

REVISION				
ECO	REV	DESCRIPTION	BY	DATE
ECO-033038	01	INITIAL RELEASE	EMT	11/06/19
ECO-033724	02	UPDATED DIMENSIONS IN DETAIL "G"	RD	1/16/2020

GENERAL NOTES

- TRACEABILITY:  
PART REQUIRES SERIAL NUMBER TRACEABILITY FOR EACH INDIVIDUAL PART.
- LABELING:  
PART REQUIRES LABELING OF PART NUMBER, MANUFACTURER NAME, DATE CODE AND LOT CODE.
- PACKAGING:  
PART REQUIRES PACKAGING TO PREVENT DAMAGE DURING SHIPMENT.

MATERIAL NOTES

- MATERIAL: Material <not specified>
- FINISH: FINISH
- MANUFACTURING PROCESS:N/A
- CLEANLINESS: PARTS ARE TO BE FREE OF ORGANIC MATERIALS, SOLVENTS OR COOLANT FLUID AND RESIDUE
- DEBURR AND BREAK ALL SHARP EDGES TO 0.13MM UNLESS OTHERWISE SPECIFIED.

DIMENSIONAL NOTES

- INTERPRATE SPECIFICATION PER GEOMETRIC DIMENSIONING AND TOLERANCING STANDARD ASME Y14.5-2009.
- ALL DIMENSIONS APPLY AFTER FINISHING AND SECONDARY OPERATIONS UNLESS OTHERWISE SPECIFIED.
- THIS IS A REDUCED DIMENSION DRAWING,REFER TO 3D MODEL FOR ANY MISSING DIMENSIONS.
- FEATURE GEOMETRY IS DEFINED BY ASSEMBLY OR PART 3D CAD MODELS WITHIN  $\boxed{\text{0.3}} \boxed{\text{A}} \boxed{\text{B}} \boxed{\text{C}}$  UNLESS OTHERWISE SPECIFIED.
- SURFACE ROUGHNESS  $\sqrt{\text{ }}$  UNLESS OTHERWISE SPECIFIED.
- 3D CAD DATA IS SUPPLIED AT 1:1 SCALE AND TO BE USED FOR INSPECTION AND PRODUCTION TOOLING PURPOSES.

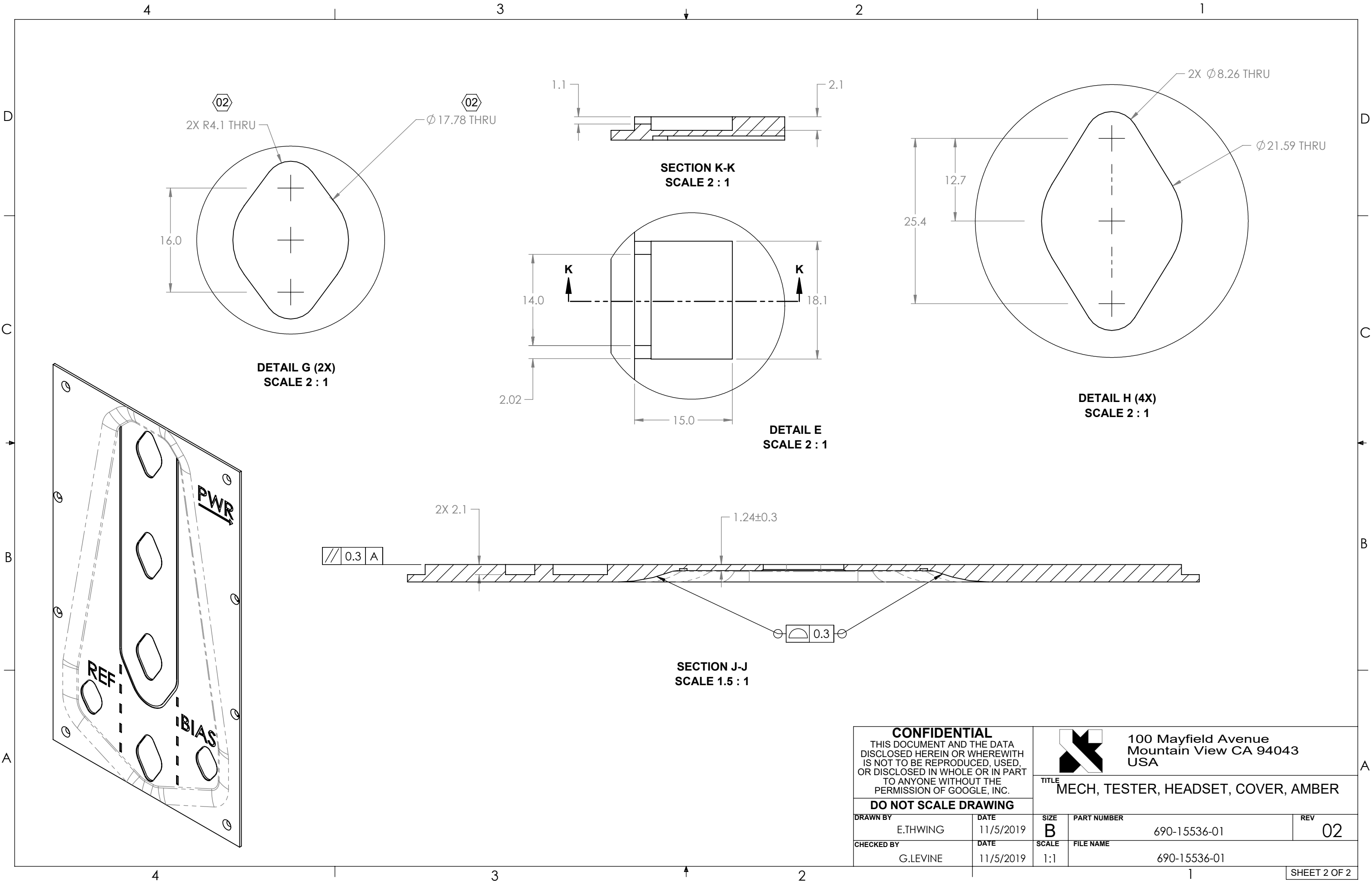
REGULATORY NOTES




100 Mayfield Avenue  
Mountain View CA 94043  
USA

TITLE  
MECH, TESTER, HEADSET, COVER,  
AMBER

SIZE	PART NUMBER	REV
B	690-15536-01	02
SCALE	FILE NAME	MASS (g):
1:2	690-15536-01	



<div>CONFIDENTIAL</div> <div>THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR WHEREWITH IS NOT TO BE REPRODUCED, USED, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF GOOGLE, INC.</div>		<div></div> <div>100 Mayfield Avenue Mountain View CA 94043 USA</div>		A
<div>DO NOT SCALE DRAWING</div>		<div>TITLE</div> <div>MECH, TESTER, HEADSET, COVER, AMBER</div>		
<div>DRAWN BY</div> <div>E.THWING</div>	<div>DATE</div> <div>11/5/2019</div>	<div>SIZE</div> <div>B</div>	<div>PART NUMBER</div> <div>690-15536-01</div>	
<div>CHECKED BY</div> <div>G.LEVINE</div>	<div>DATE</div> <div>11/5/2019</div>	<div>SCALE</div> <div>1:1</div>	<div>FILE NAME</div> <div>690-15536-01</div>	<div>REV</div> <div>02</div>
		<div>1</div>		<div>SHEET 2 OF 2</div>