u>	
Auto operation does not operate but manual operate normally	Encoder circuit check	<u>GW-72</u>	
Power window retained power operation does not operate properly	1. Door switch check	<u>GW-77</u>	

## Power Window Relay Power Supply and Ground Circuit Check

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#### 1. CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 40A fusible link (litter **B**, located in the fuse and fusible link box.)

#### NOTE:

Refer to GW-40, "Component Parts and Harness Connector Location".

#### OK or NG

OK >> GO TO 2.

NG >> If fuse is blown out, be sure to eliminate cause of malfunction before installing new fuse. Refer to PG-2, "POWER SUPPLY ROUTING".

## 2. CHECK POWER WINDOW RELAY POWER SUPPLY

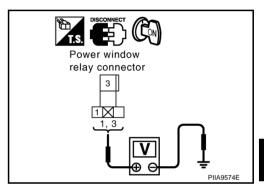
- 1. Turn ignition switch OFF.
- 2. Remove power window relay.
- 3. Turn ignition switch ON.
- 4. Check voltage between power window relay connector M3 terminal 1, 3 and ground.

1 (G) - Ground : Battery voltage 3 (W) - Ground : Battery voltage

#### OK or NG

OK >> GO TO 3.

NG >> Check power window relay power supply circuit for open or short.



## GW

## 3. CHECK POWER WINDOW RELAY GROUND

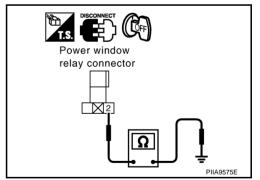
- 1. Turn ignition switch OFF.
- Check continuity between power window relay connector M3 terminal 2 and ground.

2 (B) - Ground : Continuity should exist.

#### OK or NG

OK >> GO TO 4.

NG >> Check power window relay ground circuit for open or short.



## 4. CHECK POWER WINDOW RELAY

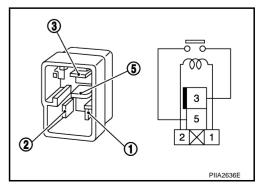
Check continuity between power window relay terminal 3 and 5.

Terr	minal	Condition	Continuity
3	5	12V direct current supply between terminals 1 and 2	Yes
		No current supply	No

#### OK or NG

OK >> Check the condition of the harness and the connector.

NG >> Replace power window relay.



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## Power Window Main Switch Power Supply and Ground Circuit Check

EIS008B

## 1. CHECK POWER SUPPLY CIRCUIT

- 1. Turn ignition switch ON.
- 2. Check voltage between power window main switch connector D7 terminal 5, 12 (LHD) or 3, 12 (RHD) and ground.

(LHD models)

5 (W) - Ground : Battery voltage 12 (W/R) - Ground : Battery voltage

(RHD models)

3 (W) - Ground : Battery voltage 12 (W/R) - Ground : Battery voltage

# Power window main switch connector 3 5 3 5 12 Power window main switch connector

#### OK or NG

OK >> GO TO 2.

NG >> Repair or replace harness between power window main switch power supply circuit.

## 2. CHECK POWER WINDOW MAIN SWITCH GROUND CIRCUIT

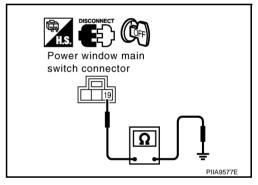
- Turn ignition switch OFF.
- 2. Disconnect power window main switch connector.
- Check continuity between power window main switch connector D6 terminal 19 and ground.

19 (B) - Ground : Continuity should exist.

#### OK or NG

OK >> Power window main switch power supply and ground circuit is OK.

NG >> Repair or replace harness between power window main switch and ground.



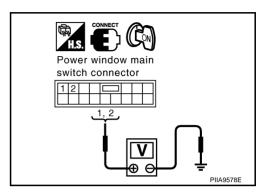
## **Power Window Motor (Driver side) Circuit Check**

## 1. CHECK POWER WINDOW MAIN SWITCH SIGNAL

- 1. Turn ignition switch ON.
- 2. Driver side switch in power window main switch operated, check voltage between Power window main switch connector and ground.

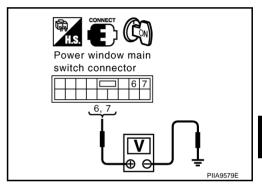
#### (LHD)

Connector	Terminal (Wire color)		Condition	Voltage (V)
	(+)	(-)	Condition	(Approx.)
D7	1 (L)	- Ground	Closing	0
			Opening	Battery voltage
	2 (G/B)		Closing	Battery voltage
			Opening	0



#### (RHD)

Connector	Terminal (Wire color)		Condition	Voltage (V)
Connector	(+)	(-)	Condition	voltage (v)
	6 (G/B)	Ground	Closing	Battery voltage
D7			Opening	0
	7 (L)		Closing	0
	/ (L)		Opening	Battery voltage



#### OK or NG

OK >> GO TO 2.

NG >> Replace power window main switch.

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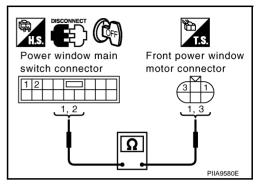
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# $\overline{2}$ . CHECK POWER WINDOW MOTOR CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect power window main switch and front power window motor (driver side) connector.
- 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 1, 2 and front power window motor (driver side) connector D5 terminal 1, 3.

1 (L) - 3 (L) : Continuity should exist. 2 (G/B) - 1 (G/B) : Continuity should exist.



#### (RHD models)

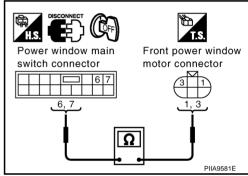
Check continuity between power window main switch connector D7 terminal 6, 7 and front power window motor (driver side) connector D5 terminal 1, 3.

6 (G/B) - 1 (G/B) : Continuity should exist. 7 (L) - 3 (L) : Continuity should exist.

#### OK or NG

OK >> Replace front power window motor (driver side).

NG >> Repair or replace harness between power window main switch and front power window motor (driver side).



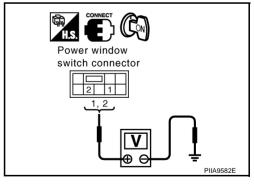
EIS008BE

#### **Power Window Motor Circuit Check**

#### 1. CHECK POWER WINDOW SWITCH SIGNAL

- 1. Turn ignition switch ON.
- 2. Power window switch operated, check voltage between power window switch connector and ground.

