

Revision History				
Rev	Description Of Change	Effective Date		
1	Initial Release	6/14/2019		

Initiator: Zoey Zweber	Date: 6/14/2019	NCR Log #: NA
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Nonconformance Identification

Description of Nonconformance:

According to G5218 690-14180-01_01 INSPECTION REPORT, the connector alignment fixture has multiple out of spec dimensions according to the engineering drawing. This inspection was a full FAI of the assembled part.

Part Number: 690-14180-01

Description: MECH, FIXTURE, CONNECTOR ALIGNMENT, AMBER

Serial Number: AF19030602

YES

Does Non-conformance In	npact Product? (check one)

Conduct a Risk Analysis Determine if Systemic Issue

NO X



Risk Management File Reference				
Document Title: N/A	File location reference: N/A			
DMR Reference: N/A	DHR Reference: N/A			

	Results of Risk Analysis
NA	

Non-conformance Disposition (check one)					
CAPA (non-products only)	Use As Is	Rework	Return to Supplier	Lab Use Only	Scrap
	X				

Rationale: The tool still functions as intended, to align the connector on the PCBA within the bioamp enclosure. Tool was tested with many production enclosure parts and no fit issues were realized. Non-conformances are not expected to impact assembly nor finished product quality.

Dispositioned by: Zoey Zweber	Date : 6/14/2019



CAPA Determination					
N/A	N/A				
Is a CAPA Required? (check one)					
YES NO_X					
New CAPA# Assigned:					
Rationale: Part functions as intended and no further action is required.					

NCR Approval				
Print Name / Title:	Gabriella Levine, Hardware and Systems Lead			
Signature:	Godor La			
Date:	2019-06-24			

	RI	EWORK	Determiı	nation		
Applicable? Yes	_ No	N/A _	<u>X</u>			
Rework Protocol Title	: NA					

Non-conformance Form

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Protocol #:NA		Revision:NA	
Description: NA			
Approver Name:	NA		
Signature:	NA		
Date:	NA		
	Rework Pro	otocol	
Rework Work Instruction	on:		
Predefined Acceptance Criteria:	NA		
Results (Select one):	PASS	S FAIL	
Test report reference:	NA		
Summary: NA			
MRB Approver Name and Title:	NA		
Approval Signature:	NA		
Date:	NA		

Remain in non-conforming state:			
Use As Is, Return to Supplier, Lab Use Only, Scrap			
Additional Information for Product Disposition – Use As Is			
Applicable? YesX No N/A			



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Rationale for Disposition: Use As Is		The tool still functions as intended, to align the connector on the PCBA within the bioamp enclosure. Tool was tested with many production enclosure parts and no fit issues were realized. Non-conformances are not expected to impact assembly nor finished product quality.	
DMR / DHR Ref:	NA		
Additional Information for Product Disposition – Return to Supplier			
Applicable? Yes No N/AX			
Return to Supplier Authorization Number, if applicable:			
Additional Information for Product Disposition – Lab Use Only			
Applicable? Yes No N/AX			
Rationale:			
Labeled "Lab Use Only"? (check one)	YES NO	Material Location:NA	
Confirmed by Signature:	NA		
Date:	NA		
Additional Information for Product Disposition – Reject to Scrap			
Applicable? Yes		No N/AX	
Proper	YES	Rationale:NA	
Disposal? (check one)	NO		



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MRB Approver Name and Title:	NA
Approval Signature:	NA
Date:	NA