SSQ675 SNAP LOCK INSTALLATION GUIDE

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1.75" SNAP LOCK WITH TRIM, FLASHINGS AND DETAILS

EP FABTECH

1381 DARRINGTON RD. SUITE C
EL PASO, TEXAS 79928
915-775-3539

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Notes to Designers and Installers:

The details provided in this guide have been established as proven industry standards, intended to serve as both design aids and installation guidelines. However, it is important to recognize that these details may not cover every possible situation encountered in various projects. As such, any necessary modifications should be the responsibility of the designer, owner, or installer.

When utilizing this guide, thoughtful consideration must be given to the purpose of the project, the building's intended use, and the prevailing climate conditions, including temperature, snow, wind, and moisture. Additionally, adherence to governing building codes and the implementation of proper maintenance practices are paramount.

For enhanced long-term performance and durability, we strongly recommend using trims and flashings made from the same material as the panels (metal, gauge, finish). Moreover, whenever feasible, reinforcing the flashing edges through hemming will provide added strength and protect the cut edges from exposure.

By taking these considerations into account, you can ensure the success and longevity of your installation. The proper implementation of these guidelines will contribute to a resilient and aesthetically pleasing outcome for your project.

Technical Assistance:

For any additional information or assistance, please feel free to contact your FABTECH sales or technical representative. They are readily available to provide you with the support and guidance you may need to ensure the success of your project. Don't hesitate to reach out to them for any inquiries or help you may require along the way.

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Framing and Substrates:

When working with Snap Lock panels, you have the flexibility to use them over various substrates, including Steel Decking, open purlins, spaced sheathing, and wood decking, such as plywood. While most details in this guide depict panels attached to Solid Decking, it's essential to recognize their suitability for different substrate types.

The versatility of Snap Lock panels opens up a wide range of applications, allowing you to choose the most suitable substrate for your project needs. Whether you opt for Steel Decking, open purlins, spaced sheathing, or wood decking, these panels provide reliable performance and enhance the overall appearance of your installation. To ensure a successful outcome, always follow appropriate techniques tailored to the specific substrate selected for your project.

Note on Underlayment:

While not every condition necessitates the use of underlayment, it is crucial to acknowledge that metal roofing is susceptible to condensation. Therefore, we strongly recommend using an appropriate roofing underlayment on all wood substrates during installation to safeguard the structure.

For enhanced protection against rain and snow, it is advisable to utilize rubberized ice and water shield on eaves, valleys, and areas of roof penetrations. By following these precautions, you can ensure the longevity and weather resistance of your metal roofing system, providing a reliable and durable solution for your project needs.

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Slope Requirements:

For optimal performance, it is advisable to maintain a minimum slope requirement of 3:12 when using FABTECH panels on all structures. This recommended slope will help ensure proper water drainage and overall functionality of the roofing system, providing you with a durable and reliable solution for your project.

Valley and Snow Design:

To effectively handle high snow, rain, ice, and slope conditions, it is essential to ensure that valley design and dimensions are appropriately sized. In areas prone to significant snow and ice accumulations, it is advisable to minimize splices, penetrations, and roof elevation changes, particularly in valleys. By adopting these practices, you can enhance the performance and longevity of your roofing system, providing added protection against challenging weather conditions.

References:

If you seek additional installation techniques and details, The Sheet Metal and Air Conditioning Contractors National Association Inc. (SMACNA) and NRCA manuals serve as excellent resources for working with sheet metal. These reputable references provide valuable information and insights that can enhance your knowledge and expertise in sheet metal work. Consulting these manuals can be highly beneficial in ensuring the success and quality of your projects.

Oil Canning:

Oil canning is a common occurrence with flat metal surfaces, resulting in waviness. This effect is influenced by factors such as steel mill tolerances, forming processes, variations in surface structures, and steel hardness. In the roll forming process, specific measures are taken, such as profile design, steel gauge, and corrective leveling, to minimize the impact of oil canning.

It is essential to recognize that oil canning is a characteristic inherent to steel and cannot be completely eliminated. However, it should not be a reason for rejecting the panels. Instead, proper measures during the installation and the use of recommended techniques can effectively manage and reduce the appearance of oil canning. By understanding and addressing this characteristic, you can ensure a successful installation and achieve the desired results for your metal panels.

Job Site Storage:

During the waiting period on the job site, proper storage of panels, trim crates, and flat sheets is crucial to prevent moisture-related issues. To facilitate proper moisture runoff, the storage area should be sloped, and one end should be elevated to avoid water ponding on the metal surface. When using tarps for protection, it's important to ensure adequate ventilation to prevent condensation buildup. Moisture or trapped condensation within a bundle can lead to the development of white rust on the sheeting, which should be avoided to maintain the integrity and appearance of the materials.

By following these storage guidelines, you can safeguard against potential damage and ensure that your metal components remain in optimal condition for a successful installation.

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Fastener Selection

Installer Guidelines:

As installers, there are several important points to consider for a successful project:

1. Fastener Selection: Remember that the choice of fasteners will vary depending on the type and thickness of the substrate you are working with. Make sure to select appropriate fasteners to ensure a secure installation.

2. Clip Spacing Design: Design calculations for clip spacing should be left to the expertise of a design engineer. Their input will ensure proper distances and positions for structural integrity.

3. Weather Tight Installation: For a weather-tight installation, always opt for Butyl tape mastic, Butyl sealants, and Curing Sealants. These materials provide excellent protection against weather elements.

4. Mind the Metals: Avoid installing panels and flashings in contact with dissimilar metals to prevent corrosion and potential damage.

5. Compatible Accessories: Use only the flashings and accessories specifically designed for use with the chosen panel. This guarantees compatibility and maintains performance and appearance.

6. Secure Panel Clip Attachment: Ensure the panel clip attachment screws are sufficiently long to fully penetrate through the roof deck substrate or solid lumber, at least one inch. A secure attachment is crucial for stability.

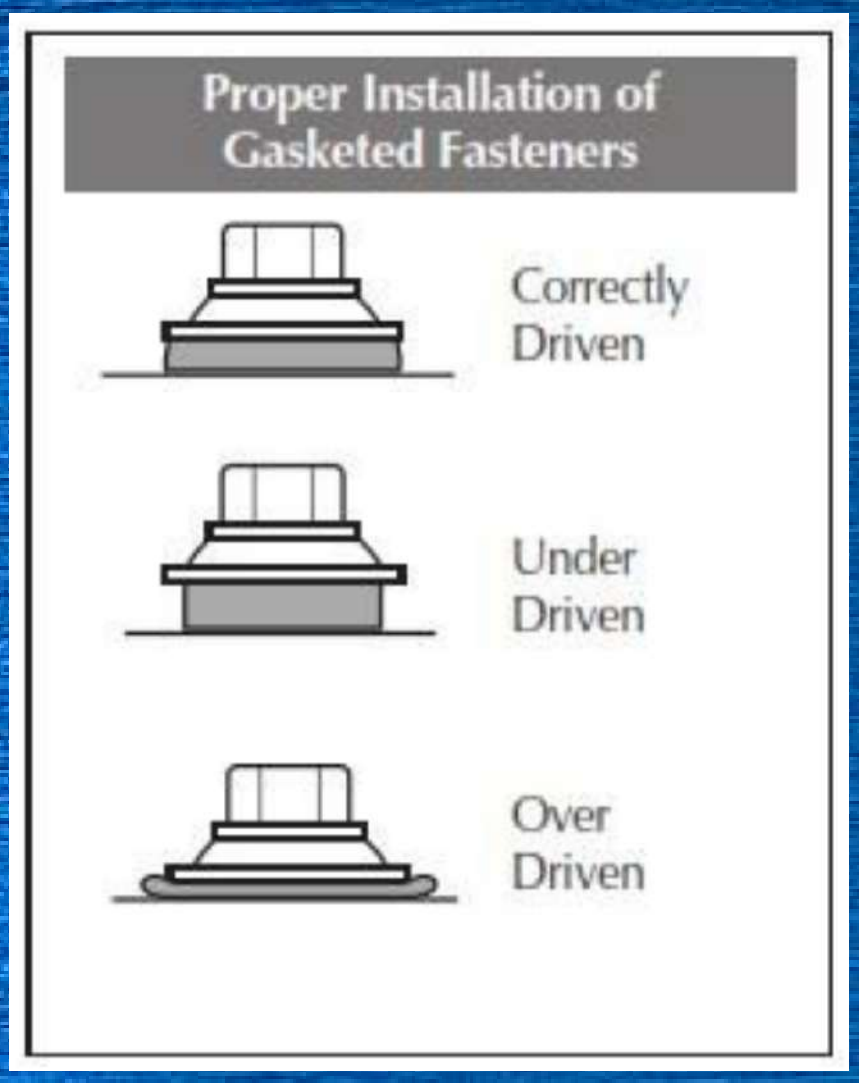
7. Protect Trim Fasteners: Exposed trim fasteners should have sealing washers and a protective coating to guard against corrosion, maintaining both performance and aesthetics.

8. Proper Screw Installation: To achieve optimal holding strength and a proper seal, take care to drive screws correctly. Refer to the provided diagram for guidance.

9. Recommended Drill Speed: The recommended drill speed for screw installation is 2000rpm. Be mindful not to set the drill speed improperly, as it could lead to snapping of the screw heads.

10. Pre-Drilling for Heavy Gauge Metals: When working with heavy gauge metals, pre-drilling of screw holes may be necessary to facilitate installation and prevent potential damage

By following these guidelines, you can ensure a smooth and successful installation, creating durable and reliable structures.



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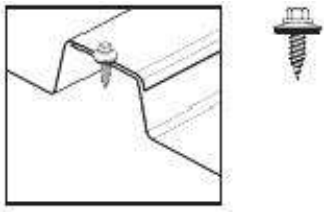
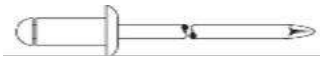
EP FABTECH - SSQ675 Panel

Installation, Flashings & Shop Drawing Detail Guide

Fastener Selection

Description	Application	
14 x 7/8” Lap Self tap 14 x7/8 Lap Stainless	Used to attach Trims . Stainless to be used with A606-4 Steel	
#10-12 x1” Pancake head Wood #10-12 x 1” SD PH Self Driller Steel	Used to attach Panel clips. Used to secure trims to substrates. Also available in Stainless Steel.	
1/8” Stainless Rivets	Used for Trim to Trim attachment or trim to wall panels.	
Stainless Screws #10 x1 x1/4” Wood Drillers #10 x 1.5 x ¼” #10 x 2” x ¼”	Used for panel attachment for panels made with A606-4 Steel	

- The table above shows the panel Fasteners provided by EP FABTECH. Special order screws are available.

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FLASHING TYPE

STANDARD TRIM
STANDARD TRIM
STANDARD TRIM
STANDARD TRIM
EAVE FLASHING WITH BULL NOSE DETAIL
FIXED EAVE DETAIL
EAVE FLASHING WITH JOGGLE CLEAT DETAIL
EAVE WITH GUTTER DETAIL
EAVE GUTTER SPLICE DETAIL
TURN DOWN KNEE DETAIL
FIXED RIDGE & HIP DETAIL
FLOATING RIDGE & HIP DETAIL
FIXED VENTED RIDGE DETAIL
FLOATING VENTED RIDGE DETAIL
FLOATING VALLEY DETAIL
FIXED VALLEY DETAIL
FIXED HIGH EAVE DETAIL
FLOATING HIGH EAVE DETAIL
GABLE DETAIL
ALTERNATE GABLE DETAIL
ALTERNATE GABLE DETAIL
ALTERNATE GABLE DETAIL
RAKE DETAIL
ALTERNATE RAKE DETAIL
ALTERNATE RAKE DETAIL
FIXED HEADWALL DETAIL
FLOATING HEADWALL DETAIL
HIGH TO LOW TRANSITION DETAIL
LOW TO HIGH TRANSITION DETAIL
HALF VALLEY DETAIL
ISOMETRIC CURB & CHIMNEY DETAIL
CRICKET FLASHING AT CURB & CHIMNEY DETAIL
PITCHBREAK AT CURB & CHIMNEY DETAIL
SIDEWALL AT CURB & CHIMNEY DETAIL
PANEL END LAP DETAIL
FIELD LAP DETAIL
PANEL HEM DETAIL
PIPE PENETRATION DETAIL
MISC. NOTES
CUSTOM TRIM SHEET

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			Job Location:		
			Purchaser:		SHT. #1

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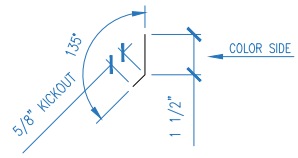
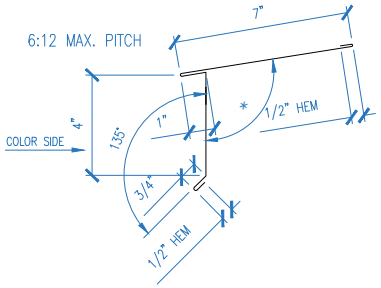
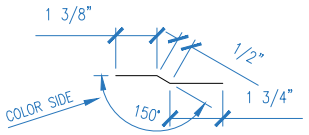
TRIM CLEAT



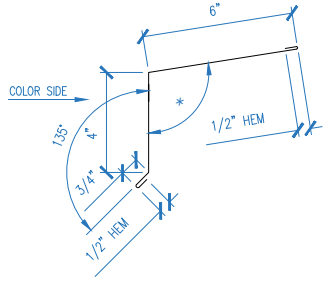
BULL NOSE DRIP/ EAVE TRIM



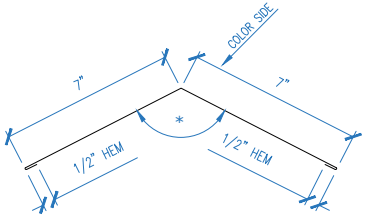
JOGGLE CLEAT



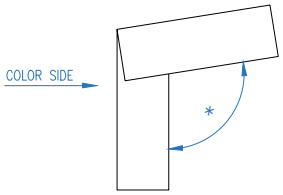
STANDARD EAVE TRIM



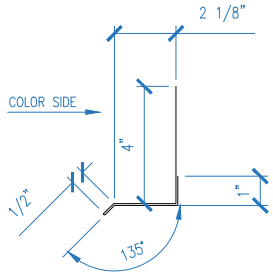
7" RIDGE/HIP CAP FLASHING



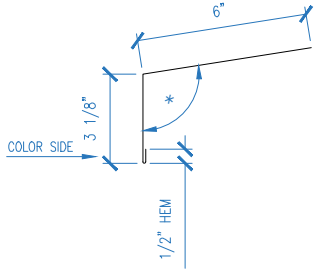
KNEE/RIB COVER



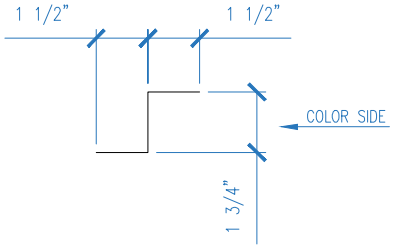
DRIP FLASHING



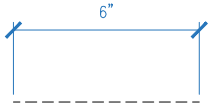
GUTTER EAVE TRIM



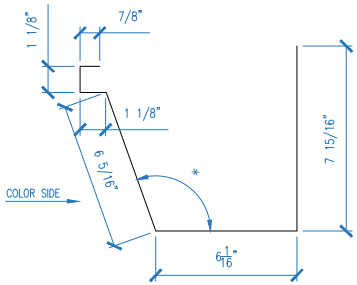
ZEE CLOSURE



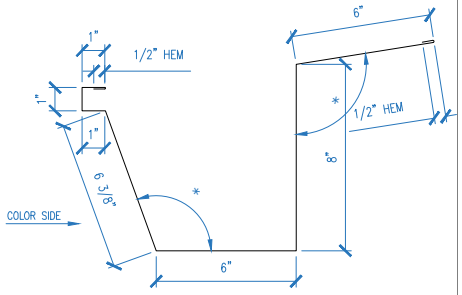
6" PERFORATED VENT STRIP



GUTTER SPLICE



STD. PRE-HUNG BOX GUTTER



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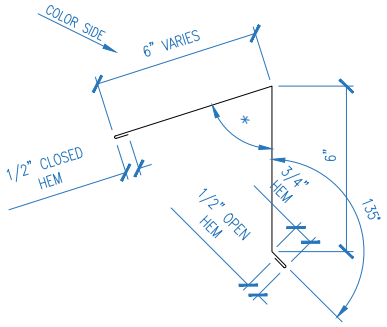
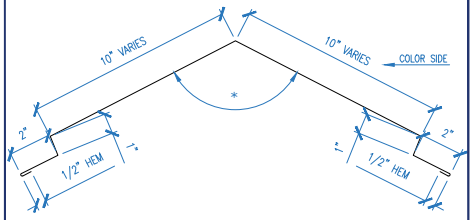
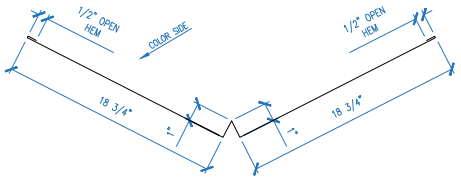
PEAK/HIGH EAVE



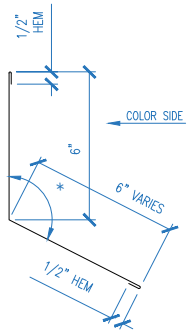
10" VENTED RIDGE CAP



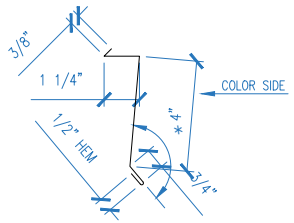
VALLEY PAN 18 3/4"



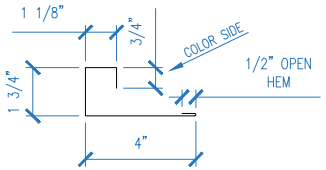
HEAD/END WALL TRIM



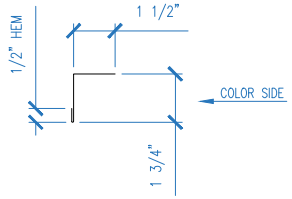
REGLET FLASHING



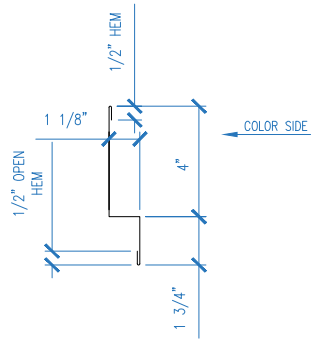
RECEIVER TRIM



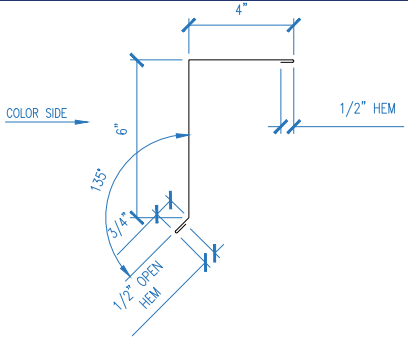
ANGLE TRIM



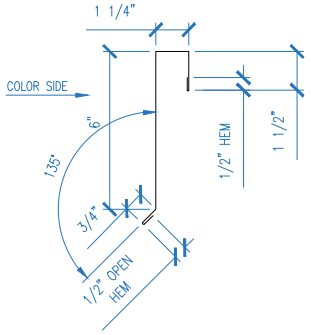
RAKE SIDEWALL TRIM



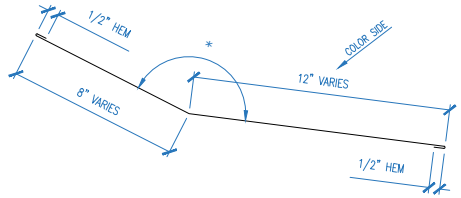
GABLE TRIM



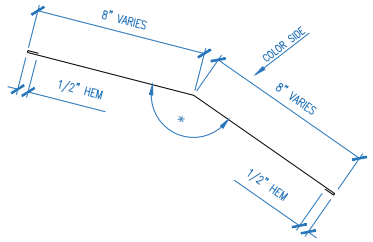
ALTERNATE GABLE TRIM



TRANSITION TRIM HIGH TO LOW



TRANSITION TRIM LOW TO HIGH



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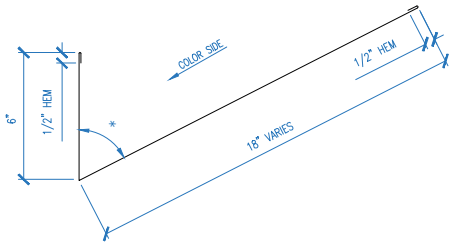
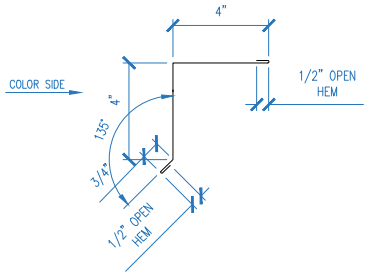
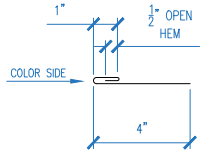
CRICKET FLASHING



