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User Manual

Macro Reference Guide

EasyBuilder Pro v6.05.02 or greater has many built-in functions for data type conversion, receiving and transferring data to a PLC, and mathematical functions.

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Chapter 1. PLC Functions

GetData ()

Description:

Receives data from the HMI memory or an external device.

Syntax:

GetData(*read_data[starting]*, *device_name*, *address_type*, *address*, *data_count*)

or

GetData(*read_data*, *device_name*, *address_type*, *address*, 1)

Argument	Description
<i>read_data[starting]</i>	<i>read_data</i> is an array. The data is stored to <i>read_data[starting]</i> to <i>read_data[starting+data_count-1]</i> .
<i>device_name</i>	The PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters.
<i>address_type</i>	The register type where the data is stored in the PLC.
<i>address</i>	The starting address.
<i>data_count</i>	The amount of data read.

Example:

```
char byData[10]
```

```
short wData[6]
```

```
int dwData[5]
```

```
GetData(byData[0], "Local HMI", LW, 0, 10) // reads 10 bytes data (= 5 words)
```

```
GetData(wData[0], "Local HMI", LW, 0, 6) // reads 6 words data
```

```
GetData(dwData[0], "Local HMI", LW, 0, 5) // reads 5 double-words data (= 10 words)
```

```
GetData(wData[0], "Local HMI", "Pressure", 6) // uses user-defined tag - "Pressure" to indicate device type and address.
```

GetDataEx ()

Description:

Receives data from the HMI memory or an external device. The macro will move on to the next line even if there is no response from the PLC.

Descriptions of *read_data*, *device_name*, *address_type*, *address*, and *data_count* are the same as the GetData function.

Syntax:

GetDataEx(*read_data*[*starting*], *device_name*, *address_type*, *address*, *data_count*)

or

GetDataEx(*read_data*, *device_name*, *address_type*, *address*, 1)

Argument	Description
<i>read_data</i> [<i>starting</i>]	<i>read_data</i> is an array. The data is stored to <i>read_data</i> [<i>starting</i>] to <i>read_data</i> [<i>starting</i> + <i>data_count</i> -1].
<i>device_name</i>	The PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters.
<i>address_type</i>	The register type where the data is stored in the PLC.
<i>address</i>	The starting address.
<i>data_count</i>	The amount of data read.

Example:

```
char byData[10]
short wData[6]
int dwData[5]
```

```
GetDataEx (byData[0], "Local HMI", LW, 0, 10) // reads 10 bytes data (= 5 words)
```

```
GetDataEx (wData[0], "Local HMI", LW, 0, 6) // reads 6 words data
```

```
GetDataEx (dwData[0], "Local HMI", LW, 0, 5) // reads 5 double-words data (= 10 words)
```

```
GetDataEx (wData[0], "Local HMI", "Pressure", 6) // uses user-defined tag - "Pressure" to indicate device type and address.
```

SetData ()

Description:

Sends data to the HMI memory or an external device.

Syntax:

SetData(send_data[start], device_name, address_type, address, data_count)

or

SetData(send_data, device_name, address_type, address, 1)

Argument	Description
<i>send_data[starting]</i>	<i>send_data</i> is an array. The data is defined in <i>send_data[starting]</i> to <i>send_data[starting+data_count-1]</i> .
<i>device_name</i>	The PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters.
<i>address_type</i>	The register type where the data is stored in the PLC.
<i>address</i>	The starting address.
<i>data_count</i>	The amount of data written.

Example:

```
char byData[10]
```

```
short wData[6]
```

FILL(byData[0], 0, 10)// populates each member of byData[] with 0, byData[0]=0, byData[1]=0, and so on.

FILL(wData[0], 0, 6)

SetData(byData[0], "Local HMI", LW, 0, 10)// sends 10 bytes data (= 5 words)

SetData(wData[0], "Local HMI", LW, 0, 6)// sends 6 words data

SetData(wData[0], "Local HMI", "Pressure", 6 // use user-defined tag - "Pressure" to indicate device type and address.

SetDataEx ()

Description:

Sends data to the HMI memory or an external device. The macro will move on to the next line even if there is no response from the PLC.

Syntax:

SetDataEx(*send_data[start]*, *device_name*, *address_type*, *address*, *data_count*)

or

SetDataEx(*send_data*, *device_name*, *address_type*, *address*, 1)

Argument	Description
<i>send_data[starting]</i>	<i>send_data</i> is an array. The data is defined in <i>send_data[starting]</i> to <i>send_data[starting+data_count-1]</i> .
<i>device_name</i>	The PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters.
<i>address_type</i>	The register type where the data is stored in the PLC.
<i>address</i>	The starting address.
<i>data_count</i>	The amount of data written.

Example:

```
char byData[10]
```

```
short wData[6]
```

```
FILL(byData[0], 0, 10) // populates each member of byData[] with 0, byData[0]=0, byData[1]=0, and so on.
```

```
FILL(wData[0], 0, 6)
```

```
SetDataEx(byData[0], "Local HMI", LW, 0, 10)// sends 10 bytes data (= 5 words)
```

```
SetDataEx(wData[0], "Local HMI", LW, 0, 6)// sends 6 words data
```

```
SetDataEx(wData[0], "Local HMI", "Pressure", 6 // use user-defined tag - "Pressure" to indicate device type and address.
```

GetError ()

Description:

Gets an error code.

Syntax:

GetError(*err*)

Argument	Description
<i>err</i>	This function saves an error code to this variable.

Example:

```
short err
```

```
char byData[10]
```

```
GetDataEx(byData[0], "MODBUS RTU", 4x, 1, 10)// reads 10 bytes = 5 words
```

```
// Must use GetError() to check whether GetDataEx() succeeds or not before  
using byData[].
```

```
GetError(err) // saves an error code to err
```

```
if err == 0 then // if err is equal to 0, it succeeded in executing GetDataEx() and byData[] has data.
```

```
Setdata(byData[0], "Local HMI", LW, 100, 10) // Display valid data on the HMI.
```

```
end if
```

Chapter 2. Free Protocol Functions

GetCTS ()

Description:

Gets CTS state for RS232.

Syntax:

GetCTS(*com_port*, *result*)

Argument	Description
<i>com_port</i>	refers to the COM port number on the HMI, which ranges from 1 to 3. It can be either a variable or a constant.
<i>result</i>	used for receiving the CTS signal. It must be a variable.

This command receives the CTS signal and stores the received data in the *result* variable. When the CTS signal is pulled high, it writes a 1 to *result*, otherwise, it writes a 0

Example:

```
char com_port = 3
```

```
char result
```

```
GetCTS(com_port, result) // gets CTS signal of COM3
```

```
GetCTS(1, result) // get CTS signal of COM 1
```


SetRTS ()

Description:

Raises or lowers the RTS signal of RS-232.

Syntax:

SetRTS(*com_port*, *source*)

Argument	Description
<i>com_port</i>	refers to the COM port number on the HMI, which ranges from 1 to 3. It can be either a variable or a constant.
<i>source</i>	used for raising or lowering the RTS signal.

Example:

```
char com_port = 1
```

```
char value = 1
```

```
SetRTS(com_port, value) // raises RTS signal of COM 1
```

```
SetRTS(1, 0) // lowers RTS signal of COM 1
```

Inport ()

Description:

Reads data from a COM port or Ethernet port.

Syntax:

INPORT(*read_data[starting]*, *device_name*, *read_count*, *return_value*)

Argument	Description
<i>read_data[starting]</i>	The data is stored to <i>read_data[starting]</i> to <i>read_data[starting+(read_count-1)]</i> .
<i>device_name</i>	The name of the device defined in the Device list and the device must be a "Free Protocol" –type device.
<i>read_count</i>	The required amount of data read and can be a constant or a variable.
<i>receive_len</i>	The length of data received (unit : byte).

Example:

```
char wResponse[6]
short receive_len
```

```
INPORT(wResponse[0], "Free Protocol", 6, receive_len)// read 6 bytes
```

```
if receive_len >= 6 then
```

```
SetData(wResponse[0], "Local HMI", LW, 0, 6)// transfer the data to LW0
```

```
end if
```

INPORT2 ()

Description:

Reads data from a COM port or Ethernet port and then pause until the designated time.

Syntax:

INPORT2(*response[starting]*, *device_name*, *receive_len*, *wait_time*)

Argument	Description
<i>response[starting]</i>	The data is stored to <i>response [starting]</i> to <i>response [starting+(read_count-1)]</i> .
<i>device_name</i>	The name of the device defined in the Device list and the device must be a "Free Protocol" –type device
<i>receive_len</i>	The length of the data received and must be a variable. The total length cannot exceed the size of response (unit : byte).
<i>wait_time</i>	(in milliseconds) can be a constant or a variable. After the data is read, if there is no upcoming data during the designated time interval, the function returns.

Example:

```
char wResponse[6]
short receive_len, wait_time=20

INPORT2(wResponse[0], "Free Protocol", receive_len, wait_time)

if receive_len >= 6 then

SetData(wResponse[0], "Local HMI", LW, 0, 6)

end if
```

INPORT3 ()

Description:

Reads data from a COM port or Ethernet port according to the specified data size.

Syntax:

INPORT3(*response[starting]*, *device_name*, *read_count*, *receive_len*)

Argument	Description
<i>response[starting]</i>	The data is stored to <i>response [starting]</i> to <i>response [starting+(read_count-1)]</i> . The amount of data to be read can be specified. The data that is not read yet will be stored in HMI buffer memory for the next read operation in order to prevent losing data.
<i>device_name</i>	The name of the device defined in the Device list and the device must be a "Free Protocol" –type device
<i>read_count</i>	The length of the data read each time.
<i>receive_len</i>	The length of the data received and must be a variable. The total length cannot exceed the size of response. (unit : byte)

Example:

```
char wResponse[6]
short receive_len
```

```
INPORT3(wResponse[0], "Free Protocol", 6, receive_len)
```

```
if receive_len >= 6 then
```

```
    SetData(wResponse[0], "Local HMI", LW, 0, 6)
```

```
end if
```

INPORT4 ()

Description:

Reads data from a COM port or Ethernet port as far as the ending character is reached.

Syntax:

INPORT4(*response[starting]*, *device_name*, *receive_len*, *tail_ascii*)

Argument	Description
<i>response[starting]</i>	The data is stored to <i>response [starting]</i> to <i>response [starting+(read_count-1)]</i> .
<i>device_name</i>	The name of the device defined in the Device list and the device must be a "Free Protocol" –type device
<i>receive_len</i>	The length of the data received and must be a variable. The total length cannot exceed the size of response. (unit : byte)
<i>tail_ascii</i>	Specifies the ending character. Data reading will stop when the ending character is reached.

Example:

```
char tail_ascii = 0x03    // 0x03== ETX
char wResponse[1024]
short receive_len
```

```
INPORT4(wResponse[0], "Free Protocol", receive_len, tail_ascii)
```

```
INPORT4(wResponse[0], "Free Protocol", receive_len, 0x0d)    // 0x0d == CR
```

```
if receive_len >= 6 then
```

```
SetData(wResponse[0], "Local HMI", LW, 0, 6)
```

```
end if
```

OUTPORT ()

Description:

Sends out the specified data to a PLC or controller via a COM port or Ethernet port.

Syntax:

OUTPORT(*source[starting]*, *device_name*, *data_count*)

Argument	Description
<i>source[starting]</i>	This function sends out the specified data from <i>source[starting]</i> to <i>source[starting+(data_count-1)]</i> to the PLC
<i>device_name</i>	The name of a device defined in the device table and the device must be a "Free Protocol" –type device.
<i>data_count</i>	The amount of sent data and can be a constant or a variable. (unit : byte)

Example:

```
char byCommand[32]
```

```
FILL(byCommand[0], 0, 32)// set buffers to a specified value
```

```
OUTPORT(byCommand[0], "Free Protocol", 32)// send 32 bytes
```

PURGE ()

Description:

Clears the input and output buffers associated with the COM port.

Syntax:

PURGE(*com_port*)

Argument	Description
<i>com_port</i>	The COM port number on the HMI, which ranges from 1 to 3. It can be either a variable or a constant.

Example:

```
short com_port = 3
```

```
PURGE(com_port) // purge COM port 3
```

```
PURGE(1) // purge COM port 1
```

Chapter 3. Process Control Functions

ASYNC_TRIG_MACRO ()

Description:

Triggers the execution of a macro asynchronously in a running macro.

Syntax:

ASYNC_TRIG_MACRO (*macro_id*)

or

ASYNC_TRIG_MACRO (*macro_name*)

Argument	Description
<i>macro_id</i>	This function triggers the designated macro via macro_id or macro_name . macro_id can be a constant or a variable. The current macro will continue executing the following instructions after triggering the designated macro; in other words, the two macros will be active simultaneously.

Example:

bool ON = 1, OFF = 0

SetData(ON, "Local HMI", LB, 0, 1)

ASYNC_TRIG_MACRO(5)// call a macro (its ID is 5)

ASYNC_TRIG_MACRO("macro_1") // call a macro (its name is macro_1)

SetData(OFF, "Local HMI", LB, 0, 1)

SYNC_TRIG_MACRO ()

Description:

Triggers the execution of a macro synchronously in a running macro. The current macro will pause until the end of execution of this called macro.

