MAZAK HMC ---- ATC SERVO RESET ---- INSTRUCTIONS

By using the mouse cursor, move the cursor to the bottom left hand corner of the screen to bring up the START button	328 PALLET 1 CYCLE STOP 100s WORK No. BLOCK TEST OP A Start CPC Satelite - M640 RPC
Press the START button using cursor	
Select the Programs option using cursor	
Select MR-J2-CT using cursor	
Select MR-J2-CT using cursor again	2 nd time selected will be in slide window
Once MR-J2-CT has loaded select the [U]SetUp-Axis button	'ATC(Rotary Axis Spec.)" iagnosis (P)Parameter (I)Test-operation (U)SetUp-Axis (H)Help ATC(1) PALLET CHANGER(2) 43 MAGAZINE(3) P-TABLE(4)
Select Axis Select[C]	
Select ATC[1]	This ensures you are on right control
Now on upper left side select [A]Alarm	
Select ALARM DISPLAY	MR-J2-CT Setup Software [For M6]"ATC[Rotary Axis Spec.]" [File [S]Setup M]Monitor (A)Alarm [D]Diagnosis [P]Parameter []Text operation Alarm display [Alarm none Alarm none [Alarm reset (E)
Now choose Alarm Reset[R]	Note: in picture above no alarm is
	currently displayed. This is where you
	normally will find the Servo Fault at.

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Machine will ask if it is OK to reset alarm – select the OK button option	Alarm Alarm-reset The alarm will be reset. Is it OK? OK Cancel
Once servo resets it will continue the current tool change and also continue running the program	Watch machine to ensure it goes into the correct position after tool change to make sure it doesn't crash, slowing the rapid rate down will help ensure this
Close Alarm Display by choosing END	
Once machine back running you need close MR-J2-CT by hitting little red X	This can be found on top right of screen
Left click on any open area of the screen; this will remove prompt for the START window.	V 0. Y 0. 0 0 0 27 H 50 E 22 E 50 0 22 E 50 0 22 E 50 0 23 E 50 0 25 E 50 0
NOTE: Look at the example given to the right. Arrow is in an empty area not	10 1 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
touching anything. Arrow was circled	PERS DETERMAN PACKEDS WHEN COMPANY
for ease of finding in this picture only!	HEARTHEC CPC Tool Management V
YOU ARE DONE	CONGRADULATIONS © YOU DID IT ©