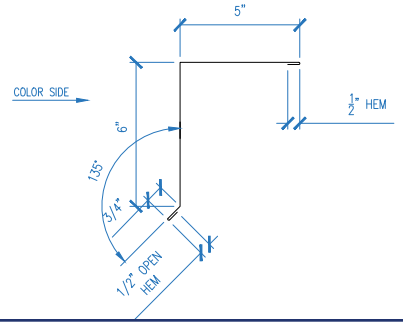
GABLE DRIP TRIM



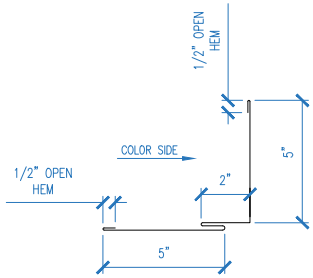
GABLE STARTER TRIM



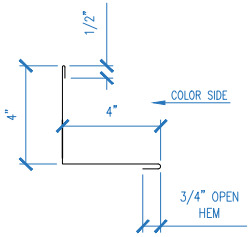
ALTERNATE GABLE TRIM



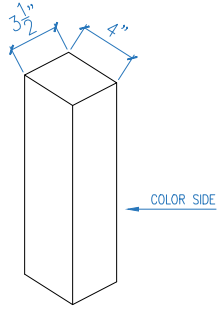
ALTERNATE RAKEWALL TRIM



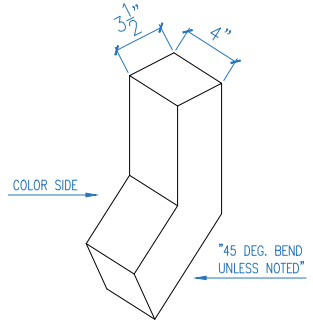
ALTERNATE RAKEWALL TRIM



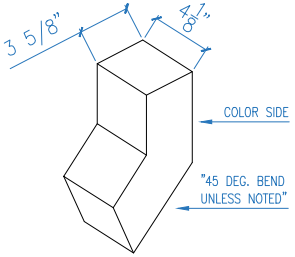
DOWNSPOUT STRAIGHT



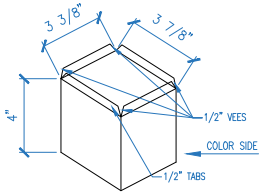
DOWNSPOUT W/KICK OUT



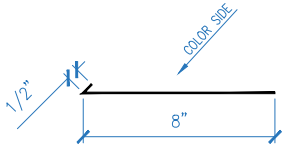
DOWNSPOUT ELBOW



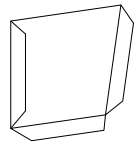
DOWNSPOUT OUTLET



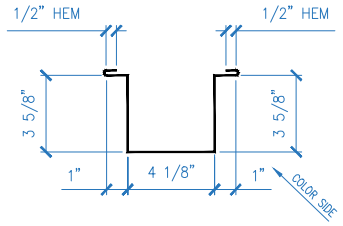
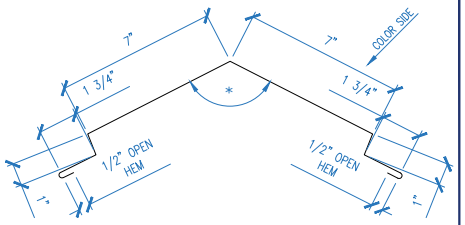
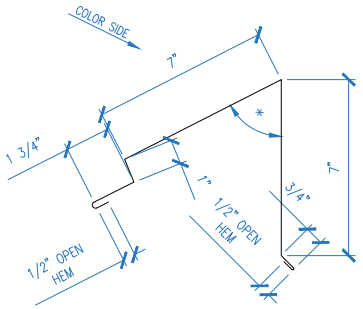
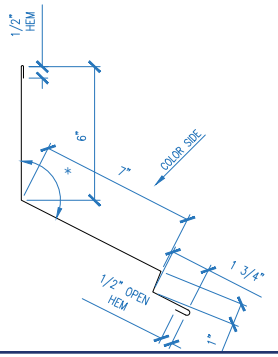
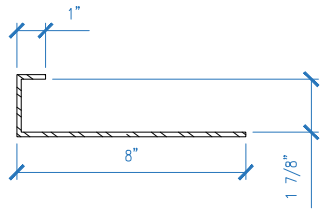
GUTTER STRAP



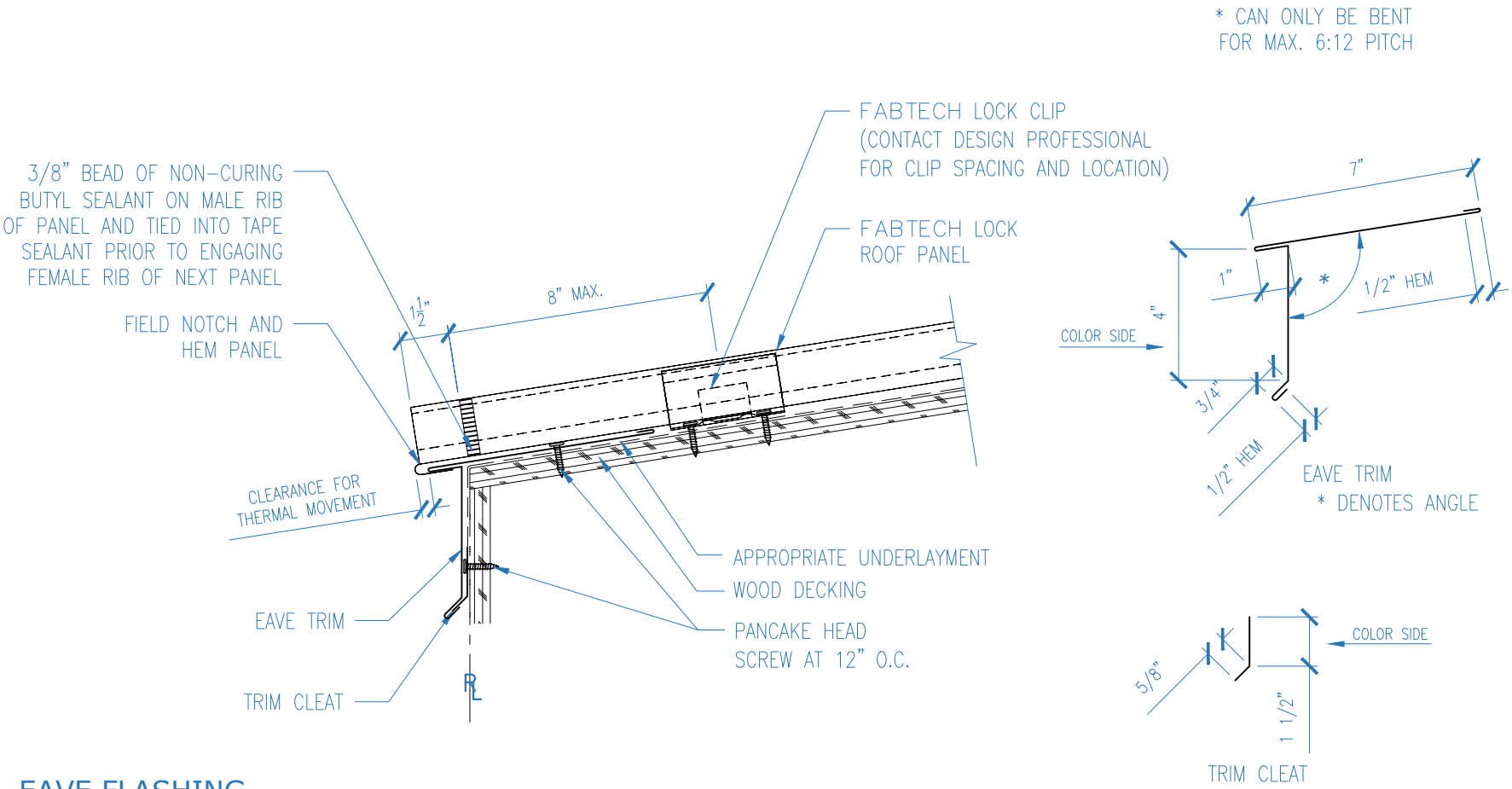
GUTTER END



EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS 79928 (915)-775-3539			Job Name: Job Location:	FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1

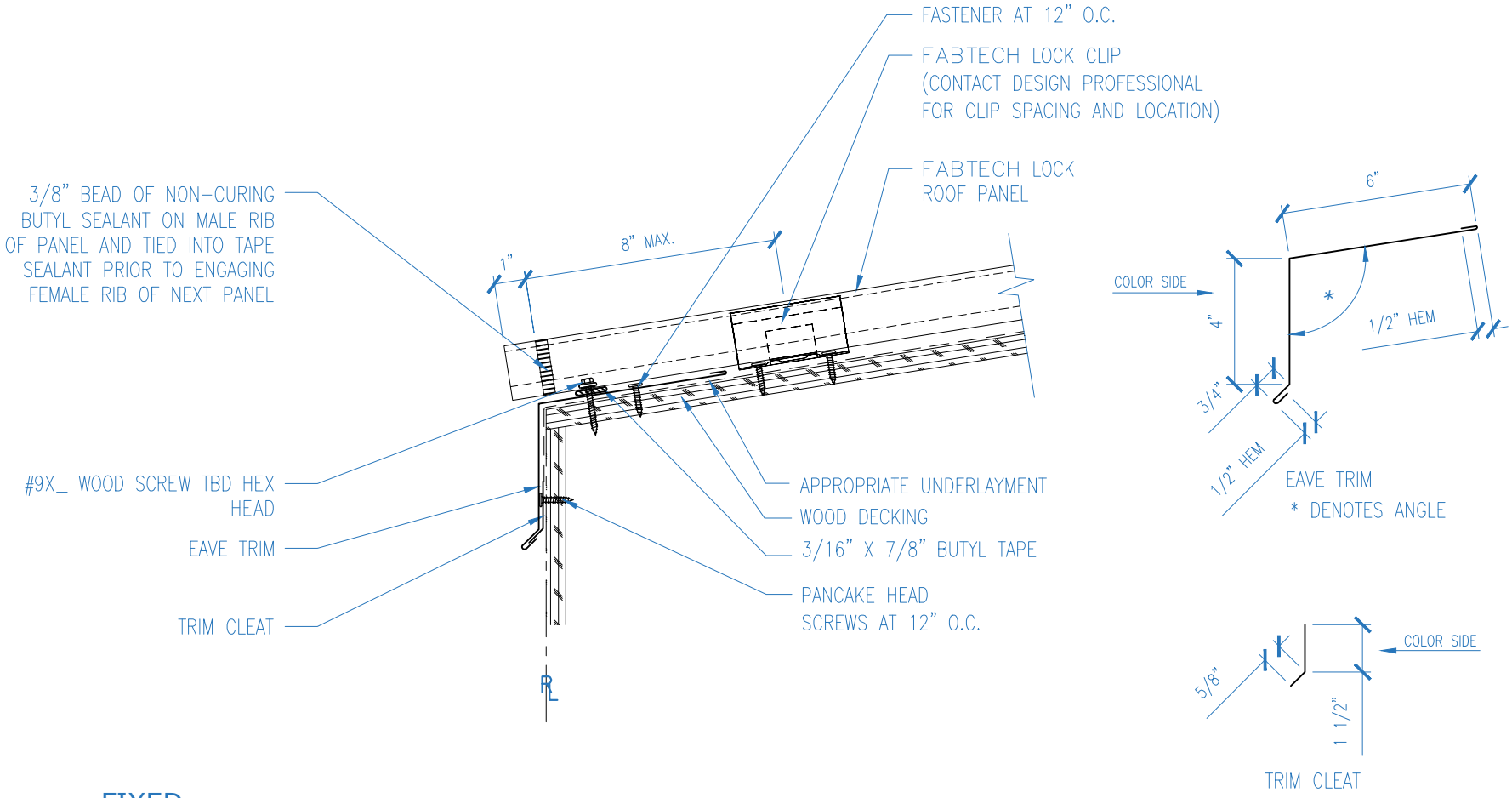
DOWNSPOUT STRAP	FLOATING RIDGE/HIP CAP	FLOATING HIGH EAVE/PEAK	FLOATING HEA/END WALL
			
18GA PANEL SUPPORT			
			

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS	(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1



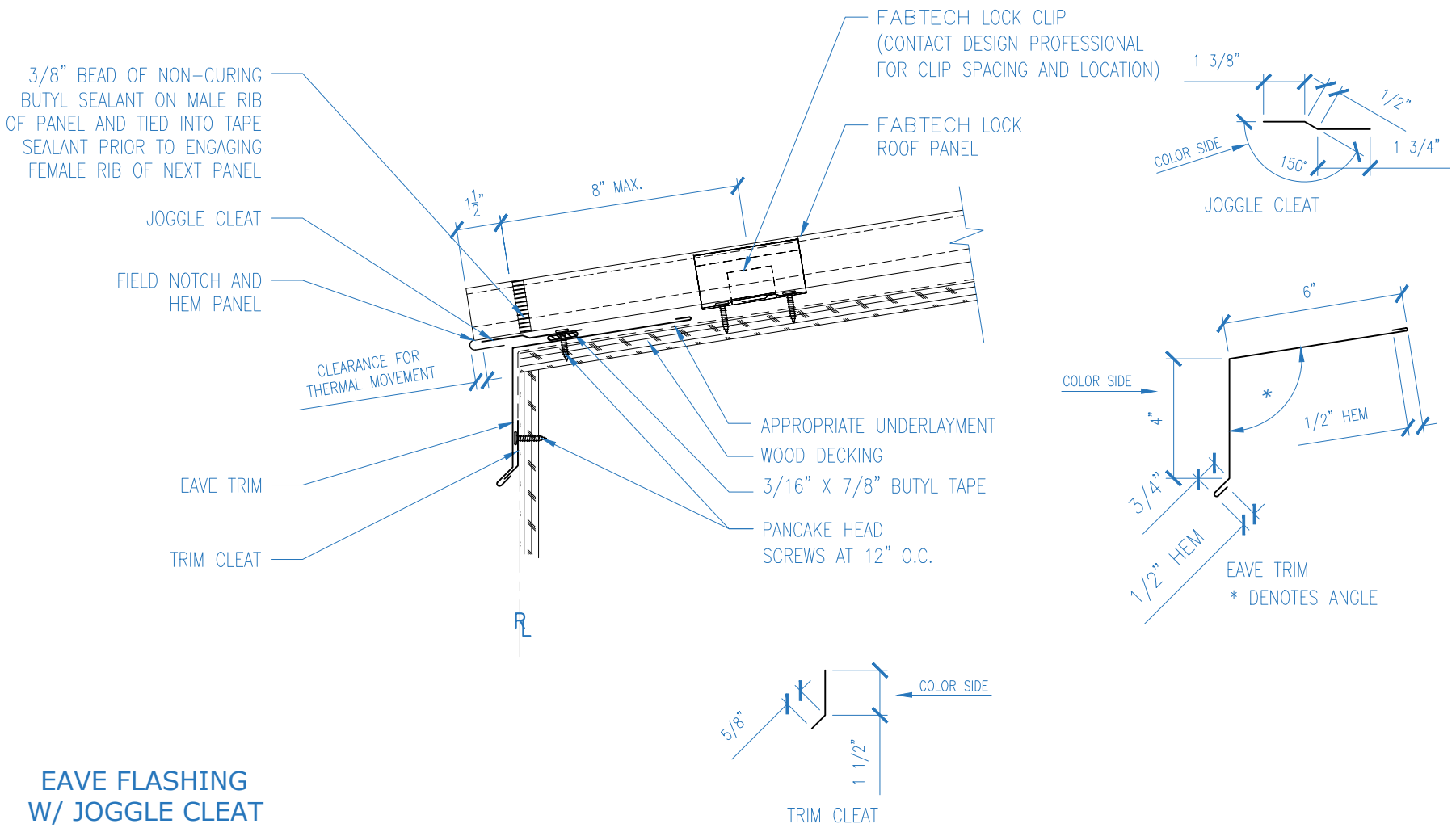
EAVE FLASHING W/ BULLNOSE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



FIXED
EAVE DETAIL

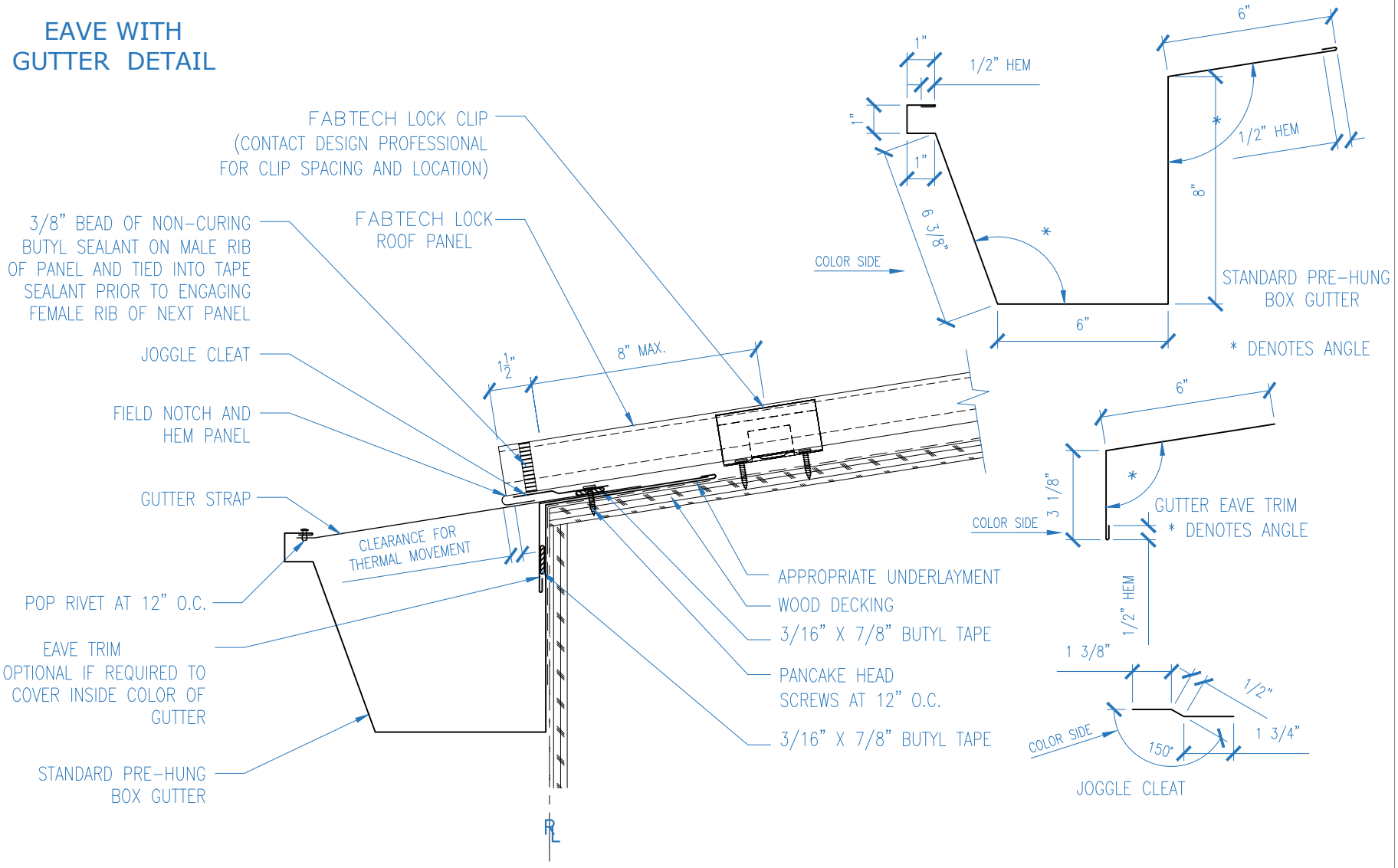
EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name:		FABTECH
			Job Location:		
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