Syntax:

SYNC_TRIG_MACRO (*macro_id*)

or

SYNC_TRIG_MACRO (*macro_name*)

Argument	Description
<i>macro_id</i>	This function triggers the designated macro via macro_id or macro_name . <i>macro_id</i> can be a constant or a variable. The current macro will pause until the end of execution of this called macro.

Example:

bool ON = 1, OFF = 0

SetData(ON, "Local HMI", LB, 0, 1)

SYNC_TRIG_MACRO(5) // call a macro whose ID is 5

SYNC_TRIG_MACRO("macro_1") // call a macro whose name is macro_1

SetData(OFF, "Local HMI", LB, 0, 1)

DELAY ()

Description:

Suspends the execution of the current macro for at least the specified time interval.

Syntax:

DELAY(*time*)

Argument	Description
<i>time</i>	The unit of <i>time</i> is milliseconds. <i>Time</i> can be a constant or a variable, and <i>time</i> can be up to 2147483647. Suspends the execution of the current macro for at least the specified <i>time</i> .

Example:

short time =500

DELAY(100)// delay 100 ms

DELAY(time)// delay 500 ms

Chapter 4. Data Operation Functions

FILL ()

Description:

Sets array elements to the specified value.

Syntax:

`FILL(source[starting], preset, count)`

Argument	Description
<i>source</i> [<i>starting</i>]	This function sets elements of an array (<i>source</i>) to a specified value (<i>preset</i>).
<i>preset</i>	A specified value. It can be a constant or a variable.
<i>count</i>	The amount of elements

Example:

1.

```
char byCommand[32]
```

```
FILL(byCommand[0], 0, 32)// set elements to 0
```

2.

```
char result[4]
```

```
short preset
```

```
FILL(result[0], 0x30, 4) // result[0] is 0x30, result[1] is 0x30, result[2] is 0x30, result[3] is 0x30
```

```
preset = 0x31
```

```
FILL(result[0], preset, 2) // result[0] is 0x31, result[1] is 0x31
```

SWAPB ()

Description:

Exchanges the high-byte and low-byte data of a 16-bit (Word).

Syntax:

SWAPB(*source*, *result*)

Argument	Description
<i>source</i>	This function exchanges the high-byte and low-byte data of a 16-bit <i>source</i> and saves it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

short source = 0x1234, result

```
SWAPB(source, result) // result == 0x3412
```

```
SWAPB(0x12345678, result) // result == 0x34127856
```

SWAPW ()

Description:

Exchanges the high-word and low-word data of a 32-bit (DINT).

Syntax:

SWAPW(*source*, *result*)

Argument	Description
<i>source</i>	This function exchanges the high-word and low-word data of a 32-bit <i>source</i> and saves it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

```
int source, result
```

```
SWAPW(0x12345678, result) // result is 0x56781234
```

```
source = 0x12345
```

```
SWAPW(source, result) // result is 0x23450001
```

LOBYTE ()

Description:

Retrieves the low byte of a 16-bit source.

Syntax:

LOBYTE(*source*, *result*)

Argument	Description
<i>source</i>	This function retrieves the low-byte of a 16-bit <i>source</i> and saves it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

short source, result

```
LOBYTE(0x1234, result) // result is 0x34
```

```
source = 0x123
```

```
LOBYTE(source, result) // result is 0x23
```

HIBYTE ()

Description:

Retrieves the high byte of a 16-bit source.

Syntax:

HIBYTE(*source*, *result*)

Argument	Description
<i>source</i>	This function retrieves the high-byte of a 16-bit <i>source</i> and save it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

short source, result

HIBYTE(0x1234, result)// result is 0x12

source = 0x123

HIBYTE(source, result)// result is 0x01

LOWORD ()

Description:

Retrieves the low word of a 32-bit source.

Syntax:

LOWORD(*source*, *result*)

Argument	Description
<i>source</i>	This function retrieves the low word of a 32-bit <i>source</i> and saves it into result. <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

int source, result

LOWORD(0x12345678, result)// result is 0x5678

source = 0x12345

LOWORD(source, result)// result is 0x2345

HIWORD ()

Description:

Retrieves the high word of a 32-bit source.

Syntax:

HIWORD(*source*, *result*)

Argument	Description
<i>source</i>	This function retrieves the high word of a 32-bit <i>source</i> and saves it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

```
int source, result
```

```
HIWORD(0x12345678, result)// result is 0x1234
```

```
source = 0x12345
```

```
HIWORD(source, result)// result is 0x0001
```

INVBIT ()

Description:

Inverts the state of designated bit position of a data source.

Syntax:

INVBIT(*source*, *result*, *bit_pos*)

Argument	Description
<i>source</i>	This function inverts the state of the designated bit position (<i>bit_pos</i>) of a word (<i>source</i>) and saves it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.
<i>bit_pos</i>	<i>bit_pos</i> can be a constant or a variable.

Example:

short bit_pos

```
INVBIT(4, result, 1)// result = 6
```

```
source = 6
```

```
bit_pos = 1
```

```
INVBIT(source, result, bit_pos)// result = 4
```

SETBITON ()

Description:

Changes the state of designated bit position of a data source to ON.

Syntax:

SETBITON(*source*, *result*, *bit_pos*)

Argument	Description
<i>source</i>	This function changes the state of the designated bit position (<i>bit_pos</i>) of a word (<i>source</i>) to 1 and saves it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.
<i>bit_pos</i>	<i>bit_pos</i> can be a constant or a variable.

Example:

```
int source, result  
short bit_pos
```

```
SETBITON(1, result, 3) // result is 9
```

```
source = 0  
bit_pos = 2  
SETBITON(source, result, bit_pos) // result is 4
```

SETBITOFF ()

Description:

Changes the state of designated bit position of a data source to OFF.

Syntax:

SETBITOFF(*source*, *result*, *bit_pos*)

Argument	Description
<i>source</i>	This function changes the state of the designated bit position (<i>bit_pos</i>) of a word (<i>source</i>) to 0 and saves it into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.
<i>bit_pos</i>	<i>bit_pos</i> can be a constant or a variable.

Example:

```
int source, result  
short bit_pos
```

```
SETBITOFF(9, result, 3)// result is 1
```

```
source = 4  
bit_pos = 2  
SETBITOFF(source, result, bit_pos)// result is 0
```

GETBIT ()

Description:

Gets the state of designated bit position of a data source.

Syntax:

GETBIT(*source*, *result*, *bit_pos*)

Argument	Description
<i>source</i>	This function gets the state of the designated bit position (<i>bit_pos</i>) of a word (<i>source</i>) and saves it into <i>result</i> . <i>result</i> value will be 0 or 1. <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.
<i>bit_pos</i>	<i>bit_pos</i> can be a constant or a variable.

Example:

short bit_pos

GETBIT(9, result, 3) // result is 1

source = 4

bit_pos = 2

GETBIT(source, result, bit_pos) // result is 1

Chapter 5. Data Type Conversion Functions

ASCII2DEC ()

Description:

Converts an ASCII string to a decimal value.

Syntax:

ASCII2DEC(*source[starting]*, *result*, *len*)

Argument	Description
<i>source[starting]</i>	This function transforms a string (<i>source</i>) into a decimal value and saves it to a variable (<i>result</i>). <i>source[starting]</i> represents the first character of the string. <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.
<i>len</i>	The length of the string. <i>len</i> can be a constant or a variable.

Example:

```
char source[4]  
short result
```

```
source[0] = '5'  
source[1] = '6'  
source[2] = '7'  
source[3] = '8'  
ASCII2DEC(source[0], result, 4) // result is 5678, a decimal value.
```

ASCII2FLOAT ()

Description:

Converts an ASCII string to a float value.

Syntax:

ASCII2FLOAT(*source[starting]*, *result*, *len*)

Argument	Description
<i>source[starting]</i>	This function transforms a string (<i>source</i>) into a floating point value and saves it to a variable (<i>result</i>). <i>source[starting]</i> represents the first character of the string. <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.
<i>len</i>	The length of the string. <i>len</i> can be a constant or a variable.

Example:

```
char source[4]
short result
```

```
source[0] = '5'
source[1] = '6'
source[2] = '.'
source[3] = '8'
```

```
ASCII2FLOAT(source[0], result, 4) // result is 56.8, a floating point value.
```

ASCII2HEX ()

Description:

Converts an ASCII string to a hexadecimal value.

Syntax:

ASCII2HEX(*source[starting]*, *result*, *len*)

Argument	Description
<i>source[starting]</i>	This function transforms a string (<i>source</i>) into a hexadecimal value and saves it to a variable (<i>result</i>). <i>source[starting]</i> represents the first character of the string. <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.
<i>len</i>	The length of the string. <i>len</i> can be a constant or a variable.

Example:

```
char source[4]  
short result
```

```
source[0] = '5'  
source[1] = '6'  
source[2] = '7'  
source[3] = '8'
```

```
ASCII2HEX(source[0], result, 4) // result is 0x5678, a hexadecimal value.
```


BIN2BCD ()

Description:

Converts a binary-type value to a BCD-type value.

Syntax:

`BIN2BCD(source, result)`

Argument	Description
<i>source</i>	This function transforms a binary-type value (<i>source</i>) into a BCD-type value and saves it to a variable (<i>result</i>). <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

short *source*, *result*

`BIN2BCD(1234, result) // result is 0x1234`

`source = 5678`

`BIN2BCD(source, result) // result is 0x5678`

BCD2BIN ()

Description:

Converts a BCD-type value to a binary-type value.

Syntax:

BCD2BIN(*source*, *result*)

Argument	Description
<i>source</i>	This function transforms a BCD-type value (<i>source</i>) into a binary-type value and saves it into a variable (<i>result</i>). <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

short *source*, *result*

BCD2BIN(0x1234, *result*)// *result* is 1234

source = 0x5678

BCD2BIN(*source*, *result*)// *result* is 5678

DEC2ASCII ()

Description:

Converts a decimal value to an ASCII string.

Syntax:

DEC2ASCII(*source*, *result[starting]*, *len*)

Argument	Description
<i>source</i>	This function transforms a decimal value (<i>source</i>) into an ASCII string and saves it to an array (<i>result</i>). <i>source</i> can be a constant or a variable.
<i>result[starting]</i>	The first character is put into <i>result[starting]</i> , the second character is put into <i>result[starting+1]</i> , and the last character is put into <i>result[starting+(len-1)]</i> . <i>result</i> must be a variable.
<i>len</i>	Represents the length of the string and the unit of length depends on the result's type. For example, if the result type is "char" (where the size is one byte), the length of the string is (byte * <i>len</i>). If the result type is "short" (where the size is one word), the length of the string is (word * <i>len</i>), and so on. <i>len</i> can be a constant or a variable.

Example:

```
short source
char result1[4]
short result2[4]
char result3[6]
source = 5678
```

```
DEC2ASCII(source, result1[0], 4)
// result1[0] is '5', result1[1] is '6', result1[2] is '7', result1[3] is '8'
// the length of the string (result1) is 4 bytes( = 1 * 4)
```

```
DEC2ASCII(source, result2[0], 4)
// result2[0] is '5', result2[1] is '6', result2[2] is '7', result2[3] is '8'
// the length of the string (result2) is 8 bytes( = 2 * 4)
```

```
source=-123
DEC2ASCII(source, result3[0], 6)
// result1[0] is '-', result1[1] is '0', result1[2] is '0', result1[3] is '1'
// result1[4] is '2', result1[5] is '3'
// the length of the string (result1) is 6 bytes( = 1 * 6)
```

FLOAT2ASCII ()

Description:

Converts a floating value to an ASCII string.

Syntax:

FLOAT2ASCII(*source*, *result[starting]*, *len*)

Argument	Description
<i>source</i>	This function transforms a floating value (<i>source</i>) into an ASCII string and saves it to an array (<i>result</i>). <i>source</i> can be a constant or a variable.
<i>result[starting]</i>	The first character is put into <i>result[starting]</i> , the second character is put into <i>result[starting+1]</i> , and the last character is put into <i>result[starting+(len-1)]</i> . <i>result</i> must be a variable.
<i>len</i>	Represents the length of the string and the unit of length depends on the result's type. For example, if the result type is "char" (where the size is one byte), the length of the string is (byte * <i>len</i>). If the result type is "short" (where the size is one word), the length of the string is (word * <i>len</i>), and so on. <i>len</i> can be a constant or a variable.

Example:

```
float source  
char result[4]
```

```
source = 56.8
```

```
FLOAT2ASCII (source, result[0], 4) // result[0] is '5', result[1] is '6', result[2] is '.', result[3] is '8'
```

HEX2ASCII ()

Description:

Converts a hexadecimal value to an ASCII string.

Syntax:

HEX2ASCII(*source*, *result[starting]*, *len*)

Argument	Description
<i>source</i>	This function transforms a hexadecimal value (<i>source</i>) into an ASCII string and saves it to an array (<i>result</i>). <i>source</i> can be a constant or a variable.
<i>result[starting]</i>	The first character is put into <i>result[starting]</i> , the second character is put into <i>result[starting+1]</i> , and the last character is put into <i>result[starting+(len-1)]</i> . <i>result</i> must be a variable.
<i>len</i>	Represents the length of the string and the unit of length depends on the result's type. For example, if the result type is "char" (where the size is one byte), the length of the string is (byte * <i>len</i>). If the result type is "short" (where the size is one word), the length of the string is (word * <i>len</i>), and so on. <i>len</i> can be a constant or a variable.

