Okuma Lathe Tool Change Log

Dept. D2 OP.50

A Rev: 01/02/20

The following is an estimated tool change frequency. Record actual tool change on the chart below. If tooling did not meet matrix, put a check in either of the first two columns (chipped or quality) or describe the failure in the last column so that the cause may be addressed.

Pos/Tool	Tool Decription	Insert / Insert Holder	Mfg.	Max. Life
1	Turn Carrier End	DNMG 433-MN KCP40B	Kennemetal	200
2	Drill Vent Hole	TL-15061	Tool Craft	750
3	De-Burr Vent Hole	SNAP 9.5 / GH-Q-M-30217	Heule	3000
4	Tap Vent Hole	4410-311.113	Guhring	2000

4				ıup	VCII	t HO	70		7710	311.113		Gunnig	2000	
****TURN IN SHEET AT END OF WORK WEEK**** Monday's Date:														
Shift	DAY								Tool		Description of Failure			
	М	Т	w	Т	F	s	s	Tool Pos	Tool Counter	MATRIX? (CIRCLE ONE)	Chipped / Broken	Other (write do	escription)	
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				
A / B / C										YES / NO				