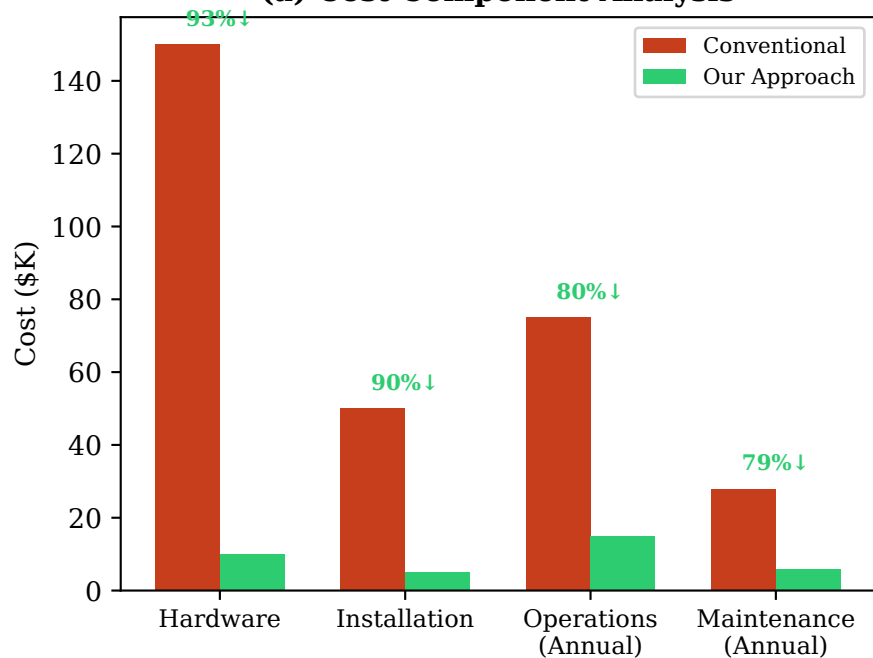
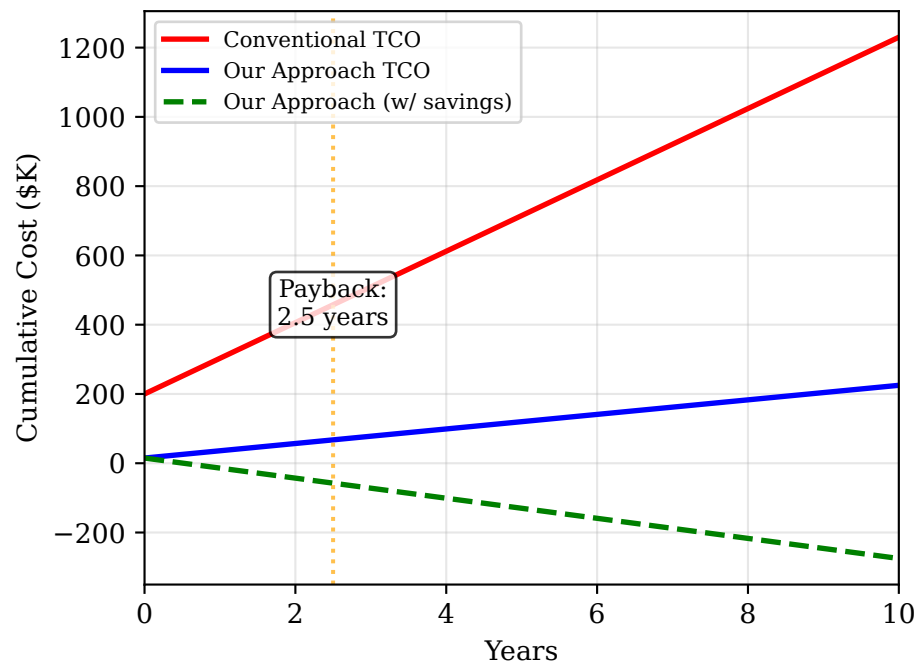


**Figure 5: Economic Impact and Market Analysis**

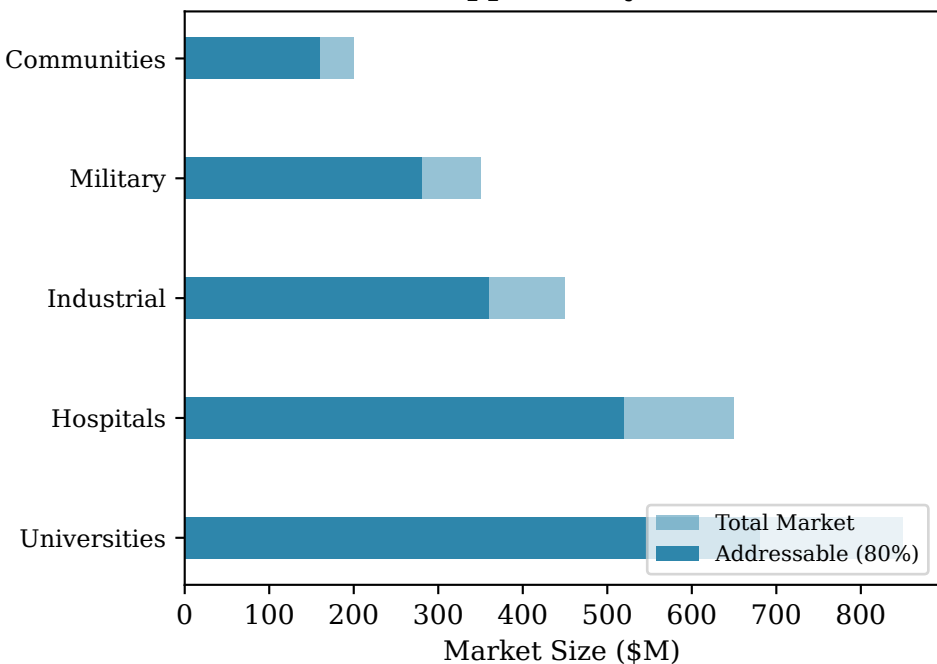
**(a) Cost Component Analysis**



**(b) Return on Investment**



**(c) Market Opportunity (\$2.5B Total)**



**(d) Deployment Projection**