Example:

```
short source  
char result[4]
```

```
source = 0x5678
```

```
HEX2ASCII(source, result[0], 4) // result[0] is '5', result[1] is '6', result[2] is '7', result[3] is '8' // the length of the string  
result is 4 bytes (1*4)
```

StringDecAsc2Bin ()

Description:

Converts a decimal string to an integer.

Syntax:

success = StringDecAsc2Bin(*source*[*starting*], *destination*)

or

success = StringDecAsc2Bin("source", *destination*)

Argument	Description
<i>source</i> [<i>starting</i>]	This function converts a decimal string to binary data. It converts the decimal string in the <i>source</i> parameter into binary data and saves it into a variable (<i>destination</i>). The <i>source</i> string parameter accepts both a static string (in the form: "source") and a char array (in the form: <i>source</i> [<i>starting</i>]).
<i>destination</i>	<i>destination</i> must be a variable.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the <i>source</i> string contains characters other than +, -, '0' to '9', it returns false. The <i>success</i> field is optional.

Example:

```
char src1[5]="12345"
```

```
int result1
```

```
bool success1
```

```
success1 = StringDecAsc2Bin(src1[0], result1)
```

```
// success1=true, result1 is 12345
```

```
char src2[5] = "-6789"
```

```
short result2
```

```
bool success2
```

```
success2 = StringDecAsc2Bin(src2[0], result2)
```

```
// success2 = true, result2 is -6789
```

```
short result3
```

```
bool success3
```

```
success3 = StringDecAsc2Bin("32768", result3)
```

```
// success3=true, but the result exceeds the data range of result3
```

```
char src4[2]="4b"
```

```
short result4
```

```
bool success4
```

```
success4 = StringDecAsc2Bin (src4[0], result4)
```

```
// success4=false
```

StringBin2DecAsc ()

Description:

Converts an integer to a decimal string.

Syntax:

success = StringBin2DecAsc (*source*, *destination*[*starting*])

Argument	Description
<i>source</i>	This function converts binary data into a decimal string. It converts the binary data in the <i>source</i> parameter into a decimal string and saves it into a variable (<i>destination</i>). <i>source</i> can be either a constant or a variable.
<i>destination</i> [<i>starting</i>]	<i>destination</i> must be a one-dimensional char array, to store the result of the conversion.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the decimal string after conversion exceeds the size of the <i>destination</i> , it returns false. The <i>success</i> field is optional.

Example:

```
int src1 = 2147483647
```

```
char dest1[20]
```

```
bool success1
```

```
success1 = StringBin2DecAsc(src1, dest1[0])
```

```
// success1=true, dest1="2147483647"
```

```
short src2 = 0x3c
```

```
char dest2[20]
```

```
bool success2
```

```
success2 = StringBin2DecAsc(src2, dest2[0])
```

```
// success2=true, dest2="60"
```

```
int src3 = 2147483647
```

```
char dest3[5]
```

```
bool success3
```

```
success3 = StringBin2DecAsc(src3, dest3[0])
```

```
// success3=false, the length of the decimal string after conversion exceeds the size of the destination
```

StringDecAsc2Float ()

Description:

Converts a decimal string to float.

Syntax:

```
success = StringDecAsc2Float (source[starting], destination)
```

or

```
success = StringDecAsc2Float ("source", destination)
```

Argument	Description
<i>source[starting]</i>	This function converts a decimal string to floating point values. It converts the decimal string in the <i>source</i> parameter into floats and saves it into a variable (<i>destination</i>).
<i>destination</i>	<i>destination</i> must be a variable.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the <i>source</i> string contains characters other than +, -, '0' to '9', it returns false. The <i>success</i> field is optional.

Example:

```
char src1[10]="12.345"
```

```
float result1
```

```
bool success1
```

```
success1 = StringDecAsc2Float(src1[0], result1)
```

```
// success1=true, result1 is 12.345
```

```
float result2
```

```
bool success2
```

```
success2 = StringDecAsc2Float("1.234567890", result2)
```

```
// success2=true, but the result exceeds the data range of result2, which might result in loss of precision
```

```
char src3[2]="4b"
```

```
float result3
```

```
bool success3
```

```
success3 = StringDecAsc2Float(src3[0], result3)
```

```
// success3=false
```


StringFloat2DecAsc ()

Description:

Converts a float to a decimal string.

Syntax:

success = StringFloat2DecAsc(*source*, *destination*[*starting*])

Argument	Description
<i>source</i>	This function converts a floating point data into a decimal string. It converts the float data in the <i>source</i> parameter into a decimal string and saves it into a variable (<i>destination</i>). <i>source</i> can be either a constant or a variable.
<i>destination</i> [<i>starting</i>]	<i>destination</i> must be a one-dimensional char array, to store the result of the conversion.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the decimal string after conversion exceeds the size of the <i>destination</i> , it returns false. The <i>success</i> field is optional.

Example:

```
float src1 = 1.2345
```

```
char dest1[20]
```

```
bool success1
```

```
success1 = StringFloat2DecAsc(src1, dest1[0])
```

```
// success1=true, dest1="1.2345"
```

```
float src2 = 1.23456789
```

```
char dest2 [20]
```

```
bool success2
```

```
success2 = StringFloat2DecAsc(src2, dest2 [0])
```

```
// success2=true, but it might lose precision
```

```
float src3 = 1.2345
```

```
char dest3[5]
```

```
bool success3
```

```
success3 = StringFloat2DecAsc(src3, dest3 [0])
```

```
// success3=false, the length of the decimal string after conversion exceeds the size of the destination
```

StringHexAsc2Bin ()

Description:

Converts a hexadecimal string to binary data.

Syntax:

success = StringHexAsc2Bin (*source*[*starting*], *destination*)

or

success = StringHexAsc2Bin ("source", *destination*)

Argument	Description
<i>source</i> [<i>starting</i>]	This function converts a hexadecimal string to binary data. It converts the hexadecimal string in the <i>source</i> parameter into binary data and saves it into a variable (<i>destination</i>).
<i>destination</i>	<i>destination</i> must be a variable.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the source string contains characters other than '0' to '9', 'a' to 'f', or 'A' to 'F', it returns false. The <i>success</i> field is optional.

Example:

```
char src1[5]="0x3c"
```

```
int result1
```

```
bool success1
```

```
success1 = StringHexAsc2Bin(src1[0], result1)
```

```
// success1=true, result1 is 3c
```

```
short result2
```

```
bool success2
```

```
success2 = StringDecAsc2Bin("1a2b3c4d", result2)
```

```
// success2=true, result2=3c4d.The result exceeds the data range of result2
```

```
char src3[2]="4g"
```

```
short result3
```

```
bool success3
```

```
success3 = StringDecAsc2Bin (src3[0], result3)
```

```
// success3=false
```

StringBin2HexAsc ()

Description:

Converts binary data to a hexadecimal string.

Syntax:

success = StringBin2HexAsc (*source*, *destination*[*starting*])

Argument	Description
<i>source</i>	This function converts binary data to a hexadecimal string. It converts the binary data in <i>source</i> parameter into a hexadecimal string and saves it into a variable (<i>destination</i>). This function cannot convert negative values. <i>source</i> can be either a constant or a variable.
<i>destination</i> [<i>starting</i>]	<i>destination</i> must be a one-dimensional char array, to store the result of the conversion.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the hexadecimal string after conversion exceeds the size of the <i>destination</i> , it returns false. The <i>success</i> field is optional.

Example:

```
int src1 = 20
char dest1[20]
bool success1
success1 = StringBin2HexAsc(src1, dest1[0])
// success1=true, dest1="14"
```

```
short src2 = 0x3c
char dest2[20]
bool success2
success2 = StringBin2HexAsc(src2, dest2[0])
// success2=true, dest2="3c"
```

```
int src3 = 0x1a2b3c4d
char dest3[6]
bool success3
success3 = StringBin2HexAsc(src3, dest3[0])
// success3=false, the length of the decimal string after conversion exceeds the size of the destination
```

DATE2ASCII ()

Description:

Converts today's date to an ASCII string.

Syntax:

DATE2ASCII (*day_offset*, *date[starting]*, *count*, *separator*)

Argument	Description
<i>day_offset</i>	Will be added into the ASCII string. <i>day_offset</i> can be a constant or variable.
<i>date[starting]</i>	This function block will convert today's date into a string and saves it to <i>date</i> . <i>starting</i> must be a constant.
<i>count</i>	Represents the length of <i>date</i> . <i>count</i> can be a constant or variable.
<i>separator</i>	Separates year, month, and day. The separator is "/" by default. <i>Separator</i> can be either a character or a variable.

Example:

```
char date_str[10]
```

```
DATE2ASCII (0, date_str[0], 10) // today's date is 2020/12/5. data_str is "2020/12/5"
```

```
DATE2ASCII (5, date_str[0], 10) // today's date is 2020/12/5. data_str is "2020/12/10"
```

```
DATE2ASCII (0, result[0], 10, "_") // today's date is 2020/12/5. data_str is "2020_12_5"
```

DATE2DEC ()

Description:

Converts today's date to a decimal value.

Syntax:

DATE2ASCII (*day_offset*, *date*)

Argument	Description
<i>day_offset</i>	Will be added into the decimal value. <i>day_offset</i> can be a constant or variable.
<i>date</i>	This function block will convert today's date into a decimal value and saves it to <i>date</i> . <i>date</i> must be a variable.

Example:

int day_offset=5, date

DATE2DEC (0, date) // today's date is 2020/12/5. date is 20201205

DATE2DEC (day_offset, date) // today's date is 2020/12/5. date is 20201210

Chapter 6. String Operation Functions

String2Unicode ()

Description:

Converts all the characters in the source string to Unicode.

Syntax:

```
result = String2Unicode("source", destination[starting])
```

Argument	Description
<i>source</i>	This function converts all the characters in the source string to Unicode and saves the result into a variable (destination). <i>source</i> must be a constant
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array, to store the result of the conversion.
<i>result</i>	The length of result string after conversion

Example:

```
char dest[20]  
int result
```

```
result = String2Unicode("abcde", dest[0]) // result will be set to 10.
```

```
result = String2Unicode("abcdefghijklmno", dest[0]) // result will be set to 20.
```

StringCat ()

Description:

Appends source string to destination string.

Syntax:

```
success = StringCat (source[starting], destination[starting])
```

or

```
success = StringCat ("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function appends the <i>source</i> string to the <i>destination</i> string. It adds the contents of the <i>source</i> string to the end of the contents of the <i>destination</i> string. The <i>source</i> string parameter accepts both static string (in the form: <i>source</i>) and char array (in the form: <i>source[start]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the string after concatenation exceeds the size of the <i>destination</i> buffer, it returns false. The <i>success</i> field is optional.

Example:

```
char src1[20] = "abcdefghij"
```

```
char dest1[20] = "1234567890"
```

```
bool success1
```

```
success1 = StringCat(src1[0], dest1[0]) // success1 = true, dest1 = "1234567890abcdefghij"
```

```
char dest2[10] = "1234567890"
```

```
bool success2
```

```
success2 = StringCat("abcde", dest2[0]) // success2 = false, dest2 remains the same
```

```
char src3[20] = "abcdefghij"
```

```
char dest3[20]
```

```
bool success3
```

```
success3 = StringCat(src3[0], dest3[15]) // success3 = false, dest3 remains the same
```

StringCompare ()

Description:

Performs a case-sensitive comparison of two strings.

Syntax:

```
result = StringCompare (str1[starting], str2[starting])
```

or

```
result = StringCompare ("string1", str2[starting])
```

or

```
result = StringCompare (str1[starting], "string2")
```

or

```
result = StringCompare ("string1", "string2")
```

Argument	Description
<i>str1[starting]</i>	This function performs a case-sensitive comparison of two strings. The string parameters accept both static string (in the form: "string1") and char array (in the form: str1[starting]).
<i>str2[starting]</i>	The string parameters accept both static string (in the form: "string2") and char array (in the form: str2[starting]).
<i>result</i>	This function returns a Boolean indicating the result of comparison. If the two strings are identical, it returns true. Otherwise it returns false. The result field is optional.

Example:

```
char a1[20] = "abcde"
```

```
char b1[20] = "ABCDE"
```

```
bool result1
```

```
result1 = StringCompare(a1[0], b1[0]) // result1 = false
```

```
char a2[20] = "abcde"
```

```
char b2[20] = "abcde"
```

```
bool result2
```

```
result2 = StringCompare(a2[0], b2[0]) // result2 = true
```

```
char a3[20] = "abcde"
```

```
char b3[20] = "abcdefg"
```

```
bool result3
```

```
result3 = StringCompare(a3[0], b3[0]) // result3 = false
```


StringCompareNoCase ()

Description:

Performs a case-insensitive comparison of two strings.

Syntax:

```
result = StringCompareNoCase (str1[starting], str2[starting])
```

or

```
result = StringCompareNoCase ("string1", str2[starting])
```

or

```
result = StringCompareNoCase (str1[starting], "string2")
```

or

```
result = StringCompareNoCase ("string1", "string2")
```

Argument	Description
<i>str1[starting]</i>	This function performs a case-insensitive comparison of two strings. The string parameters accept both static string (in the form: "string1") and char array (in the form: str1[starting]).
<i>str2[starting]</i>	The string parameters accept both static string (in the form: "string2") and char array (in the form: str2[starting]).
<i>result</i>	This function returns a Boolean indicating the result of comparison. If the two strings are identical, it returns true. Otherwise it returns false. The result field is optional.

Example:

```
char a1[20]="abcde"
```

```
char b1[20]="ABCDE"
```

```
bool result1
```

```
result1= StringCompareNoCase(a1[0], b1[0])
```

```
// result1=true
```

```
char a2[20]="abcde"
```

```
char b2[20]="abcde"
```

```
bool result2
```

```
result2= StringCompareNoCase(a2[0], b2[0])
```

```
// result2=true
```

```
char a3 [20]="abcde"
```

```
char b3[20]="abcdefg"
```

```
bool result3
```

```
result3= StringCompareNoCase(a3[0], b3[0])
```

```
// result3=false
```

StringCopy ()

Description:

Copies one string to the other string.

Syntax:

```
success = StringCopy ("source", destination[starting])
```

or

```
success = StringCopy (source[starting], destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function copies a static string or a string that is stored in an array to a string (destination). The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[starting]).
<i>destination[starting]</i>	<i>destination[starting]</i> must be an one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the <i>source</i> string exceeds the maximum size of the destination buffer, it returns false and the content of the <i>destination</i> buffer remains the same. The <i>success</i> field is optional.

