



REVISIONS					
ECO	REV.	ZONE	DESCRIPTION	APPR	DATE
ECO-027691	01		INITIAL RELEASE		11/9/2018
ECO-028734	02		PART THICKNESS CHANGE	RD	2/6/2019
ECO-029601	03	B7	PART THICKNESS CHANGE TO 0.25, MATERIAL CHANGE	RD	3/26/2019

1. THIS IS A REDUCED DIMENSION DRAWING,REFER TO 3D MODEL FOR ANY MISSING DIMENSIONS.
2. FEATURE GEOMETRY IS DEFINED BY PART 3D CAD MODELS WITHIN 

0.3A B C

 UNLESS OTHERWISE SPECIFIED.
3. CLEANLINESS: PARTS ARE TO BE FREE OF ORGANIC MATERIALS, SOLVENTS OR COOLANT FLUID AND RESIDUE.
4. PART REQUIRES PACKAGING TO PREVENT DAMAGE DURING SHIPMENT.
5. PART PACKAGING REQUIRES LABELING OF PART NUMBER AND MANUFACTURER NAME.

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		CHECKED E.THWING	DATE 11/9/2018		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		ENGINEER H.CORY	11/9/2018		
TOLERANCES UNLESS OTHERWISE NOTED: X ± 1 X.X ± 0.3 X.XX ± 0.1 ANGLES ± .25°		MATERIAL POLYSILOXANE		TITLE MECH, GASKET, LIGHTPIPE, BUTTER	
SURFACE ROUGHNESS $\sqrt{1.6}$ UNLESS OTHERWISE SPECIFIED BREAK SHARP EDGES TO <0.4 MM		FINISH NONE		SIZE B	PART NUMBER 690-13336-01
		INTERPRET DRAWING PER ASME Y14.5-2009		SCALE 5:1	
		DO NOT SCALE DRAWING		FILE NAME 690-13336-01	REV 03