EAVE FLASHING W/ JOGGLE CLEAT DETAIL

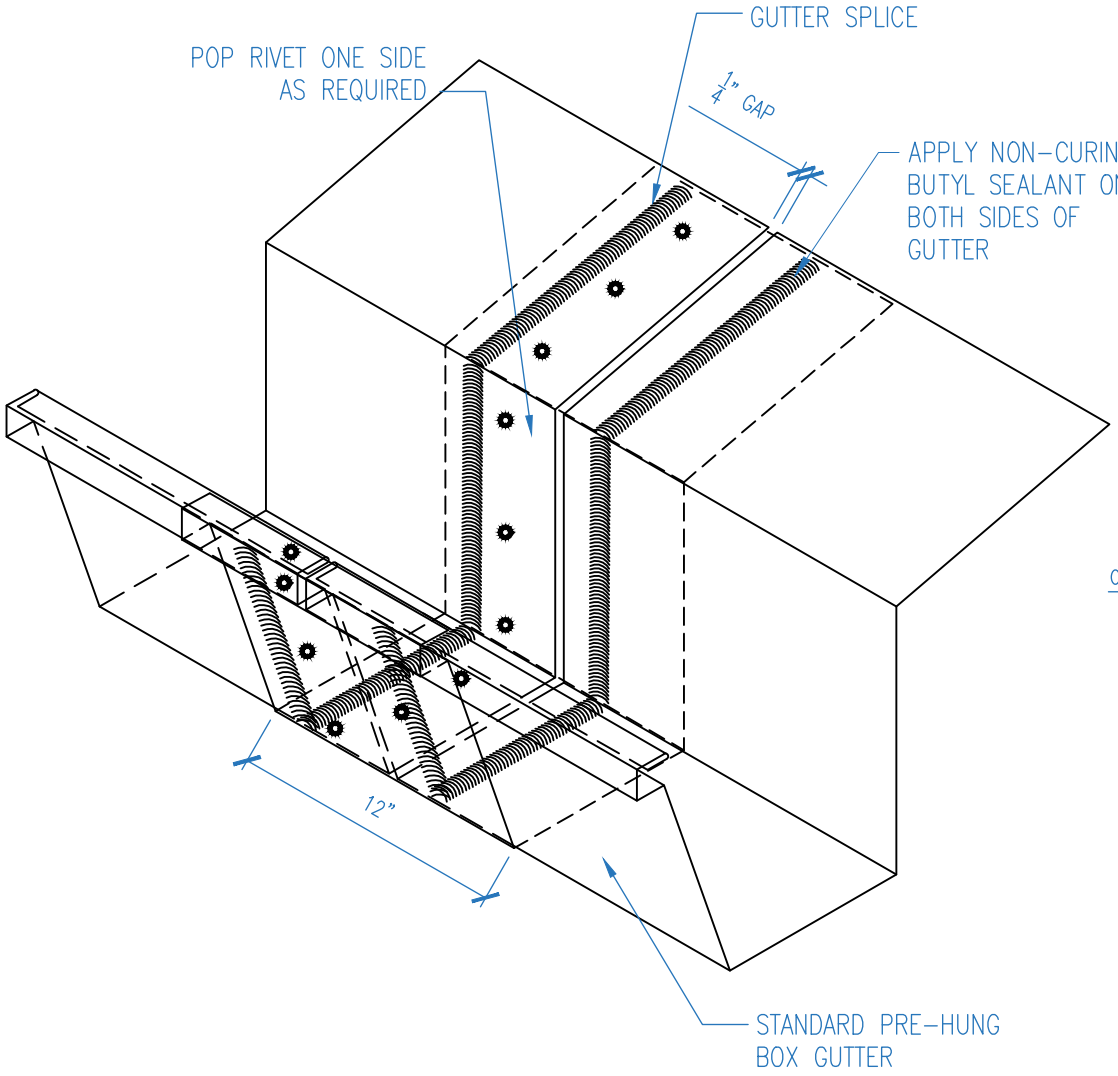
EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

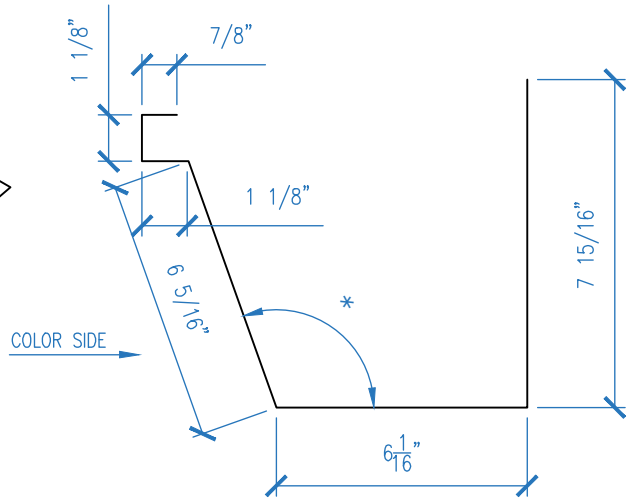
EAVE WITH GUTTER DETAIL



EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

EAVE GUTTER SPLICE DETAIL

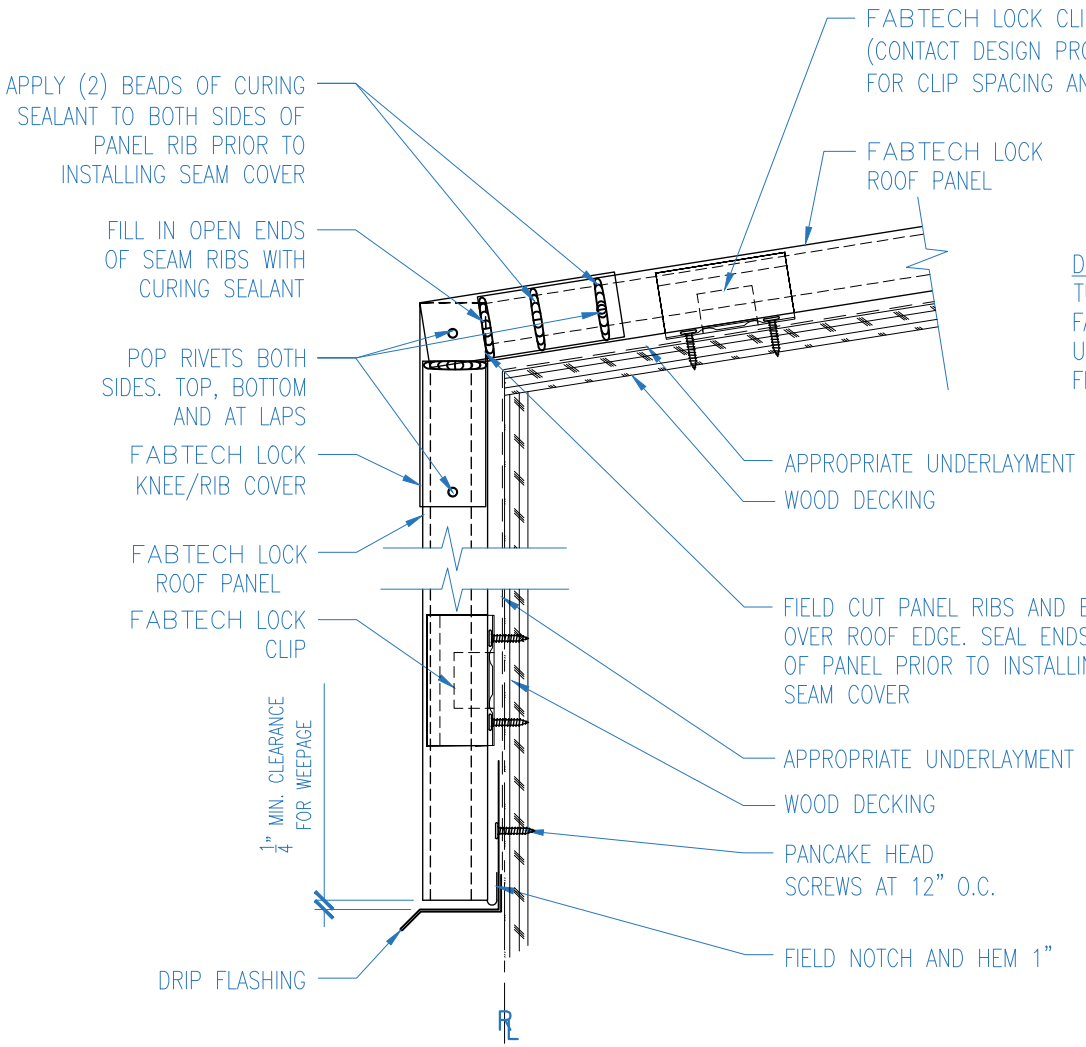




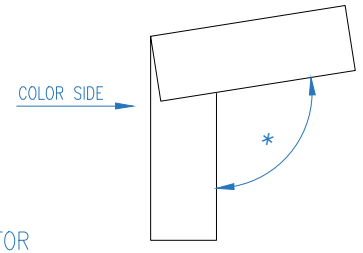
GUTTER SPLICE

* DENOTES ANGLE

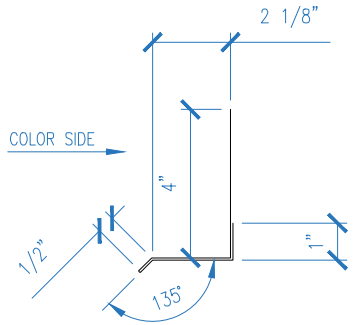
EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



DESIGN CAUTION:
TURNING PANELS DOWN FOR FASCIA MAY ESTABLISH UNWANTED POINT OF PANEL FIXITY.



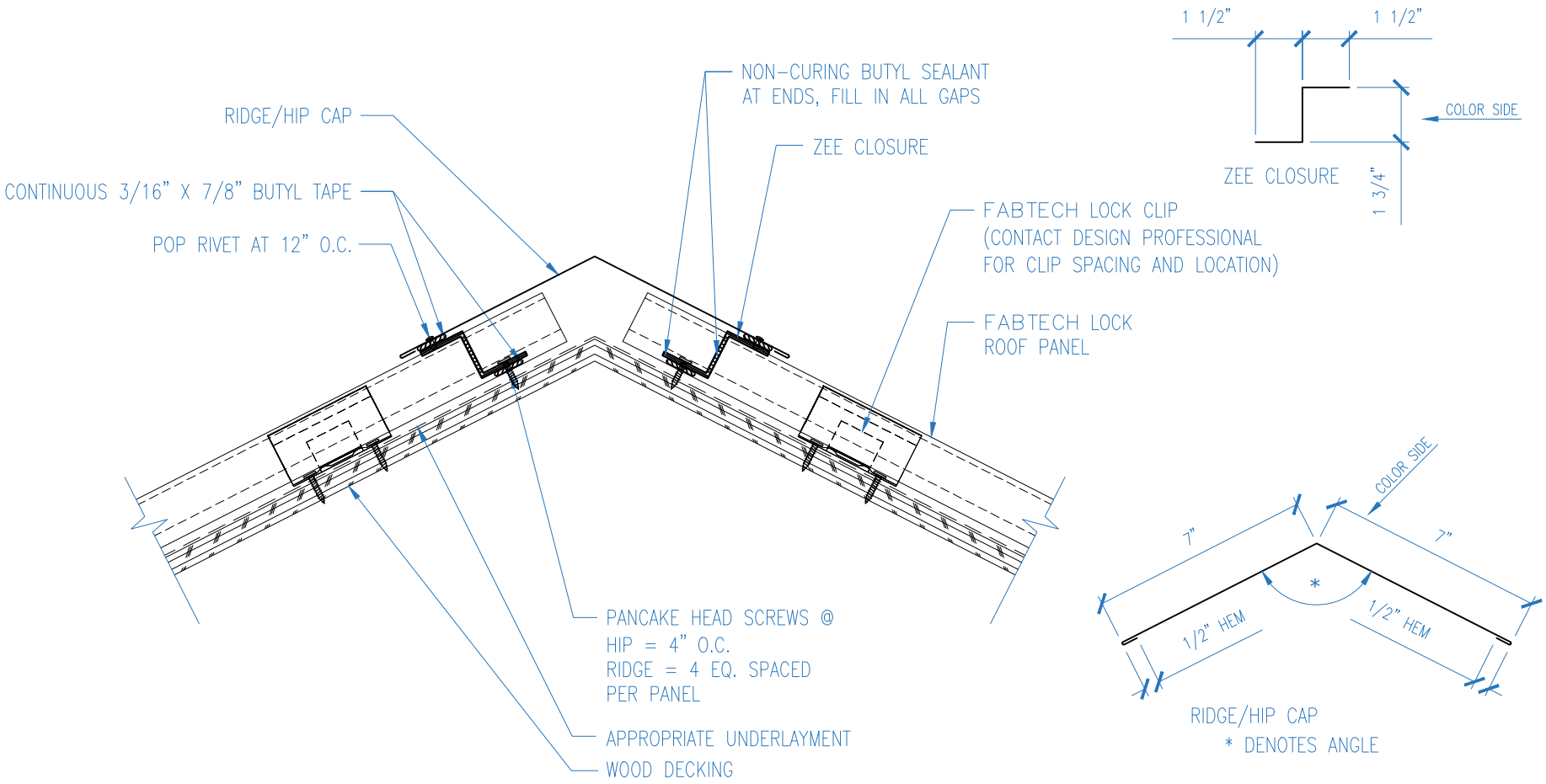
STANDING SEAM KNEE/RIB COVER
* DENOTES ANGLE



DRIP FLASHING

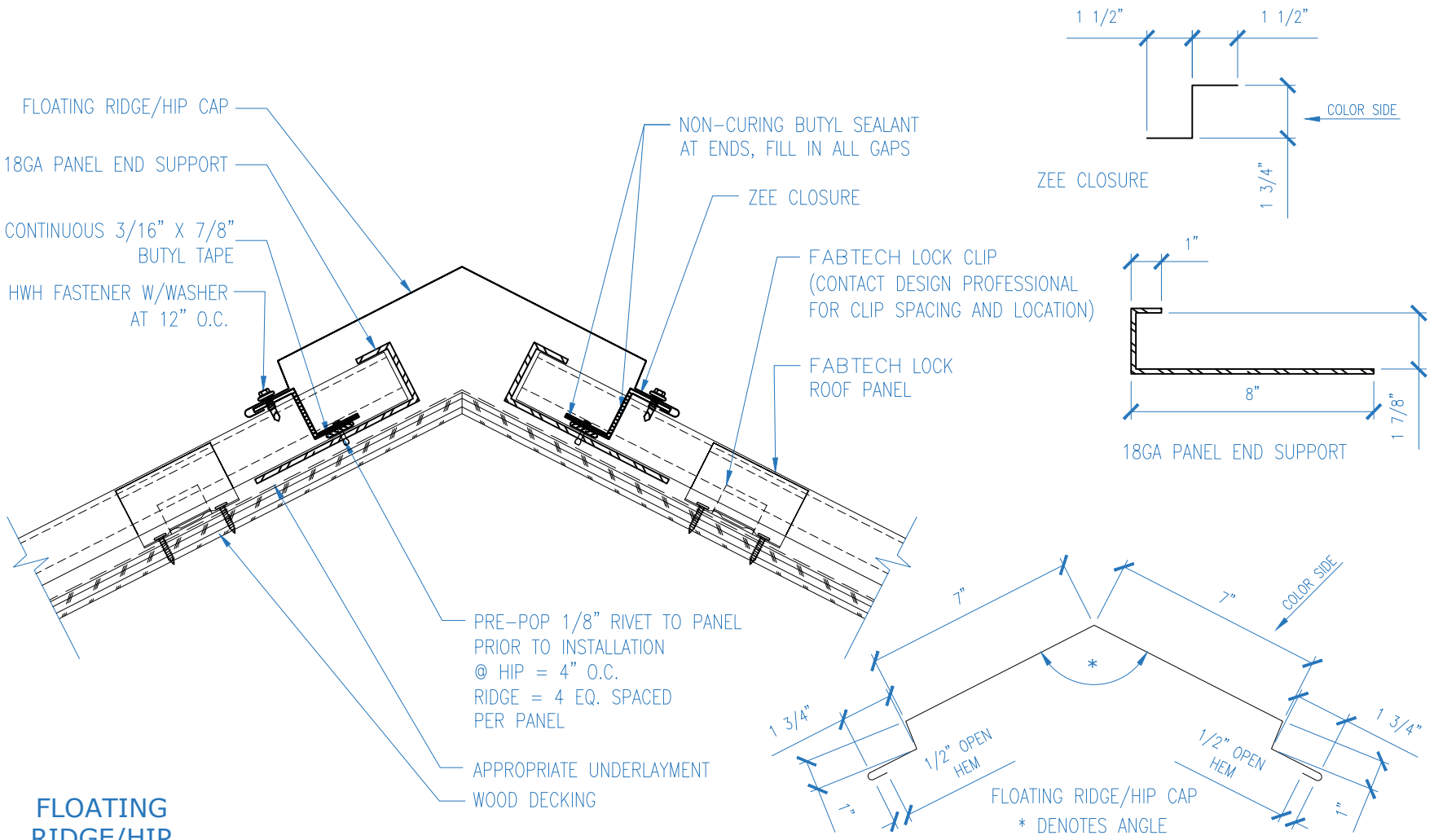
TURN DOWN KNEE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



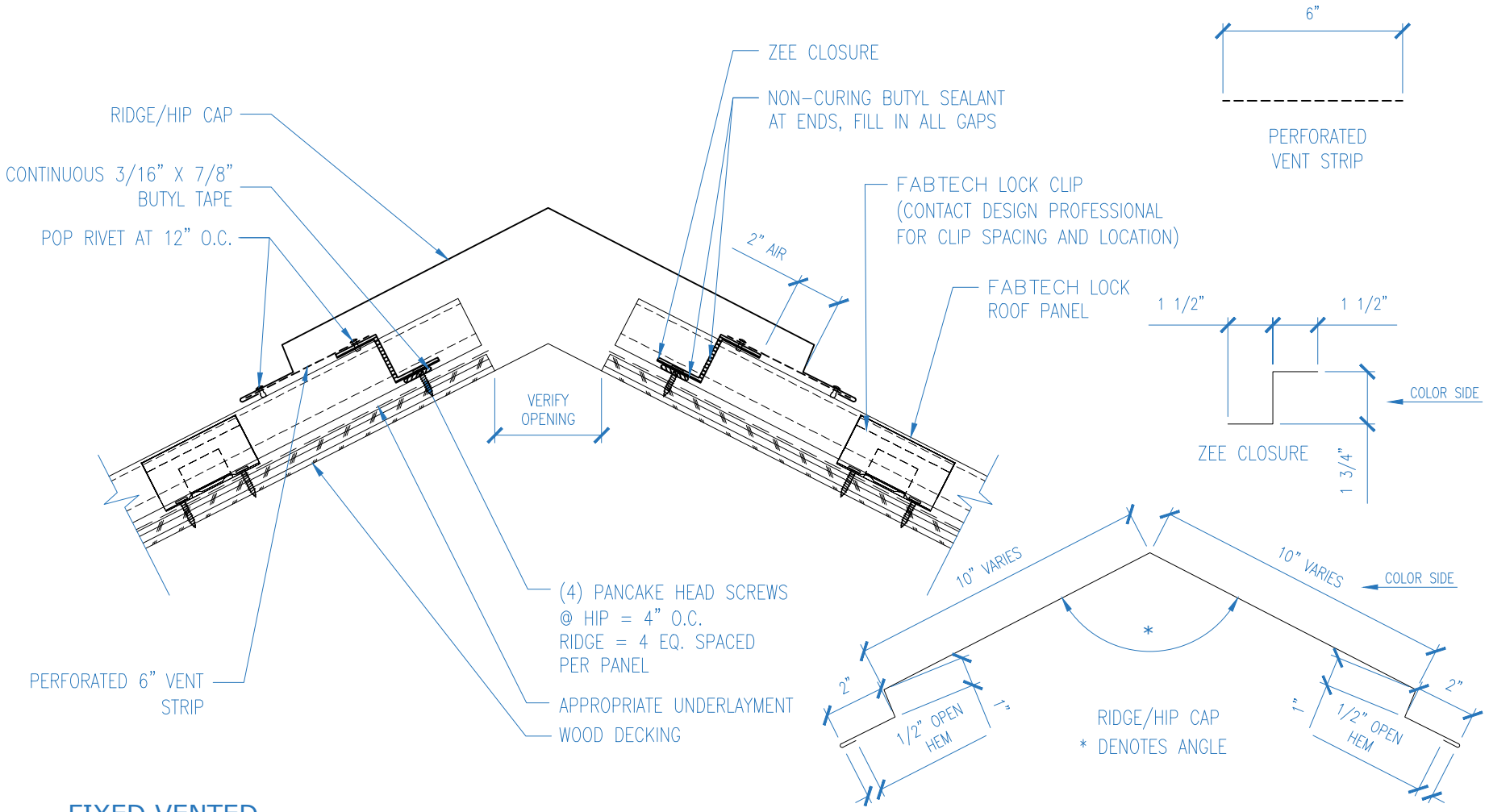
FIXED RIDGE/HIP DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name:		FABTECH
			Job Location:		
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