Connector	Terminal (Wire color)		Condition	Voltage (V)
Connector	(+)	(-)	Condition	(Approx.)
D16	. (0 0 0 0		Closing	Battery voltage
(Passenger side)	1 (G or G/Y)		Opening	0
D24 (Rear RH)	2 (1)	Ground	Closing	0
D34 (Rear LH)	2 (L)		Opening	Battery voltage



#### OK or NG

OK >> GO TO 2.

NG >> Check power window switch. Refer to <u>GW-63</u>.

# $\overline{2}$ . CHECK POWER WINDOW MOTOR CIRCUIT

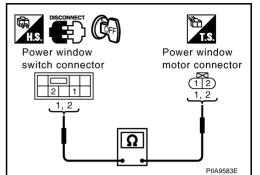
- Turn ignition switch OFF.
- 2. Disconnect power window switch and power window motor connector.
- Check continuity between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 1, 2 and power window motor connector D13 (passenger side), D 22 (rear RH), D32 (rear LH) terminal 1, 2,

1 (G or G/Y) - 1 (G or G/Y) : Continuity should exist. 2 (L) - 2 (L) : Continuity should exist.

#### OK or NG

OK >> Replace malfunction power window motor.

NG >> Repair or replace harness between power window switch and power window motor.



EIS008BF

#### **Power Window Switch Check**

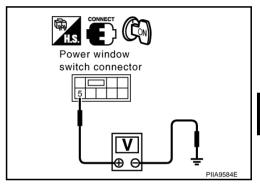
#### 1. CHECK POWER WINDOW SWITCH POWER SUPPLY

- Turn ignition switch ON.
- Check voltage between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 5 and ground.

5 (W/R) - Ground : Battery voltage

#### OK or NG

>> GO TO 3. OK NG >> GO TO 2.



## 2. CHECK POWER WINDOW SWITCH POWER SUPPLY CIRCUIT

- Turn ignition switch OFF. 1.
- Disconnect power window switch connector and power window relay.
- 3. Check continuity between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 5 and power window relay connector M3 terminal 5.

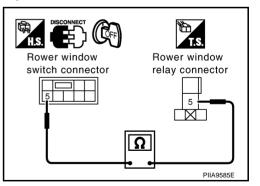
5 (W/R) - 5 (W/R) : Continuity should exist.

#### OK or NG

NG

OK >> Check the condition of the harness and the connector.

> >> Repair or replace harness between power window switch and power window relay.



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# 3. CHECK POWER WINDOW SWITCH

- 1. Turn ignition switch OFF.
- 2. Disconnect power window switch connector.
- Power window switch operated, check continuity between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 1, 2 and 5.

Terr	minal	Condition	Continuity
1	E	UP	Yes
2	3	DOWN	Yes

# Power window switch

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#### OK or NG

OK >> Power window switch is OK.

NG >> Replace malfunction power window switch.

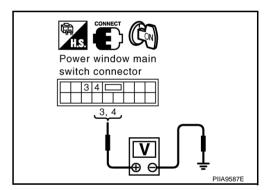
## Power Window (Passenger side) Circuit Check

## 1. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

- 1. Turn ignition switch ON.
- 2. Passenger side switch in power window main switch operated, check voltage between power window main switch connector and ground.

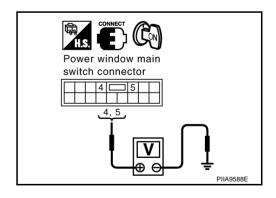
#### (LHD models)

Connector	Terminal (Wire color)		Condition	Voltage (V)
Connector	(+)	(-)	Condition	(Approx.)
	3 (L/OR) 4 (R/W)	Ground	Closing	0
D7			Opening	Battery voltage
D1			Closing	Battery voltage
	4 (11/77)		Opening	0



#### (RHD models)

Connector	Terminal (Wire color)		Condition	Voltage (V)
	(+)	(-)	Condition	(Approx.)
	4 (R/W)	Ground	Closing	Battery voltage
D7			Opening	0
	5 (L/OR)		Closing	0
	3 (L/OK)		Opening	Battery voltage



#### OK or NG

OK >> GO TO 2.

NG >> Replace power window main switch.

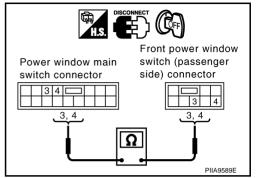
# $\overline{2}$ . CHECK POWER WINDOW SWITCH CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect power window main switch and font power window switch (passenger side) connector.

#### 3. (LHD models)

Check continuity between power window main switch connector D6 terminal 3, 4 and front power window switch (passenger side) connector D16 terminal 3, 4.

3 (L/OR) - 4 (L/OR) : Continuity should exist. 4 (R/W) - 3 (R/W) : Continuity should exist.



#### (RHD models)

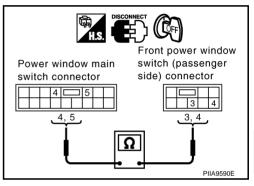
Check continuity between power window main switch connector D6 terminal 4, 5 and front power window switch (passenger side) connector D16 terminal 3, 4.

4 (RW) - 3 (R/W) : Continuity should exist. 5 (L/OR) - 4 (L/OR) : Continuity should exist.

#### OK or NG

OK >> Check the condition of the harness and the connector.
NG >> Repair or replace harness between power window ma

>> Repair or replace harness between power window main switch and front power window switch (passenger side).



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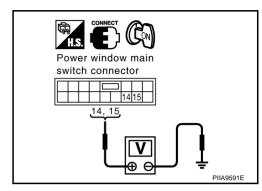
## **Power Window (Rear LH) Circuit Check**

# 1. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

- 1. Turn ignition switch ON.
- 2. Rear LH switch in power window main switch operated, check voltage between power window main switch connector and ground.

#### (LHD models)

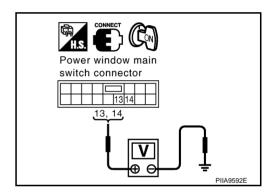
Connector	Terminal (Wire color)		Condition	Voltage (V) (Approx.)	
	(+) (-)		Condition		
D7	14 (G/W)	Ground	Closing	Battery voltage	
			Opening	0	
	15 (G)	Giouna	Closing	0	
		1	Opening	Battery voltage	



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#### (RHD models)

Connector	Terminal (Wire color)		Condition	Voltage (V)	
Connector	(+)	(-)	Condition	(Approx.)	
D7	13 (G/W)	Ground	Closing	Battery voltage	
			Opening	0	
	14 (G)	Oround	Closing	0	
	14 (0)		Opening	Battery voltage	



#### OK or NG

OK >> GO TO 2.

NG >> Replace power window main switch.

