ain Properties eneral	Main	Number	 	OB	Language LAD	
ame umbering	Main Automatic	Number 1	Туре	ОВ	Language LAD	
formation tle	"Main Program Sweep (Cy-	Author	Comment		Family	
	cle)"		Comment		. anniy	
ersion	0.1	User-defined ID				
ain		Data trus	Defections	Comment		
i me Input		Data type	Default value	Comment		
' Initial_Ca	 	Bool		Initial call of thi	is OB	
Remanen		Bool		=True, if reman	ent data are available	
Temp						
Constant etwork 1:						
		%I0.0 "start"		%M0.6 "StartMem" (S)	-	
etwork 2:		%I0.1 "stop"		%M0.6 "StartMem" (R)	-1	
etwork 3:		%M0.6 "StartMem"	%DB1 "timer1" %I0.0 "start" IN Q T#5S—PT ET T#0ms	%Q0.2 "motor1" ———{ }	1	
etwork 4:						
		%Q0.2 "motor1" ————————————————————————————————————	%DB2 "timer2" TOF Time IN Q #55 — PT	%Q0.3 "motor2"	-	
etwork 5:						
		%Q0.3 "motor2" ———	**************************************	%Q0.4 "motor 3"	-	