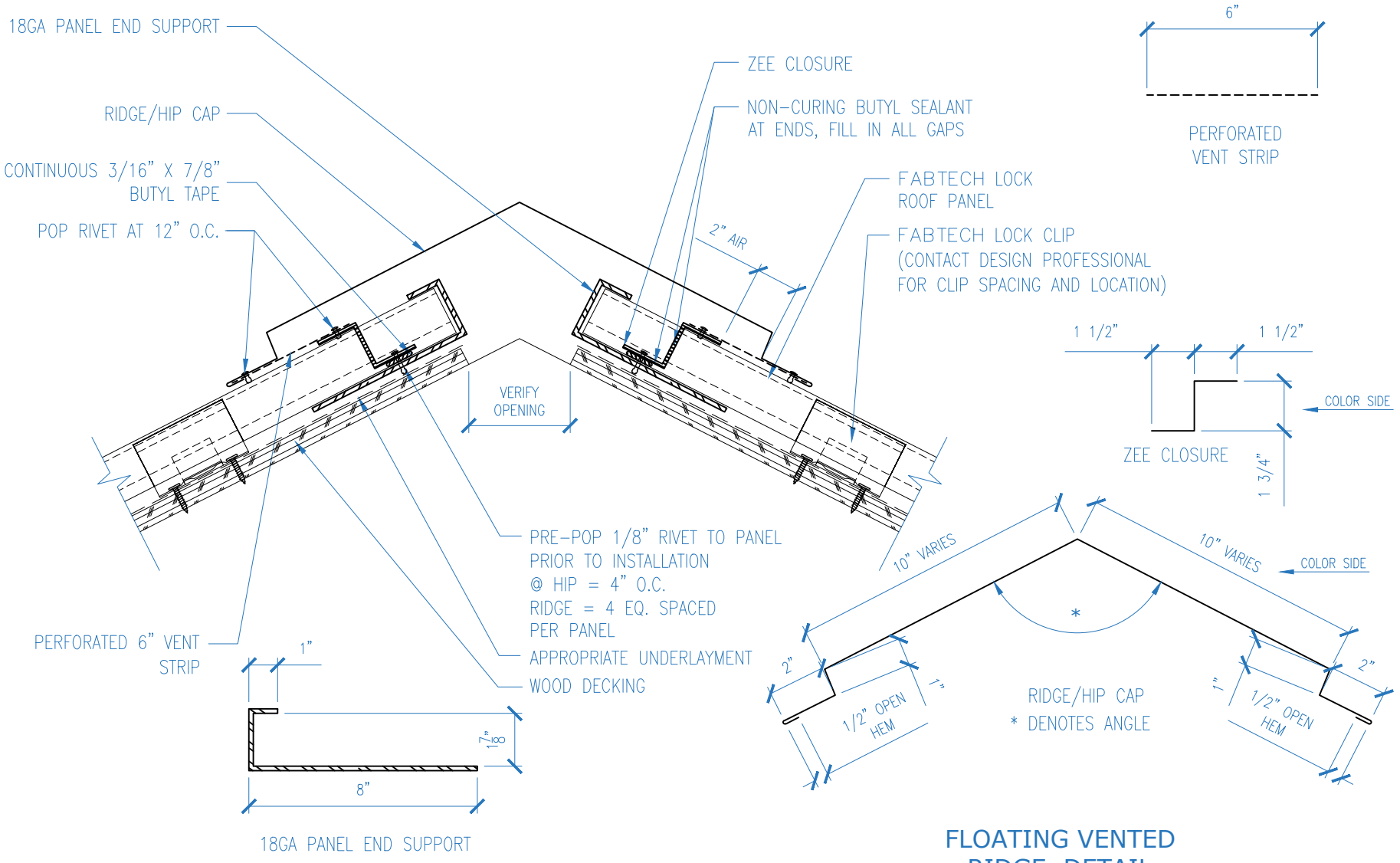
FLOATING RIDGE/HIP DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name:		FABTECH
			Job Location:		
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



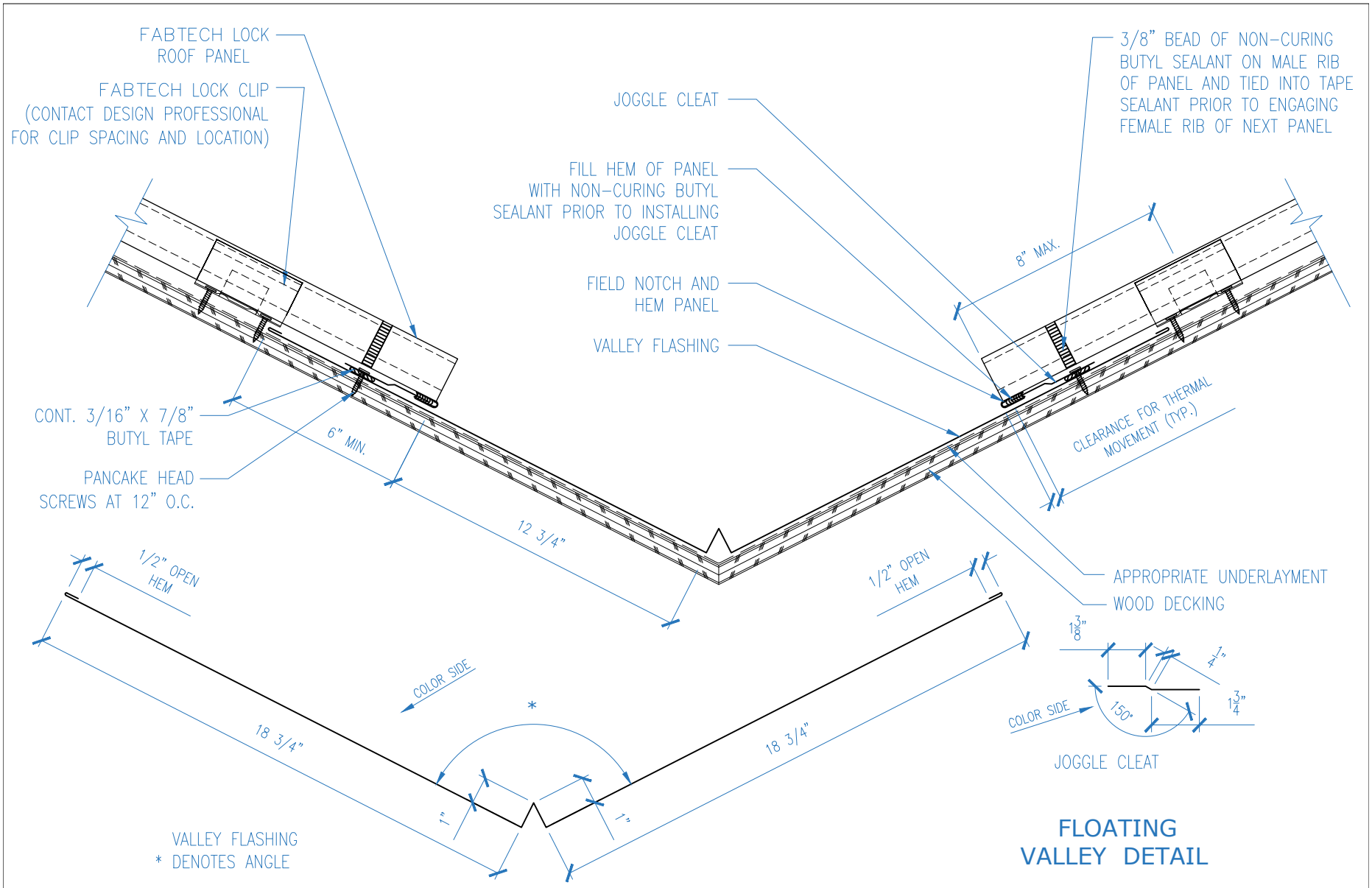
FIXED VENTED RIDGE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



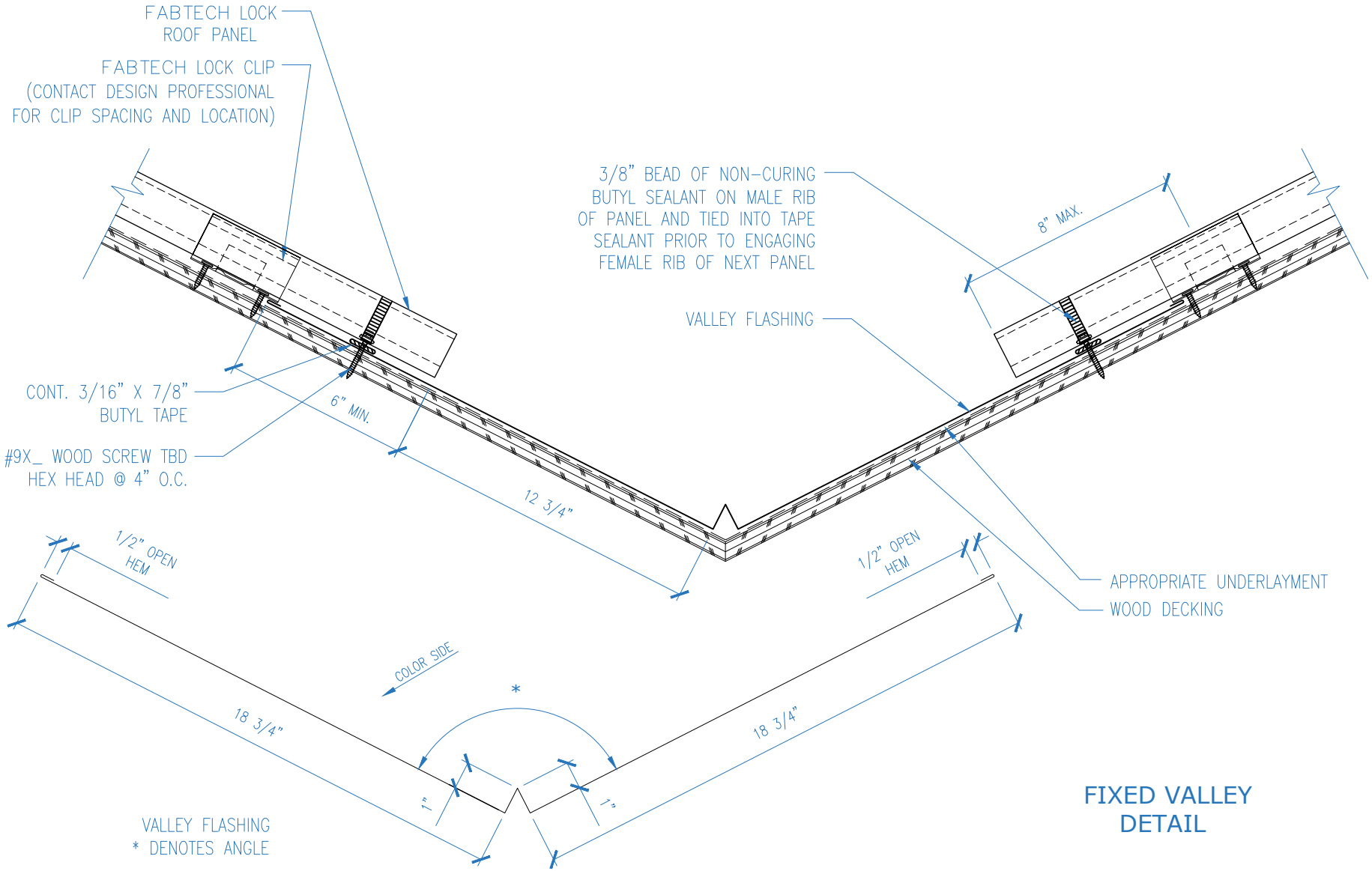
FLOATING VENTED RIDGE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



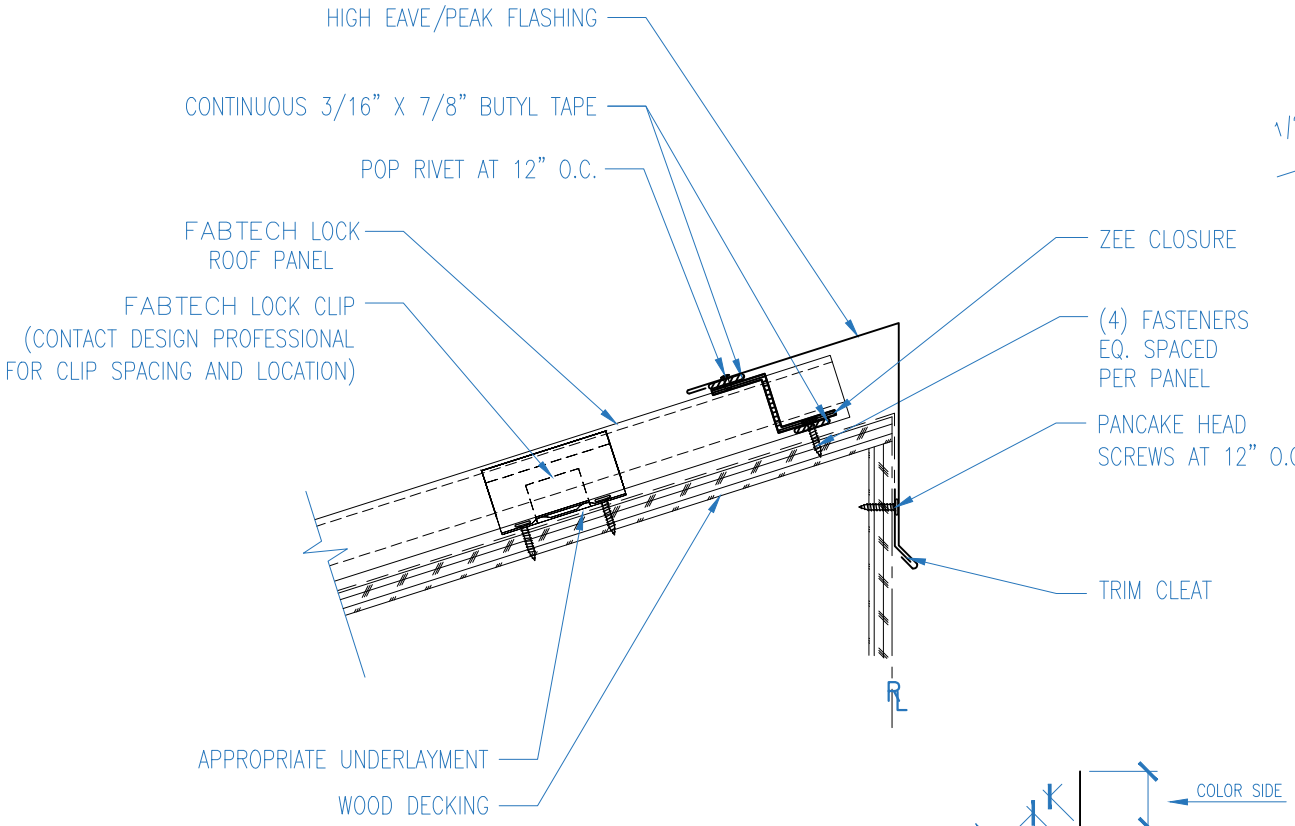
FLOATING VALLEY DETAIL

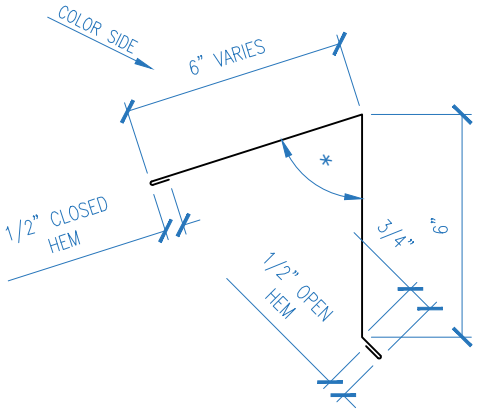
EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS 79928 (915)-775-3539			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



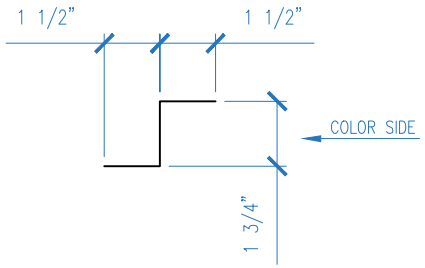
FIXED VALLEY
DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

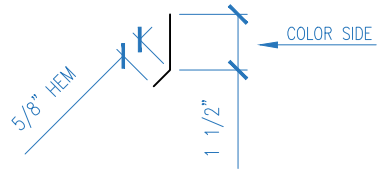




HIGH EAVE/PEAK FLASHING
* DENOTES ANGLE



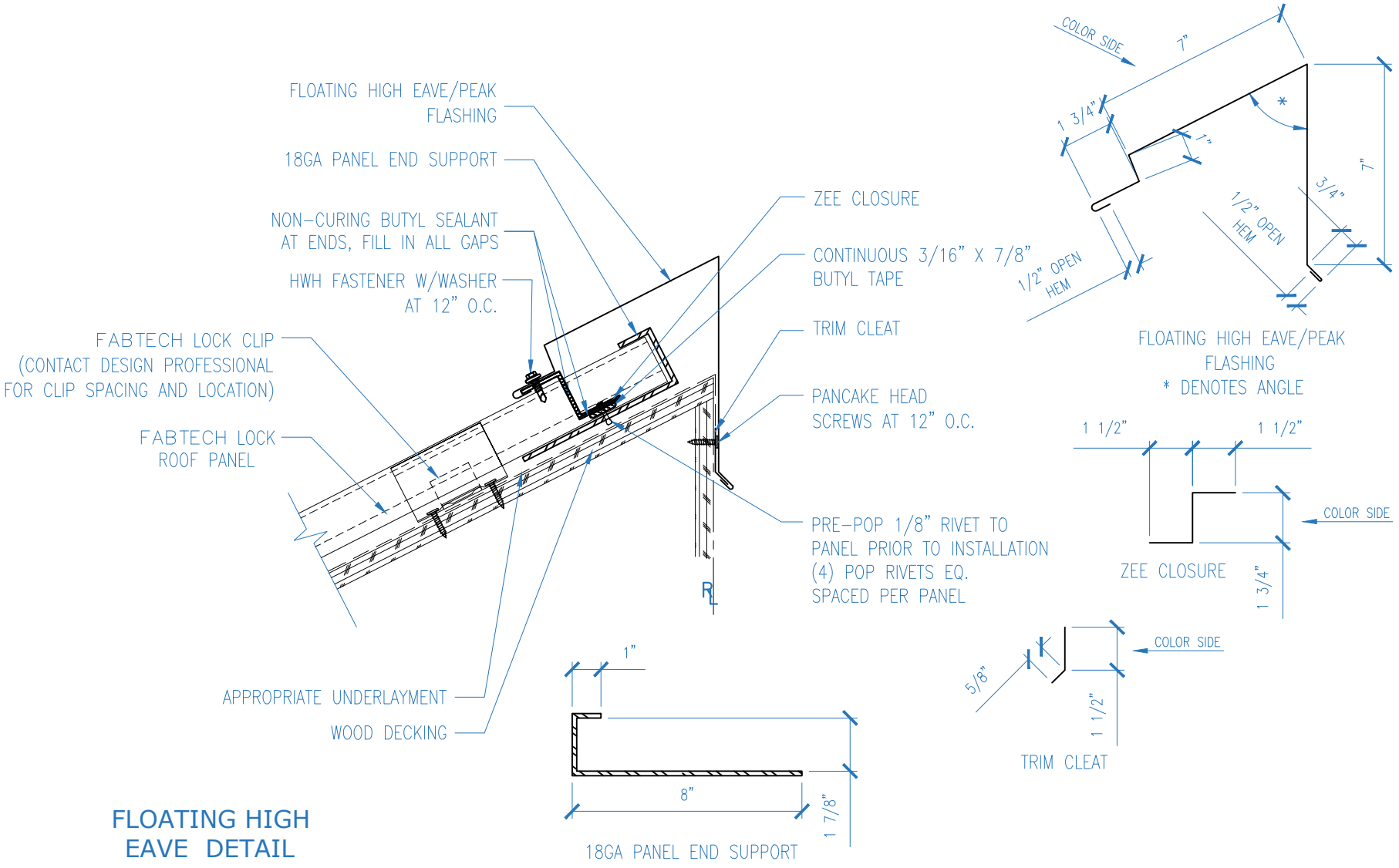
ZEE CLOSURE



TRIM CLEAT

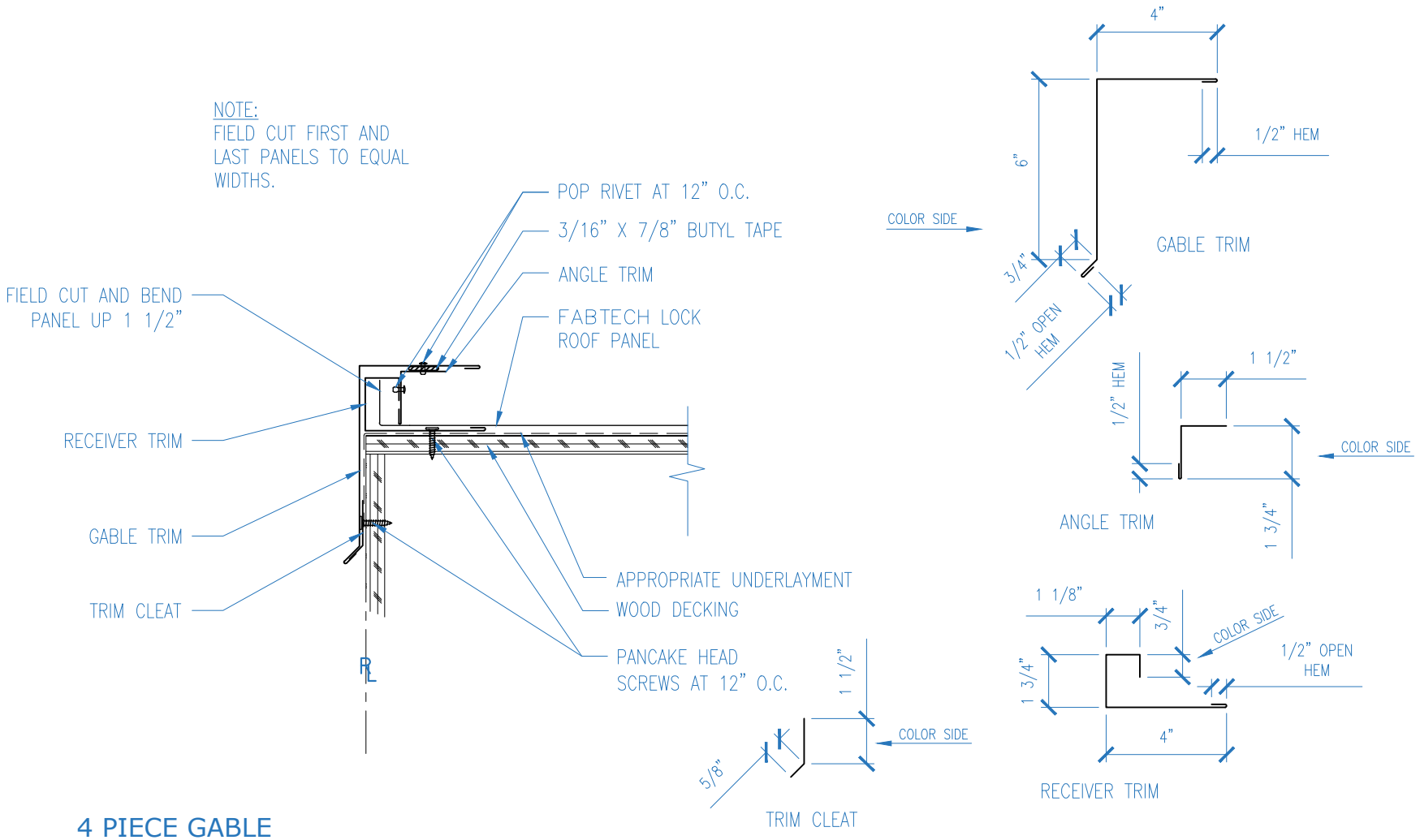
FIXED HIGH EAVE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



