

Drill Map:

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× 0.64mm / 0.025" (2 holes)
o 0.81mm / 0.032" (36 holes)
+ 1.00mm / 0.039" (36 holes)
= 1.02mm / 0.040" (19 holes)
$\frac{1}{2}$ 1.52mm / 0.060" (6 holes)
$\frac{3}{2}$ 3.00mm / 0.118" (3 holes)
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