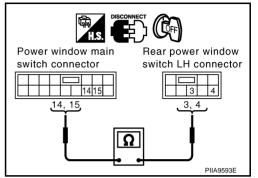
# $\overline{2}$ . CHECK POWER WINDOW SWITCH CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect power window main switch and rear power window switch LH connector.

#### 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 14, 15 and rear power window switch LH connector D34 terminal 3, 4.

14 (G/W) - 3 (G/W) : Continuity should exist. 15 (G) - 4 (G) : Continuity should exist.



#### (RHD models)

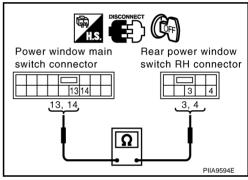
Check continuity between power window main switch connector D7 terminal 13, 14 and rear power window switch LH connector D34 terminal 3, 4.

13 (G/W) - 3 (G/W) : Continuity should exist. 14 (G) - 4 (G) : Continuity should exist.

#### OK or NG

OK >> Check the condition of the harness and the connector.
NG >> Repair or replace harness between power window ma

>> Repair or replace harness between power window main switch and rear power window switch LH.



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## **Power Window (Rear RH) Circuit Check**

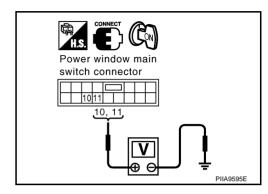
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# 1. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

- 1. Turn ignition switch ON.
- 2. Rear RH switch in power window main switch operated, check voltage between power window main switch connector and ground.

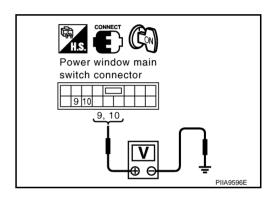
#### (LHD models)

Connector	Terminal (Wire color)		Condition	Voltage (V)	
	(+)	(-)	Condition	(Approx.)	
D7	10 (R/Y)	Ground	Closing	Battery voltage	
			Opening	0	
	11 (R/L)	Giodila	Closing	0	
			Opening	Battery voltage	



#### (RHD models)

Connector	Terminal (Wire color)		Condition	Voltage (V)	
Connector	(+)	(-)	Cortainori	(Approx.)	
D7	9 (R/Y)	Ground	Closing	Battery voltage	
			Opening	0	
	10 (R/L)	Oround	Closing	0	
	10 (10/L)		Opening	Battery voltage	



#### OK or NG

OK >> GO TO 2.

NG >> Replace power window main switch.

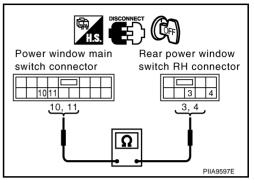
# $\overline{2}$ . CHECK POWER WINDOW SWITCH CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect power window main switch and rear power window switch LH connector.

#### 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 10, 11 and rear power window switch RH connector D24 terminal 3, 4.

10 (R/Y) - 3 (R/Y) : Continuity should exist. 11 (R/L) - 4 (R/L) : Continuity should exist.



#### (RHD models)

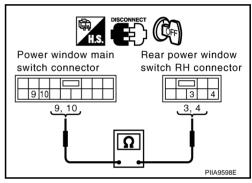
Check continuity between power window main switch connector D7 terminal 9, 10 and rear power window switch LH connector D34 terminal 3, 4.

9 (R/Y) - 3 (R/Y) : Continuity should exist. 10 (R/L) - 4 (R/L) : Continuity should exist.

#### OK or NG

OK >> Check the condition of the harness and the connector.
NG >> Repair or replace harness between power window ma

>> Repair or replace harness between power window main switch and rear power window switch RH.



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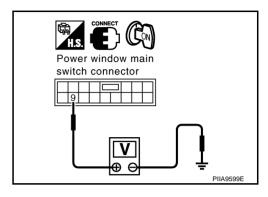
## **Limit Switch Circuit Check**

## 1. CHECK LIMIT SWITCH SIGNAL

- 1. Turn ignition switch ON.
- 2. Check voltage between power window main switch connector and ground.

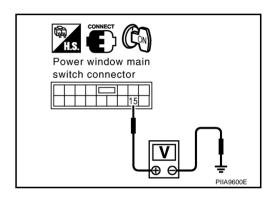
#### (LHD models)

Connector	Terminal (Wire color)		Condition	Voltage (V)
	(+)	(-)	Condition	(Approx.)
D7 9 (G/C	9 (C/OP)	(G/OR) Ground	Driver side door window is Between fully-open and Just before fully-closed Position (ON)	0
	9 (G/OK)		Driver side door window is Between just before fully- Closed position and fully- Closed position (OFF)	5



#### (RHD models)

Connector	Terminal (Wire color)		Condition	Voltage (V)
	(+)	(-)	Condition	(Approx.)
D7	D7 45 (O/OD) (	Ground	Driver side door window is Between fully-open and Just before fully-closed Position (ON)	0
Dγ	13 (3/01)	15 (G/OR) Ground	Driver side door window is Between just before fully- Closed position and fully- Closed position (OFF)	5



#### OK or NG

OK >> Limit switch is OK.

NG >> GO TO 2.

# 2. CHECK LIMIT SWITCH GROUND CIRCUIT

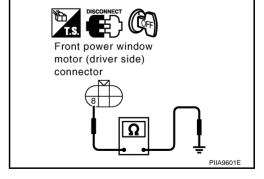
- 1. Turn ignition switch OFF.
- 2. Disconnect front power window motor (driver side) connector.
- 3. Check continuity between front power window motor (driver side) connector D5 terminal 8 and ground.

#### 8 (W/B) - Ground

: Continuity should exist.

#### OK or NG

OK >> GO TO 4. NG >> GO TO 3.



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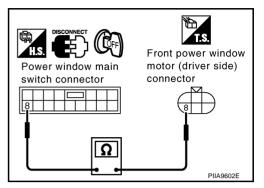
# 3. CHECK HARNESS CONTINUITY

- 1. Disconnect power window main switch connector.
- 2. (LHD models)

Check continuity between power window main switch connector D7 terminal 8 and front power window motor (driver side) connector D5 terminal 8.

8 (W/B) - 8 (W/B)

: Continuity should exist.



#### (RHD models)

Check continuity between power window main switch connector D7 terminal 16 and front power window motor (driver side) connector D5 terminal 8.

16 (W/B) - 8 (W/B)

: Continuity should exist.

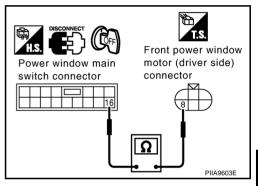
#### OK or NG

OK

>> Replace power window main switch.