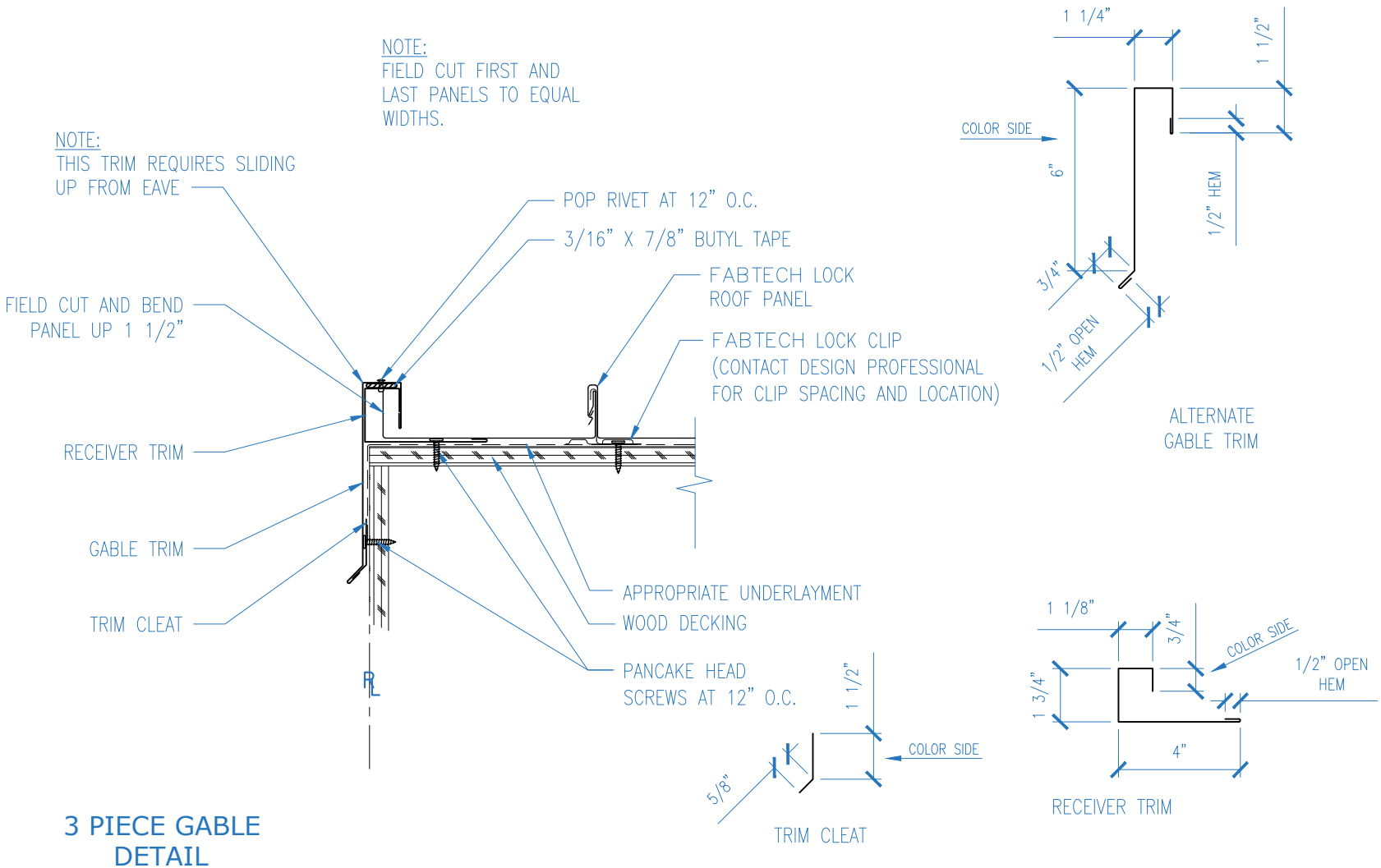
FLOATING HIGH EAVE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



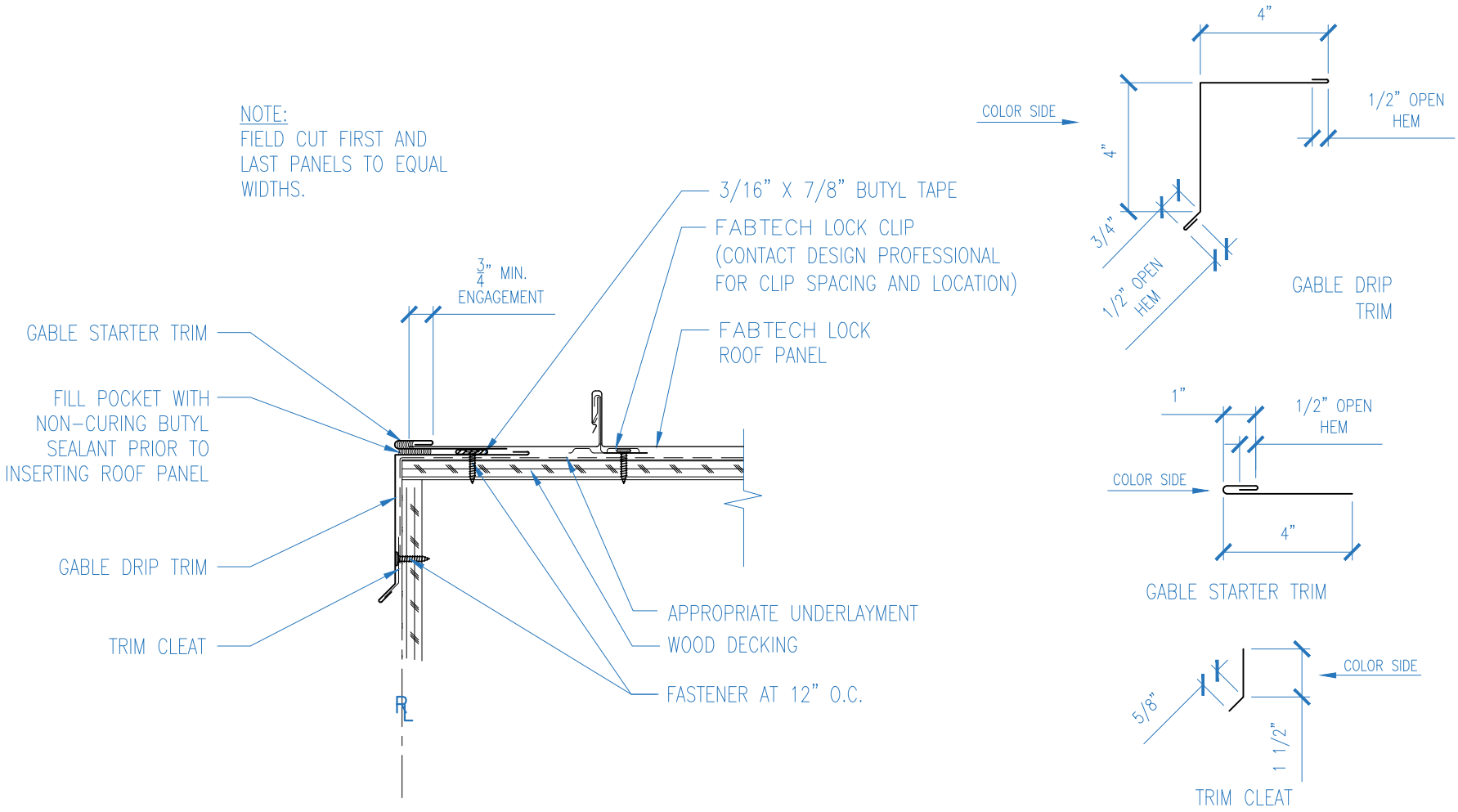
4 PIECE GABLE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



3 PIECE GABLE
DETAIL

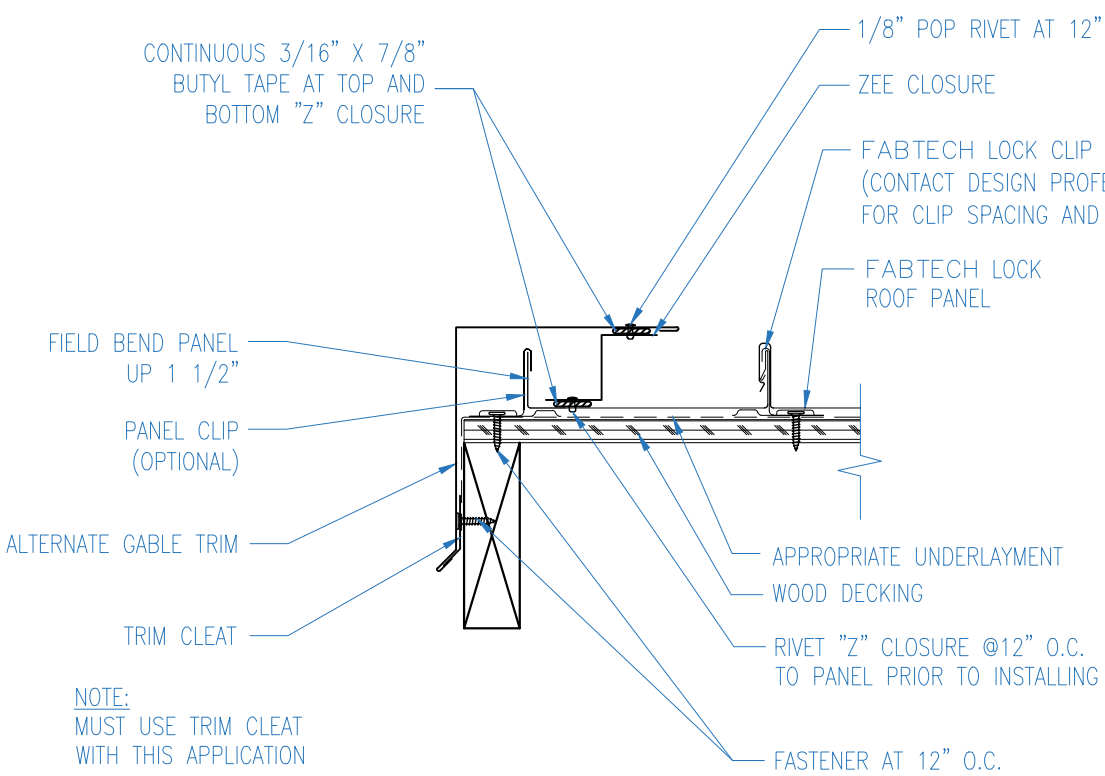
EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



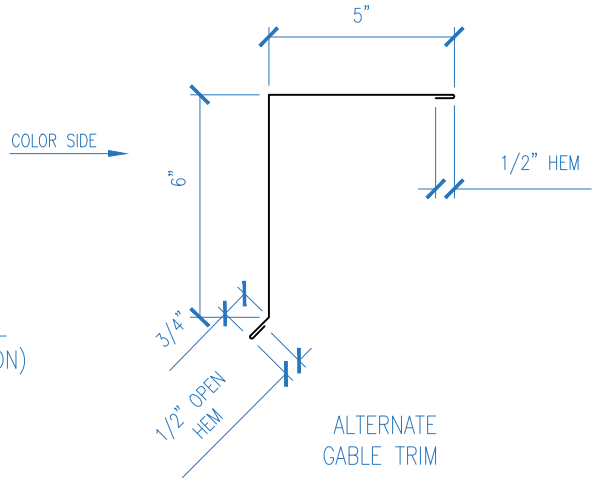
STARTER GABLE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

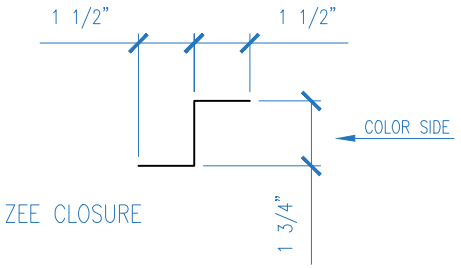
NOTE:
FIELD CUT FIRST AND
LAST PANELS TO EQUAL
WIDTHS.

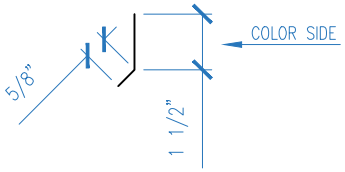


NOTE:
MUST USE TRIM CLEAT
WITH THIS APPLICATION



ALTERNATE
GABLE TRIM



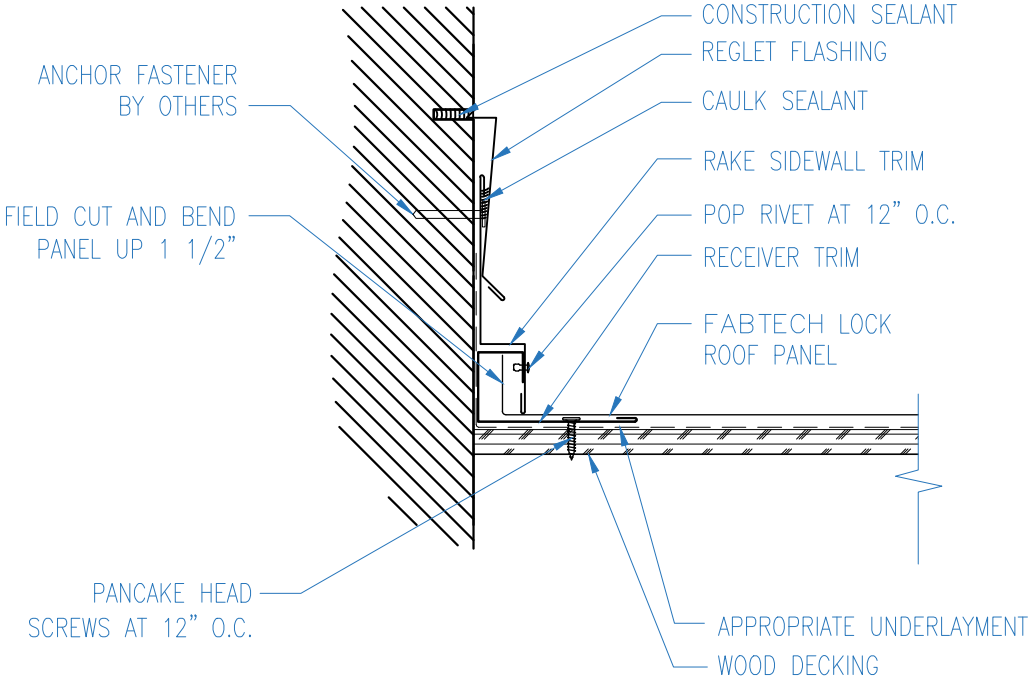


TRIM CLEAT

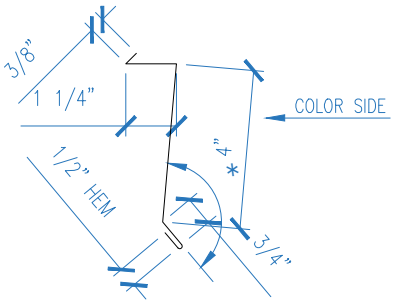
ALTERNATE GABLE DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

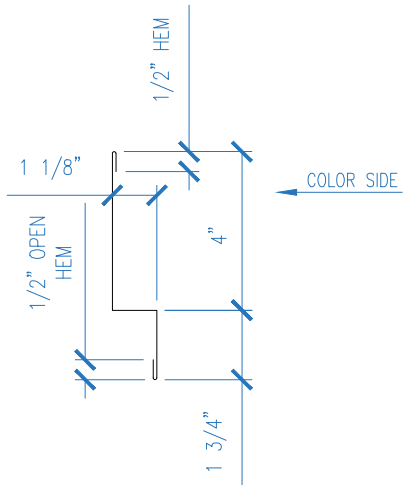
NOTE:
FIELD CUT FIRST AND
LAST PANELS TO EQUAL
WIDTHS.



