

MATERIAL REPORT

Report Date : 05.06.2024

Material : 10235747
Description : ASSY, STAB 2", TREE CAP
Revision Level : 02;500000330031
Plant :

Base Unit of Measure : EA
Gross Weight : 5,8 KG
Net Weight : 5,8 KG
Basic Material : See BoM for Materials
Commodity Code :
Export Control Code :

Manufacturer : -
Manuf.Part No. :

MIR ID : 70502117
MIR Title : XT/TH/THS, ASSEMBLY
MIR Desc. : Dimensional Control, Visual Inspection, Submitted

Criticality : 1
Traceability type : SN
Serial No. Profile : —
Batch Management ☒
Shelf life : 0 Day

QM Control Key :
Inspection Setup :

Classification : MACS_MCLASS;Subsea MACS
7000000;SUBSEA SUB-ASSEMBLIES
7050000;SUBSEA TREE SYSTEMS (WP05)
7050200;XT/TH/THS Assy and Components
7050205;XT System Sub-Assembly

Attributes :

Related Drawings : Type:SWD,No:10002540110,Ver:01,Status:Re-issued Constr,Descr:ASSY, STAB 2"
Other Related Docs : Type:SWA,No:10002531529,Ver:01,Status:Accessible ,Descr:ASSY, STAB BORE 2, SLNE II

Basic Data Text : Notes for the drawing 10002540110:

1 - Identify and maintain traceability using stamp. Text height shall be proportional to the component;

2 - Forced assembling between itens 050 and 070;

3 - Product specification level acc. to API spec. 17D = PSL3;

4 - Apply chemistry lock (loctite or similar) in threads;

5 - Tap until the screw stop. Don't apply torque;

6 - After assembling, protect the indicated region at colision or dirt.

MATERIAL REPORT

Characteristics:

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Created By : 183013
Division : XMT
Lab / Design Office : Curitiba
MIR ID : 70502117
Material Group : 7050205
SDRL & QM : QM: YES
Traceability Code : SN
X Plant Status : LM

BoM :

Item No.	Material Number	Description	Quantity	UoM	Assembly	Criticality
0010	10108532	MACH, UPPER BODY, STAB 2"	1,000	EA	<input checked="" type="checkbox"/>	2
0020	10235746	MACH, LOCKING STEM, STAB 2", SLNE II	1,000	EA	<input checked="" type="checkbox"/>	3
0030	10117543	MACH, LOWER BODY, STAB BORE 2"	1,000	EA	<input checked="" type="checkbox"/>	2
0040	10098007	METAL x METAL SEAL, 2", UNS N07718, MACH	1,000	EA	<input checked="" type="checkbox"/>	1
0050	10075673	DOG PIN, 17-4 PH, MACH	4,000	EA	<input checked="" type="checkbox"/>	2
0060	10075782	UPPER CAP PISTON, Ø80,0 X 52,0, MACH	1,000	EA	<input checked="" type="checkbox"/>	2
0070	10057189	MACH, DOG	1,000	EA	<input checked="" type="checkbox"/>	1
0080	10126443	MACH, SPECIAL NUT, STAB - BORE 2"	1,000	EA	<input checked="" type="checkbox"/>	3
0090	10057154	STAB GUIDE, BORE 2", ACETAL, MACH	1,000	EA	<input checked="" type="checkbox"/>	3
0100	10065198	HEX SET FC,1/4-28x3/8,AISI316	2,000	EA	<input type="checkbox"/>	3
0110	BBPSC014257	PF S/CAB SEXT INT 1/4" X 3/4" AISI 316	1,000	EA	<input type="checkbox"/>	3
0120	BBPFS070238	HEX SCR, 3/8-16x3/4-FT, AISI316	4,000	EA	<input type="checkbox"/>	3
0130	10108733	O-RING REF PARKER 2-210 90 SH	2,000	EA	<input type="checkbox"/>	2
0140	10063637	O-RING, 47,29x2,62, FKM90A	1,000	EA	<input type="checkbox"/>	2
0150	10104827	O-RING REF PARKER 2-214 90 SH A	2,000	EA	<input type="checkbox"/>	2
0160	10104825	O-RING REF PARKER 2-222 90 SH A	3,000	EA	<input type="checkbox"/>	2
0170	10104823	O-RING, PARKER 2-326 90 SH A	1,000	EA	<input type="checkbox"/>	2
0180	10145984	HEX SET FL,1/4-20x5/8,AISI316	3,000	EA	<input type="checkbox"/>	3