NG

>> Repair or replace harness between power window main switch and front power window motor (driver side).



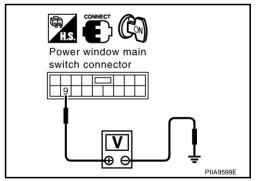
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## 4. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

- Turn ignition switch ON.
- 2. (LHD models)

Check voltage between power window main switch connector D7 terminal 9 and ground.

9 (G/OR) - Ground : Approx. 5V



#### (RHD models)

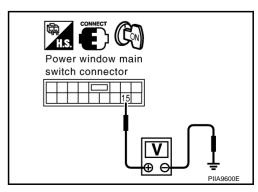
Check voltage between power window main switch connector D7 terminal 15 and ground.

15 (G/OR) - Ground : Approx. 5V

#### OK or NG

OK >> GO TO 5.

NG >> Replace power window main switch.



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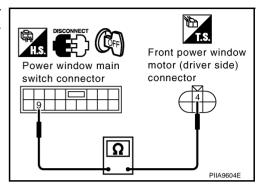
IVI

# 5. CHECK HARNESS CONTINUITY

- 1. Turn ignition switch OFF.
- 2. Disconnect power window main switch connector.
- 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 9 and front power window motor (driver side) connector D5 terminal 4.

9 (G/OR) - 4 (G/OR) : Continuity should exist.



#### (RHD models)

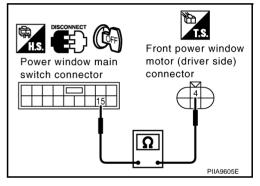
Check continuity between power window main switch connector D7 terminal 15 and front power window motor (driver side) connector D5 terminal 4.

15 (G/OR) - 4 (G/OR) : Continuity should exist.

#### OK or NG

OK >> Check the condition of the harness and the connector.

NG >> Replace power window motor (driver side).



EIS008BK

#### **Encoder Circuit Check**

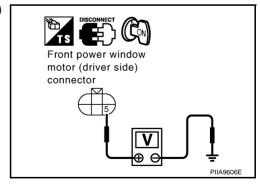
#### 1. CHECK ENCODER POWER SUPPLY

- 1. Turn ignition switch OFF.
- 2. Disconnect front power window motor (driver side) connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between front power window motor (driver side) connector D5 terminal 5 and ground.

5 (G/R) - Ground : Approx. 10V

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



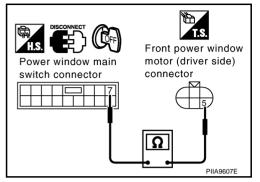
# $\overline{2}$ . Check harness continuity

- 1. Turn ignition switch OFF.
- 2. Disconnect power window main switch connector.
- 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 7 and front power window motor (driver side) connector D5 terminal 5.

7 (G/R) - 5 (G/R)

: Continuity should exist.



#### (RHD models)

Check continuity between power window main switch connector D7 terminal 1 and front power window motor (driver side) connector D5 terminal 5.

1 (G/R) - 5 (G/R)

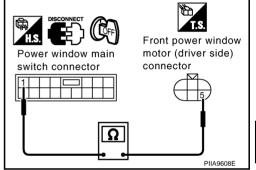
: Continuity should exist.

#### OK or NG

OK >> Replace power window main switch.

NG

>> Repair or replace harness between power window main switch and front power window motor (driver side).



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## 3. CHECK ENCODER GROUND

- 1. Turn ignition switch OFF.
- Check continuity between front power window motor (driver side) connector D5 terminal 8 and ground.

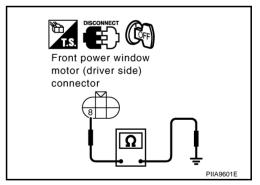
8 (W/B) - Ground

: Continuity should exist.

#### OK or NG

OK >> GO TO 5.

NG >> GO TO 4.



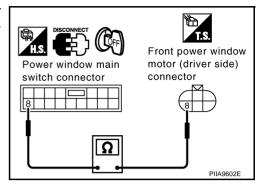
**GW-73** 

# 4. CHECK ENCODER GROUND CIRCUIT

- 1. Disconnect power window main switch connector.
- 2. (LHD models)

Check continuity between power window main switch connector D7 terminal 8 and front power window motor (driver side) connector D5 terminal 8.

8 (W/B) - 8 (W/B) : Continuity should exist.



#### (RHD models)

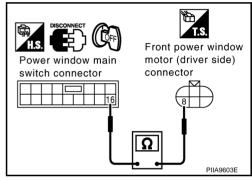
Check continuity between power window main switch connector D7 terminal 16 and front power window motor (driver side) connector D5 terminal 8.

16 (W/B) - 8 (W/B) : Continuity should exist.

#### OK or NG

OK >> Replace power window main switch.

NG >> Repair or replace harness between power window main switch and front power window motor (driver side).

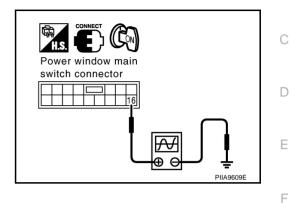


# 5. CHECK ENCODER SIGNAL

- 1. Connect front power window motor (driver side) connector.
- 2. Turn ignition switch ON.
- 3. Check the signal between power window main switch connector and ground with oscilloscope.

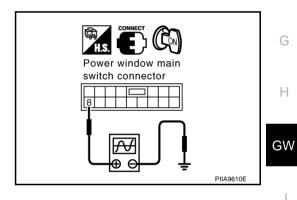
#### (LHD models)

Connector	Terminal (Wire color)		Condition	Signal (Reference value)	
	(+)	(-)		(itererence value)	
D7	16 (G/Y)	Ground	opening	(V) 6 4 2 0 	



#### (RHD models)

Connector	Terminal (Wire color)		Condition	Signal (Reference value)
	(+)	(-)		(itelefence value)
D7	8 (G/Y)	Ground	opening	(V) 6 4 2 0 



#### OK or NG

OK >> Replace power window main switch.

NG >> GO TO 6.

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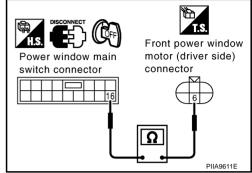
# 6. CHECK ENCODER CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect power window main switch and front power window motor (driver side) connector.
- 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 16 and front power window motor (driver side) connector D5 terminal 6.

16 (G/Y) - 6 (G/Y)

: Continuity should exist.



#### (RHD models)

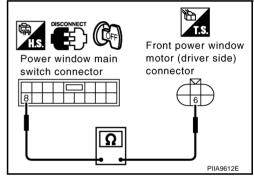
Check continuity between power window main switch connector D7 terminal 8 and front power window motor (driver side) connector D5 terminal 6.