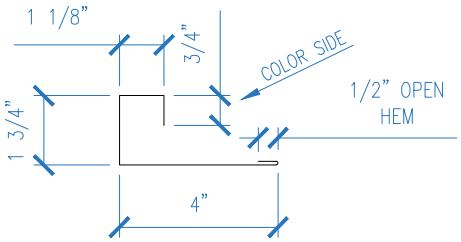
RAKE DETAIL



REGLET FLASHING



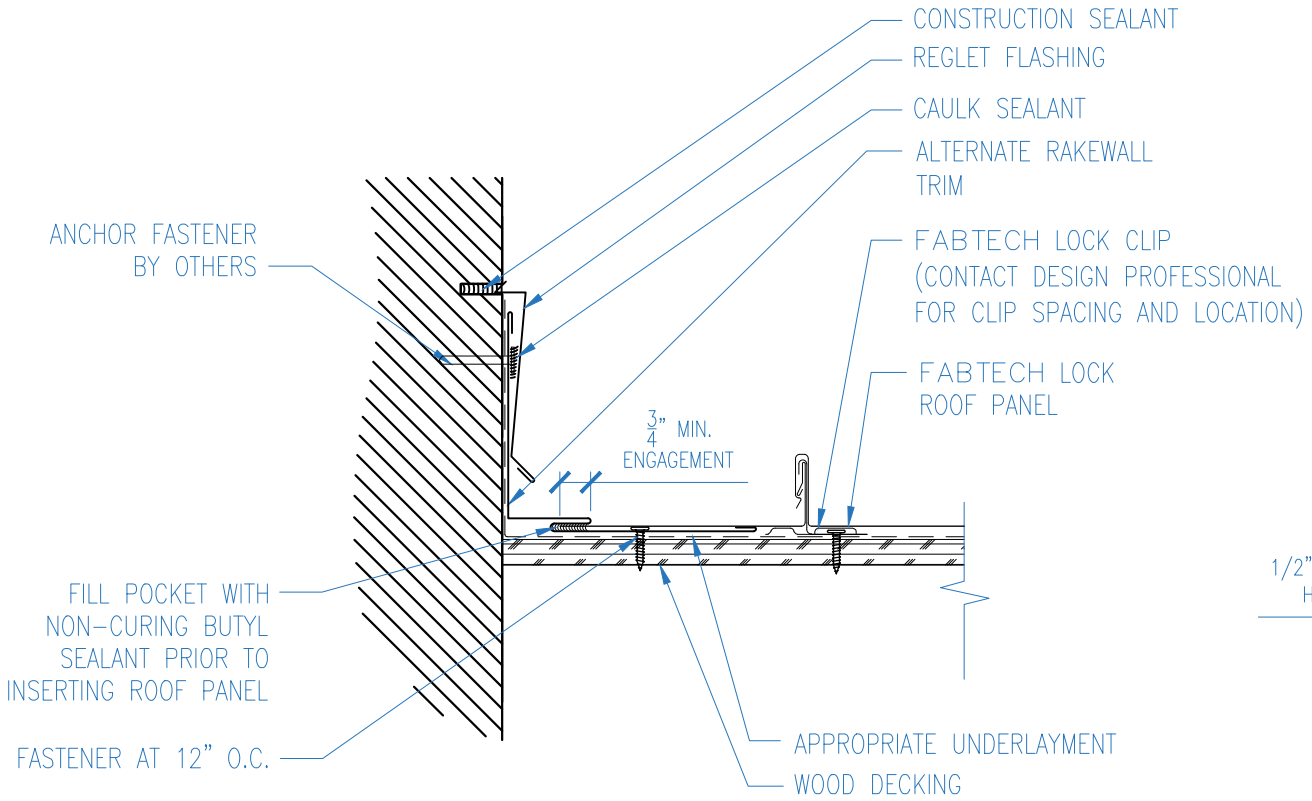
RAKE SIDEWALL TRIM

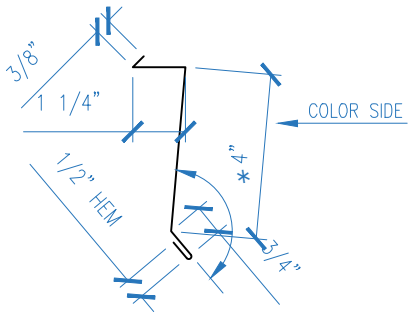


RECEIVER TRIM

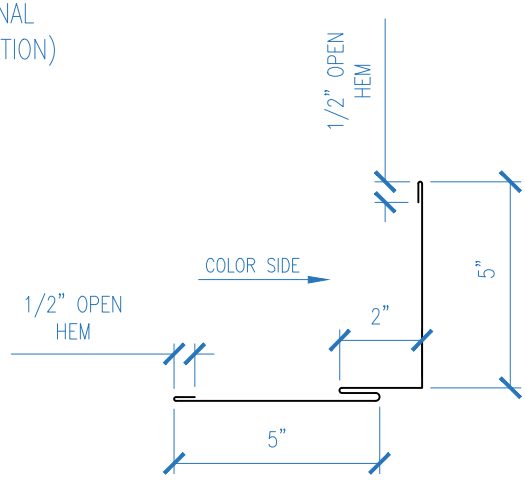
EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

NOTE:
FIELD CUT FIRST AND LAST PANELS TO EQUAL WIDTHS.





REGLET FLASHING

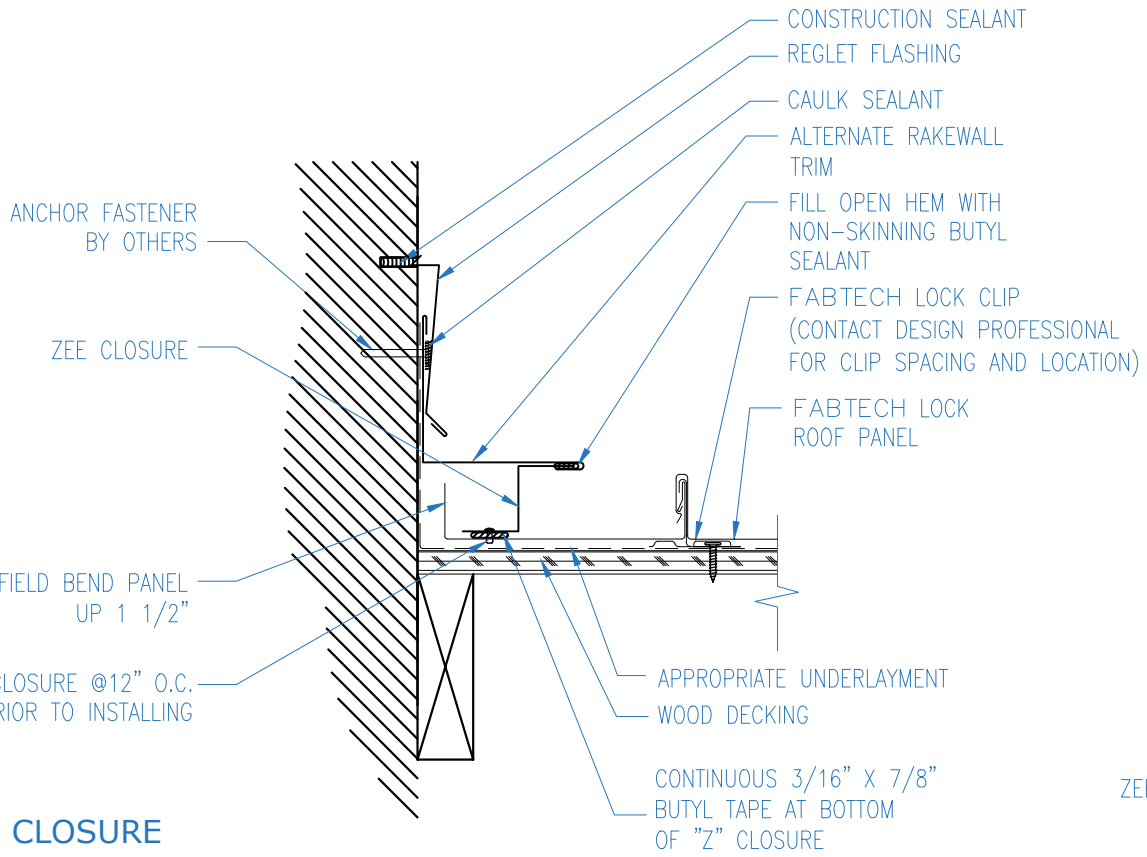


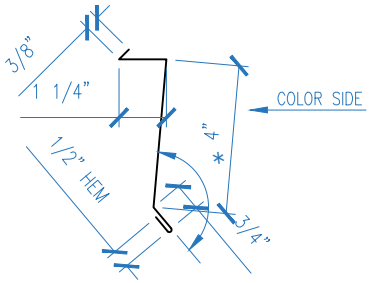
ALTERNATE RAKEWALL TRIM

ALTERNATE RAKEWALL DETAIL

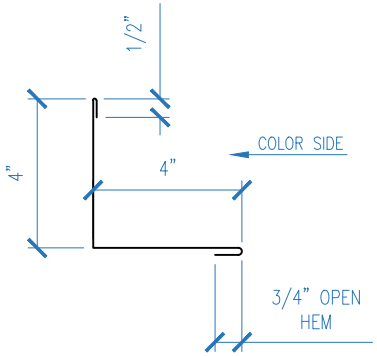
EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

NOTE:
FIELD CUT FIRST AND
LAST PANELS TO EQUAL
WIDTHS.

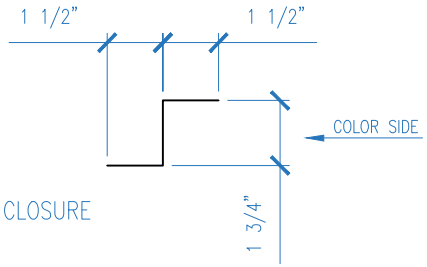




REGLET FLASHING



ALTERNATE RAKEWALL TRIM

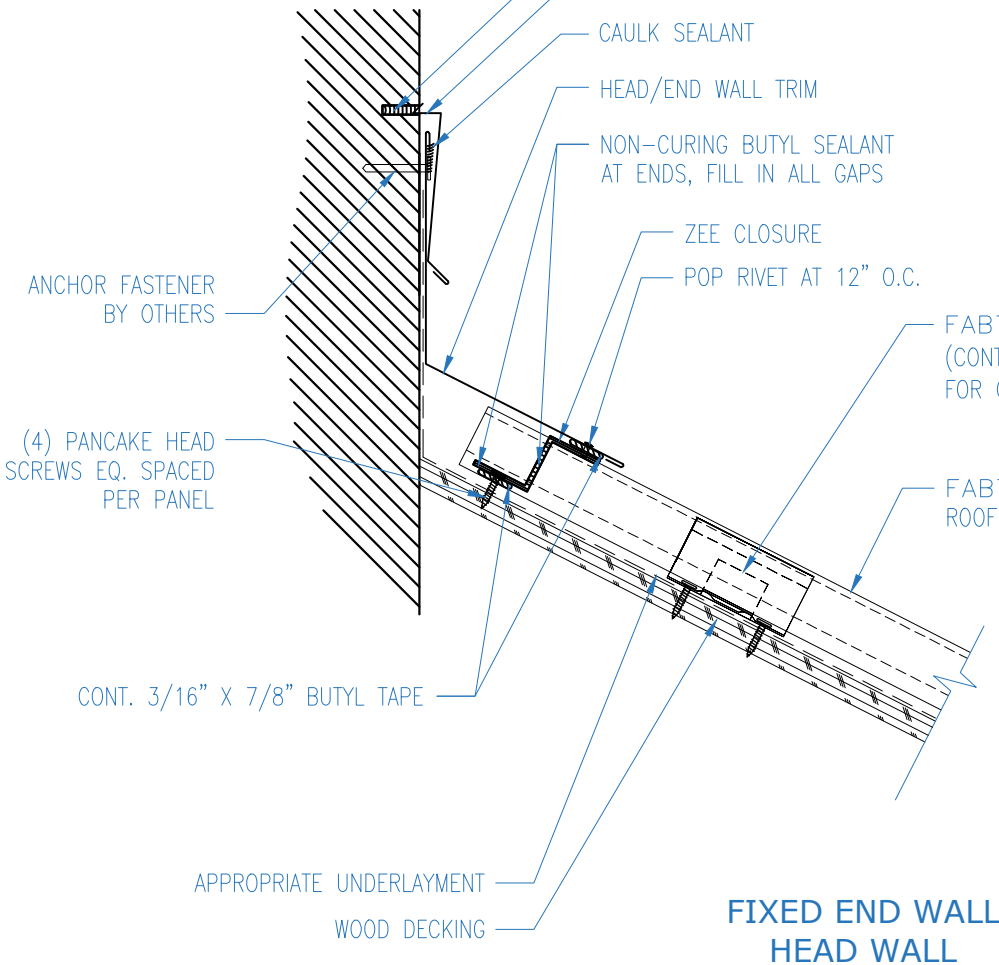


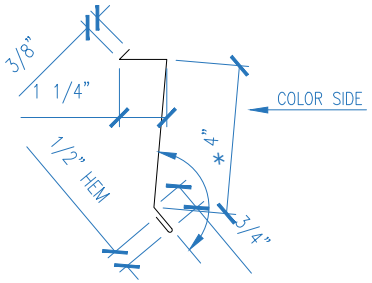
ZEE CLOSURE

ZEE CLOSURE ALTERNATE RAKEWALL DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

FIXED END WALL/ HEAD WALL DETAIL





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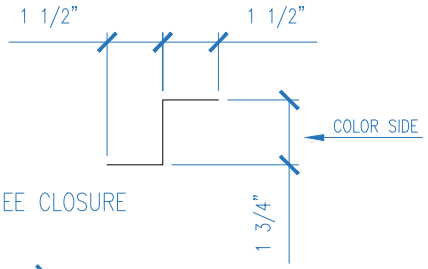
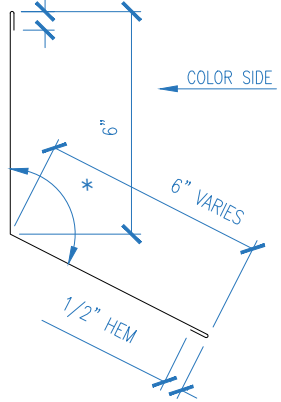
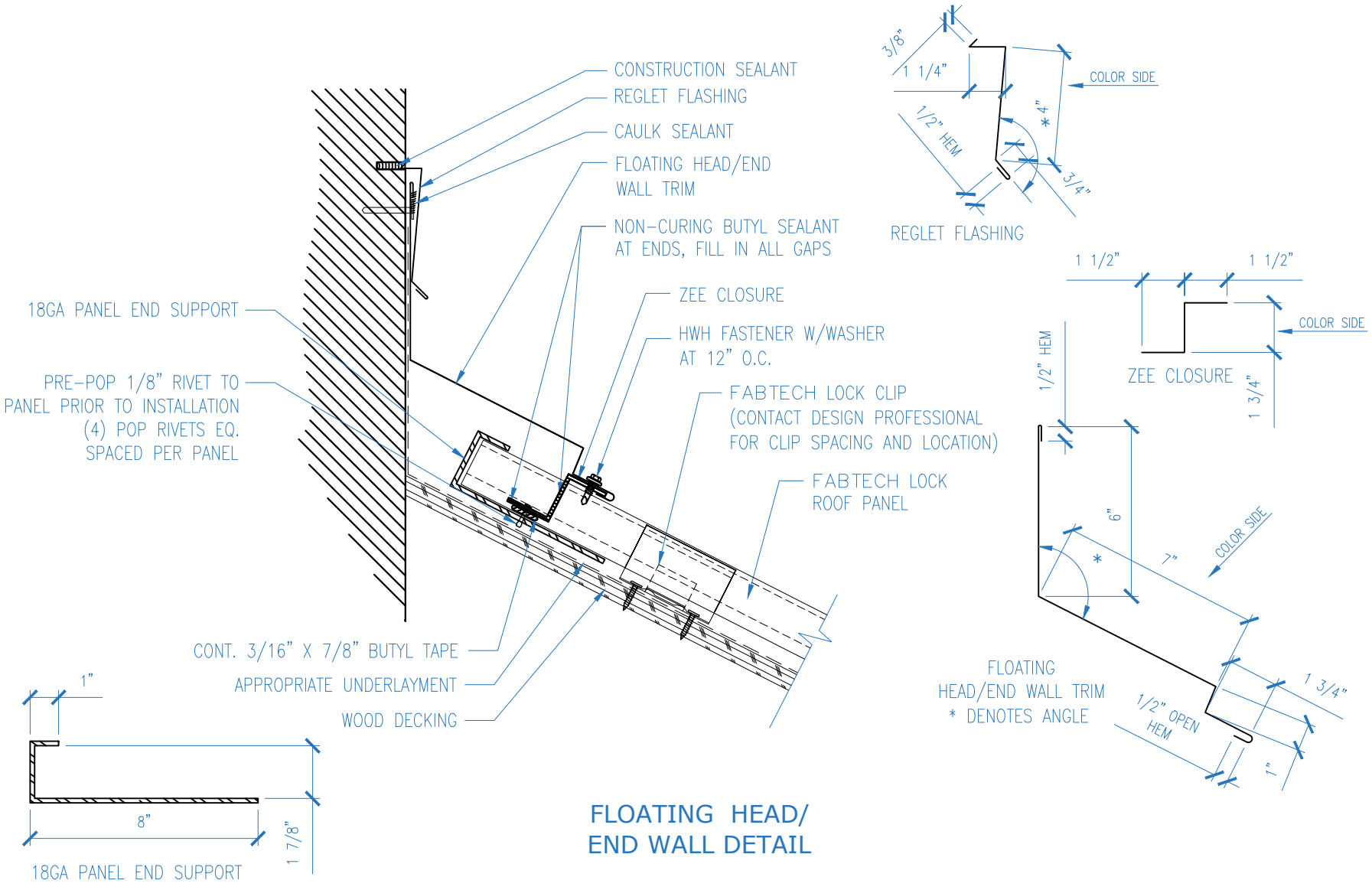




HEAD/END WALL TRIM
* DENOTES ANGLE

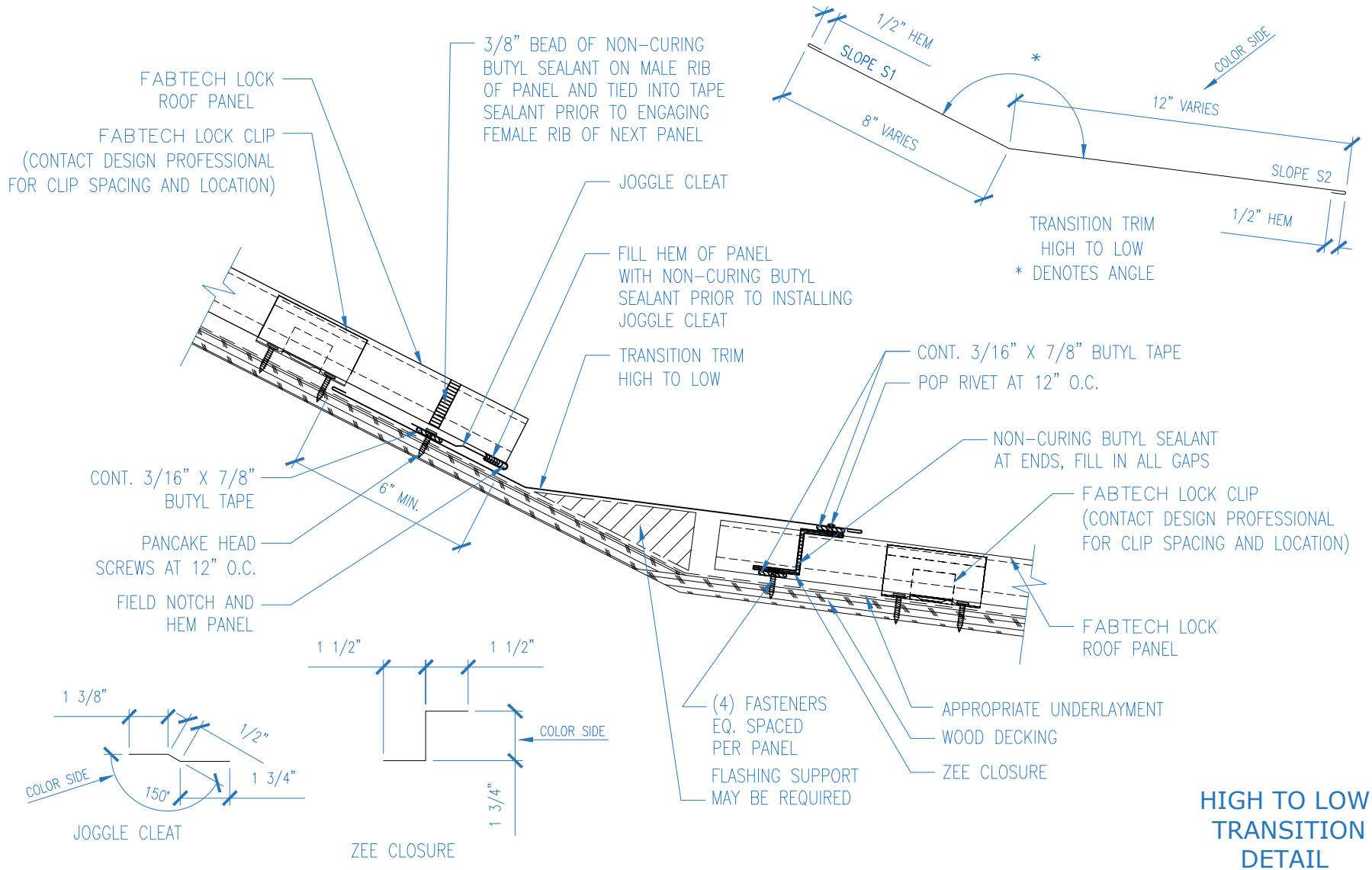
FIXED END WALL/ HEAD WALL DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS	(915)-775-3539 79928		Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