Example:

```
char src1[5] = "abcde"
```

```
char dest1[5]
```

```
bool success1
```

```
success1 = StringCopy(src1[0], dest1[0]) // success1 = true, dest1 = "abcde"
```

```
char dest2[5]
```

```
bool success2
```

```
success2 = StringCopy("12345", dest2[0]) // success2 = true, dest2 = "12345"
```

```
char src3[10] = "abcdefghij"
```

```
char dest3[5]
```

```
bool success3 success3 = StringCopy(src3[0], dest3[0]) // success3 = false, dest3 remains the same
```

```
char src4[10] = "abcdefghij"
```

```
char dest4[5]
```

```
bool success4
```

```
success4 = StringCopy(src4[5], dest4[0]) // success4 = true, dest4 = "fghij"
```

StringIncluding ()

Description:

Retrieves a substring of the source string that contains characters in the set string, beginning with the first character in the source string and ending when a character is found in the source string that is not in the target string.

Syntax:

```
success = StringIncluding (source[starting], set[starting], destination[starting])  
or  
success = StringIncluding ("source", set[starting], destination[starting])  
or  
success = StringIncluding (source[starting], "set", destination[starting])  
or  
success = StringIncluding ("source", "set", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function retrieves a substring of the <i>source</i> string that contains the characters in the <i>set</i> string, beginning with the first character in the <i>source</i> string and ending when a character is found in the <i>source</i> string that is not in the <i>set</i> string. The <i>source</i> string parameter accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>set[starting]</i>	The <i>set</i> string parameter accept both static string (in the form: " <i>set</i> ") and char array (in the form: <i>set[starting]</i>).
<i>destination[starting]</i>	<i>destination[starting]</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the retrieved substring exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char src1[20]="cabbageabc"  
char set1[20]="abc"  
char dest1[20] the length of the retrieved substring exceeds the size of the destination buffer  
bool success1  
success1 = StringIncluding(src1[0], set1[0], dest1[0])  
// success1=true, dest1="cabba"  
  
char src2[20]="gecabba"  
char dest2[20]  
bool success2  
success2 = StringIncluding(src2[0], "abc", dest2[0])  
// success2=true, dest2=""  
  
char set3[20]="abc"  
char dest3[4]  
bool success3  
success3 = StringIncluding("cabbage", set3[0], dest3[0])  
// success3=false, dest3 remains the same because the length of the retrieved substring exceeds the size of the destination buffer
```

StringExcluding ()

Description:

Retrieves a substring of the source string that contains characters that are not in the set string.

Syntax:

```
success = StringExcluding (source[starting], set[starting], destination[starting])  
or  
success = StringExcluding ("source", set[starting], destination[starting])  
or  
success = StringExcluding (source[starting], "set", destination[starting])  
or  
success = StringExcluding ("source", "set", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function retrieves a substring of the <i>source</i> string that contains characters that <u>are not</u> in the <i>set</i> string, beginning with the first character in the <i>source</i> string and ending when a character is found in the <i>source</i> string that is also in the <i>set</i> string. The <i>source</i> string parameter accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>set[starting]</i>	The <i>set</i> string parameter accept both static string (in the form: " <i>set</i> ") and char array (in the form: <i>set[starting]</i>).
<i>destination[starting]</i>	<i>destination[starting]</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the retrieved substring exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char src1[20]="cabbageabc"  
char set1[20]="ge"  
char dest1[20]  
bool success1  
success1 = StringExcluding(src1[0], set1[0], dest1[0])  
// success1=true, dest1="cabba"
```

```
char src2[20]="cabbage"  
char dest2[20]  
bool success2  
success2 = StringExcluding(src2[0], "abc", dest2[0])  
// success2=true, dest2=""
```

```
char set3[20]="ge"  
char dest3[4]  
bool success3  
success3 = StringExcluding("cabbage", set3[0], dest3[0])  
// success3=false, dest3 remains the same because the length of the retrieved substring exceeds the size of the  
destination buffer
```

StringFind ()

Description:

Returns the position (zero-based index) of the first character of substring in the source string that matches the target string.

Syntax:

```
position = StringFind (source[starting], target[starting])
```

or

```
position = StringFind ("source", target[starting])
```

or

```
position = StringFind (source[starting], "target")
```

or

```
position = StringFind ("source", "target")
```

Argument	Description
<i>source[starting]</i>	This function returns the position of the first occurrence of the target string in the source string. The <i>source</i> string parameter accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>target[starting]</i>	The <i>target</i> string parameter accept both static string (in the form: " <i>target</i> ") and char array (in the form: <i>target [starting]</i>).
<i>position</i>	This function returns a zero-based index of the first character of the substring in the source string that matches the <i>target</i> string. Notice that <u>the entire sequence of characters to find must be matched</u> . If there is no matching substring, it returns -1.

Example:

```
char src1[20]="abcde"
```

```
char target1[20]="cd"
```

```
short pos1
```

```
pos1= StringFind(src1[0], target1[0])
```

```
// pos1=2
```

```
char target2[20]="ce"
```

```
short pos2
```

```
pos2= StringFind("abcde", target2[0])
```

```
// pos2=-1, there is no matching substring
```

```
char src3[20]="abcde"
```

```
short pos3
```

```
pos3= StringFind(src3[3], "cd")
```

```
// pos3=-1, there is no matching substring
```

StringFindOneOf ()

Description:

Returns the position (zero-based index) of the first character in the source string that is also in the target string.

Syntax:

```
position = StringFindOneOf (source[starting], target[starting])
```

or

```
position = StringFindOneOf ("source", target[starting])
```

or

```
position = StringFindOneOf (source[starting], "target")
```

or

```
position = StringFindOneOf ("source", "target")
```

Argument	Description
<i>source[starting]</i>	This function returns the position of the first character in the source string <u>that matches any character contained in the target string</u> . The <i>source</i> string parameter accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>target[starting]</i>	The <i>target</i> string parameter accept both static string (in the form: " <i>target</i> ") and char array (in the form: <i>target [starting]</i>).
<i>position</i>	This function returns a zero-based index of the first character in the <i>source</i> string that is also in the <i>target</i> string. Notice that the entire sequence of characters to find must be matched. If there is no match, it returns -1.

Example:

```
char src1[20]="abcdeabcde"  
char target1[20]="sdf"  
short pos1  
pos1= StringFindOneOf(src1[0], target1[0])  
// pos1=3
```

```
char src2[20]="abcdeabcde"  
short pos2  
pos2= StringFindOneOf(src2[1], "agi")  
// pos2=4
```

```
char target3 [20]="bus"  
short pos3  
pos3= StringFindOneOf("abcdeabcde", target3[1])  
// pos3=-1, there is no matching substring
```

StringReverseFind ()

Description:

Returns the position (zero-based index) of the last occurrence of target string in the source string.

Syntax:

position = StringReverseFind (*source*[*starting*], *target*[*starting*])

or

position = StringReverseFind ("source", *target*[*starting*])

or

position = StringReverseFind (*source*[*starting*], "target")

or

position = StringReverseFind ("source", "target")

Argument	Description
<i>source</i> [<i>starting</i>]	This function returns the position of <u>the last occurrence of the target string</u> in the source string. The <i>source</i> string parameter accept both static string (in the form: "source") and char array (in the form: <i>source</i> [<i>starting</i>]).
<i>target</i> [<i>starting</i>]	The <i>target</i> string parameter accept both static string (in the form: "target") and char array (in the form: <i>target</i> [<i>starting</i>]).
<i>position</i>	This function returns <u>a zero-based index of the first character of the last occurrence of the substring</u> in the <i>source</i> string that matches the <i>target</i>

Example:

```
char src1[20]="abcdeabcde"
```

```
char target1[20]="cd"
```

```
short pos1
```

```
pos1= StringReverseFind(src1[0], target1[0])
```

```
// pos1=7
```

```
char target2[20]="ce"
```

```
short pos2
```

```
pos2= StringReverseFind("abcdeabcde", target2[0])
```

```
// pos2=-1, there is no matching substring
```

```
char src3[20]="abcdeabcde"
```

```
short pos3
```

```
pos3= StringReverseFind(src3[6], "ab")
```

```
// pos3=-1, there is no matching substring
```

StringGet ()

Description:

Receives string data from the PLC.

Syntax:

StringGet(*read_data[starting]*, *device_name*, *address_type*, *address*, *data_count*)

Argument	Description
<i>read_data[starting]</i>	This function receives string data from the PLC. The string data is stored into <i>read_data[starting]</i> to <i>read_data[starting+data_count-1]</i> . This function read characters until the end characters of the string is <u>Null</u> ('\0'). <i>read_data</i> must be a one-dimensional char array.
<i>device_name</i>	<i>device_name</i> is the PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters
<i>address_type</i>	<i>address_type</i> is the register type where the data is stored in the PLC.
<i>address</i>	<i>address</i> is the starting address in the PLC.
<i>data_count</i>	<i>data_count</i> is the amount of data read. Reading two ASCII characters is equivalent to reading one 16-bit register.

Example:

```
char str1[20]
```

```
StringGet(str1[0], "Local HMI", LW, 0, 20) // reads up to 10 words (20 ASCII characters) from LW-0~LW-9 to the variables str1[0] to str1[19]
```


StringGetEx ()

Description:

Receives string data from the PLC and continues executing next command even if there's no response from the PLC.

Syntax:

StringGetEx(*read_data[starting]*, *device_name*, *address_type*, *address*, *data_count*)

Argument	Description
<i>read_data[starting]</i>	This function receives string data from the PLC. The string data is stored into <i>read_data[starting]</i> to <i>read_data[starting+data_count-1]</i> . This function read characters until the end characters of the string is <u>Null</u> ('\0'). <i>read_data</i> must be a one-dimensional char array.
<i>device_name</i>	<i>device_name</i> is the PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters
<i>address_type</i>	<i>address_type</i> is the register type where the data is stored in the PLC.
<i>address</i>	<i>address</i> is the starting address in the PLC.
<i>data_count</i>	<i>data_count</i> is the amount of data read. Reading two ASCII characters is equivalent to reading one 16-bit register.

Example:

```
char str1[20]  
short test=0
```

```
// macro will continue executing test = 1 even if the MODBUS device is not responding  
StringGetEx(str1[0], "MODBUS RTU", 4x, 0, 20)  
test = 1
```

```
// macro won't continue executing test = 2 until MODBUS device responds  
StringGet(str1[0], "MODBUS RTU", 4x, 0, 20)  
test = 2
```

StringSet ()

Description:

Sends string data to the PLC.

Syntax:

StringSet(*send_data[starting]*, *device_name*, *address_type*, *address*, *data_count*)

Argument	Description
<i>send_data[starting]</i>	This function sends string data to the PLC. The string data is defined in <i>send_data[starting]</i> to <i>send_data[starting+data_count-1]</i> . <i>send_data</i> must be a one-dimensional char array.
<i>device_name</i>	<i>device_name</i> is the PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters
<i>address_type</i>	<i>address_type</i> is the register type where the data is stored in the PLC.
<i>address</i>	<i>address</i> is the starting address in the PLC.
<i>data_count</i>	<i>data_count</i> is the amount of data written.

Example:

```
char str1[10] = "abcde"
```

```
StringSet(str1[0], "Local HMI", LW, 0, 10)
```

```
// This function transfer each characters of str1 until the end characters of the string is Null ('\0').
```

StringSetEx ()

Description:

Sends string data to the PLC and continues executing next command even if there's no response from the PLC.