8 (G/Y) - 6 (G/Y) : Continuity should exist.

#### OK or NG

OK >> Replace front power window motor (driver side).

NG >> Repair or replace harness between power window main switch and front power window motor (driver side).



**Door Switch Check** 

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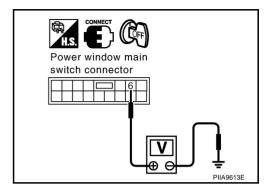
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## 1. CHECK DOOR SWITCH INPUT SIGNAL

Check voltage between power window main switch connector and ground.

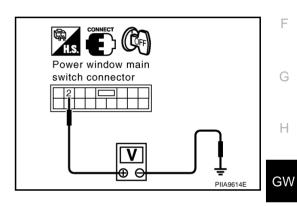
#### (LHD models)

Connector	Terminal (	Wire color)	Condition	Voltage (V) (Approx.)
	(+)	(-)		
D7	6 (R)	Ground	OPEN	0
			CLOSE	Battery voltage



#### (RHD models)

Connector	Terminal (	Wire color)	Condition	Voltage (V) (Approx.)
Connector	(+)	(-)	Condition	
D7	2 (R)	Ground	OPEN	0
			CLOSE	Battery voltage



#### OK or NG

OK >> Replace power window main switch.

NG >> GO TO 2.

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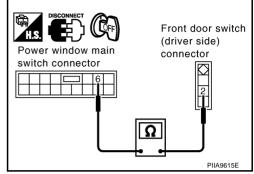
# 2. CHECK DOOR SWITCH CIRCUIT

- Turn ignition switch OFF.
- 2. Disconnect power window main switch and front door switch (driver side) connector.
- (LHD models)

Check continuity between power window main switch connector D7 terminal 6 and front door switch (driver side) connector B16 terminal 2.

6 (R) - 2 (R)

: Continuity should exist.



#### (RHD models)

Check continuity between power window main switch connector D7 terminal 2 and front door switch (driver side) connector B16 terminal 2.

2 (R) - 2 (R)

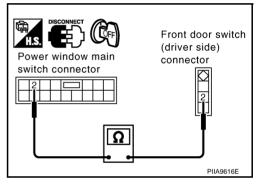
: Continuity should exist.

#### OK or NG

OK

>> GO TO 3 NG

>> Repair or replace harness between power window main switch and front door switch (driver side).



# ${f 3}_{\scriptscriptstyle \perp}$ check door switch ground circuit

Check continuity between front door switch (driver side) connector B16 terminal 3 and ground.

3 (B) - Ground

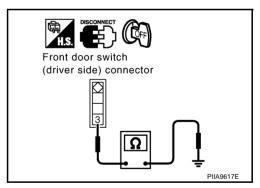
: Continuity should exist.

#### OK or NG

OK >> GO TO 4.

NG

>> Repair or replace harness between front door switch (driver side) and ground.



#### 4. CHECK DOOR SWITCH

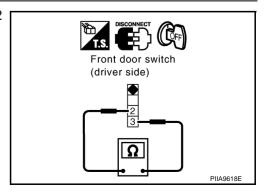
Check continuity between front door switch (driver side) terminal 2 and 3.

Terminal		Door switch	Continuity
2	3	Pushed	No
		Released	Yes

#### OK or NG

OK >> GO TO 5.

NG >> Replace front door switch (driver side).



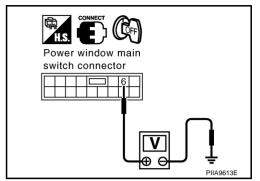
# 5. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

- 1. Connect power window main switch connector.
- 2. (LHD models)

Check voltage between power window main switch connector D7 terminal 6 and ground.

6 (R) - Ground

: Battery voltage



#### (RHD models)

Check voltage between power window main switch connector D7 terminal 2 and ground.

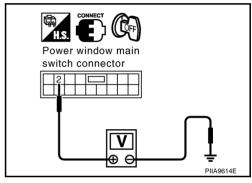
2 (R) - Ground

: Battery voltage

#### OK or NG

OK >> Check the condition of the harness and the connector.

NG >> Replace power window main switch.



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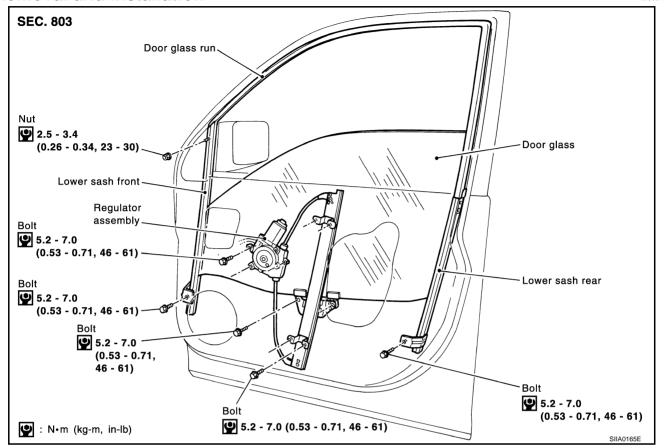
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#### FRONT DOOR GLASS AND REGULATOR

PFP:80300

#### Removal and Installation

EIS00467



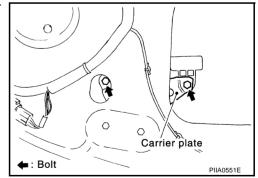
#### **REMOVAL**

- 1. Remove front door finisher. Refer to EI-32, "Removal and Installation".
- 2. Remove sealing screen.

#### NOTE:

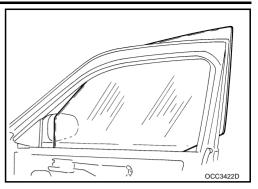
If sealing screen is reused, cut the butyl-tape so that a part of butyl-tape remains on the sealing screen.

- 3. Operate power window main switch to raise or lower the door window until the carrier plate mounting bolts appear.
- 4. Remove carrier plate mounting bolts.

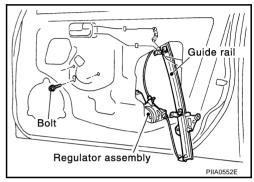


#### FRONT DOOR GLASS AND REGULATOR

While holding door window, raise it at the rear end to pull glass out of the sash toward the outside of door.



- 6. Disconnect power window motor connector.
- 7. Remove regulator assembly and guide rail mounting bolts through the access hole.