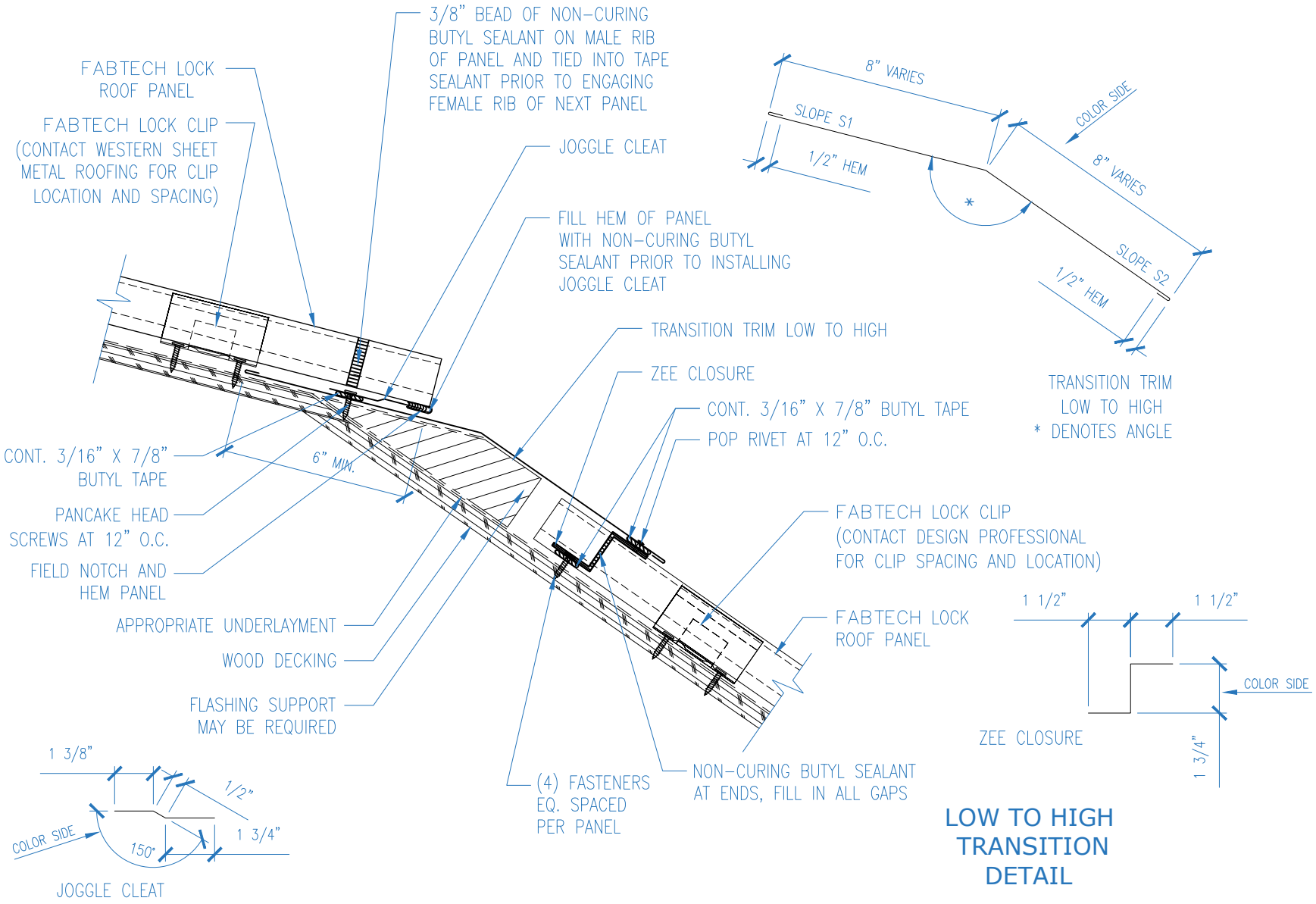
FLOATING HEAD/ END WALL DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

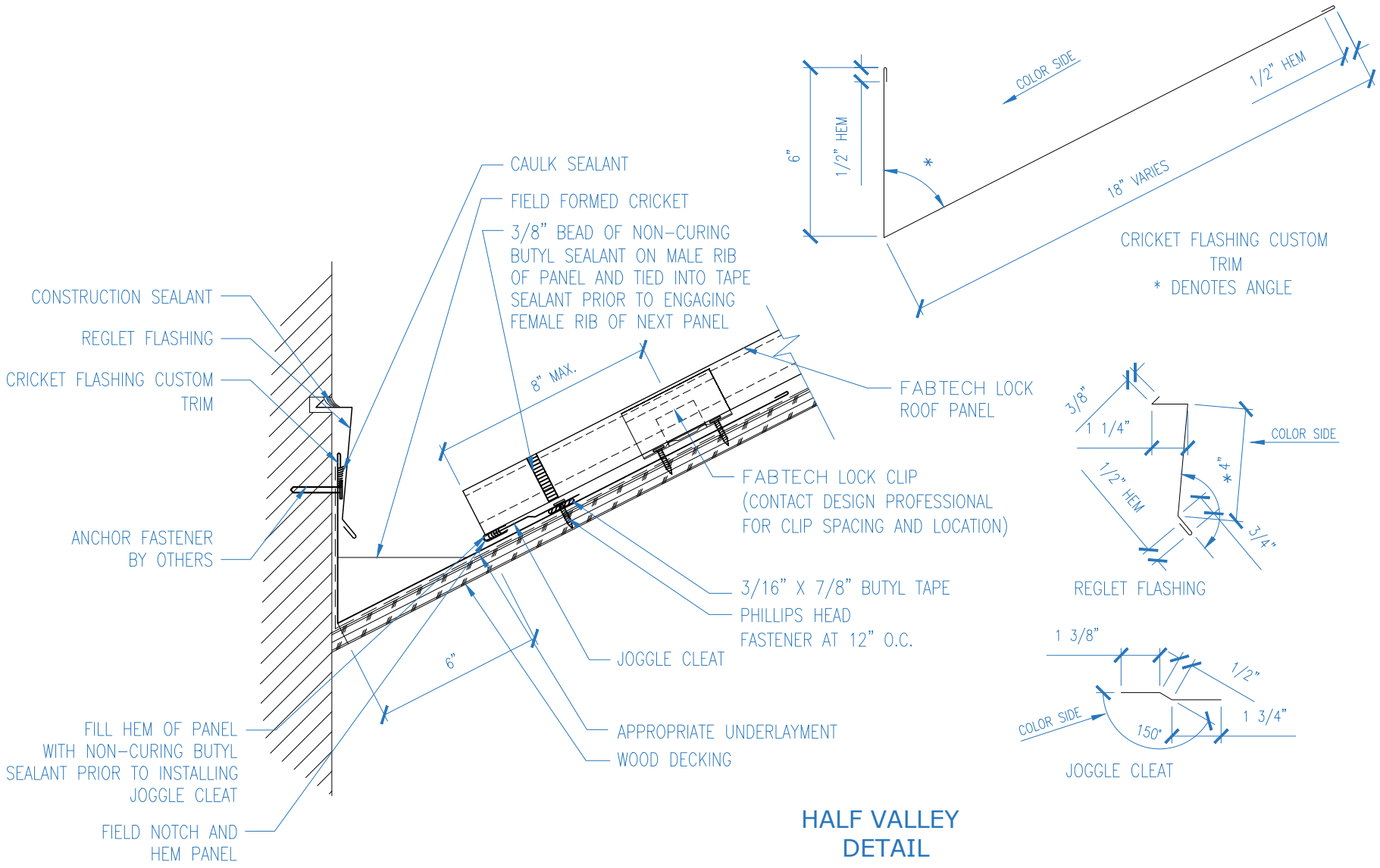


HIGH TO LOW TRANSITION DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

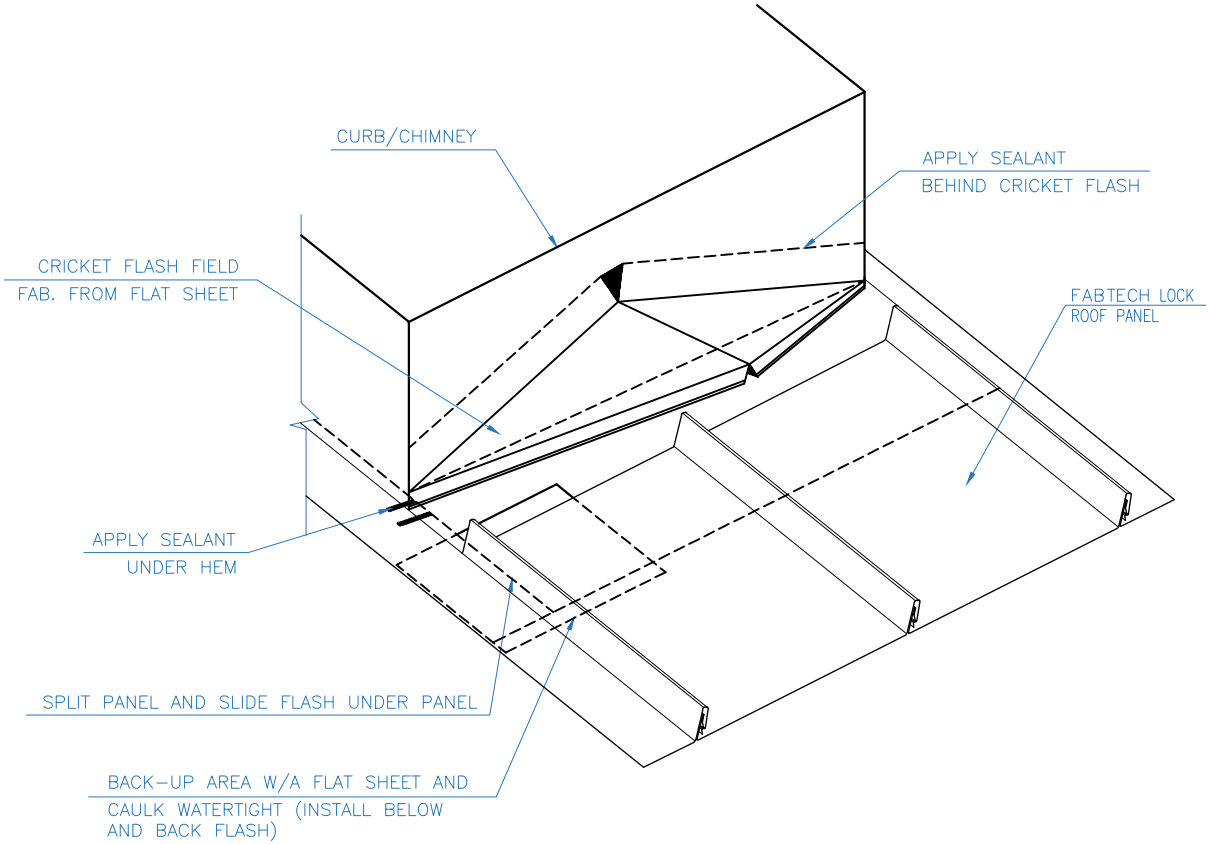


EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

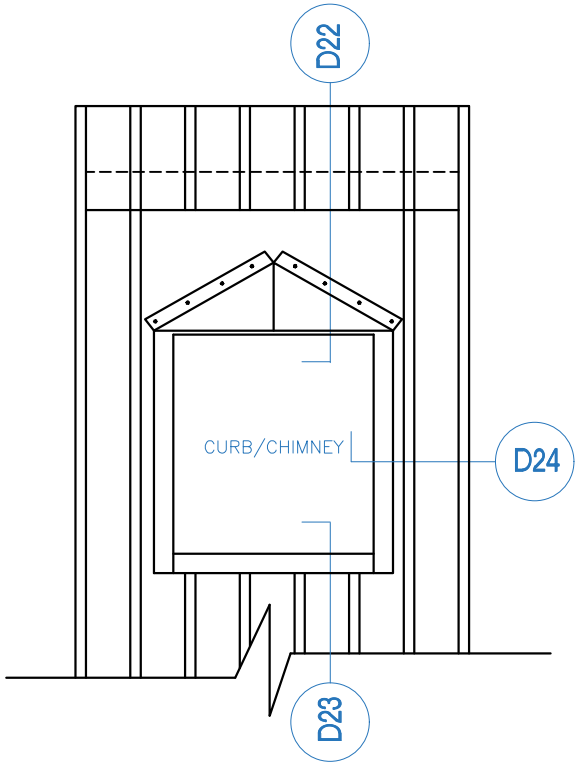


HALF VALLEY DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



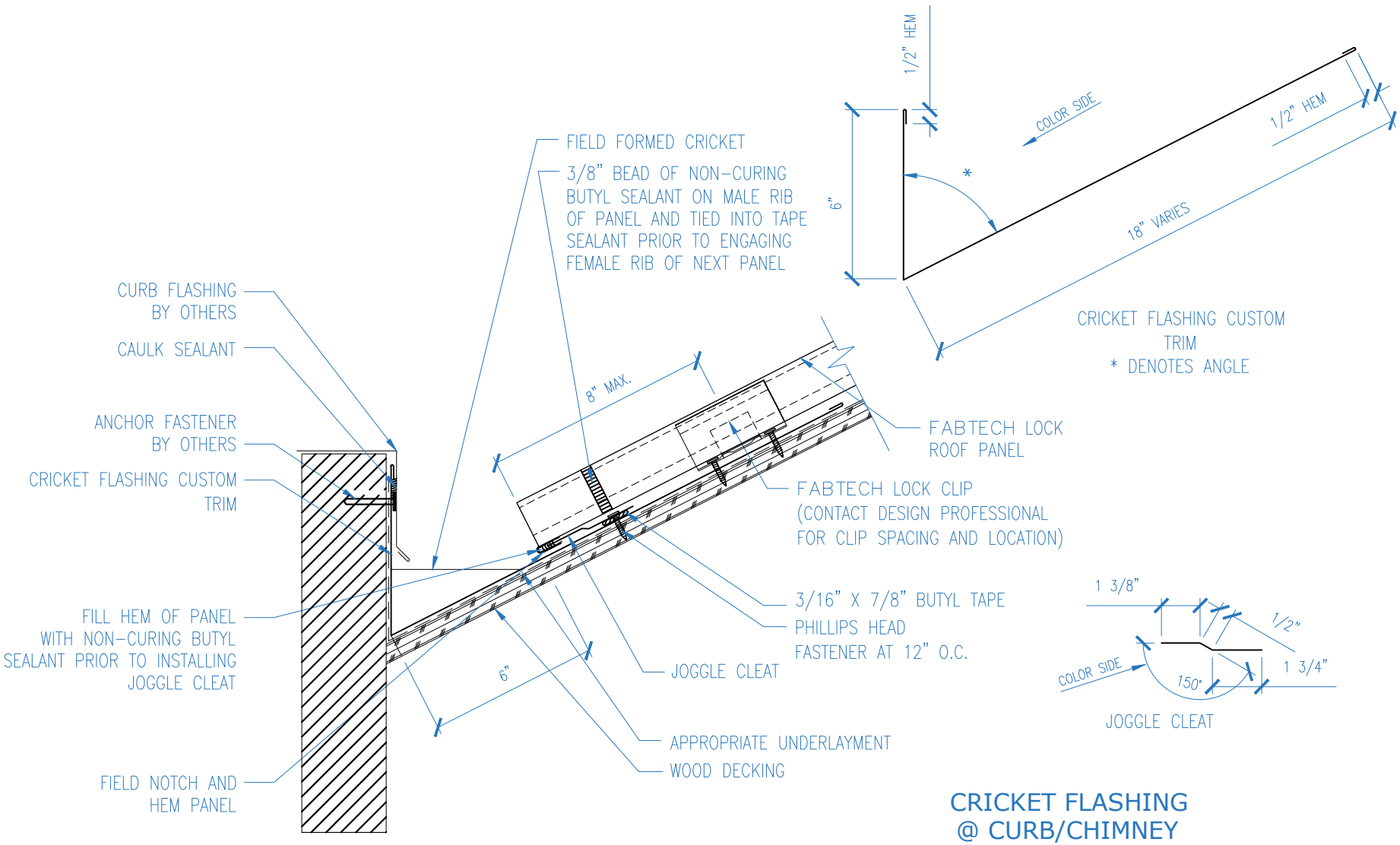
ISOMETRIC VIEW



PLAN VIEW

ISOMETRIC CURB/CHIMNEY DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



CRICKET FLASHING @ CURB/CHIMNEY DETAIL

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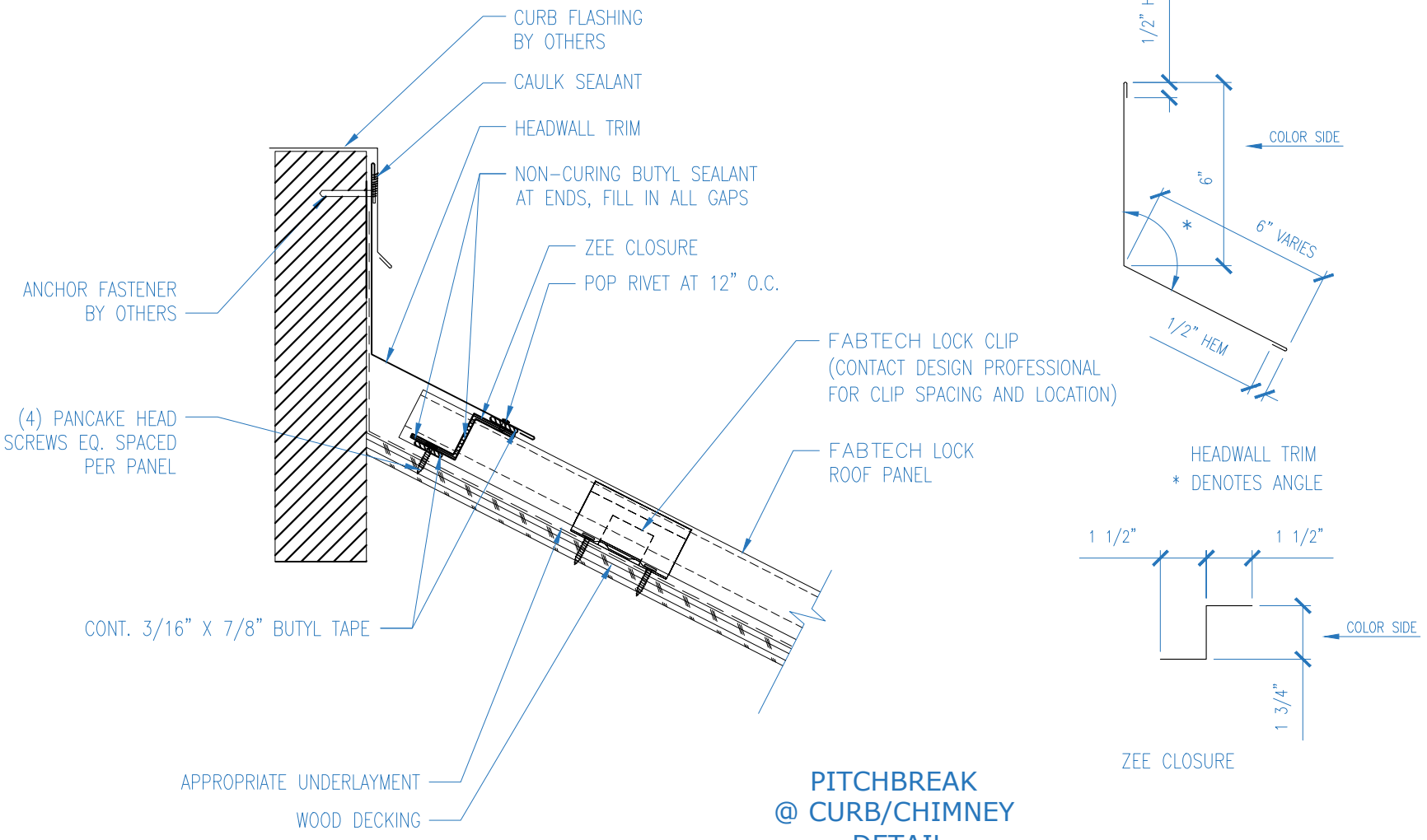
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

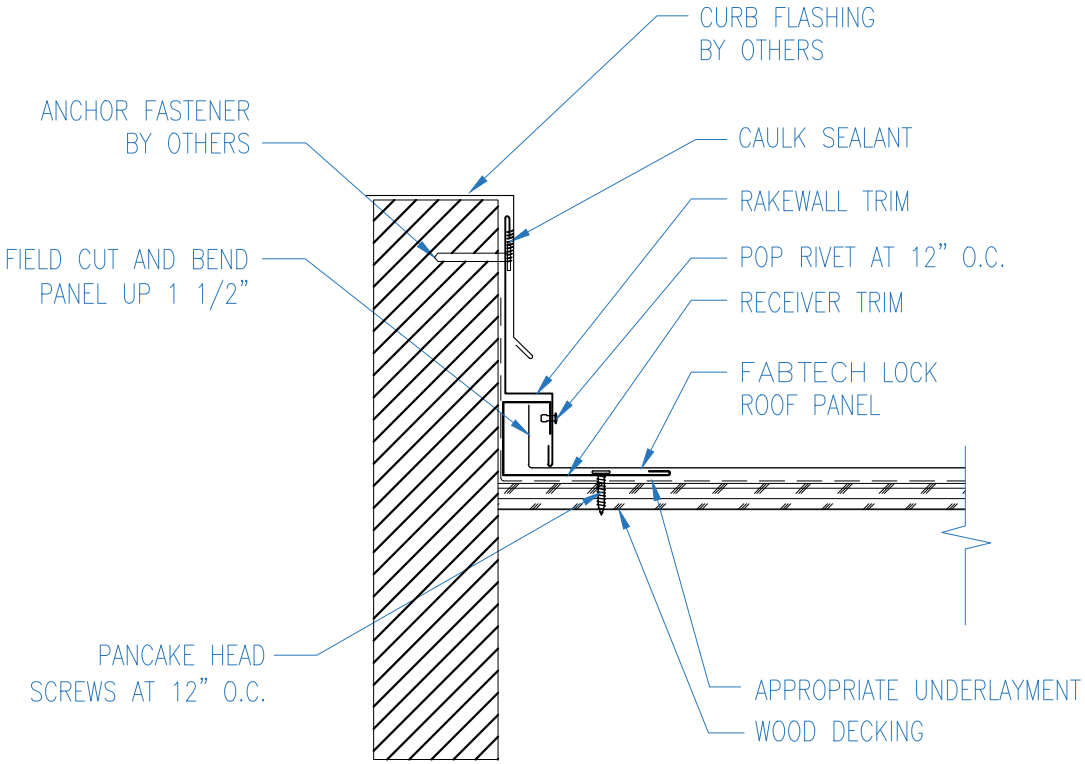


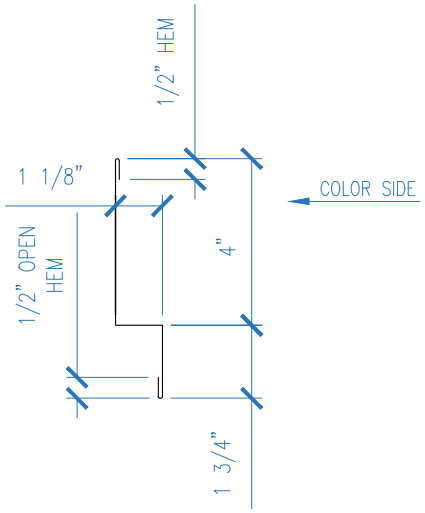
PITCHBREAK
@ CURB/CHIMNEY
DETAIL

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS		(915)-775-3539 79928	Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	

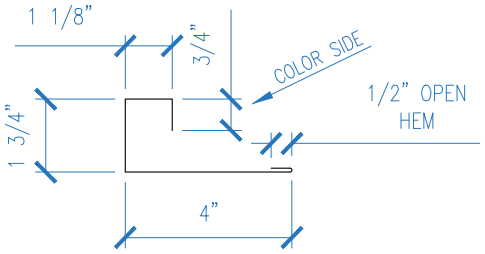
SIDEWALL @ CURB/CHIMNEY DETAIL

NOTE:
FIELD CUT FIRST AND LAST PANELS TO EQUAL WIDTHS.



