

BILL OF MATERIALS					
ITEM	NUMBER	DESCRIPTION	QTY.	MANUFACTURER	MANUFACTURER P/N
1	690-15535-01	MECH, TESTER, HEADSET, CHASSIS, AMBER	1	N/A	N/A
2	250-07914-00	HW, INSERT, THREADED, HEAT SET, 6-32 UNC-2B, BRASS	4	McMASTER-CARR	94459A290
3	250-07915-00	HW, INSERT, HEAT, THREADED, 2-56 UNC-2B, BRASS	12	McMASTER-CARR	94459A240
4	250-07721-00	HW, BUMPER, THREADED, 6-32 X 1/4IN LG, 1/2IN OD X 1/4IN HGT	4	McMASTER-CARR	9541K1

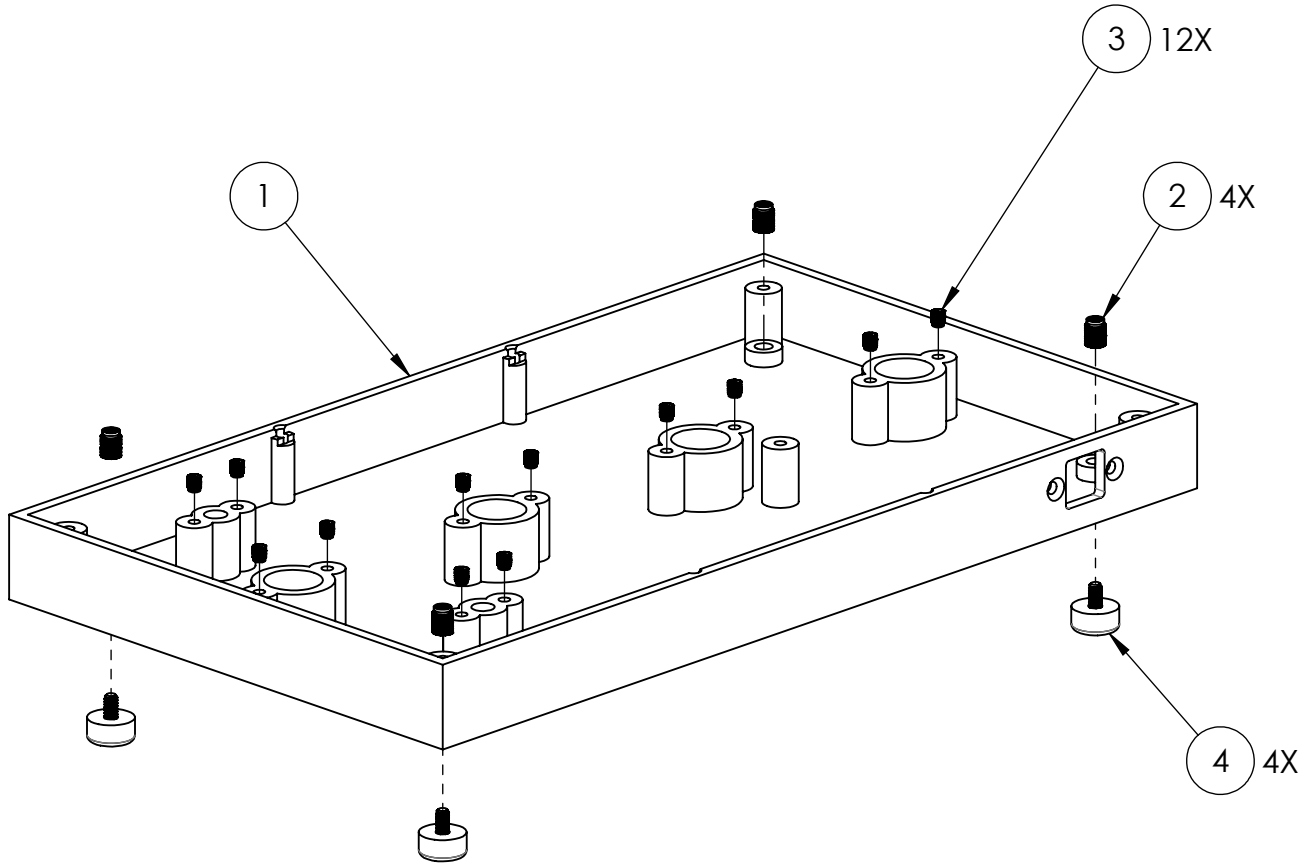
REVISIONS					
ECO	REV.	ZONE	DESCRIPTION	APPR	DATE
ECO-033038	01		INITIAL RELEASE	GL	12/27/2019

