

MATERIAL REPORT

Report Date : 05.06.2024

Material : 10121896
Description : ASSY, ORIENTATION SLEEVE WITH STABS
Revision Level : 06;500000328543
Plant :

Base Unit of Measure : EA
Gross Weight : 291,7 KG
Net Weight : 291,7 KG
Basic Material : See BoM for Materials
Commodity Code :
Export Control Code :

Manufacturer : -
Manuf.Part No. :

MIR ID : 70502117
MIR Title : XT/TH/THS, ASSEMBLY
MIR Desc. : Dimensional Control, Visual Inspection, Submitted

Criticality : 1
Traceability type : SN
Serial No. Profile : —
Batch Management ☒
Shelf life : 0 Day

QM Control Key :
Inspection Setup :

Classification : MACS_MCLASS;Subsea MACS
7000000;SUBSEA SUB-ASSEMBLIES
7050000;SUBSEA TREE SYSTEMS (WP05)
7050200;XT/TH/THS Assy and Components
7050205;XT System Sub-Assembly

Attributes :

Related Drawings : Type:SWD,No:10001184340,Ver:04,Status:Re-issued Constr,Descr:ASSY, ORIENTATION SLEEVE
Other Related Docs : Type:SWA,No:10001131027,Ver:04,Status:Temp. Release ,Descr:ASSY, XMT ORIENTATION SLEEVE

Basic Data Text : Notes for the drawing 10001184340:

1 - Identify and maintain traceability using stamp, where indicated.
Text height shall be proportional to the component;

2 - Unless otherwise specified, dimensions are for reference only;

3 - Assemble item 0060 with loctite 242;

4 - Deleted;

5 - Product specification level acc. to API spec. 17D = PSL3

MATERIAL REPORT

Characteristics:

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Created By : 164593
Division : XMT
Lab / Design Office : Curitiba
MIR ID : 70502117
Material Group : 7050205
SDRL & QM : QM: YES
Traceability Code : SN
X Plant Status : Z9

BoM :

Item No.	Material Number	Description	Quantity	UoM	Assembly	Criticality
0010	10123700	MACH, ORIENTATION SLEEVE BODY	1,000	EA	<input checked="" type="checkbox"/>	2
0020	10123657	MACH, STAB PLATE, XMT ORIENTATION SLEEVE	1,000	EA	<input type="checkbox"/>	3
0030	10123664	ASSY, 1/2" STAB BODY, XMT ORIENT SLEEVE	6,000	EA	<input checked="" type="checkbox"/>	2
0040	10123662	ASSY, ANNULUS STAB BODY, XMT SLEEVE	1,000	EA	<input checked="" type="checkbox"/>	2
0050	10121574	HEXSO SCR,3/4-10x1.3/4,A193 B7M	4,000	EA	<input type="checkbox"/>	2
0060	10121615	HEXSO SCR,1/2-13x1.1/2,A193 B7M	6,000	EA	<input type="checkbox"/>	2
0070	10123671	ASSY, 1/2" STEP STAB BODY, XMT SLEEVE	2,000	EA	<input checked="" type="checkbox"/>	2
0080	10123668	ASSY, 5" STAB BODY, XMT ORIENT SLEEVE	1,000	EA	<input checked="" type="checkbox"/>	2
0090	10123666	ASSY, ELECTRICAL STAB, XMT SLEEVE	1,000	EA	<input checked="" type="checkbox"/>	2
0100	BBPFC029241	HEXSO SCR,3/8-16x1.1/4,AISI316	2,000	EA	<input type="checkbox"/>	3
0110	10114133	SPECIAL NUT,1.1/8-8,17-4-PH-100K	1,000	EA	<input checked="" type="checkbox"/>	3
0120	10114465	FLG, ELEC STAB, Mach.	1,000	EA	<input checked="" type="checkbox"/>	3
0140	10114466	SPECIAL CASTLE NUT,1.1/8-8,17-4-PH	1,000	EA	<input checked="" type="checkbox"/>	3
0150	BB18-BS0163-03	PINO DE ORIENTACAO	2,000	EA	<input checked="" type="checkbox"/>	3