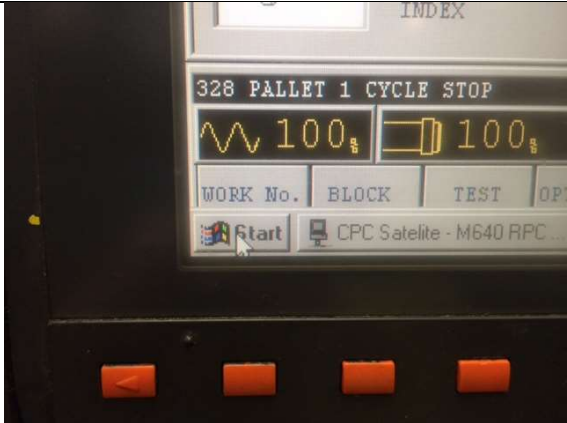
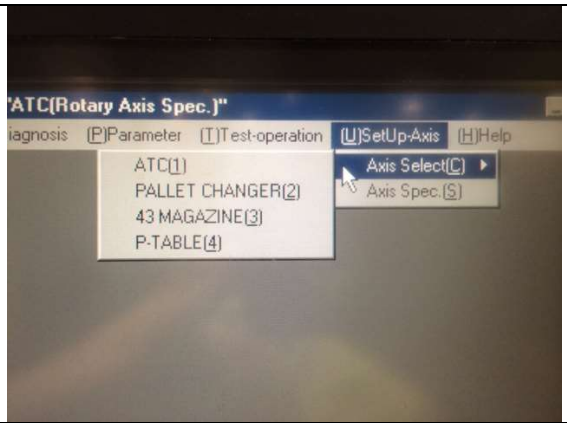
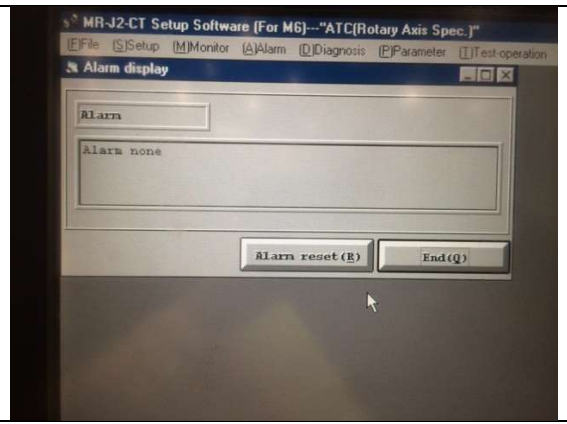




MAZAK HMC ---- ATC SERVO RESET ---- INSTRUCTIONS

| | |
|--|--|
| By using the mouse cursor, move the cursor to the bottom left hand corner of the screen to bring up the START button |  |
| Press the START button using cursor | |
| Select the Programs option using cursor | |
| Select MR-J2-CT using cursor | |
| Select MR-J2-CT using cursor again | 2 nd time selected will be in slide window |
| Once MR-J2-CT has loaded select the [U]SetUp-Axis button |  |
| Select Axis Select[C] | |
| Select ATC[1] | This ensures you are on right control |
| Now on upper left side select [A]Alarm | |
| Select ALARM DISPLAY |  |
| Now choose Alarm Reset[R] | Note: in picture above no alarm is currently displayed. This is where you normally will find the Servo Fault at. |

MAZAK HMC ---- ATC SERVO RESET ---- INSTRUCTIONS

| | |
|--|---|
| <p>Machine will ask if it is OK to reset alarm – select the OK button option</p> |  |
| <p>Once servo resets it will continue the current tool change and also continue running the program</p> | <p>Watch machine to ensure it goes into the correct position after tool change to make sure it doesn't crash, slowing the rapid rate down will help ensure this</p> |
| <p>Close Alarm Display by choosing END</p> | |
| <p>Once machine back running you need close MR-J2-CT by hitting little red X</p> | <p>This can be found on top right of screen</p> |
| <p>Left click on any open area of the screen; this will remove prompt for the START window.</p> <p>NOTE: Look at the example given to the right. Arrow is in an empty area not touching anything. Arrow was circled for ease of finding in this picture only!</p> |  |
| <p>YOU ARE DONE</p> | <p>CONGRADULATIONS 😊 YOU DID IT 😊</p> |