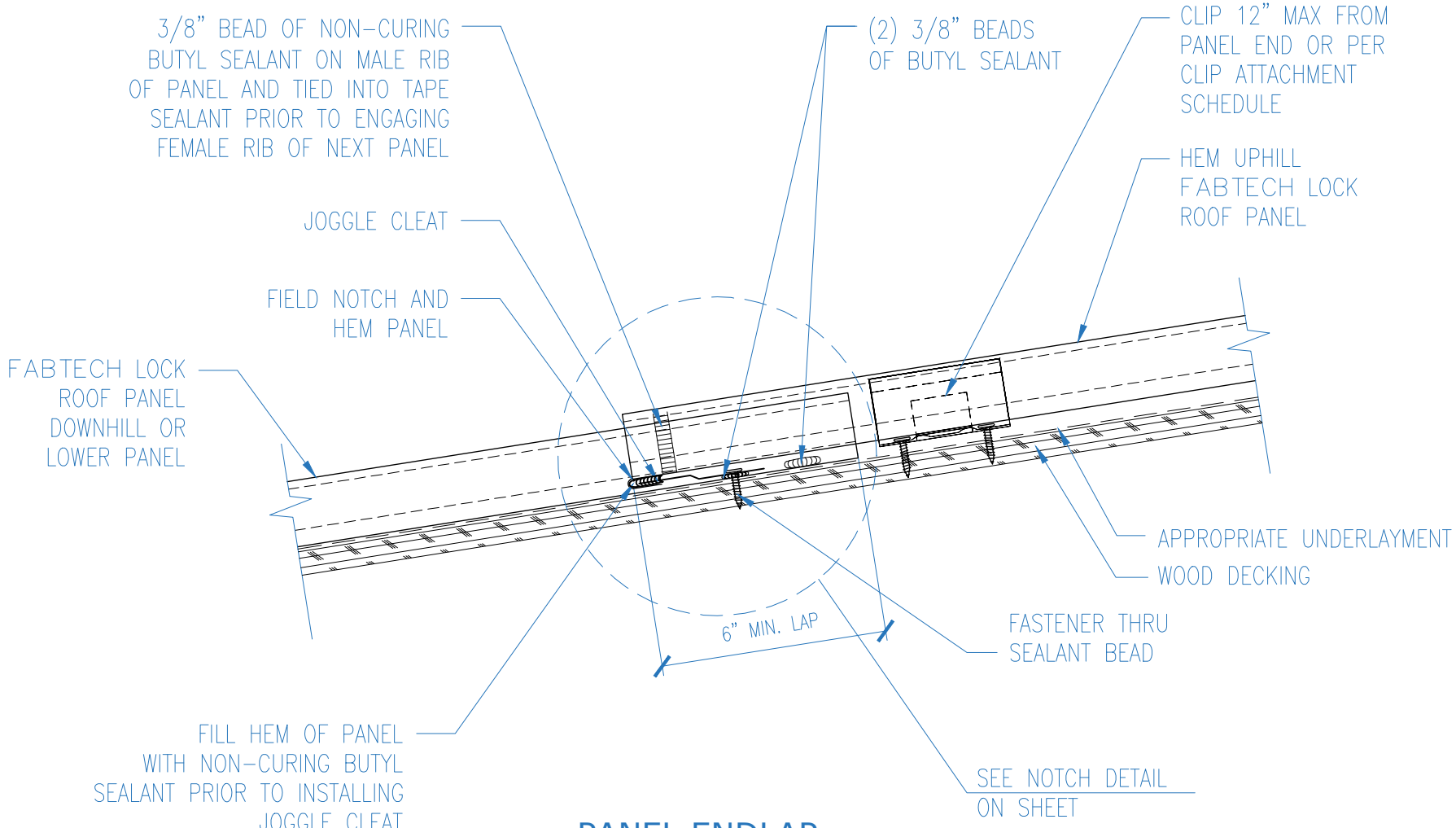


RAKEWALL TRIM



RECEIVER TRIM

EP FABTECH METALS MFG 1381 DARRINGTON RD. SUITE C EL PASO, TEXAS (915)-775-3539 79928			Job Name: Job Location:		FABTECH
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



PANEL ENDLAP DETAIL

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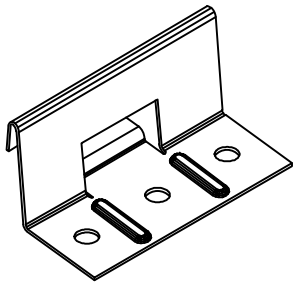
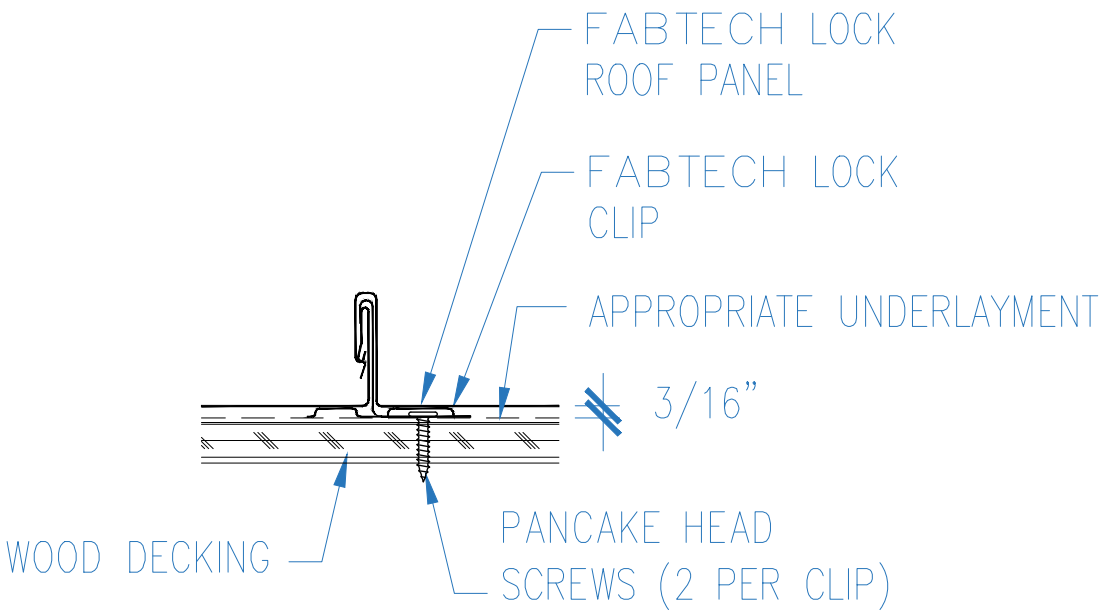
(915)-775-3539
79928

SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Job Name: / Job Location: / Purchaser:	SHT. #1	FABTECH

PANEL CLIP DETAIL



FABTECH LOCK CLIP



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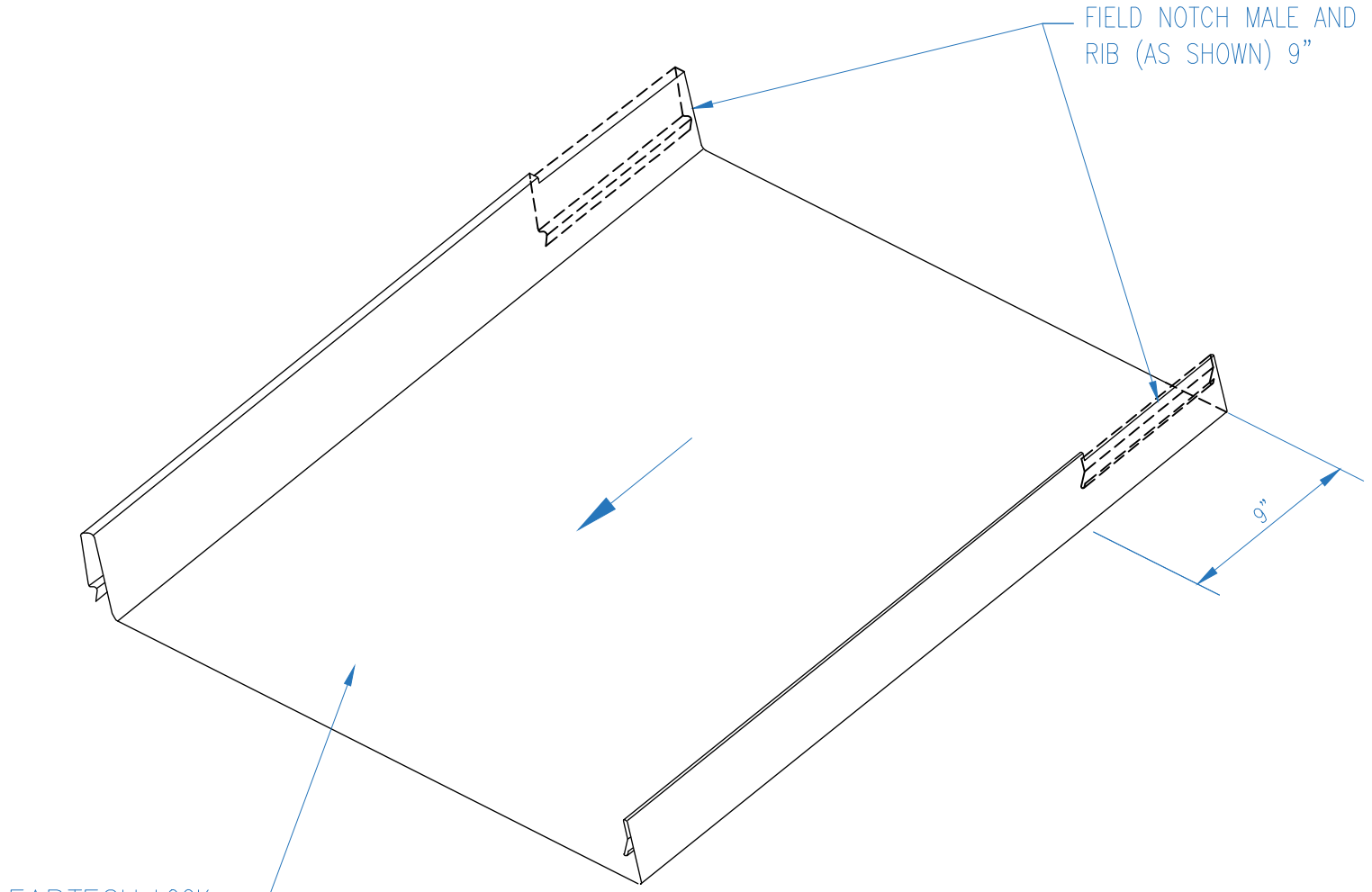
Job Name:				
Job Location:				
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1

FABTECH



FIELD LAP DETAIL

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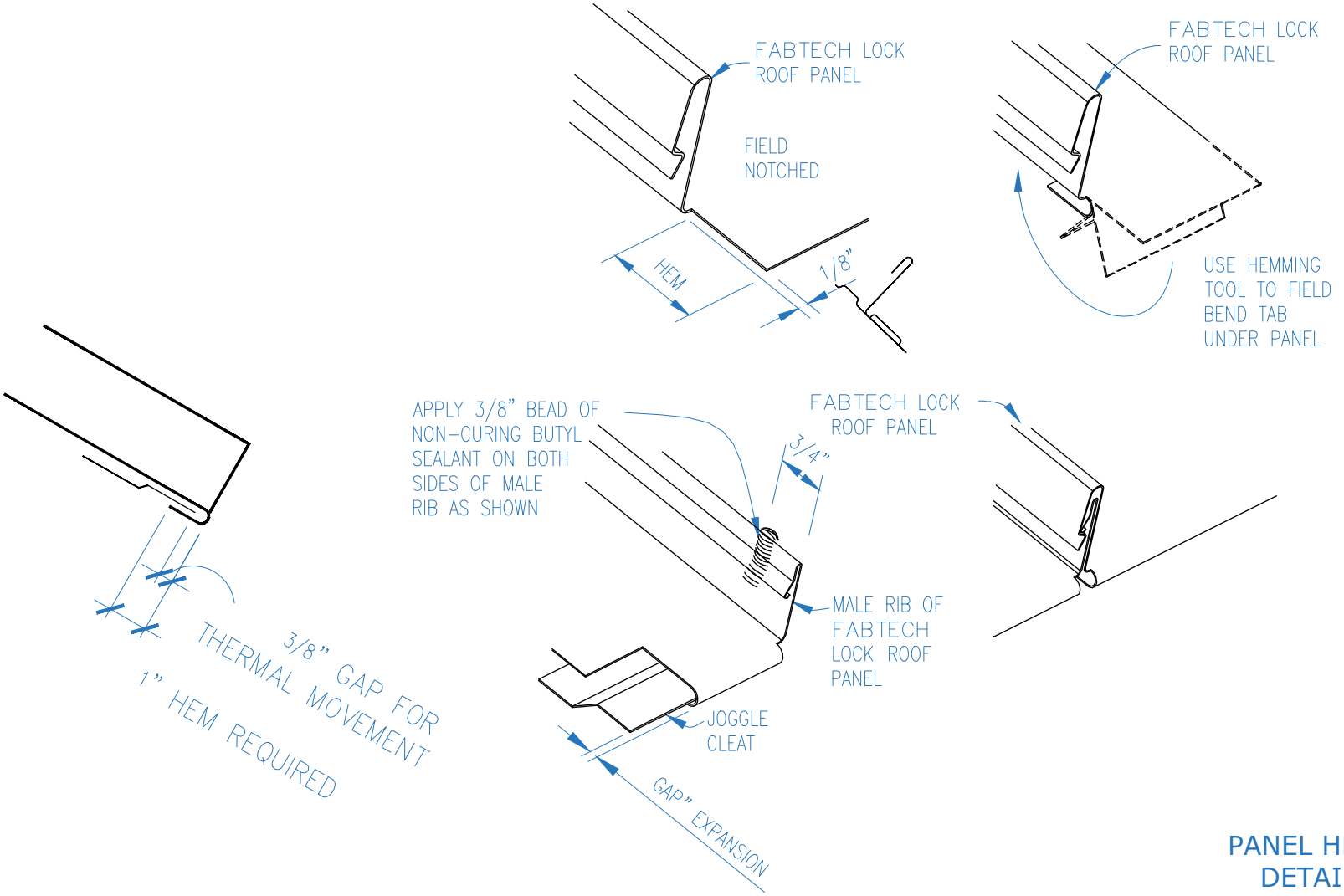
Job Name:				
Job Location:				
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1

FABTECH



PANEL HEM
DETAIL

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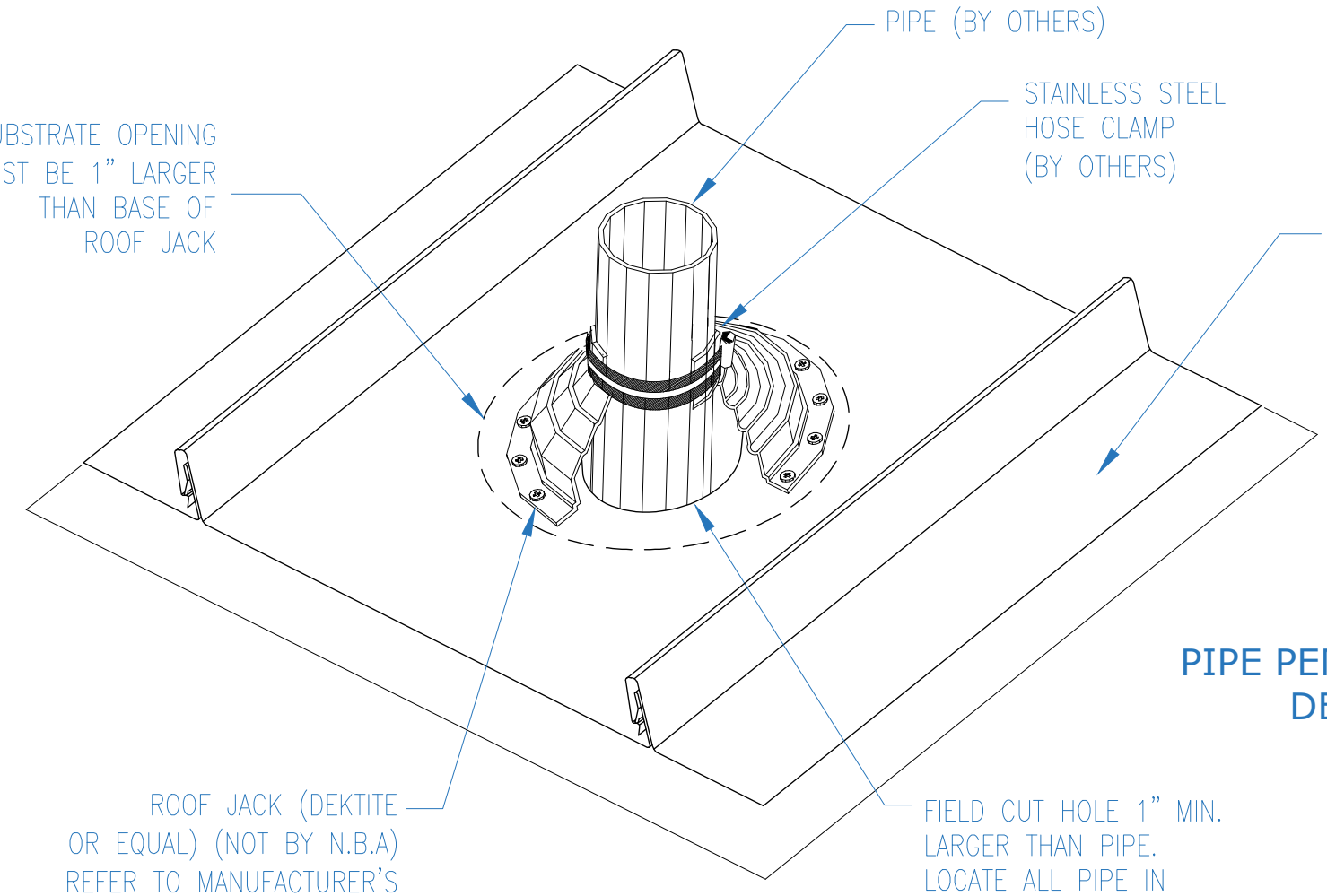
SCALE: N.T.S.	DATE: 07/25/2023	DRAWN BY: RC	Purchaser:	SHT. #1	



PIPE PENETRATION DETAIL

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