D

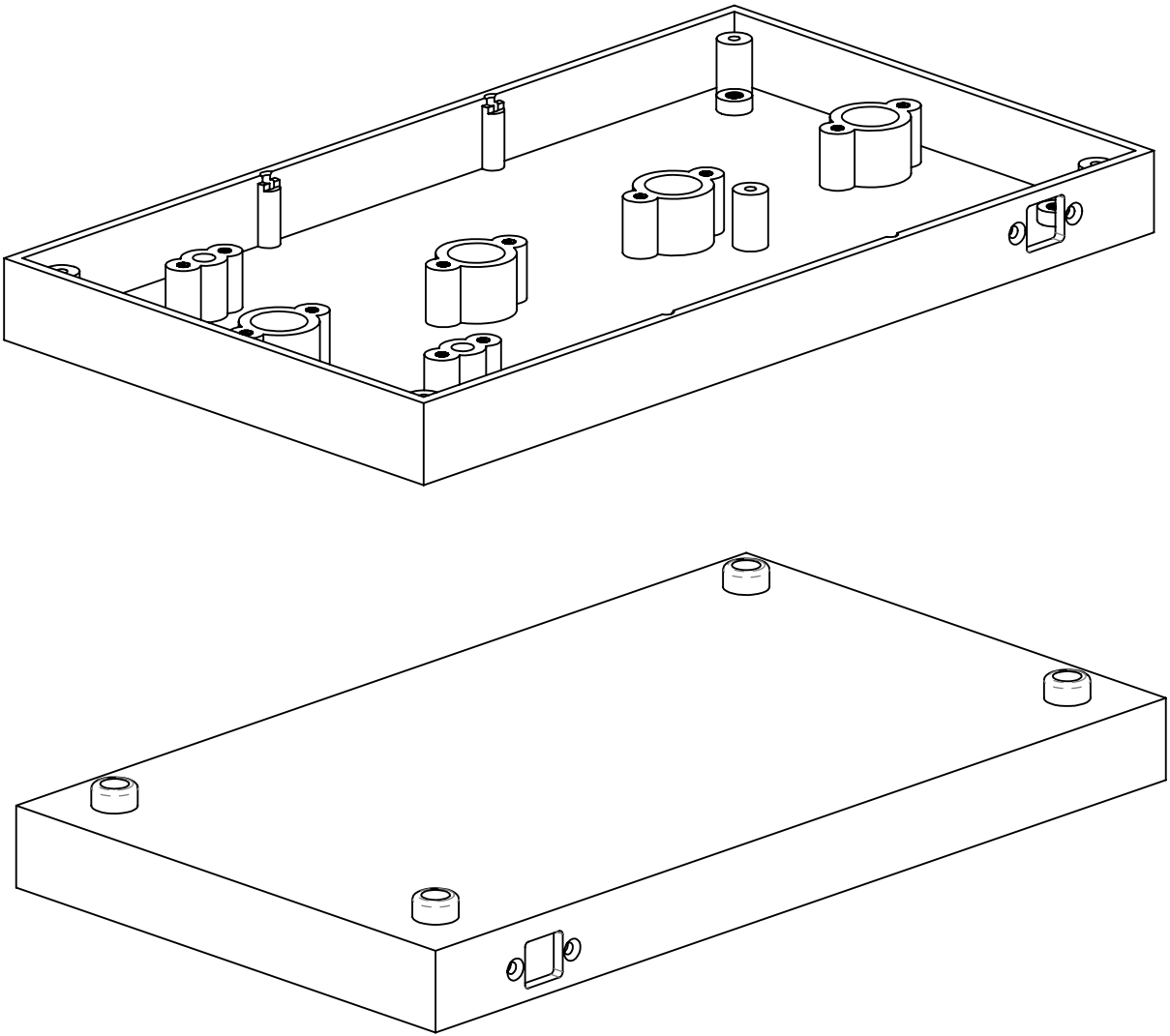
C

B

A



- THIS IS A REDUCED DIMENSION DRAWING,REFER TO 3D MODEL FOR ANY MISSING DIMENSIONS.
- FEATURE GEOMETRY IS DEFINED BY PART 3D CAD MODELS WITHIN $\frac{1}{16}$ 0.3 A B C UNLESS OTHERWISE SPECIFIED.
- CLEANLINESS: PARTS ARE TO BE FREE OF ORGANIC MATERIALS, SOLVENTS OR COOLANT FLUID AND RESIDUE.
- PART REQUIRES PACKAGING TO PREVENT DAMAGE DURING SHIPMENT.
- PART PACKAGING REQUIRES LABELING OF PART NUMBER AND MANUFACTURER NAME.




D

C

B

A

CONFIDENTIAL THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR WHEREWITH IS NOT TO BE REPRODUCED, USED, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF GOOGLE, INC.		DRAWN DSF	DATE 12/27/2019	 100 Mayfield Avenue Mountain View CA 94043 USA	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CHECKED G.LEVINE	DATE 12/27/2019		
TOLERANCES UNLESS OTHERWISE NOTED: X ± 1 X.X ± 0.3 X.XX ± 0.1 ANGLES ± .25°		ENGINEER G.LEVINE	12/27/2019		
SURFACE ROUGHNESS $\sqrt{1.6}$ UNLESS OTHERWISE SPECIFIED BREAK SHARP EDGES TO <0.4 MM		MATERIAL SEE BOM	FINISH NONE	TITLE ASSY, MECH, TESTER, HEADSET, CHASSIS, AMBER	
		INTERPRET DRAWING PER ASME Y14.5-2009		SIZE B	PART NUMBER 730-05435-01
		DO NOT SCALE DRAWING		SCALE 1:2	FILE NAME 730-05435-01
				REV 01	MASS (g):