Syntax:

StringSetEx(*send_data[starting]*, *device_name*, *address_type*, *address*, *data_count*)

Argument	Description
<i>send_data[starting]</i>	This function sends string data to the PLC. The string data is defined in <i>send_data[starting]</i> to <i>send_data[starting+data_count-1]</i> . <i>send_data</i> must be a one-dimensional char array. The macro will move on to the next line even if there is no response from the PLC.
<i>device_name</i>	<i>device_name</i> is the PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of the System Parameters
<i>address_type</i>	<i>address_type</i> is the register type where the data is stored in the PLC.
<i>address</i>	<i>address</i> is the starting address in the PLC.
<i>data_count</i>	<i>data_count</i> is the amount of data written.

Example:

```
char str1[20]="abcde"
```

```
short test=0
```

```
// macro will continue executing test = 1 even if the MODBUS device is not responding
```

```
StringSetEx(str1[0], "MODBUS RTU", 4x, 0, 20)
```

```
test = 1
```

```
// macro will not continue executing test = 2 until MODBUS device responds
```

```
StringSet(str1[0], "MODBUS RTU", 4x, 0, 20)
```

```
test = 2
```

StringInsert ()

Description:

Inserts a string in **a specific location** within the destination string.

Syntax:

```
success = StringInsert (pos, insert[starting], destination[starting])
```

or

```
success = StringInsert (pos, "insert", destination[starting])
```

or

```
success = StringInsert (pos, insert[starting], length, destination[starting])
```

or

```
success = StringInsert (pos, "insert", length, destination[starting])
```

Argument	Description
<i>pos</i>	This function inserts a string in a specific location within the destination string. The insert location is specified by the <i>pos</i> parameter.
<i>insert[starting]</i>	The <i>insert</i> string parameter accepts both static string (in the form: "insert") and char array (in the form: insert[starting]).
<i>destination[starting]</i>	<i>destination[starting]</i> must be a one-dimensional char array.
<i>length</i>	The number of characters to insert can be specified by the <i>length</i> parameter
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the string after insertion exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char str1[20]="but the question is"
```

```
char str2[10]=", that is"
```

```
char dest[40]="to be or not to be"
```

```
bool success
```

```
success = StringInsert(18, str1[3], 13, dest[0])
```

```
// success=true, dest="to be or not to be the question"
```

```
success = StringInsert(18, str2[0], dest[0])
```

```
// success=true, dest="to be or not to be, that is the question"
```

StringLength ()

Description:

Obtains the length of a string.

Syntax:

```
length = StringLength (source[starting])
```

or

```
length = StringLength ("source")
```

Argument	Description
<i>source</i> [<i>starting</i>]	This function is used to output the length of a string. The <i>source</i> string parameter accepts both static string (in the form: <i>source</i>) and char array (in the form: <i>source</i> [<i>starting</i>]).
<i>length</i>	The <i>length</i> value indicates the length of the source string.

Example:

```
char src1[20]="abcde"
```

```
int length1
```

```
length1= StringLength(src1[0])
```

```
// length1=5
```

```
char src2[20]={'a', 'b', 'c', 'd', 'e'}
```

```
int length2
```

```
length2= StringLength(src2[0])
```

```
// length2=5
```

```
char src3[20]="abcdefghij"
```

```
int length3
```

```
length3= StringLength(src3 [2]) // gets the length of the string starting from the "third" character
```

```
// length3=8
```

StringMid ()

Description:

Retrieves a substring from the specified position of the source string.

Syntax:

```
success = StringMid (source[starting], count, destination[starting])
```

or

```
success = StringMid ("string", starting, count, destination[starting])
```

Argument	Description
<i>source[starting]</i>	The <i>source</i> string parameter accepts both static string (in the form: <i>source</i>) and char array (in the form: <i>source[starting]</i>).
<i>starting</i>	The <i>starting</i> parameter specifies the starting position of the <i>source</i> string being retrieved.
<i>count</i>	The <i>count</i> parameter specifies the length of the substring being retrieved.
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array to store the retrieved substring.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the retrieved substring exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char src1[20]="abcdefghijklmnpqrst"  
char dest1[20]  
bool success1
```

```
success1 = StringMid(src1[5], 6, dest1[0])  
// success1=true, dest1="fghijk"
```

```
char src2[20]="abcdefghijklmnpqrst"  
char dest2[5]  
bool success2  
success2 = StringMid(src2[5], 6, dest2[0])  
// success2=false, dest2 remains the same.
```

```
char dest3[20]="12345678901234567890"  
bool success3  
success3 = StringMid("abcdefghijklmnpqrst", 5, 5, dest3[15])  
// success3= true, dest3="123456789012345fghij"
```

StringToUpper ()

Description:

Converts all the characters in the source string to uppercase characters.

Syntax:

```
success = StringToUpper (source[starting], destination[starting])
```

```
success = StringToUpper ("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function converts all the characters in the source string to uppercase characters and save the result into a variable (<i>destination</i>). The <i>source</i> string parameter accepts both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the <i>result</i> string after conversion exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char src1[20]="aBcDe"
```

```
char dest1[20]
```

```
bool success1
```

```
success1 = StringToUpper(src1[0], dest1[0])
```

```
// success1=true, dest1="ABCDE"
```

```
char dest2[4]
```

```
bool success2
```

```
success2 = StringToUpper("aBcDe", dest2[0])
```

```
// success2=false, the length of the result string after conversion exceeds the size of the destination
```

StringToLower ()

Description:

Converts all the characters in the source string to lowercase characters.

Syntax:

```
success = StringToLower (source[starting], destination[starting])
```

```
success = StringToLower ("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function converts all the characters in the source string to lowercase characters and save the result into a variable (<i>destination</i>). The <i>source</i> string parameter accepts both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the <i>result</i> string after conversion exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char src1[20]="aBcDe"
```

```
char dest1[20]
```

```
bool success1
```

```
success1 = StringToLower(src1[0], dest1[0])
```

```
// success1=true, dest1="abcde"
```

```
char dest2[4]
```

```
bool success2
```

```
success2 = StringToLower("aBcDe", dest2[0])
```

```
// success2=false, the length of the result string after conversion exceeds the size of the destination
```


StringToReverse ()

Description:

Reverses the characters in the source string.

Syntax:

```
success = StringToReverse (source[starting], destination[starting])
```

```
success = StringToReverse ("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function reverses the characters in the <i>source</i> string and stores it in a variable (<i>destination</i>). The <i>source</i> string parameter accepts both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the reversed string exceeds the size of the <i>destination</i> buffer, it returns false

Example:

```
char src1[20]="abcde"
```

```
char dest1[20]
```

```
bool success1
```

```
success1 = StringToReverse(src1[0], dest1[0])
```

```
// success1=true, dest1="edcba"
```

```
char dest2[4]
```

```
bool success2
```

```
success2 = StringToReverse("abcde", dest2[0])
```

```
// success2=false, the length of the result string after conversion exceeds the size of the destination
```

StringTrimLeft ()

Description:

Trims the prefix characters from the source string.

Syntax:

```
success = StringTrimLeft (source[starting], set[starting], destination[starting])  
or  
success = StringTrimLeft ("source", set[starting], destination[starting])  
or  
success = StringTrimLeft (source[starting], "set", destination[starting])  
or  
success = StringTrimLeft ("source", "set", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function trims the specified characters in the <i>set string</i> from the left end of the <i>source</i> string. The <i>source</i> string and <i>set</i> string parameters accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>set[starting]</i>	The <i>set</i> string and <i>set</i> string parameters accept both static string (in the form: " <i>set</i> ") and char array (in the form: <i>set [starting]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the trimmed string exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char src1[20]="# *a*#bc"  
char set1[20]="# *"  
char dest1[20]  
bool success1  
success1 = StringTrimLeft (src1[0], set1[0], dest1[0])  
// success1=true, dest1="a*#bc"  
  
char set2[20]={'#', ' ', '*'}  
char dest2[4]  
bool success2  
success2 = StringTrimLeft ("# *a*#bc", set2[0], dest2[0])  
// success2=false, the length of the result string after conversion exceeds the size of the destination  
  
char src3[20]="abc *#"  
char dest3[20]  
bool success3  
success3 = StringTrimLeft (src3[0], "# *", dest3[0])  
// success3=true, dest3="abc *#"
```

StringTrimRight ()

Description:

Trims the suffix characters from the source string.

Syntax:

```
success = StringTrimRight (source[starting], set[starting], destination[starting])  
or  
success = StringTrimRight ("source", set[starting], destination[starting])  
or  
success = StringTrimRight (source[starting], "set", destination[starting])  
or  
success = StringTrimRight ("source", "set", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function trims the specified characters in the <i>set string</i> from the right end of the <i>source</i> string. The <i>source</i> string and <i>set</i> string parameters accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>set[starting]</i>	The <i>set</i> string and <i>set</i> string parameters accept both static string (in the form: " <i>set</i> ") and char array (in the form: <i>set [starting]</i>).
<i>destination[starting]</i>)	<i>destination</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the trimmed string exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char src1[20]="# *a*#bc# * "  
char set1[20]="# *"  
char dest1[20]  
bool success1  
success1 = StringTrimRight(src1[0], set1[0], dest1[0])  
// success1=true, dest1="# *a*#bc"  
  
char set2[20]={'#', ' ', '*'}  
char dest2[20]  
bool success2  
success2 = StringTrimRight("# *a*#bc", set2[0], dest2[0])  
// success2=true, dest2="# *a*#bc"  
  
char src3[20]="ab**c *#"  
char dest3[4]  
bool success3  
success3 = StringTrimRight(src3[0], "# *", dest3[0])  
// success3=false, the length of the result string after conversion exceeds the size of the destination
```

StringMD5 ()

Description:

Generates 32 characters using MD5 message-digest algorithm.

Syntax:

```
result = StringMD5(source[starting], destination[starting])
```

or

```
result = StringMD5("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function generates a MD5 message-digest string. The <i>source</i> string parameters accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>result</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the trimmed string exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char source[32] = "password", dest[32]
```

```
bool result
```

```
result = StringMD5(source[0], dest[0])
```

```
result = StringMD5("password", dest[0])
```

```
// "result" will be set to 32, which is the length of MD5 string.
```

```
// dest[] = 5f4dcc3b5aa765d61d8327deb882cf99
```

Utf82Unicode ()

Description:

Converts a UTF8 string into a Unicode string.

Syntax:

```
result = Utf82Unicode(source[starting], destination[starting])
```

or

```
result = Utf82Unicode("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	The <i>source</i> string parameters accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>result</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the trimmed string exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char unicode_str[20]
char utf8_str[20]
bool result
```

```
String2Unicode("ABC", unicode_str[0])
result = Unicode2Utf8(unicode_str[0], utf8_str[0])
// result will be set to true. utf8_str[] will be "ABC" encoded in UTF8
```

```
char dst[20]
bool result2
```

```
result2 = Utf82Unicode(utf8_str[0], dst[0])
// result2 will be set to true. dst[] will be "ABC" encoded in Unicode.
```

Unicode2Utf8 ()

Description:

Converts a Unicode string into a UTF8 string.

Syntax:

```
result = Unicode2Utf8 (source[starting], destination[starting])
```

or

```
result = Unicode2Utf8 ("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	The <i>source</i> string parameters accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>result</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the trimmed string exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char unicode_str[20]
```

```
char utf8_str[20]
```

```
bool result
```

```
String2Unicode("ABC", unicode_str[0])
```

```
result = Unicode2Utf8(unicode_str[0], utf8_str[0])
```

```
// result will be set to true. utf8_str[] will be "ABC" encoded in UTF8
```

UnicodeCat ()

Description:

Appends source string to destination string.

Syntax:

```
success = UnicodeCat (source[starting], destination[starting])
```

or

```
success = UnicodeCat ("source", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function appends the <i>source</i> string to the <i>destination</i> string. It adds the contents of the <i>source</i> string to the end of the contents of the <i>destination</i> string. The <i>source</i> string parameter accepts both static string (in the form: <i>source</i>) and char array (in the form: <i>source[start]</i>).
<i>destination[starting]</i>	<i>destination</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the string after concatenation exceeds the size of the <i>destination</i> buffer, it returns false. The <i>success</i> field is optional.

Example:

```
char strSrc[12]="αθβγθδ"
```

```
char strDest[28]="ζηθλ1234"
```

```
bool result
```

```
result = UnicodeCat(strSrc[0], strDest[0])
```

```
// "result" will be set to true. "strDest" will be set to "ζηθλ1234αθβγθδ"
```

UnicodeCompare ()

Description:

Performs a case-sensitive comparison of two strings.

Syntax:

result = UnicodeCompare (*str1[starting]*, *str2[starting]*)

or

result = UnicodeCompare ("string1", *str2[starting]*)

or

result = UnicodeCompare (*str1[starting]*, "string2")

or

result = UnicodeCompare ("string1", "string2")

Argument	Description
<i>str1[starting]</i>	This function performs a case-sensitive comparison of two strings. The string parameters accept both static string (in the form: "string1") and char array (in the form: str1[starting]).
<i>str2[starting]</i>	The string parameters accept both static string (in the form: "string2") and char array (in the form: str2[starting]).
<i>result</i>	This function returns a Boolean indicating the result of comparison. If the two strings are identical, it returns true. Otherwise it returns false. The result field is optional.