#### **INSTALLATION**

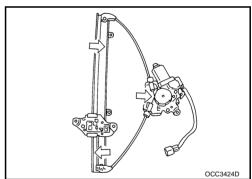
Install in the reverse order of removal.

#### **INSPECTION AFTER REMOVAL**

Check regulator assembly for the following items. If a malfunction is detected, replace or grease it.

- Wire wear
- Regulator deformation
- Grease condition for each sliding part

The arrows in the figure show body grease application points of the body grease.



# INSPECTION AFTER INSTALLATION Setting of Limit Switch (Driver side)

If any of the following work has been done, set the limit switch (integrated in the motor).

- Removal and installation of regulator
- Removal and installation of motor from the regulator
- Operate regulators as a unit
- Removal and installation of glass
- Removal and installation of glass run

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#### FRONT DOOR GLASS AND REGULATOR

#### **Reset Operation**

After installing each component to the vehicle, follow the steps below.

- 1. Raise glass to the top position.
- 2. While pressing and holding reset switch, lower glass to the bottom position.
- 3. Release reset switch, and check that reset switch returns to the original position. Then raise glass to the top position.

#### CAUTION

Do not operate glass automatically to raise glass to the top position.

# Reset switch PIIA0553E

#### FITTING INSPECTION

- Check that glass is securely fit into glass run groove.
- While raising and lowering the window, check for abnormal operation.
- Lower the glass slightly [approx. 10 to 20 mm (0.39 to 0.79 in)], and check that the clearance to the sash is parallel. If the clearance between the glass and sash is not parallel, loosen the regulator mounting bolts, guide rail mounting bolts, and glass & carrier plate mounting bolts to correct the glass position.

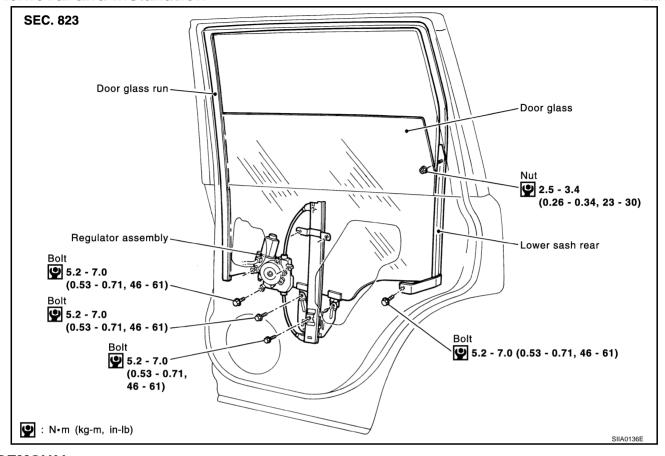
#### **REAR DOOR GLASS AND REGULATOR**

#### **REAR DOOR GLASS AND REGULATOR**

PFP:82300

#### Removal and Installation

EIS00468



#### **REMOVAL**

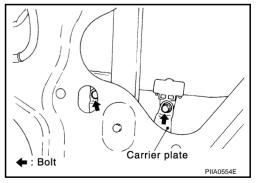
1. Remove door outside molding. Refer to El-22, "Removal and Installation".

- 2. Remove rear door finisher. Refer to EI-32, "Removal and Installation".
- 3. Remove sealing screen.

#### NOTE:

If sealing screen is reused, cut the butyl-tape so that a part of butyl-tape remains on the sealing screen.

- 4. Operating power window switch, raise or lower the door window until the carrier plate mounting bolts appear.
- Remove carrier plate mounting bolts, and place glass on the door inner.



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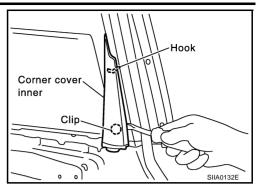
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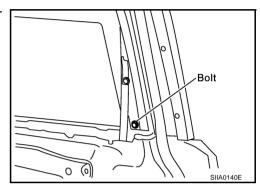
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#### **REAR DOOR GLASS AND REGULATOR**

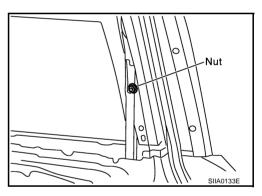
- Using a slotted screwdriver or similar tool, remove clip on the corner inner cover. Slide upper hook to remove, and remove the cover.
- 7. Slide the corner inner cover sash cover forward to remove.



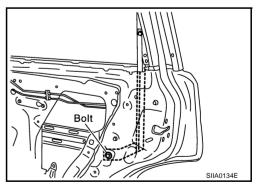
8. Remove corner outer cover mounting bolts. Disconnect upper hook, and remove the cover.



9. Remove mounting nuts on upper portion of rear lower sash.



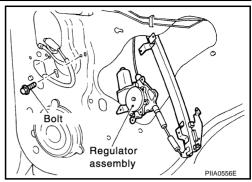
- 10. Remove mounting bolts from lower portion of rear lower sash.
- 11. Rotate rear lower sash, and remove door window from glass run.
- 12. Pull out the door window toward the outside of the door to remove.
- 13. Remove glass run from rear lower sash.
- 14. Remove rear lower sash.



15. Disconnect power window motor connector.

#### **REAR DOOR GLASS AND REGULATOR**

16. Remove regulator assembly and the guide rail mounting bolts through the access hole.



#### **INSTALLATION**

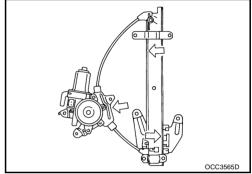
Install in the reverse order of removal.

#### INSPECTION AFTER REMOVAL

Check regulator assembly for the following items. If a malfunction is detected, replace or grease it.

- Gear wear
- Regulator deformation
- Spring damage
- Grease condition for each sliding part

The arrows in the figure show body grease application points of the grease "Dow Corning Moly Coat SK 623" or equivalent.



#### FITTING INSPECTION

- Check that glass is securely fit into glass run groove.
- While raising and lowering the window, check for abnormal operation.
- Lower the glass slightly [approx. 10 to 20 mm (0.39 to 0.79 in)], and check that the clearance to the sash is parallel. If the clearance between the glass and sash is not parallel, loosen the regulator mounting bolts, guide rail mounting bolts, and glass & carrier plate mounting bolts to correct the glass position.

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DOOR MIRROR
PFP:96301

#### **Precautions to Handle Retractable Power Door Mirrors**

FIS004.IO

Can be

pushed

by hand

Do not manually operate retractable power door mirrors. If mirror is operated manually, be sure to use the retracting switch to move mirror fully to the opposite direction until it stops. In this case, a loud click sound is heard, but it is not abnormal. (If mirror body is manually moved to the neutral position, door mirror will have some disturbing symptoms during driving, including vibration, rough retracting movement, or sometimes no retracting.)

