

MATERIAL REPORT

Report Date : 05.06.2024

Material : 10121719
Description : ASSY,1/2" MECH GATE VALVE, INTERFACE
Revision Level : 00;500000052576
Plant :

Base Unit of Measure : EA
Gross Weight : 31,1 KG
Net Weight : 31,1 KG
Basic Material : SEE BOM FOR MATERIALS
Commodity Code :
Export Control Code :

Manufacturer : -
Manuf.Part No. :

MIR ID : 79001003
MIR Title : VALVE KIT
MIR Desc. : Assembly, MRB

Criticality : 3
Traceability type : SN
Serial No. Profile : —
Batch Management ☒
Shelf life : 0 Day

QM Control Key :
Inspection Setup :

Classification : MACS_MCLASS;Subsea MACS
7000000;SUBSEA SUB-ASSEMBLIES
7900000;SHARED
7900100;Valve&Actuator#Kit,SubAss&Component
7900130;ROV Extension Kit

Attributes :

Related Drawings : Type:SWD,No:10001225496,Ver:00,Status:IFC ,Descr:ASSY, 1/2" MECH GATE VALVE, INTERFACE
Other Related Docs : Type:PDC,No:10001325337,Ver:06,Status:Re-issued Constr,Descr:INTL TEST PROC, PAB DRILL THRU
Type:SWA,No:10001111849,Ver:01,Status:Temp. Release ,Descr:INTERFACE - ST - VALV 1/2" - BENTLEY

Basic Data Text : NOTES FOR DRAWING 10001225496:

1 - Identify and mantain traceability using a tag;
2 - Refer to 10001325337 for assembly and test procedures;
3 - To use LOCTITE 242 for assembly of item 110 and 140;
4 - To apply torque of 15 lbf.ft for assembly of item 110;
5 - Product specification level acc. to API SPEC. 17D - PSL: N. A.

MATERIAL REPORT

Characteristics:

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Created By	:	164216
Division	:	XMT
Lab / Design Office	:	Curitiba
MIR ID	:	79001003
Material Group	:	7900130
SDRL & QM	:	QM: YES
Traceability Code	:	SN
X Plant Status	:	LM

BoM :

Item No.	Material Number	Description	Quantity	UoM	Assembly	Criticality
0010	10080225	MACH, BODY INTERFACE ROV TO VALVE	1,000	EA	<input checked="" type="checkbox"/>	2
0020	10121720	WELD/MACH,1/2 MECH GATE VALVE,INTFC STEM	1,000	EA	<input checked="" type="checkbox"/>	3
0030	BB18-BS0205-45	MACH, JOINT BLOCK	2,000	EA	<input checked="" type="checkbox"/>	3
0040	BB18-BS0205-37	MACH, ROD GUIDE	1,000	EA	<input checked="" type="checkbox"/>	3
0050	BB18-BS0205-46	MACH, FIXING PIN	4,000	EA	<input checked="" type="checkbox"/>	2
0060	BB18-BS0317-05	MACH, ADAPTADOR 3/4" - INTERFACE ROV	1,000	EA	<input checked="" type="checkbox"/>	2
0070	BBPSC014287	PF S/CAB SEXT INT 3/8" X 7/16" AISI 316	4,000	EA	<input type="checkbox"/>	3
0080	BB18-BS0205-10	MACH, ROV INTERFACE BUSHING	1,000	EA	<input type="checkbox"/>	3
0090	BB18-BS0205-44	EIXO - INTERFACE ROV	1,000	EA	<input checked="" type="checkbox"/>	2
0100	10080229	ROV INTERFACE ADAPTER	1,000	EA	<input checked="" type="checkbox"/>	3
0110	BBPFC029004	PF CIL SEXT INT 1/2" X 2" AISI 316	2,000	EA	<input type="checkbox"/>	3
0120	BBPOR091001	HVY NUT, 1/2-13, AISI316	4,000	EA	<input type="checkbox"/>	3
0130	BBPFE014006	CSK HEX SCR, 1/2# x 2.1/2#, AISI 316	4,000	EA	<input type="checkbox"/>	3
0140	BBPFC029238	PF CIL SEXT INT 3/8" X 3/4" AISI 316	2,000	EA	<input type="checkbox"/>	3
0150	10104196	POSITION INDICATOR, ROV INTERFACE	1,000	EA	<input checked="" type="checkbox"/>	3