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question5 / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties									
General									
Name	Main	Number	1	Туре	ОВ	Language	LAD		
Numbering	Automatic								
Information									
Title	"Main Program Sweep (Cy-cle)"	Author		Comment		Family			
Version	0.1	User-defined ID							

Main								
Name	Data type	Default value	Comment					
▼ Input								
Initial_Call	Bool		Initial call of this OB					
Remanence	Bool		=True, if remanent data are available					
Temp								
Constant								

Network 1:

```
%I0.0 %I0.1 %Q0.4
"start" "stop" "ChainStart"

%Q0.4
"ChainStart"
```

Network 2:

```
"ChainStart"

T#2S

WO0.4

"ChainStart"

TT#2S

TT#Oms

WO0.3

"VibratoryFeeder"

T#Oms
```

Network 3:

```
%Io.2
"levelSensor"

%DB2
"timer2"

%Q0.3
"VibratoryFeeder"

**timer2"

%Q0.4
"ChainStart"

IN Q
PT T#0ms

**T#0ms
```