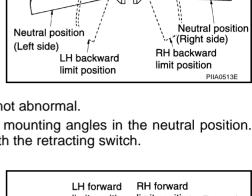
#### **CAUTION:**

# Tilting mirror body forward with excessive force may damage it.

- When operating retracting switch to move mirror from the neutral position to the fully-closed (backward limit) position, at the beginning of the movement a faint click sound is heard, but it is not abnormal.
- RH and LH retractable power door mirror bodies have different mounting angles in the neutral position. This is why the RH mirror body delays slightly when operated with the retracting switch.

#### NOTE:

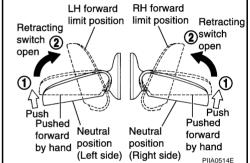
- When the retractable power door mirror body is in the neutral position, if retracting switch is operated to the opening direction while pressing it forward, mirror body is moved to the forward limit position, but it is not abnormal. In this case, be sure to operate retracting switch to move mirror to the fully-closed (backward limit) position.
- When the retracting switch is operated continuously 5 times or more, the retractable power door mirror may be inactivated to prevent overheating. In this case, wait for approximately 5 minutes to recover.

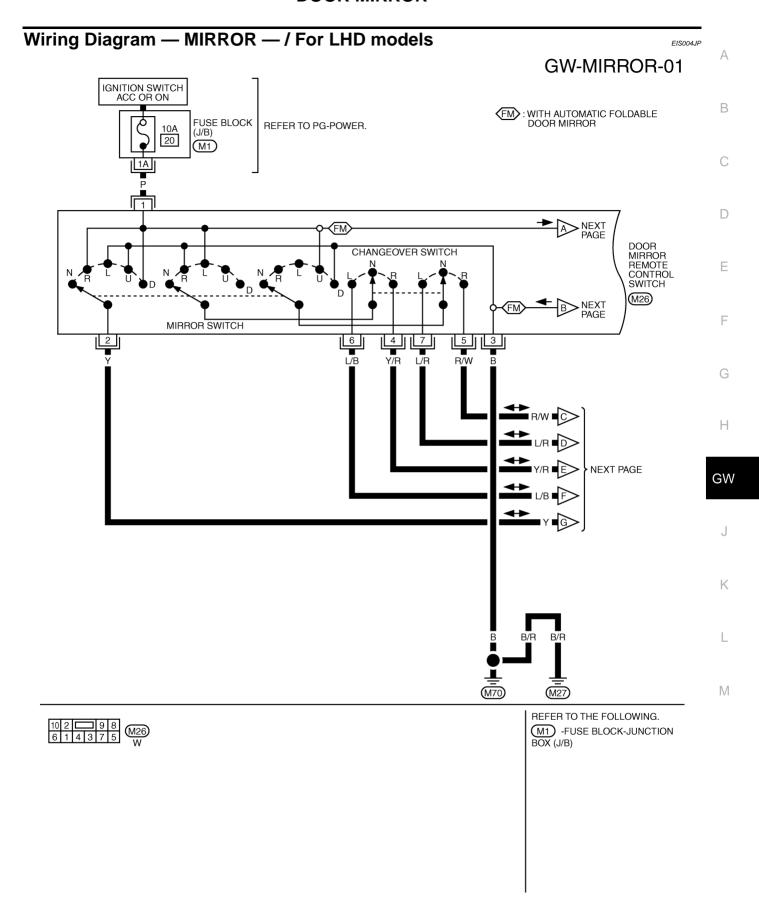


Can be

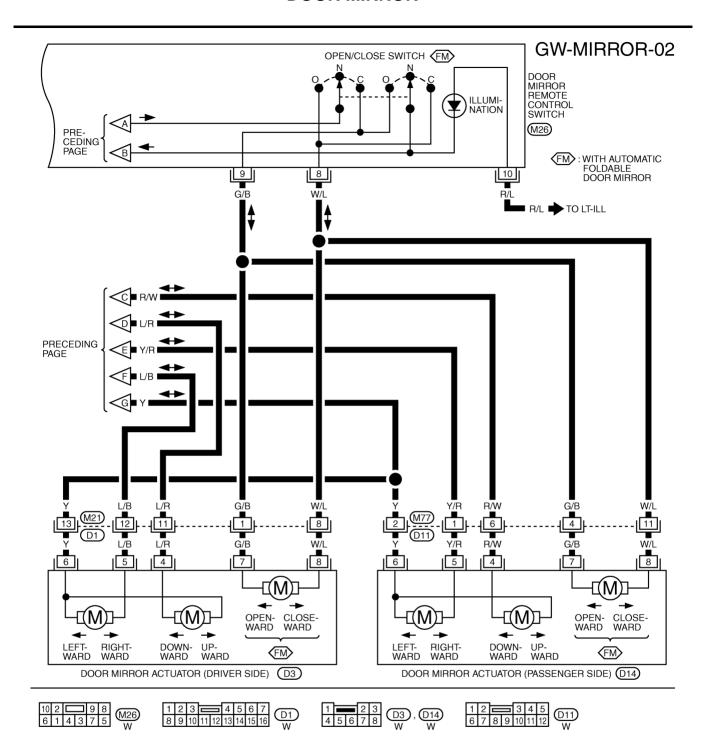
pushed

by hand

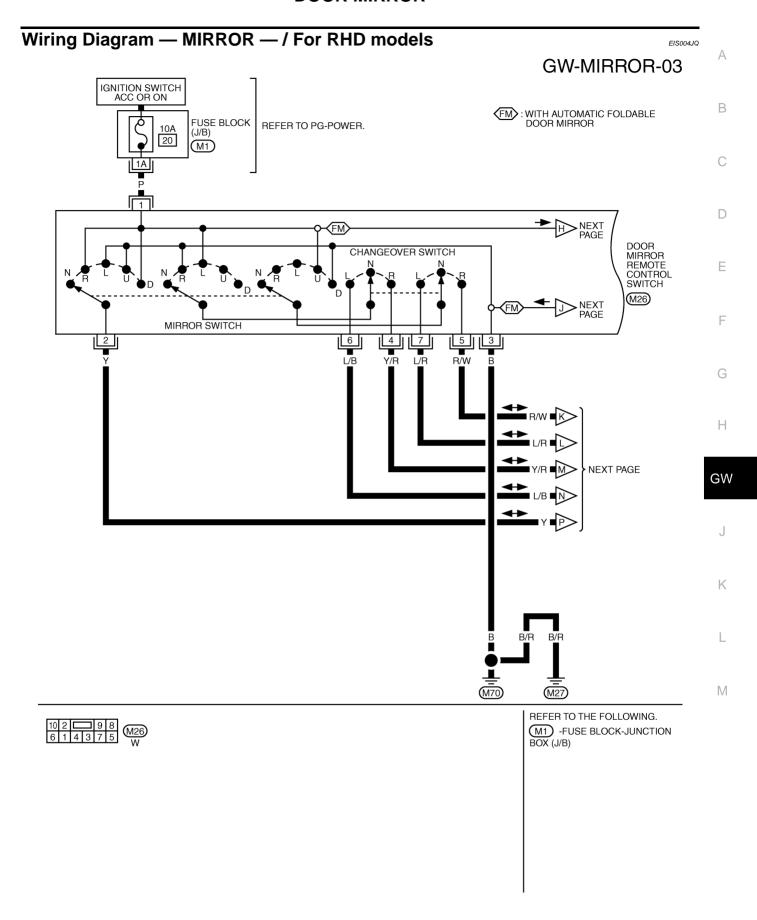




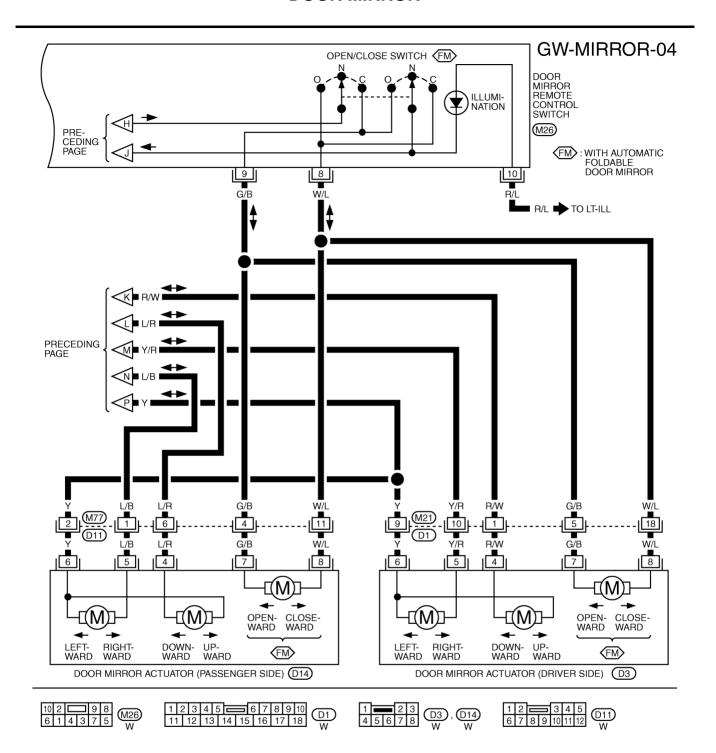
TIWA0458E



TIWA0459E



TIWA0460E



TIWA0461E

#### **Removal and Installation**

SEC. 963

EISO04JR

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Clip

C

Nut

4.4 - 5.9 (0.45 - 0.59, 39 - 51)

SIIA0186E

1. Door mirror 2. Connector 3. Corner cover

#### **REMOVAL**

- 1. Remove front door finisher. Refer to EI-32, "Removal and Installation".
- Remove corner cover.
- 3. Remove door mirror harness connector.
- 4. Remove door mirror mounting nuts, and remove door mirror assembly.

#### **INSTALLATION**

Install in the reverse order of removal.

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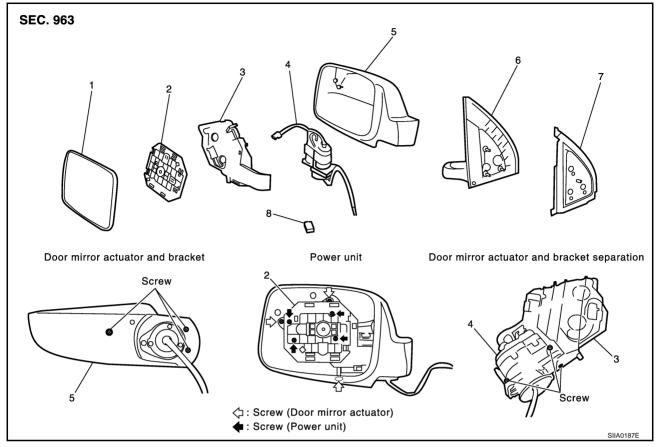
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# **Disassembly and Assembly**