Example:

```
char str1[10]=" θαβθγ"
```

```
char str2[8]="αβγδ"
```

```
bool result
```

```
result = UnicodeCompare(str1[0], str2[0]) // "result" will be set to false.
```

```
result = UnicodeCompare(str1[0], "θαβθγ") // "result" will be set to true.
```


UnicodeCopy ()

Description:

Copies one string to the other string.

Syntax:

```
success = UnicodeCopy ("source", destination[starting])
```

or

```
success = UnicodeCopy (source[starting], destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function copies a static string or a string that is stored in an array to a string (destination). The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[starting]).
<i>destination[starting]</i>	<i>destination[starting]</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the <i>source</i> string exceeds the maximum size of the destination buffer, it returns false and the content of the <i>destination</i> buffer remains the same. The <i>success</i> field is optional.

Example:

```
char strSrc[14]="αβθγδθε"
```

```
char strDest[14]
```

```
bool result
```

```
result = UnicodeCopy("αβθγδθε", strDest[0])
```

```
// "result" will be set to true, strDest = αβθγδθε"
```

UnicodeExcluding ()

Description:

Retrieves a substring of the source string that contains characters that are not in the set string.

Syntax:

```
success = UnicodeExcluding (source[starting], set[starting], destination[starting])
```

or

```
success = UnicodeExcluding ("source", set[starting], destination[starting])
```

or

```
success = UnicodeExcluding (source[starting], "set", destination[starting])
```

or

```
success = UnicodeExcluding ("source", "set", destination[starting])
```

Argument	Description
<i>source[starting]</i>	This function retrieves a substring of the <i>source</i> string that contains characters that <u>are not</u> in the <i>set</i> string, beginning with the first character in the <i>source</i> string and ending when a character is found in the <i>source</i> string that is also in the <i>set</i> string. The <i>source</i> string parameter accept both static string (in the form: " <i>source</i> ") and char array (in the form: <i>source[starting]</i>).
<i>set[starting]</i>	The <i>set</i> string parameter accept both static string (in the form: " <i>set</i> ") and char array (in the form: <i>set[starting]</i>).
<i>destination[starting]</i>	<i>destination[starting]</i> must be a one-dimensional char array.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false. If the length of the retrieved substring exceeds the size of the <i>destination</i> buffer, it returns false.

Example:

```
char source[14]="γδξκθλθ, dest[8]
```

```
char set[4]="λθ"
```

```
bool result
```

```
result = UnicodeExcluding(source[0], set[0], dest[0])
```

```
// "result" will be set to true and "dest" will be set to "γδξκ".
```

UnicodeLength ()

Description:

Obtains the length of a string.

Syntax:

length = UnicodeLength (*source*[*starting*])

or

length = UnicodeLength ("source")

Argument	Description
<i>source</i> [<i>starting</i>]	This function is used to output the length of a string. The <i>source</i> string parameter accepts both static string (in the form: <i>source</i>) and char array (in the form: <i>source</i> [<i>starting</i>]).
<i>length</i>	The <i>length</i> value indicates the length of the source string.

Example:

```
char strSrc[6]="ÅÈÑ"
```

```
short length
```

```
length = UnicodeLength(strSrc[0]) // " length " is equal to 3
```

```
length = UnicodeLength("ÅÈÑ") // " length " is equal to 3
```

Chapter 7. Mathematic Functions

SQRT ()

Description:

Calculates the square root of *source*.

Syntax:

SQRT(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the square root of <i>source</i> and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable, but <i>source</i> must be a non-negative value.
<i>result</i>	<i>result</i> must be a variable.

Example:

float *source*, *result*

SQRT(16, *result*) // *result* is 4.0

source = 9.0

SQRT(*source*, *result*)// *result* is 3.0

CUBERT ()

Description:

Calculates the cube root of source.

Syntax:

CUBERT(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the cube root of <i>source</i> and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable, but <i>source</i> must be a non-negative value.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

```
CUBERT (27, result) // result is 3.0
```

```
source = 27.0
```

```
CUBERT(source, result)// result is 3.0
```

POW ()

Description:

Calculates the power of source.

Syntax:

POW(*source1*, *source2*, *result*)

Argument	Description
<i>source1</i>	This function calculates <i>source1</i> to the power of <i>source2</i> . <i>source1</i> can be a constant or a variable, but <i>source</i> must be a non-negative value.
<i>source2</i>	<i>source2</i> can be a constant or a variable, but <i>source</i> must be a non-negative value.
<i>result</i>	<i>result</i> must be a variable.

Example:

float y, result

y = 0.5

POW (25, y, result) // result = 5

SIN ()

Description:

Calculates the sine of source.

Syntax:

SIN(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the sine of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

SIN(90, result) // result is 1.0

source = 30

SIN(source, result) // result is 0.5

COS ()

Description:

Calculates the cosine of source.

Syntax:

`COS(source, result)`

Argument	Description
<i>source</i>	This function calculates the cosine of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

`COS(90, result) // result is 0`

source = 60

`COS(source, result) // result is 0.5`

TAN ()

Description:

Calculates the tangent of source.

Syntax:

TAN(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the tangent of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

TAN(45, result) // result is 1.0

source = 60

TAN(source, result) // result is 1.732

COT ()

Description:

Calculates the cotangent of source.

Syntax:

COT(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the cotangent of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

COT(45, result) // result is 1.0

source = 60

COT(source, result) // result is 0.5774

SEC ()

Description:

Calculates the secant of source

Syntax:

SEC(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the secant of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

SEC(45, result) // result is 1.414

source = 60

SEC(source, result) // result is 2.0

CSC ()

Description:

Calculates the cosecant of source.

Syntax:

CSC(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the cosecant of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

CSC(45, result) // result is 1.414

source = 30

CSC(source, result) // result is 2.0

ASIN ()

Description:

Calculates the arc sine of source.

Syntax:

ASIN(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the arc sine of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

```
ASIN(0.8660, result) // result is 60
```

```
source = 0.5
```

```
ASIN(source, result) // result is 30
```

ACOS ()

Description:

Calculates the arc cosine of *source*.

Syntax:

ACOS(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the arc cosine of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float *source*, *result*

ACOS(0.8660, *result*) // *result* is 30

source = 0.5

TAN(*source*, *result*) // *result* is 60

ATAN ()

Description:

Calculates the arc tangent of source.

Syntax:

ATAN(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the arc tangent of <i>source</i> (in degrees) and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source, result

ATAN(1, result) // result is 45

source = 1.732

TAN(source, result) // result is 60

LOG ()

Description:

Calculates the natural logarithm of a number.

Syntax:

LOG(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the natural logarithm of <i>source</i> and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

```
float source = 100, result
```

```
LOG(source, result) // result is approximately 4.6052
```


LOG10 ()

Description:

Calculates the base-10 logarithm of a number.

Syntax:

LOG10(*source*, *result*)

Argument	Description
<i>source</i>	This function calculates the base-10 logarithm of <i>source</i> and saves the result into <i>result</i> . <i>source</i> can be a constant or a variable.
<i>result</i>	<i>result</i> must be a variable.

Example:

float source = 100, result

LOG10(source, result) //result is 2.0

RAND ()

Description:

Calculates a random integer.

Syntax:

RAND(*result*)

Argument	Description
<i>result</i>	This function generates a random integer and saves the random into <i>result</i> . <i>result</i> must be a variable.

Example:

short result

RAND(result) // result will vary each time the macro is executed

CEIL ()

Description:

Calculates the smallest integral value that is not less than the input value.

Syntax:

result=CEIL(*source*)

Argument	Description
<i>result</i>	This function calculates the smallest integral value that is not less than <i>source</i> and saves the result into <i>result</i> . <i>result</i> must be a variable.

Example:

```
float x = 3.8
```

```
int result
```

```
result = CEIL(x) // result = 4
```

FLOOR ()

Description:

Calculates the largest integral value that is not greater than the input value.

Syntax:

result=FLOOR(*source*)

Argument	Description
<i>result</i>	This function calculates the largest integral value that is not greater than <i>source</i> and saves the result into <i>result</i> . <i>result</i> must be a variable.

Example:

```
float x = 3.8
```

```
int result
```

```
result = FLOOR(x)    // result = 3
```

ROUND ()

Description:

Rounds the input value to the nearest integral value.

Syntax:

result=ROUND(*source*)

Argument	Description
<i>result</i>	This function rounds <i>source</i> to the nearest whole number and saves the result into <i>result</i> . <i>result</i> must be a variable.

Example:

float x = 5.55

int result

```
result = ROUND(x)    // result = 6
```

Chapter 8. Statistic Functions

AVERAGE ()

Description:

Gets the average value from an array.

Syntax:

AVERAGE(*source[starting]*, *result*, *count*)

Argument	Description
<i>source[starting]</i>	<i>source</i> must be a one-dimensional char array.
<i>result</i>	<i>result</i> must be a variable.
<i>count</i>	<i>count</i> can be a constant or a variable.

Example:

```
short data[5] = {1, 2, 3, 4, 5}
```

```
float result
```

```
AVERAGE(data[0], result, 5) // result is equal to 3
```

```
AVERAGE(data[2], result, 3) // result is equal to 4
```

HARMEAN ()

Description:

Gets the harmonic mean value from an array.

Syntax:

HARMEAN(*source[starting]*, *result*, *count*)

Argument	Description
<i>source[starting]</i>	<i>source</i> must be a one-dimensional char array.
<i>result</i>	<i>result</i> must be a variable.
<i>count</i>	<i>count</i> can be a constant or a variable.

Example:

```
short data[10] = {1, 2, 3, 4, 5, 6, 7, 8, 9, 10}
```

```
float result
```

```
HARMEAN(data[0], result, 10) // result is equal to 3.414
```

MAX ()

Description:

Gets the maximum value from an array.

Syntax:

MAX(*source[starting]*, *result*, *count*)

Argument	Description
<i>source[starting]</i>	<i>source</i> must be a one-dimensional char array.
<i>result</i>	<i>result</i> must be a variable.
<i>count</i>	<i>count</i> can be a constant or a variable.

Example:

shot data[5] = {1, 2, 3, 4, 5}

short result

MAX(data[0], result, 5) // result is equal to 5

MAX(data[1], result, 3) // 2,3, and 4. The max value is equal to 4

MEDIAN ()

Description:

Gets the median value from an array.

Syntax:

MEDIAN(*source[starting]*, *result*, *count*)

Argument	Description
<i>source[starting]</i>	<i>source</i> must be a one-dimensional char array.
<i>result</i>	<i>result</i> must be a variable.
<i>count</i>	<i>count</i> can be a constant or a variable.

Example:

```
short data[10] = {1, 2, 3, 4, 5, 6, 7, 8, 9, 10}
```

```
float result
```

```
MEDIAN(data[0], result, 10) // result is equal to 5.5
```

MIN ()

Description:

Gets the minimum value from an array.

Syntax:

MIN(*source[starting]*, *result*, *count*)

Argument	Description
<i>source[starting]</i>	<i>source</i> must be a one-dimensional char array.
<i>result</i>	<i>result</i> must be a variable.
<i>count</i>	<i>count</i> can be a constant or a variable.

Example:

```
short data[5] = {1, 2, 3, 4, 5}
```

```
short result
```

```
MIN(data[0], result, 5) // result is equal to 1
```

```
MIN(data[1], result, 3) // 2,3, and 4. The max value is equal to 2
```

STDEVP ()

Description:

Gets the standard deviation value from an array.

Syntax:

STDEVP(*source[starting]*, *result*, *count*)

Argument	Description
<i>source[starting]</i>	<i>source</i> must be a one-dimensional char array.
<i>result</i>	<i>result</i> must be a variable.
<i>count</i>	<i>count</i> can be a constant or a variable.

Example:

```
short data[10] = {1, 2, 3, 4, 5, 6, 7, 8, 9, 10}
```

```
float result
```

```
STDEVP(data[0], result, 10) // result is equal to 2.872
```

STDEVS ()

Description:

Gets the sample standard deviation value from an array.

Syntax:

STDEVS(*source*[*starting*], *result*, *count*)

Argument	Description
<i>source</i> [<i>starting</i>]	<i>source</i> must be a one-dimensional char array.
<i>result</i>	<i>result</i> must be a variable.
<i>count</i>	<i>count</i> can be a constant or a variable.

Example:

```
short data[10] = {1, 2, 3, 4, 5, 6, 7, 8, 9, 10}
```

```
float result
```

```
STDEVS(data[0], result, 10) // result is equal to 3.027
```

Chapter 9. Recipe Database Functions (used for Recipe Database feature)

RecipeGetData ()

Description:

Gets recipe Data.

Syntax:

success=RecipeGetData(*destination, recipe_address, record_ID*)

Argument	Description
<i>destination</i>	This function retrieves the specified recipe data from Recipe Database and save it into a variable (<i>destination</i>). <i>destination</i> must be a variable
<i>recipe_address</i>	<i>recipe_address</i> consists of the recipe name and item name: "recipe_name.item_name".
<i>record_ID</i>	<i>record_ID</i> specifies the ID number of the record in the recipe being queried.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

Example:

```
short data=0
char str[20]
short recordID
bool result
```

```
recordID = 0
success = RecipeGetData(data, "TypeA.item_weight", recordID)
// From recipe "TypeA", get the data of the item "item_weight" in record 0.
```

```
recordID = 1
success = RecipeGetData(str[0], "TypeB.item_name", recordID)
// From recipe "TypeB", get the data of the item "item_name" in record 1.
```

RecipeSetData ()

Description:

Writes data to recipe database.

Syntax:

success=RecipeSetData(*source*, *recipe address*, *record_ID*)

Argument	Description
<i>destination</i>	This function writes data to Recipe Database and save it into a variable (<i>destination</i>). <i>destination</i> must be a variable
<i>recipe_address</i>	<i>recipe_address</i> consists of the recipe name and item name: "recipe_name.item_name".
<i>record_ID</i>	<i>record_ID</i> specifies the ID number of the record in the recipe being queried.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

Example:

```
short data=99
```

```
char str[20]="abc"
```

```
short recordID
```

```
bool result
```

```
recordID = 0
```

```
result = RecipeSetData(data, "TypeA.item_weight", recordID)
```

```
// sets data to recipe "TypeA", where item name is "item_weight" and the record ID is 0.
```

```
recordID = 1
```

```
result = RecipeSetData(str[0], "TypeB.item_name", recordID)
```

```
// sets data to recipe "TypeB", where item name is "item_name" and the record ID is 1.
```

RecipeQuery ()

Description:

Queries recipe data.

Syntax:

success=RecipeQuery (*SQL_command*, *destination*)

Argument	Description
<i>SQL_command</i>	This function uses SQL statements to query recipe data. The number of records from the query result will be stored into a variable (<i>destination</i>). SQL commands can be static string or char array. Example: RecipeQuery("SELECT * FROM TypeA", destination) or RecipeQuery(sql[0], destination) A SQL statement must start with "SELECT * FROM" followed by a <u>recipe name and query condition</u> .
<i>destination</i>	<i>destination</i> must be a variable.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

Example:

```
short total_row=0
```

```
char sql[100]="SELECT * FROM TypeB"
```

```
short var
```

```
bool success
```

```
success = RecipeQuery("SELECT * FROM TypeA", total_row)
```

```
// Queries Recipe "TypeA" and saves the number of records of query result into total_row.
```

```
result = RecipeQuery(sql[0], total_row)
```

```
// Queries Recipe "TypeB" and saves the number of records of query result into total_row.
```

```
success = RecipeQuery("SELECT * FROM Recipe WHERE Item >%(var)", total_row)
```

```
// Queries "Recipe", where "Item" is larger than var and saves the number of records of query result into total_row.
```

RecipeQueryGetData ()

Description:

Gets the recipe data in the query result obtained by **RecipeQuery()**.

Syntax:

success=RecipeQueryGetData (*destination*, *recipe_address*, *result_row_no*)

Argument	Description
<i>destination</i>	This function retrieves the recipe data. <u>This function must be called after calling RecipeQuery().</u>
<i>recipe_address</i>	Specify the recipe name in the <i>recipe_address</i> which is the same name as RecipeQuery(). <i>recipe_address</i> can be static string or char array.
<i>result_row_no</i>	<i>result_row_no</i> specifies the row number in the query result.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

Example:

```
short data=0
```

```
short total_row=0
```

```
short row_number=0
```

```
bool result_query
```

```
bool success
```

```
result_query = RecipeQuery("SELECT * FROM TypeA", total_row)
```

```
// Queries Recipe "TypeA" and saves the number of records of query result into total_row.
```

```
if (result_query) then
```

```
    for row_number=0 to total_row-1
```

```
        success= RecipeQueryGetData(data, "TypeA.item_weight", row_number)
```

```
    next row_number
```

```
end if
```


RecipeQueryGetRecordID ()

Description:

Gets the record ID numbers of those records gained by RecipeQuery().

Syntax:

success=RecipeQueryGetRecordID (*destination*, *result_row_no*)

Argument	Description
<i>destination</i>	This function gets the record ID numbers of those records obtained by RecipeQuery() and writes the obtained record ID to <i>destination</i> . <u>This function must be called after calling RecipeQuery().</u>
<i>result_row_no</i>	<i>result_row_no</i> specifies the row number in the query result.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

Example:

```
short recordID=0
short total_row=0
short row_number=0
bool result_query
bool result_id
```

```
result_query = RecipeQuery("SELECT * FROM TypeA", total_row)
// Queries Recipe "TypeA" and save the number of records of query result into total_row.
```

```
if (result_query) then
```

```
    for row_number=0 to total_row-1
```

```
        success = RecipeQueryGetRecordID(recordID, row_number)
```

```
    next row_number
```

```
end if
```

Chapter 10. Data/Event Log Functions (available for non-cMT HMI project)

FindDataSamplingDate ()

Description:

Finds the date of the specified data sampling file.

Syntax:

success = FindDataSamplingDate (*data_log_number*, *index*, *year*, *month*, *day*)

Argument	Description
<i>data_log_number</i> , <i>index</i>	This function finds the date of a specified data sampling file using the data sampling no. and the file index . <i>data_log_number</i> and <i>index</i> can be constant or variable.
<i>year</i> , <i>month</i> , <i>day</i>	The date is stored into <i>year</i> , <i>month</i> , and <i>day</i> , respectively (in the format: YYYY, MM, and DD.) They must be variables.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

The directory of saved data: [storage location]\[filename]\yyyymmdd.dtl. The data sampling files under the same directory are sorted according to the file name and are indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four data sampling files as follows:

20191210.dtl

20191230.dtl

20200110.dtl

20200111.dtl

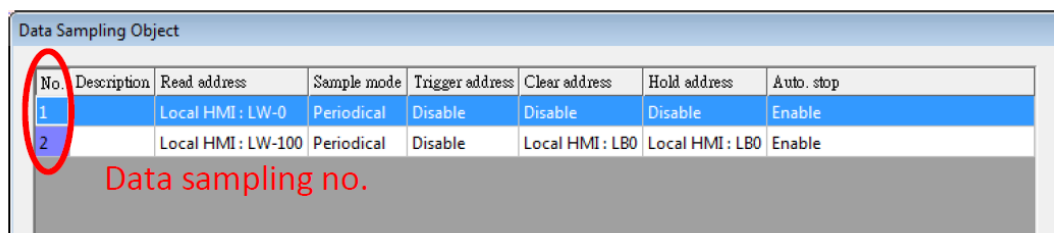
The files are indexed as follows:

20191210.dtl -> index is 3

20191230.dtl -> index is 2

20200110.dtl -> index is 1

20200111.dtl -> index is 0



No.	Description	Read address	Sample mode	Trigger address	Clear address	Hold address	Auto. stop
1	Local HMI : LW-0		Periodical	Disable	Disable	Disable	Enable
2	Local HMI : LW-100		Periodical	Disable	Local HMI : LB0	Local HMI : LB0	Enable

Example:

short data_log_number = 1, index = 2

short year, month, day

bool success

```
success = FindDataSamplingDate(data_log_number, index, year, month, day)
```

// if there exists a data sampling file named 20191230.dtl with data sampling number 1 and file index 2, the result after execution: success = 1, year = 2019, month = 12, and day = 30.

FindDataSamplingIndex ()

Description:

Finds the file index of the specified data sampling file.

Syntax:

success = FindDataSamplingIndex (*data_log_number*, *year*, *month*, *day*, *index*)

Argument	Description
<i>data_log_number</i> , <i>year</i> , <i>month</i> , <i>day</i>	This function finds the file index of a specified data sampling file using the data sampling no. and the date (in the format of YYYY, MM and DD respectively) . <i>data_log_number</i> , <i>year</i> , <i>month</i> and <i>day</i> can be constant or variable.
<i>index</i>	The file index is stored into <i>index</i> . <i>index</i> must be a variable.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

The directory of saved data: [storage location]\\[filename]\\yyyymmdd.dtl. The data sampling files under the same directory are sorted according to the file name and are indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four data sampling files as follows:

20191210.dtl

20191230.dtl

20200110.dtl

20200111.dtl

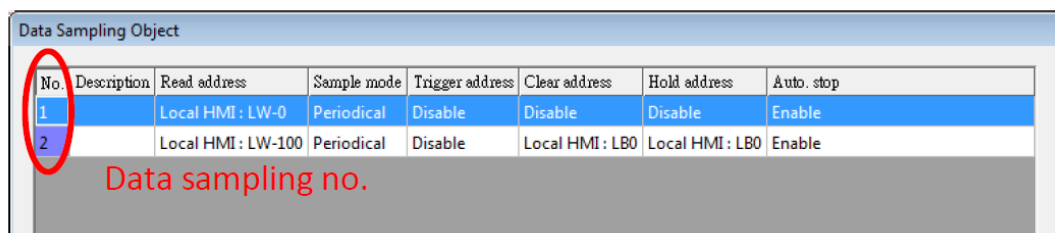
The files are indexed as follows:

20191210.dtl -> index is 3

20191230.dtl -> index is 2

20200110.dtl -> index is 1

20200111.dtl -> index is 0



No.	Description	Read address	Sample mode	Trigger address	Clear address	Hold address	Auto. stop
1	Local HMI : LW-0		Periodical	Disable	Disable	Disable	Enable
2	Local HMI : LW-100		Periodical	Disable	Local HMI : LB0	Local HMI : LB0	Enable

Example:

short data_log_number = 1, year = 2019, month = 12, day = 10

short index

bool success

success = FindDataSamplingIndex (data_log_number, year, month, day, index)

// if there exists a data sampling file named 20191210.dtl, with data sampling number 1 and file index 2.

The result after execution: success =1 and index =2

FindEventLogDate ()

Description:

Finds the date of the specified event log file.

Syntax:

success = FindEventLogDate(*index*, *year*, *month*, *day*)

Argument	Description
<i>index</i>	This function finds the date of a specified event log file using the file index. <i>index</i> can be a constant or a variable.
<i>year</i> , <i>month</i> , <i>day</i>	The date is stored into <i>year</i> , <i>month</i> , and <i>day</i> respectively (in the format YYYY, MM, and DD) <i>year</i> , <i>month</i> , <i>day</i> must be a variable.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

The event log files are sorted into the file name and indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four event log files as follows:

20191210.evt

20191230.evt

20200110.evt

20200111.evt

The files are indexed as follows:

20191210.evt -> index is 3

20191230.evt -> index is 2

20200110.evt -> index is 1

20200111.evt -> index is 0

Example:

short index = 1, year, month, day

bool success

success = FindEventLogDate(index, year, month, day)

// if there exists an event log file named 20191230.evt with file index 1, the result after execution: success =1, year =2019, month =12, and day =30.

FindEventLogIndex ()

Description:

Finds the file index of the specified event log file.

Syntax:

success = FindEventLogIndex(*year, month, day, index*)

Argument	Description
<i>year, month, day</i>	This function finds the file index of a specified event log file using the date. <i>year, month, and day</i> are in the format YYYY, MM, and DD, respectively. <i>year, month</i> and <i>day</i> can be constant or variable.
<i>index</i>	The file index is stored into <i>index</i> . <i>index</i> must be a variable.
<i>success</i>	This function returns a Boolean indicating whether the process is successful or not. If successful, it returns true, otherwise it returns false.

The event log files are sorted into the file name and indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four event log files as follows:

20191210.evt

20191230.evt

20200110.evt

20200111.evt

The files are indexed as follows:

20191210.evt -> index is 3

20191230.evt -> index is 2

20200110.evt -> index is 1

20200111.evt -> index is 0

Example:

short year = 2019, month = 12, day = 10

short index

bool success

success = FindEventLogIndex(year, month, day, index)

// if there exists an event log file named 20191230.evt with data file index 2, the result after execution: success = 1 and index =2.

Chapter 11. Checksum Functions

ADDSUM ()

Description:

Adds up the elements of an array to generate a checksum.

Syntax:

ADDSUM(*source[starting]*, *result*, *data_count*)

Argument	Description
<i>source[starting]</i>	This function adds up the elements of an array (<i>source</i>) from <i>source[starting]</i> to <i>source[starting+(data_count-1)]</i> to generate a checksum and save the checksum into a variable (<i>result</i>).
<i>result</i>	<i>result</i> must be a variable.
<i>data_count</i>	<i>data_count</i> is the number of accumulated elements and can be a constant or a variable.

Example:

```
char data[5]
short checksum
```

```
data[0] = 0x1
data[1] = 0x2
data[2] = 0x3
data[3] = 0x4
data[4] = 0x5
ADDSUM(data[0], checksum, 5)// checksum is 0xf
```

XORSUM ()

Description:

Uses XOR to calculate the checksum.

Syntax:

XORSUM(*source[starting]*, *result*, *data_count*)

Argument	Description
<i>source[starting]</i>	This function uses XOR to calculate the checksum from <i>source[starting]</i> to <i>source[starting + data_count - 1]</i> and save the result into a variable (<i>result</i>).
<i>result</i>	<i>result</i> must be a variable.
<i>data_count</i>	<i>data_count</i> is the amount of the calculated elements of the array and can be a constant or a variable.

Example:

```
char data[5] = {0x1, 0x2, 0x3, 0x4, 0x5}
```

```
short checksum
```

```
XORSUM(data[0], checksum, 5)// checksum is 0x1
```

BCC ()

Description:

Uses an XOR method to calculate the checksum.

Syntax:

`BCC(source[starting], result, data_count)`

Argument	Description
<i>source[starting]</i>	This function uses XOR method to calculate the checksum from <i>source[starting]</i> to <i>source[starting + data_count - 1]</i> and save the result into a variable (<i>result</i>).
<i>result</i>	<i>result</i> must be a variable.
<i>data_count</i>	<i>data_count</i> is the amount of the calculated elements of the array and can be a constant or a variable.

Example:

```
char data[5] = {0x1, 0x2, 0x3, 0x4, 0x5}
```

```
short checksum
```

```
BCC(data[0], checksum, 5) // checksum is 0x1
```


CRC ()

Description:

Calculates 16-bit CRC of the variables to generate a checksum.

Syntax:

`CRC(source[starting], result, data_count)`

Argument	Description
<i>source[starting]</i>	This function calculates 16-bit CRC of the variables from <i>source[starting]</i> to <i>source[starting + data_count - 1]</i> and save the result into a variable (<i>result</i>).
<i>result</i>	<i>result</i> must be a variable.
<i>data_count</i>	<i>data_count</i> is the amount of the calculated elements of the array and can be a constant or a variable.

Example:

```
char data[5] = {0x1, 0x2, 0x3, 0x4, 0x5}
```

```
short checksum
```

```
CRC(data[0], checksum, 5) // checksum is 0xbb2a, 16-bit CRC
```

CRC8 ()

Description:

Calculates 8-bit CRC of the variables to generate a checksum.

Syntax:

`CRC8(source[starting], result, data_count)`

Argument	Description
<i>source[starting]</i>	This function calculates 8-bit CRC of the variables from <i>source[starting]</i> to <i>source[starting + data_count - 1]</i> and save the result into a variable (<i>result</i>).
<i>result</i>	<i>result</i> must be a variable.
<i>data_count</i>	<i>data_count</i> is the amount of the calculated elements of the array and can be a constant or a variable.

Example:

```
char source[5] = {1, 2, 3, 4, 5}
```

```
short CRC8_result
```

```
CRC8(source[0], CRC8_result, 5) // CRC8_result = 188
```

Chapter 12. Miscellaneous Functions

Beep ()

Description:

Plays beep sound.

Syntax:

Beep ()

Argument	Description
<i>N/A</i>	This function plays a beep sound with frequency of 800 hertz and duration of 30 milliseconds.

Example:

Beep()

Buzzer ()

Description:

Turns ON / OFF the buzzer.

Syntax:

Buzzer(*On_Off*)

Argument	Description
<i>On_Off</i>	This function turns ON/OFF the buzzer. <i>On_Off</i> is a Boolean value and can be a constant or a variable.

Example:

char on = 1, off = 0

```
Buzzer(on) // turn on the buzzer  
DELAY(1000) // delay 1 second
```

```
Buzzer(off) // turn off the buzzer  
DELAY(500) // delay 500ms
```

```
Buzzer(1) // turn on the buzzer  
DELAY(1000) // delay 1 second
```

```
Buzzer(0) // turn off the buzzer
```

TRACE ()

Description:

Prints out the current value of variables during run-time of macro for debugging.

Syntax:

TRACE(*format, argument*)

Argument	Description
<i>format</i>	<p>Use this function to send a specified string to the EasyDiagnoser/ cMT Diagnoser. This function can print out the current value of variables during run-time of a macro for debugging. When TRACE encounters the first format specification (if any), it converts the value of the first argument after format and outputs it accordingly.</p> <p><i>format</i> refers to the format control of output string. A format specification, which consists of optional (in []) and required fields (in bold), has the following form:</p> <p>%[flags] [width] [.precision] type</p> <p>The length of the output string is limited to 256 characters. The extra characters will be ignored.</p>
<i>argument</i>	<p>The <i>argument</i> part is optional. One format specification converts exactly one argument.</p>

%[flags] [width] [.precision] type

Each field of the format specification is described as below:

flags (optional):

- : Aligns left. When the value has fewer characters than the specified width, it will be padded with spaces on the left.

+ : Precedes the result with a plus or minus sign (+ or -)

width (optional):

A non-negative decimal integer controlling the minimum number of characters printed.

precision (optional):

A non-negative decimal integer which specifies the precision and the number of characters to be printed.

type:

C or c : specifies a single-byte character

d : signed decimal integer

i : signed decimal integer

o : unsigned octal integer

u : unsigned decimal integer

X or x : unsigned hexadecimal integer

lld : signed long integer (64-bit) (cMT Series only)

llu : unsigned long integer (64-bit) (cMT Series only)

f : signed floating-point value

lff : double-precision floating-point value

E or e : Scientific notation in the form “[-]d.dddd e [sign]ddd”, where

d is a single decimal digit, dddd is one or more decimal digits, ddd is exactly three decimal digits, and sign is + or -.

Example:

```
char c1 = 'a'
```

```
short s1 = 32767
```

```
float f1 = 1.234567
```

```
TRACE("The results are") // output= The results are
```

```
TRACE("c1 = %c, s1 = %d, f1 = %f", c1, s1, f1) // output: c1 = a, s1 = 32767, f1 = 1.234567
```

GetCnvTagArrayIndex ()

Description:

When a **user-defined tag** as below is constructed to be an array with the [Read conversion] enabled, the [Read conversion] subroutine can get the corresponding array index to perform unit conversion.

Address Tags

Comment :

Name :

Address

Device :

Address mode : ☐ Bit ☒ Word

Address type : Original format :

Address :

Address format :

Conversion/Calculation (use macro subroutine)

☒ Enable

Data format :

Read conversion :

Write conversion :

☒ Array Size :

Syntax:

GetCnvTagArrayIndex(*array_index*)

Argument	Description
<i>array_index</i>	The index will be saved into <i>array_index</i> (zero-based indexing).

Example:

// Create this subroutine in **Macro Function Library**.

```
sub unsigned short myfunction(unsigned short param)
```

```
short index
```

```
GetCnvTagArrayIndex(index)
```

```
    if index==0 then  
        param=param*0.5    // conversion for TAG[0]
```

```
    else if index==1 then  
        param=param*1      // conversion for TAG[1]
```

```
    else if index==2 then  
        param=param*2      // conversion for TAG[2]
```

```

    else if index==3 then
        param=param*3      // conversion for TAG[3]

    else if index==4 then
        param=param*4      // conversion for TAG[4]

    end if
return param

end sub

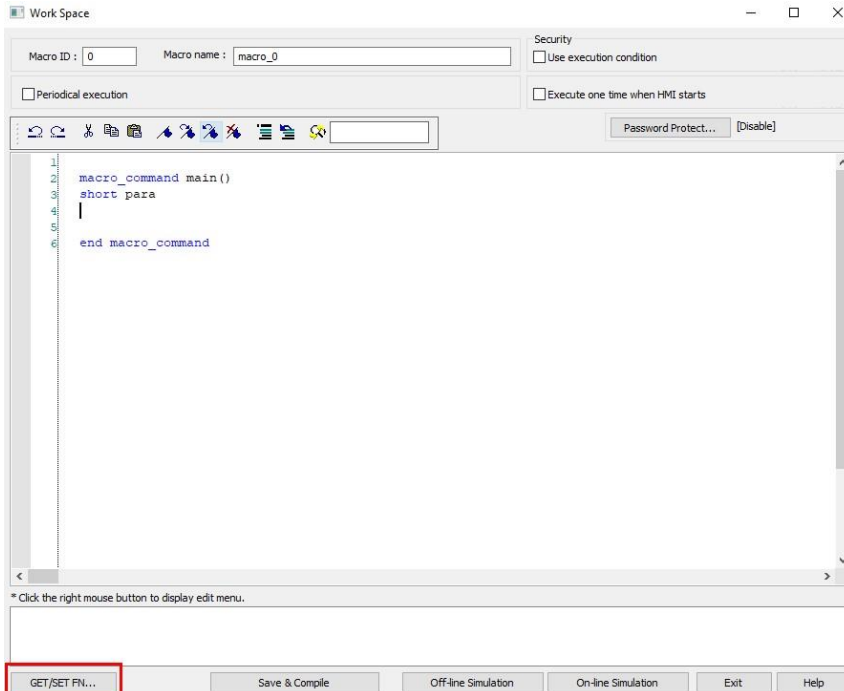
```

//The result will be:

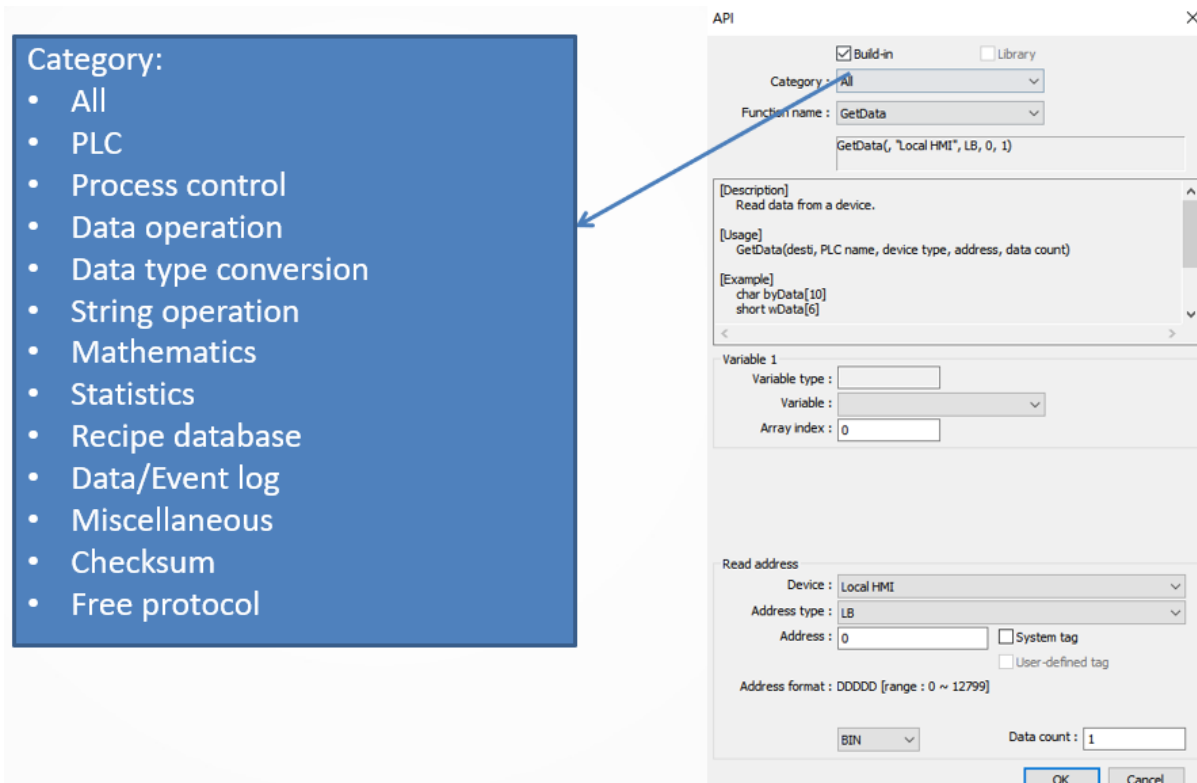
	Before conversion	After conversion
TAG[0]	0100	0050
TAG[1]	0100	0100
TAG[2]	0100	0200
TAG[3]	0100	0300
TAG[4]	0100	0400

Appendix A. How to Use the FN Dialog

You can declare a function by opening the FN dialog, which provides you with a user interface.



Select a category from the “Category” drop-down list and select a function.



Then fill out the arguments of the function.

API

☒ Build-in ☐ Library

Category : PLC

Function name : GetData

GetData(para, "Local HMI", LW, 0, 1)

[Description]
Read data from a device.

[Usage]
GetData(desti, PLC name, device type, address, data count)

[Example]
char byData[10]
short wData[5]

Variable 1
Variable type : short (16-bit)
Variable : para

Read address
Device : Local HMI
Address type : LW
Address : 0 ☐ System tag ☐ User-defined tag
Address format : DDDDD [range : 0 ~ 12300]
BIN Data count : 1

OK Cancel

Once clicking the OK button above, the function will be written into the macro editor.

Work Space

Macro ID : 0 Macro name : macro_0

☐ Periodical execution

Security
☐ Use execution condition
☐ Execute one time when HMI starts

Password Protect... [Disable]

```
1 macro_command main()  
2 short para  
3  
4 GetData(para, "Local HMI", LW, 0, 1)  
5  
6  
7 end macro_command
```

Reference Link:

Weintek Labs website: <http://www.weintek.com>



Founded in 1996, WEINTEK LABS is a global-leading HMI manufacturer and is dedicated to the development, design, and manufacturing of practical HMI solutions. WEINTEK LAB's mission is to provide quality, customizable HMI-solutions that meet the needs of all industrial automation requirements while maintaining customer satisfaction by providing "on-demand" customer service. WEINTEK LABS brought their innovative technology to the United States in 2016, WEINTEK USA, INC., to provide quality and expedient solutions to the North American industrial market.

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