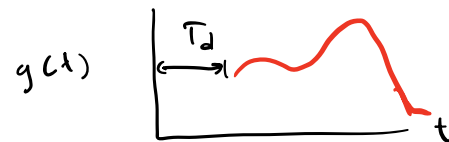
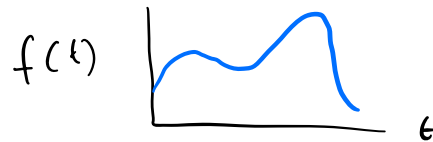


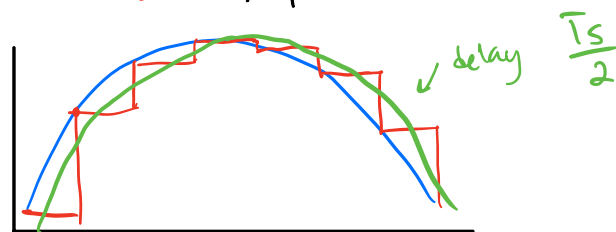
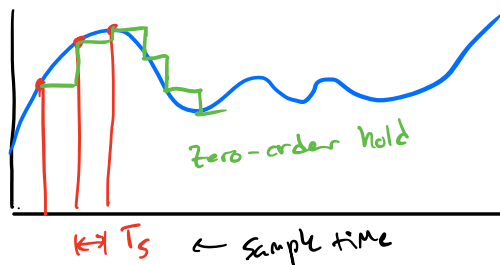
Pure time delay

- Process transport delay
- Sample & hold delay
- Communication delay

$$g(t) = \begin{cases} 0 & 0 \leq t < T_d \\ f(t - T_d) & t \geq T_d \end{cases}$$



Sample rate - not continuous like analog circuits



Laplace at delay:

$$G(s) = \mathcal{L}[g(t)] = \int_0^{\infty} e^{-st} g(t) dt$$

$$= \int_0^{\infty} e^{-st} f(t - T_d) dt$$

$$\tau = t - \tau_d$$

$$t = \tau + \tau_d \rightarrow dt = d\tau + d\tau_d$$

$$d\tau = dt$$

$$= \int_0^{\infty} e^{-s(\tau - \tau_d)} f(\tau) d\tau$$

$$= e^{-sT_d} \underbrace{\int_0^{\infty} e^{-s\tau} f(\tau) d\tau}_{= F(s)}$$

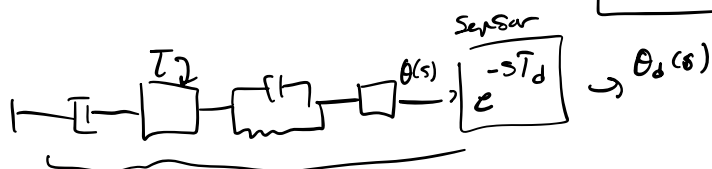
$$\rightarrow G(s) = e^{-sT_d} F(s) \quad \text{f w/o delay}$$

$$e^{-sT_d} \Big|_{s=j\omega} = e^{-j\omega T_d}$$

$$|e^{-j\omega T_d}| = 1$$

$$\angle e^{-j\omega T_d} = -\omega T_d$$

→ phase function of  $\omega$



$$\frac{\theta(s)}{t(s)} = \frac{10}{s(s+10)(s^2+80s+10^4)}$$