EIS004JS



- 1. Mirror body
- 4. Electric retracting unit
- 7. Packing

- 2. Power unit
- 5. Housing
- 8. Connector

- 3. Bracket
- 6. Base

#### **DISASSEMBLY**

1. Pull out all the terminals from the connector.

#### NOTE:

Before pulling out the terminal, note the connector terminal arrangement.

- 2. Turn the mirror glass surface upward.
- Apply a protective tape to the housing.
- Insert a narrow slotted screwdriver in the concave gap between mirror glass and power unit to push up tabs (2 locations) on mirror holder to disengage lower part of mirror holder, and remove mirror body assembly.

#### NOTE:

When pushing up the tabs, do not forcefully push up only 1 concave but try to push up using 2 concave positions.

- 5. Remove packing.
- Remove base.
- 7. Remove electric retracting unit.
- 8. Remove power unit, and disconnect the connector.
- 9. Separate the electric retracting unit from the bracket.

#### **ASSEMBLY**

- 1. Install bracket to the electric retracting unit.
- 2. Connect power unit connector. Install electric retracting unit (bracket).
- 3. Install electric retracting unit and base to the housing.
- 4. Place power unit and mirror body assembly in a horizontal position.
- 5. Engage upper tabs of mirror glass with power unit. Then, press lower part of mirror glass down until the lower part snaps to allow engagement of lower tabs.

#### NOTE:

After installation, visually check that the lower tabs (2) are securely engaged when viewed from the bottom of mirror surface.

- 6. Install the packing to the base.
- 7. Insert the harness terminal into the connector.

#### NOTE:

Make sure to insert the harness terminal into the correct connector. Do not confuse the locations.

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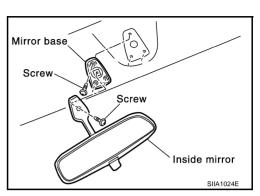
#### **INSIDE MIRROR**

INSIDE MIRROR PFP:96321

# Removal and Installation REMOVAL

EIS00804

Remove the screws securing inside mirror assembly and mirror base as shown in the figure.



#### **INSTALLATION**

Install in the reverse order of removal.